

7680 1452

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

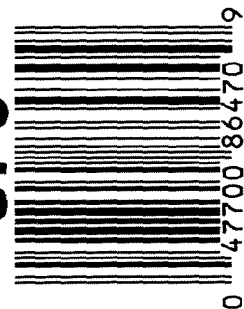
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6801452

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6801452

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-20-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION		5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(D)</u>	5/24/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	WV
540	APPLY COATINGS (BARREL ACTION)		6/9	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

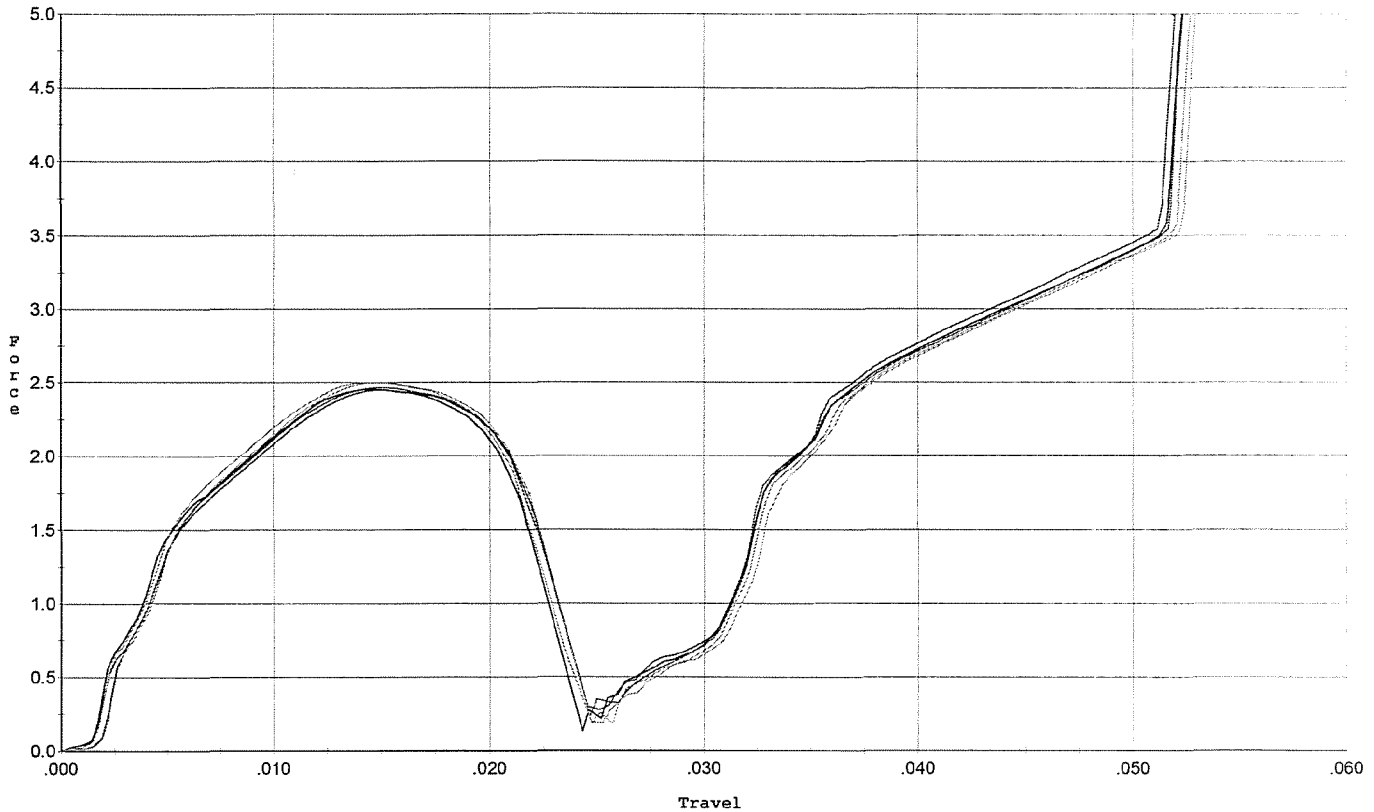
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-26-09	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	6-26-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-26-09	L N
	J) ASSEMBLE STOCK		6-15-09	L N
	K) ASSEMBLE SWIVEL STUDS		6-26-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	L N
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	R P
670	FINAL INSPECTION A) HEADSPACE		6-26-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>262</u> <u>268</u> <u>260</u> <u>262</u>	6-25-09	L N
	C) FUNCTION		6-26-09	L N
690	PACK		7/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



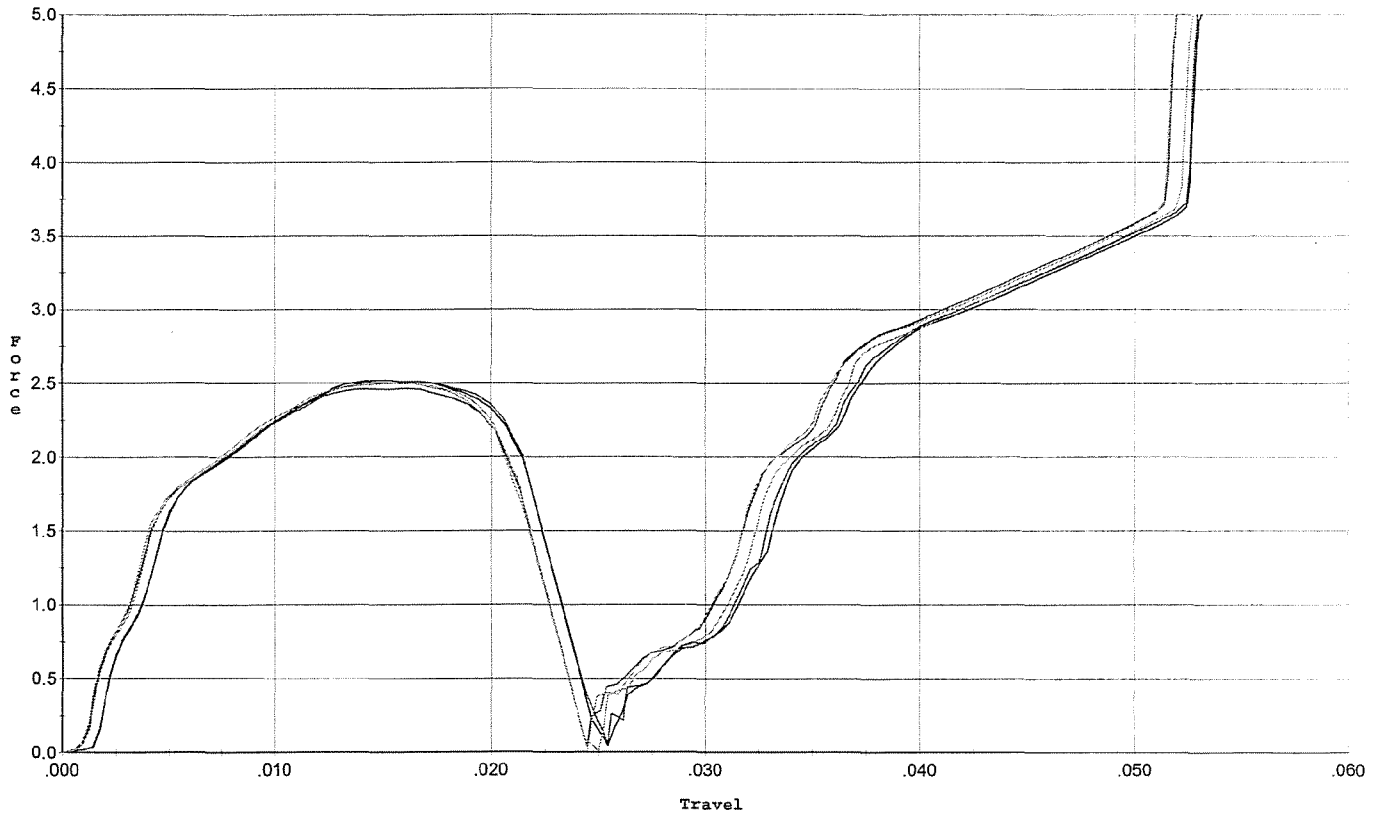
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.022	0.00	0.034	0.037		Set Trigger
2	2.452	0.021	0.00	0.035	0.036		Set Trigger
3	2.466	0.022	0.00	0.034	0.038		Set Trigger
4	2.500	0.022	0.00	0.035	0.037		Set Trigger
5	2.501	0.021	0.00	0.035	0.037		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



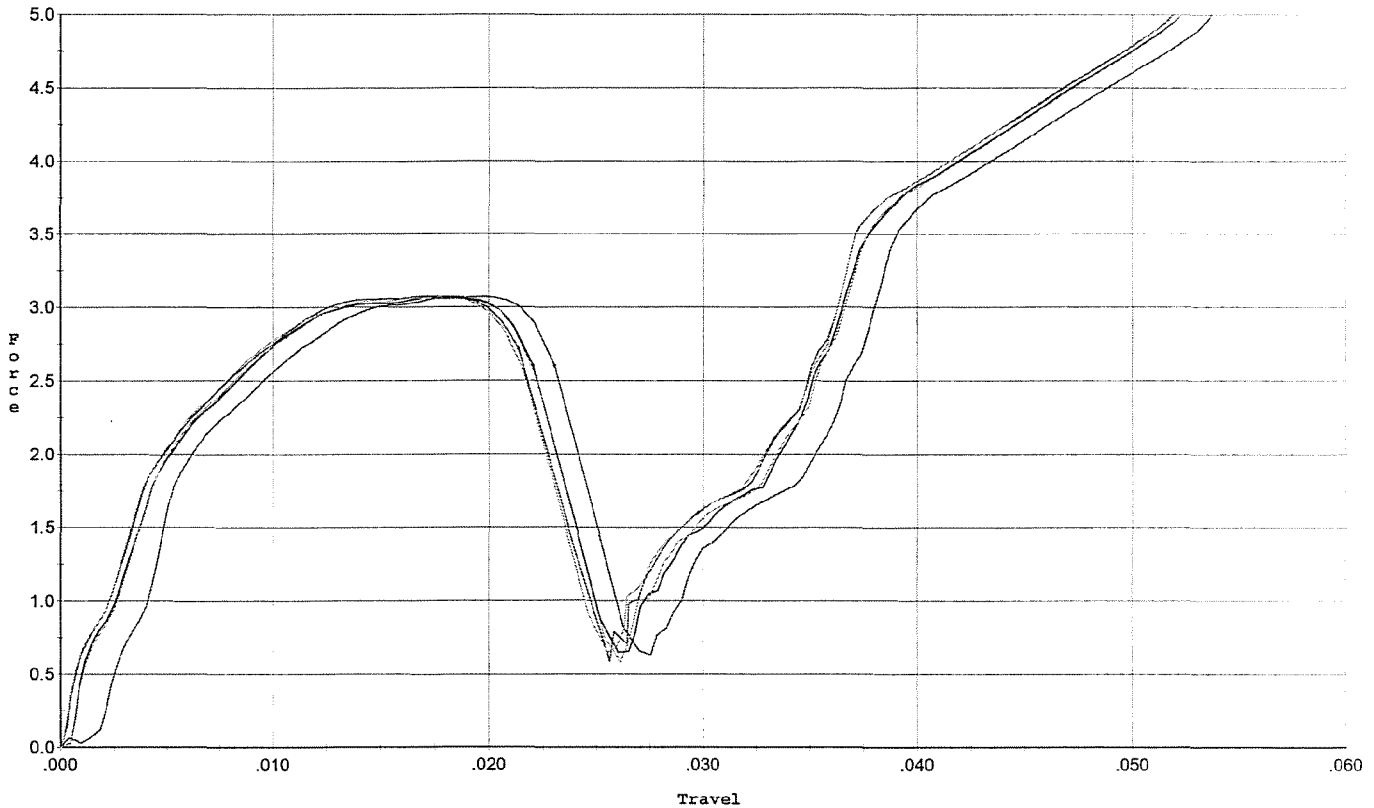
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.505	0.021	0.00	0.035	0.039		Set Trigger
2	2.519	0.022	0.00	0.035	0.039		Set Trigger
3	2.464	0.021	0.00	0.035	0.038		Set Trigger
4	2.500	0.022	0.00	0.035	0.039		Set Trigger
5	2.504	0.021	0.00	0.035	0.039		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



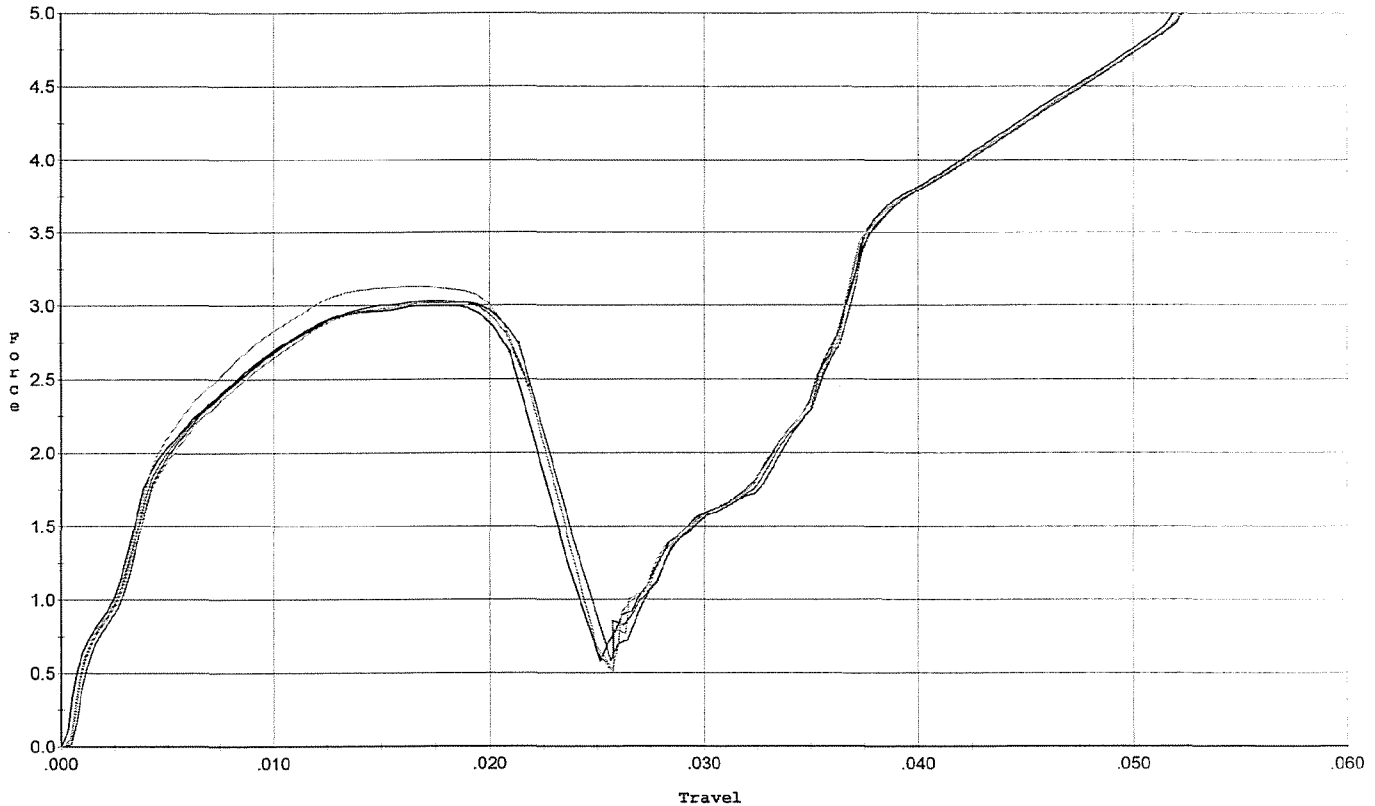
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.023	0.00	0.034	0.049		Set Trigger
2	3.059	0.022	0.00	0.033	0.050		Set Trigger
3	3.068	0.021	0.00	0.033	0.049		Set Trigger
4	3.078	0.022	0.00	0.033	0.050		Set Trigger
5	3.061	0.022	0.00	0.033	0.049		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



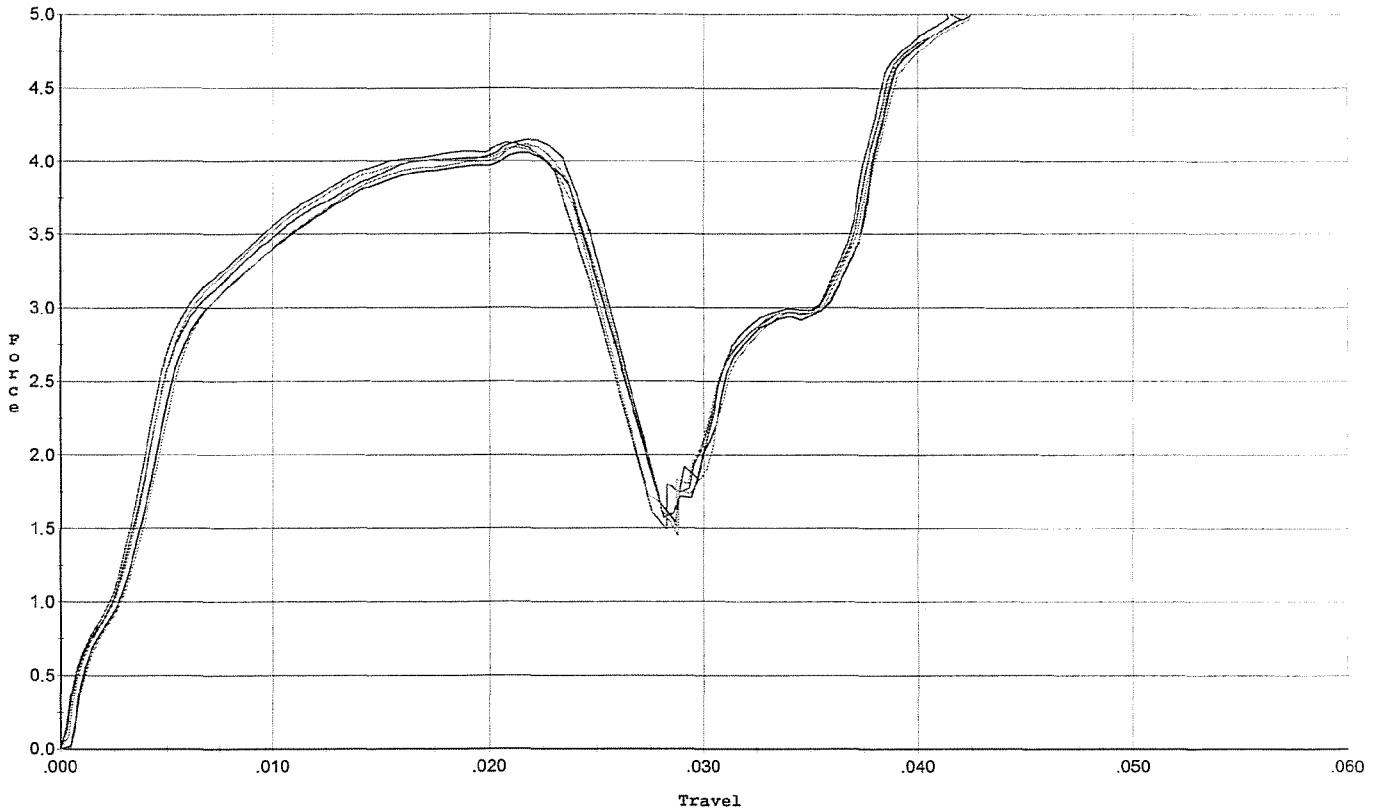
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.021	0.00	0.033	0.047		Set Trigger
2	2.998	0.021	0.00	0.033	0.046		Set Trigger
3	3.018	0.022	0.00	0.033	0.048		Set Trigger
4	3.131	0.022	0.00	0.033	0.050		Set Trigger
5	3.028	0.022	0.00	0.033	0.048		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



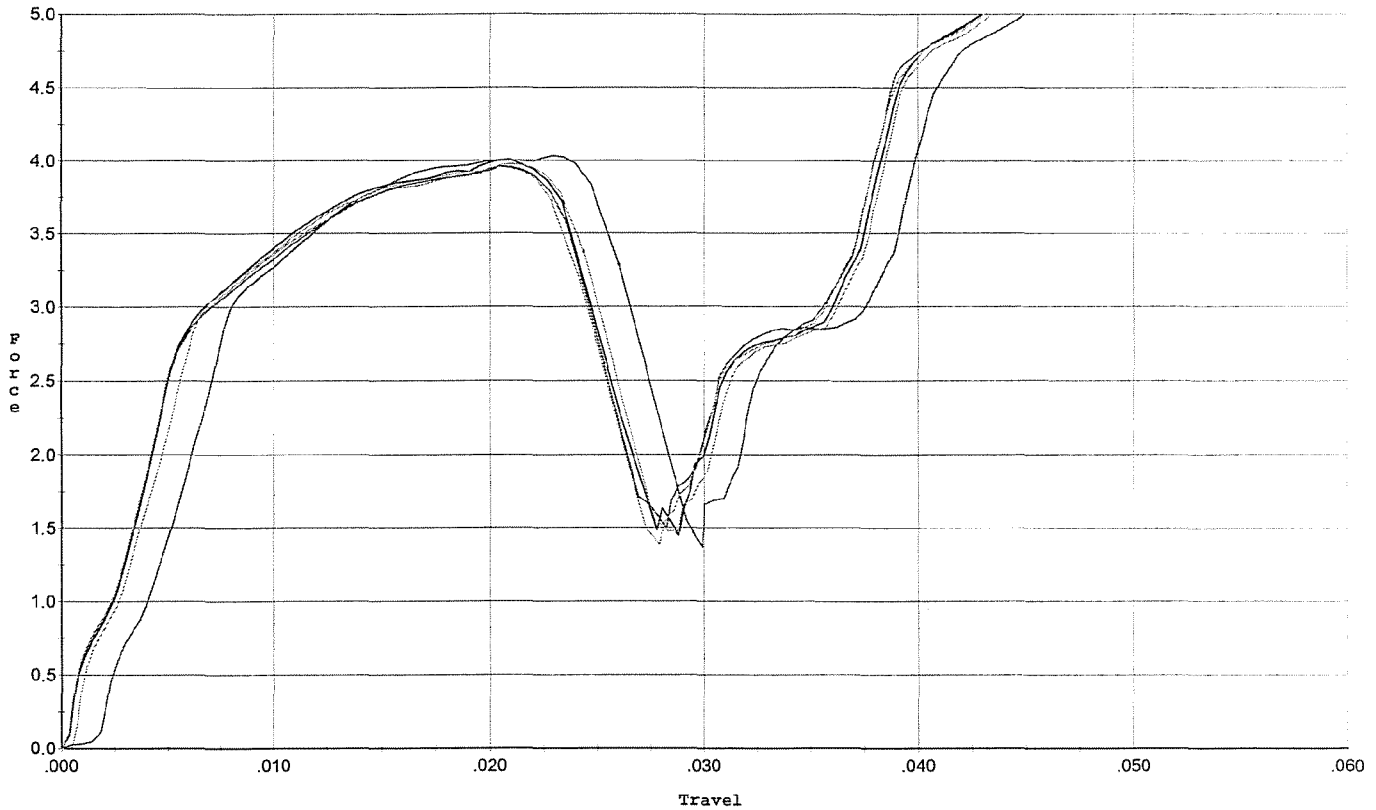
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.025	0.00	0.029	0.073		Set Trigger
2	4.055	0.026	0.00	0.030	0.074		Set Trigger
3	4.127	0.025	0.00	0.030	0.074		Set Trigger
4	4.091	0.024	0.00	0.030	0.071		Set Trigger
5	4.115	0.025	0.00	0.030	0.073		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



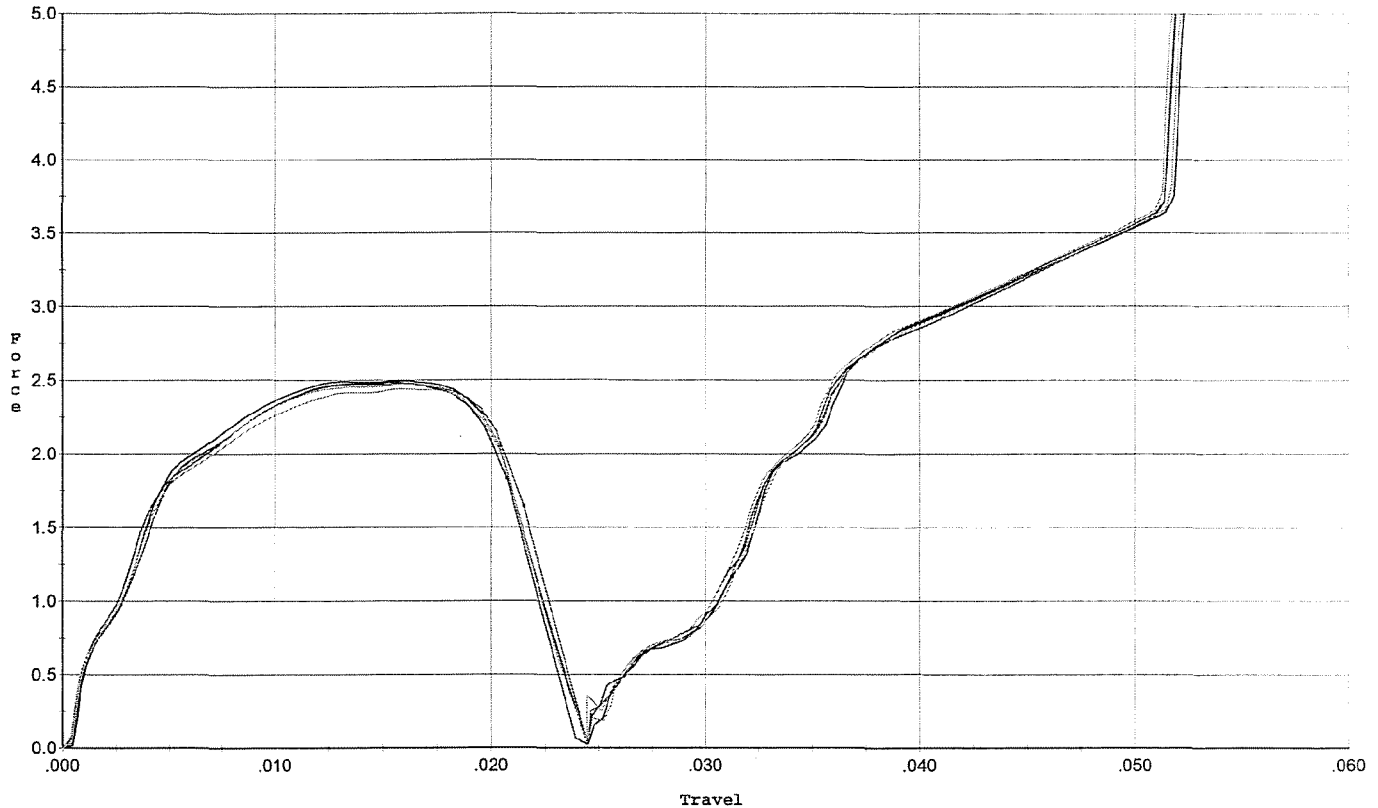
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.026	0.00	0.031	0.072		Set Trigger
2	4.009	0.023	0.00	0.030	0.067		Set Trigger
3	3.960	0.024	0.00	0.030	0.067		Set Trigger
4	3.977	0.024	0.00	0.030	0.069		Set Trigger
5	3.957	0.024	0.00	0.030	0.069		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



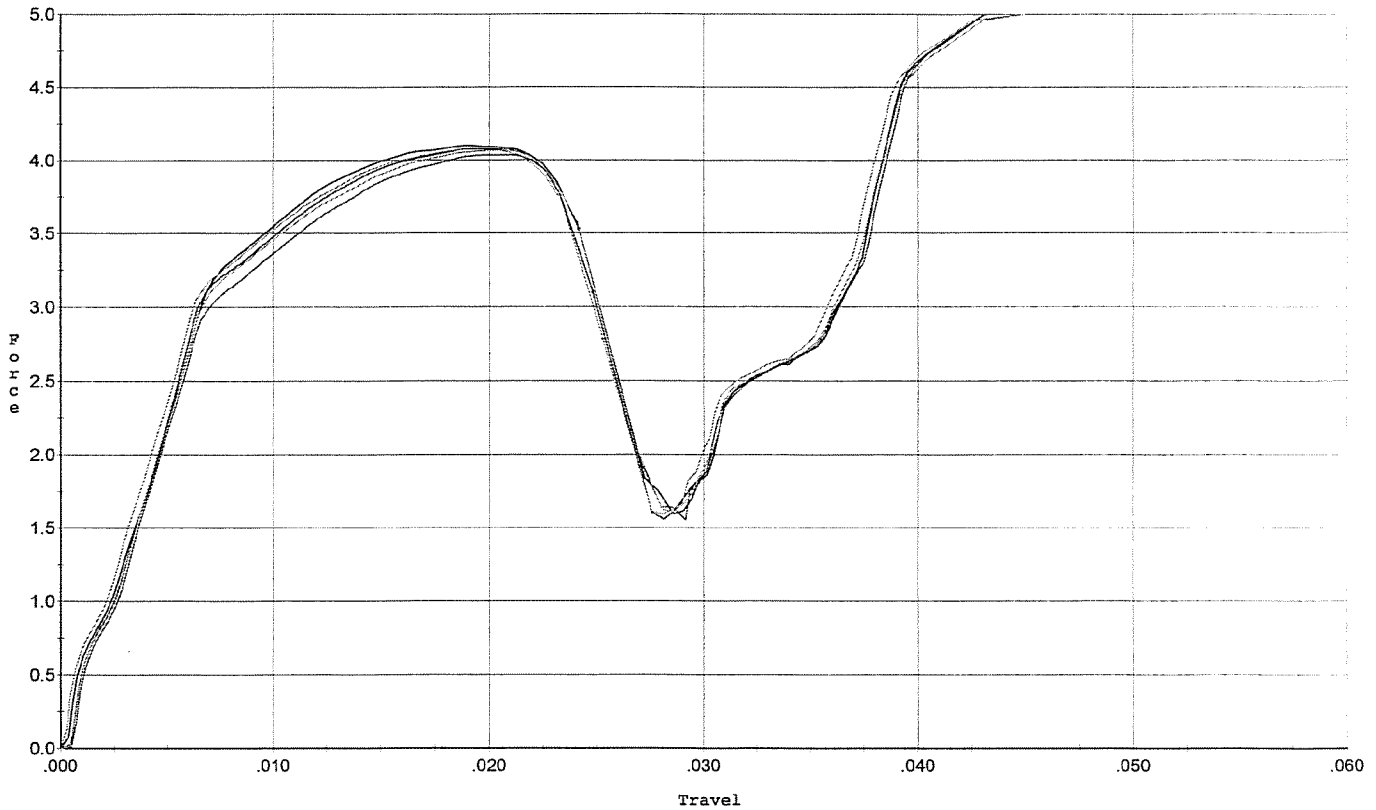
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.021	0.00	0.035	0.039		Set Trigger
2	2.495	0.020	0.00	0.035	0.038		Set Trigger
3	2.480	0.022	0.00	0.035	0.040		Set Trigger
4	2.441	0.020	0.00	0.035	0.038		Set Trigger
5	2.473	0.020	0.00	0.035	0.038		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.025	0.00	0.030	0.072		Set Trigger
2	4.098	0.024	0.00	0.030	0.071		Set Trigger
3	4.036	0.024	0.00	0.030	0.069		Set Trigger
4	4.067	0.024	0.00	0.030	0.070		Set Trigger
5	4.075	0.025	0.00	0.030	0.075		Set Trigger

Avg 4.07