

G6801461

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



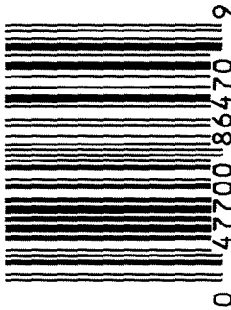
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801461

UPC



BM FORM

GUN SERIAL # G 6801461

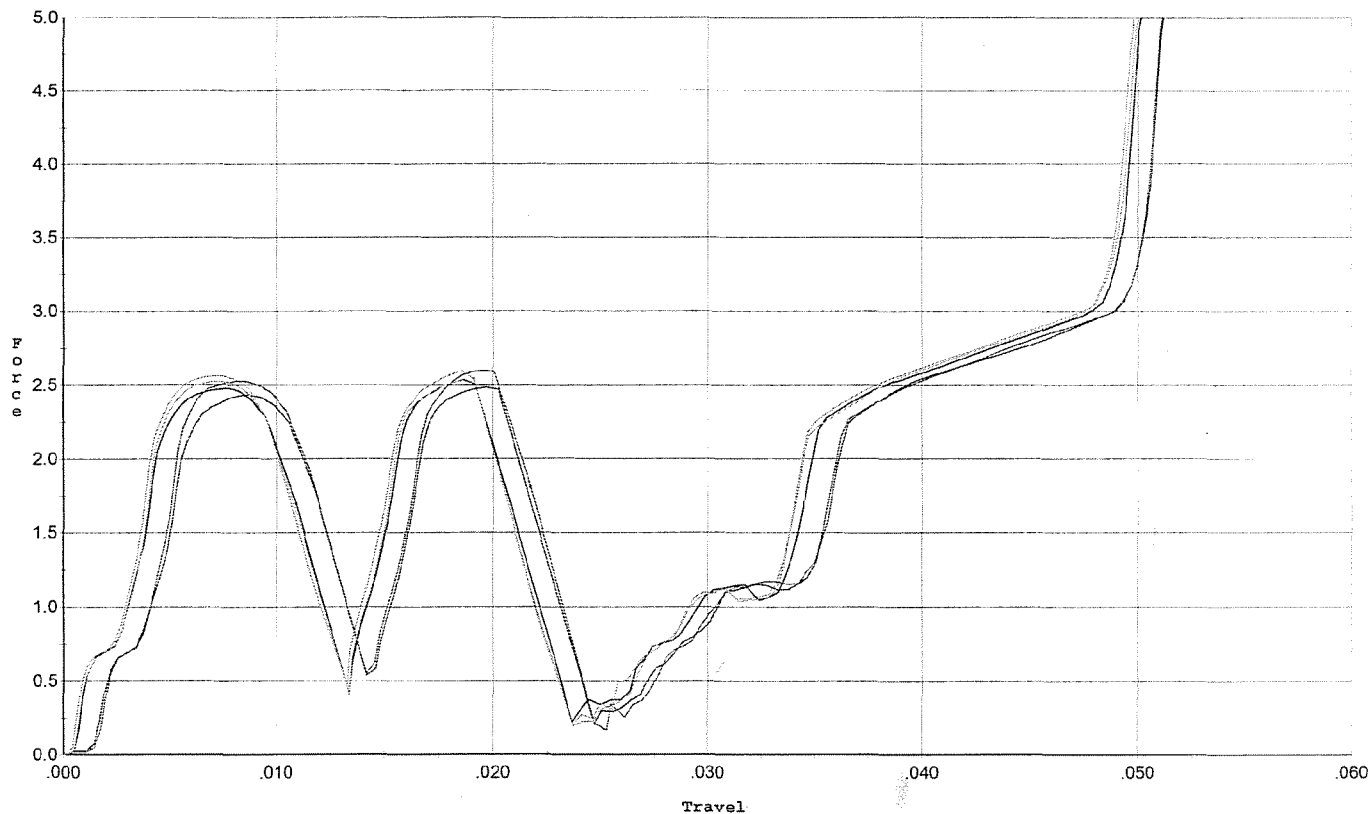
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TL
460	CHECK HEADSPACE		3-24-09	TL
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE	MAGNA FLUX		
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	4-27-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/27/09	RT
520	GOFF BLAST BBL / REC		3-27	BT
542	APPLY COATINGS (BARREL ACTION)		3-29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-23-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP # OPERATION NAME		READINGS			DATE	INITIAL		
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.3</u>	<u>2.3</u>	<u>2.2</u>	4/28/09	RP		
CONT.					4/28/09	RP		
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.2</u>	<u>4.0</u>	<u>4.0</u>				
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT .020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	4/28/09	RP		
	J) ASSEMBLE STOCK				4-22-09	RP		
	K) ASSEMBLE SWIVEL STUDS				4/28/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET	PASS	FAIL		4-23-09	WW		
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION						
	MALFUNCTION	CORRECTION			4-23-09	TGR		
660	INSPECT FOR LIVE AMMO							
670	FINAL INSPECTION A) HEADSPACE				4/28/09	RP		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u>	<u>2.58</u>	<u>2.44</u>	<u>2.50</u>	<u>2.51</u>	4-28-09	WW
	C) FUNCTION				4/28/09	RP		
690	PACK				8/12/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: .25 lbs ini +/- .50 lb



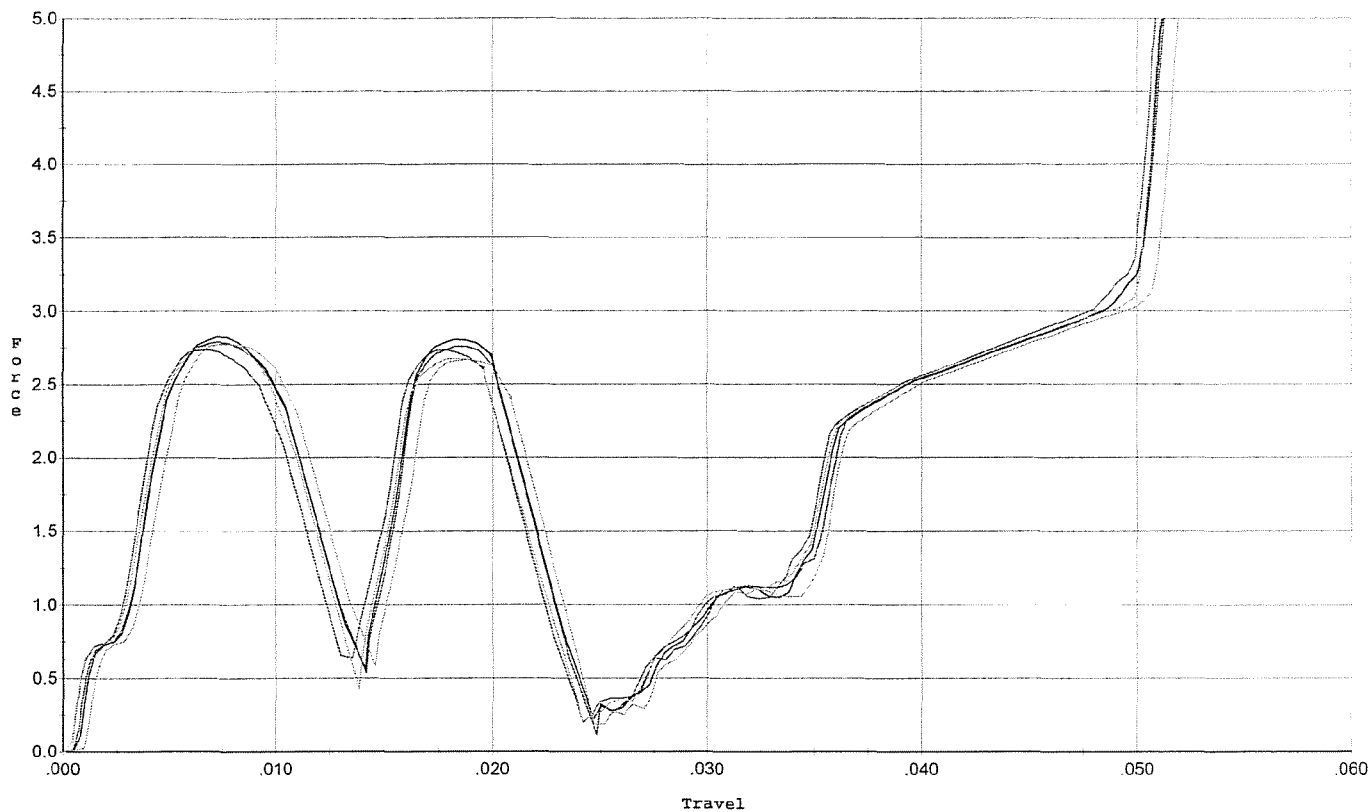
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.012	0.00	0.042	0.017		Set Trigger
2	2.477	0.011	0.00	0.042	0.017		Set Trigger
3	2.596	0.022	0.015	0.035	0.035		Set Trigger
4	2.531	0.019	0.014	0.034	0.032		Set Trigger
5	2.593	0.019	0.013	0.034	0.033		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: .2.5 lbs after 50 cycles+/- .50 lb



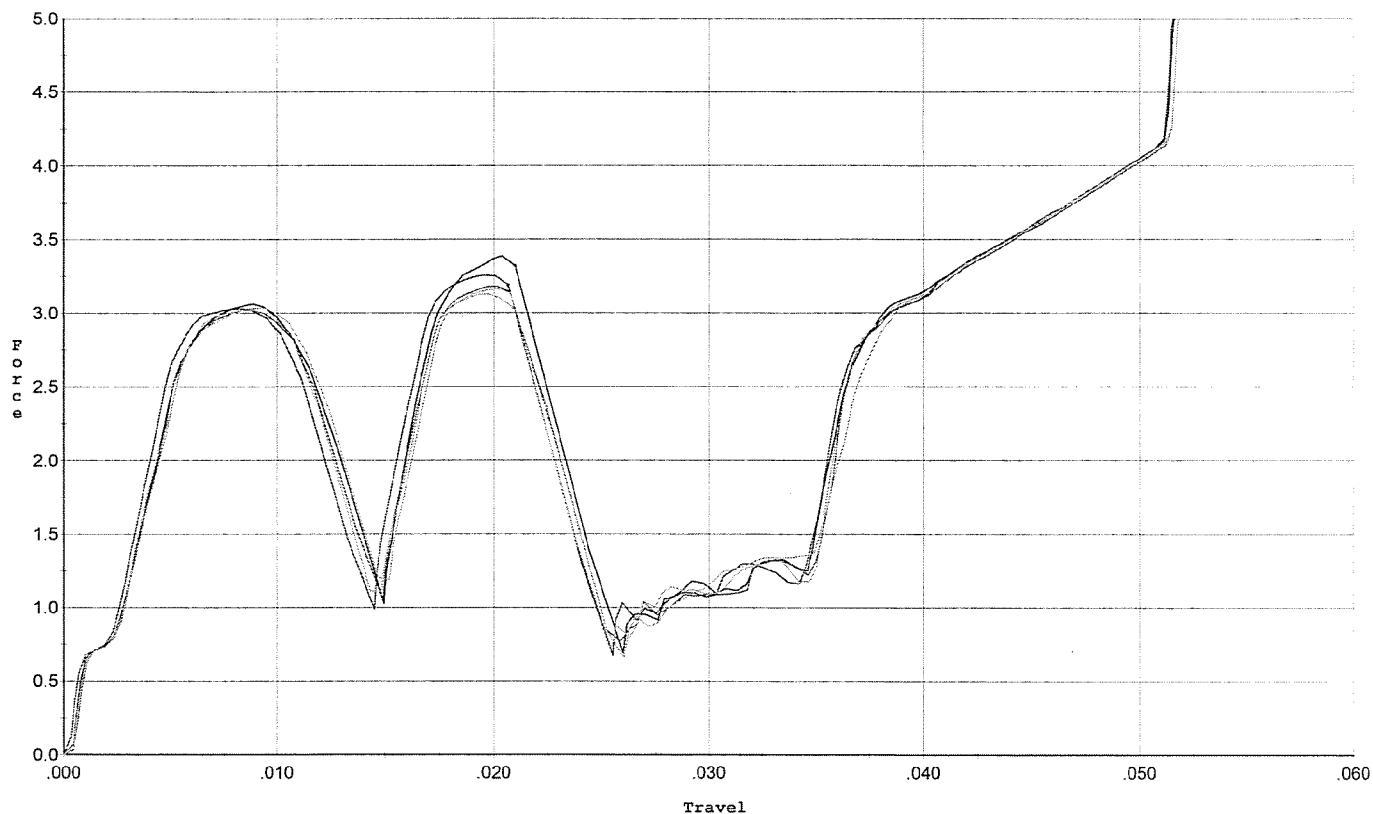
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.791	0.020	0.014	0.035	0.036		Set Trigger
2	2.826	0.020	0.014	0.035	0.036		Set Trigger
3	2.738	0.020	0.014	0.035	0.035		Set Trigger
4	2.782	0.011	0.00	0.043	0.019		Set Trigger
5	2.774	0.021	0.015	0.035	0.037		Set Trigger

A-2.78

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



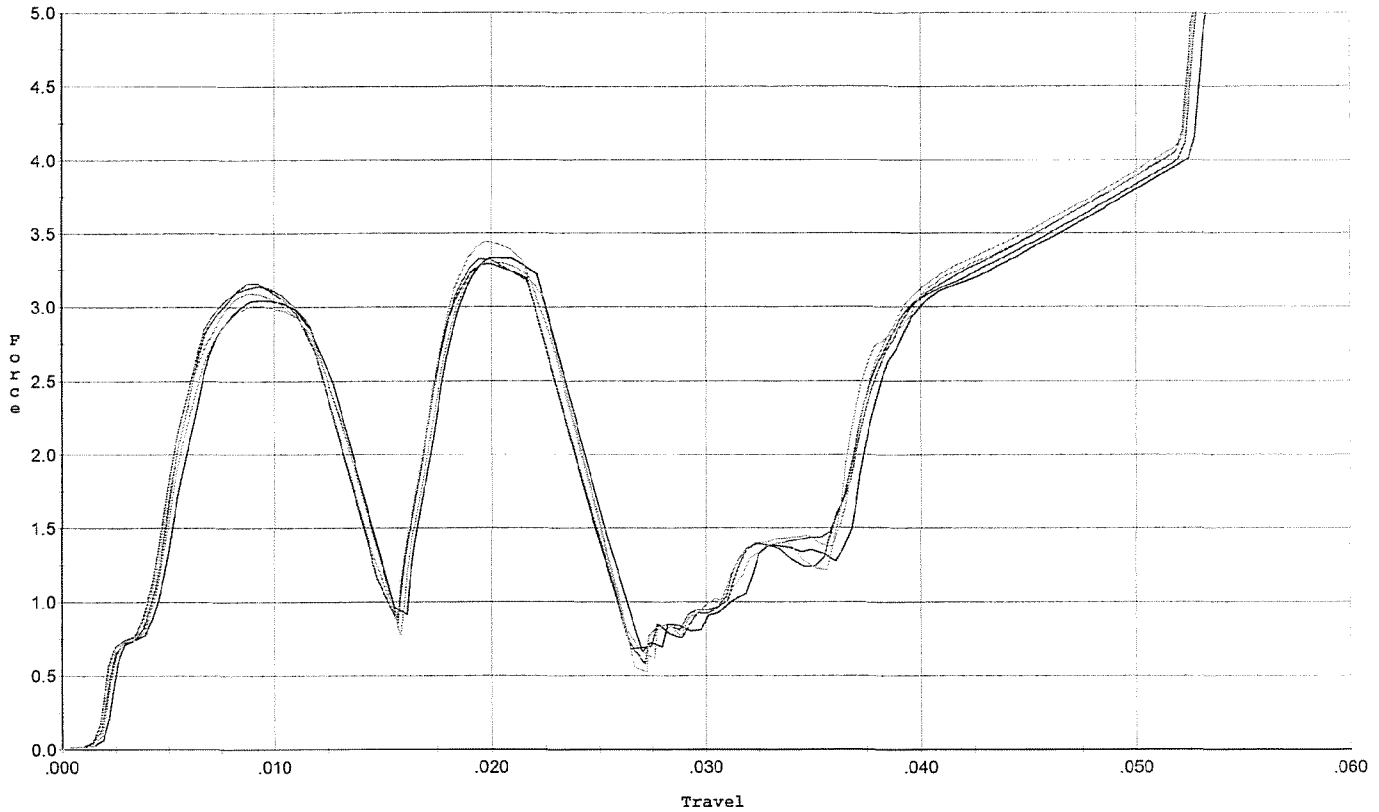
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.021	0.015	0.034	0.045		Set Trigger
2	3.388	0.021	0.015	0.033	0.046		Set Trigger
3	3.176	0.023	0.015	0.034	0.048		Set Trigger
4	3.128	0.021	0.015	0.034	0.044		Set Trigger
5	3.164	0.022	0.015	0.033	0.048		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles



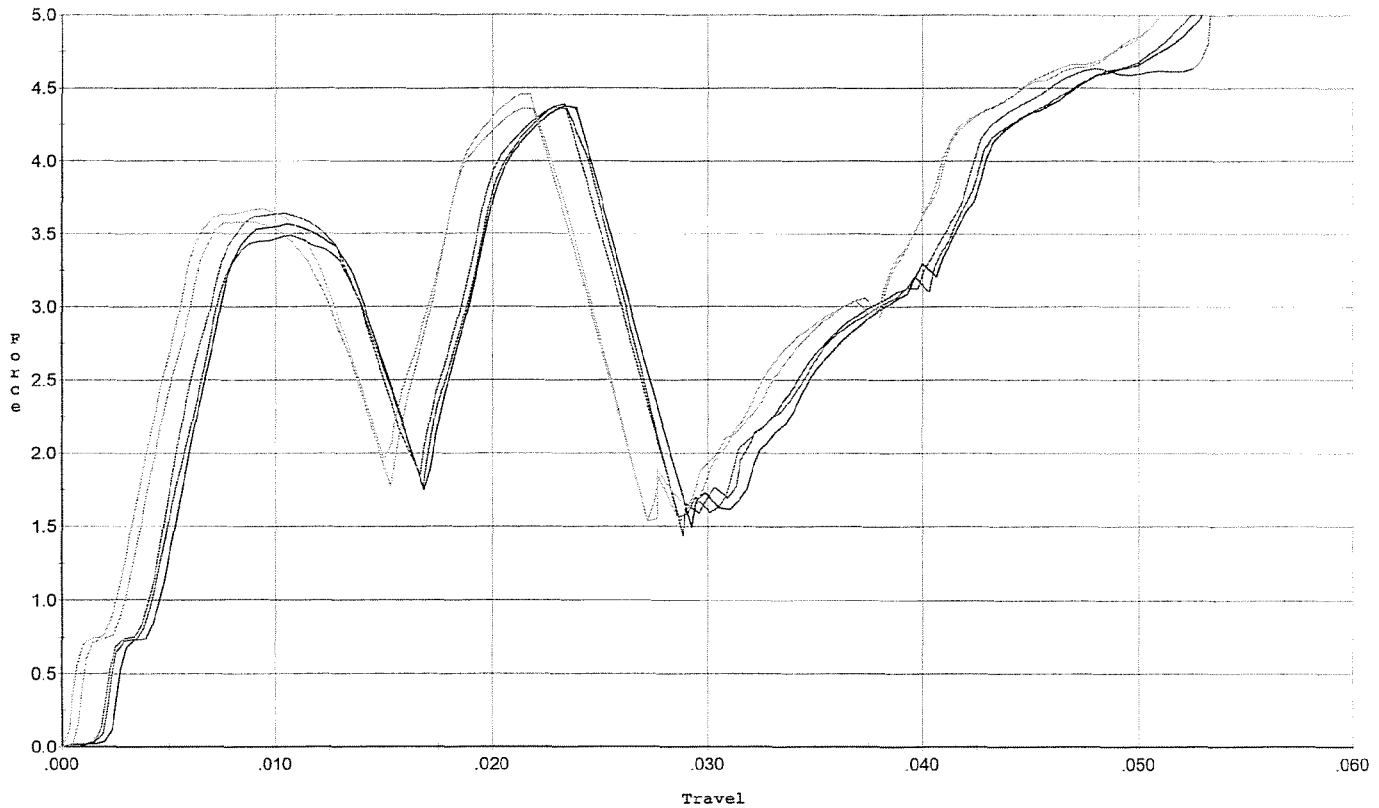
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.289	0.022	0.016	0.034	0.044		Set Trigger
2	3.331	0.022	0.002	0.034	0.044		Set Trigger
3	3.323	0.022	0.016	0.034	0.045		Set Trigger
4	3.445	0.023	0.016	0.033	0.047		Set Trigger
5	3.307	0.022	0.016	0.033	0.045		Set Trigger

A-3-33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



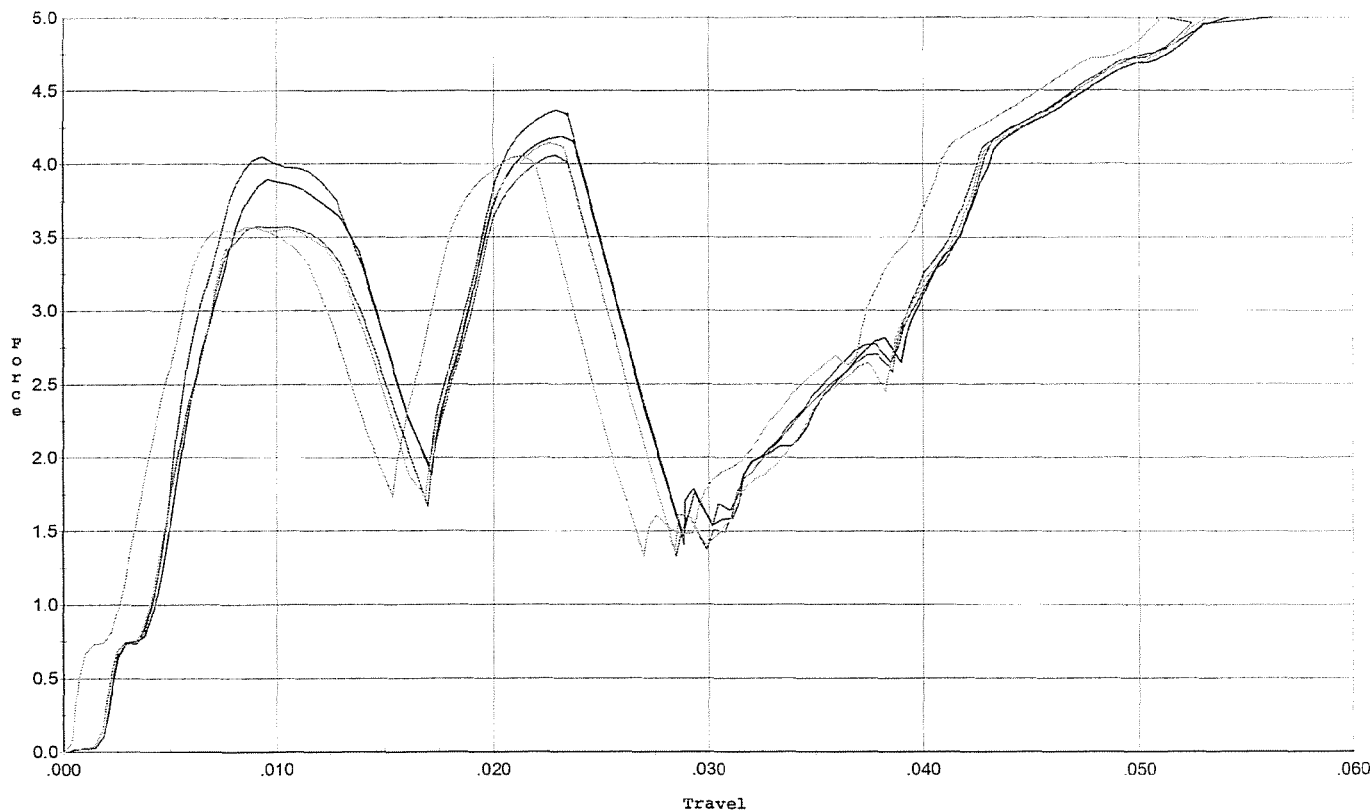
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.387	0.024	0.017	0.030	0.062		Set Trigger
2	4.372	0.024	0.002	0.031	0.060		Set Trigger
3	4.364	0.026	0.017	0.030	0.068		Set Trigger
4	4.454	0.023	0.015	0.030	0.065		Set Trigger
5	4.358	0.024	0.016	0.030	0.065		Set Trigger

A-4.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



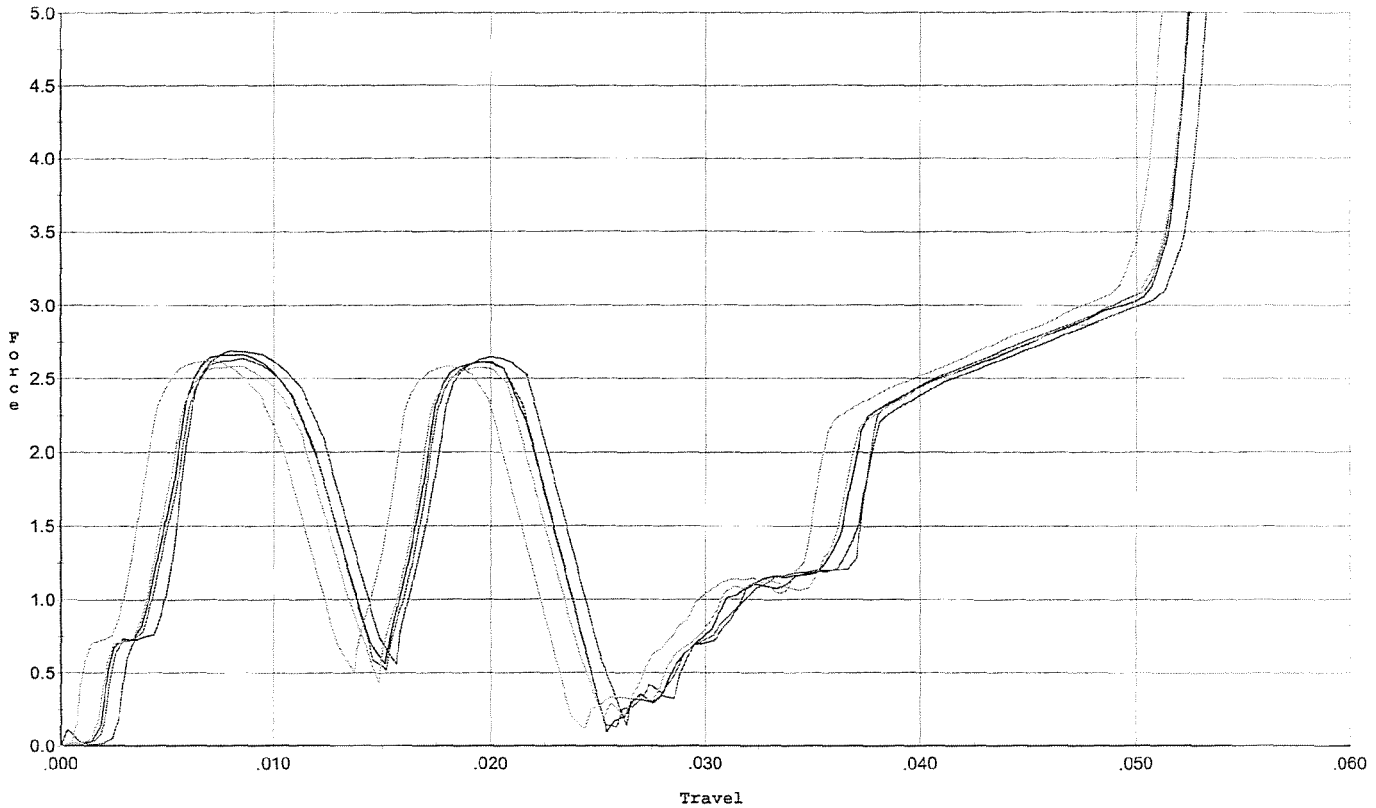
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.359	0.023	0.017	0.031	0.063		Set Trigger
2	4.186	0.024	0.017	0.031	0.062		Set Trigger
3	4.051	0.023	0.017	0.031	0.058		Set Trigger
4	4.142	0.023	0.017	0.031	0.058		Set Trigger
5	4.055	0.022	0.016	0.030	0.057		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



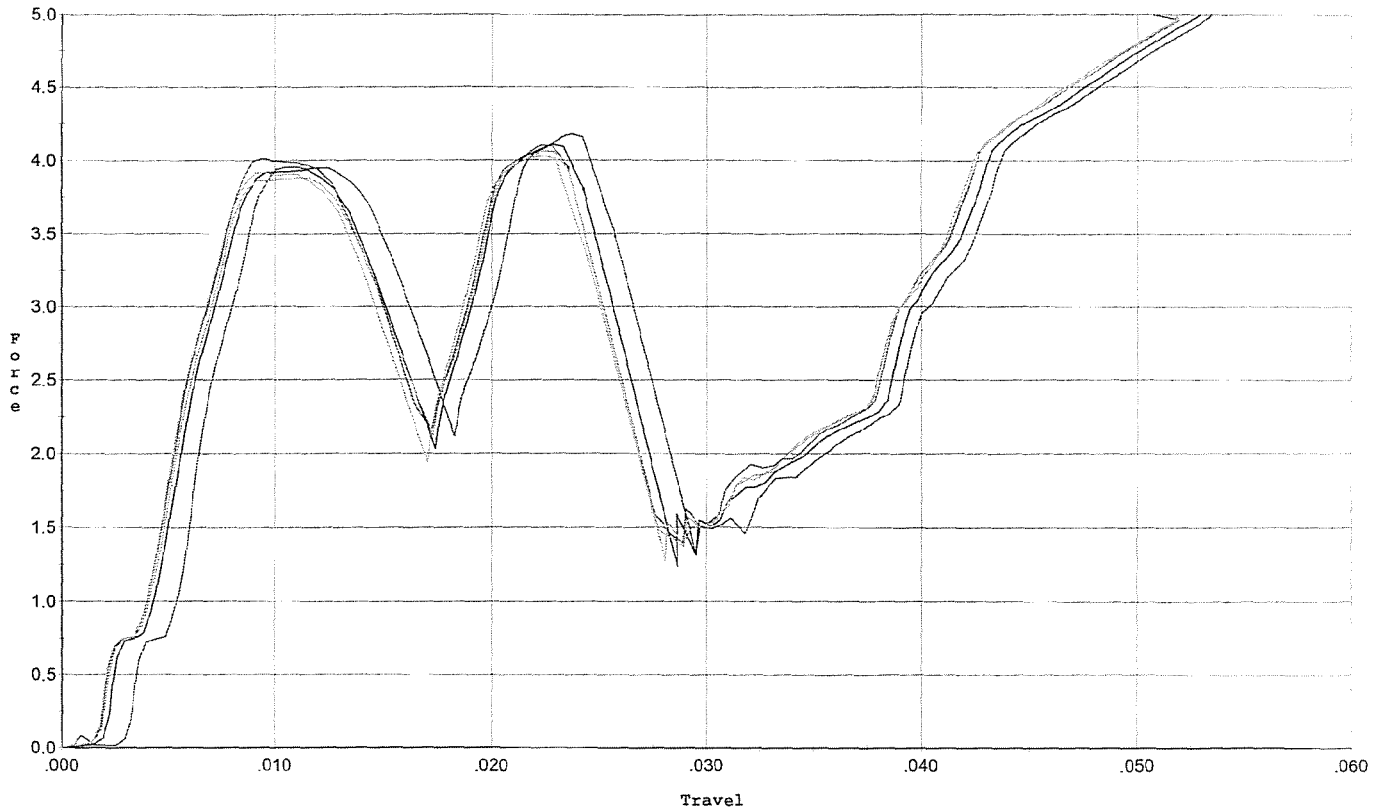
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.022	0.003	0.036	0.036		Set Trigger
2	2.663	0.022	0.015	0.035	0.036		Set Trigger
3	2.634	0.021	0.015	0.036	0.035		Set Trigger
4	2.582	0.021	0.015	0.036	0.034		Set Trigger
5	2.624	0.020	0.014	0.035	0.034		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.026	0.003	0.031	0.066		Set Trigger
2	4.109	0.024	0.018	0.031	0.063		Set Trigger
3	4.103	0.023	0.017	0.031	0.062		Set Trigger
4	4.031	0.024	0.017	0.031	0.064		Set Trigger
5	4.063	0.024	0.017	0.031	0.062		Set Trigger

A-4.09