

G6801480

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



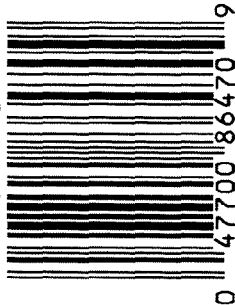
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6801480

UPC



BM FORM

GUN SERIAL #

G 6801480

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SPD
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SPD
460	CHECK HEADSPACE		3-20-09	SPD
470	DIS-ASSEMBLE ACTION		3-20-09	SPD
472	SERIALIZE BOLT HANDLE		3-23-09	RIC
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION		3/25/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-6-09	L. D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

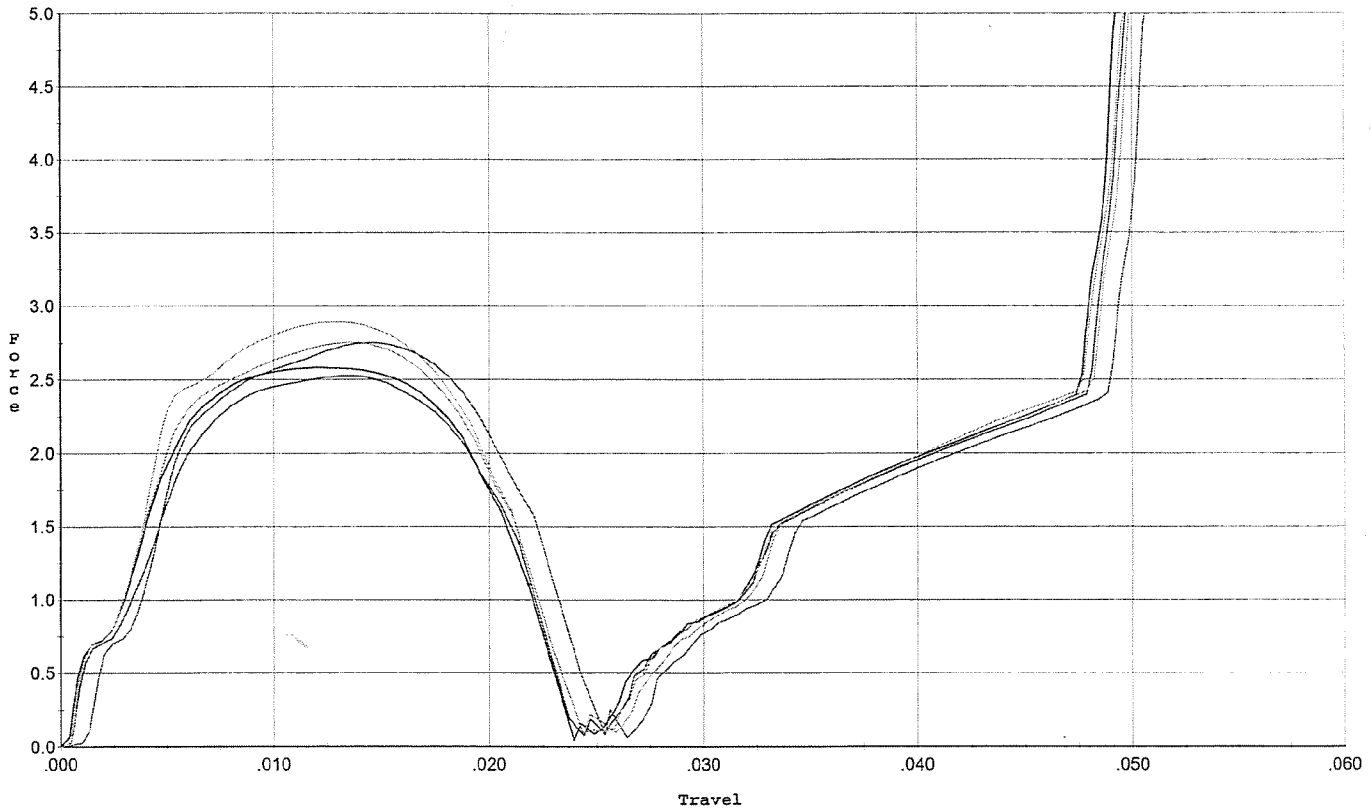
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	4-16-09	WV
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-16-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-16-09	WV
	J) ASSEMBLE STOCK		4-6-09	LJ
	K) ASSEMBLE SWIVEL STUDS		4-16-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-7-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE		4-16-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.61</u> <u>2.71</u> <u>2.64</u> <u>2.56</u>	4-14-09	WV
	C) FUNCTION		4-16-09	WV
690	PACK		8/3/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



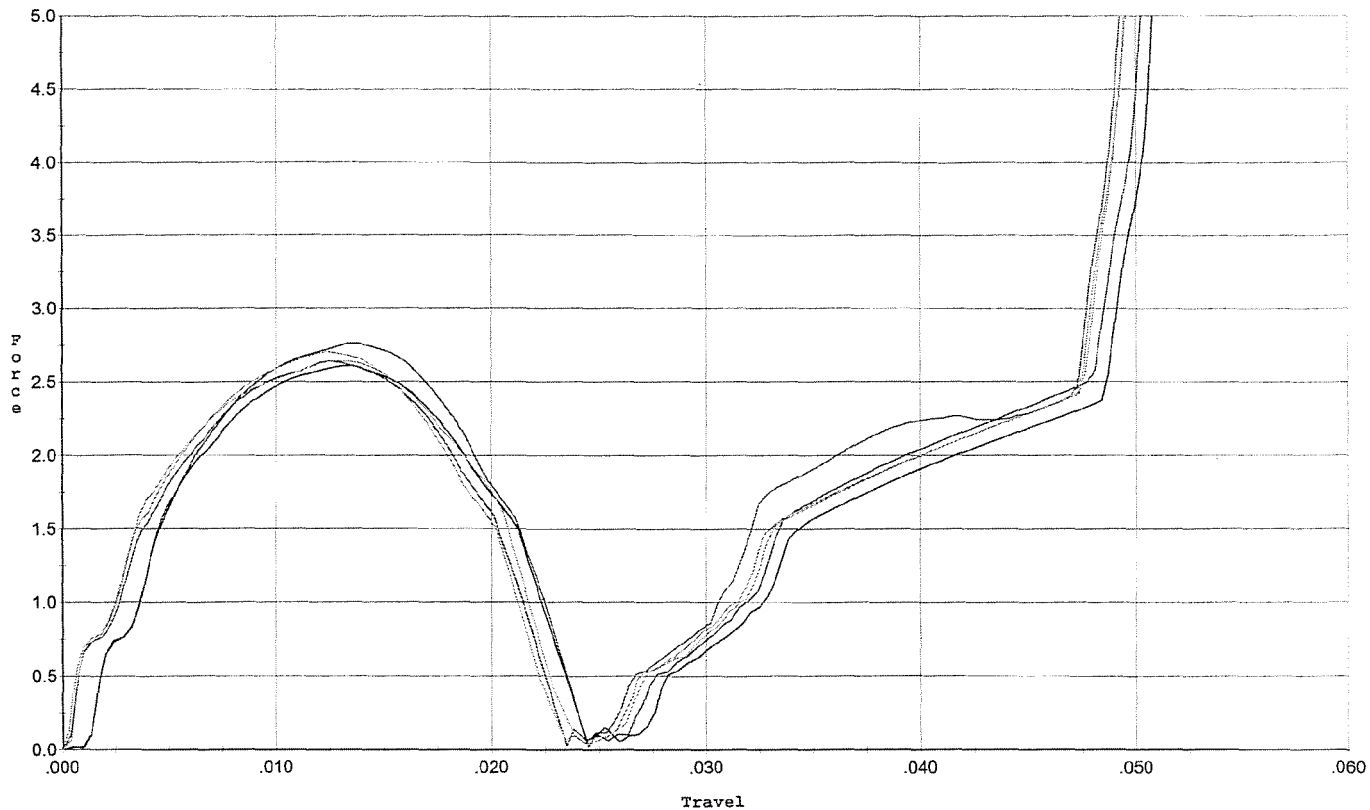
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.021	0.00	0.034	0.039		Set Trigger
2	2.583	0.022	0.00	0.033	0.041		Set Trigger
3	2.751	0.022	0.00	0.034	0.043		Set Trigger
4	2.890	0.021	0.00	0.034	0.044		Set Trigger
5	2.754	0.021	0.00	0.034	0.042		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



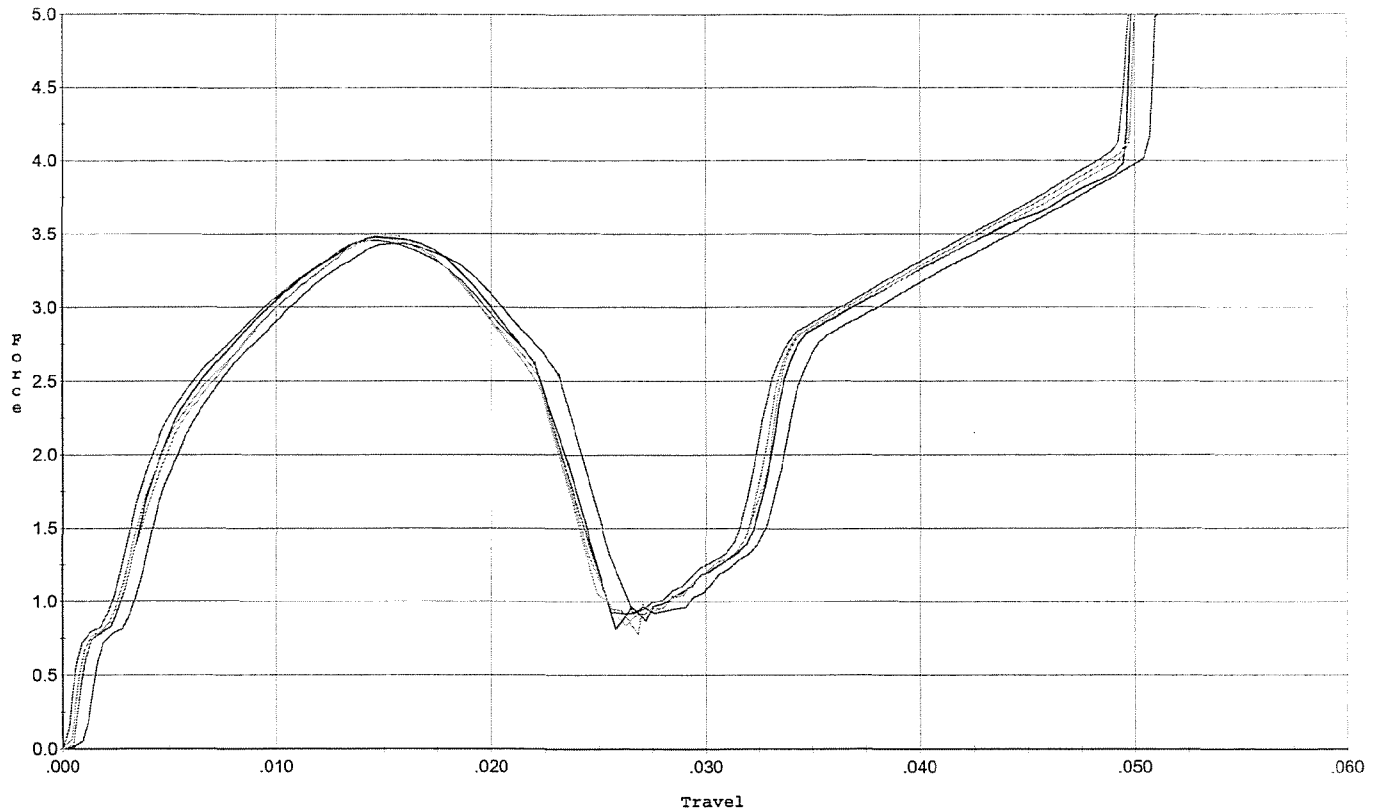
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.762	0.022	0.00	0.034	0.042		Set Trigger
2	2.608	0.021	0.00	0.035	0.038		Set Trigger
3	2.642	0.021	0.00	0.033	0.040		Set Trigger
4	2.640	0.021	0.00	0.034	0.039		Set Trigger
5	2.704	0.020	0.00	0.034	0.039		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



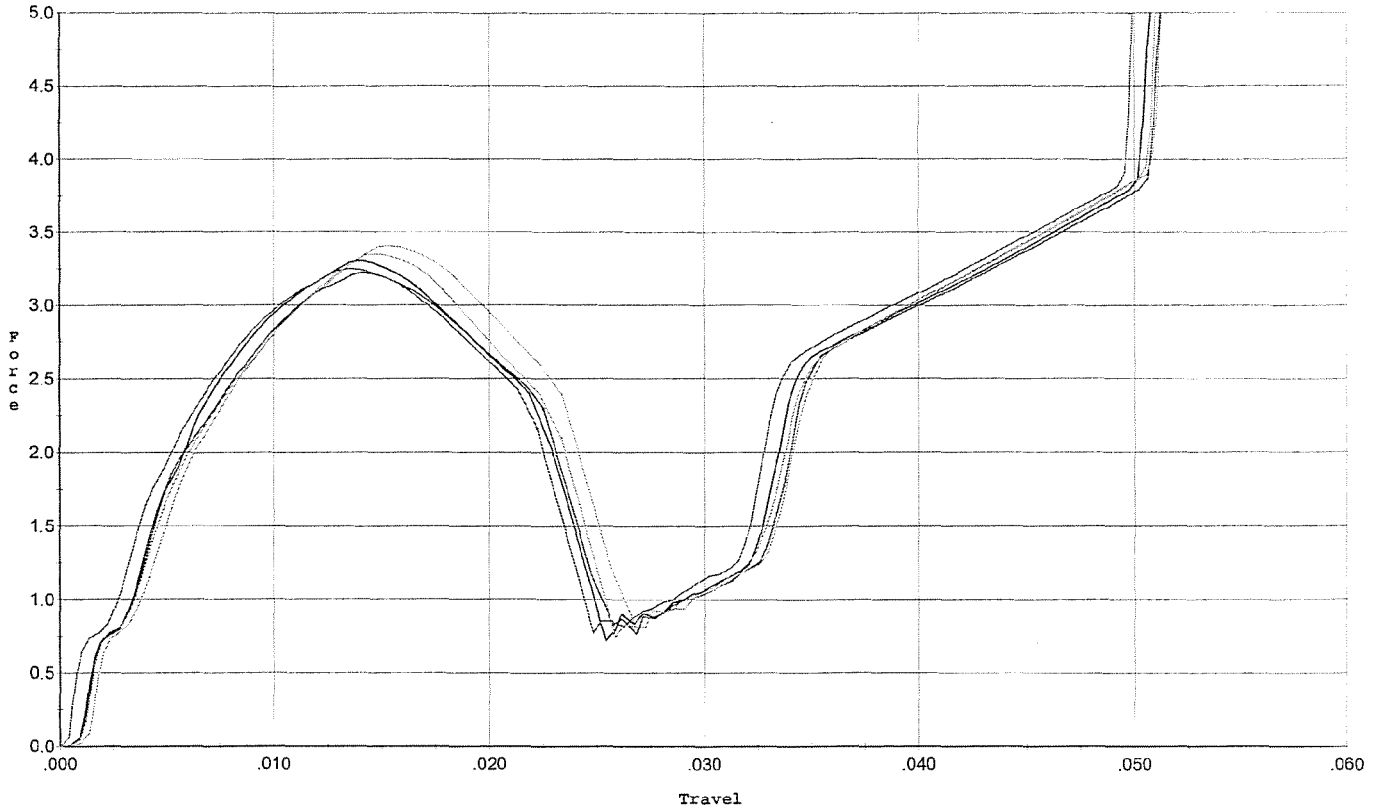
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.433	0.023	0.00	0.032	0.054		Set Trigger
2	3.474	0.024	0.00	0.031	0.057		Set Trigger
3	3.453	0.022	0.00	0.031	0.054		Set Trigger
4	3.488	0.022	0.00	0.031	0.053		Set Trigger
5	3.464	0.022	0.00	0.032	0.053		Set Trigger

A.3.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



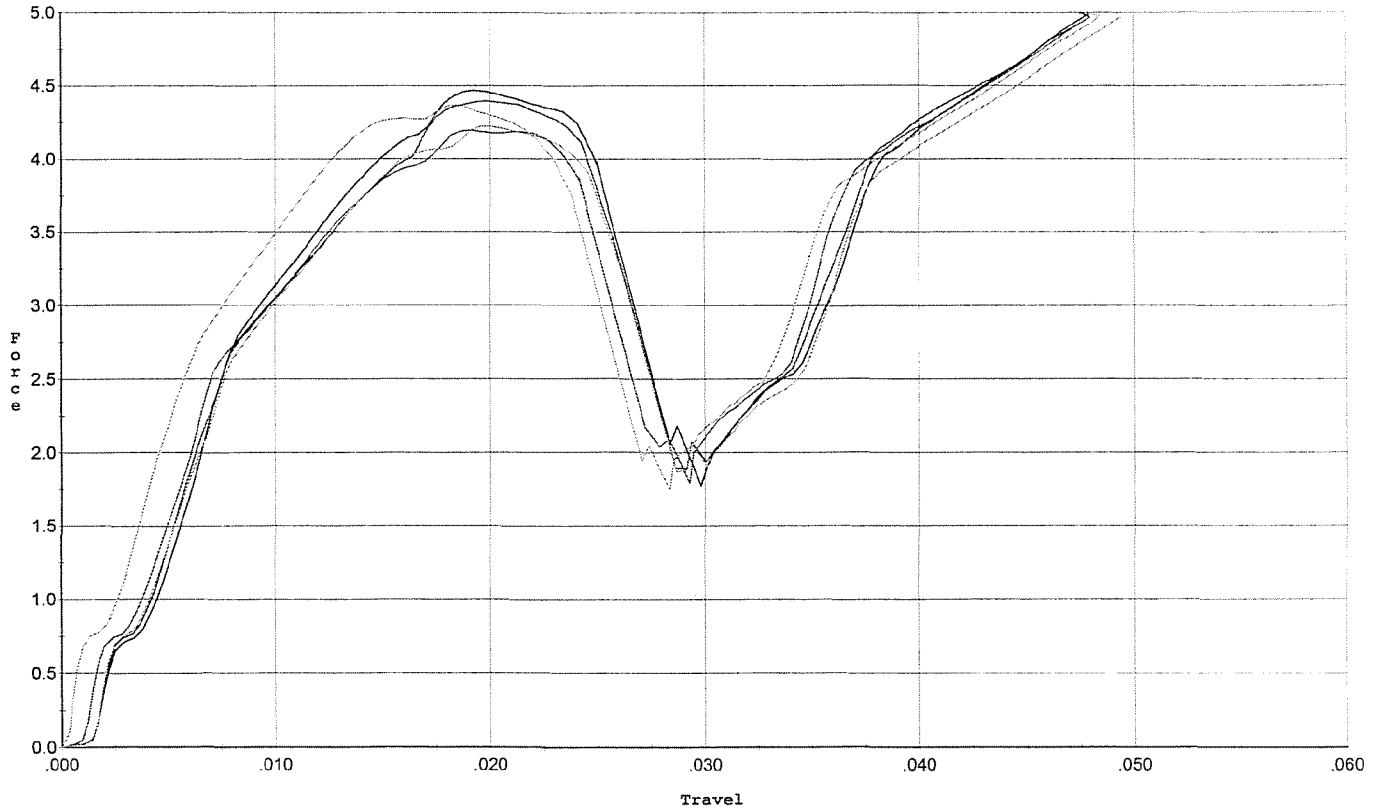
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.223	0.023	0.00	0.033	0.049		Set Trigger
2	3.303	0.023	0.00	0.032	0.051		Set Trigger
3	3.248	0.022	0.00	0.032	0.050		Set Trigger
4	3.350	0.023	0.00	0.032	0.052		Set Trigger
5	3.404	0.023	0.00	0.032	0.052		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



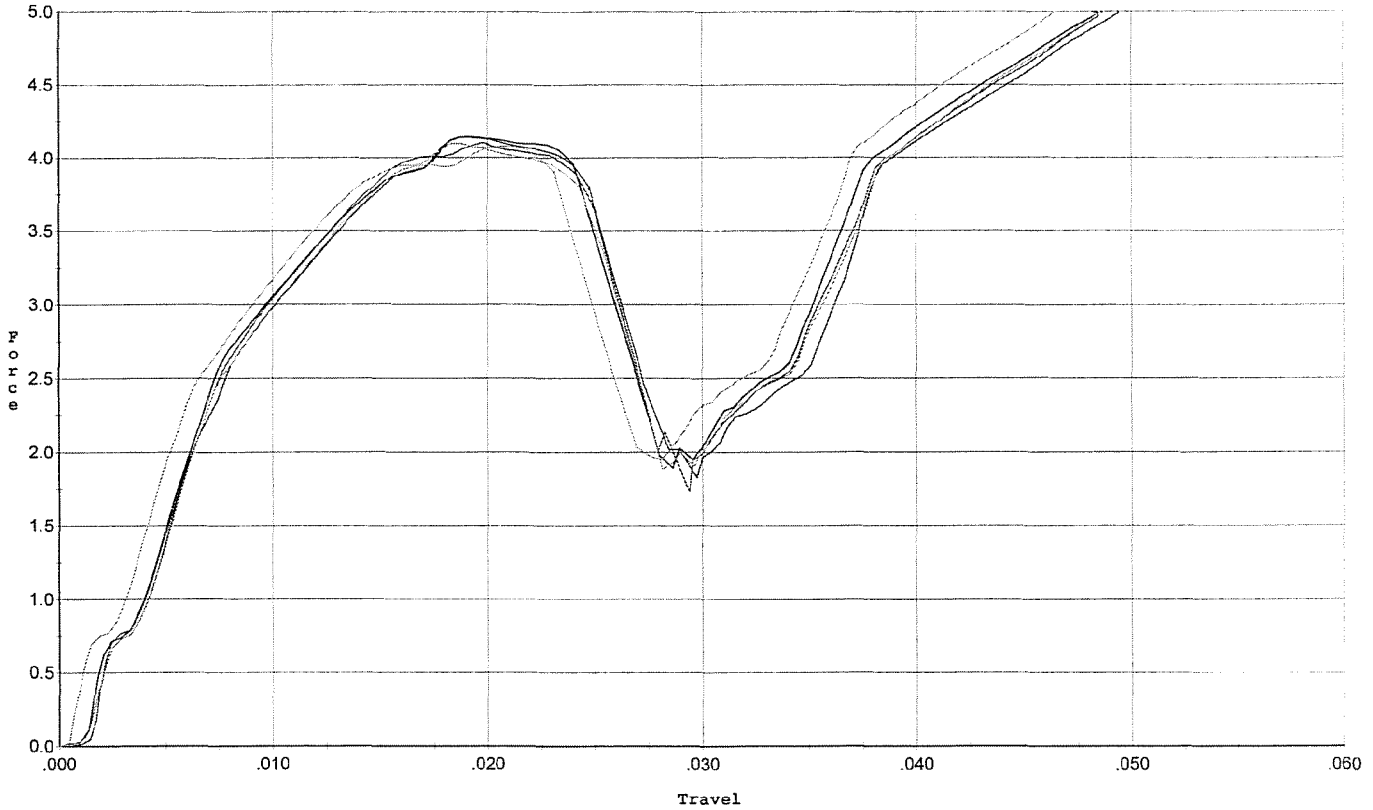
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.395	0.026	0.00	0.022	0.072		Set Trigger
2	4.467	0.025	0.00	0.022	0.071		Set Trigger
3	4.196	0.024	0.00	0.023	0.067		Set Trigger
4	4.371	0.024	0.00	0.024	0.072		Set Trigger
5	4.224	0.026	0.00	0.023	0.071		Set Trigger

A-4.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



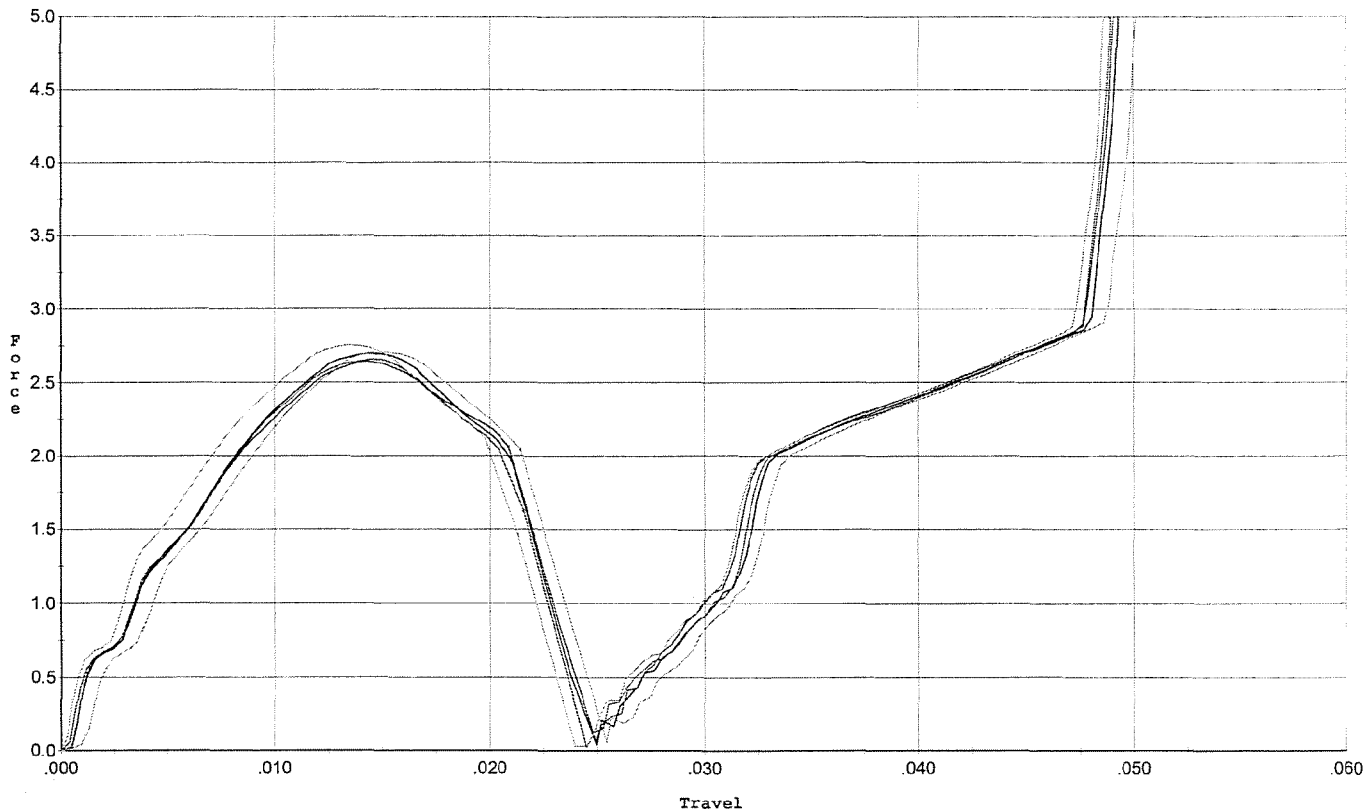
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.025	0.00	0.024	0.067		Set Trigger
2	4.142	0.026	0.00	0.023	0.071		Set Trigger
3	4.104	0.025	0.00	0.023	0.068		Set Trigger
4	4.060	0.025	0.00	0.024	0.068		Set Trigger
5	4.097	0.023	0.00	0.025	0.064		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



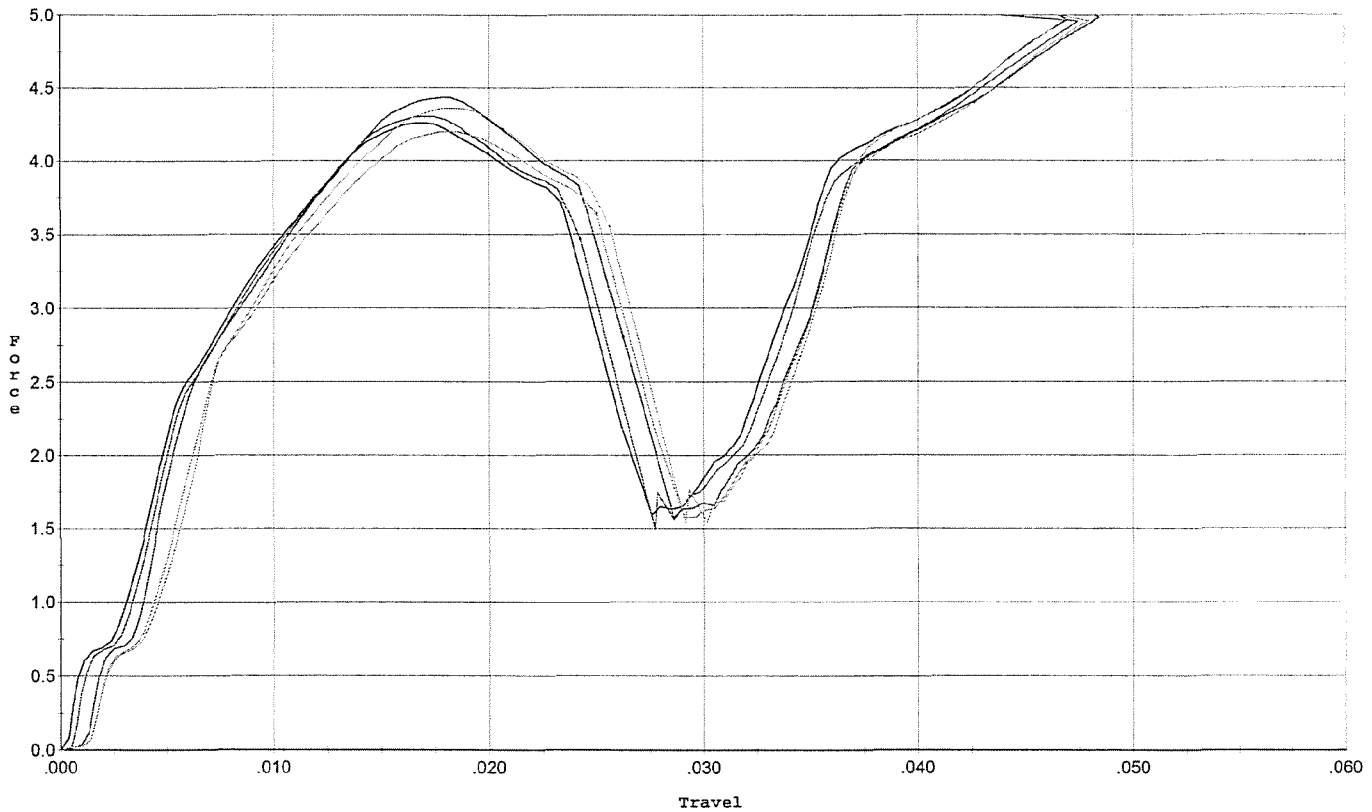
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.021	0.00	0.032	0.038		Set Trigger
2	2.696	0.021	0.00	0.032	0.038		Set Trigger
3	2.654	0.022	0.00	0.032	0.039		Set Trigger
4	2.755	0.021	0.00	0.032	0.040		Set Trigger
5	2.707	0.021	0.00	0.033	0.038		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.431	0.026	0.00	0.024	0.076		Set Trigger
2	4.258	0.023	0.00	0.028	0.067		Set Trigger
3	4.304	0.024	0.00	0.028	0.070		Set Trigger
4	4.361	0.026	0.00	0.024	0.073		Set Trigger
5	4.199	0.025	0.00	0.024	0.069		Set Trigger

A-4.31