

G6807660

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

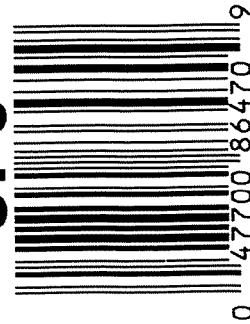


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807660**UPC**

GUN SERIAL #

G 680 7660

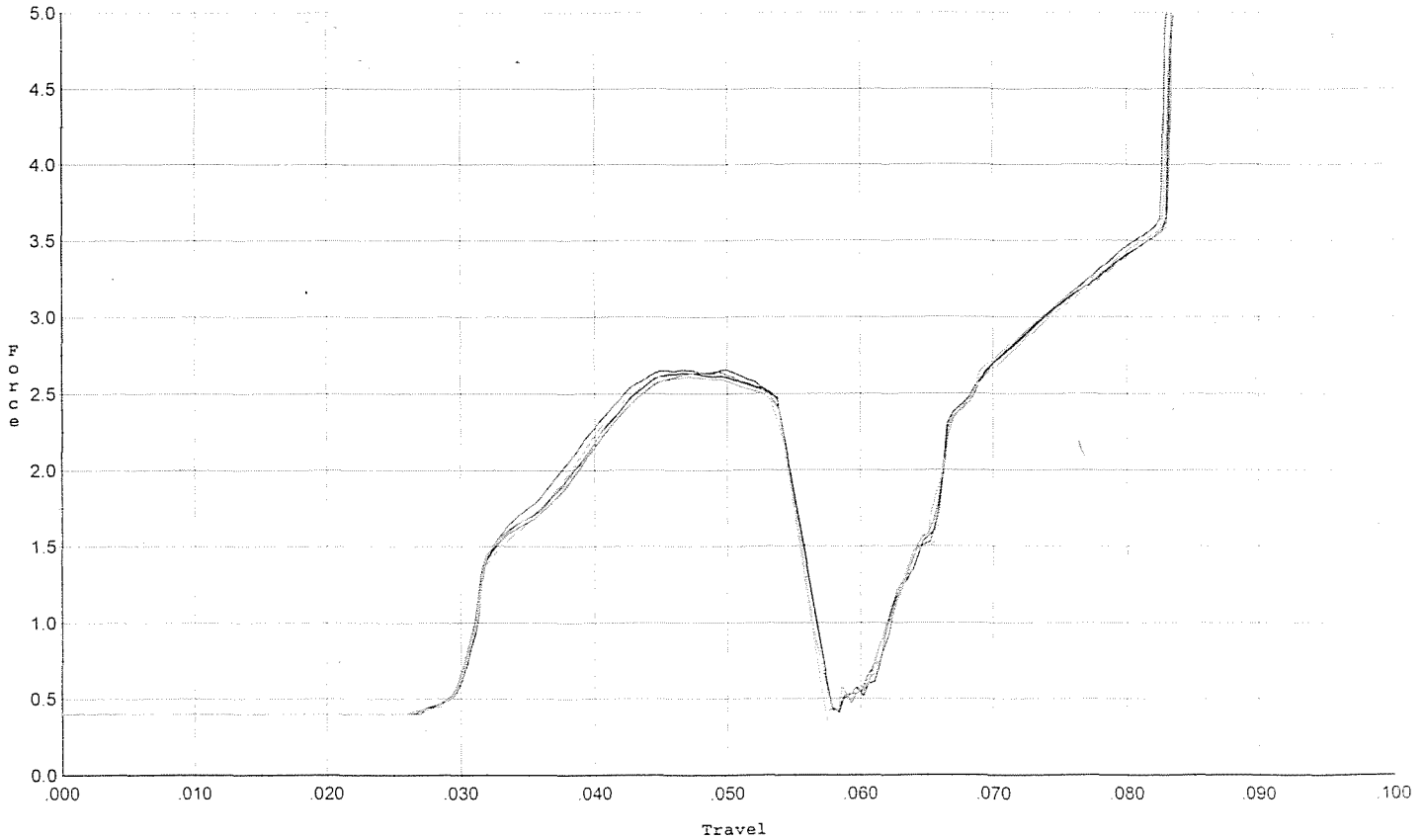
OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE		1-22-09	R. JD.
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	SP
490	MAGNAFLUX BOLT		1/23/09	mic
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		26 Jan. 09	SPD
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

560	F) SAFETY ON FORCE	<u>40</u> <u>40</u> <u>30</u>	2-11-09	WJ
CONT.				
	G) SAFETY OFF FORCE	<u>60</u> <u>60</u> <u>60</u>	2-11-09	WJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.003</u> <u>.003</u> <u>.004</u>	2-11-09	WJ
	J) ASSEMBLE STOCK		1-29-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-11-09	WJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	WJ
670	FINAL INSPECTION A) HEADSPACE		2-11-09	WJ
	B) TRIGGER PULL	<u>2.61</u> <u>2.6</u> <u>2.56</u> <u>2.43</u> <u>2.48</u>	2-4-09	WJ
	C) FUNCTION		2-11-09	WJ
690	PACK		2/12/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



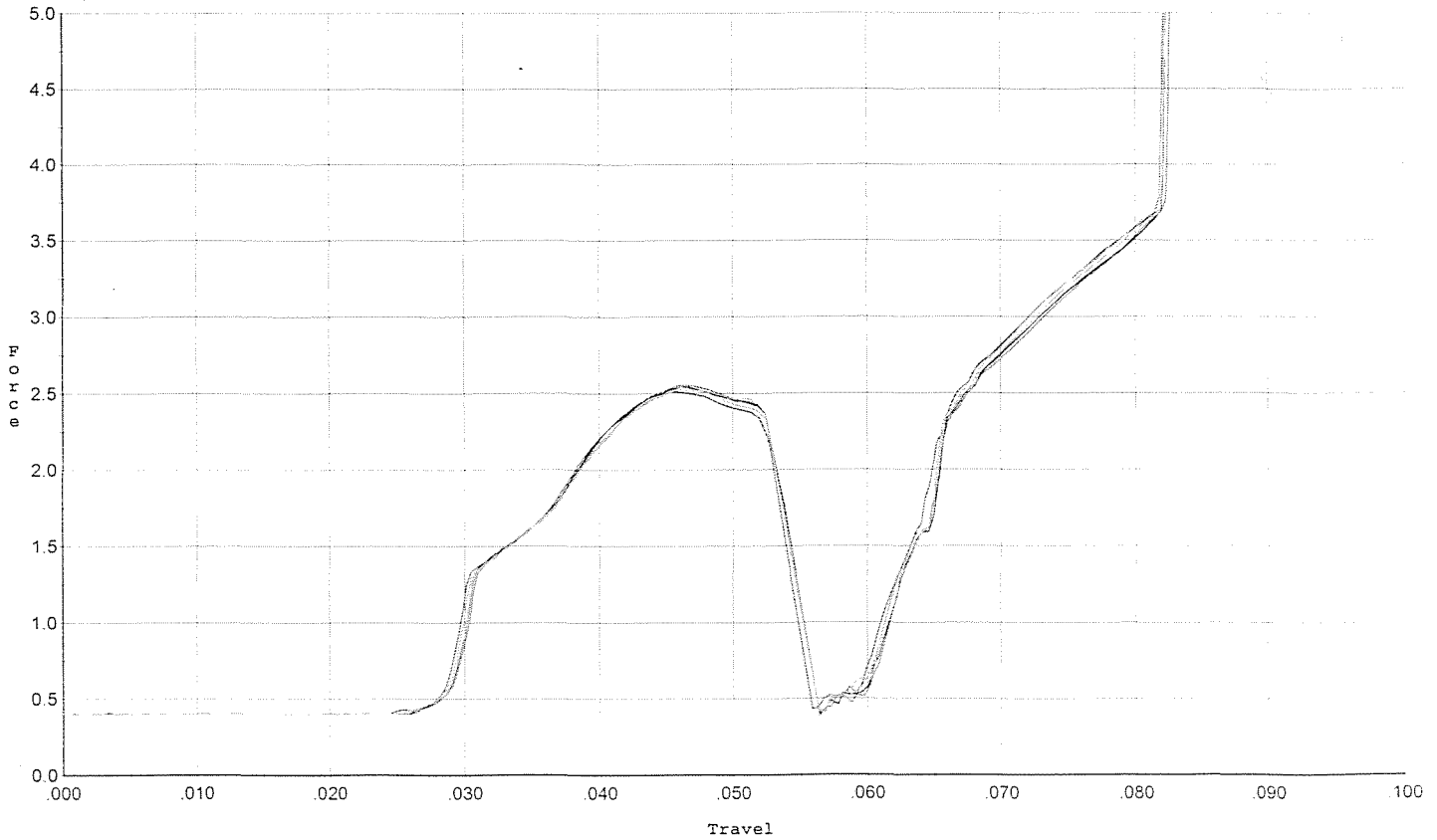
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.054	0.030	0.033	0.065		Set Trigger
2	2.632	0.056	0.030	0.033	0.067		Set Trigger
3	2.642	0.054	0.030	0.034	0.064		Set Trigger
4	2.624	0.054	0.030	0.034	0.065		Set Trigger
5	2.607	0.054	0.030	0.033	0.064		Set Trigger

A 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



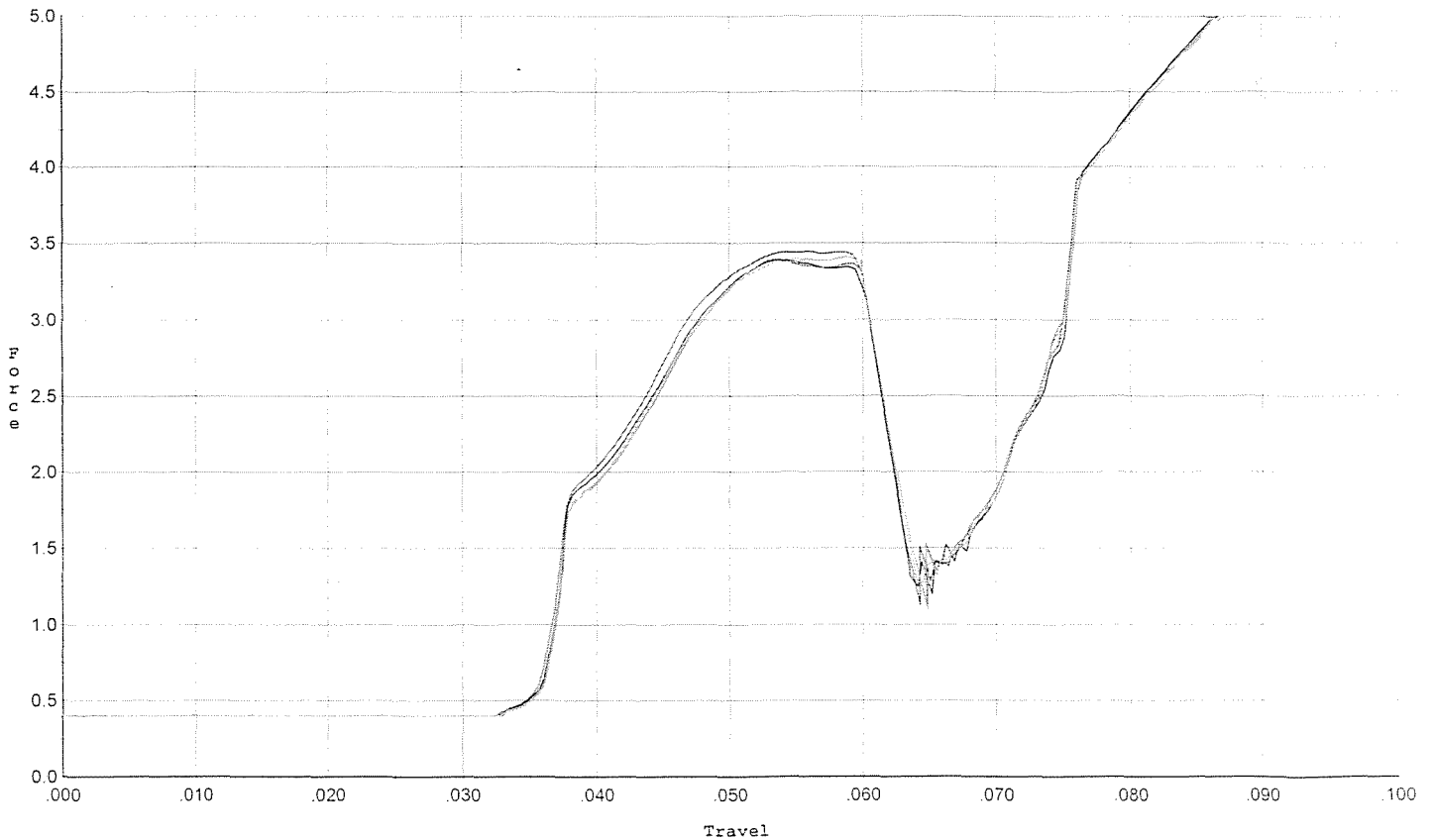
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.053	0.029	0.034	0.061		Set Trigger
2	2.541	0.054	0.029	0.033	0.062		Set Trigger
3	2.553	0.054	0.029	0.034	0.062		Set Trigger
4	2.524	0.054	0.029	0.033	0.062		Set Trigger
5	2.539	0.054	0.029	0.033	0.063		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



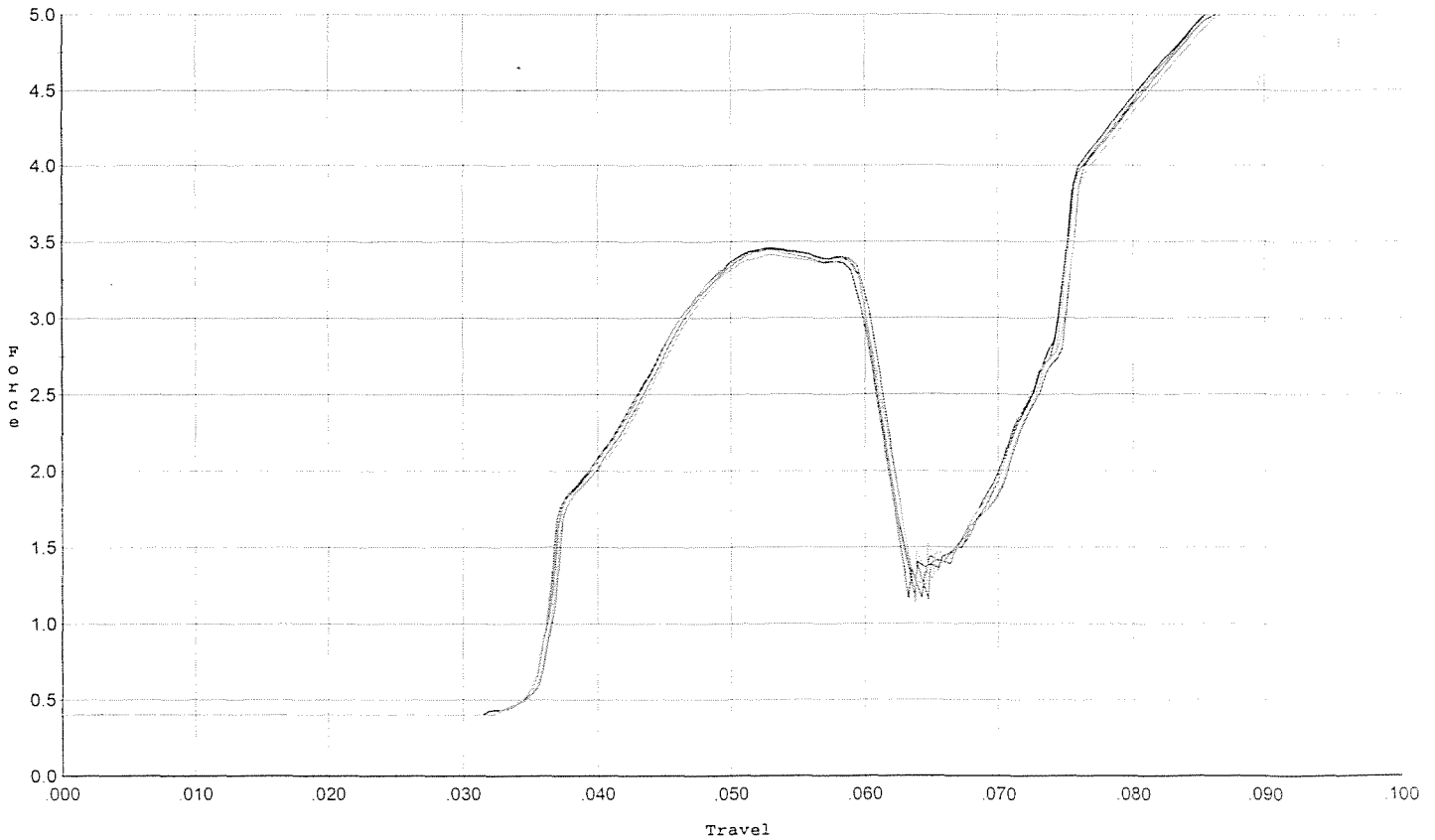
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.446	0.060	0.036	0.033	0.084		Set Trigger
2	3.390	0.060	0.036	0.033	0.083		Set Trigger
3	3.387	0.060	0.036	0.033	0.082		Set Trigger
4	3.405	0.060	0.036	0.033	0.082		Set Trigger
5	3.418	0.060	0.036	0.033	0.082		Set Trigger

A.3.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



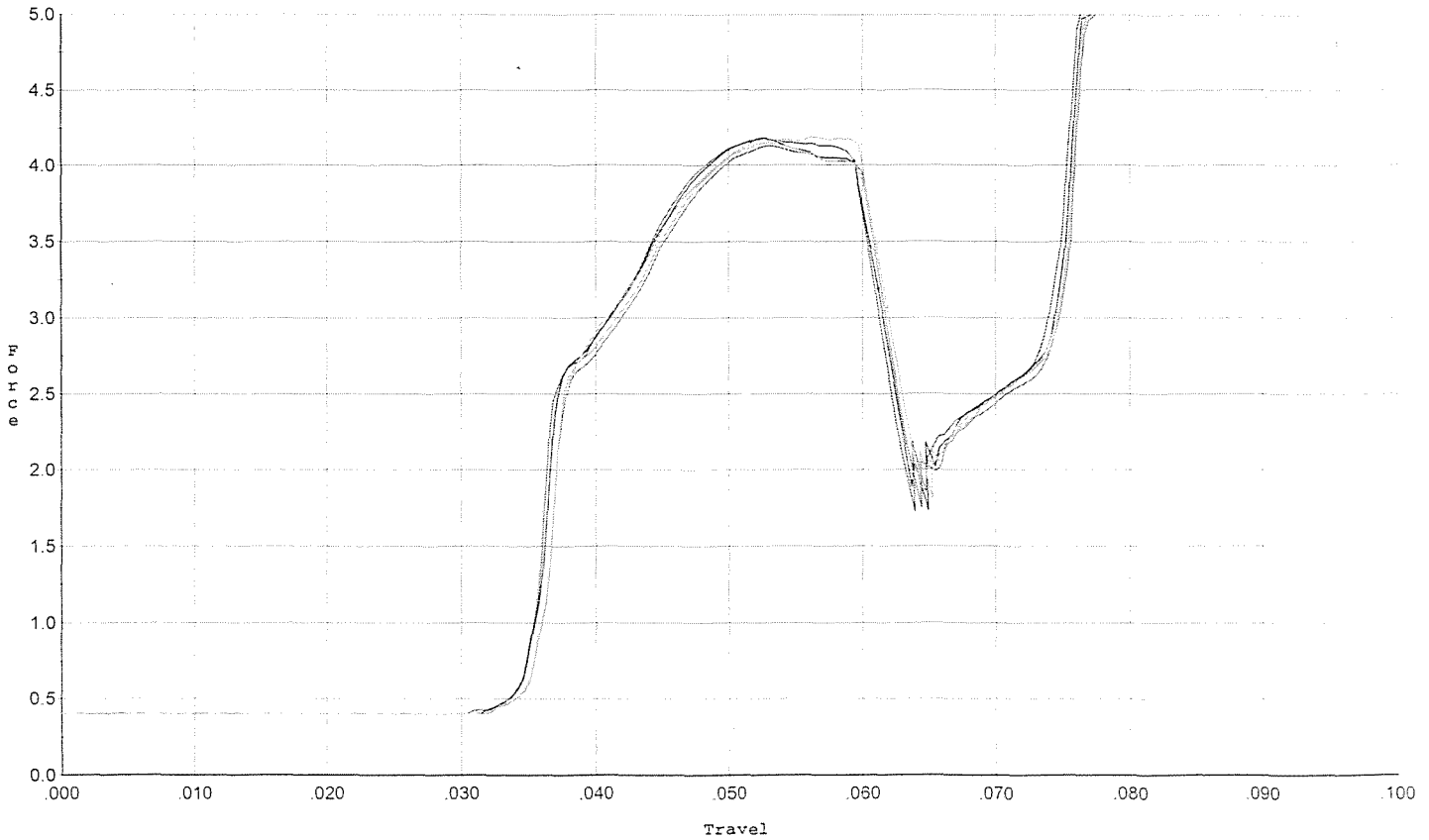
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.444	0.060	0.035	0.033	0.085		Set Trigger
2	3.453	0.060	0.035	0.033	0.084		Set Trigger
3	3.460	0.060	0.036	0.033	0.085		Set Trigger
4	3.442	0.060	0.035	0.033	0.084		Set Trigger
5	3.413	0.061	0.036	0.033	0.086		Set Trigger

A.3.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



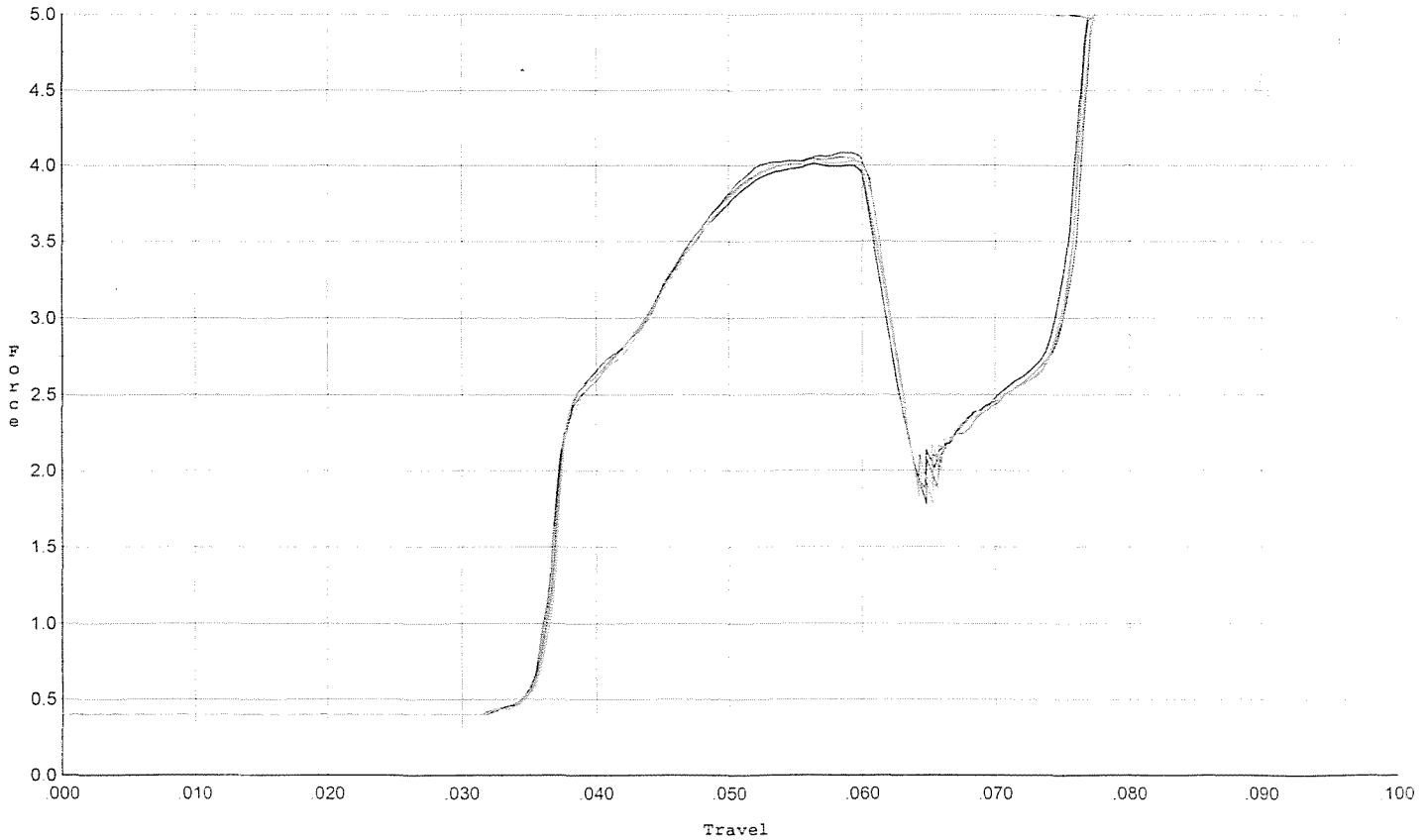
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.059	0.035	0.030	0.103		Set Trigger
2	4.176	0.061	0.035	0.030	0.106		Set Trigger
3	4.126	0.060	0.035	0.030	0.102		Set Trigger
4	4.147	0.060	0.035	0.030	0.103		Set Trigger
5	4.191	0.062	0.035	0.029	0.107		Set Trigger

A. 4-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



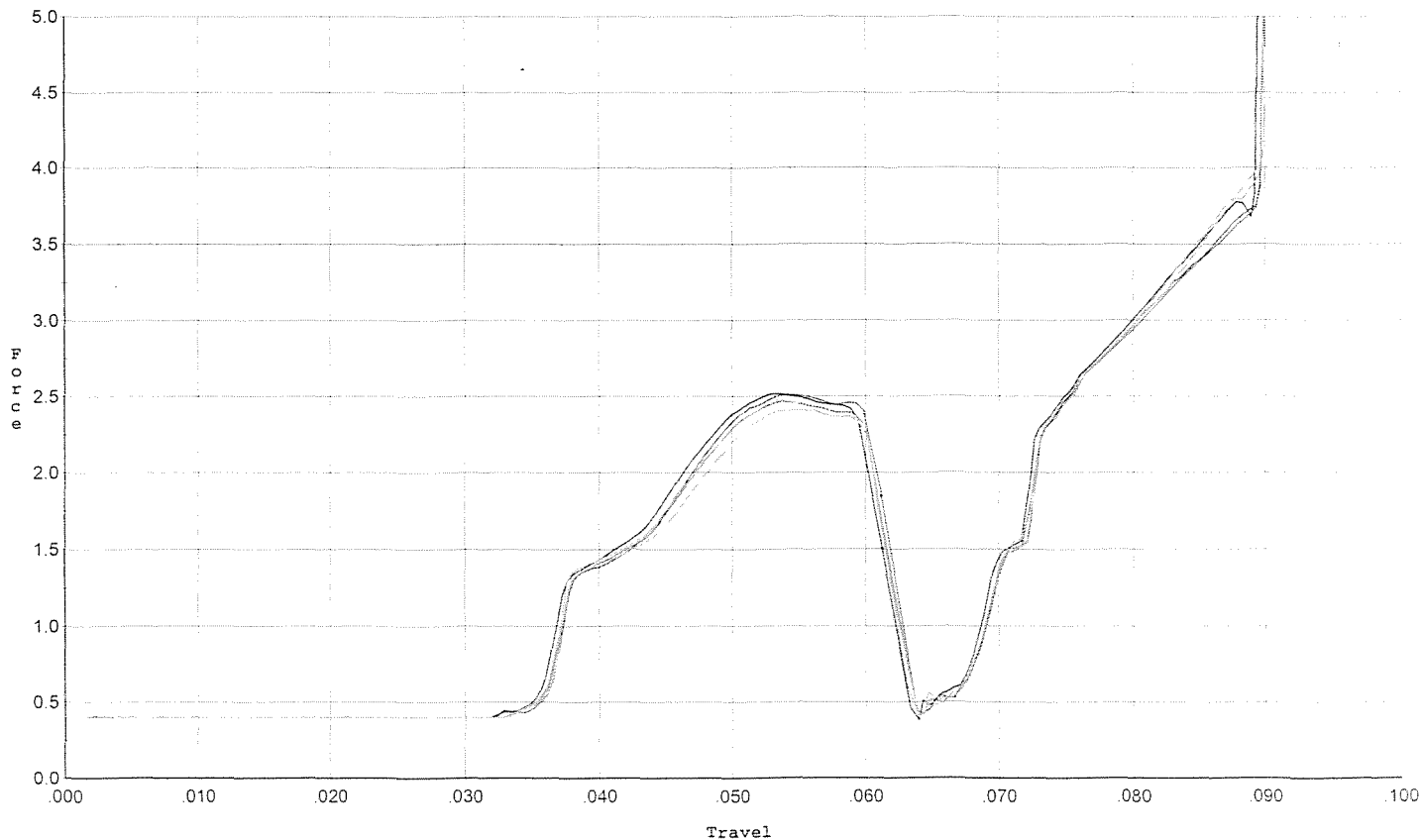
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.061	0.036	0.030	0.100		Set Trigger
2	4.010	0.060	0.035	0.030	0.098		Set Trigger
3	4.053	0.062	0.036	0.030	0.101		Set Trigger
4	4.049	0.061	0.036	0.030	0.101		Set Trigger
5	4.029	0.061	0.036	0.030	0.100		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



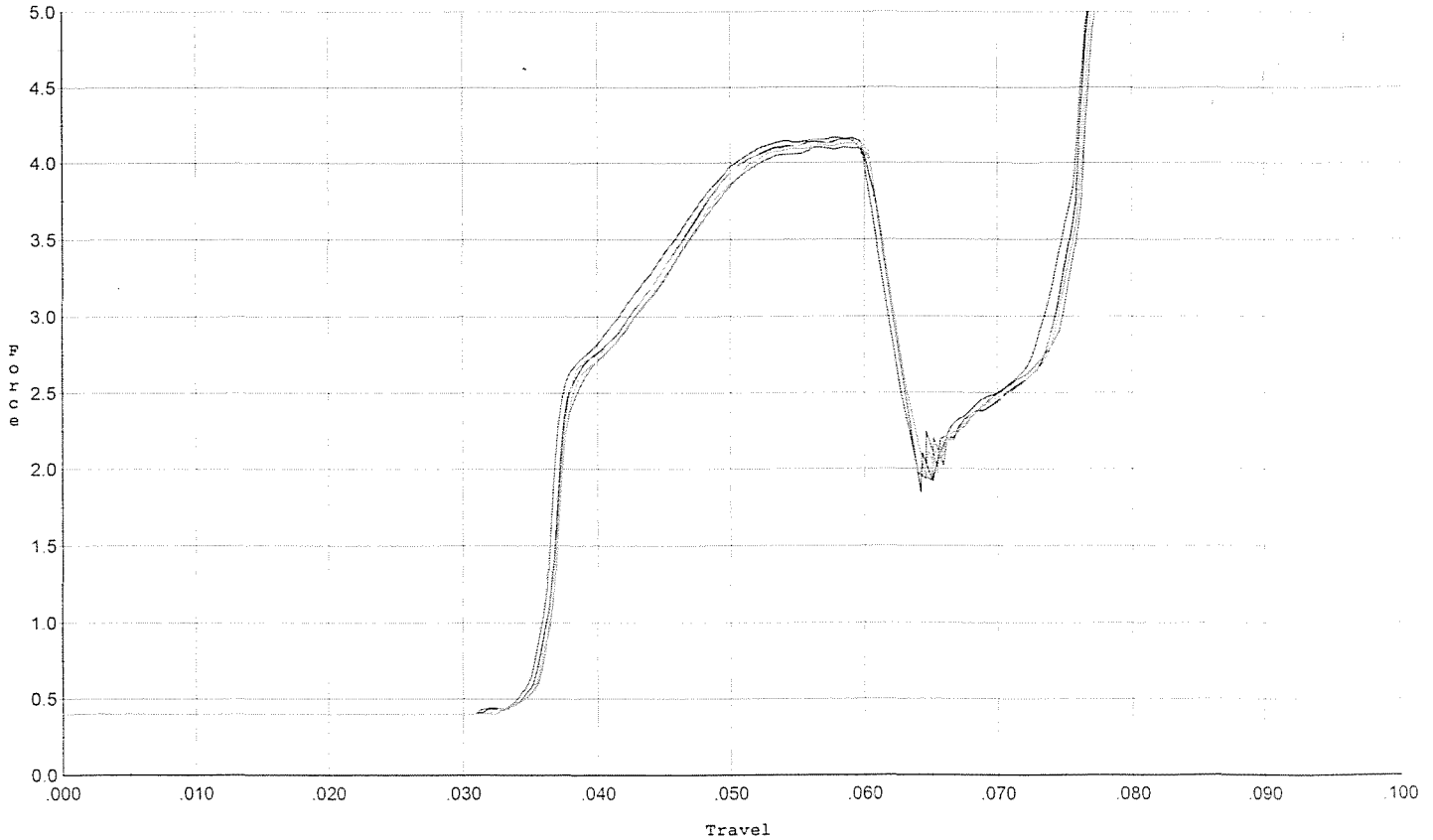
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.061	0.037	0.035	0.064		Set Trigger
2	2.515	0.061	0.036	0.035	0.065		Set Trigger
3	2.465	0.060	0.036	0.035	0.062		Set Trigger
4	2.409	0.060	0.037	0.036	0.061		Set Trigger
5	2.472	0.060	0.036	0.035	0.062		Set Trigger

A. 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.060	0.035	0.030	0.102		Set Trigger
2	4.165	0.061	0.035	0.029	0.103		Set Trigger
3	4.101	0.060	0.036	0.030	0.101		Set Trigger
4	4.139	0.060	0.036	0.030	0.102		Set Trigger
5	4.128	0.060	0.036	0.030	0.101		Set Trigger

A. 4.14