

G 680 7664

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



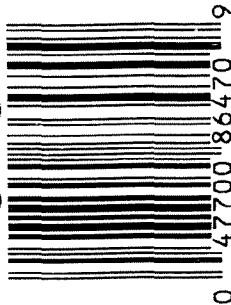
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807664

UPC



BM FORM

GUN SERIAL #

G6807664

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	L.P.D.
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	L.P.D.
460	CHECK HEADSPACE		1-20-09	L.P.D.
470	DIS-ASSEMBLE ACTION		1-20-09	L.P.D.
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION		1/24/09	RT
490	MAGNAFLUX BOLT		1/24/09	m.r
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		2-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-3-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

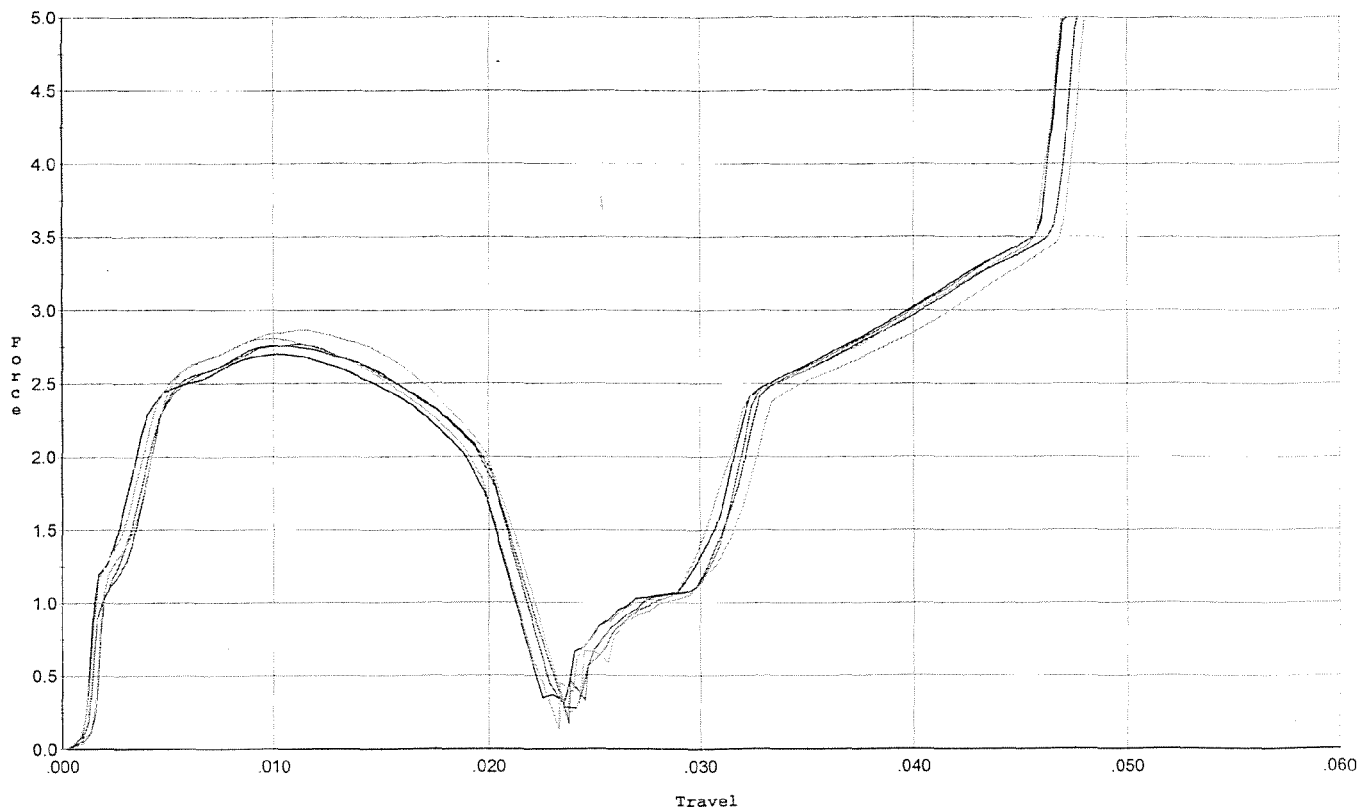
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0016075 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-16-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-16-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-16-09	L N
	J) ASSEMBLE STOCK		2-3-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-16-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	W N
670	FINAL INSPECTION A) HEADSPACE		2-16-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.85</u> <u>2.83</u> <u>2.83</u> <u>2.74</u>	2-13-09	W N
	C) FUNCTION		2-16-09	L N
690	PACK		2/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



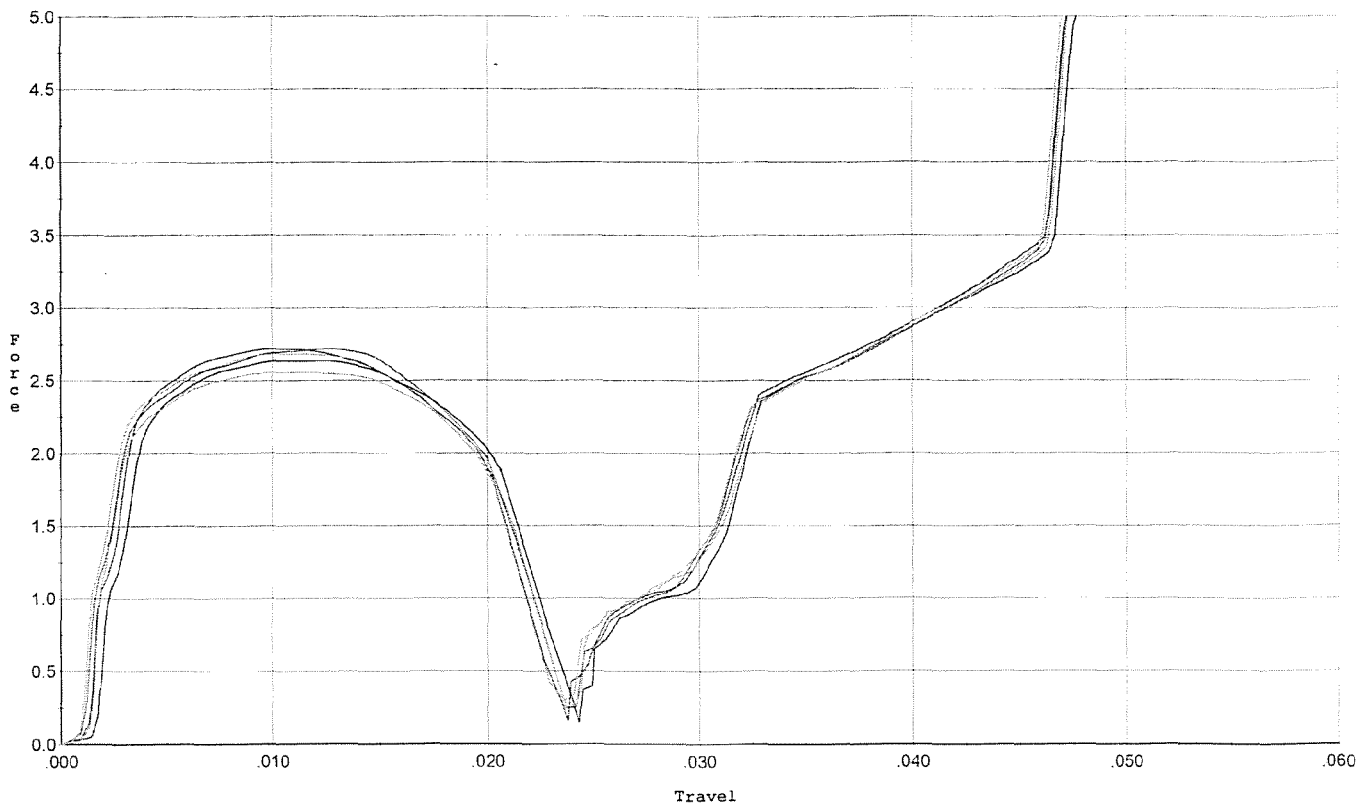
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.756	0.020	0.00	0.032	0.041		Set Trigger
2	2.703	0.020	0.00	0.032	0.041		Set Trigger
3	2.768	0.020	0.00	0.031	0.041		Set Trigger
4	2.864	0.021	0.00	0.032	0.045		Set Trigger
5	2.805	0.020	0.00	0.031	0.041		Set Trigger

A-2.77

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



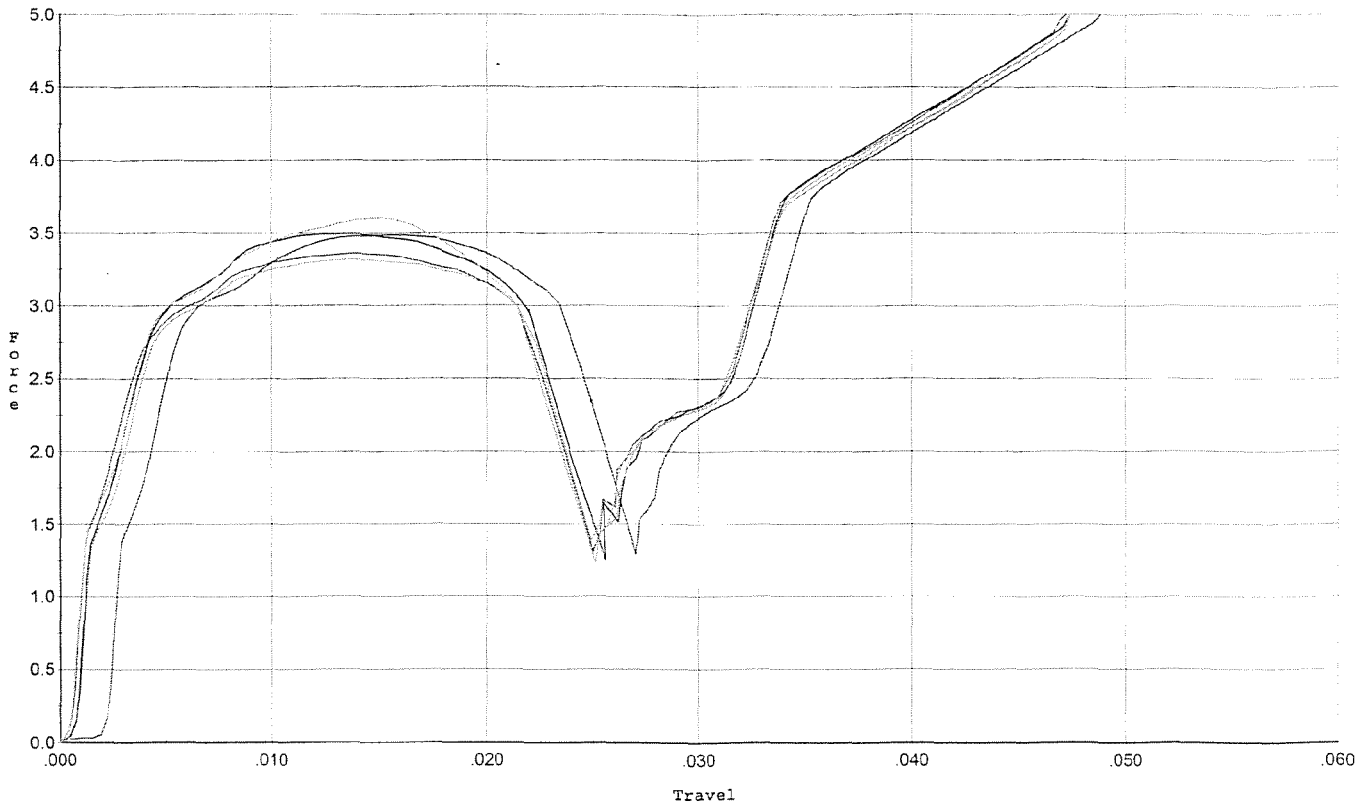
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.718	0.020	0.00	0.031	0.042		Set Trigger
2	2.637	0.021	0.00	0.032	0.041		Set Trigger
3	2.718	0.021	0.00	0.031	0.045		Set Trigger
4	2.681	0.020	0.00	0.031	0.043		Set Trigger
5	2.558	0.021	0.00	0.031	0.043		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



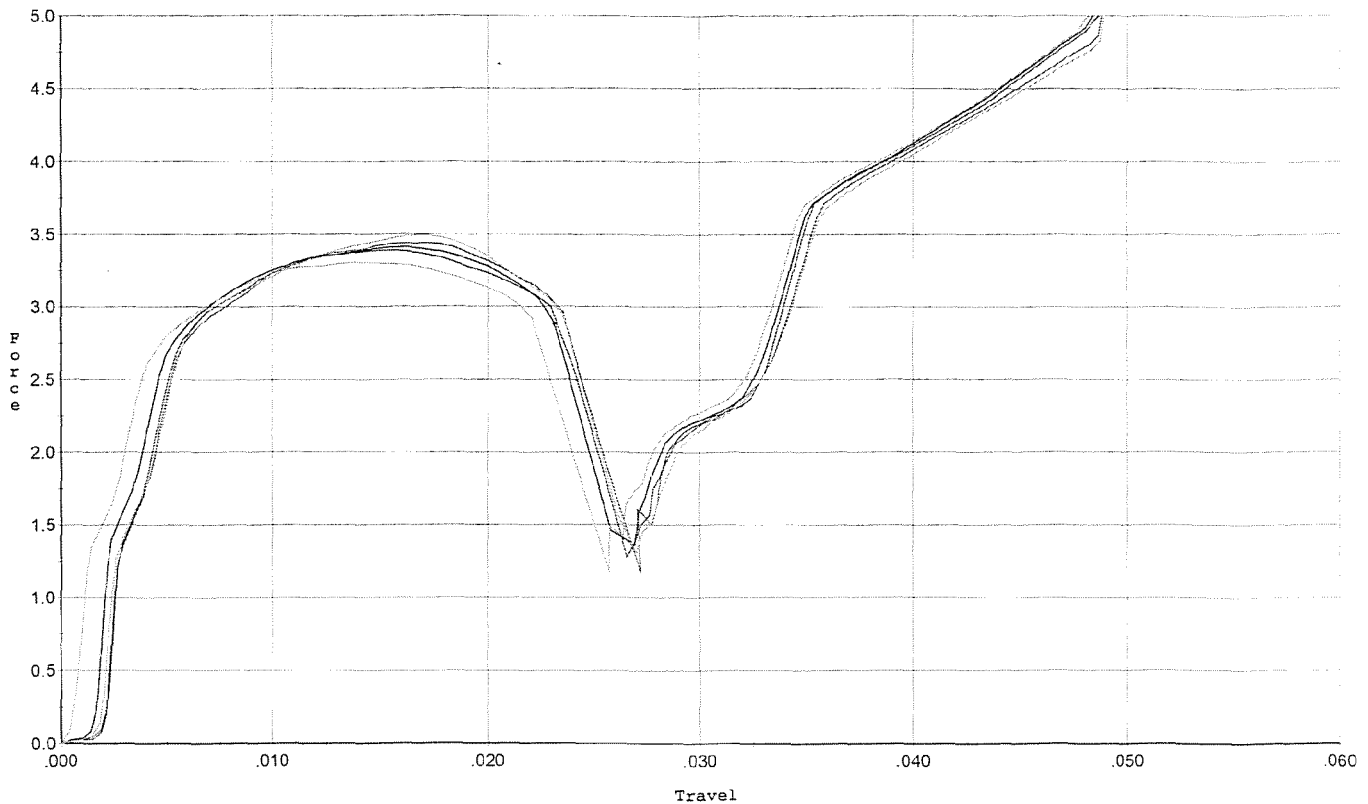
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.487	0.025	0.002	0.028	0.065		Set Trigger
2	3.494	0.022	0.00	0.028	0.060		Set Trigger
3	3.358	0.023	0.00	0.027	0.061		Set Trigger
4	3.318	0.022	0.00	0.028	0.059		Set Trigger
5	3.603	0.021	0.00	0.028	0.059		Set Trigger

A-3-45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



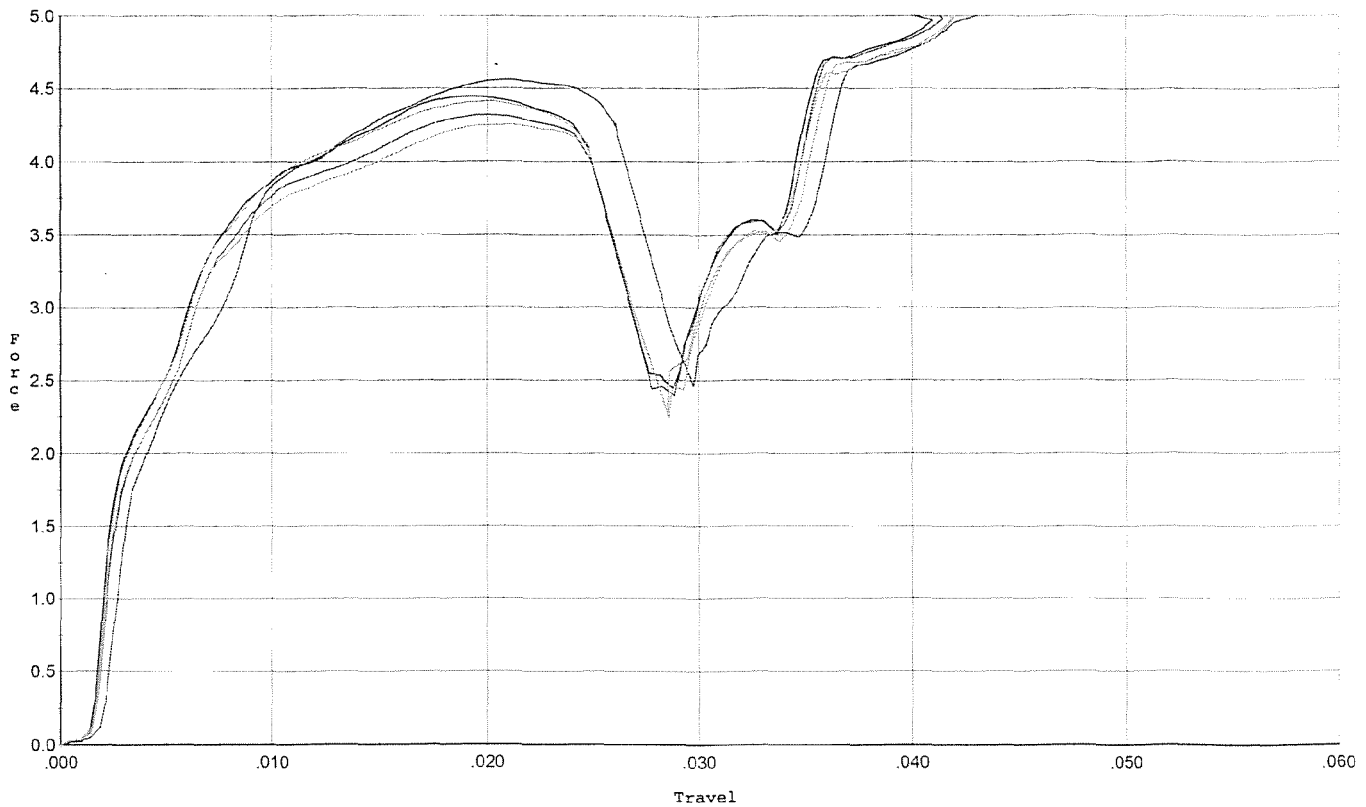
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.389	0.024	0.00	0.028	0.061		Set Trigger
2	3.412	0.023	0.00	0.028	0.060		Set Trigger
3	3.437	0.023	0.00	0.028	0.060		Set Trigger
4	3.493	0.024	0.00	0.028	0.061		Set Trigger
5	3.307	0.022	0.00	0.028	0.058		Set Trigger

A-3.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



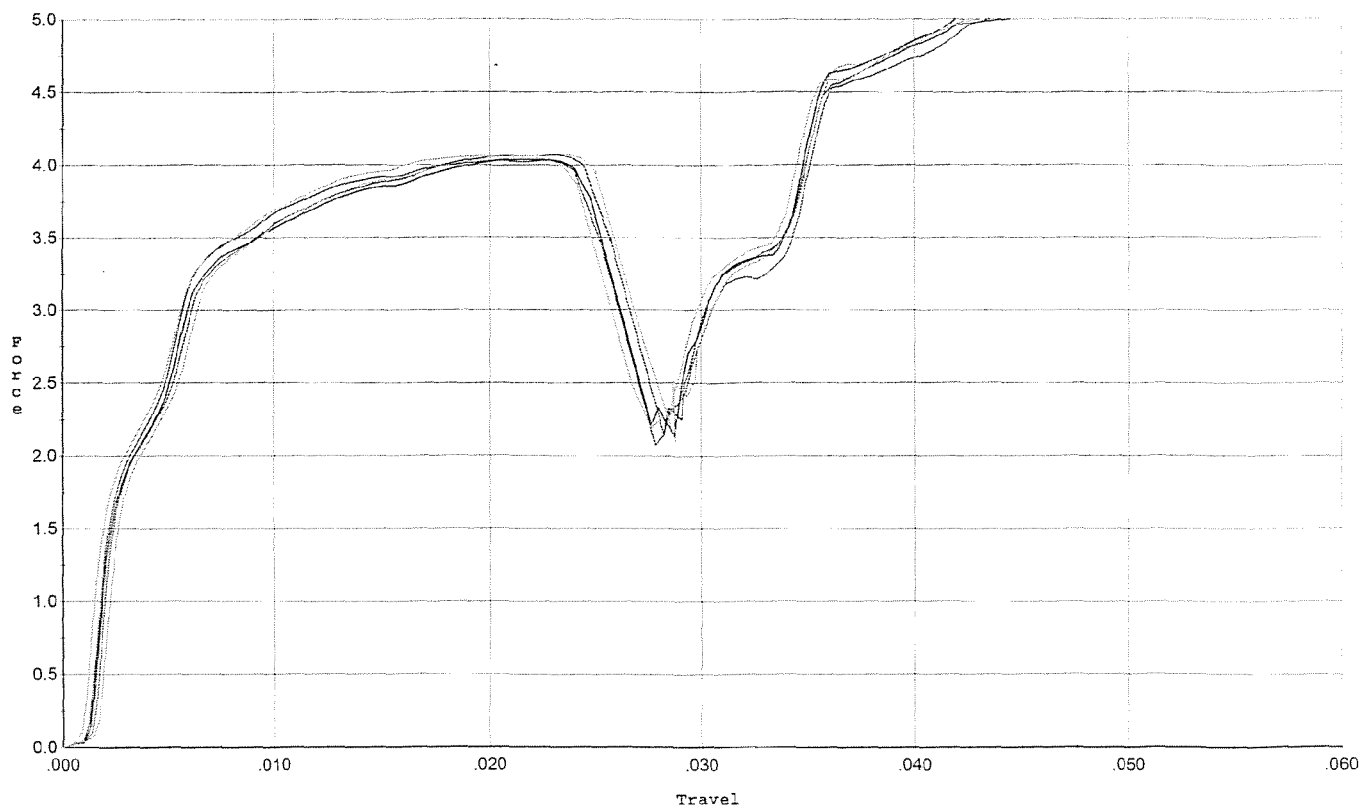
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.560	0.026	0.00	0.020	0.084		Set Trigger
2	4.445	0.025	0.00	0.021	0.080		Set Trigger
3	4.320	0.025	0.00	0.021	0.078		Set Trigger
4	4.254	0.025	0.00	0.022	0.077		Set Trigger
5	4.412	0.025	0.00	0.021	0.079		Set Trigger

A.4-39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



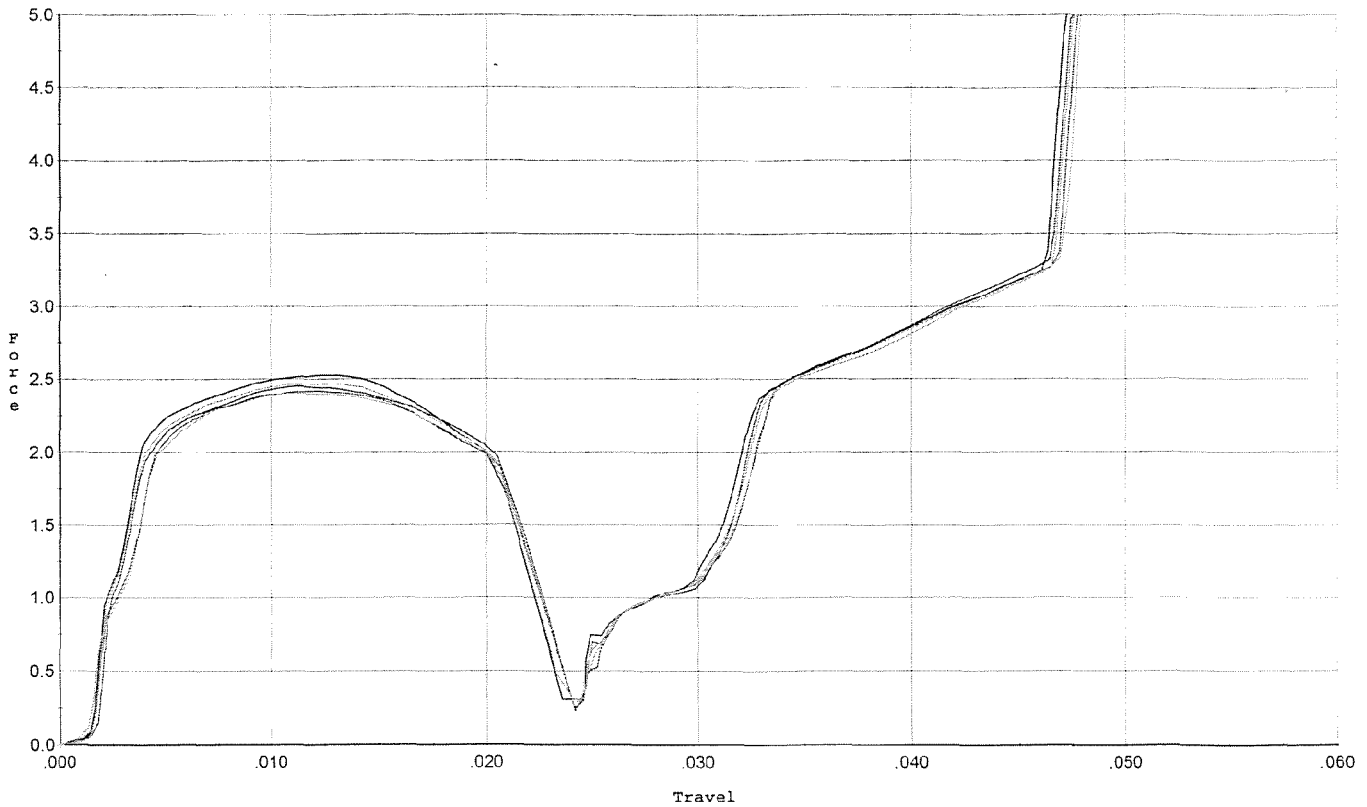
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.025	0.00	0.022	0.077		Set Trigger
2	4.037	0.025	0.00	0.022	0.075		Set Trigger
3	4.074	0.026	0.00	0.022	0.078		Set Trigger
4	4.064	0.024	0.00	0.022	0.075		Set Trigger
5	4.077	0.025	0.00	0.022	0.075		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



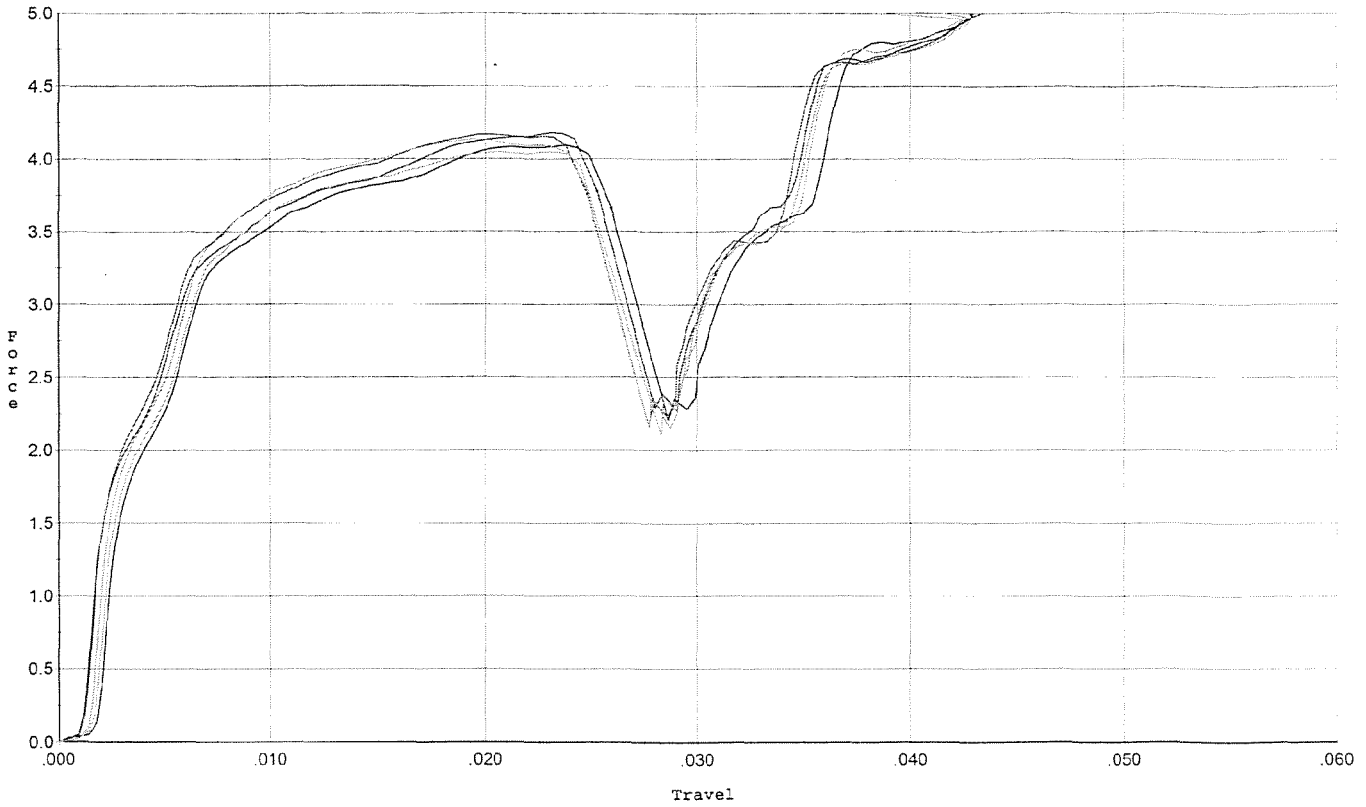
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.022	0.00	0.031	0.041		Set Trigger
2	2.524	0.021	0.00	0.031	0.040		Set Trigger
3	2.419	0.022	0.00	0.032	0.041		Set Trigger
4	2.405	0.022	0.00	0.032	0.040		Set Trigger
5	2.467	0.021	0.00	0.032	0.039		Set Trigger

A-245

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.025	0.00	0.022	0.078		Set Trigger
2	4.096	0.026	0.00	0.022	0.077		Set Trigger
3	4.169	0.025	0.00	0.022	0.077		Set Trigger
4	4.051	0.024	0.00	0.022	0.073		Set Trigger
5	4.133	0.025	0.00	0.022	0.076		Set Trigger

A 4.12