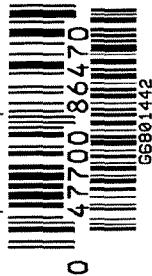


66801442

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



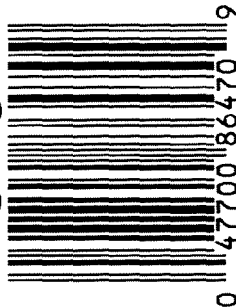
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6801442

UPC



BM FORM

GUN SERIAL # 66801442

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD.
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD.
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SPD.
470	DIS-ASSEMBLE ACTION		5-21-09	SPD.
472	SERIALIZE BOLT HANDLE		5-22-09	SPD.
480	MAGNAFLUX BBL ACTION	OPERATOR <u>HS</u>	5/25/09	HS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	ms
540	APPLY COATINGS (BARREL ACTION)		6/9	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

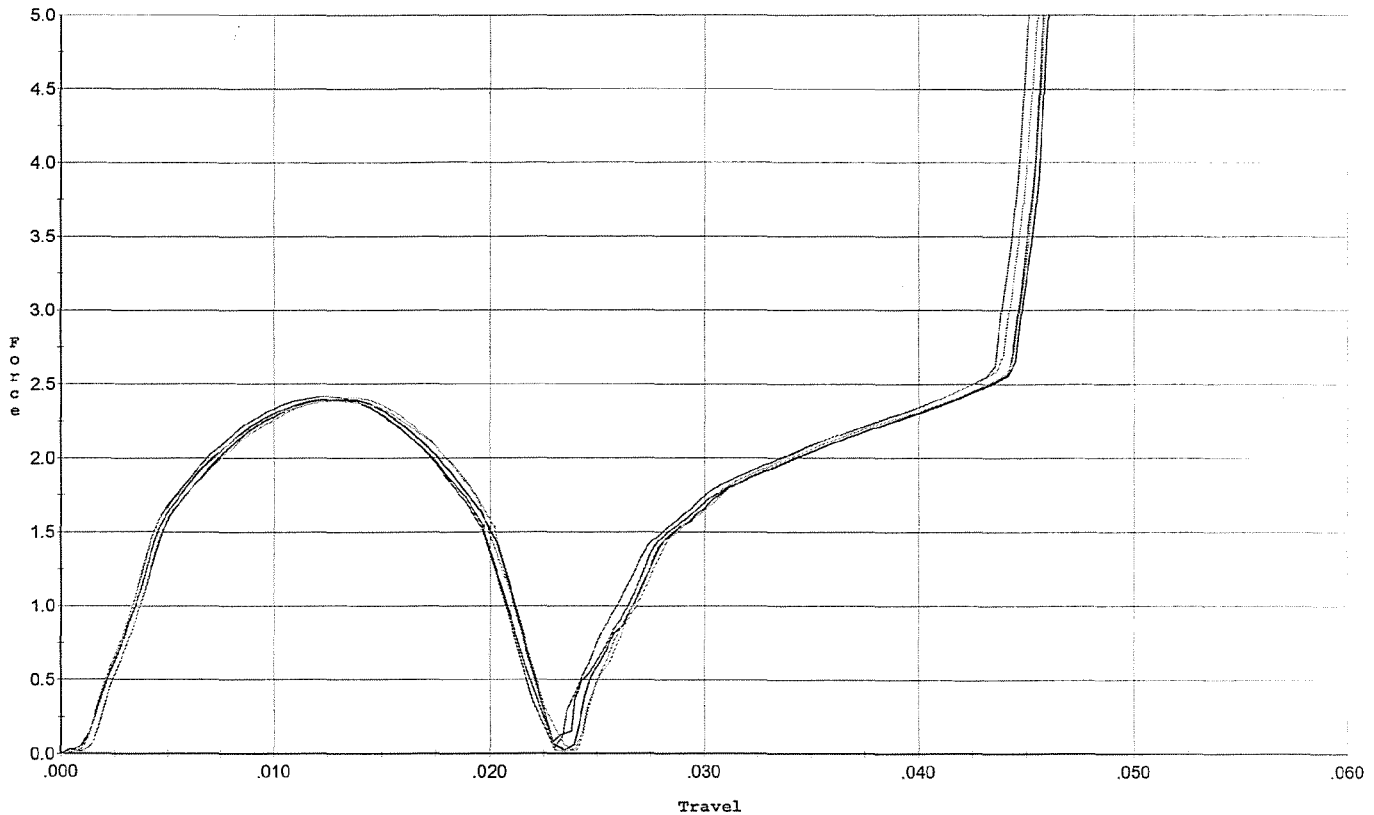
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	7-29-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>70</u> <u>70</u> <u>70</u>	7-29-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	7-29-09	RN
	J) ASSEMBLE STOCK		6/17/09	SPH
	K) ASSEMBLE SWIVEL STUDS		7-29-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/23	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/23	TAR
670	FINAL INSPECTION A) HEADSPACE		7-29-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.59</u> <u>2.53</u> <u>2.60</u> <u>2.54</u>	7-24-09	RN
	C) FUNCTION		7-29-09	RN
690	PACK		8/5/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



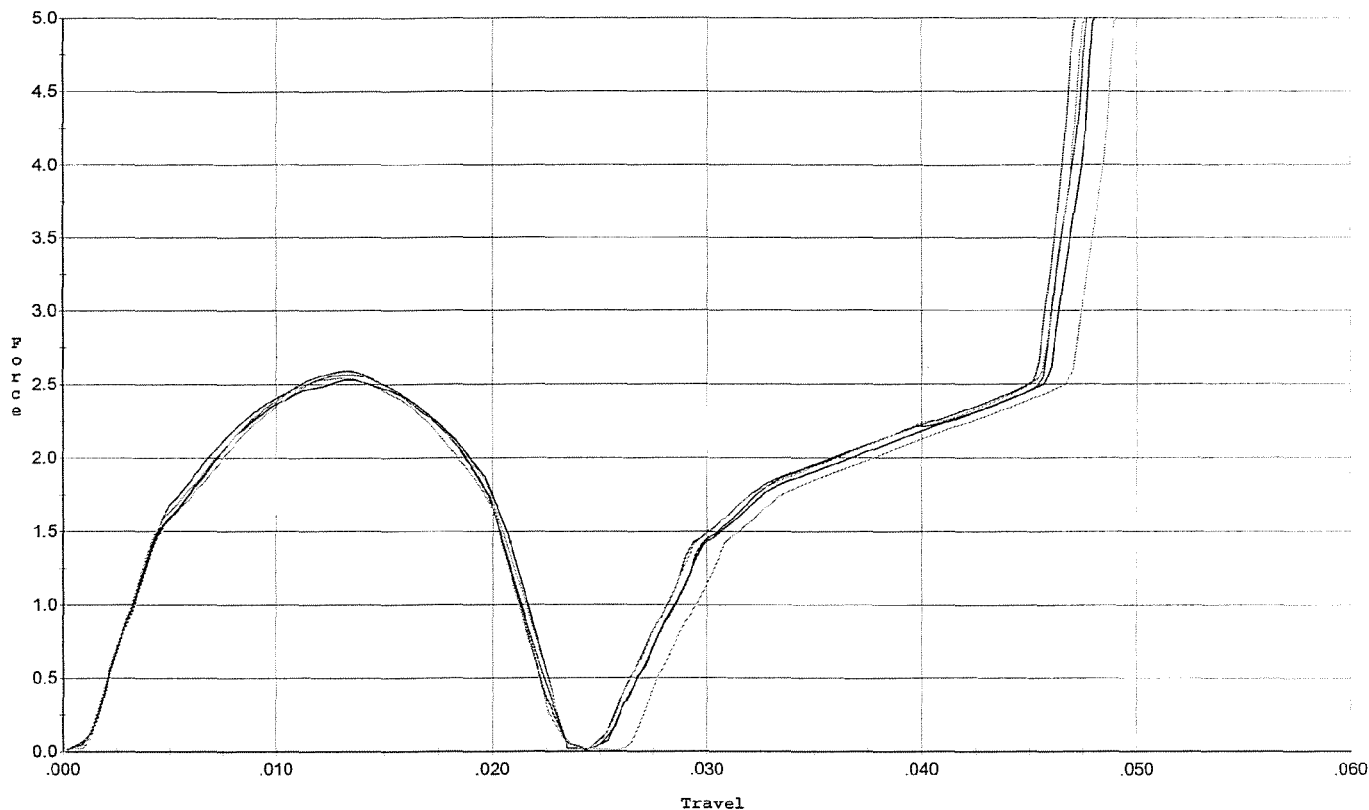
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.020	0.00	0.031	0.033		Set Trigger
2	2.394	0.020	0.00	0.030	0.034		Set Trigger
3	2.417	0.020	0.00	0.030	0.033		Set Trigger
4	2.388	0.020	0.00	0.030	0.033		Set Trigger
5	2.408	0.021	0.00	0.030	0.035		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



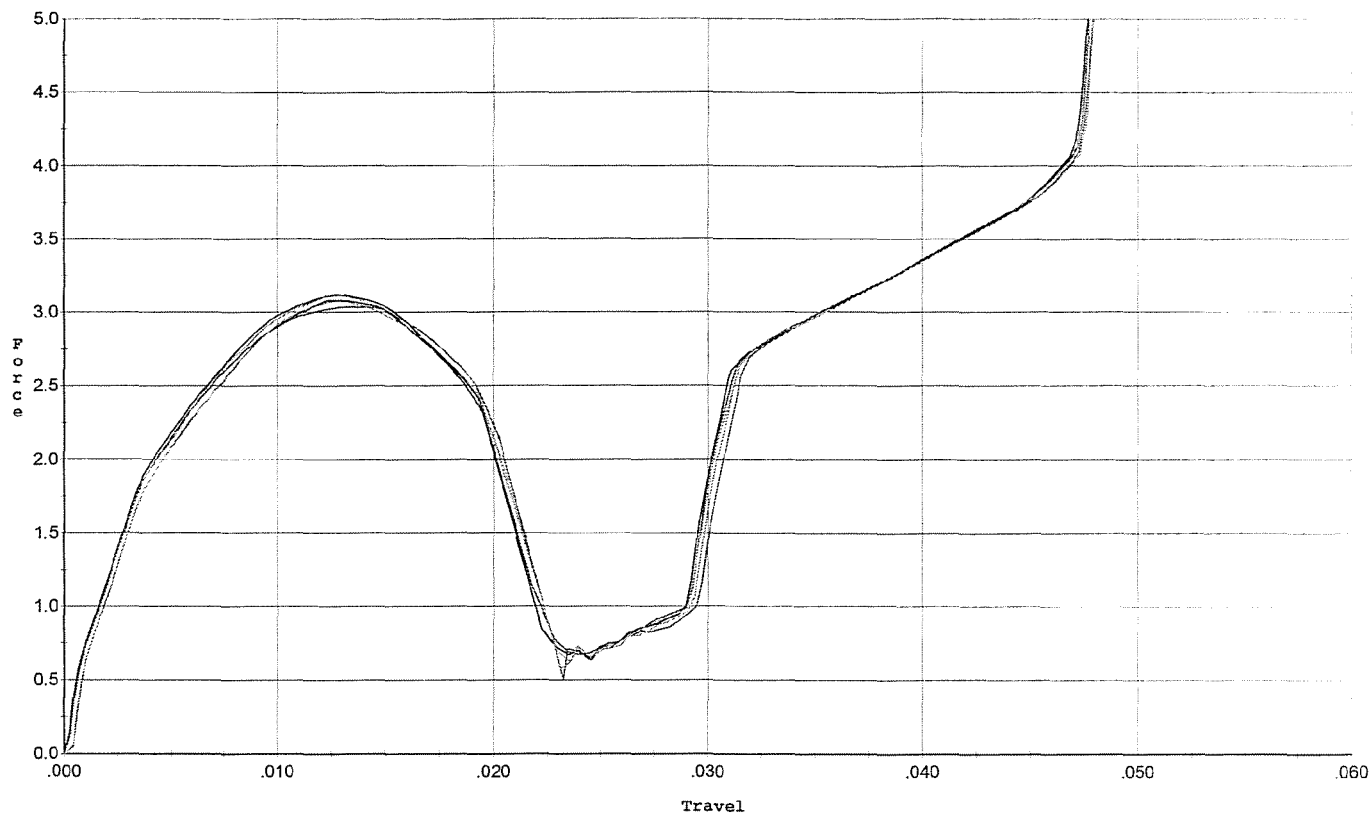
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.020	0.00	0.032	0.035		Set Trigger
2	2.532	0.021	0.00	0.032	0.036		Set Trigger
3	2.591	0.020	0.00	0.032	0.035		Set Trigger
4	2.583	0.021	0.00	0.033	0.037		Set Trigger
5	2.543	0.020	0.00	0.032	0.035		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



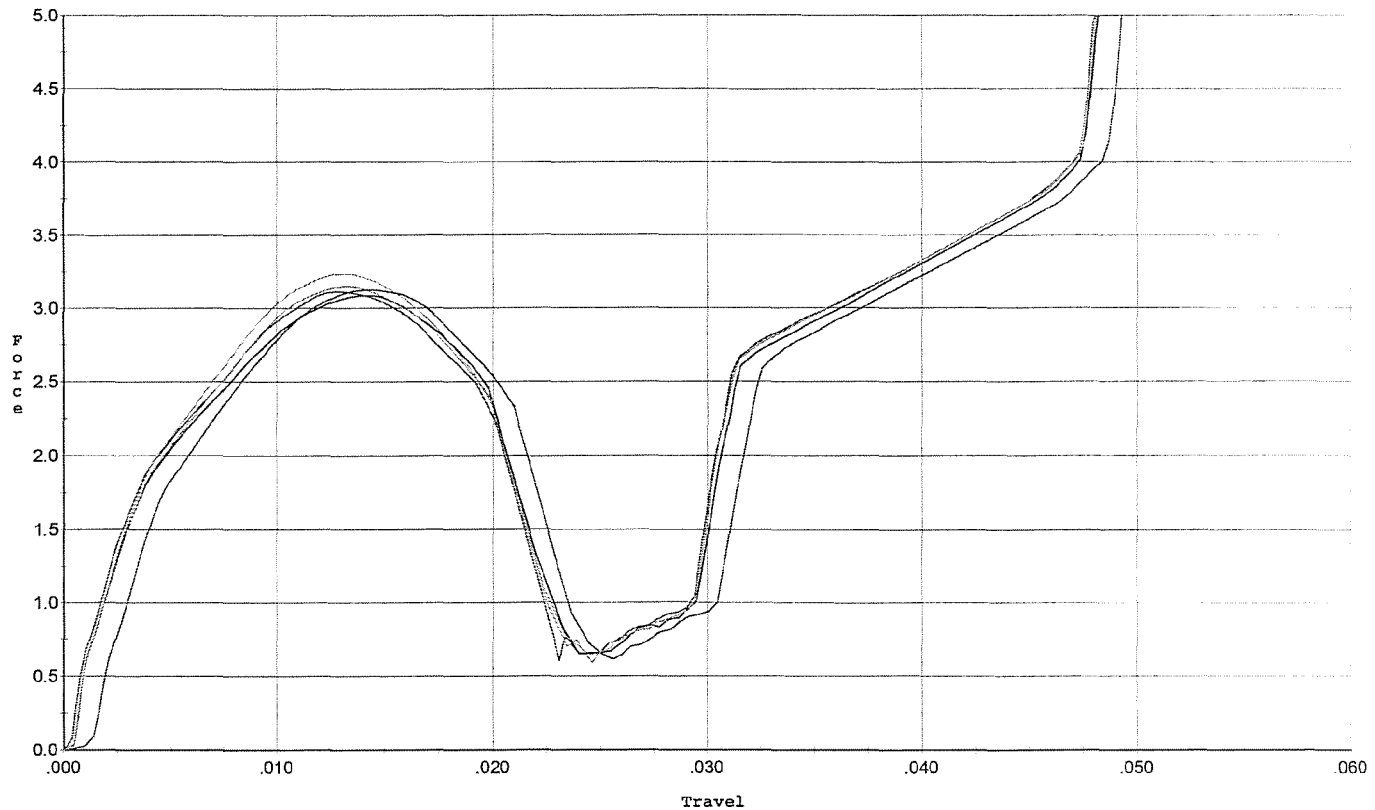
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.019	0.00	0.031	0.043		Set Trigger
2	3.118	0.019	0.00	0.031	0.044		Set Trigger
3	3.034	0.020	0.00	0.031	0.045		Set Trigger
4	3.077	0.021	0.00	0.031	0.045		Set Trigger
5	3.121	0.021	0.00	0.031	0.047		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



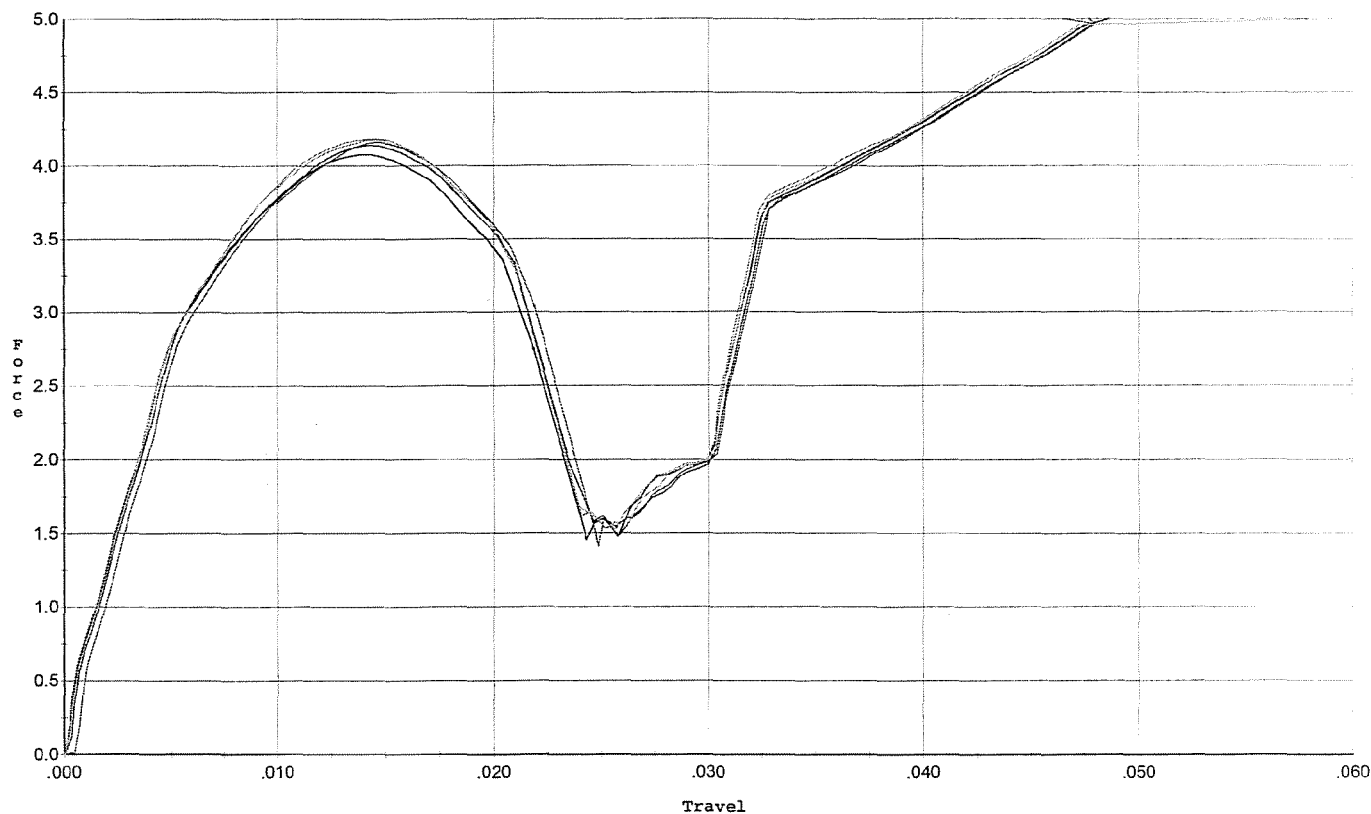
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.021	0.00	0.032	0.045		Set Trigger
2	3.085	0.020	0.00	0.031	0.044		Set Trigger
3	3.115	0.020	0.00	0.031	0.045		Set Trigger
4	3.234	0.020	0.00	0.031	0.045		Set Trigger
5	3.152	0.020	0.00	0.031	0.044		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



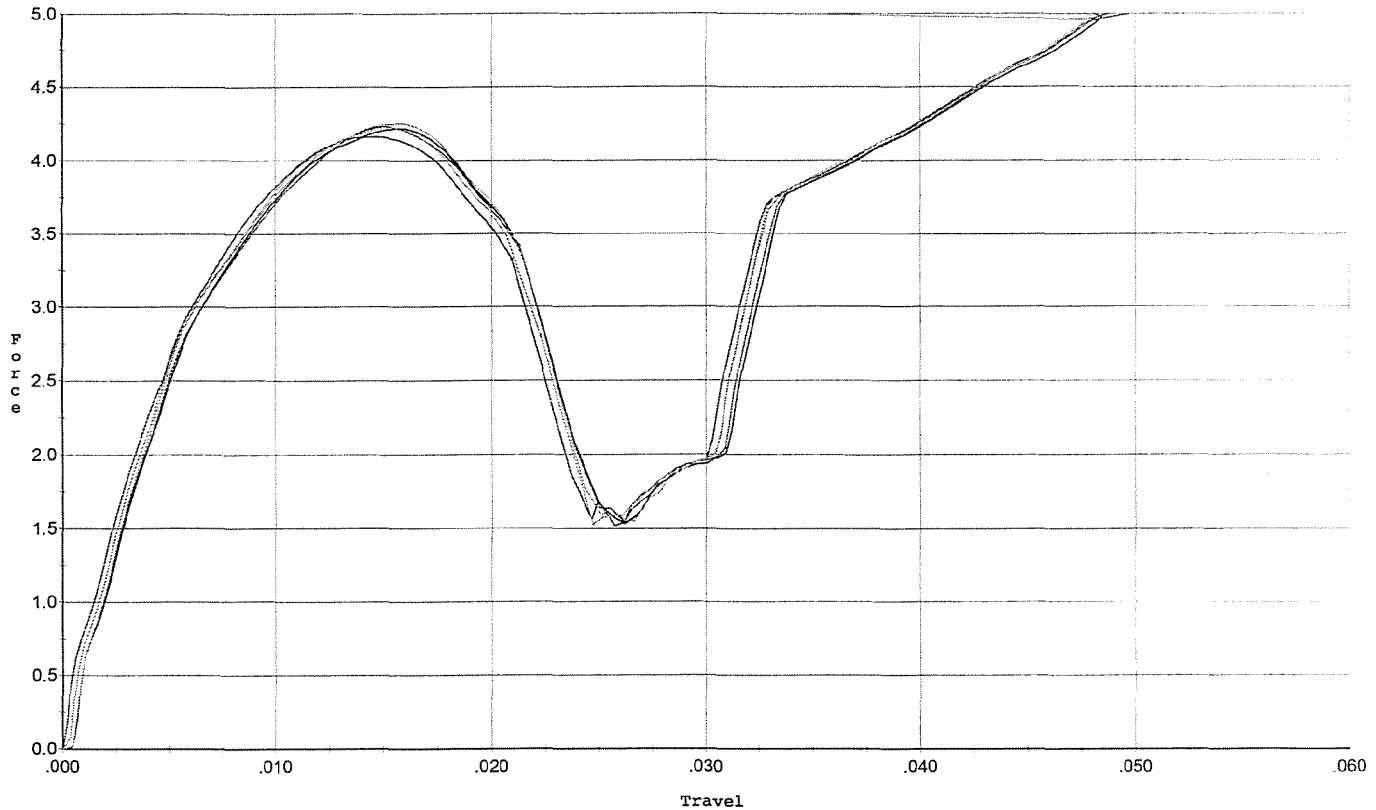
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.141	0.021	0.00	0.029	0.061		Set Trigger
2	4.077	0.022	0.00	0.029	0.063		Set Trigger
3	4.163	0.022	0.00	0.029	0.063		Set Trigger
4	4.177	0.021	0.00	0.029	0.062		Set Trigger
5	4.182	0.021	0.00	0.029	0.062		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



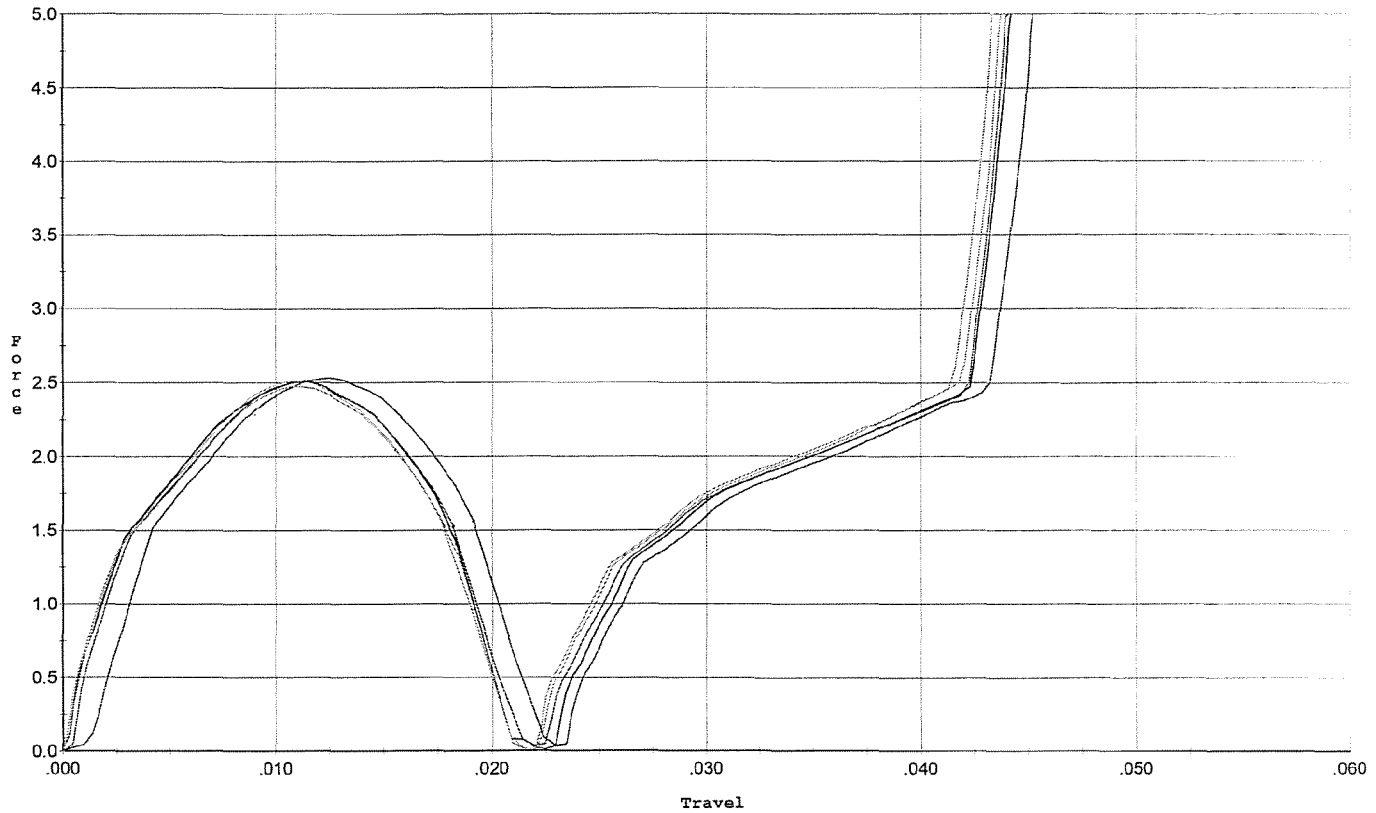
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.021	0.00	0.029	0.062		Set Trigger
2	4.217	0.021	0.00	0.029	0.062		Set Trigger
3	4.231	0.021	0.00	0.029	0.062		Set Trigger
4	4.217	0.022	0.00	0.029	0.065		Set Trigger
5	4.250	0.021	0.00	0.029	0.063		Set Trigger

Aug 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



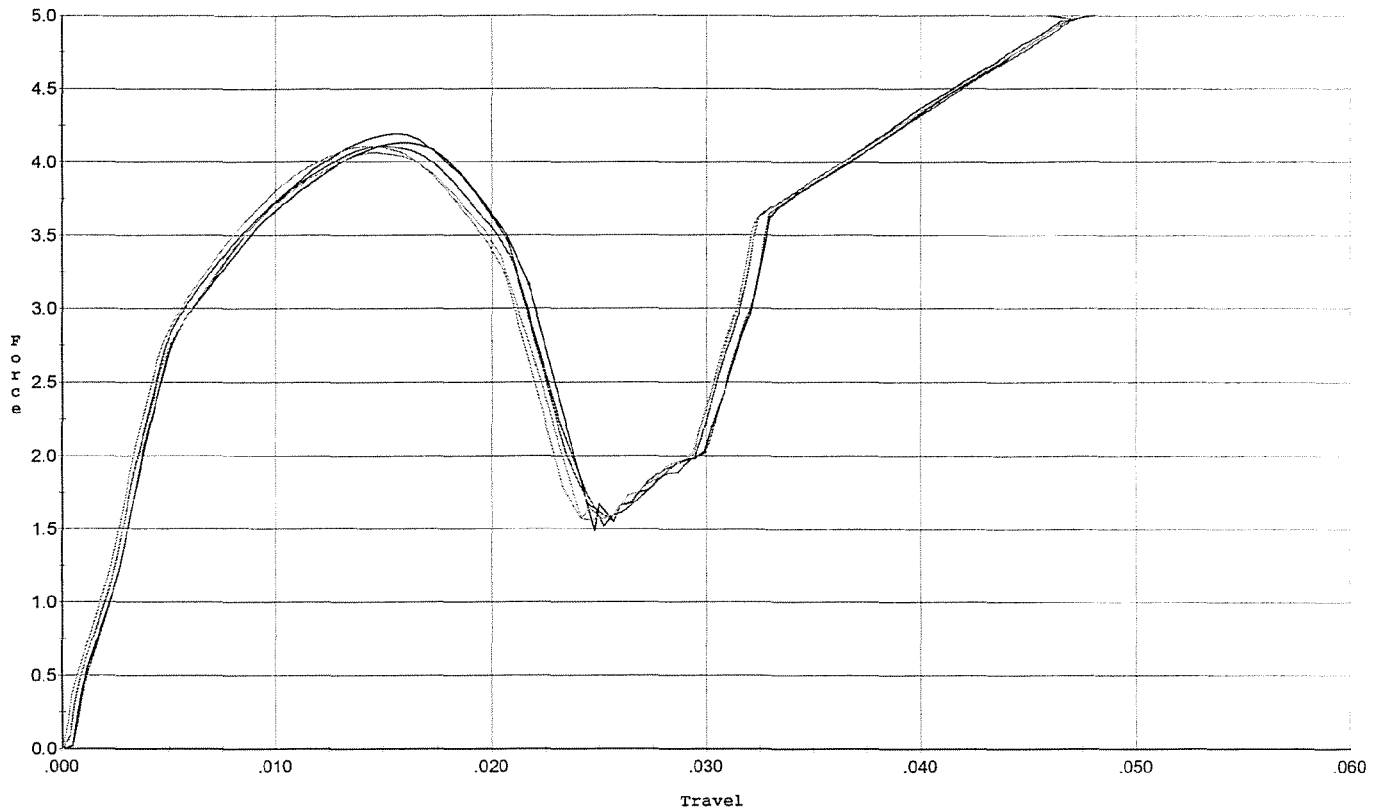
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.019	0.00	0.031	0.033		Set Trigger
2	2.509	0.018	0.00	0.031	0.033		Set Trigger
3	2.505	0.018	0.00	0.031	0.032		Set Trigger
4	2.510	0.019	0.00	0.030	0.034		Set Trigger
5	2.474	0.019	0.00	0.030	0.033		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/18/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.021	0.00	0.028	0.061		Set Trigger
2	4.130	0.022	0.00	0.028	0.062		Set Trigger
3	4.107	0.021	0.00	0.028	0.060		Set Trigger
4	4.061	0.022	0.00	0.028	0.063		Set Trigger
5	4.107	0.021	0.00	0.028	0.060		Set Trigger

Avg 4.12