

G680 1444

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



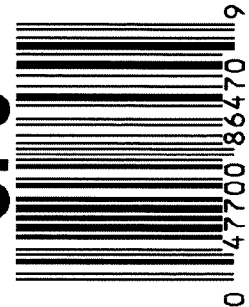
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6801444**

**UPC**



BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66801444

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                    | DATE    | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                             | 5-21-09 | SP                                                                                  |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                             | 5-21-09 | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                             | 5-21-09 | SP                                                                                  |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                                                                                | 5-21-09 | SP                                                                                  |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | MAY 29 2009                                                                                 | 5-21-09 | SP                                                                                  |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                             | 5-22-09 | SP                                                                                  |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 5-29-09 |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                             |         |                                                                                     |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                             | 5/29/09 | RT                                                                                  |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                             | 5-22-09 | SP                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                             | 5-29-09 | SP                                                                                  |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                             | 6/9     | ✓                                                                                   |
| 545  | (BOLT)                                                                                                                                 |                                                                                             |         |                                                                                     |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                             |         |                                                                                     |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                             | 6-9-09  | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                             | 6-9-09  | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO                                                                       | 6-9-09  | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                             | 6-10-09 | LN                                                                                  |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                             |         |                                                                                     |

F004 REV 5/2006

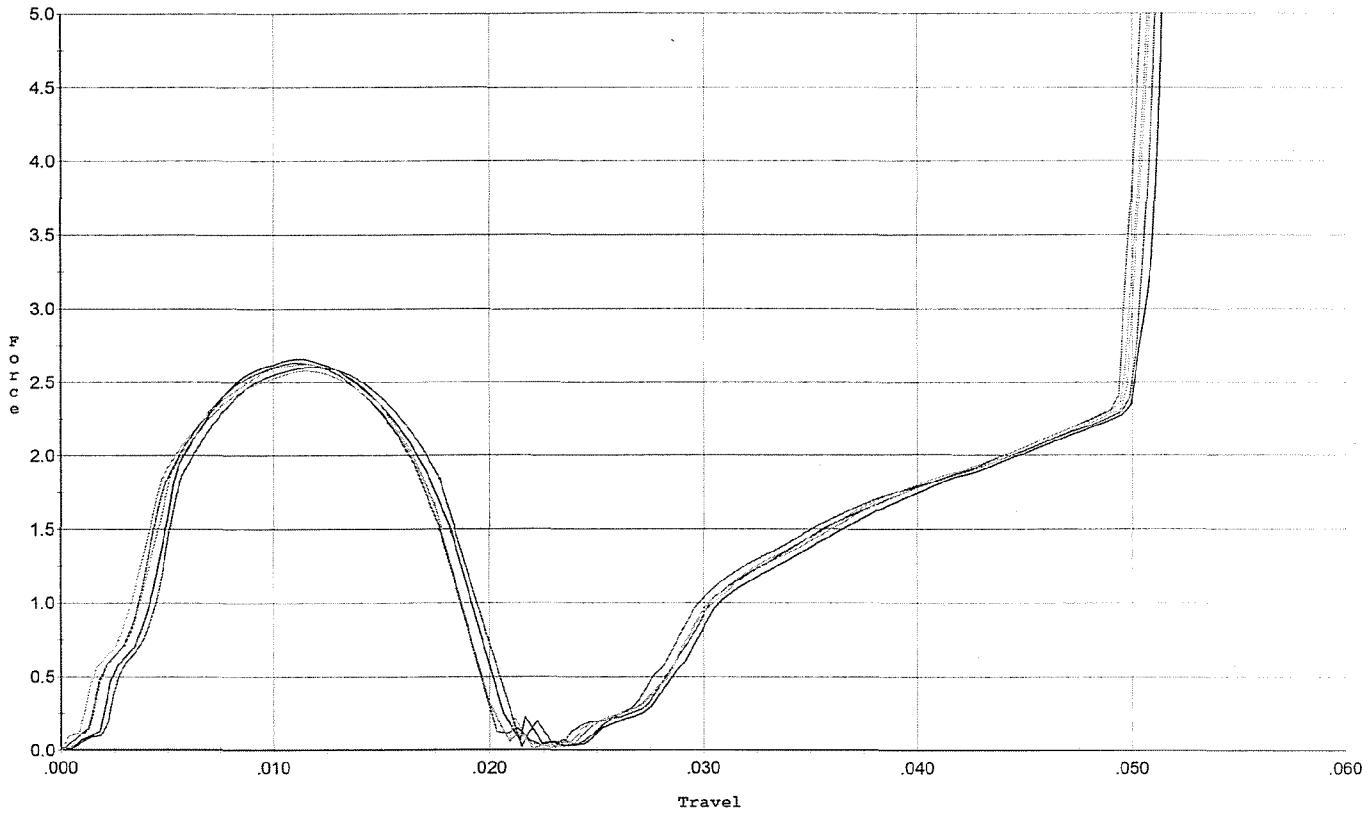
| OP #         | OPERATION NAME                                                           | READINGS                                                | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|---------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4°</u> <u>4°</u> <u>4°</u>                           | 6-16-09 | LN      |
| CONT.        |                                                                          |                                                         |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5°</u> <u>5°</u> <u>5°</u>                           | 6-16-09 | LN      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                         |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.023</u> <u>.022</u>                     | 6-16-09 | LN      |
|              | J) ASSEMBLE STOCK                                                        |                                                         | 6-10-09 | LN      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                         | 6-16-09 | LN      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                         |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                         |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                         |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                    | 6/12/09 | RB      |
|              | MALFUNCTION                                                              | CORRECTION                                              |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                              |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                              |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                              |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                         | 6/12/09 | TAR     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                         | 6-16-09 | LN      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>248</u> <u>244</u> <u>2.60</u> <u>238</u> <u>249</u> | 6-15-09 | LR      |
|              | C) FUNCTION                                                              |                                                         | 6-16-09 | LN      |
| 690          | PACK                                                                     |                                                         | 7/29/09 | FM      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 6/1/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



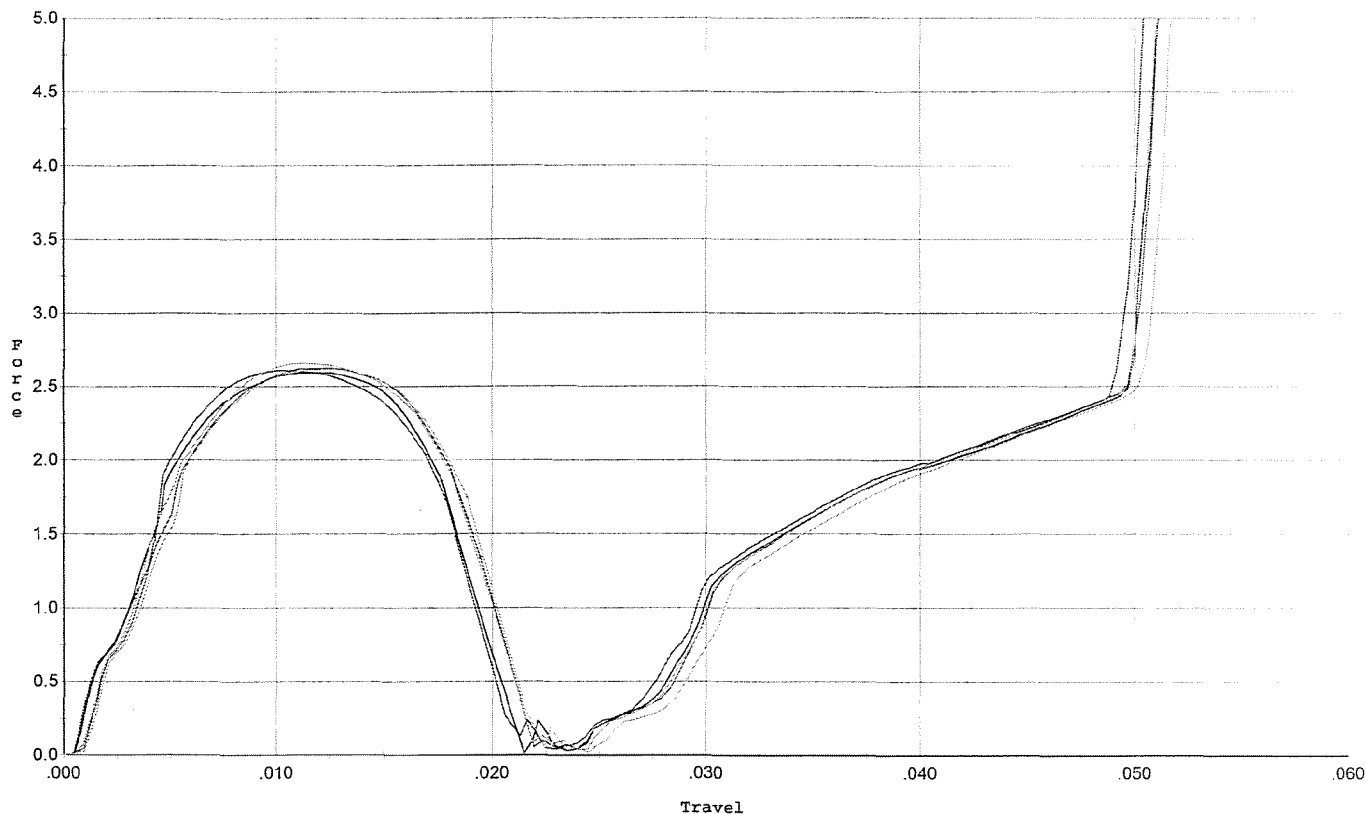
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.601      | 0.018             | 0.00            | 0.038      | 0.030             |           | Set Trigger |
| 2 | 2.658      | 0.018             | 0.00            | 0.038      | 0.032             |           | Set Trigger |
| 3 | 2.633      | 0.018             | 0.00            | 0.037      | 0.031             |           | Set Trigger |
| 4 | 2.580      | 0.017             | 0.00            | 0.038      | 0.030             |           | Set Trigger |
| 5 | 2.624      | 0.017             | 0.00            | 0.038      | 0.032             |           | Set Trigger |

Avg 2.61

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



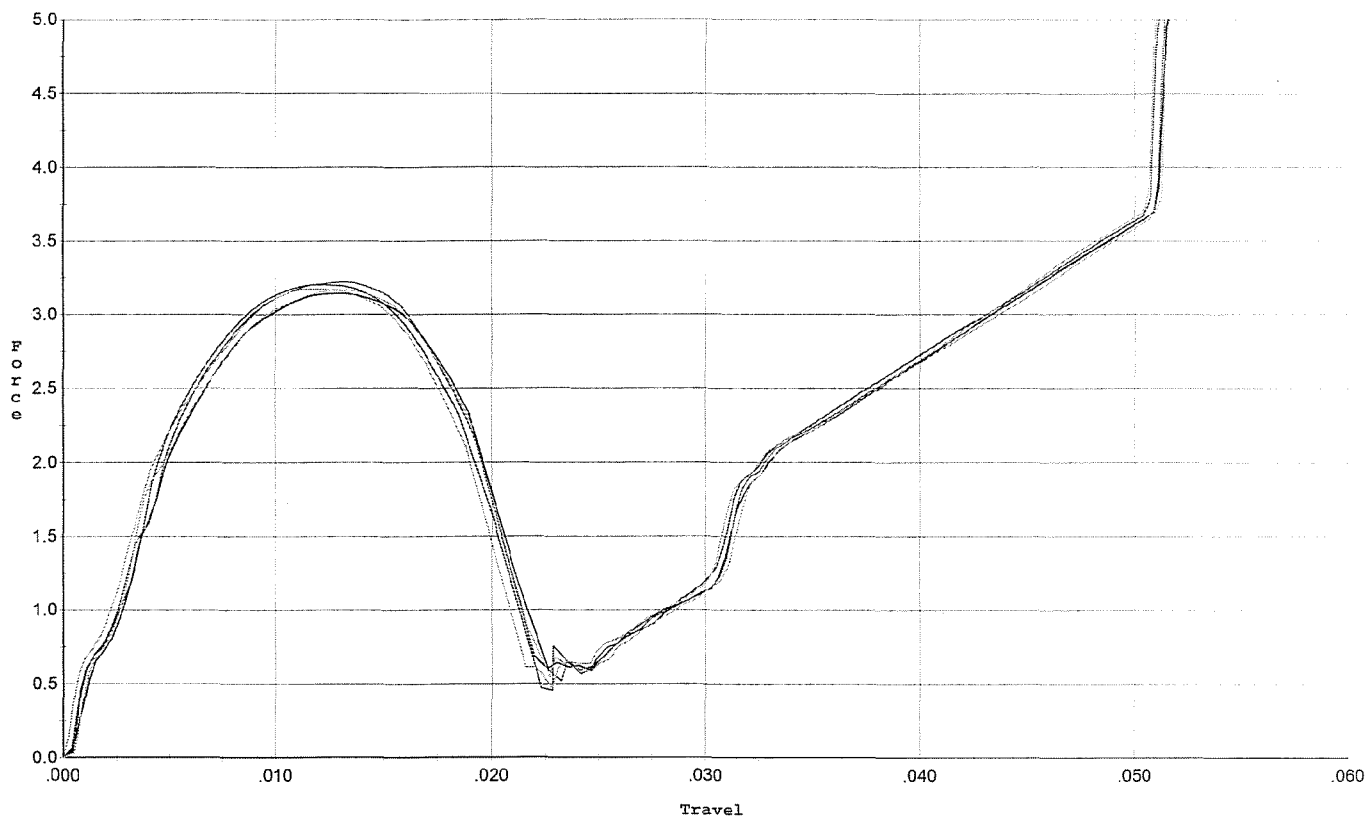
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.610      | 0.018             | 0.00            | 0.037      | 0.033             |           | Set Trigger |
| 2 | 2.595      | 0.018             | 0.00            | 0.038      | 0.033             |           | Set Trigger |
| 3 | 2.624      | 0.019             | 0.00            | 0.037      | 0.035             |           | Set Trigger |
| 4 | 2.620      | 0.019             | 0.00            | 0.037      | 0.034             |           | Set Trigger |
| 5 | 2.658      | 0.020             | 0.00            | 0.037      | 0.036             |           | Set Trigger |

Avg 2.62

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs. lbs.



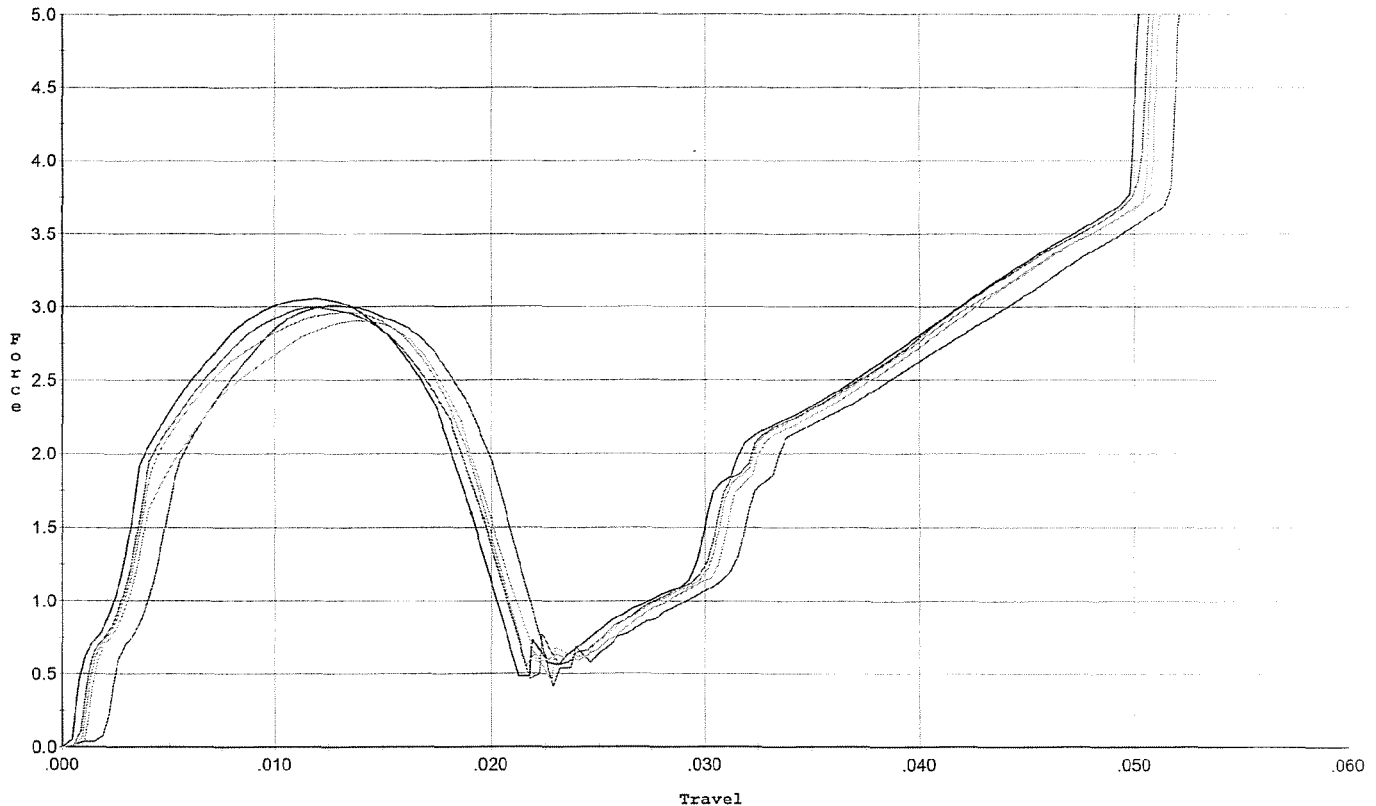
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.204      | 0.020             | 0.00            | 0.035      | 0.044             |           | Set Trigger |
| 2 | 3.145      | 0.019             | 0.00            | 0.035      | 0.042             |           | Set Trigger |
| 3 | 3.222      | 0.019             | 0.00            | 0.035      | 0.043             |           | Set Trigger |
| 4 | 3.169      | 0.019             | 0.00            | 0.036      | 0.042             |           | Set Trigger |
| 5 | 3.174      | 0.019             | 0.00            | 0.035      | 0.042             |           | Set Trigger |

Aug 3.18

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs. lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.006      | 0.020             | 0.00            | 0.036      | 0.040             |           | Set Trigger |
| 2 | 3.055      | 0.019             | 0.00            | 0.035      | 0.041             |           | Set Trigger |
| 3 | 2.994      | 0.020             | 0.00            | 0.035      | 0.041             |           | Set Trigger |
| 4 | 2.903      | 0.019             | 0.00            | 0.036      | 0.037             |           | Set Trigger |
| 5 | 2.962      | 0.019             | 0.00            | 0.035      | 0.039             |           | Set Trigger |

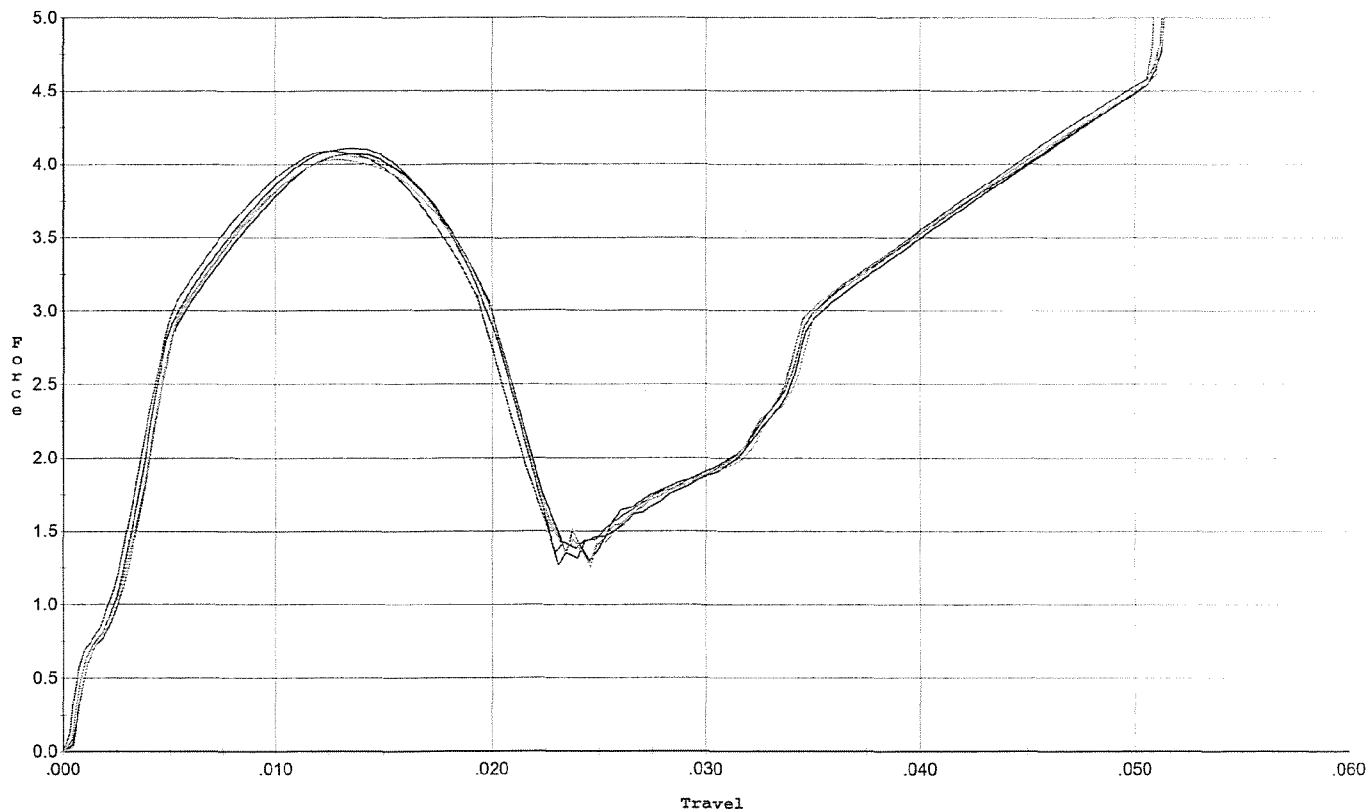
Avg 2.98



## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



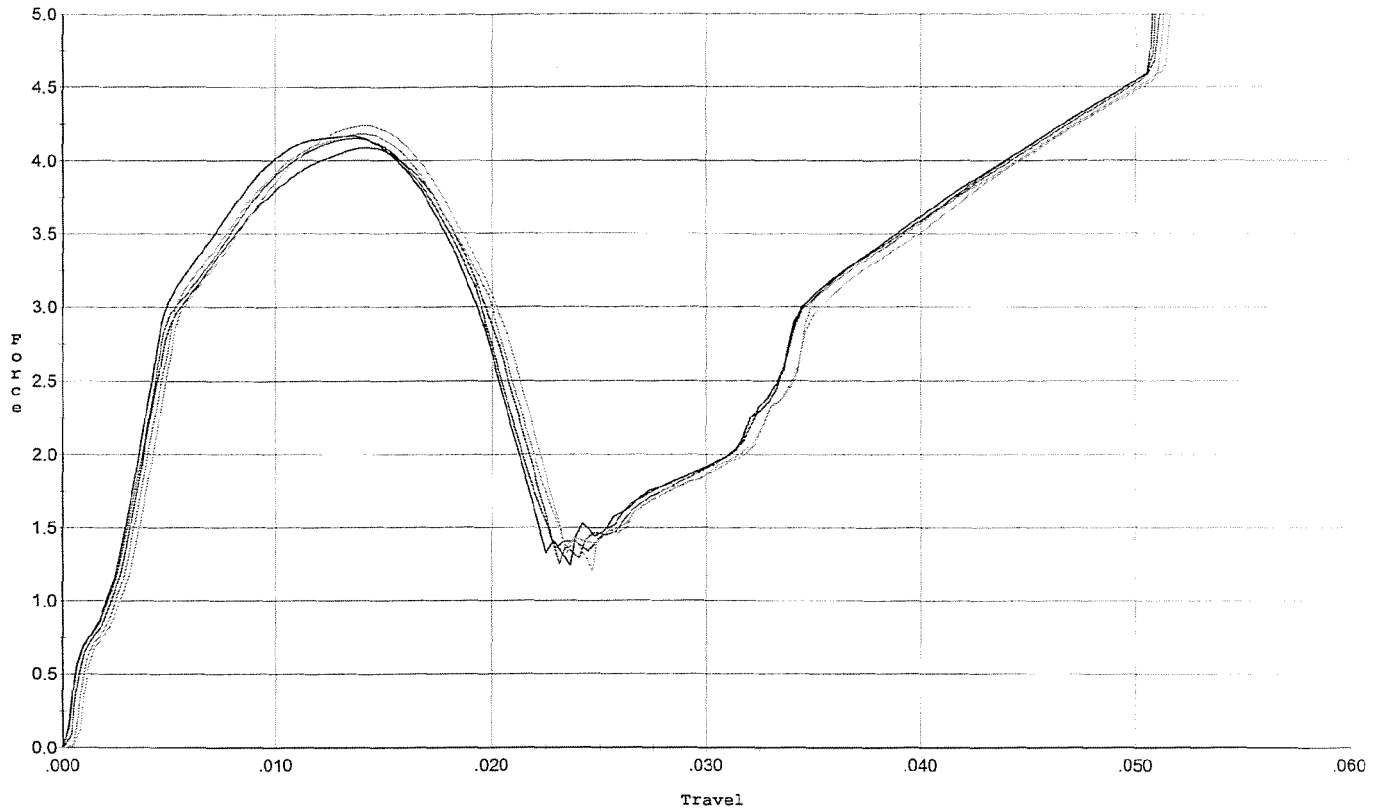
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.104      | 0.020             | 0.00            | 0.033      | 0.057             |           | Set Trigger |
| 2 | 4.068      | 0.020             | 0.00            | 0.033      | 0.055             |           | Set Trigger |
| 3 | 4.087      | 0.019             | 0.00            | 0.033      | 0.055             |           | Set Trigger |
| 4 | 4.032      | 0.020             | 0.00            | 0.033      | 0.055             |           | Set Trigger |
| 5 | 4.058      | 0.020             | 0.00            | 0.033      | 0.056             |           | Set Trigger |

Avg 4.07

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after test +/- 1.0 lbs.



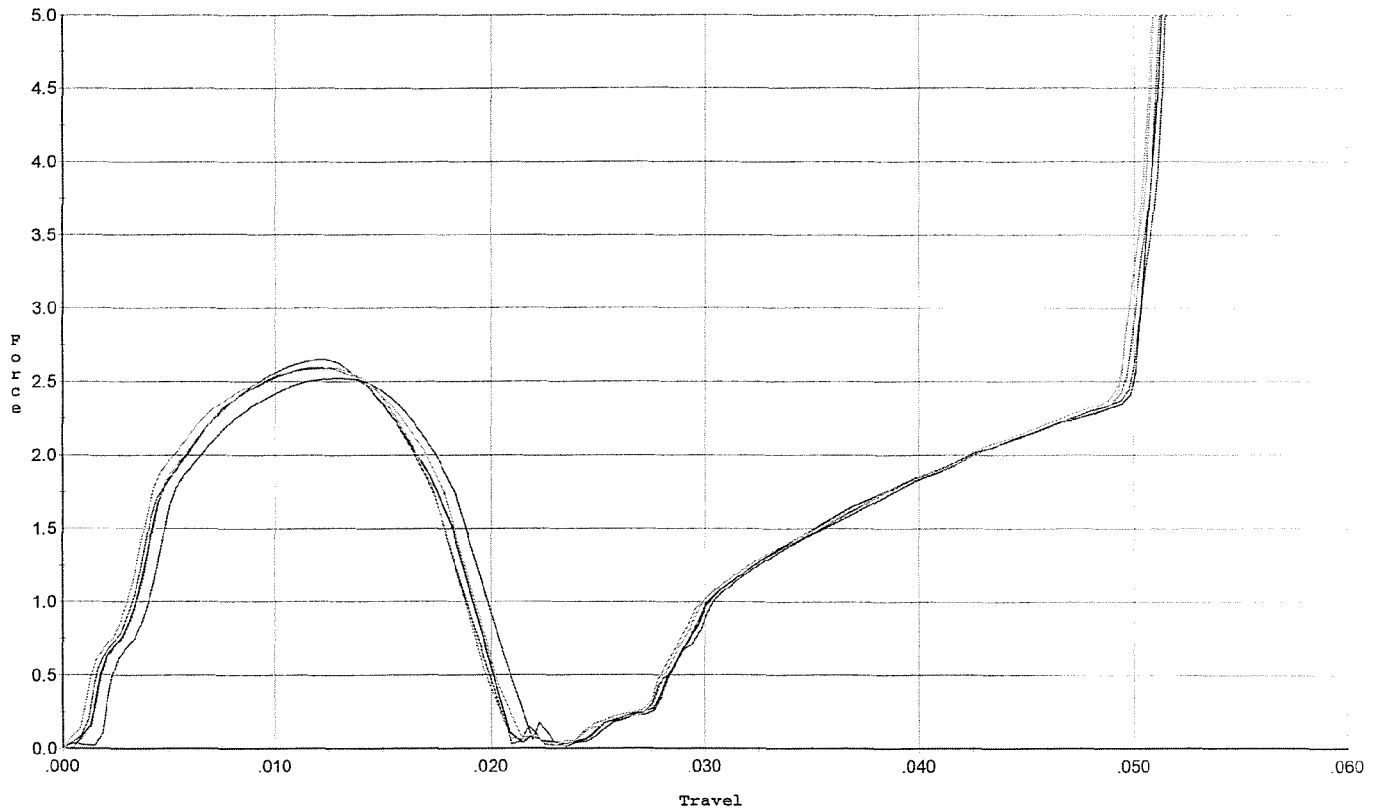
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.088      | 0.019             | 0.00            | 0.033      | 0.054             |           | Set Trigger |
| 2 | 4.166      | 0.020             | 0.00            | 0.033      | 0.057             |           | Set Trigger |
| 3 | 4.153      | 0.020             | 0.00            | 0.033      | 0.058             |           | Set Trigger |
| 4 | 4.241      | 0.021             | 0.00            | 0.033      | 0.058             |           | Set Trigger |
| 5 | 4.180      | 0.020             | 0.00            | 0.033      | 0.056             |           | Set Trigger |

Avg 4.16

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



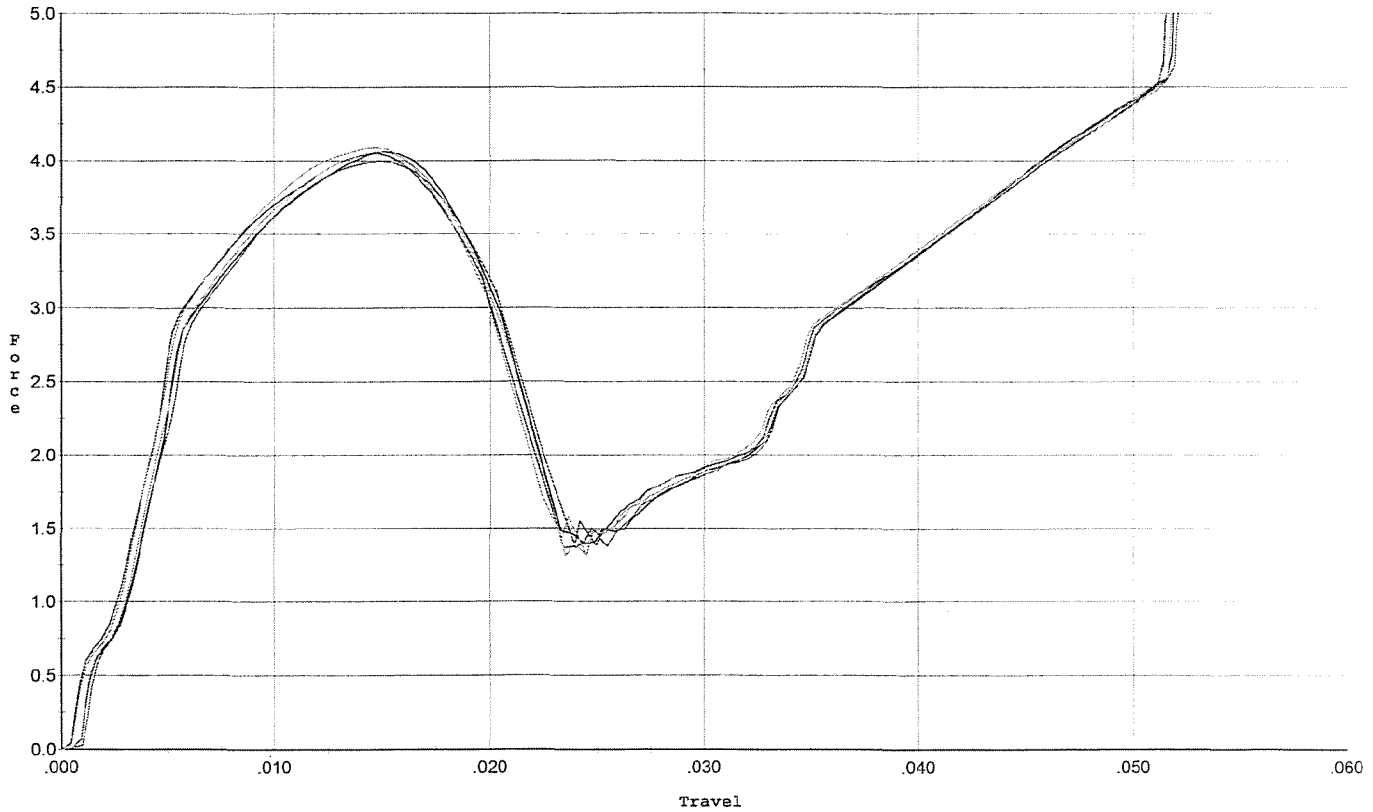
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.522      | 0.018             | 0.002           | 0.038      | 0.031             |           | Set Trigger |
| 2 | 2.593      | 0.018             | 0.00            | 0.038      | 0.032             |           | Set Trigger |
| 3 | 2.651      | 0.017             | 0.00            | 0.038      | 0.031             |           | Set Trigger |
| 4 | 2.584      | 0.018             | 0.00            | 0.037      | 0.032             |           | Set Trigger |
| 5 | 2.593      | 0.017             | 0.00            | 0.038      | 0.032             |           | Set Trigger |

Aug 2.58

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.P. 6/1/09

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.051      | 0.020             | 0.00            | 0.033      | 0.054             |           | Set Trigger |
| 2 | 4.061      | 0.021             | 0.00            | 0.033      | 0.055             |           | Set Trigger |
| 3 | 4.000      | 0.020             | 0.00            | 0.033      | 0.054             |           | Set Trigger |
| 4 | 4.061      | 0.021             | 0.00            | 0.033      | 0.056             |           | Set Trigger |
| 5 | 4.093      | 0.020             | 0.00            | 0.033      | 0.055             |           | Set Trigger |

Aug 4.05