

G6801473

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



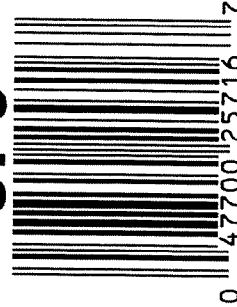
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6801473

UPC



GUN SERIAL #

G 6801473

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TC
460	CHECK HEADSPACE		3-24-09	TC
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE			
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION		3/27/09	HL
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/27/09	RT
520	GOFF BLAST BBL / REC		3-27	BT
542	APPLY COATINGS (BARREL ACTION)		3-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

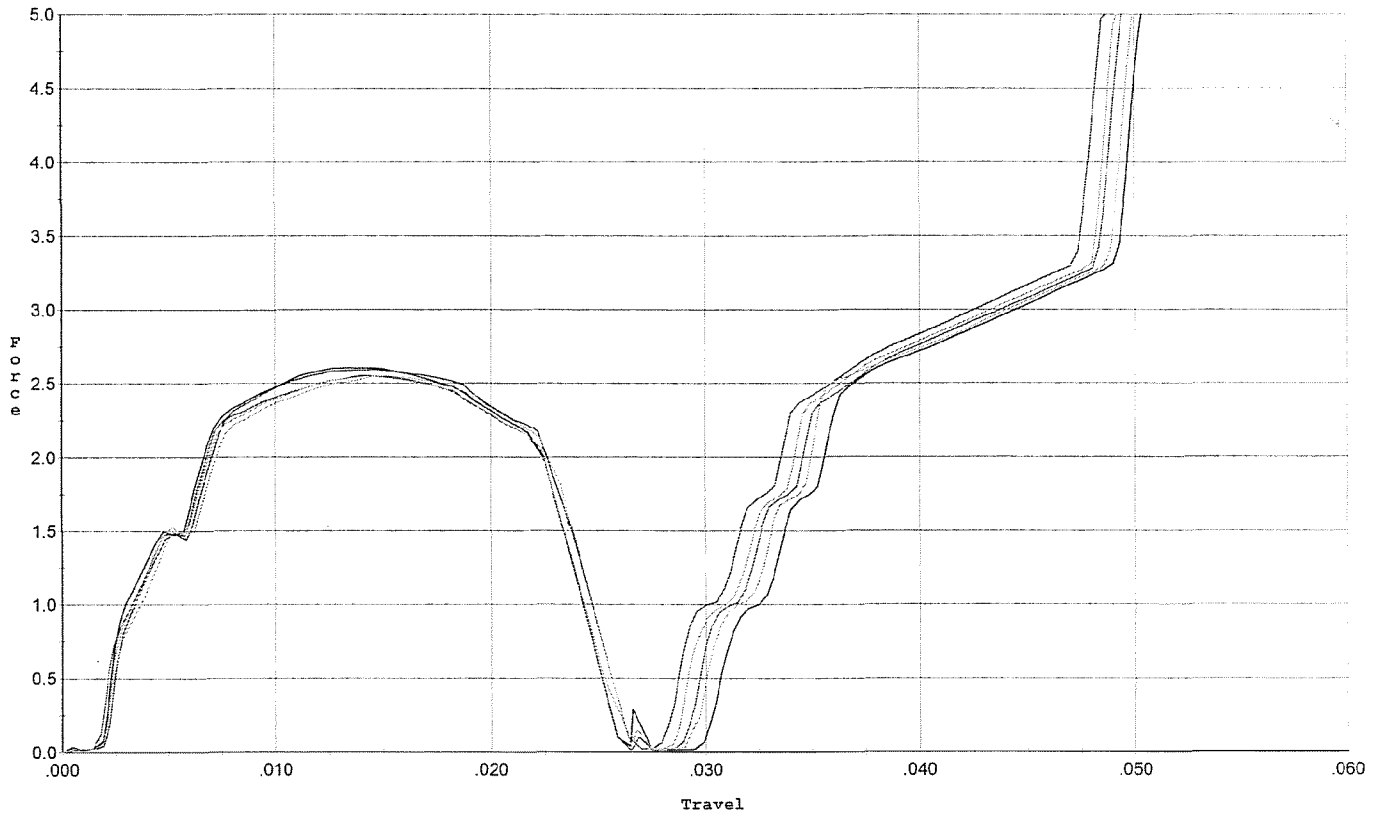
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	4-29-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-29-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4-29-09	WW
	J) ASSEMBLE STOCK		4-29-09	RP
	K) ASSEMBLE SWIVEL STUDS		4-29-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-24-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-24-09	SP
670	FINAL INSPECTION A) HEADSPACE		4-29-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.63</u> <u>2.73</u> <u>2.64</u> <u>2.58</u>	4-28-09	WW
	C) FUNCTION		4-29-09	WW
690	PACK		5/29/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



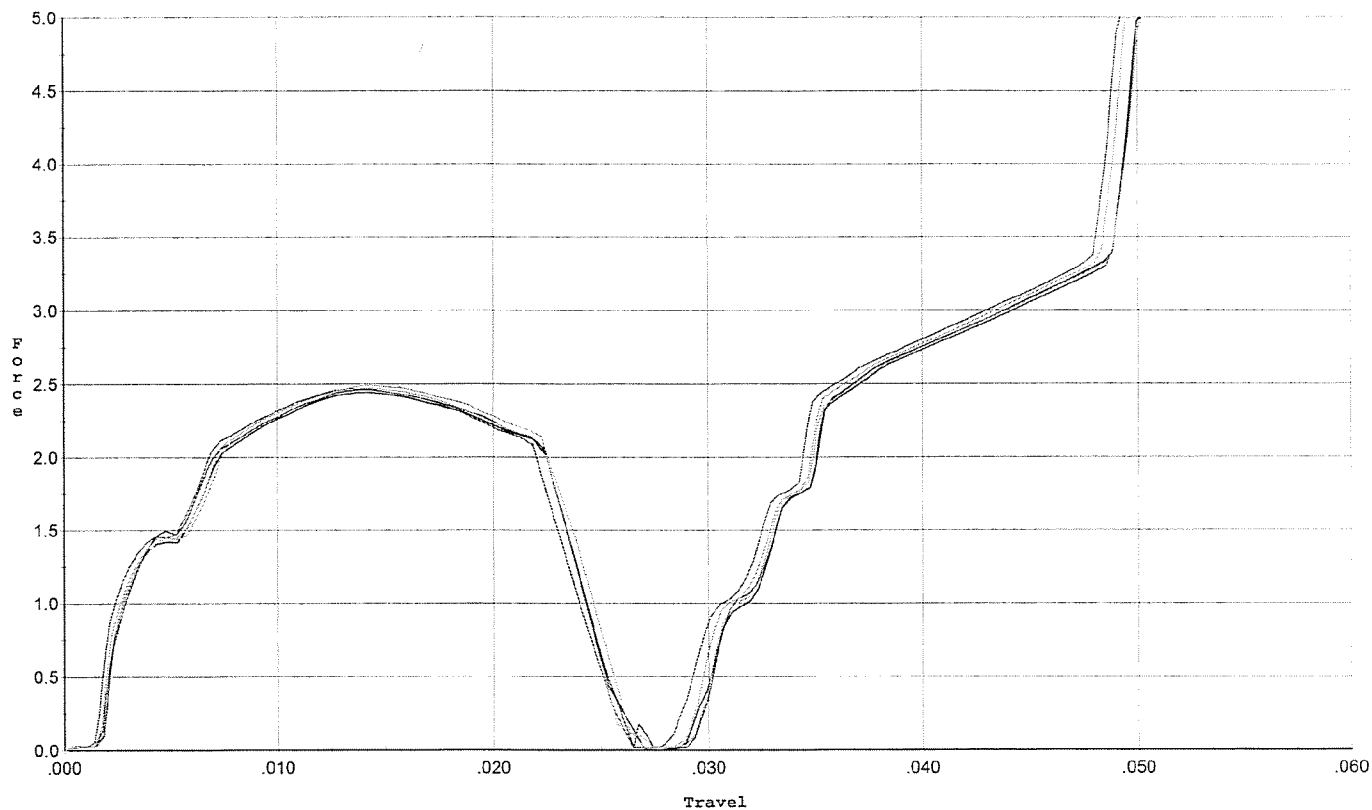
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.024	0.002	0.031	0.044		Set Trigger
2	2.605	0.022	0.002	0.033	0.042		Set Trigger
3	2.555	0.022	0.00	0.032	0.042		Set Trigger
4	2.550	0.023	0.002	0.032	0.042		Set Trigger
5	2.547	0.022	0.002	0.032	0.041		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



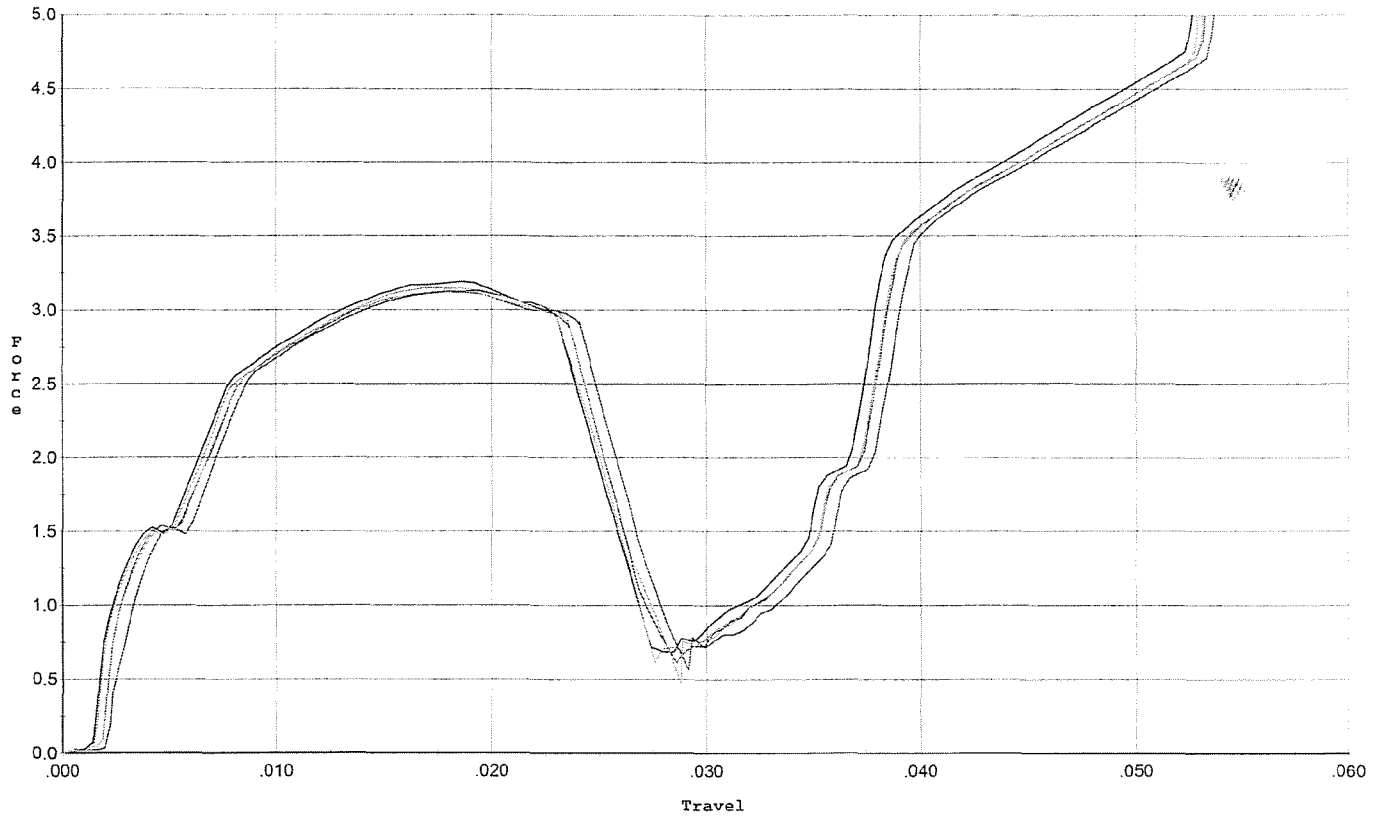
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.022	0.002	0.033	0.040		Set Trigger
2	2.444	0.022	0.00	0.033	0.040		Set Trigger
3	2.469	0.022	0.00	0.032	0.040		Set Trigger
4	2.470	0.022	0.00	0.032	0.041		Set Trigger
5	2.492	0.024	0.002	0.032	0.043		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



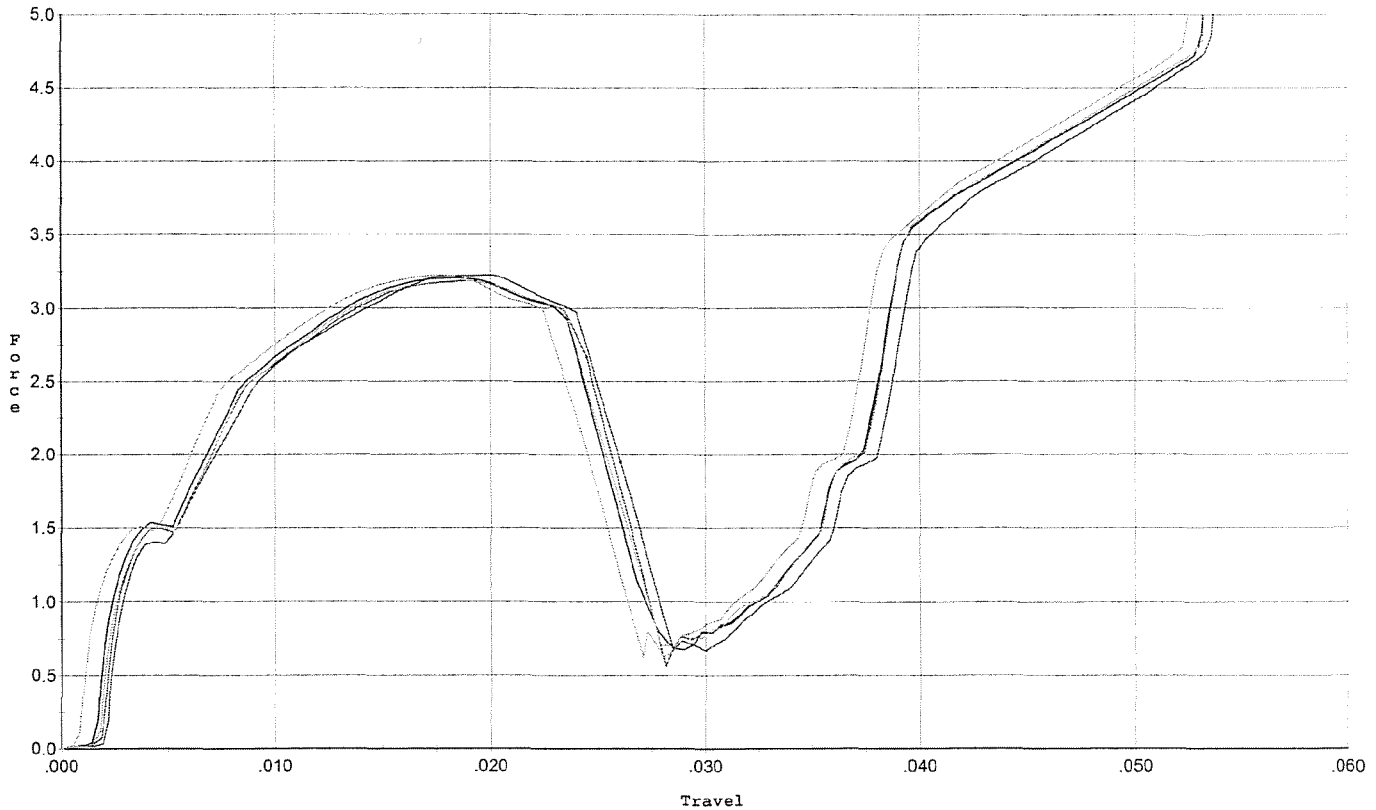
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.024	0.00	0.033	0.053		Set Trigger
2	3.189	0.023	0.00	0.033	0.053		Set Trigger
3	3.117	0.024	0.00	0.033	0.053		Set Trigger
4	3.123	0.025	0.00	0.033	0.056		Set Trigger
5	3.145	0.024	0.00	0.033	0.053		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



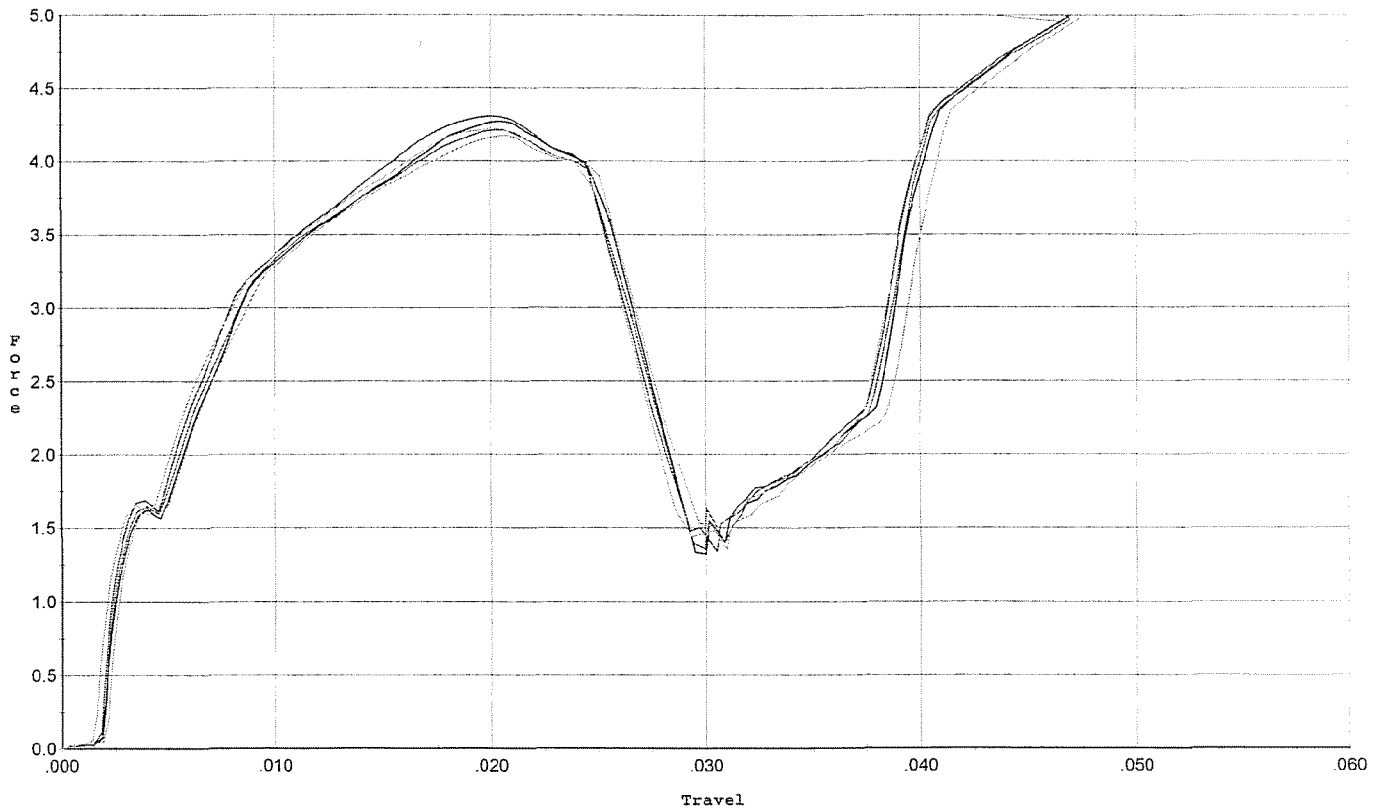
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.026	0.00	0.033	0.058		Set Trigger
2	3.207	0.024	0.006	0.033	0.053		Set Trigger
3	3.185	0.024	0.006	0.033	0.055		Set Trigger
4	3.189	0.023	0.00	0.033	0.053		Set Trigger
5	3.226	0.024	0.00	0.033	0.056		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



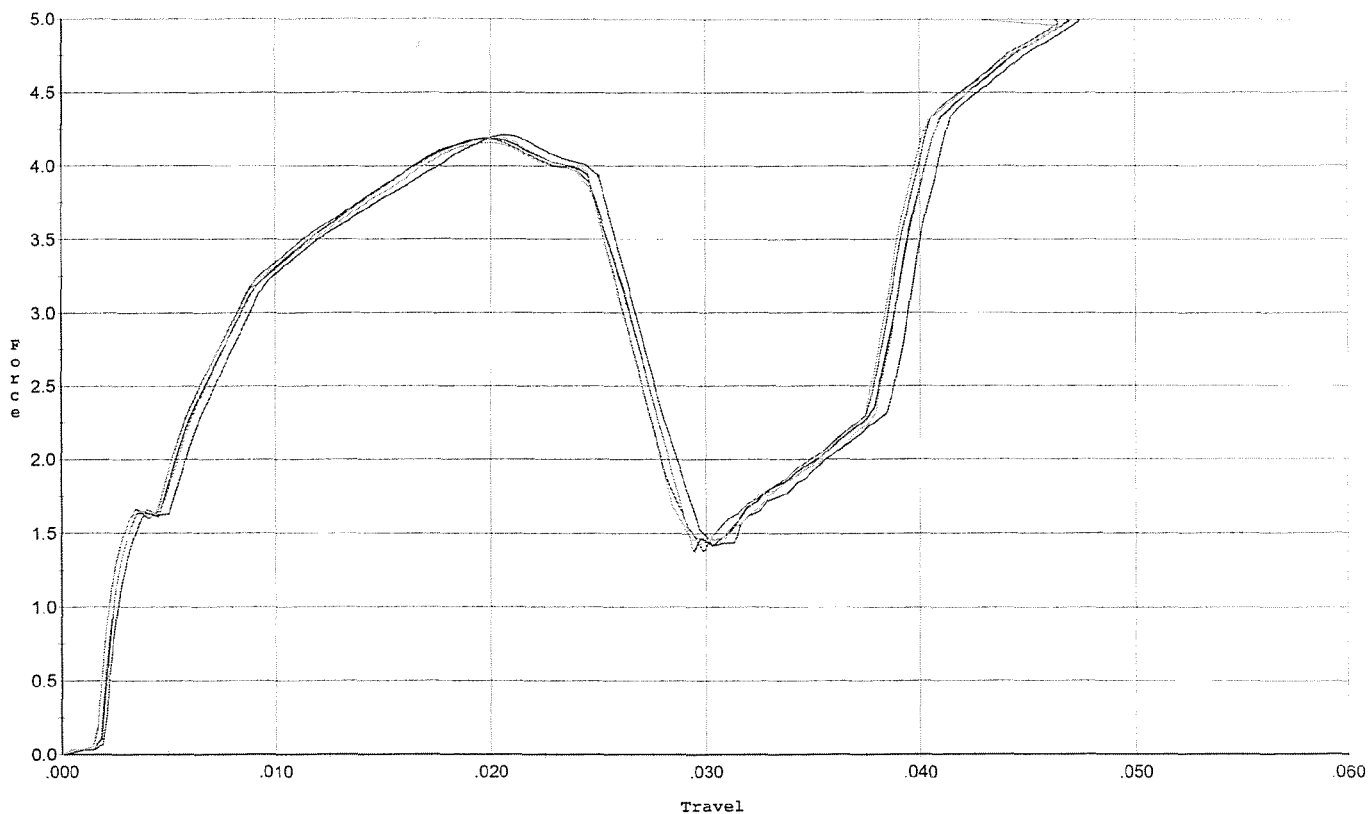
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.024	0.00	0.030	0.071		Set Trigger
2	4.272	0.026	0.00	0.030	0.073		Set Trigger
3	4.211	0.027	0.00	0.030	0.076		Set Trigger
4	4.223	0.025	0.00	0.031	0.072		Set Trigger
5	4.174	0.025	0.00	0.031	0.071		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



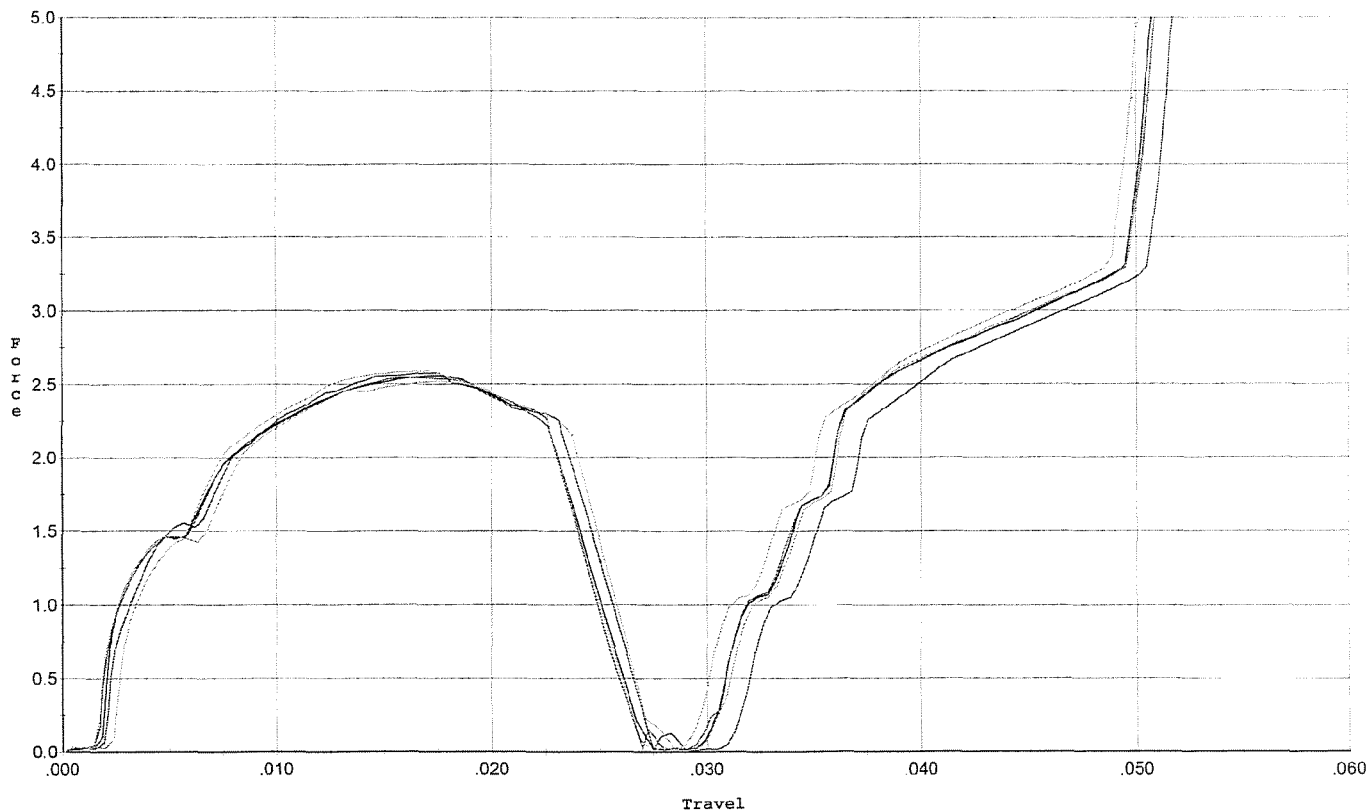
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.025	0.005	0.031	0.071		Set Trigger
2	4.187	0.026	0.005	0.030	0.076		Set Trigger
3	4.180	0.025	0.00	0.030	0.071		Set Trigger
4	4.193	0.026	0.00	0.030	0.075		Set Trigger
5	4.157	0.025	0.00	0.030	0.071		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



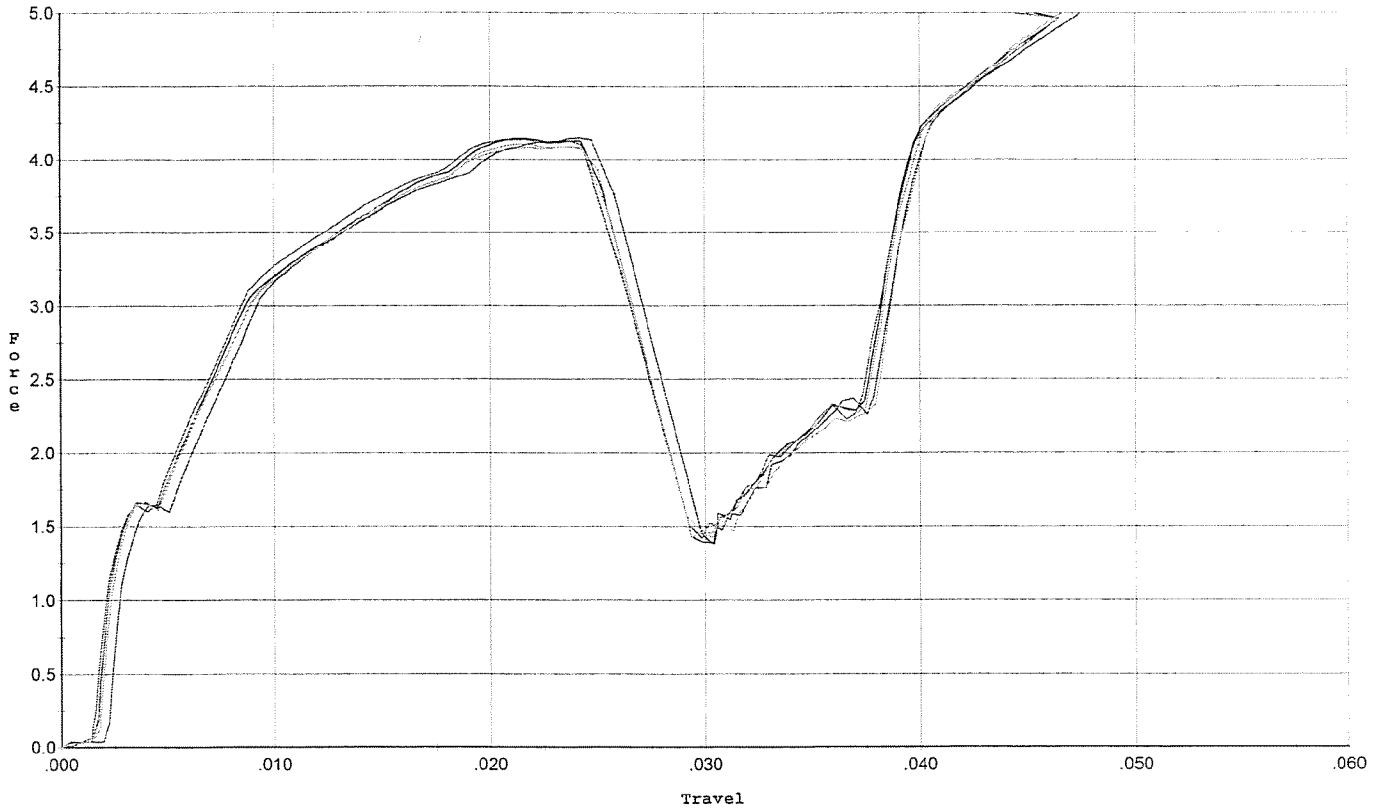
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.025	0.00	0.033	0.046		Set Trigger
2	2.558	0.023	0.002	0.033	0.042		Set Trigger
3	2.547	0.023	0.006	0.033	0.042		Set Trigger
4	2.593	0.023	0.00	0.032	0.042		Set Trigger
5	2.520	0.024	0.00	0.032	0.043		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 2/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.026	0.002	0.030	0.072		Set Trigger
2	4.145	0.025	0.005	0.030	0.071		Set Trigger
3	4.138	0.026	0.00	0.030	0.074		Set Trigger
4	4.104	0.025	0.002	0.030	0.070		Set Trigger
5	4.091	0.025	0.005	0.030	0.071		Set Trigger

Aug 4.12