

66807681

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

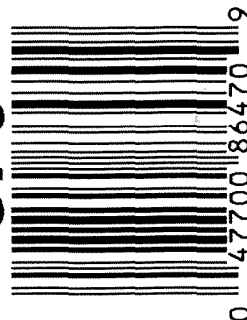
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807681

UPC



GUN SERIAL #

G 680 7681

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	RP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	RP
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	3/25/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	TL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	TL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	TL
	D) OIL FIRING PIN ASSEMBLY		4-2-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

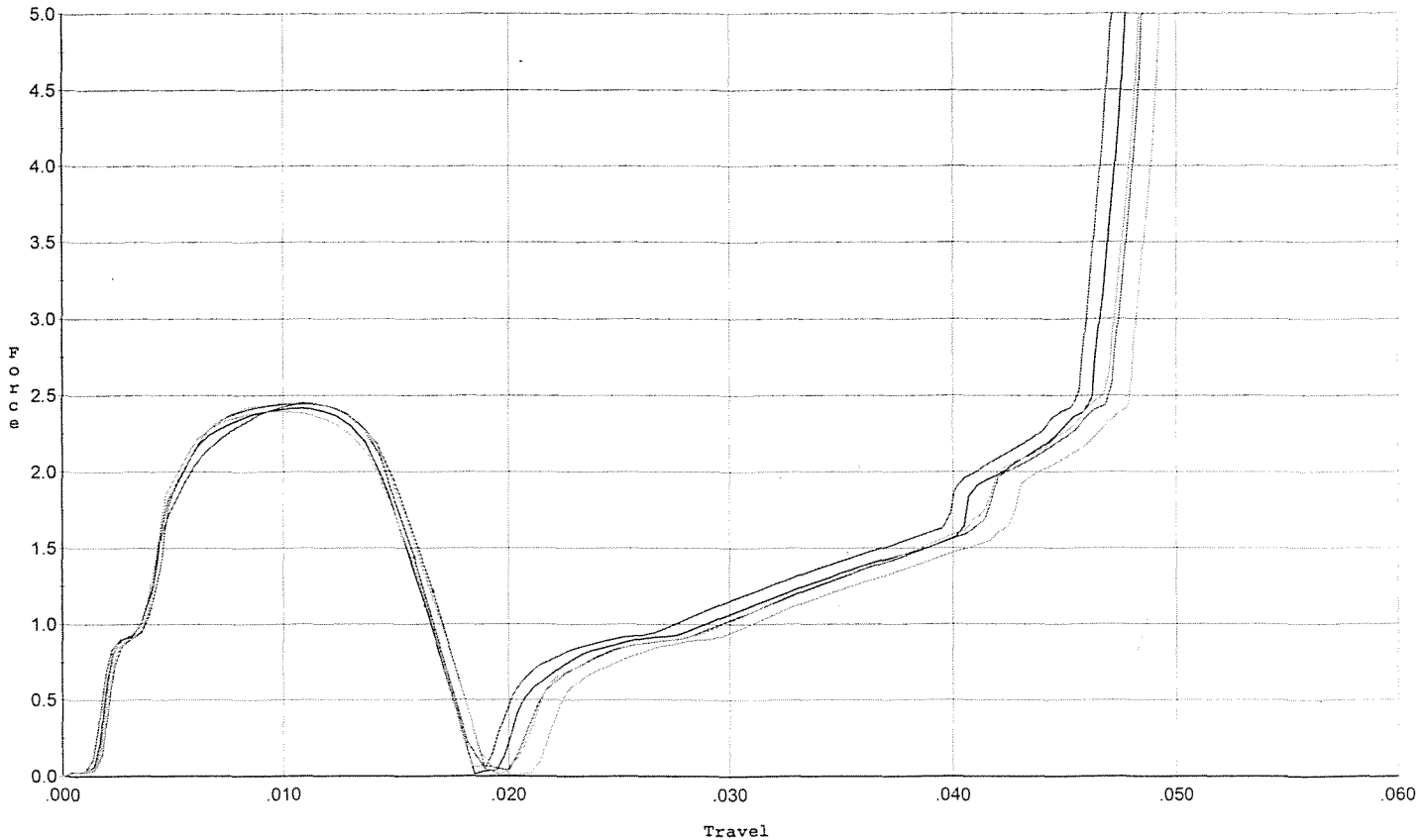
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4</u> <u>4</u>	4-16-09	WN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	4-16-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	4-16-09	WN
	J) ASSEMBLE STOCK			4-2-09	R.H.
	K) ASSEMBLE SWIVEL STUDS			4-16-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	4-7-09	WN
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			4-7-09	TAR
670	FINAL INSPECTION A) HEADSPACE			4-16-09	WN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.44</u> <u>2.47</u> <u>2.51</u> <u>2.51</u>	4-14-09	WN
	C) FUNCTION			4-16-09	WN
690	PACK			8/3/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



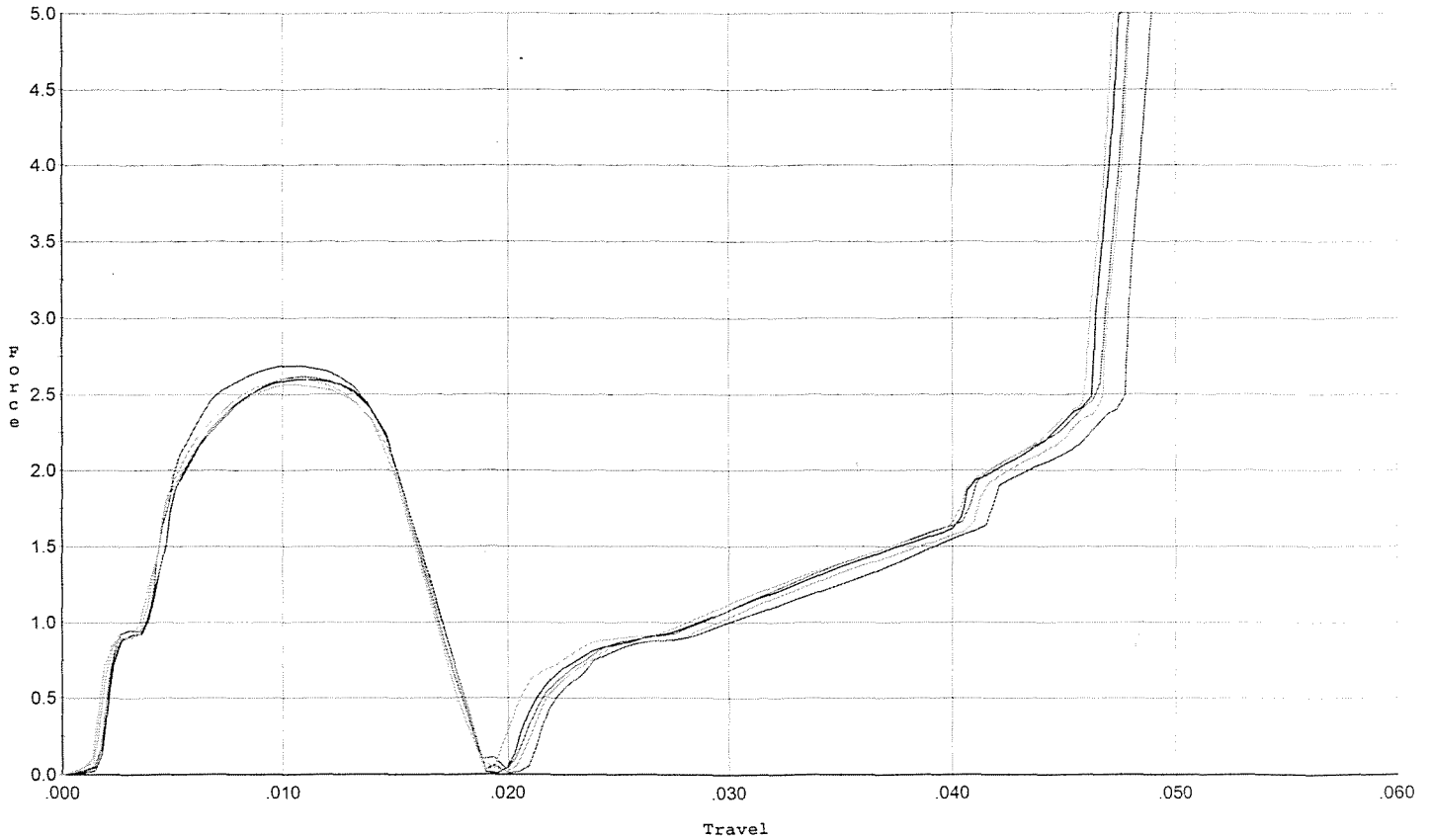
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.016	0.00	0.037	0.026		Set Trigger
2	2.417	0.016	0.00	0.037	0.027		Set Trigger
3	2.444	0.017	0.00	0.037	0.027		Set Trigger
4	2.457	0.017	0.00	0.037	0.028		Set Trigger
5	2.396	0.016	0.00	0.039	0.026		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



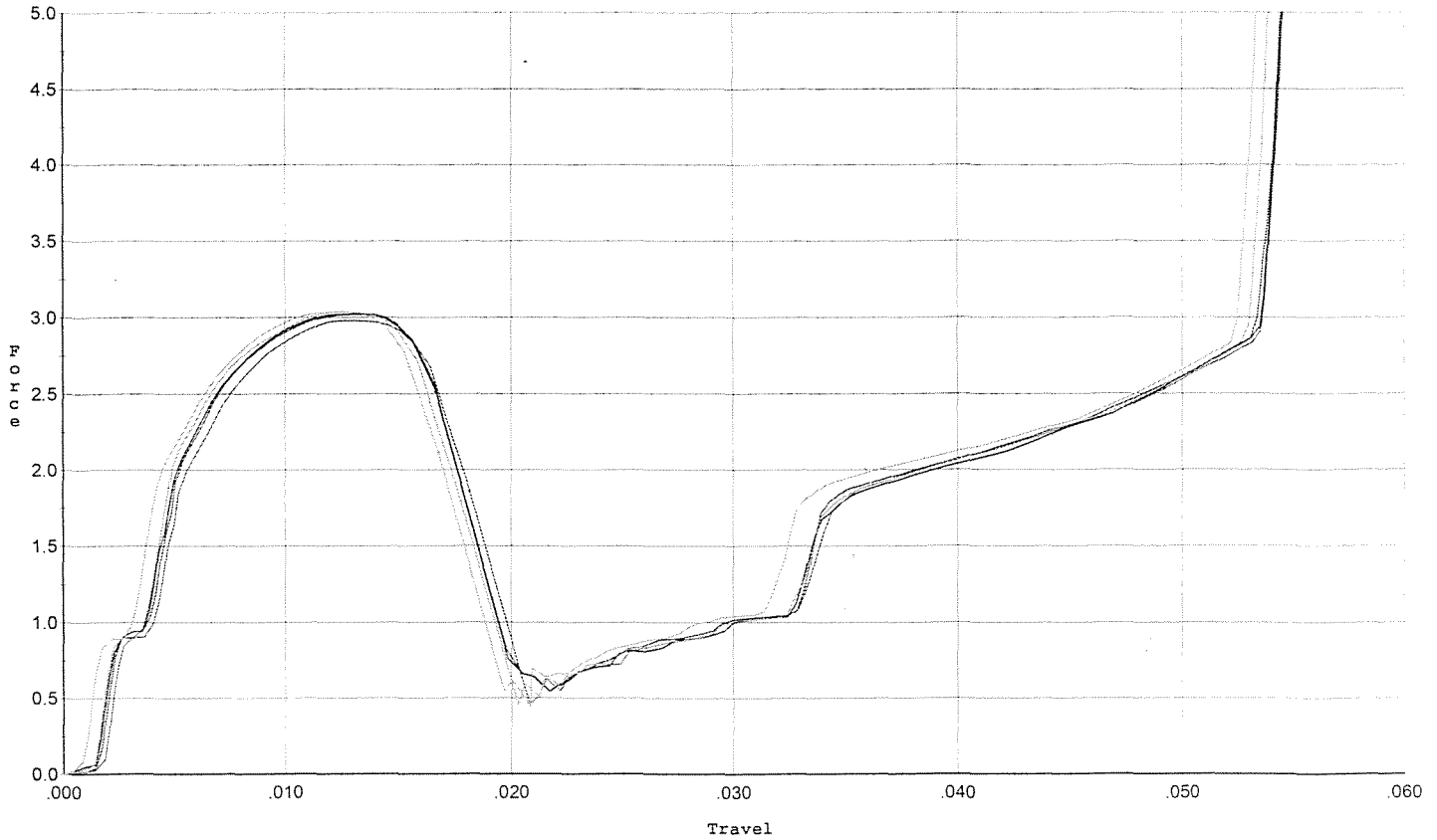
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.015	0.00	0.038	0.026		Set Trigger
2	2.599	0.017	0.00	0.036	0.028		Set Trigger
3	2.615	0.017	0.00	0.037	0.028		Set Trigger
4	2.605	0.015	0.00	0.037	0.026		Set Trigger
5	2.564	0.015	0.00	0.037	0.025		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



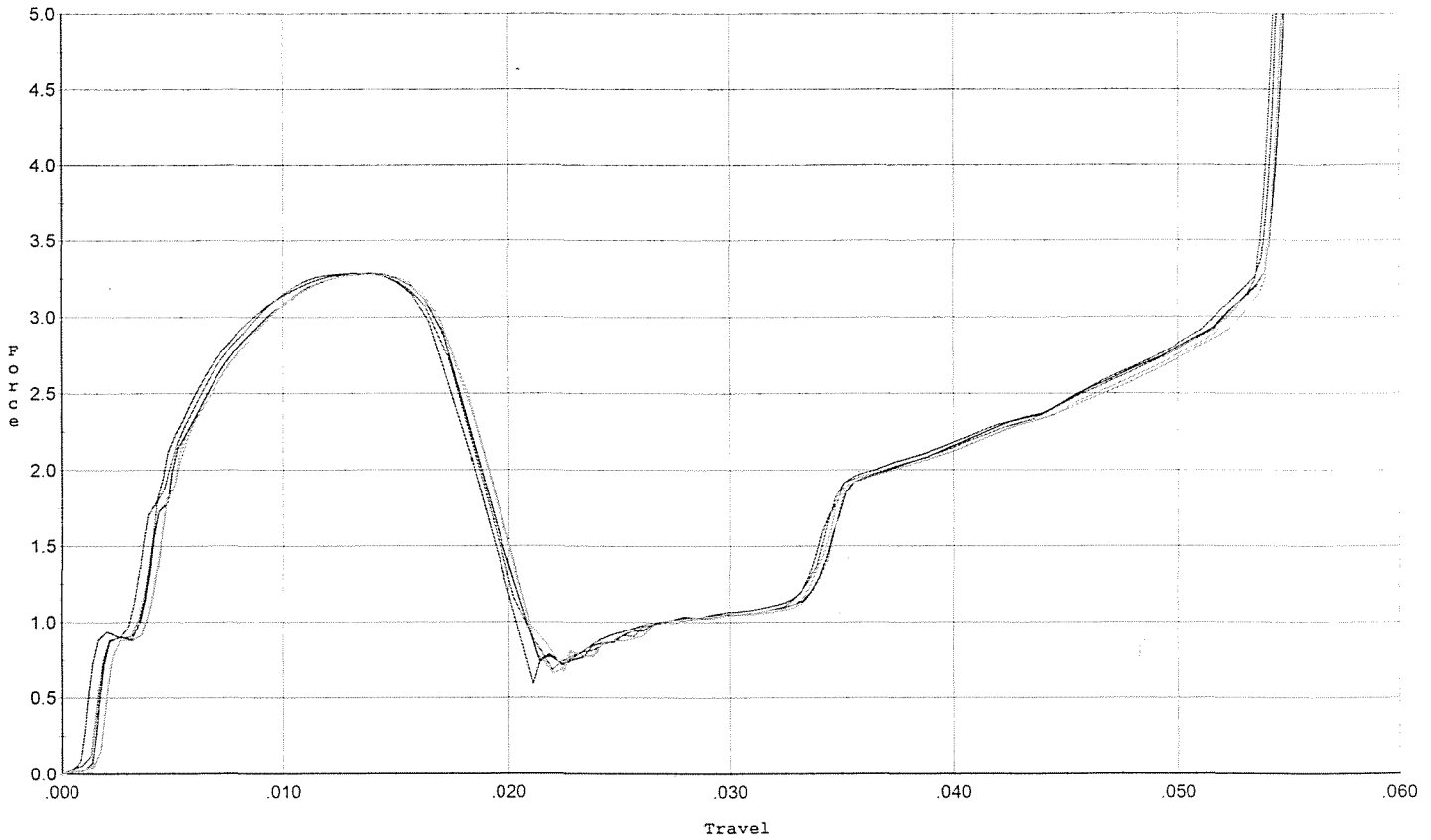
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.017	0.00	0.040	0.033		Set Trigger
2	3.022	0.017	0.00	0.041	0.034		Set Trigger
3	2.978	0.018	0.00	0.040	0.035		Set Trigger
4	3.036	0.017	0.00	0.040	0.035		Set Trigger
5	3.039	0.018	0.00	0.040	0.036		Set Trigger

A-3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



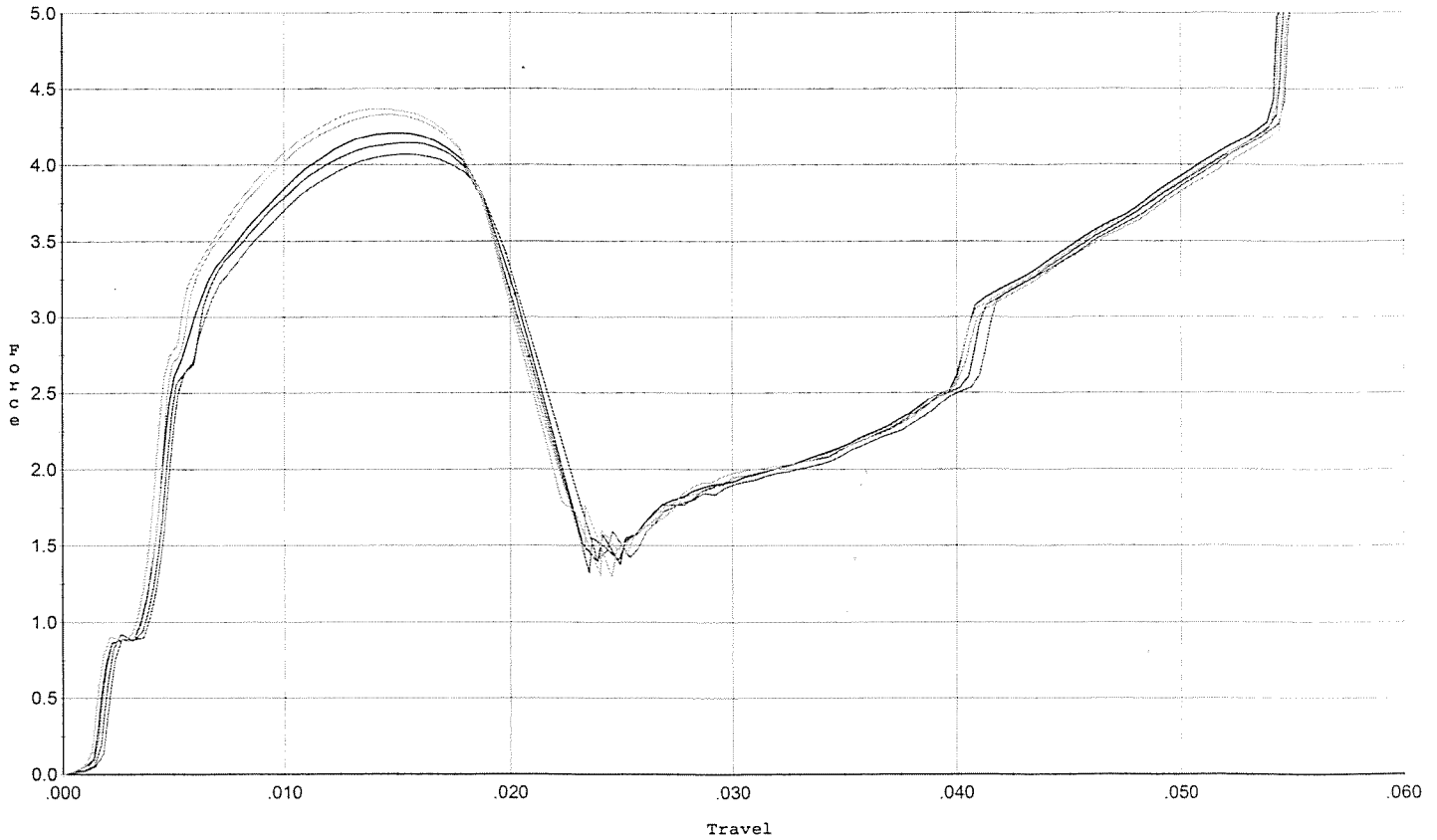
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.018	0.00	0.039	0.041		Set Trigger
2	3.281	0.017	0.00	0.040	0.037		Set Trigger
3	3.284	0.017	0.00	0.039	0.038		Set Trigger
4	3.276	0.018	0.00	0.039	0.040		Set Trigger
5	3.289	0.018	0.00	0.039	0.039		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



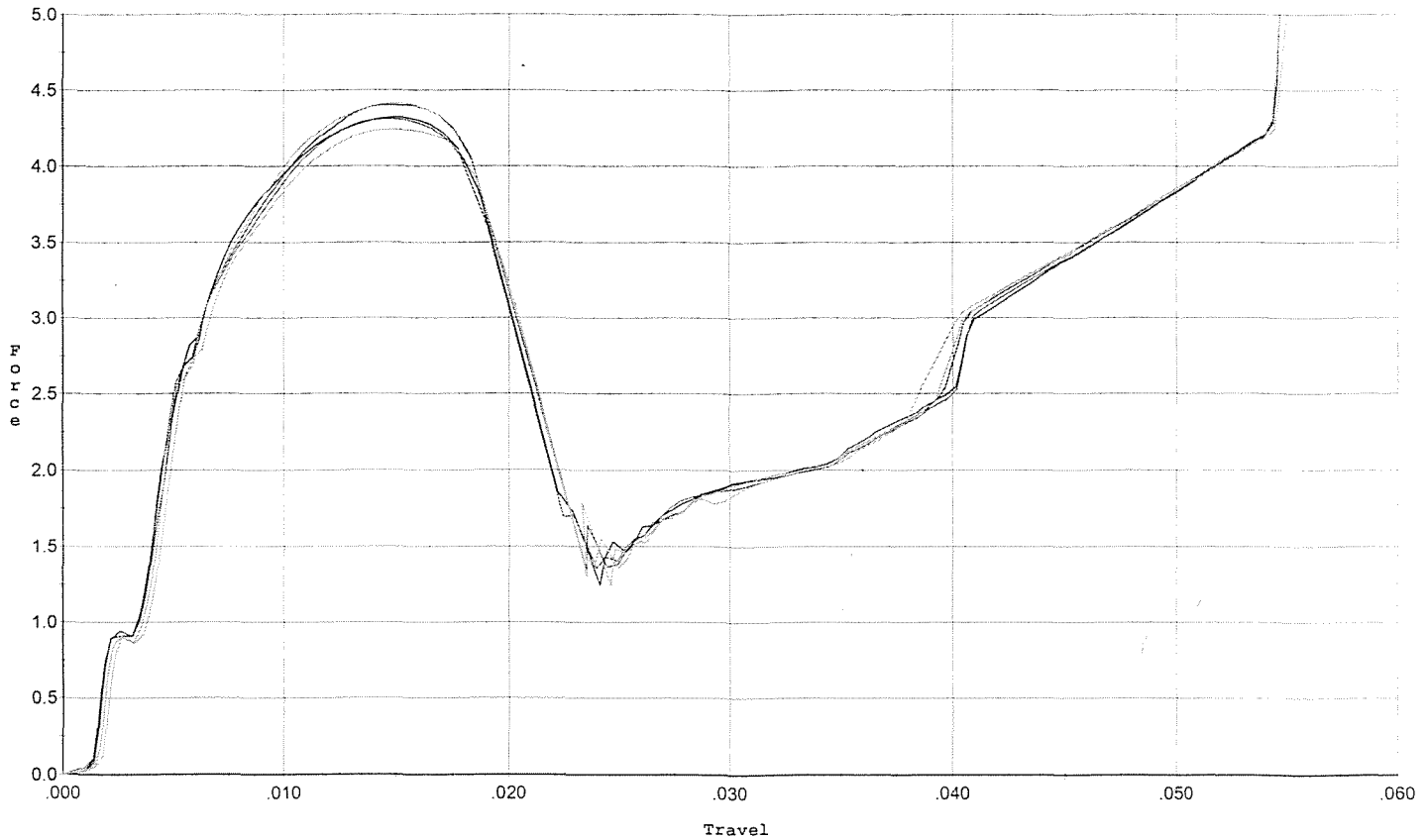
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.021	0.00	0.036	0.057		Set Trigger
2	4.207	0.020	0.00	0.036	0.057		Set Trigger
3	4.069	0.020	0.00	0.037	0.054		Set Trigger
4	4.364	0.019	0.00	0.037	0.055		Set Trigger
5	4.329	0.019	0.00	0.037	0.054		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



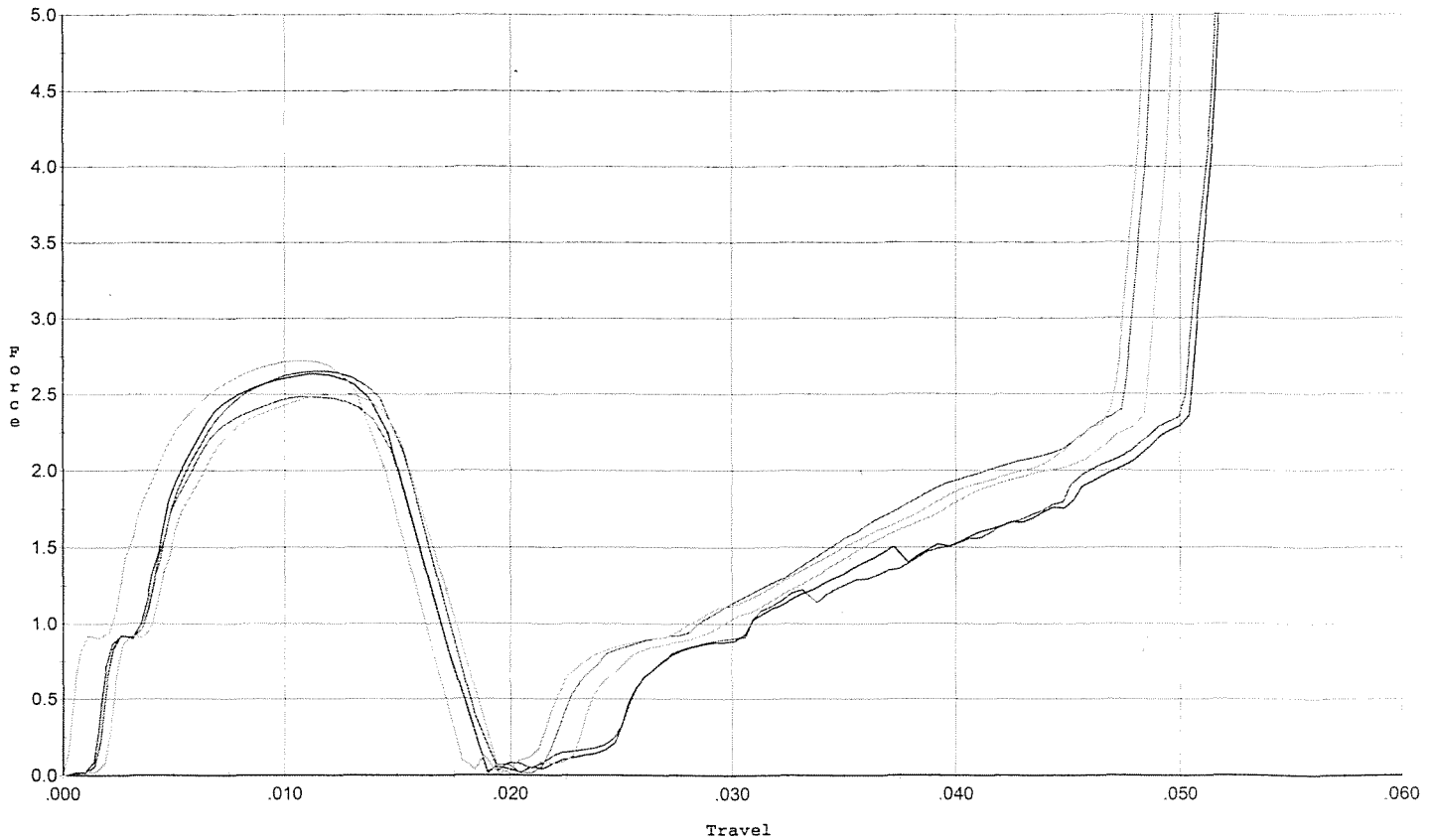
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.404	0.021	0.00	0.036	0.060		Set Trigger
2	4.323	0.019	0.00	0.037	0.053		Set Trigger
3	4.311	0.019	0.00	0.037	0.054		Set Trigger
4	4.243	0.020	0.00	0.037	0.056		Set Trigger
5	4.415	0.021	0.00	0.036	0.059		Set Trigger

A-4.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



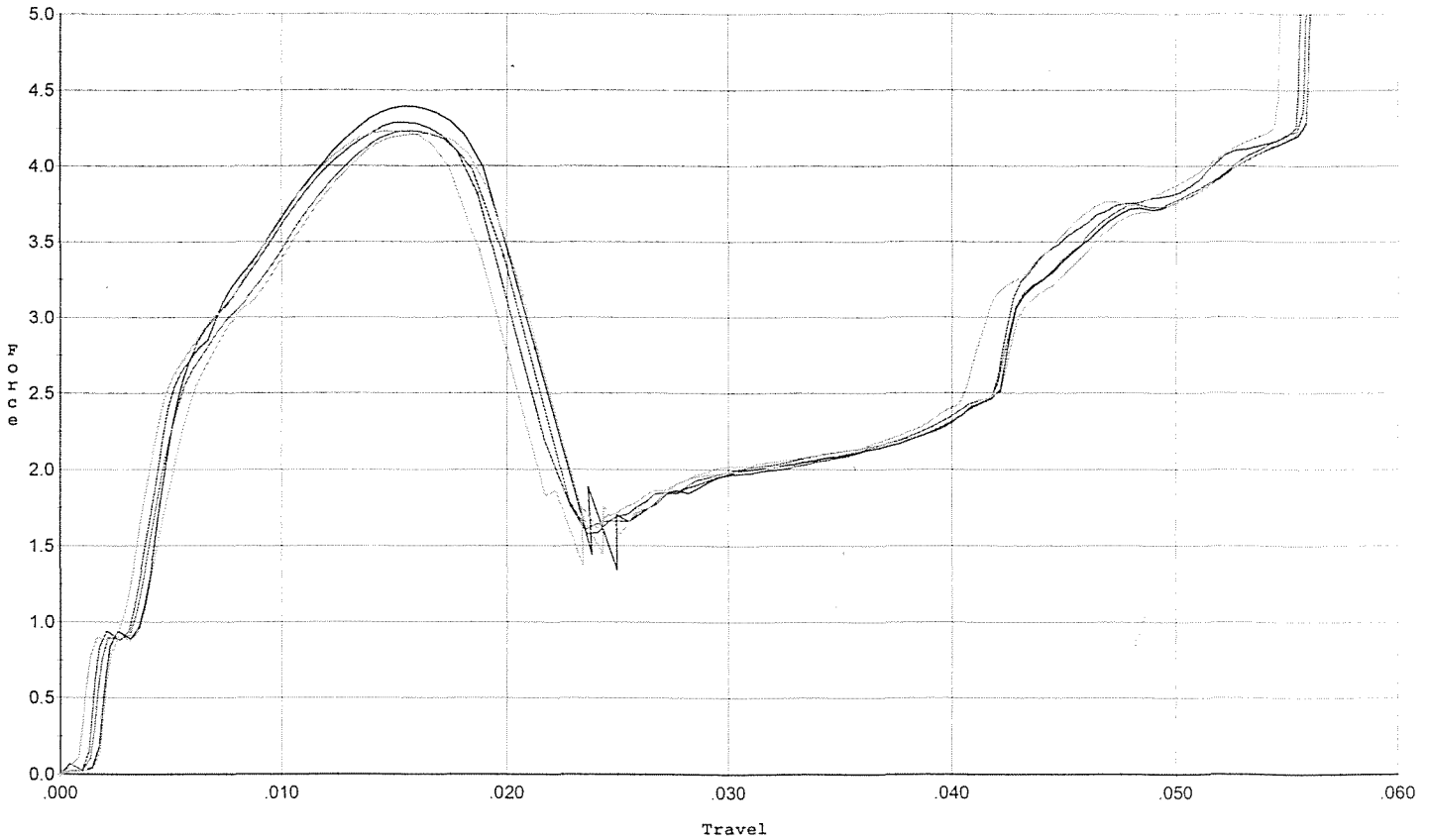
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.015	0.00	0.041	0.027		Set Trigger
2	2.631	0.015	0.00	0.041	0.026		Set Trigger
3	2.483	0.015	0.00	0.038	0.025		Set Trigger
4	2.498	0.017	0.002	0.038	0.028		Set Trigger
5	2.721	0.014	0.00	0.038	0.028		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/28/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.290	0.019	0.00	0.038	0.052		Set Trigger
2	4.396	0.021	0.00	0.037	0.059		Set Trigger
3	4.234	0.020	0.00	0.037	0.054		Set Trigger
4	4.213	0.021	0.00	0.037	0.055		Set Trigger
5	4.232	0.019	0.00	0.037	0.052		Set Trigger

A-4.27