

G6807667

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

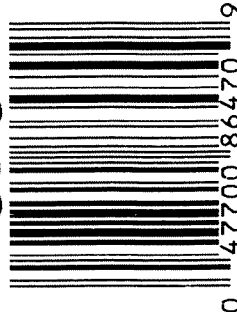


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807667

UPC



GUN SERIAL #

G 6807667

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	EJECTOR (B)	1/24/09	(B)
490	MAGNAFLUX BOLT		1/24/09	mrc
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		23	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-3-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

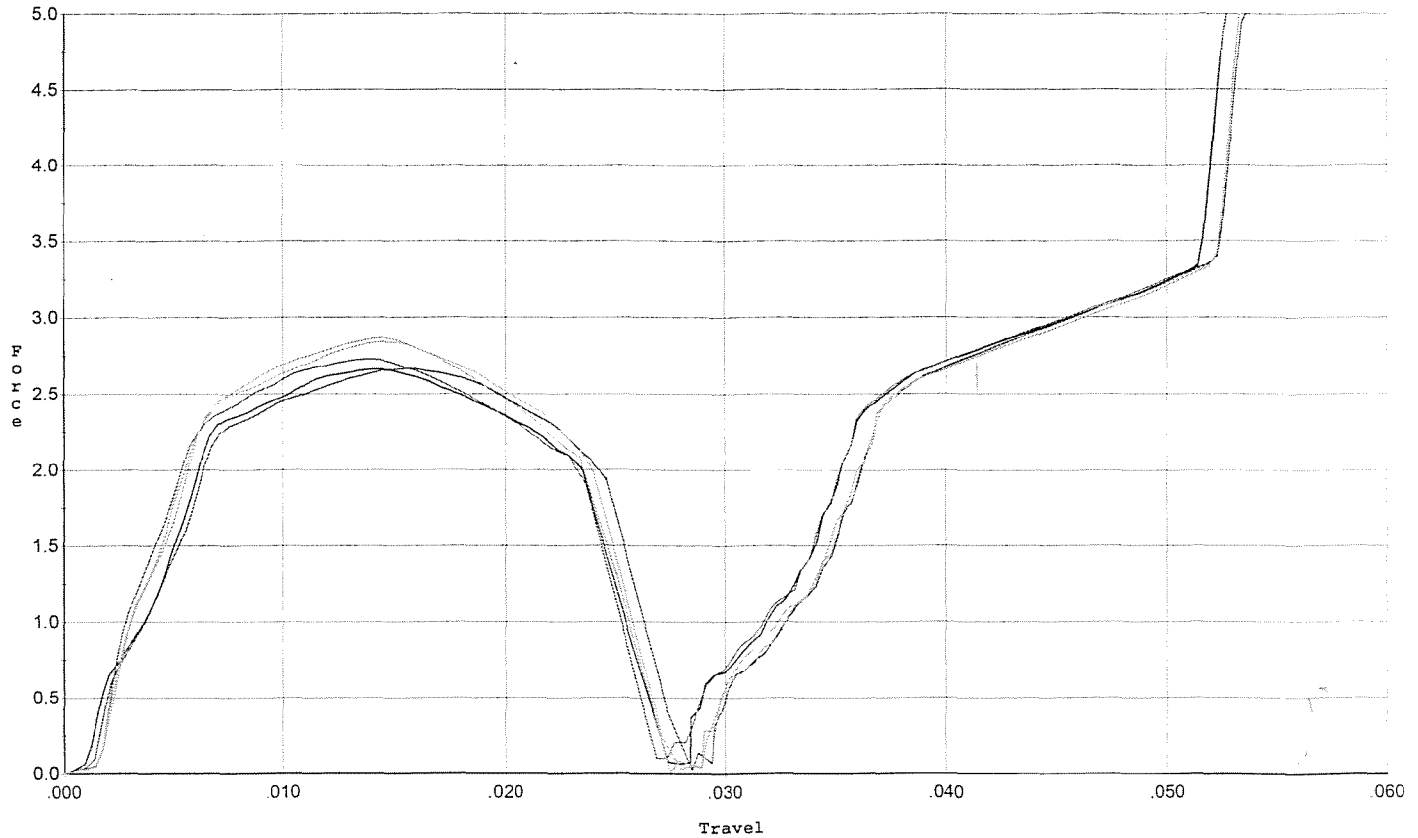
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0016111 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.9</u> <u>4.9</u> <u>4.9</u>	2-17-09	XJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.9</u> <u>5.9</u> <u>5.9</u>	2-17-09	XJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	2-17-09	XJ
	J) ASSEMBLE STOCK		2-3-09	A.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-17-09	XJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-17-09	XJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u> <u>2.27</u> <u>2.23</u> <u>2.34</u> <u>2.33</u>	2-13-09	WV
	C) FUNCTION		2-17-09	XJ
690	PACK		3/25/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



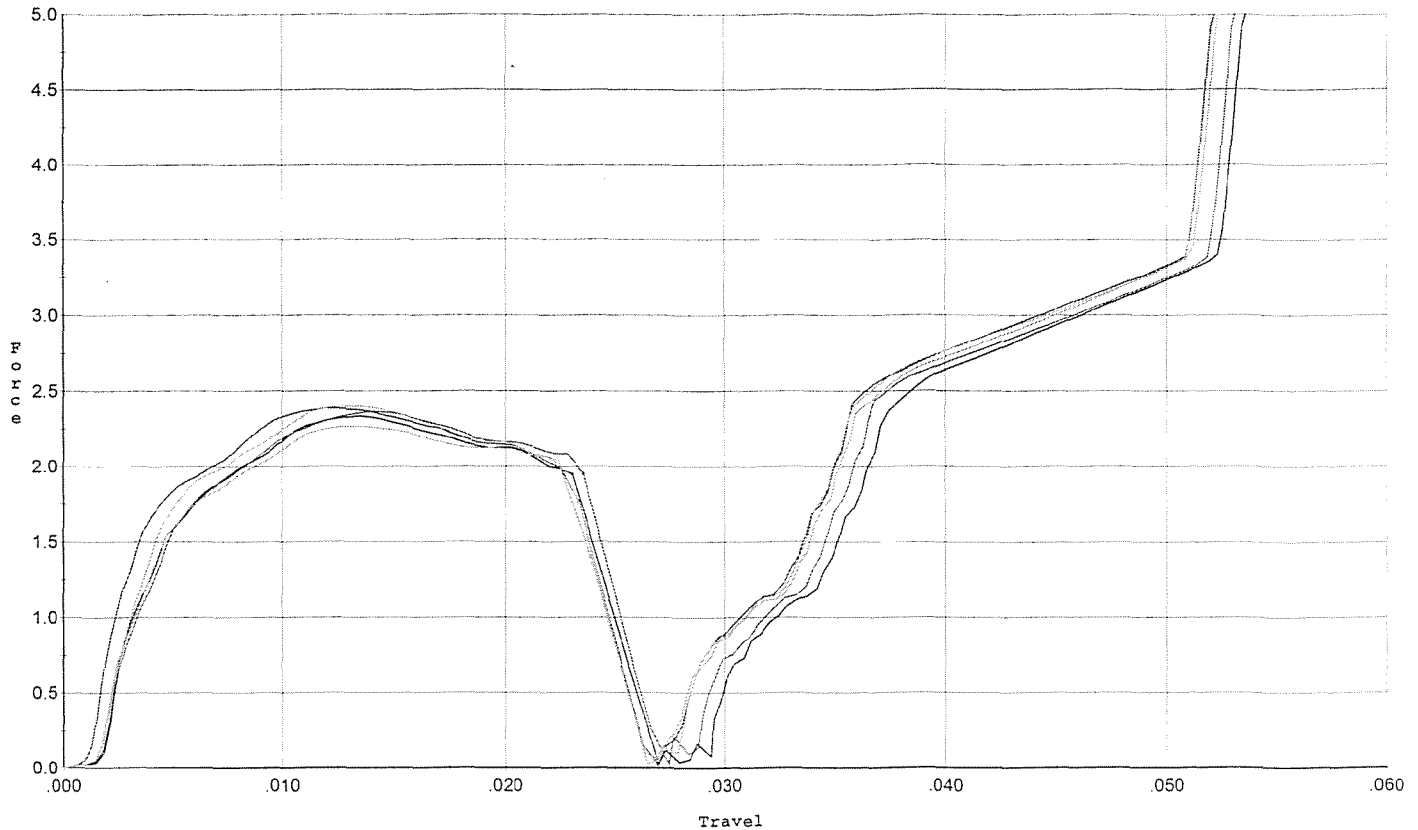
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.025	0.00	0.034	0.048		Set Trigger
2	2.663	0.023	0.00	0.034	0.045		Set Trigger
3	2.728	0.024	0.00	0.034	0.047		Set Trigger
4	2.839	0.024	0.00	0.034	0.049		Set Trigger
5	2.869	0.025	0.00	0.034	0.051		Set Trigger

A-2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



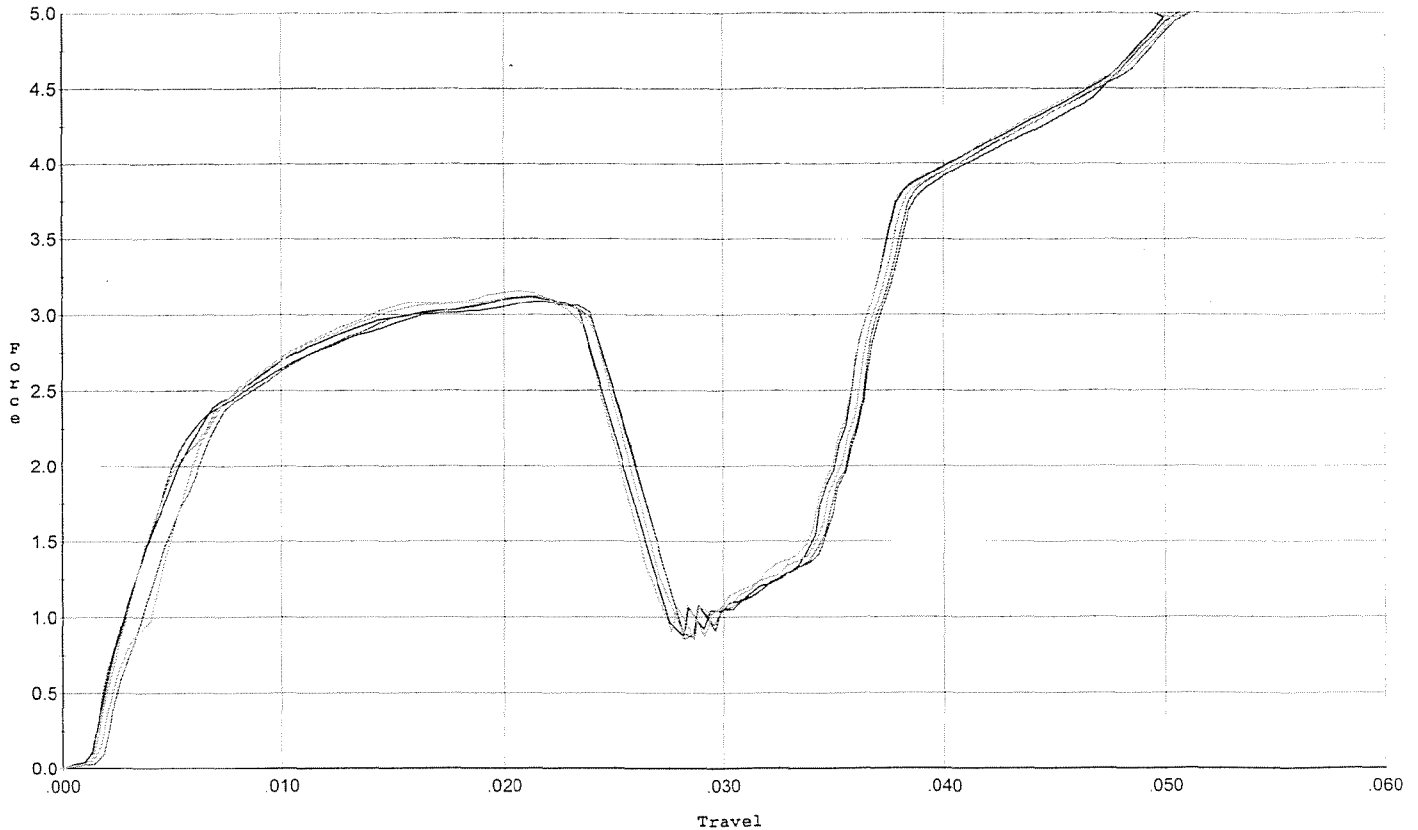
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.023	0.00	0.034	0.043		Set Trigger
2	2.334	0.023	0.00	0.035	0.040		Set Trigger
3	2.361	0.024	0.00	0.035	0.041		Set Trigger
4	2.399	0.023	0.00	0.034	0.042		Set Trigger
5	2.265	0.024	0.00	0.034	0.040		Set Trigger

A-2-34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



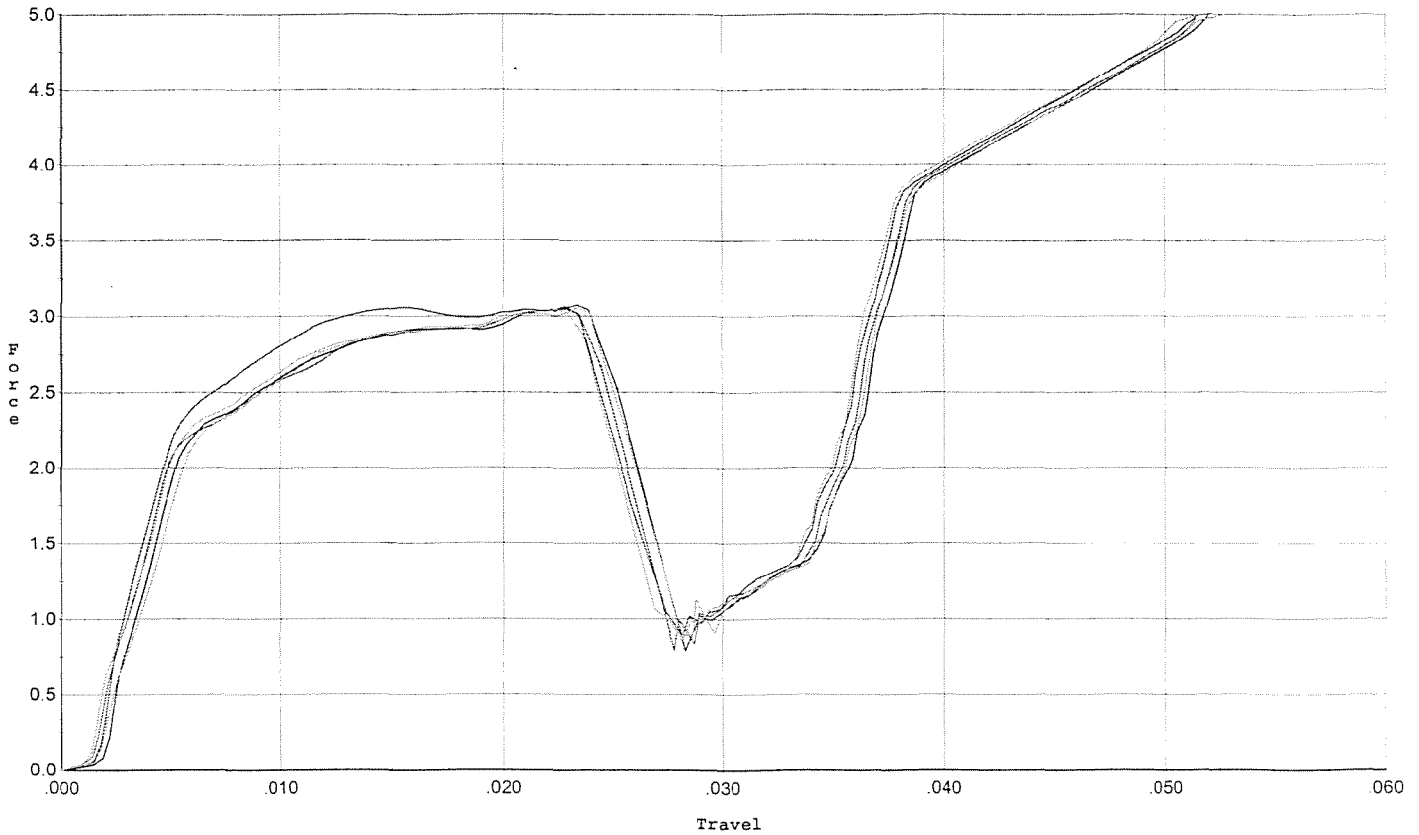
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.026	0.00	0.033	0.059		Set Trigger
2	3.116	0.023	0.00	0.033	0.053		Set Trigger
3	3.118	0.026	0.00	0.033	0.057		Set Trigger
4	3.126	0.024	0.00	0.033	0.054		Set Trigger
5	3.153	0.024	0.00	0.033	0.054		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



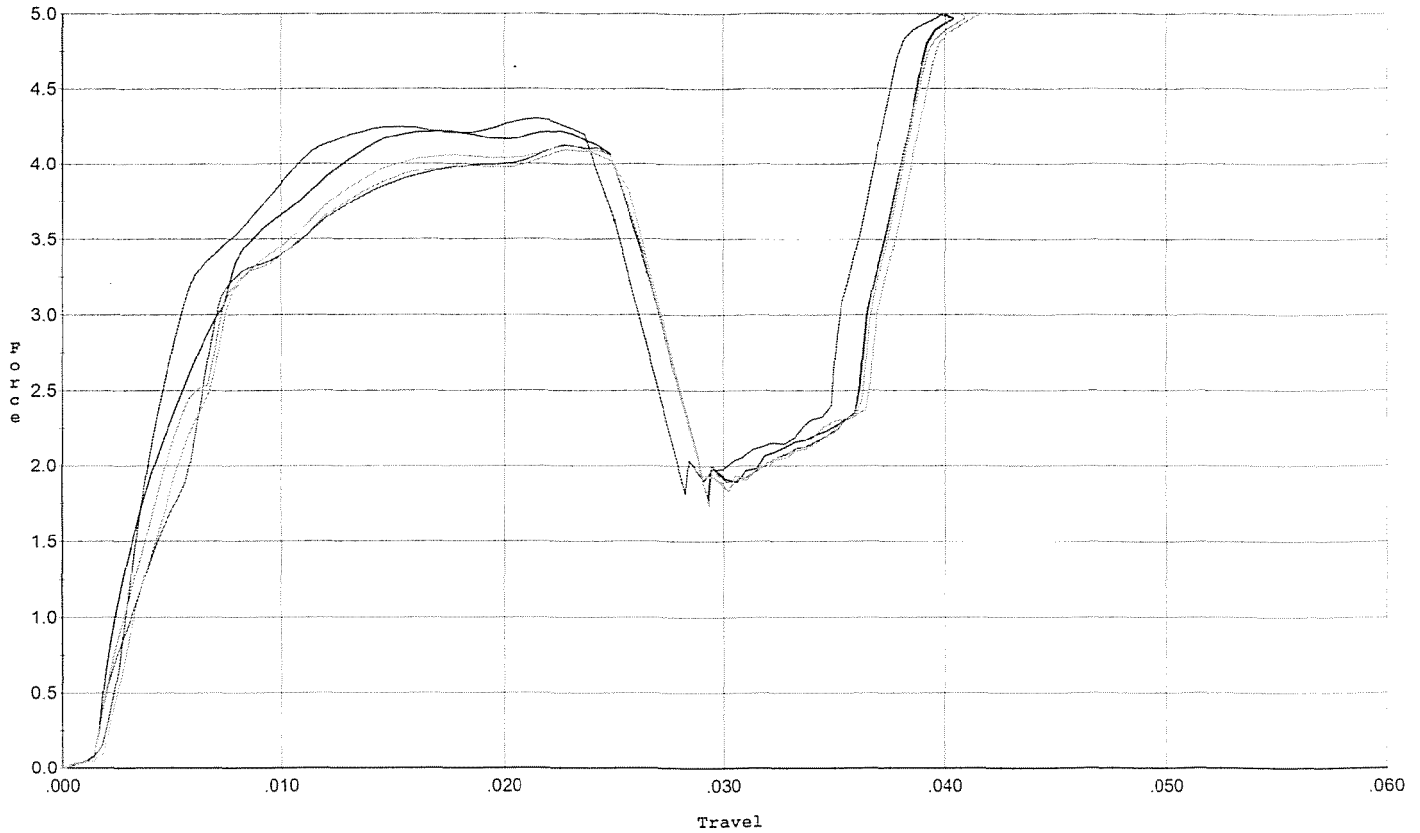
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.023	0.00	0.033	0.054		Set Trigger
2	3.077	0.025	0.00	0.033	0.056		Set Trigger
3	3.046	0.024	0.00	0.033	0.054		Set Trigger
4	3.041	0.024	0.00	0.033	0.053		Set Trigger
5	3.058	0.026	0.00	0.033	0.056		Set Trigger

A-3.05-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



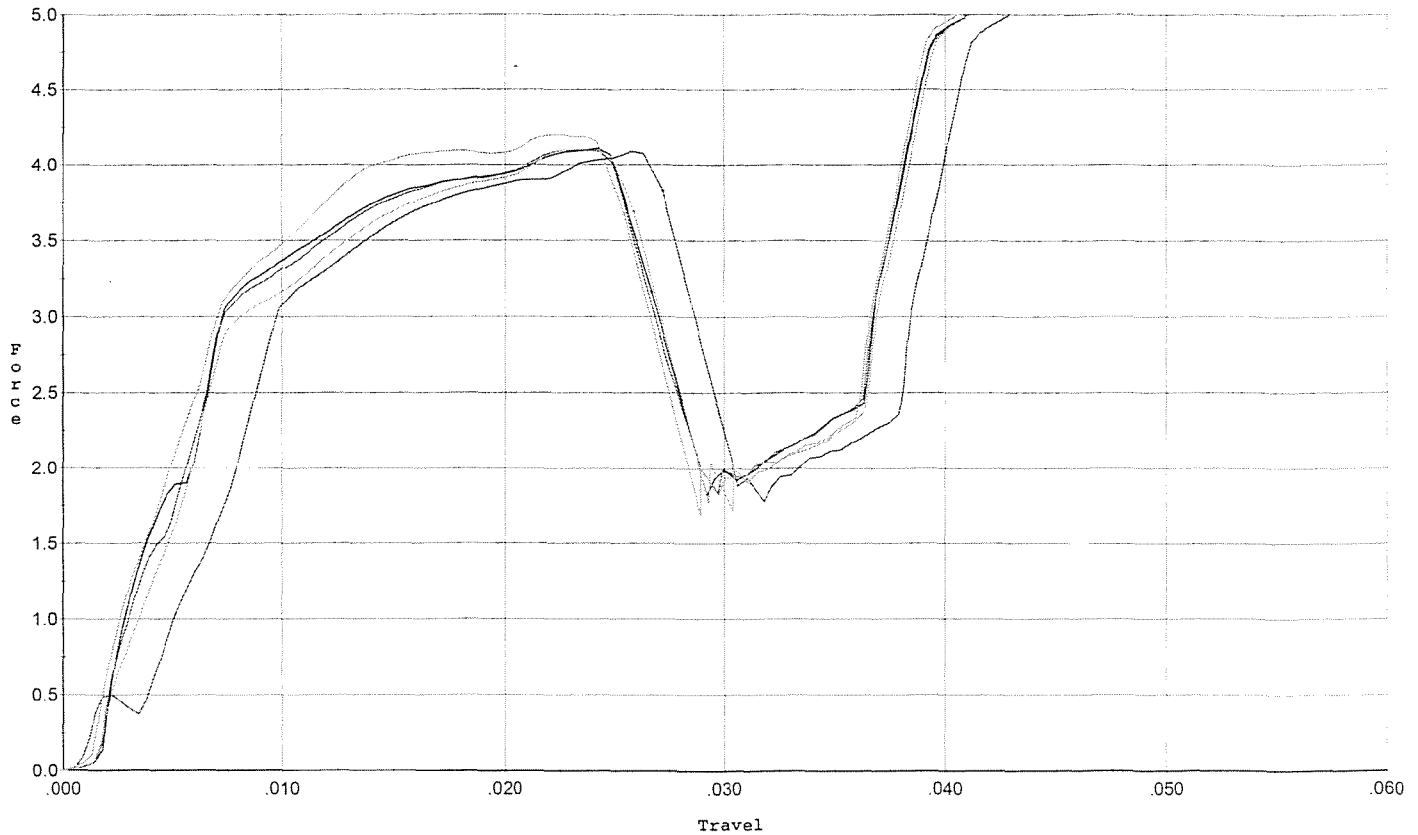
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.300	0.025	0.00	0.028	0.078		Set Trigger
2	4.217	0.027	0.00	0.025	0.081		Set Trigger
3	4.126	0.026	0.00	0.026	0.076		Set Trigger
4	4.118	0.026	0.00	0.029	0.075		Set Trigger
5	4.094	0.026	0.00	0.025	0.077		Set Trigger

A-4-17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



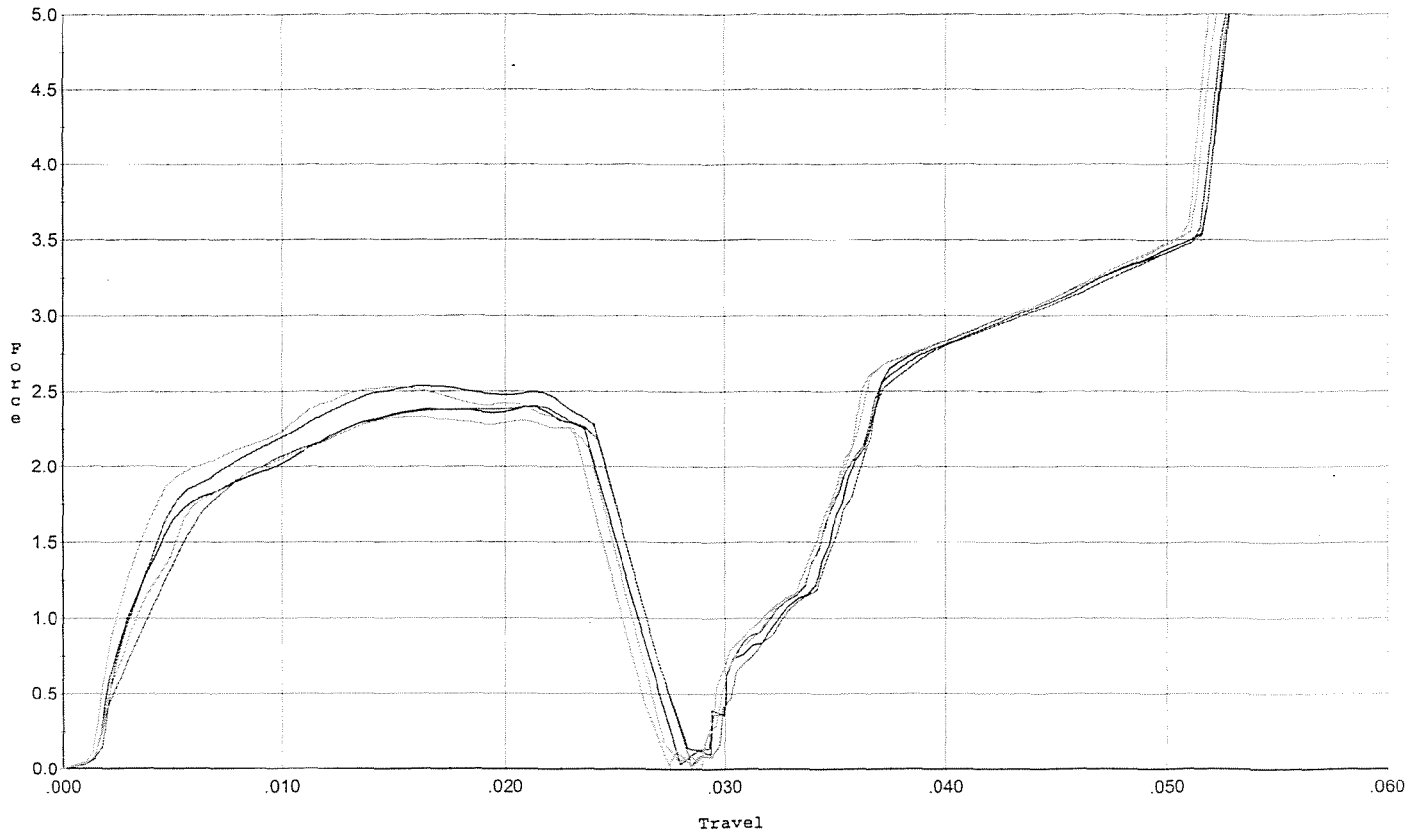
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.027	0.004	0.025	0.072		Set Trigger
2	4.106	0.027	0.00	0.025	0.076		Set Trigger
3	4.097	0.025	0.00	0.025	0.071		Set Trigger
4	4.101	0.026	0.00	0.025	0.072		Set Trigger
5	4.203	0.025	0.00	0.025	0.076		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



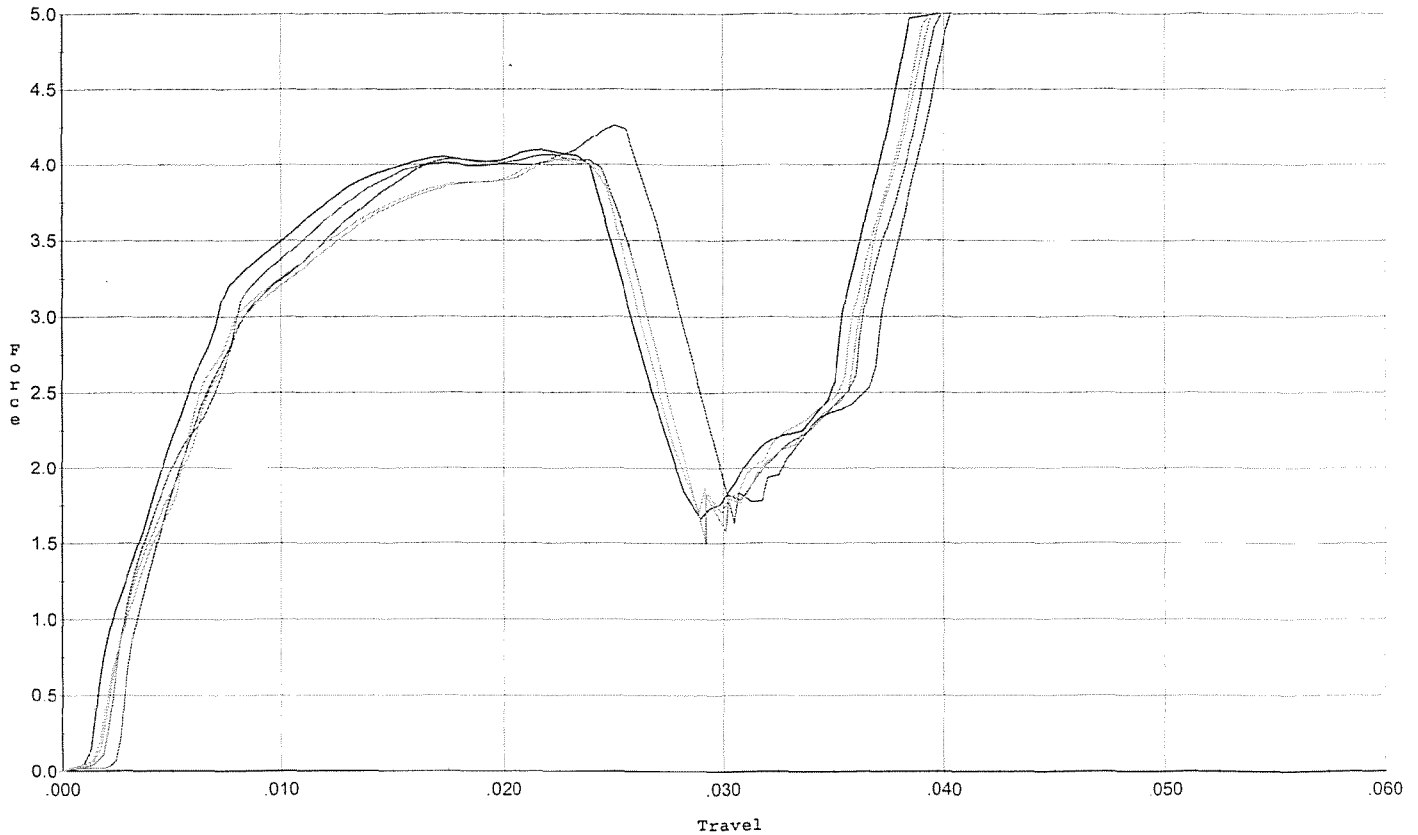
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.024	0.00	0.034	0.046		Set Trigger
2	2.396	0.024	0.00	0.034	0.043		Set Trigger
3	2.401	0.024	0.00	0.034	0.043		Set Trigger
4	2.329	0.024	0.00	0.034	0.042		Set Trigger
5	2.528	0.023	0.00	0.034	0.045		Set Trigger

A.2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/3/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.027	0.003	0.023	0.078		Set Trigger
2	4.099	0.024	0.00	0.023	0.070		Set Trigger
3	4.061	0.026	0.00	0.024	0.074		Set Trigger
4	4.042	0.025	0.00	0.023	0.069		Set Trigger
5	4.032	0.026	0.00	0.023	0.072		Set Trigger

A. 4.09