

G-6867676

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



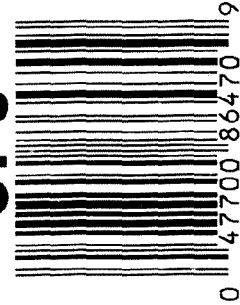
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807676

UPC



BM FORM

GUN SERIAL # G 680 76 76

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	SP
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION		1/23/09	SP
490	MAGNAFLUX BOLT		1/23/09	SP
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1-26-09	SP
542	APPLY COATINGS (BARREL ACTION)		1-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION		1/27/09	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/27/09	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/27/09	RP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

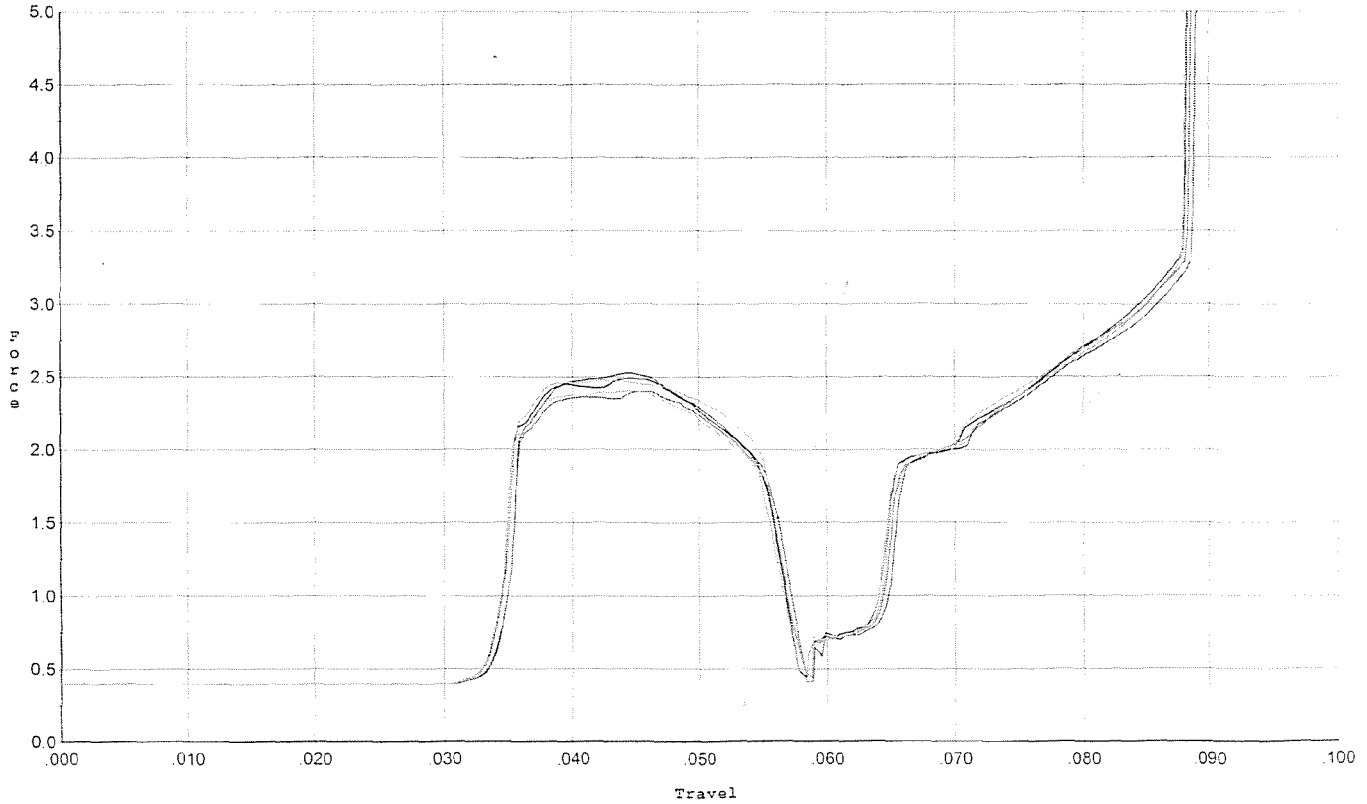
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-16-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-16-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	2-16-09	RJ
	J) ASSEMBLE STOCK		1-30-09	RJ
	K) ASSEMBLE SWIVEL STUDS		2-16-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-16-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.43</u> <u>2.41</u> <u>2.36</u> <u>2.35</u>	2-13-09	WV
	C) FUNCTION		2-16-09	RJ
690	PACK		2/25/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



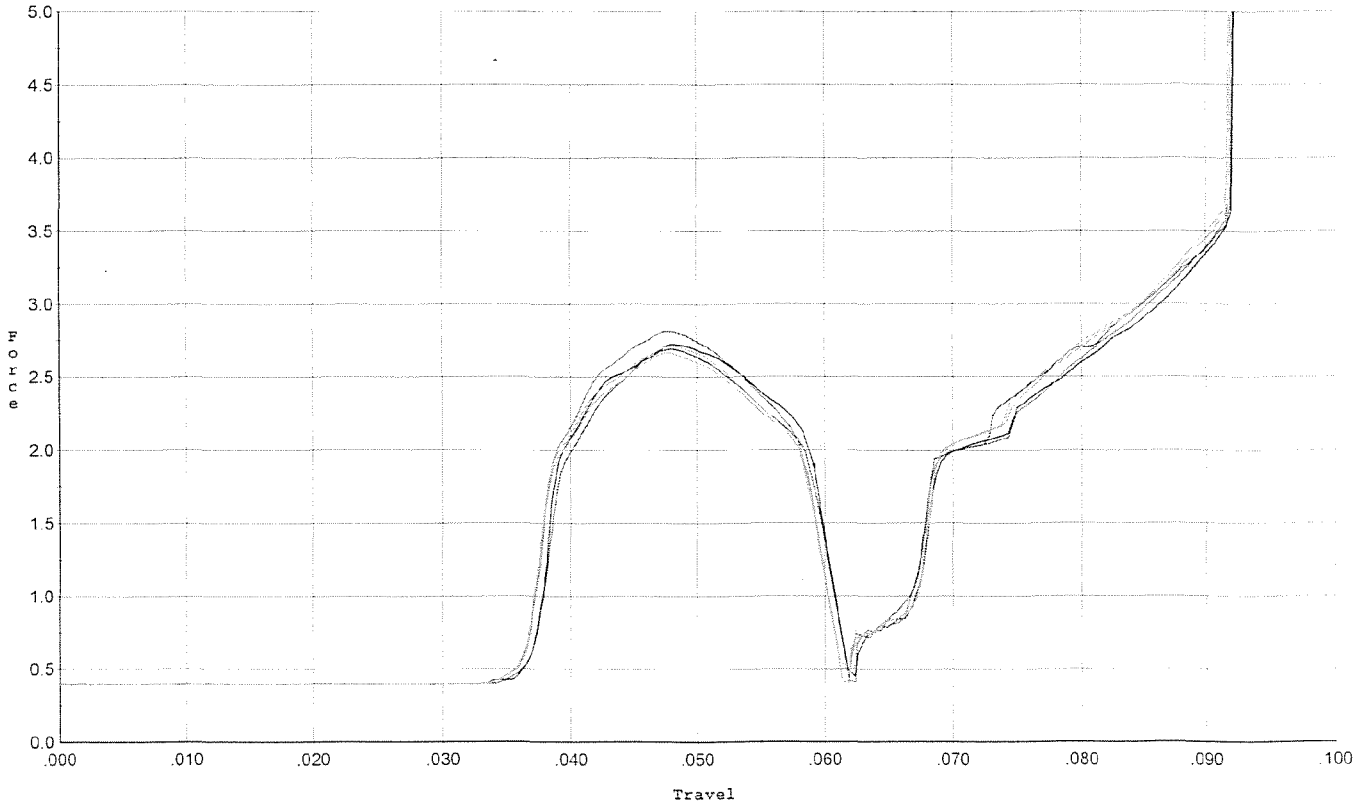
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.056	0.034	0.037	0.062		Set Trigger
2	2.488	0.055	0.033	0.037	0.062		Set Trigger
3	2.397	0.055	0.034	0.037	0.059		Set Trigger
4	2.402	0.056	0.033	0.036	0.061		Set Trigger
5	2.477	0.055	0.033	0.037	0.062		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



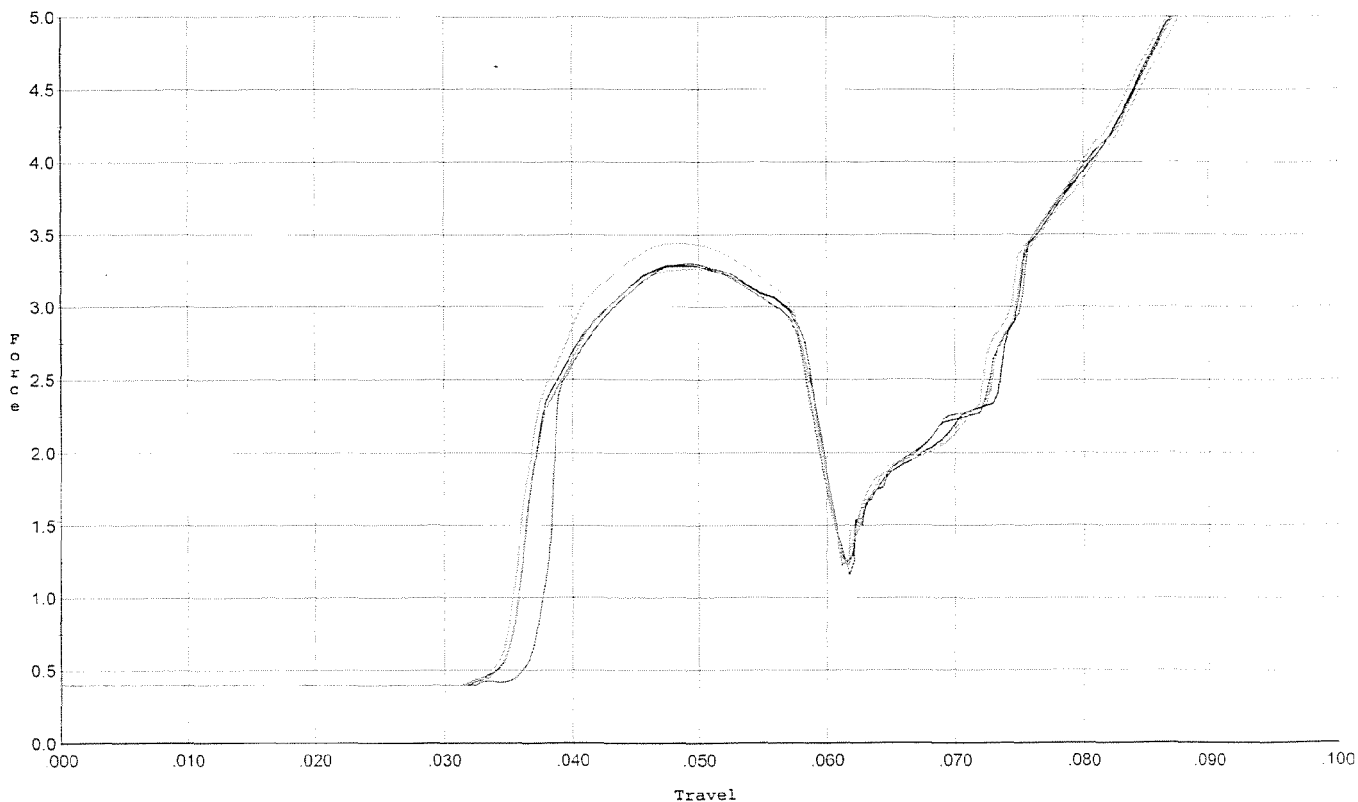
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.692	0.060	0.037	0.038	0.066		Set Trigger
2	2.721	0.059	0.037	0.038	0.067		Set Trigger
3	2.812	0.059	0.036	0.038	0.068		Set Trigger
4	2.665	0.059	0.036	0.038	0.065		Set Trigger
5	2.710	0.059	0.036	0.038	0.066		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



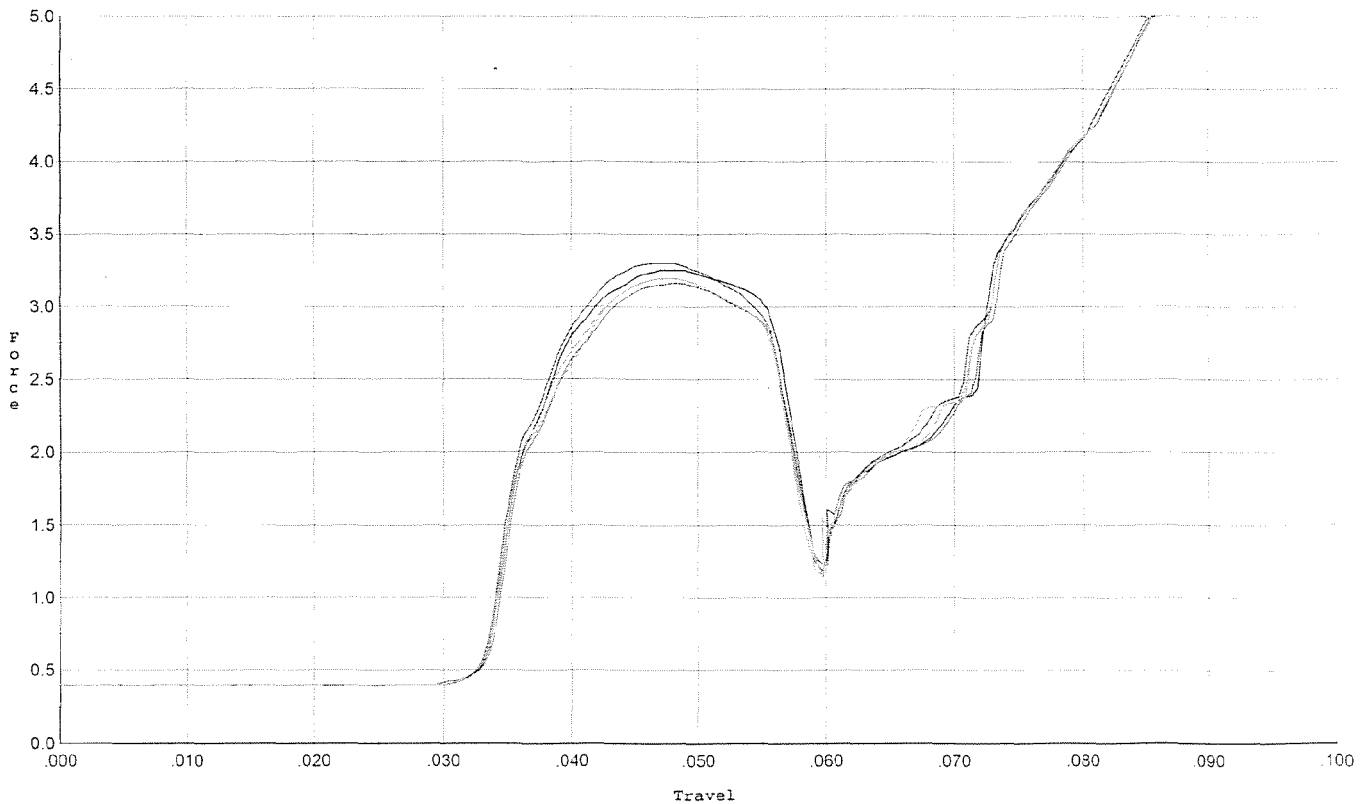
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.298	0.058	0.037	0.037	0.078		Set Trigger
2	3.286	0.059	0.035	0.036	0.082		Set Trigger
3	3.277	0.058	0.035	0.036	0.080		Set Trigger
4	3.439	0.059	0.035	0.036	0.086		Set Trigger
5	3.261	0.059	0.035	0.036	0.082		Set Trigger

A 3.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



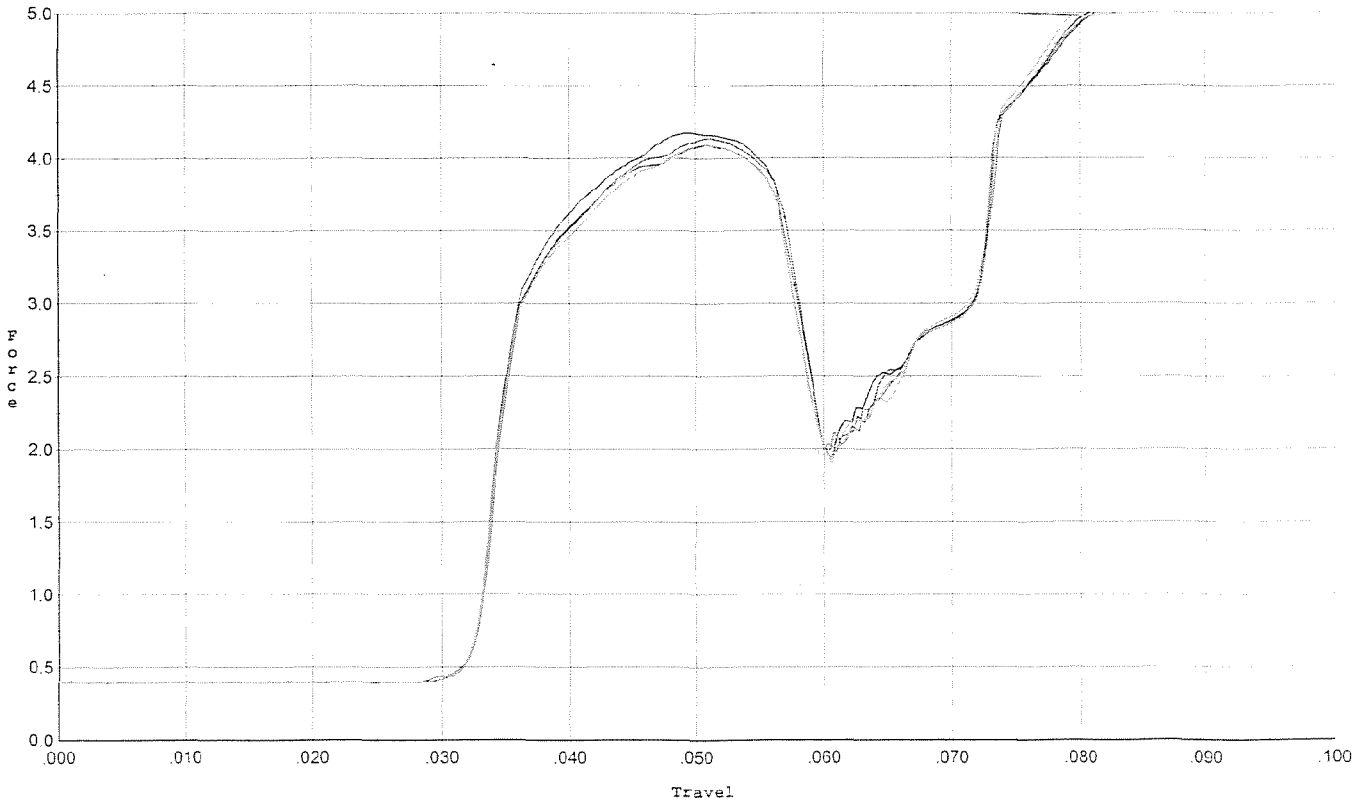
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.302	0.056	0.033	0.036	0.078		Set Trigger
2	3.253	0.056	0.033	0.036	0.078		Set Trigger
3	3.164	0.057	0.034	0.036	0.077		Set Trigger
4	3.194	0.056	0.033	0.036	0.075		Set Trigger
5	3.201	0.056	0.033	0.036	0.075		Set Trigger

A.S.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



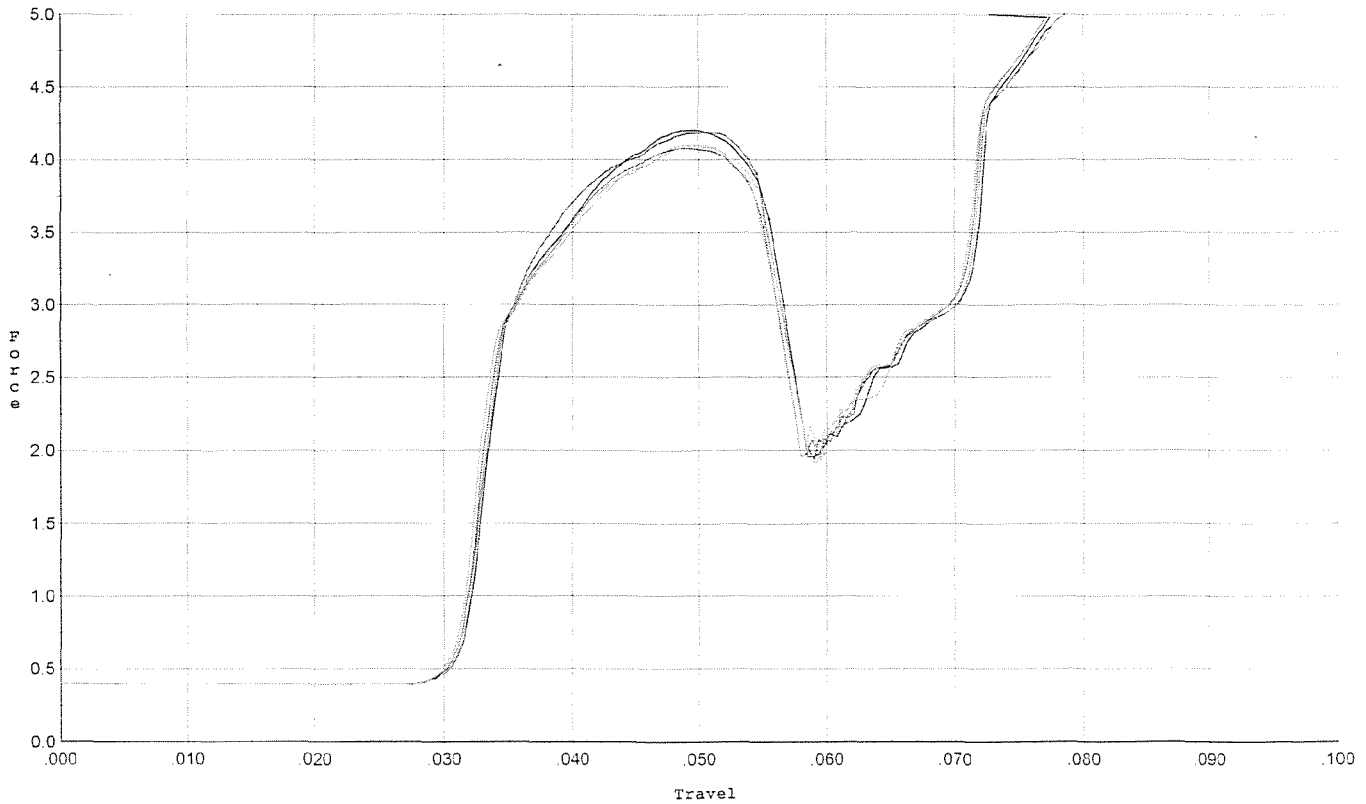
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.058	0.032	0.034	0.103		Set Trigger
2	4.091	0.056	0.032	0.034	0.099		Set Trigger
3	4.139	0.057	0.032	0.034	0.101		Set Trigger
4	4.089	0.056	0.032	0.034	0.098		Set Trigger
5	4.099	0.056	0.032	0.034	0.098		Set Trigger

A - 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



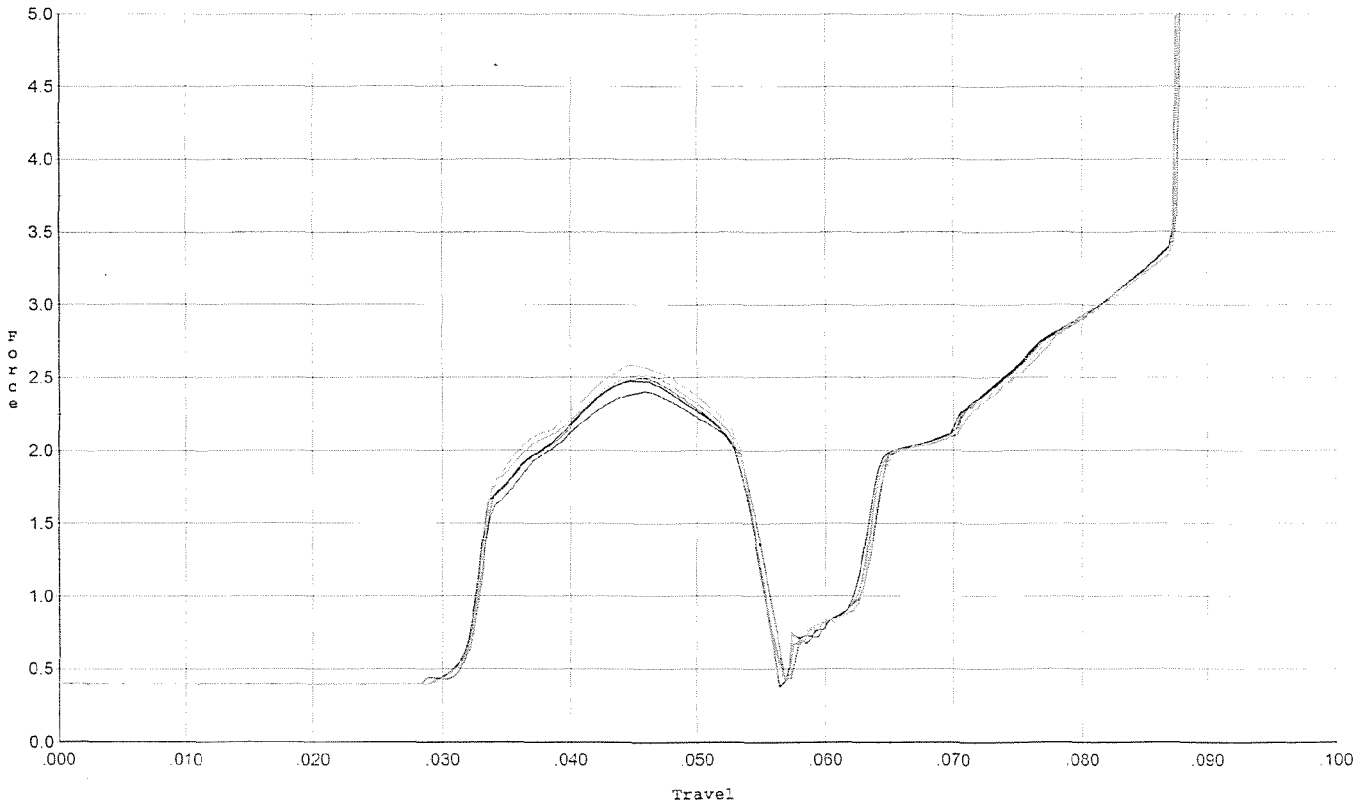
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.055	0.031	0.033	0.097		Set Trigger
2	4.205	0.056	0.031	0.033	0.099		Set Trigger
3	4.079	0.055	0.031	0.033	0.097		Set Trigger
4	4.101	0.055	0.031	0.033	0.098		Set Trigger
5	4.092	0.056	0.031	0.033	0.099		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



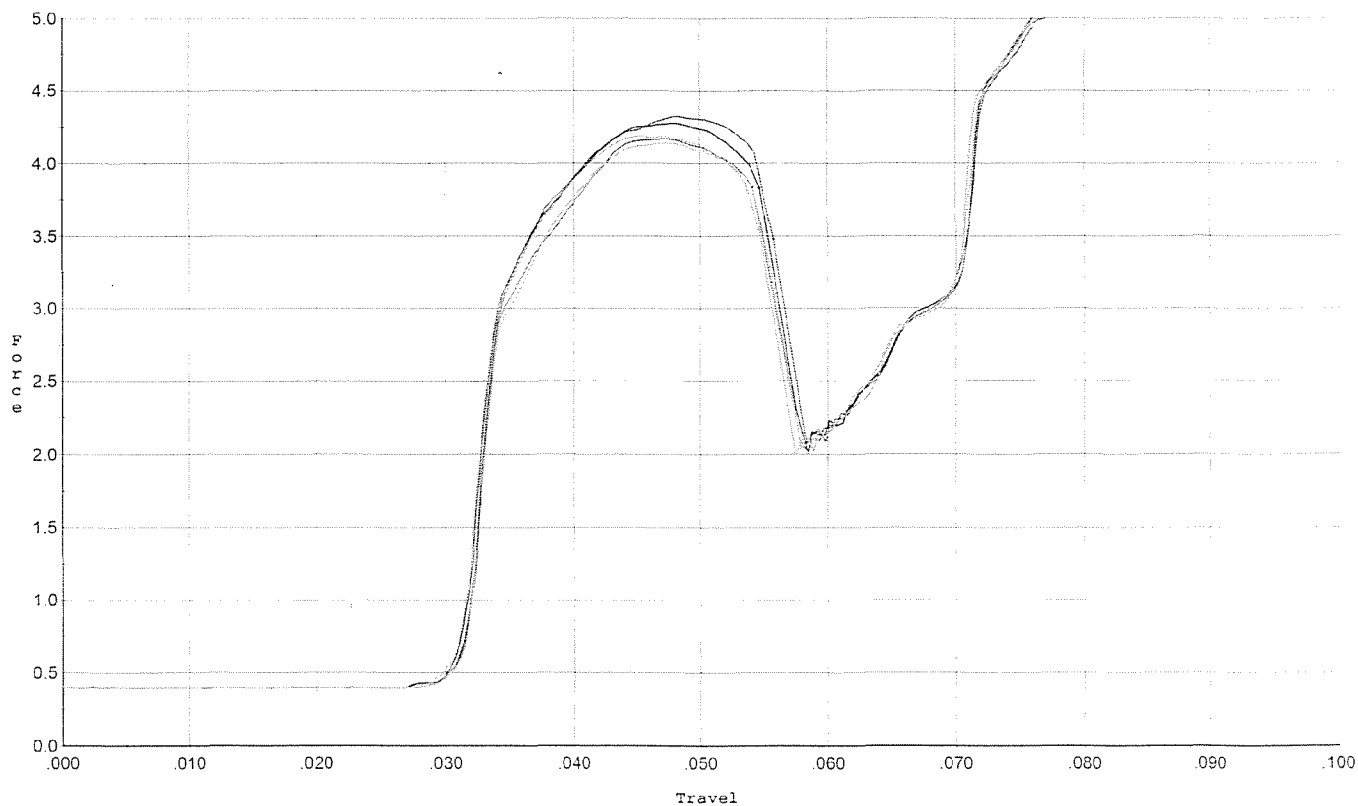
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.405	0.055	0.032	0.038	0.059		Set Trigger
2	2.477	0.054	0.032	0.037	0.059		Set Trigger
3	2.498	0.054	0.032	0.037	0.059		Set Trigger
4	2.585	0.053	0.032	0.038	0.060		Set Trigger
5	2.515	0.054	0.032	0.037	0.060		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.321	0.056	0.031	0.033	0.104		Set Trigger
2	4.277	0.055	0.031	0.033	0.101		Set Trigger
3	4.171	0.054	0.031	0.033	0.097		Set Trigger
4	4.142	0.055	0.031	0.033	0.099		Set Trigger
5	4.188	0.055	0.031	0.033	0.099		Set Trigger

A. 4.22