

66807673

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

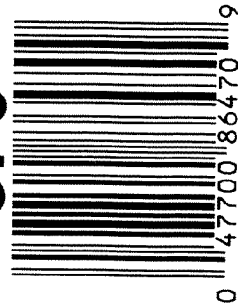
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807673

UPC



GUN SERIAL #

G 680 76 73

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-4-09	RP
430	ASSEMBLE TO STOCK		3-4-09	RP
440	PROOF		3-4-09	RP
460	CHECK HEADSPACE		3-4-09	RP
470	DIS-ASSEMBLE ACTION		3-4-09	RP
472	SERIALIZE BOLT HANDLE		3-5-09	RT
480	MAGNAFLUX BBL ACTION	(#)	3/9/09	(#)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/9/09	RT
510	DRILL AND TAP SIGHT HOLES		3-5-09	SP
520	GOFF BLAST BBL / REC		3-4	TZ
540	APPLY COATINGS (BARREL ACTION)		3-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-1-09	LJ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

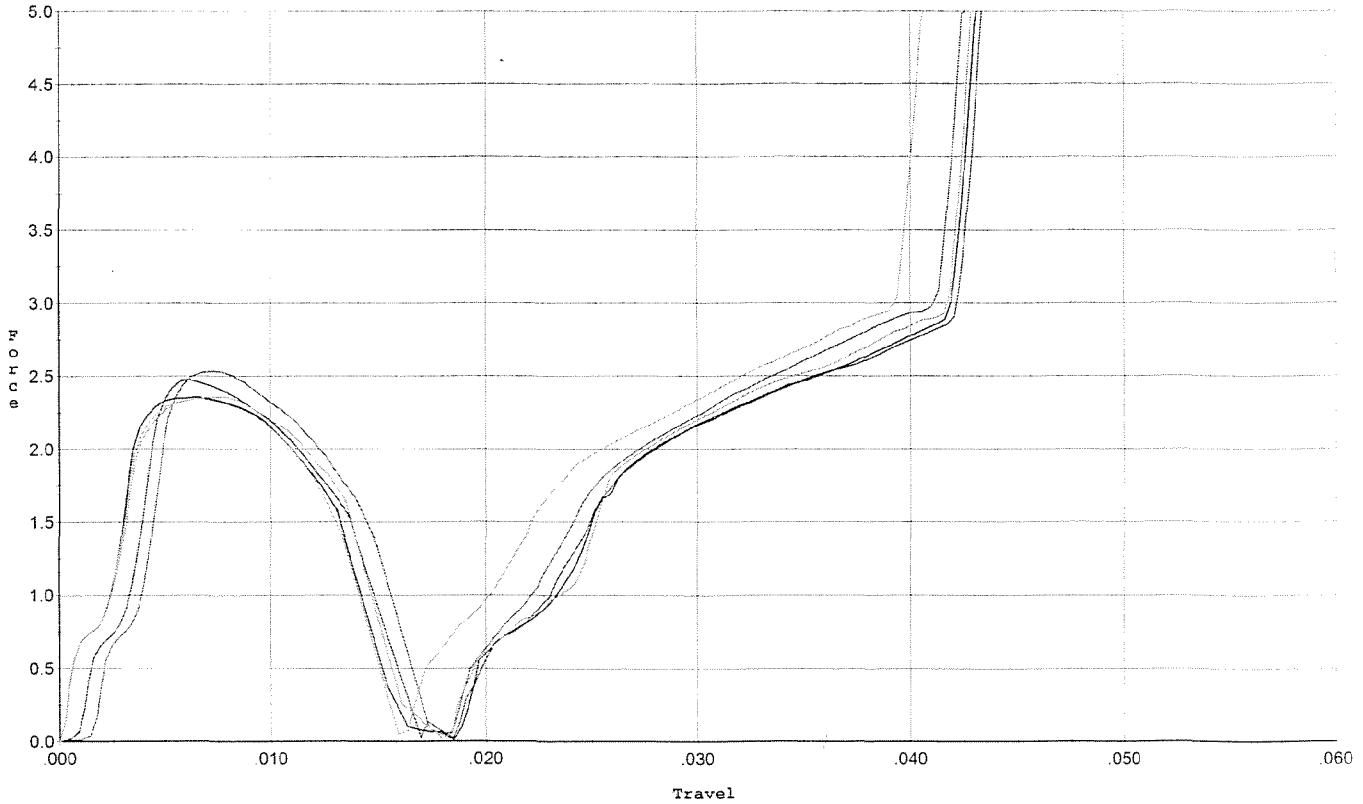
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	4-20-09	W W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-20-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-20-09	W W
	J) ASSEMBLE STOCK		4-1-09	L. J.
	K) ASSEMBLE SWIVEL STUDS		4-20-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	4-2-09	TL
650	TARGET	PASS FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-2-09	W W
670	FINAL INSPECTION A) HEADSPACE		4-20-09	W W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.25</u> <u>2.32</u> <u>2.37</u> <u>2.43</u>	4-13-09	W W
	C) FUNCTION		4-20-09	W W
690	PACK		8/3/09	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



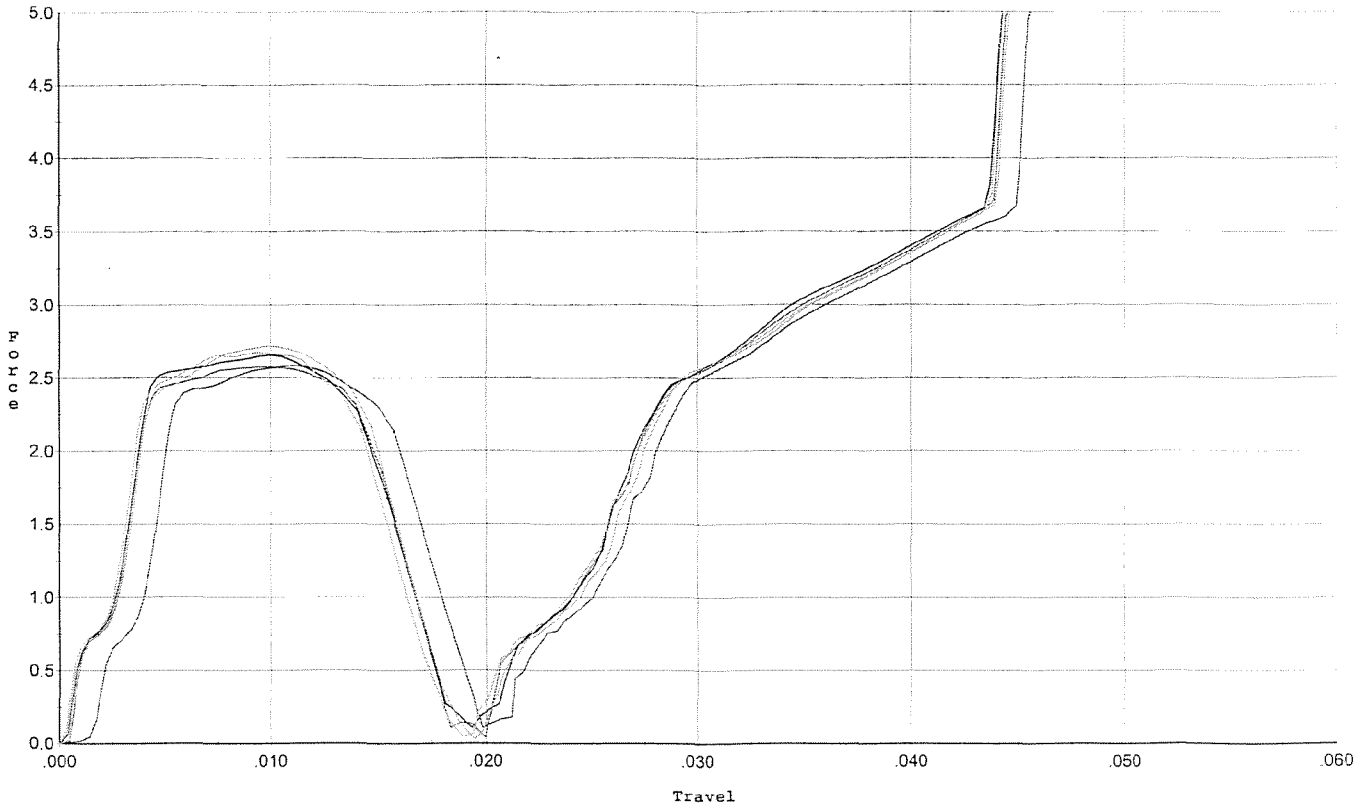
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.014	0.00	0.033	0.022		Set Trigger
2	2.359	0.013	0.00	0.034	0.022		Set Trigger
3	2.535	0.015	0.00	0.032	0.024		Set Trigger
4	2.346	0.013	0.00	0.031	0.022		Set Trigger
5	2.360	0.013	0.00	0.033	0.023		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



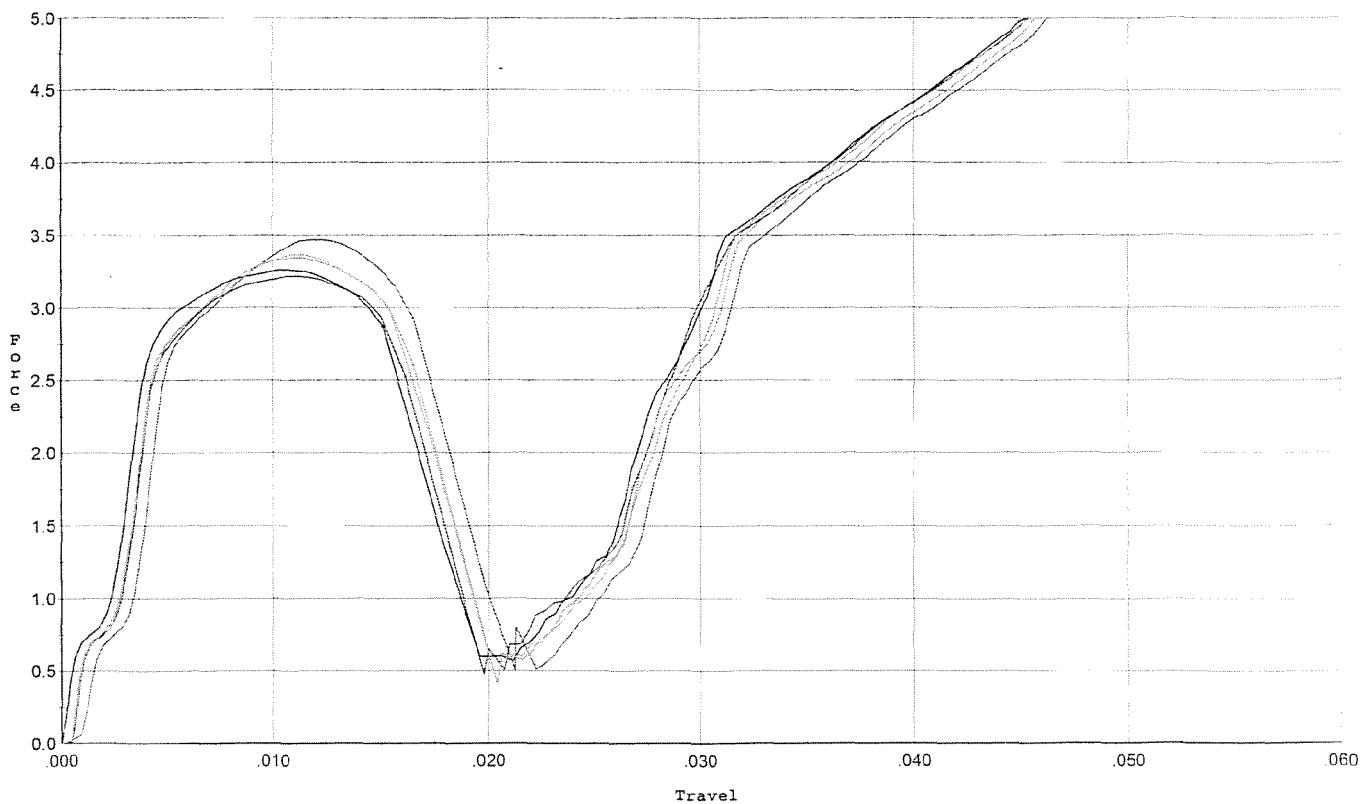
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.016	0.00	0.032	0.028		Set Trigger
2	2.657	0.015	0.00	0.032	0.030		Set Trigger
3	2.576	0.015	0.00	0.032	0.029		Set Trigger
4	2.674	0.014	0.00	0.032	0.028		Set Trigger
5	2.718	0.015	0.00	0.032	0.029		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



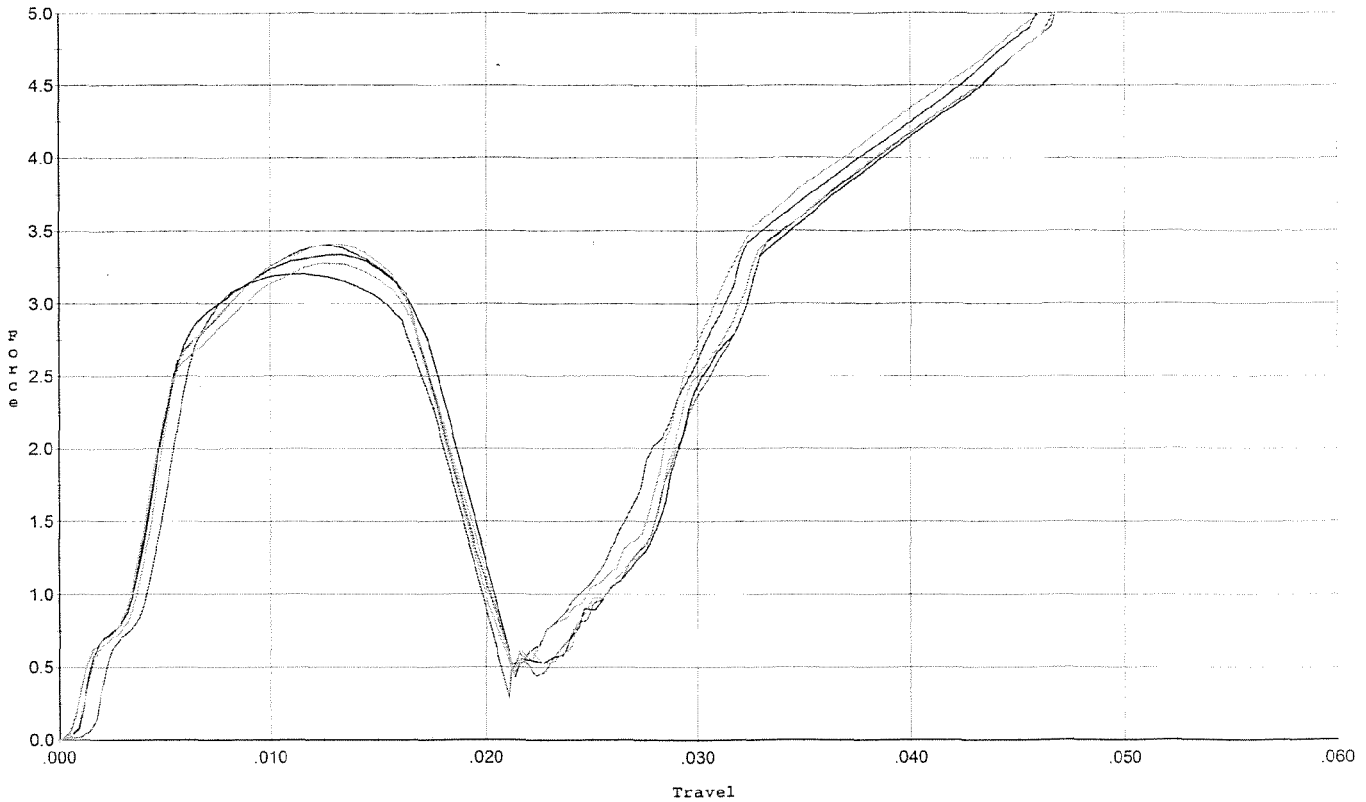
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.016	0.00	0.030	0.037		Set Trigger
2	3.265	0.015	0.00	0.031	0.036		Set Trigger
3	3.469	0.017	0.00	0.031	0.039		Set Trigger
4	3.368	0.017	0.00	0.031	0.040		Set Trigger
5	3.346	0.017	0.00	0.030	0.039		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



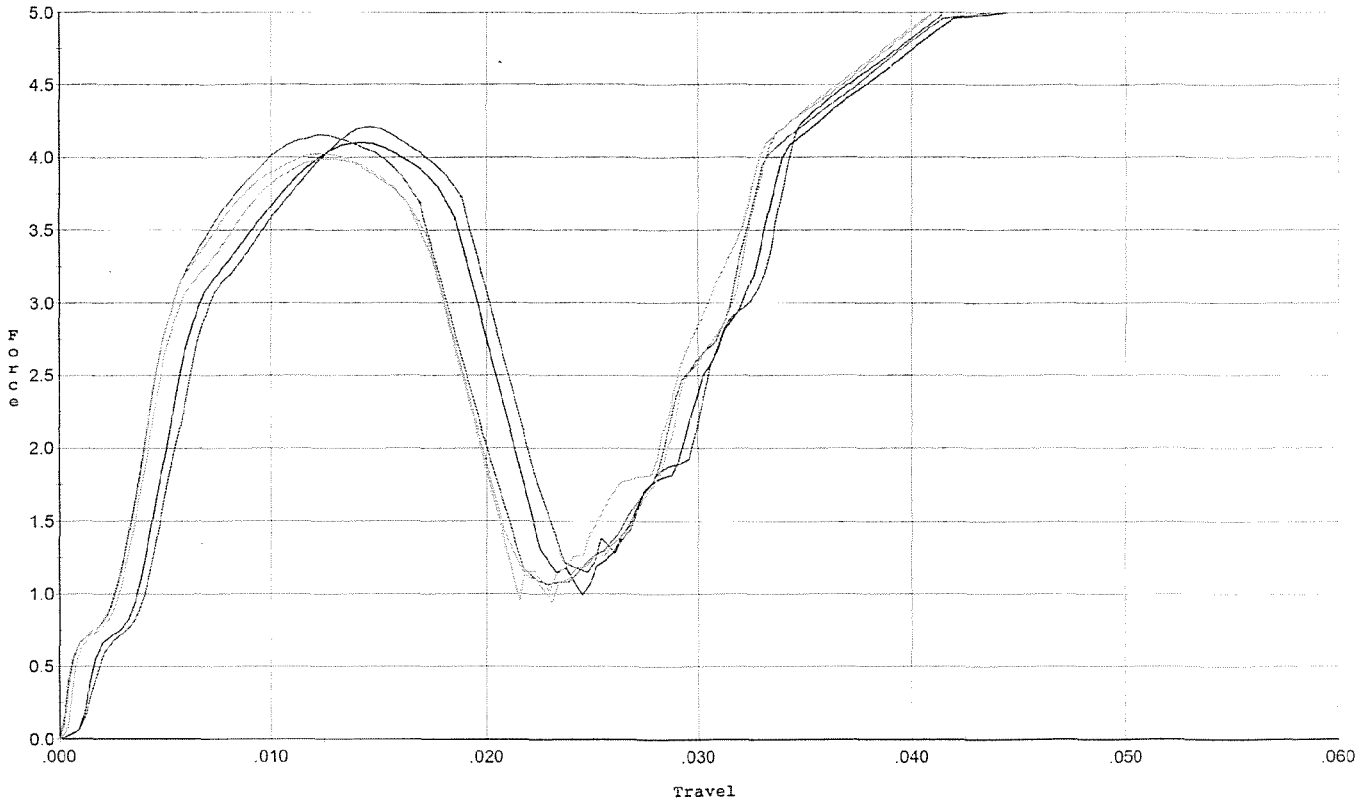
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.018	0.00	0.030	0.037		Set Trigger
2	3.338	0.017	0.00	0.031	0.039		Set Trigger
3	3.401	0.016	0.00	0.031	0.037		Set Trigger
4	3.410	0.016	0.00	0.031	0.037		Set Trigger
5	3.277	0.017	0.00	0.031	0.037		Set Trigger

1A 3.3 2

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



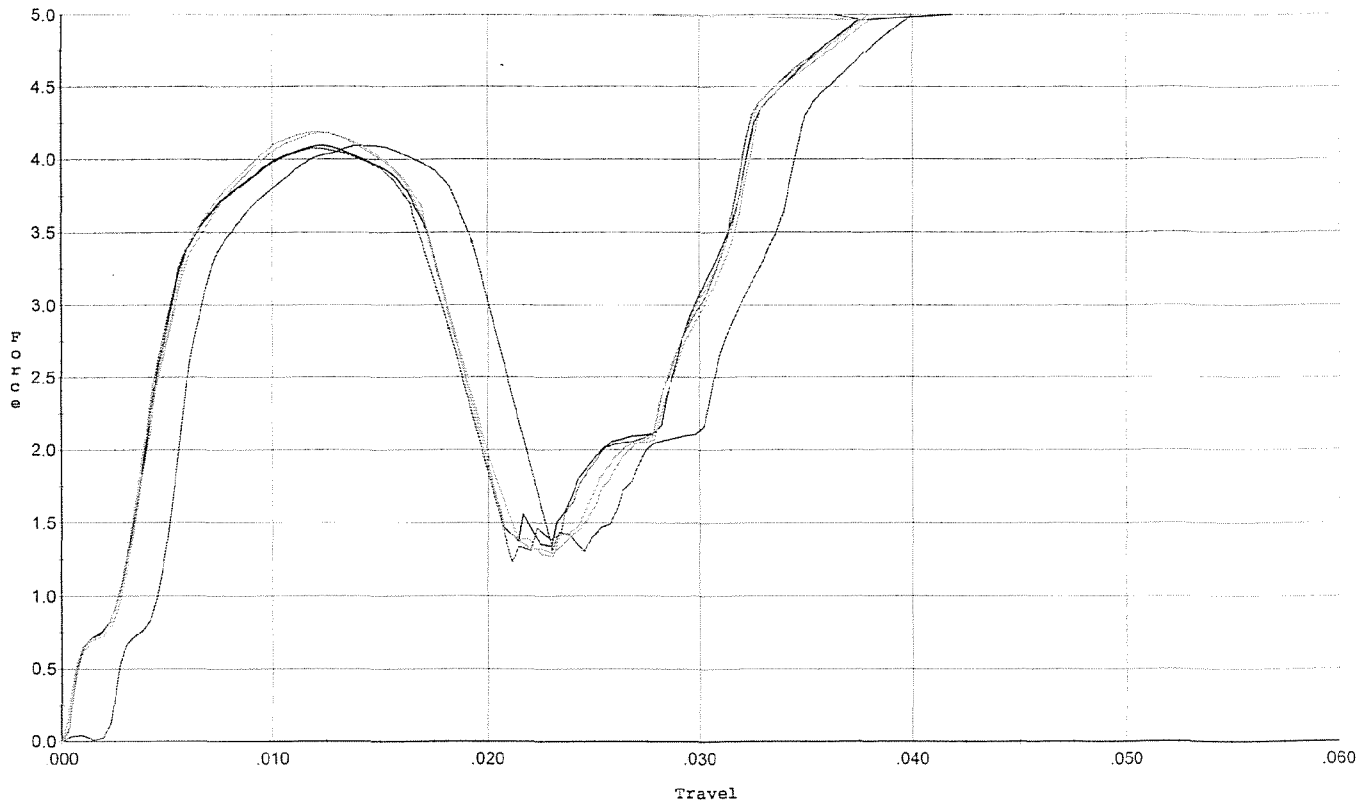
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.019	0.00	0.030	0.050		Set Trigger
2	4.101	0.019	0.00	0.030	0.049		Set Trigger
3	4.155	0.017	0.00	0.030	0.047		Set Trigger
4	4.026	0.017	0.00	0.029	0.048		Set Trigger
5	3.989	0.017	0.00	0.029	0.046		Set Trigger

A.4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/30/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



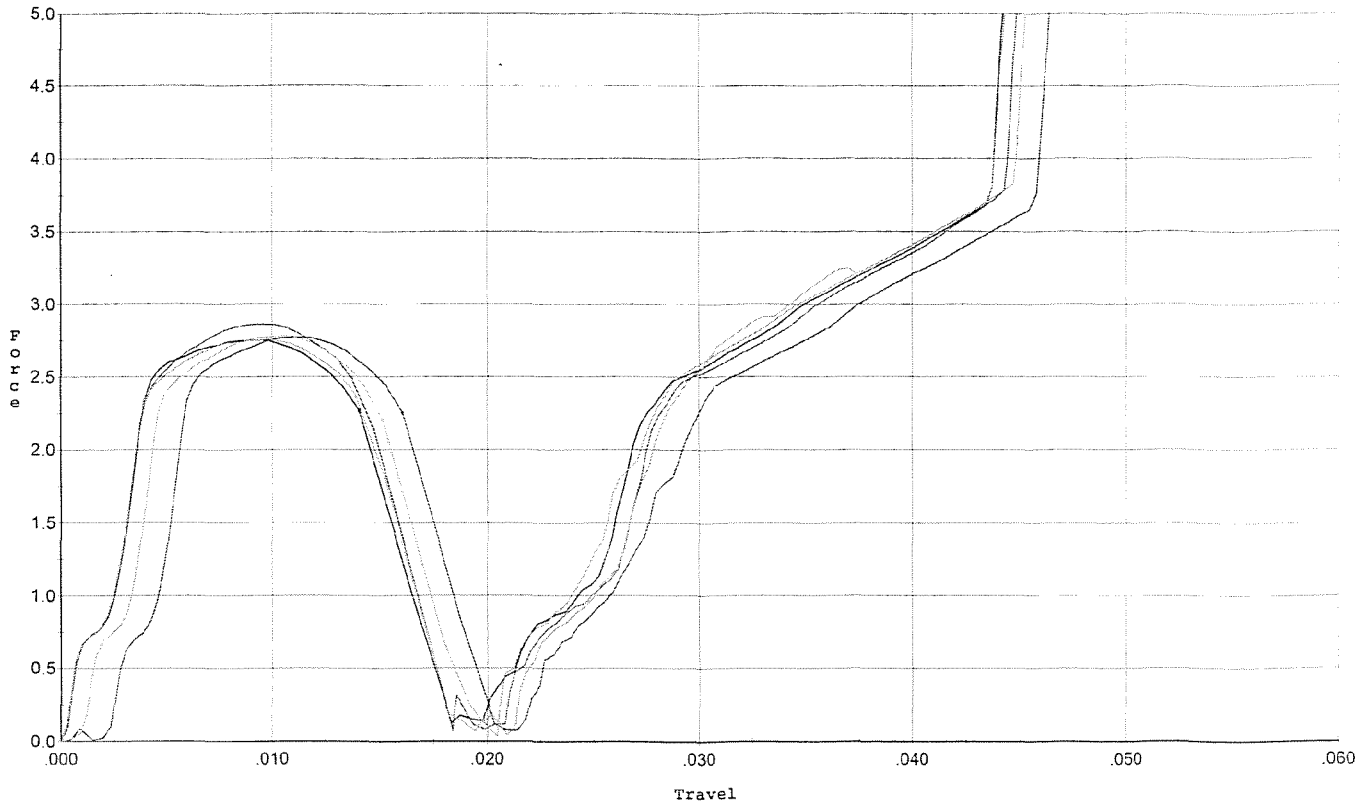
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.019	0.002	0.030	0.051		Set Trigger
2	4.096	0.017	0.00	0.029	0.048		Set Trigger
3	4.074	0.018	0.00	0.029	0.050		Set Trigger
4	4.182	0.017	0.00	0.029	0.048		Set Trigger
5	4.191	0.017	0.00	0.029	0.048		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



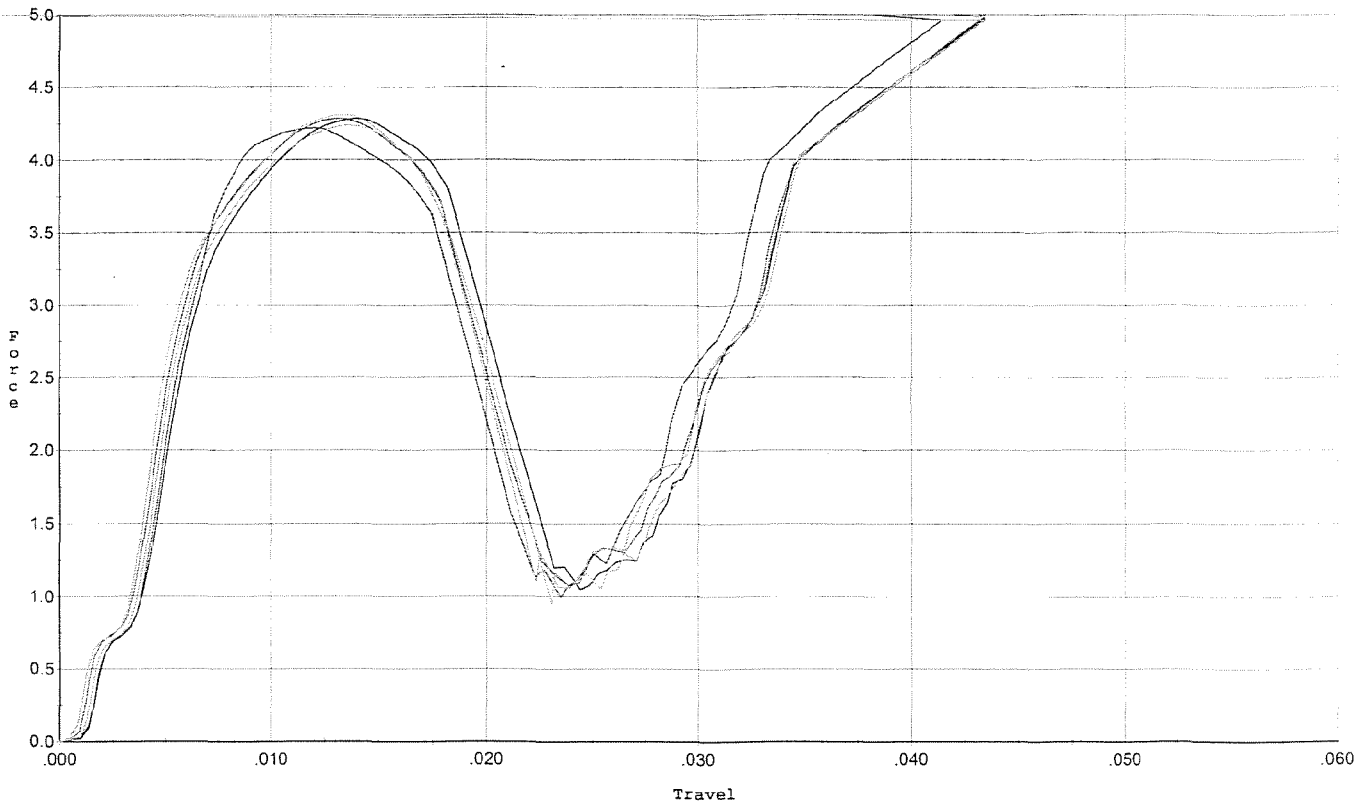
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.770	0.016	0.00	0.033	0.029		Set Trigger
2	2.752	0.014	0.00	0.032	0.028		Set Trigger
3	2.861	0.015	0.00	0.032	0.030		Set Trigger
4	2.780	0.015	0.00	0.032	0.029		Set Trigger
5	2.758	0.015	0.00	0.032	0.030		Set Trigger

A-2-78

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/30/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.017	0.00	0.029	0.047		Set Trigger
2	4.283	0.018	0.00	0.030	0.050		Set Trigger
3	4.282	0.018	0.00	0.030	0.050		Set Trigger
4	4.238	0.020	0.00	0.030	0.054		Set Trigger
5	4.308	0.018	0.00	0.030	0.051		Set Trigger

A. 4.26