

66807655

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



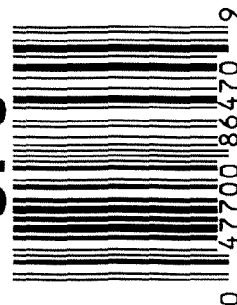
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807655

UPC



BM FORM

GUN SERIAL #

56807655

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-24-09	RT
430	ASSEMBLE TO STOCK			
440	PROOF		3-24-09	TL
460	CHECK HEADSPACE		3-24-09	TL
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE			
475	DRILL AND TAP SIGHT HOLES		3-25-09	SP
480	MAGNAFLUX BBL ACTION		3-27-09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3-24-09	RT
520	GOFF BLAST BBL / REC		3-24	BS
542	APPLY COATINGS (BARREL ACTION)		3-25-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

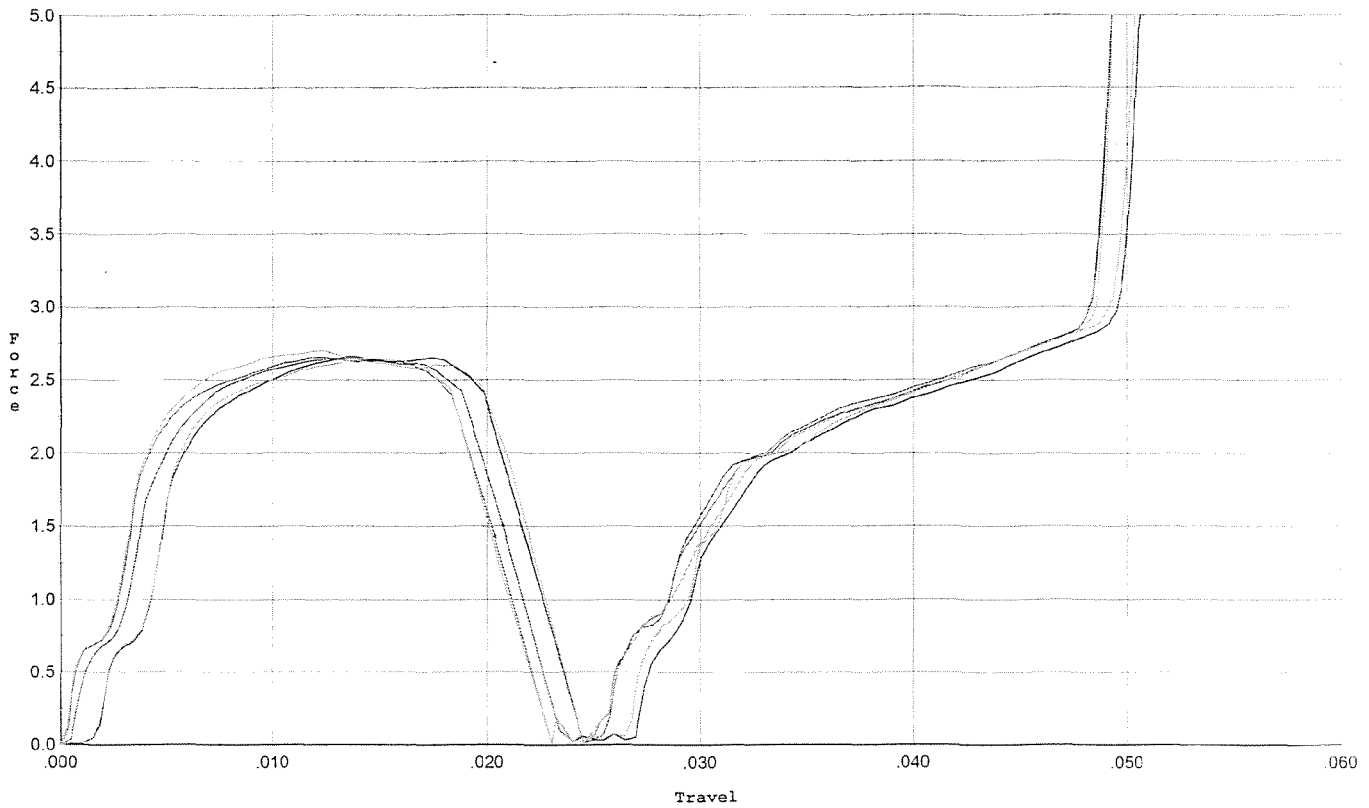
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.2</u> <u>2.0</u> <u>2.2</u>	4/28/09	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.6</u> <u>3.4</u> <u>3.6</u>	4/28/09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	4/28/09	RP
	J) ASSEMBLE STOCK		4-22-09	WN
	K) ASSEMBLE SWIVEL STUDS		4/28/09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-23-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	4-23-09	TQR
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		4/28/09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.63</u> <u>2.55</u> <u>2.09</u> <u>2.55</u>	4-28-09	WN
	C) FUNCTION		4/28/09	RP
690	PACK		8/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



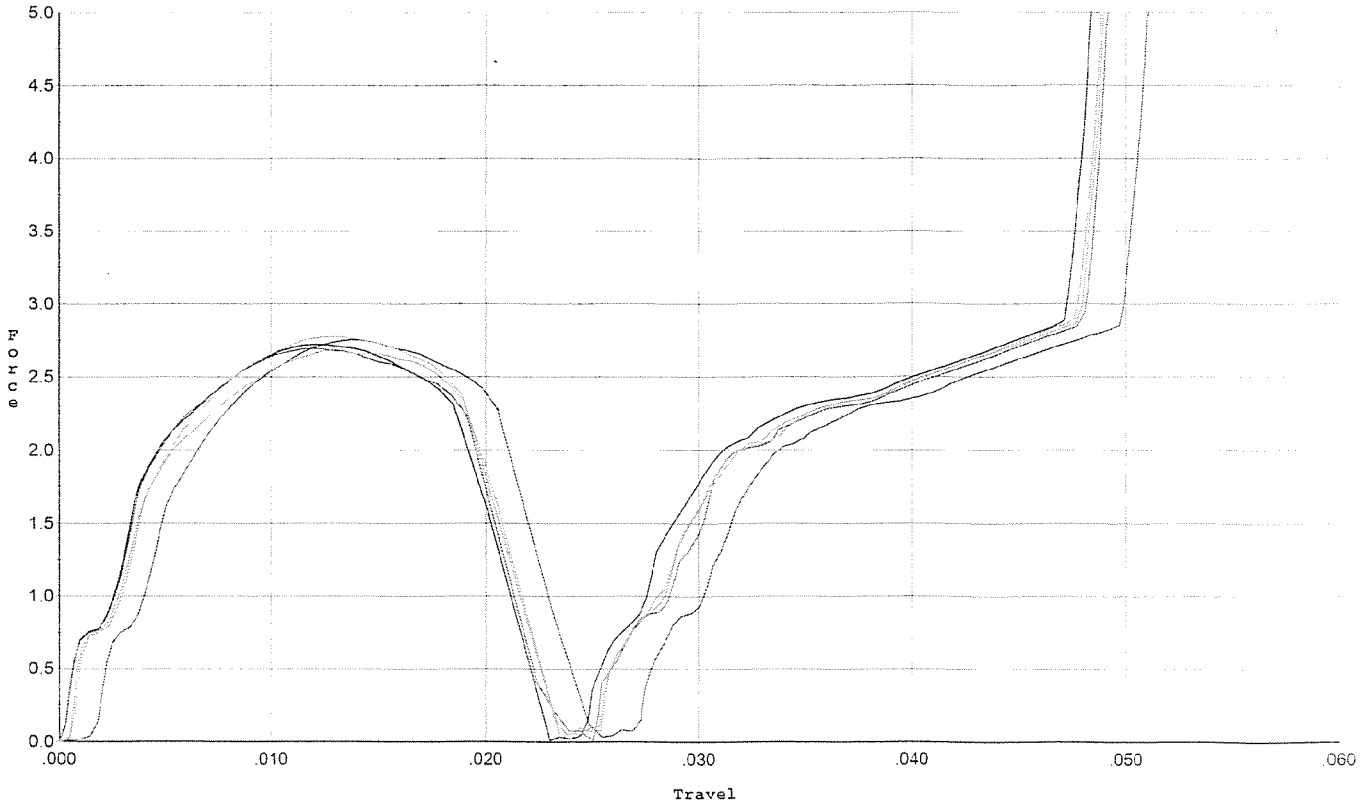
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.021	0.00	0.033	0.041		Set Trigger
2	2.658	0.022	0.00	0.034	0.041		Set Trigger
3	2.655	0.020	0.00	0.033	0.041		Set Trigger
4	2.703	0.018	0.00	0.034	0.038		Set Trigger
5	2.631	0.021	0.00	0.033	0.040		Set Trigger

4.2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



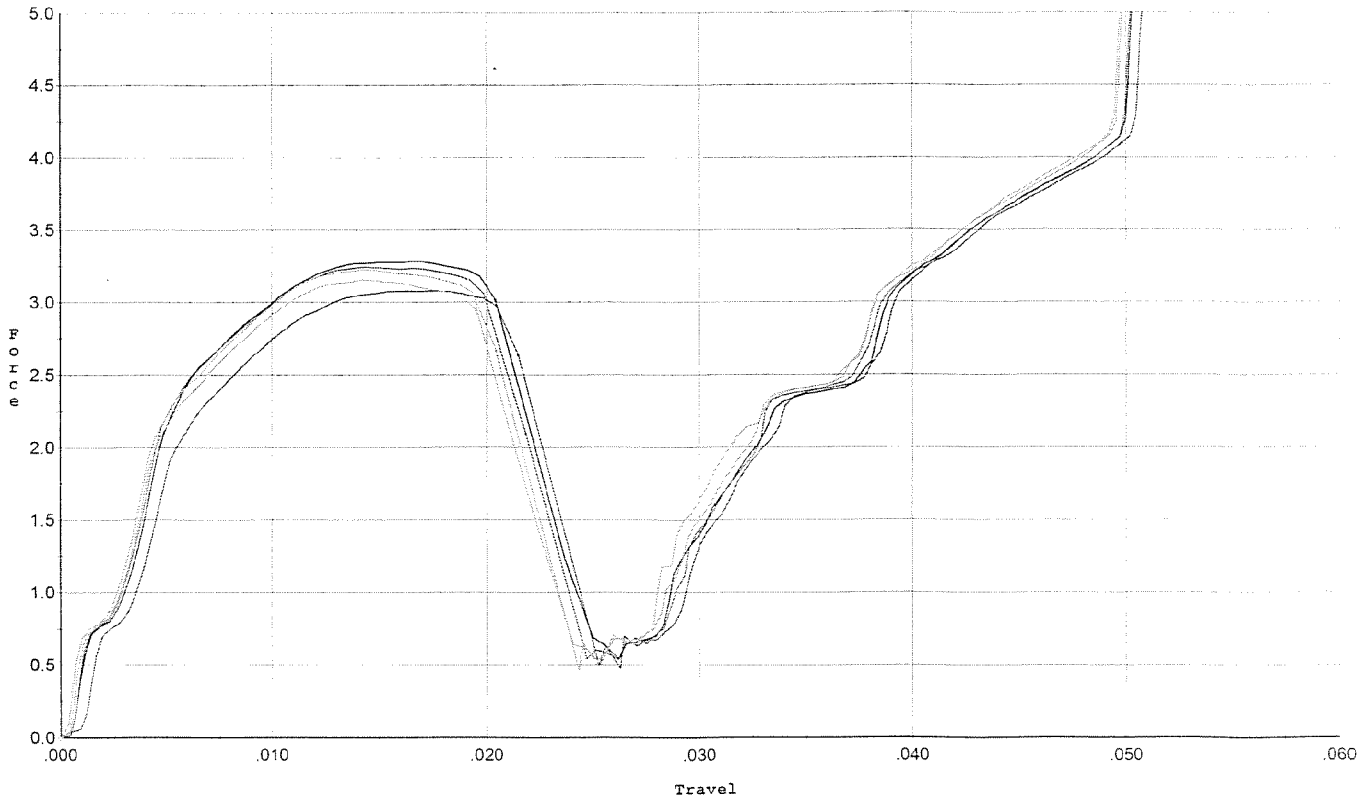
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.753	0.021	0.00	0.034	0.039		Set Trigger
2	2.720	0.020	0.00	0.032	0.041		Set Trigger
3	2.696	0.019	0.00	0.033	0.039		Set Trigger
4	2.773	0.020	0.00	0.032	0.041		Set Trigger
5	2.686	0.021	0.00	0.032	0.041		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



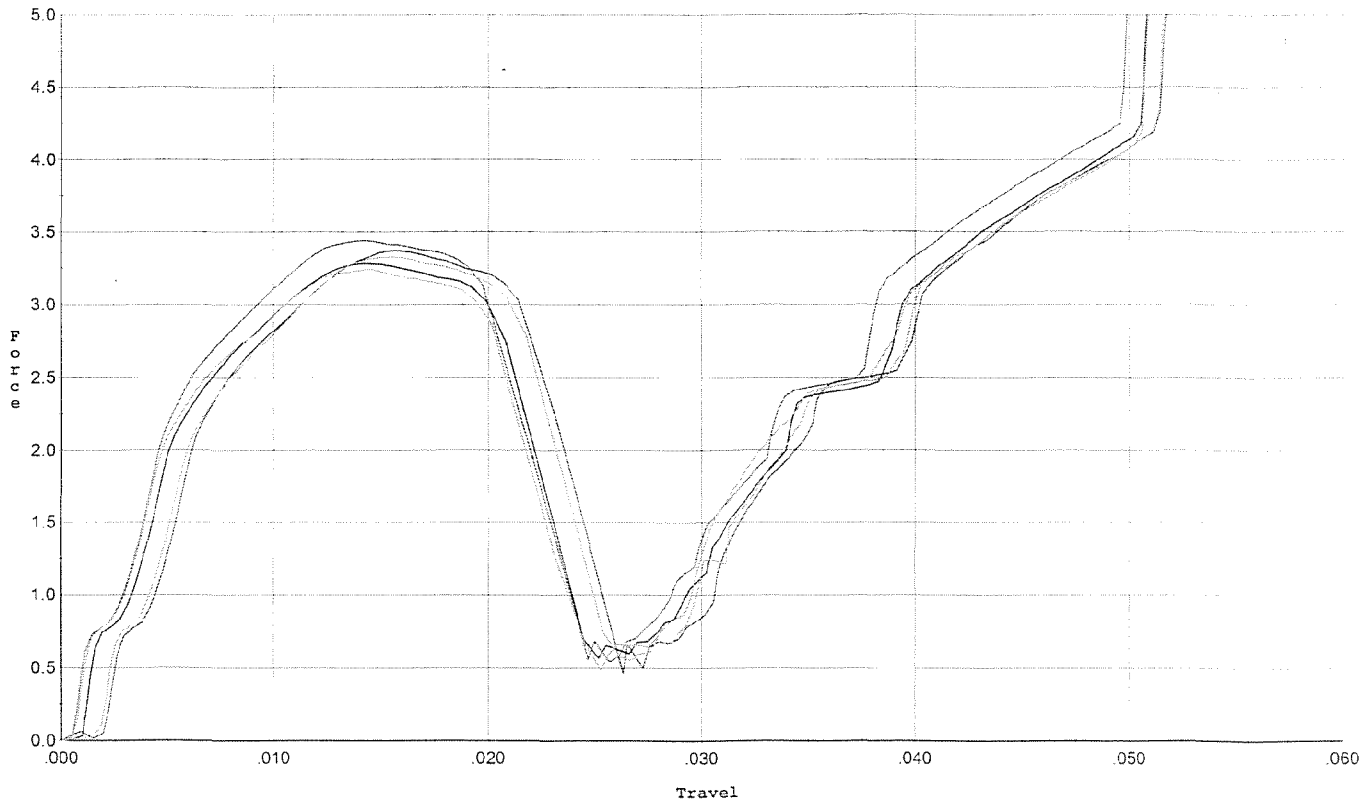
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.021	0.00	0.032	0.047		Set Trigger
2	3.283	0.020	0.00	0.032	0.048		Set Trigger
3	3.239	0.022	0.00	0.032	0.051		Set Trigger
4	3.154	0.020	0.00	0.032	0.045		Set Trigger
5	3.222	0.020	0.00	0.032	0.048		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.372	0.023	0.00	0.032	0.052		Set Trigger
2	3.280	0.021	0.00	0.033	0.048		Set Trigger
3	3.440	0.022	0.00	0.032	0.053		Set Trigger
4	3.326	0.022	0.002	0.033	0.049		Set Trigger
5	3.240	0.020	0.00	0.033	0.046		Set Trigger

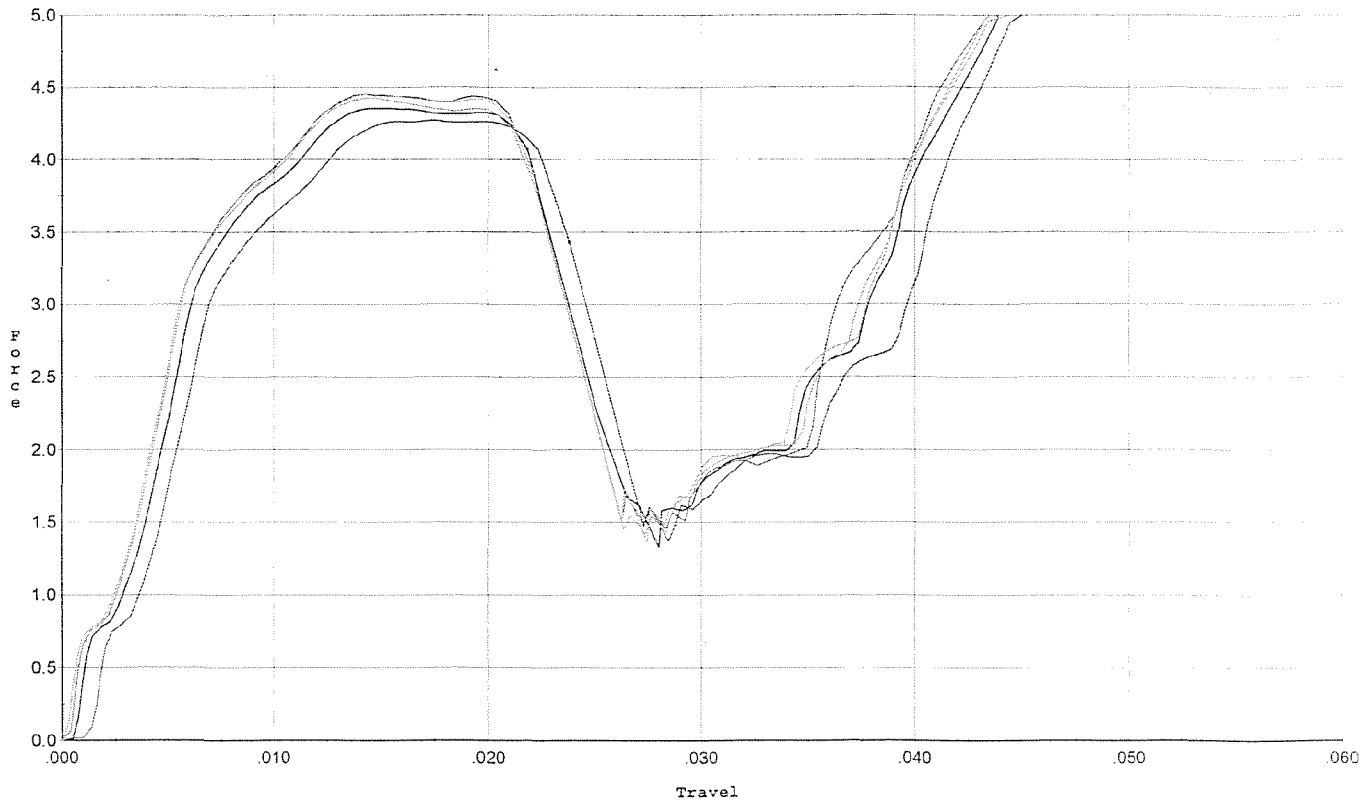
A-3.33

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc. 4/13/2009 12:53:25 PM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



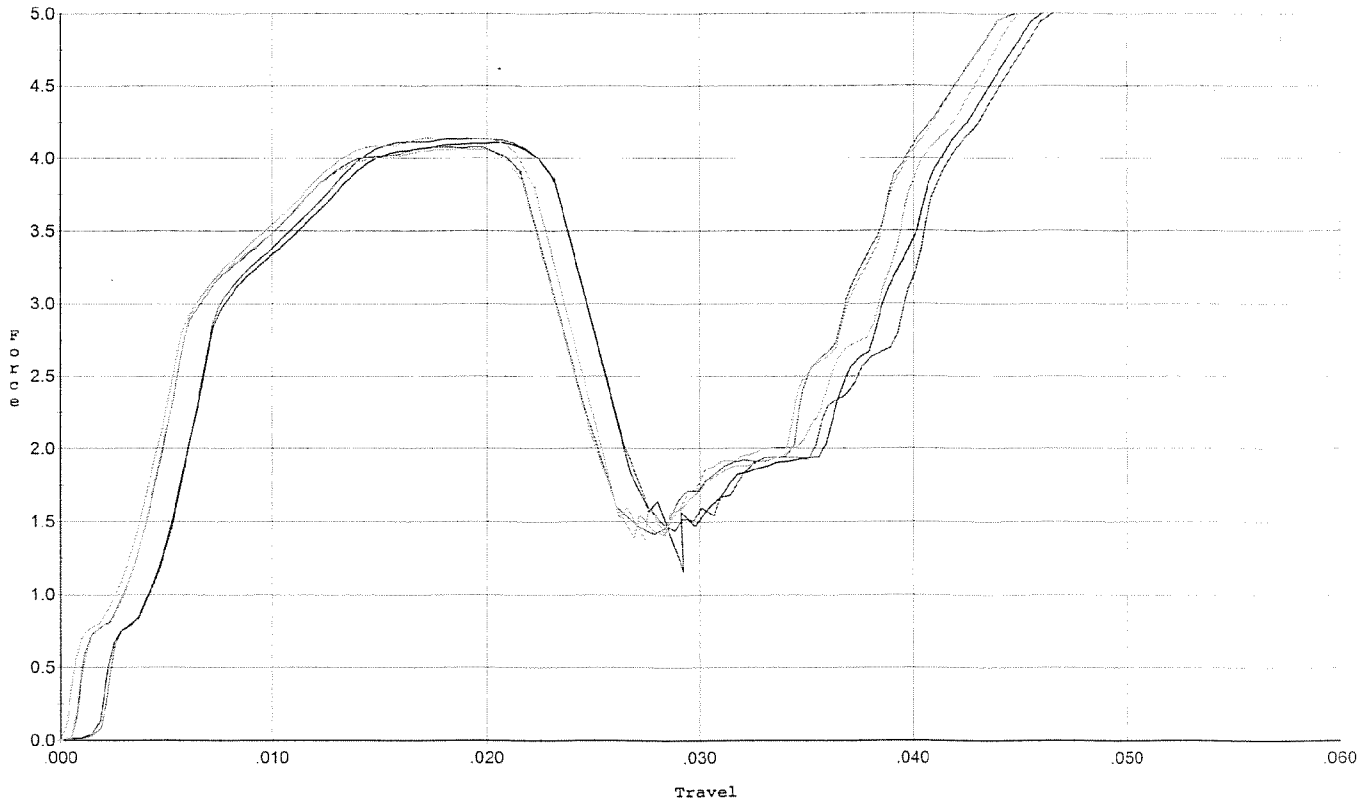
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.024	0.00	0.030	0.069		Set Trigger
2	4.355	0.022	0.00	0.030	0.066		Set Trigger
3	4.452	0.022	0.00	0.030	0.069		Set Trigger
4	4.453	0.022	0.00	0.030	0.069		Set Trigger
5	4.425	0.022	0.00	0.030	0.070		Set Trigger

A-4.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



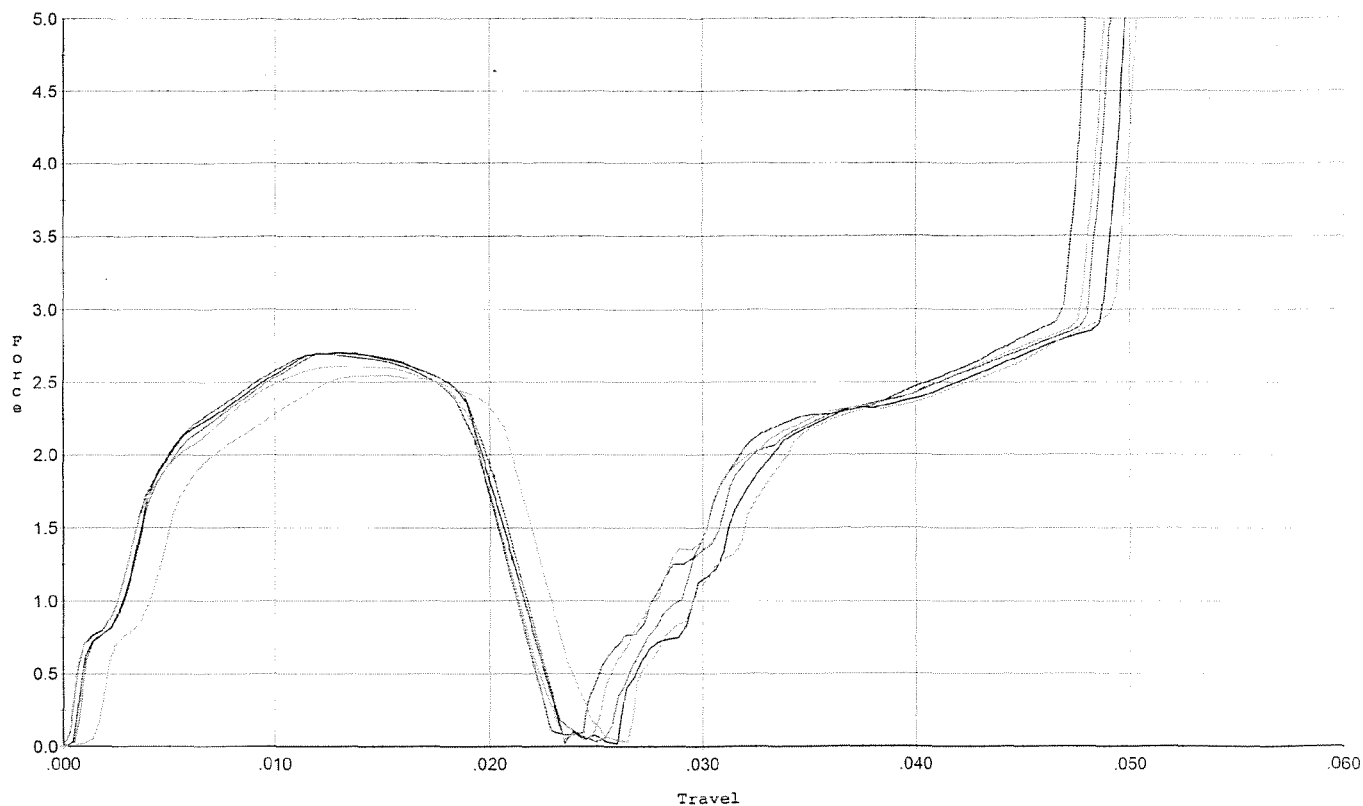
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.023	0.00	0.031	0.064		Set Trigger
2	4.108	0.023	0.00	0.031	0.064		Set Trigger
3	4.075	0.022	0.00	0.030	0.061		Set Trigger
4	4.061	0.022	0.00	0.030	0.062		Set Trigger
5	4.139	0.022	0.00	0.030	0.064		Set Trigger

A 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



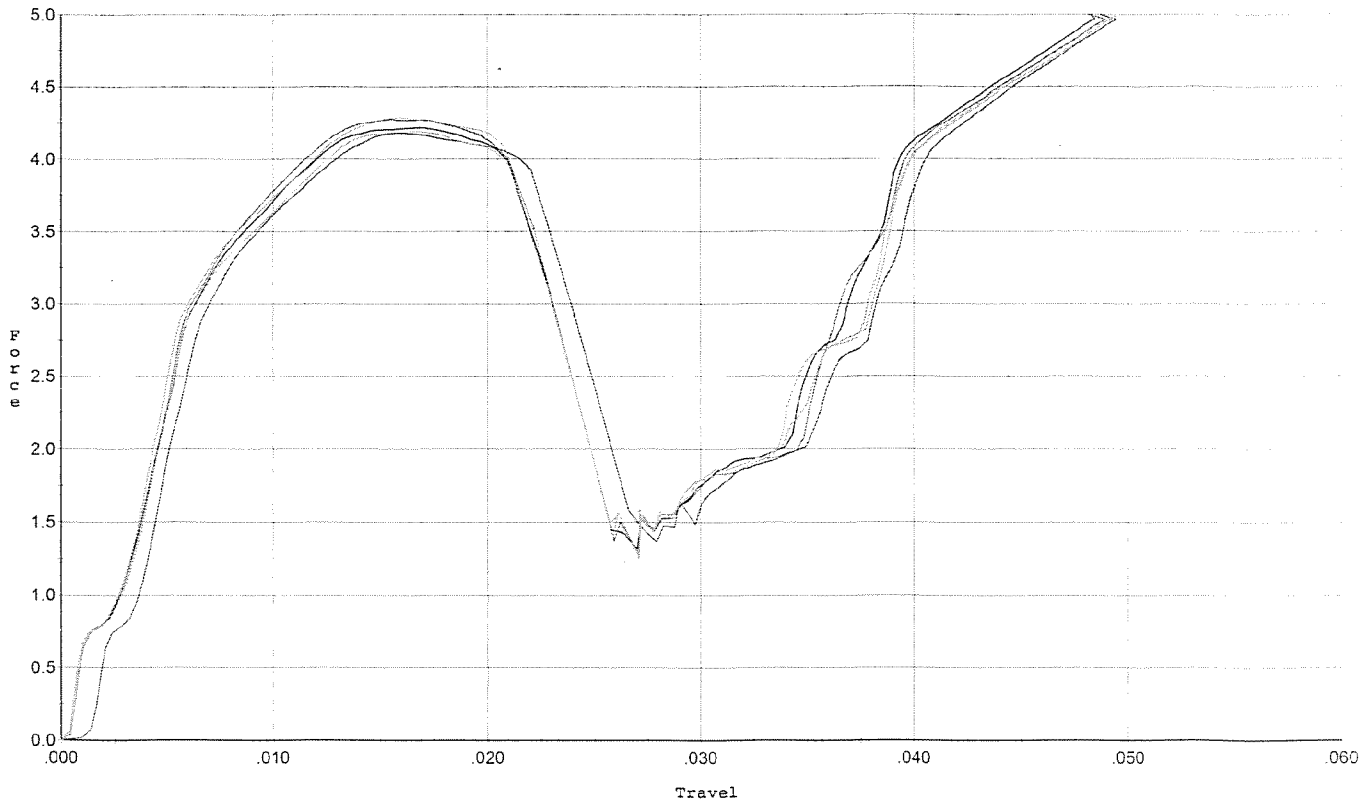
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.019	0.00	0.032	0.039		Set Trigger
2	2.701	0.021	0.00	0.033	0.042		Set Trigger
3	2.708	0.020	0.00	0.033	0.040		Set Trigger
4	2.547	0.021	0.00	0.033	0.037		Set Trigger
5	2.609	0.019	0.00	0.033	0.037		Set Trigger

A-2-b5

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.024	0.00	0.030	0.069		Set Trigger
2	4.215	0.023	0.00	0.030	0.066		Set Trigger
3	4.274	0.022	0.00	0.030	0.066		Set Trigger
4	4.188	0.023	0.00	0.030	0.066		Set Trigger
5	4.285	0.022	0.00	0.030	0.066		Set Trigger

A. 4.22