

G6801425

BARBER - M24 0015127
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



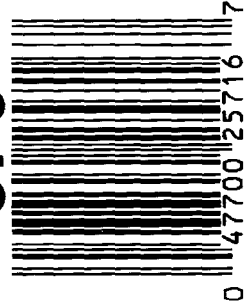
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6801425

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 680 1425

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	RP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	3-23-09	RP
475	DRILL AND TAP SIGHT HOLES	MAR 23 2009	3-23-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3/24/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-7-09	L. W
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6801425

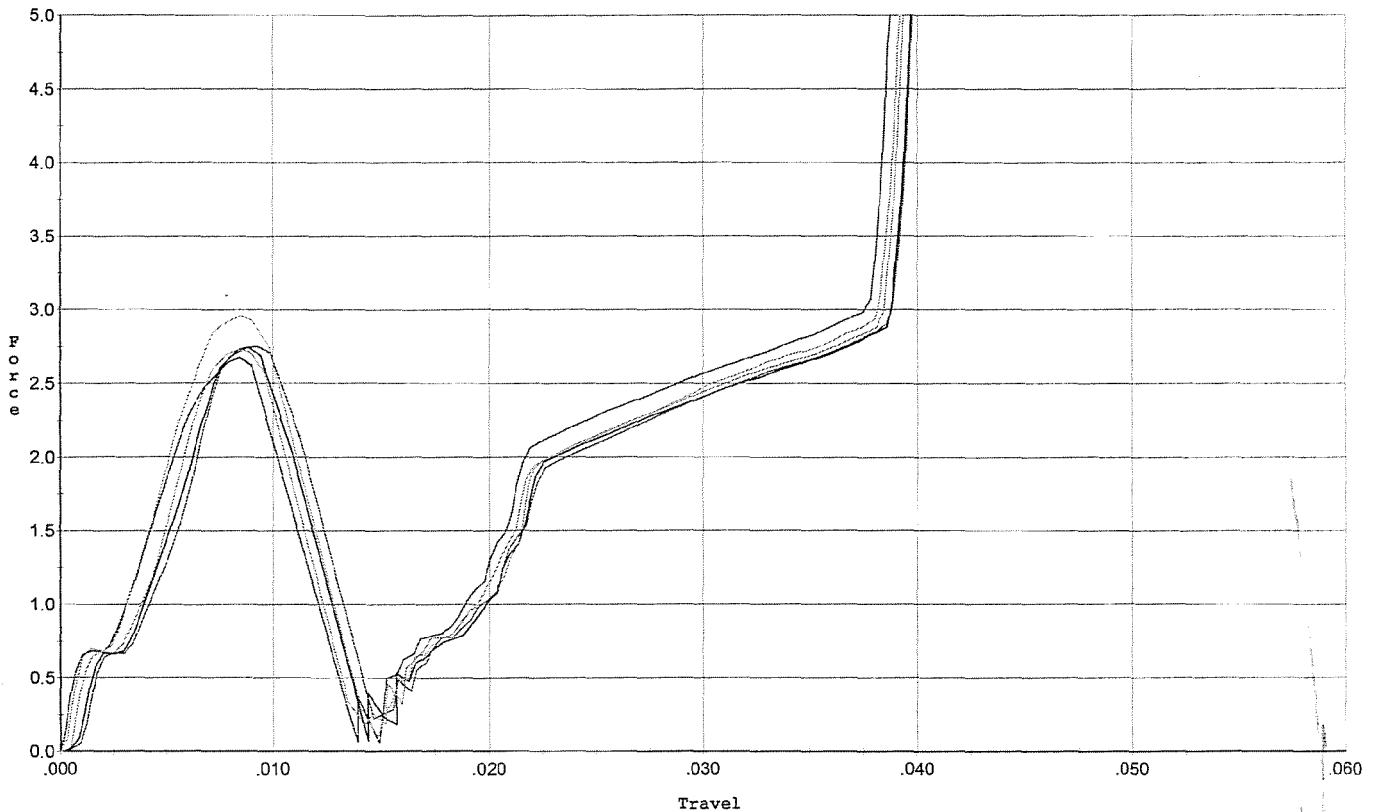
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RP
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	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



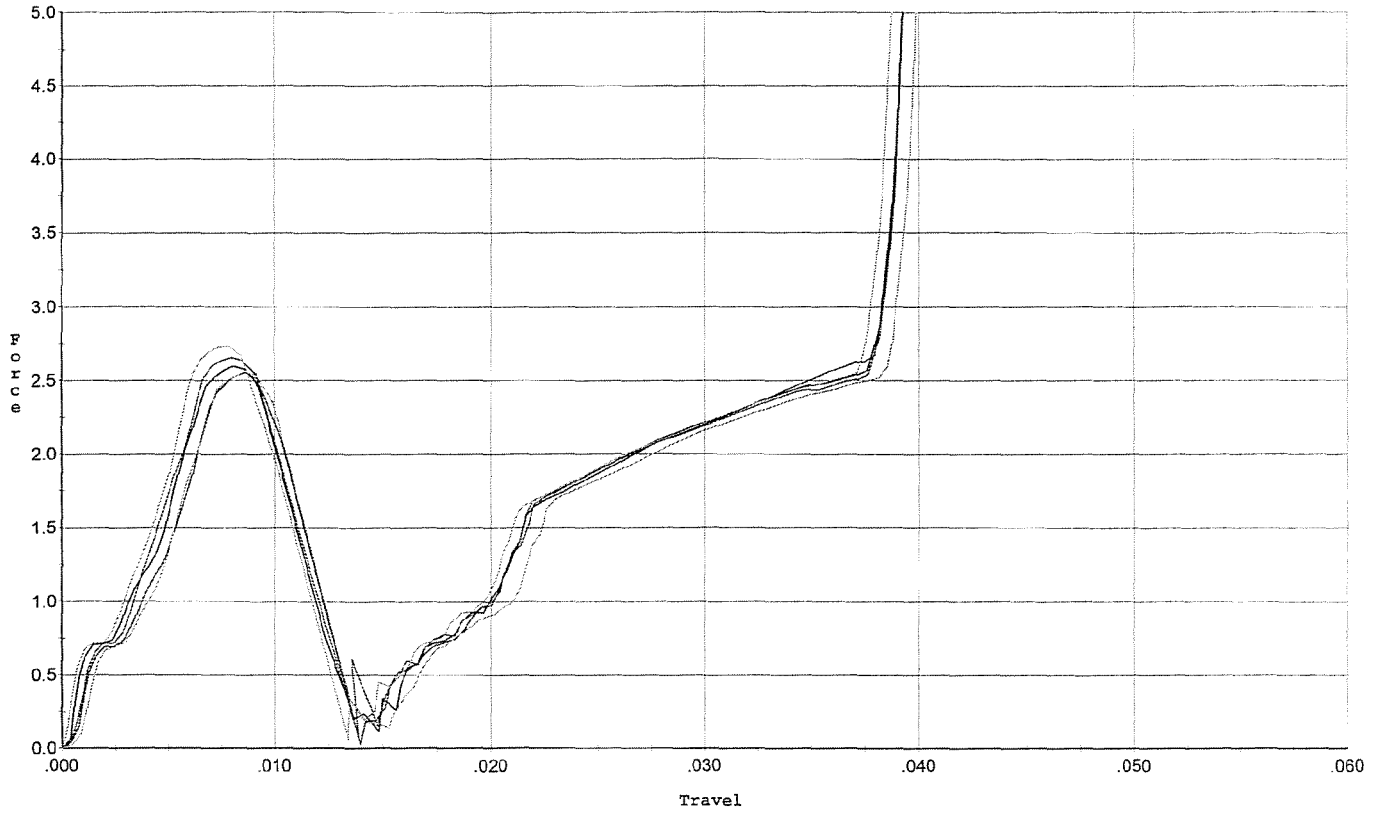
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.009	0.00	0.031	0.014		Set Trigger
2	2.746	0.011	0.00	0.032	0.016		Set Trigger
3	2.750	0.011	0.00	0.031	0.017		Set Trigger
4	2.958	0.010	0.00	0.031	0.017		Set Trigger
5	2.729	0.010	0.00	0.032	0.014		Set Trigger

A-277

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



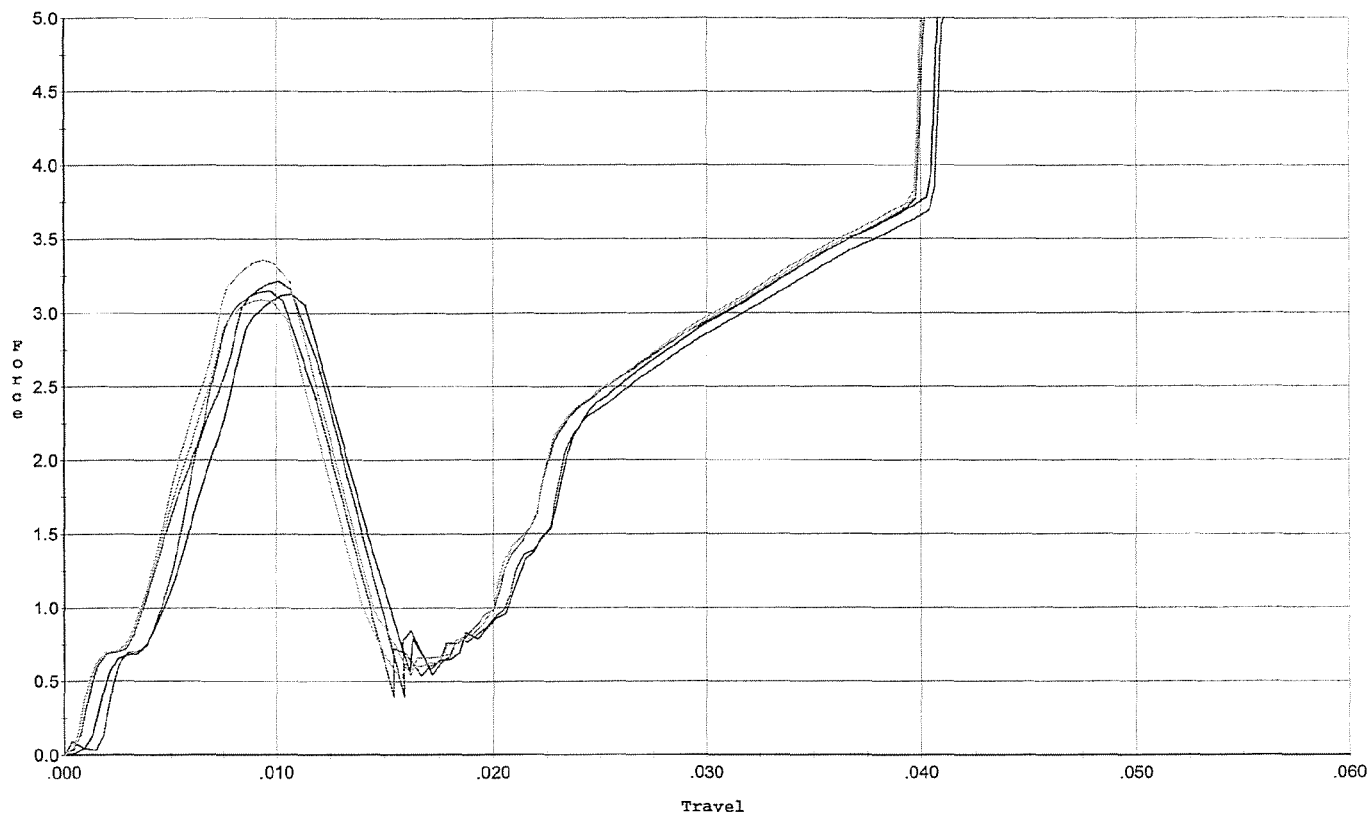
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.010	0.00	0.032	0.015		Set Trigger
2	2.599	0.009	0.00	0.032	0.014		Set Trigger
3	2.656	0.009	0.00	0.032	0.014		Set Trigger
4	2.736	0.010	0.00	0.032	0.016		Set Trigger
5	2.560	0.010	0.00	0.033	0.014		Set Trigger

A.2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



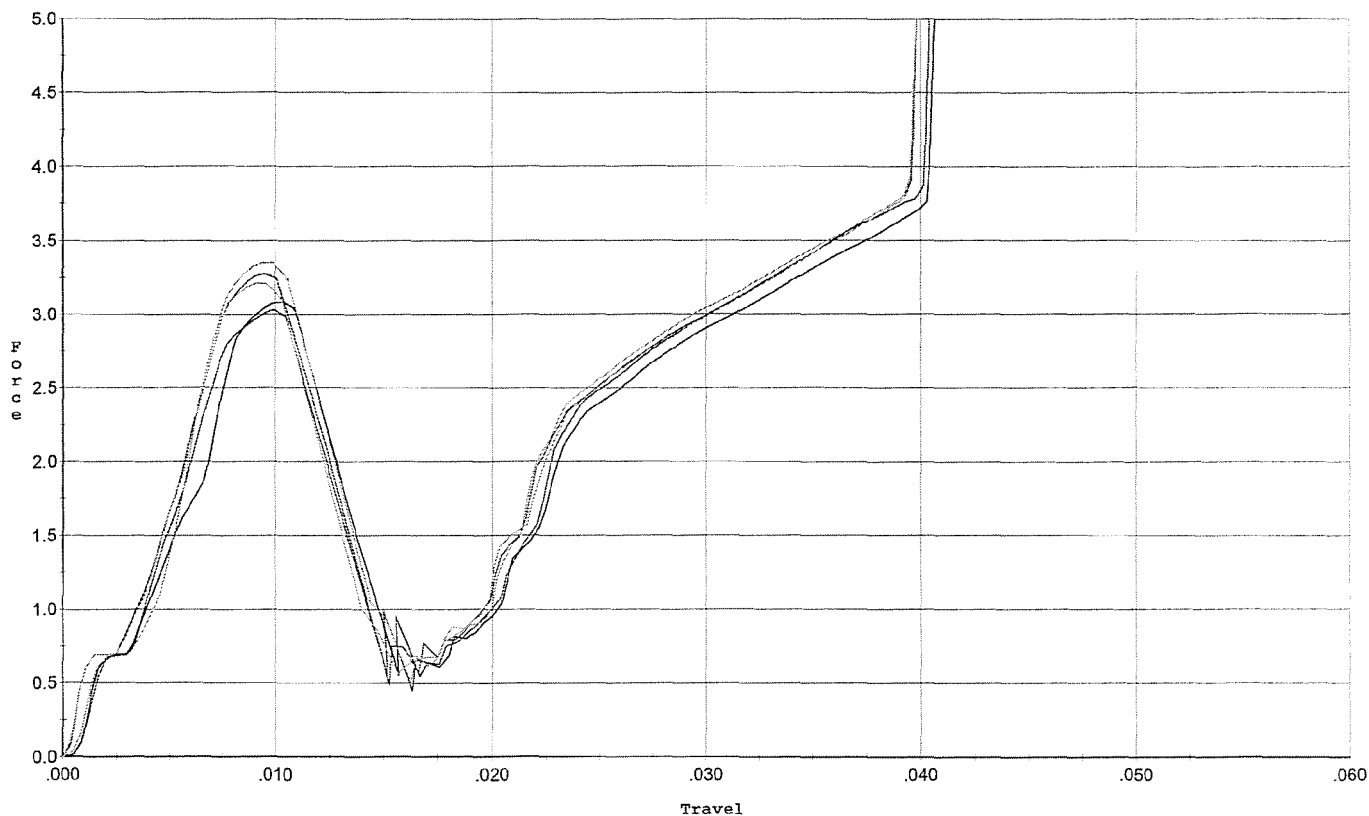
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.012	0.002	0.030	0.020		Set Trigger
2	3.127	0.011	0.00	0.030	0.018		Set Trigger
3	3.148	0.012	0.00	0.030	0.021		Set Trigger
4	3.093	0.011	0.00	0.030	0.018		Set Trigger
5	3.356	0.011	0.00	0.030	0.020		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



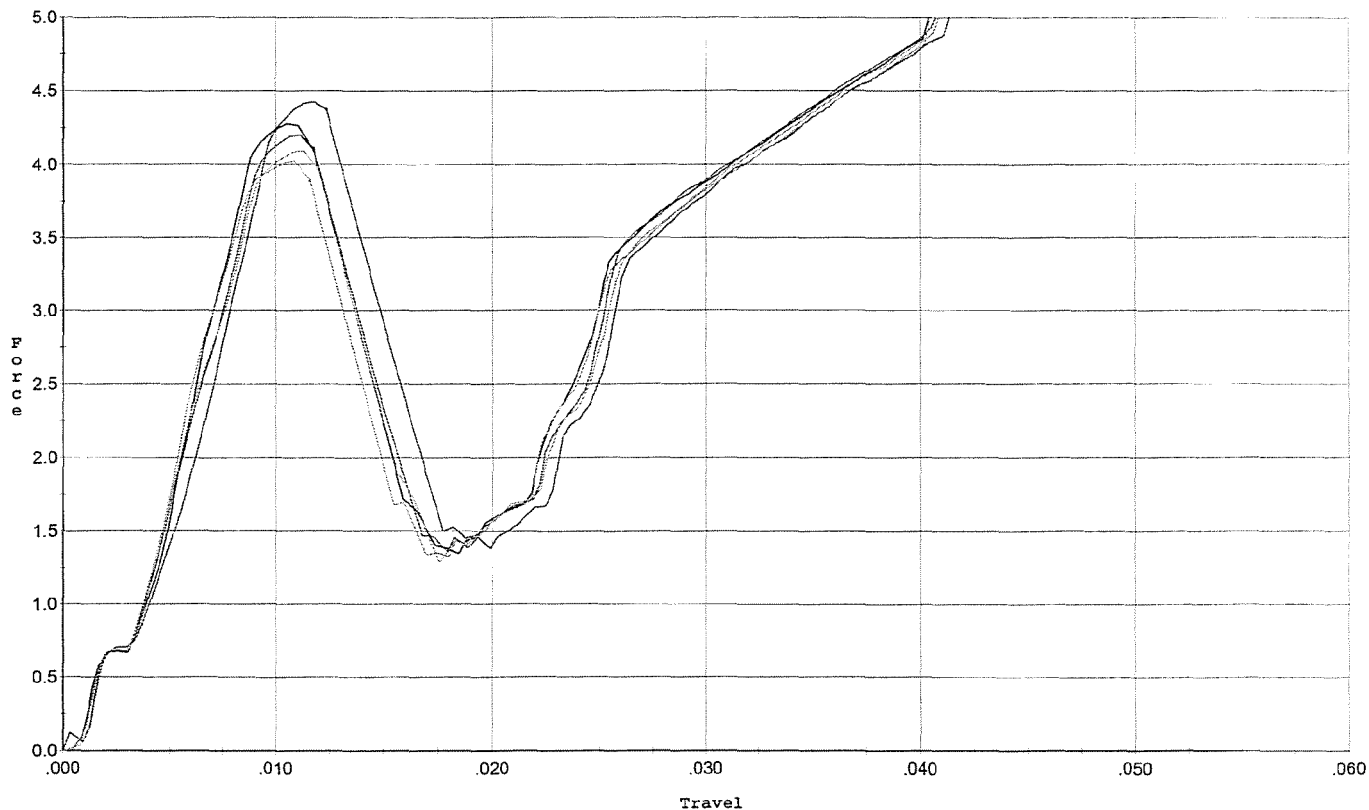
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.010	0.00	0.030	0.017		Set Trigger
2	3.085	0.011	0.00	0.031	0.018		Set Trigger
3	3.276	0.012	0.00	0.030	0.022		Set Trigger
4	3.212	0.010	0.003	0.030	0.018		Set Trigger
5	3.350	0.011	0.00	0.029	0.019		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs i ni +/- 1.0 lb



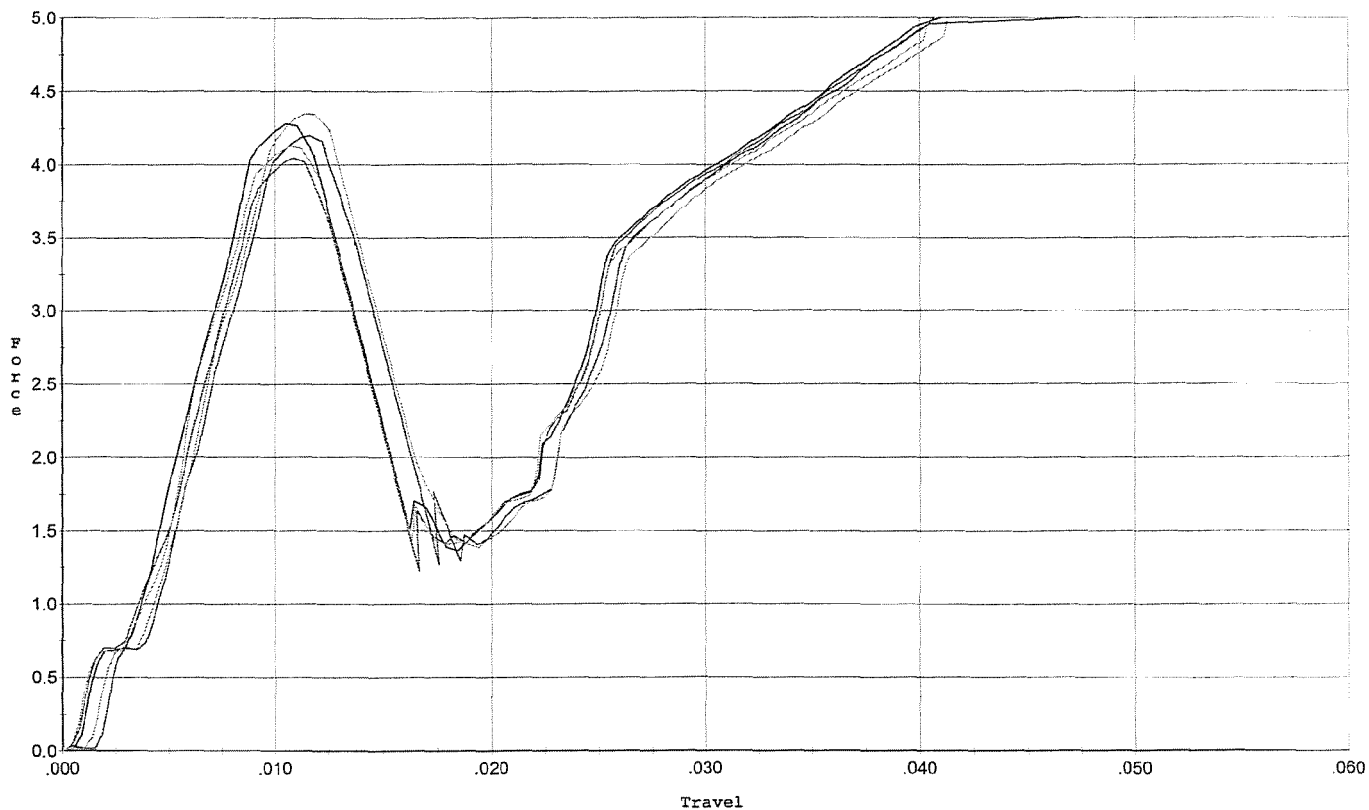
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.427	0.012	0.00	0.027	0.028		Set Trigger
2	4.277	0.012	0.00	0.027	0.026		Set Trigger
3	4.201	0.012	0.00	0.027	0.026		Set Trigger
4	4.091	0.012	0.00	0.027	0.026		Set Trigger
5	4.028	0.012	0.00	0.027	0.025		Set Trigger

A 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



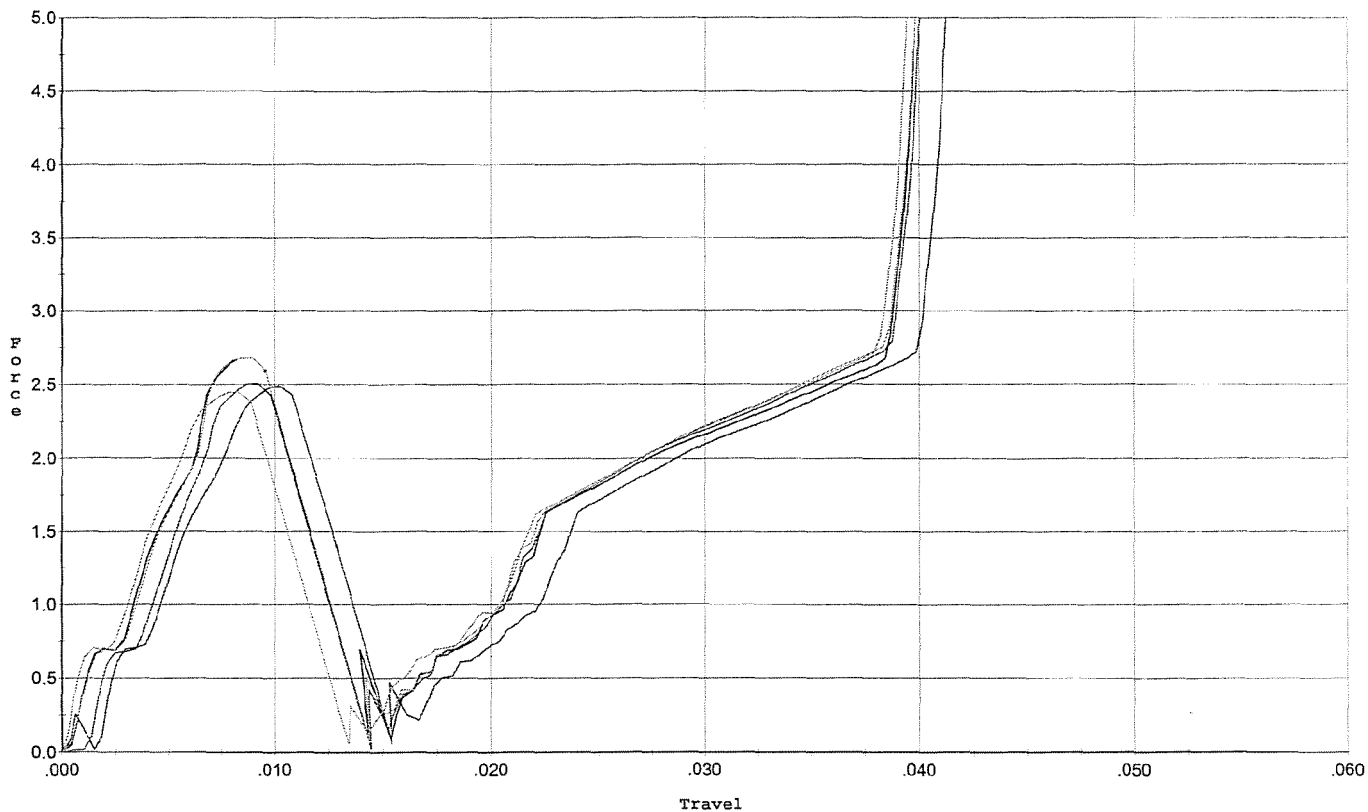
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.014	0.002	0.027	0.030		Set Trigger
2	4.281	0.012	0.00	0.027	0.027		Set Trigger
3	4.045	0.012	0.00	0.027	0.027		Set Trigger
4	4.127	0.012	0.00	0.027	0.027		Set Trigger
5	4.345	0.013	0.00	0.027	0.028		Set Trigger

A4-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



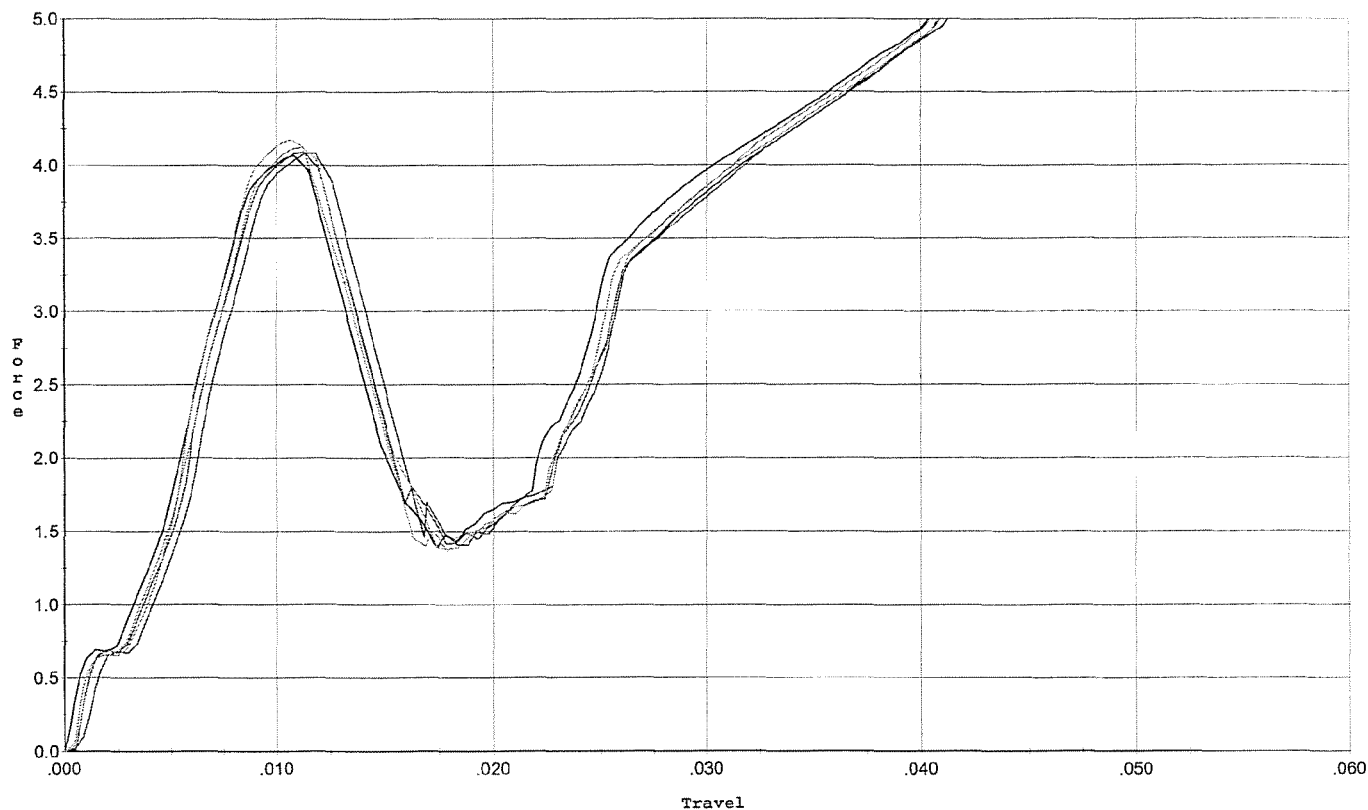
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.013	0.00	0.033	0.017		Set Trigger
2	2.684	0.010	0.00	0.032	0.015		Set Trigger
3	2.507	0.010	0.00	0.032	0.013		Set Trigger
4	2.684	0.012	0.00	0.032	0.018		Set Trigger
5	2.450	0.009	0.00	0.033	0.013		Set Trigger

A. 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.013	0.00	0.027	0.027		Set Trigger
2	4.068	0.011	0.00	0.027	0.025		Set Trigger
3	4.091	0.012	0.00	0.027	0.026		Set Trigger
4	4.172	0.013	0.00	0.027	0.029		Set Trigger
5	4.123	0.012	0.00	0.027	0.026		Set Trigger

A-4.10