

G680 1433

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

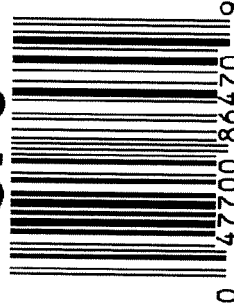


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801433**UPC**

GUN SERIAL # C6801433

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5/15/09	RT
430	ASSEMBLE TO STOCK		5-19-09	W W
440	PROOF		5-19-09	W W
460	CHECK HEADSPACE	MAGNA - FLUX	5-19-09	W W
470	DIS-ASSEMBLE ACTION	MAY 29 2009	5-19-09	RT
472	SERIALIZE BOLT HANDLE		5-19-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-19-09	JP
520	GOFF BLAST BBL / REC		5/29/09	W W
540	APPLY COATINGS (BARREL ACTION)		6/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	JP
	D) OIL FIRING PIN ASSEMBLY		6-3-09	W W
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

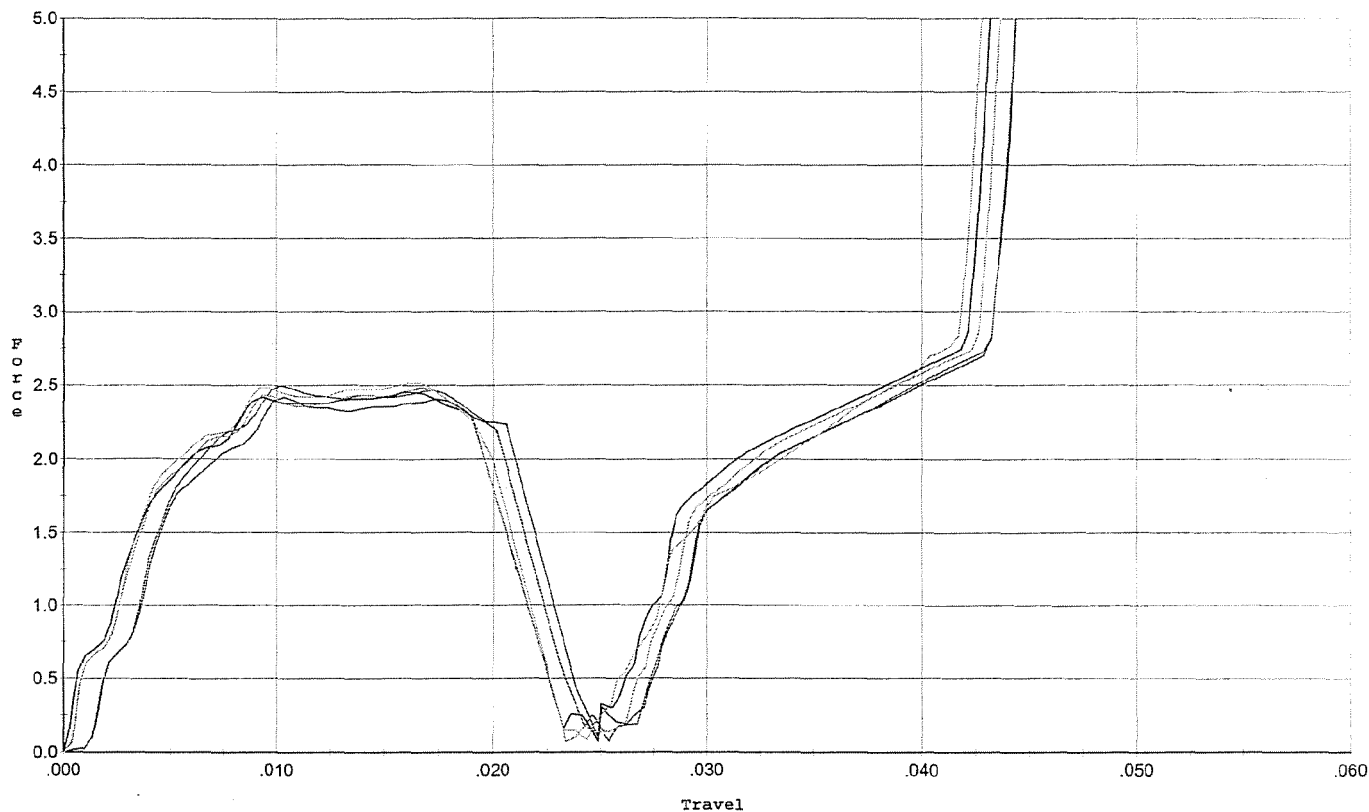
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-18-09	R.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-18-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-0.03</u> <u>-0.03</u> <u>-0.03</u>	6-18-09	R.N.
	J) ASSEMBLE STOCK		6-3-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		6-18-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/16/09	R.B.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/16/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-18-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.57</u> <u>2.50</u> <u>2.58</u> <u>2.60</u>	6-18-09	R.N.
	C) FUNCTION		6-18-09	R.N.
690	PACK		7/27/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



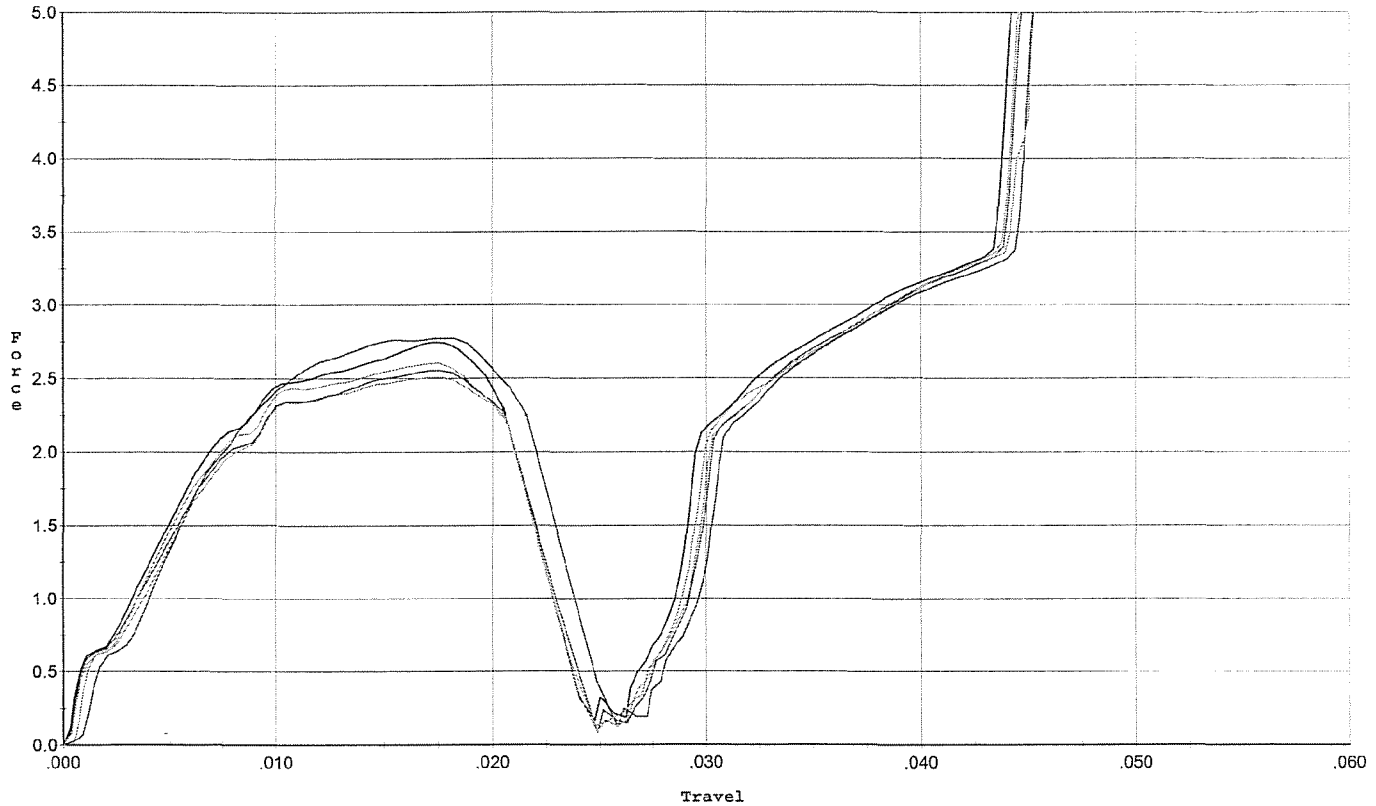
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.021	0.00	0.029	0.037		Set Trigger
2	2.452	0.021	0.00	0.028	0.040		Set Trigger
3	2.499	0.020	0.00	0.029	0.037		Set Trigger
4	2.518	0.021	0.00	0.028	0.040		Set Trigger
5	2.484	0.020	0.00	0.029	0.038		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



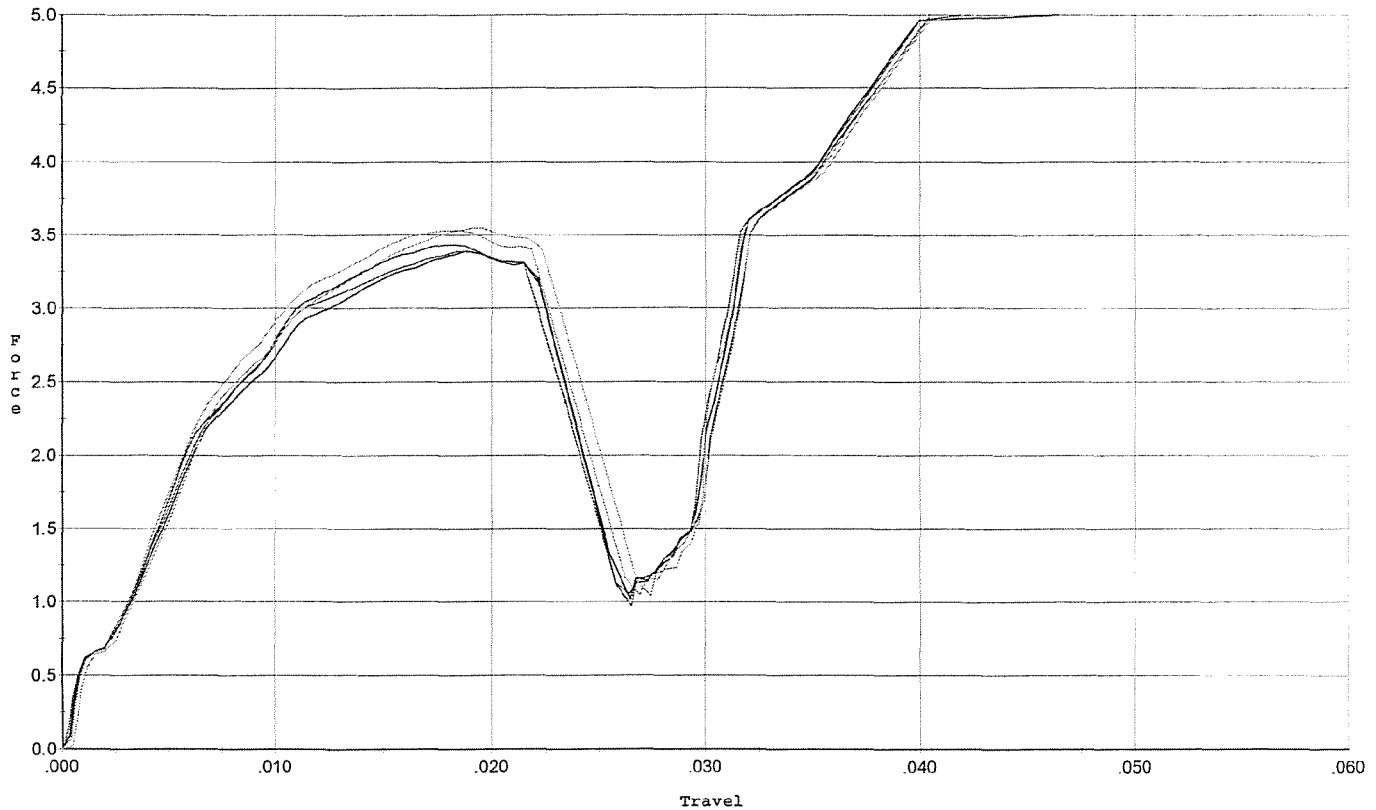
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.772	0.022	0.00	0.029	0.041		Set Trigger
2	2.747	0.021	0.00	0.028	0.040		Set Trigger
3	2.553	0.021	0.00	0.029	0.037		Set Trigger
4	2.605	0.021	0.00	0.029	0.038		Set Trigger
5	2.507	0.021	0.00	0.029	0.037		Set Trigger

A. 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



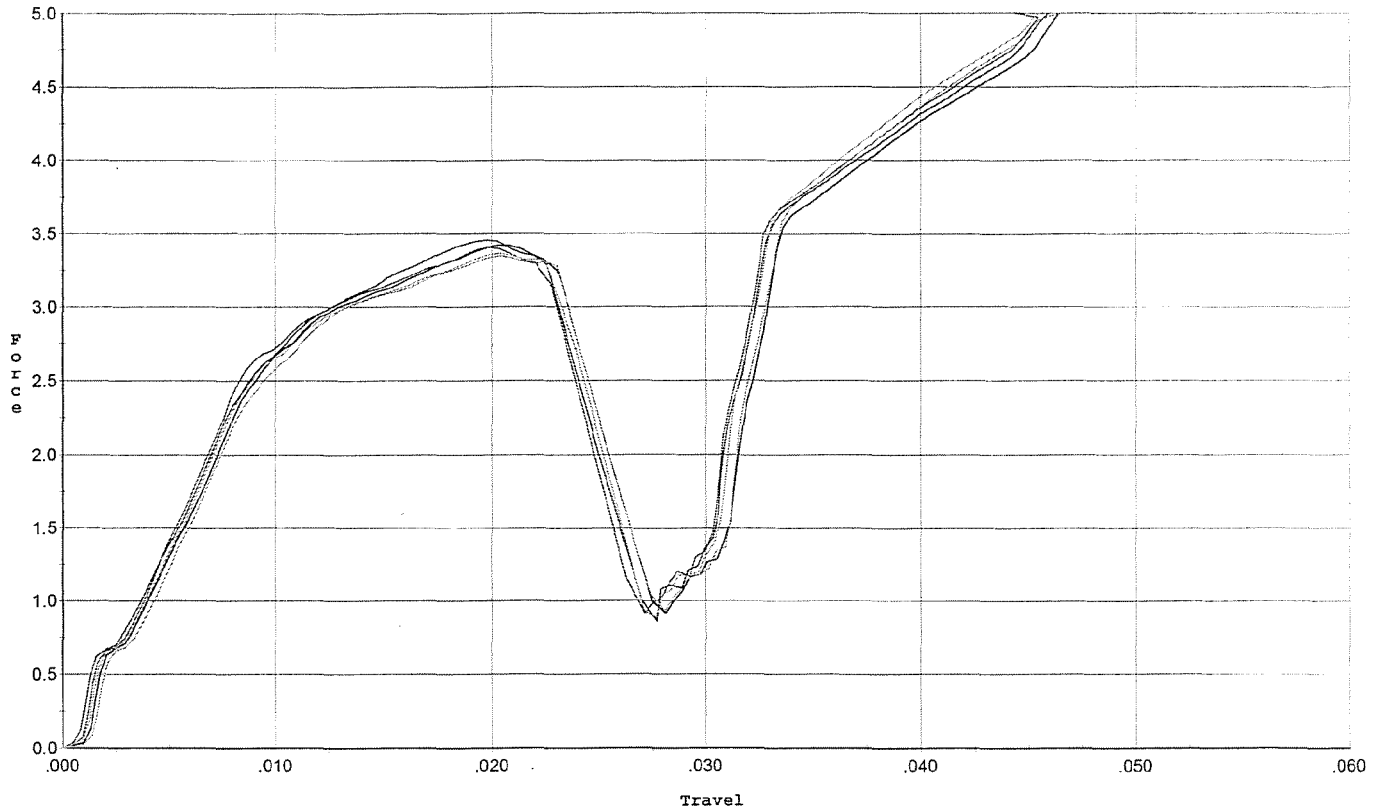
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.434	0.022	0.00	0.026	0.053		Set Trigger
2	3.389	0.022	0.00	0.025	0.051		Set Trigger
3	3.388	0.023	0.00	0.026	0.055		Set Trigger
4	3.547	0.024	0.00	0.022	0.058		Set Trigger
5	3.530	0.022	0.00	0.026	0.053		Set Trigger

A.3.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



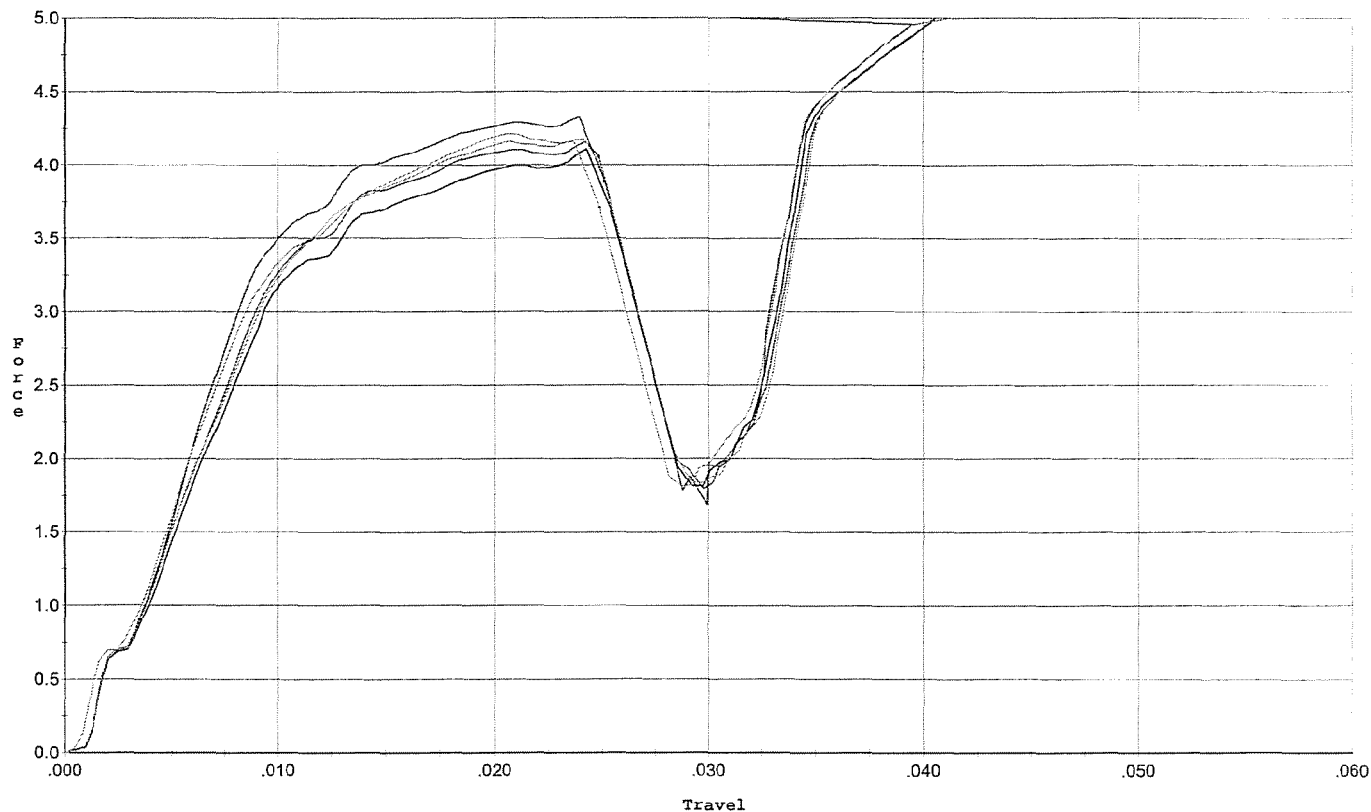
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.456	0.022	0.00	0.025	0.052		Set Trigger
2	3.420	0.023	0.00	0.026	0.052		Set Trigger
3	3.407	0.023	0.00	0.026	0.052		Set Trigger
4	3.364	0.024	0.00	0.024	0.054		Set Trigger
5	3.347	0.023	0.00	0.026	0.051		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



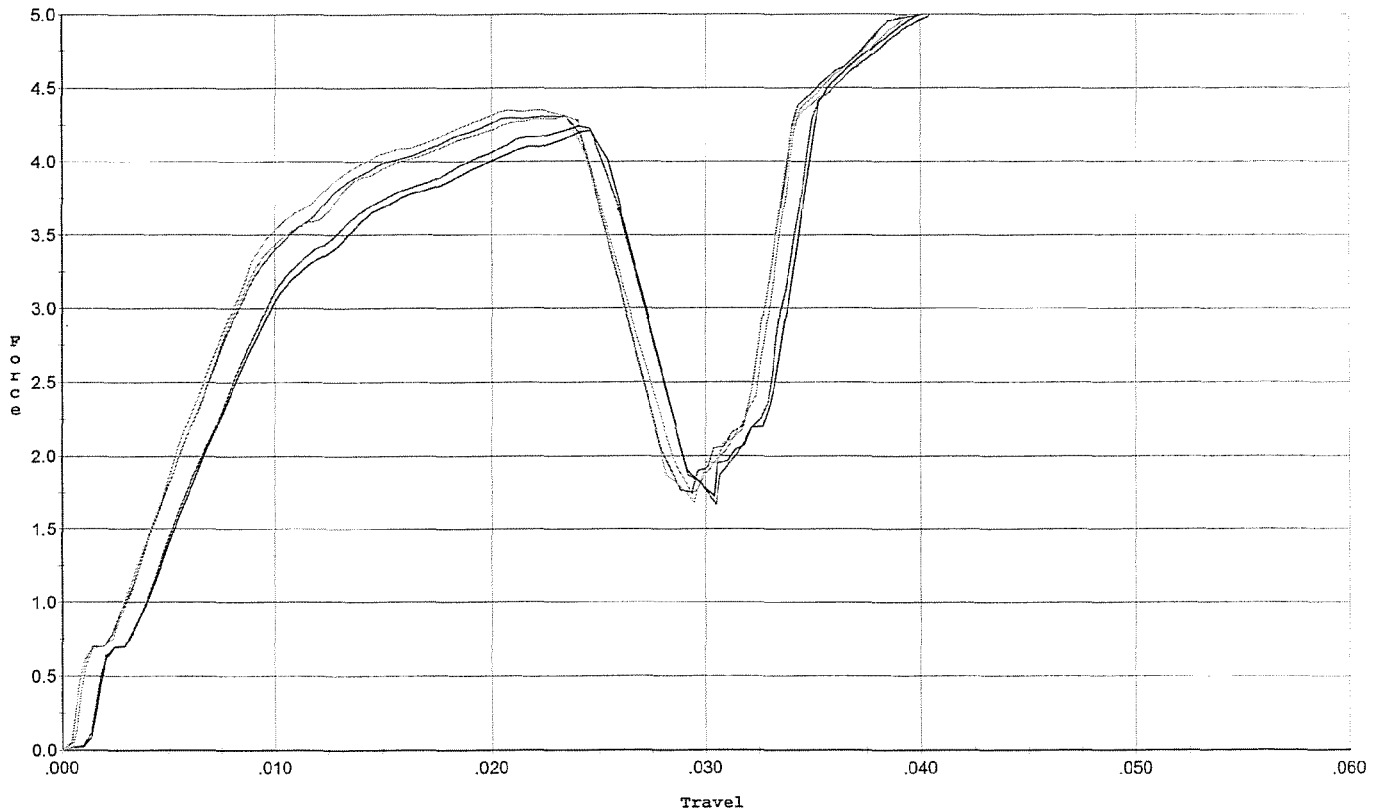
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.329	0.025	0.00	0.020	0.073		Set Trigger
2	4.109	0.025	0.00	0.020	0.069		Set Trigger
3	4.158	0.025	0.00	0.020	0.069		Set Trigger
4	4.214	0.025	0.00	0.020	0.070		Set Trigger
5	4.162	0.025	0.00	0.020	0.070		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



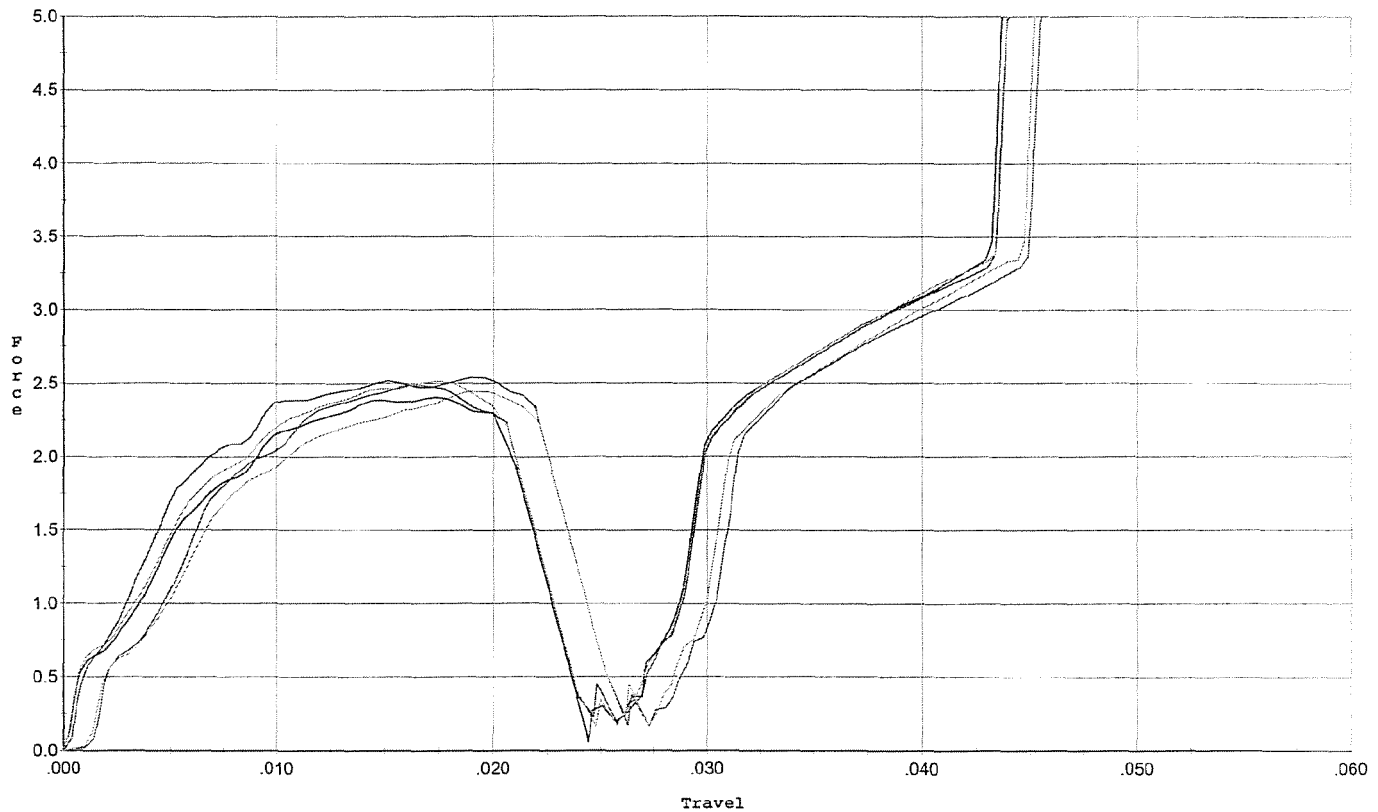
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.026	0.00	0.020	0.072		Set Trigger
2	4.210	0.025	0.00	0.020	0.069		Set Trigger
3	4.309	0.024	0.00	0.020	0.071		Set Trigger
4	4.349	0.024	0.00	0.019	0.072		Set Trigger
5	4.309	0.024	0.00	0.020	0.070		Set Trigger

A. 4.28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



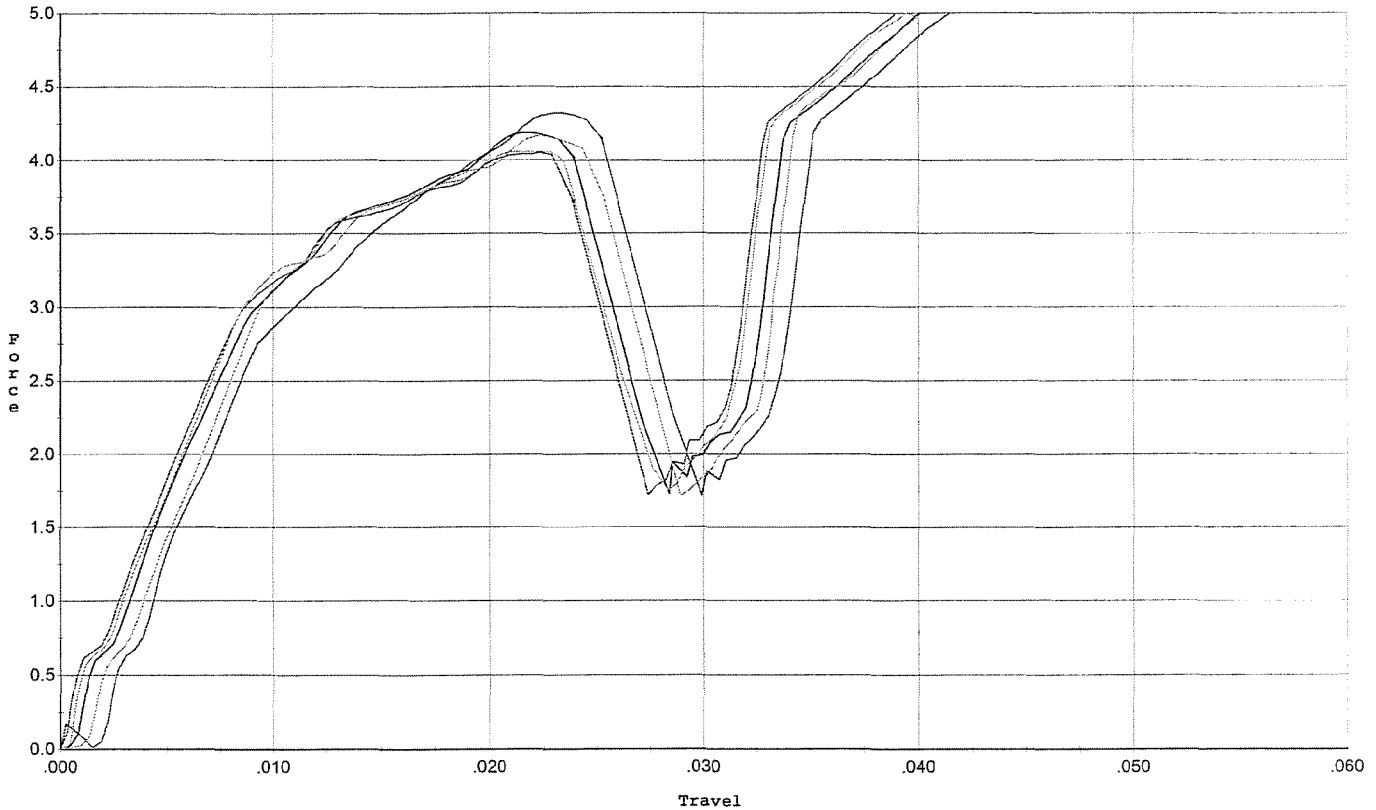
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.517	0.021	0.00	0.028	0.038		Set Trigger
2	2.405	0.021	0.00	0.028	0.037		Set Trigger
3	2.542	0.022	0.00	0.029	0.038		Set Trigger
4	2.446	0.022	0.00	0.029	0.037		Set Trigger
5	2.511	0.021	0.00	0.028	0.037		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.321	0.025	0.002	0.019	0.067		Set Trigger
2	4.187	0.024	0.00	0.020	0.066		Set Trigger
3	4.050	0.024	0.00	0.020	0.065		Set Trigger
4	4.060	0.023	0.00	0.020	0.064		Set Trigger
5	4.164	0.025	0.00	0.020	0.069		Set Trigger

A-4.15