

G 6807691

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

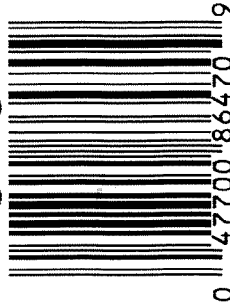


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807691

UPC



GUN SERIAL #

66807691

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	RPD
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	RPD
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	RT
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION		3/25/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-29	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	TK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	TK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	TK
	D) OIL FIRING PIN ASSEMBLY		4-2-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

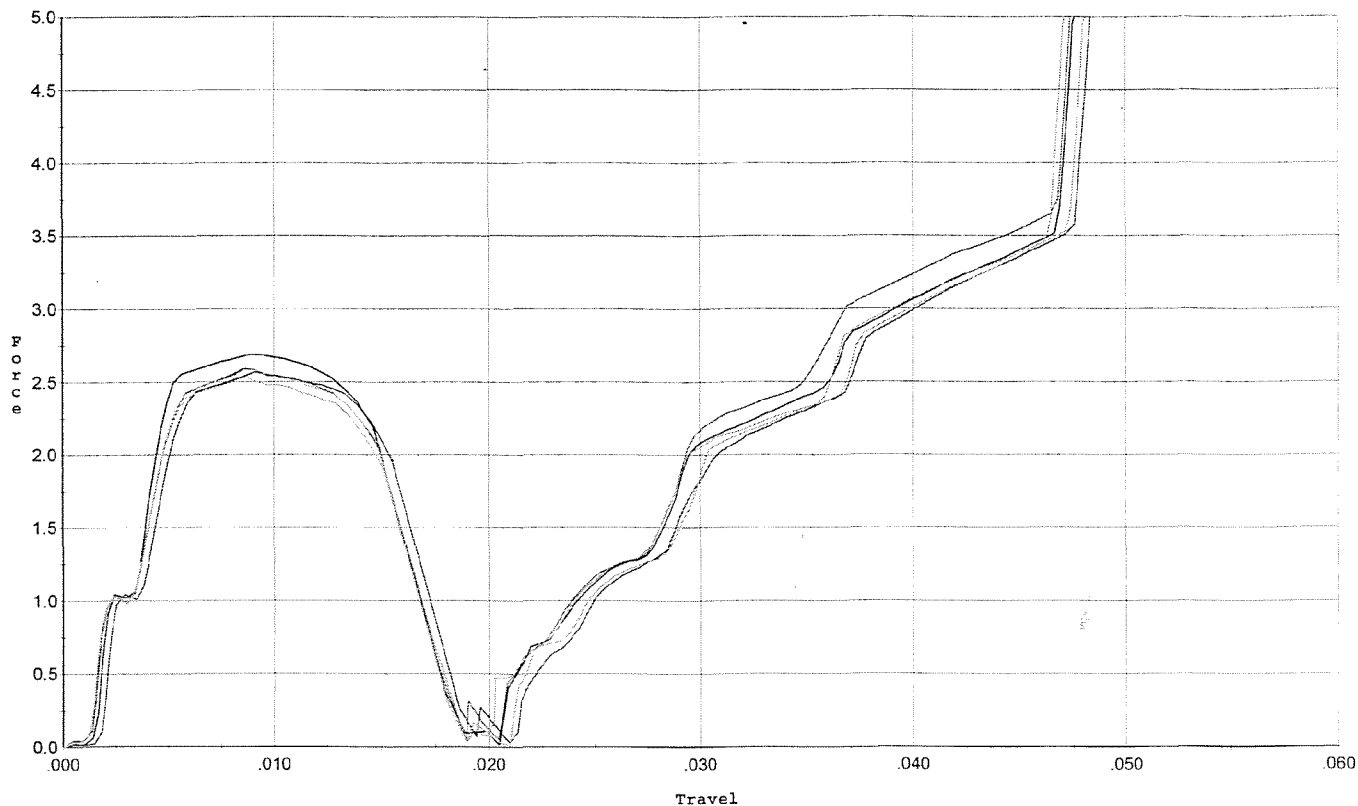
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6.5</u>	4-13-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>4</u>	4-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	4-13-09	NW
	J) ASSEMBLE STOCK		4-2-09	RPD
	K) ASSEMBLE SWIVEL STUDS		4-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-4-09	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-4-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-13-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.50</u> <u>2.45</u> <u>2.43</u> <u>2.52</u>	4-7-09	RP
	C) FUNCTION		4-13-09	NW
690	PACK		8/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



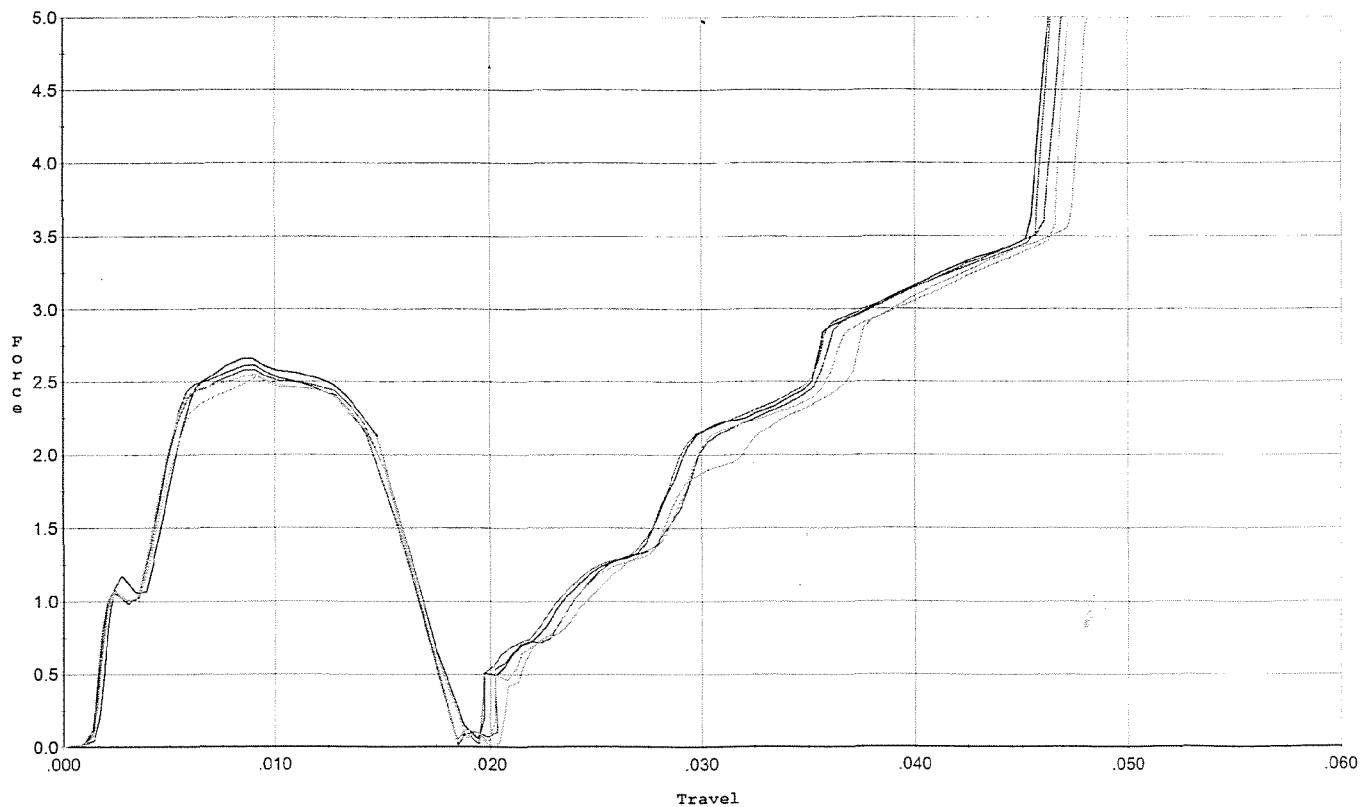
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.016	0.00	0.036	0.027		Set Trigger
2	2.689	0.015	0.00	0.036	0.027		Set Trigger
3	2.592	0.015	0.00	0.035	0.027		Set Trigger
4	2.534	0.015	0.00	0.036	0.027		Set Trigger
5	2.583	0.015	0.00	0.035	0.027		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



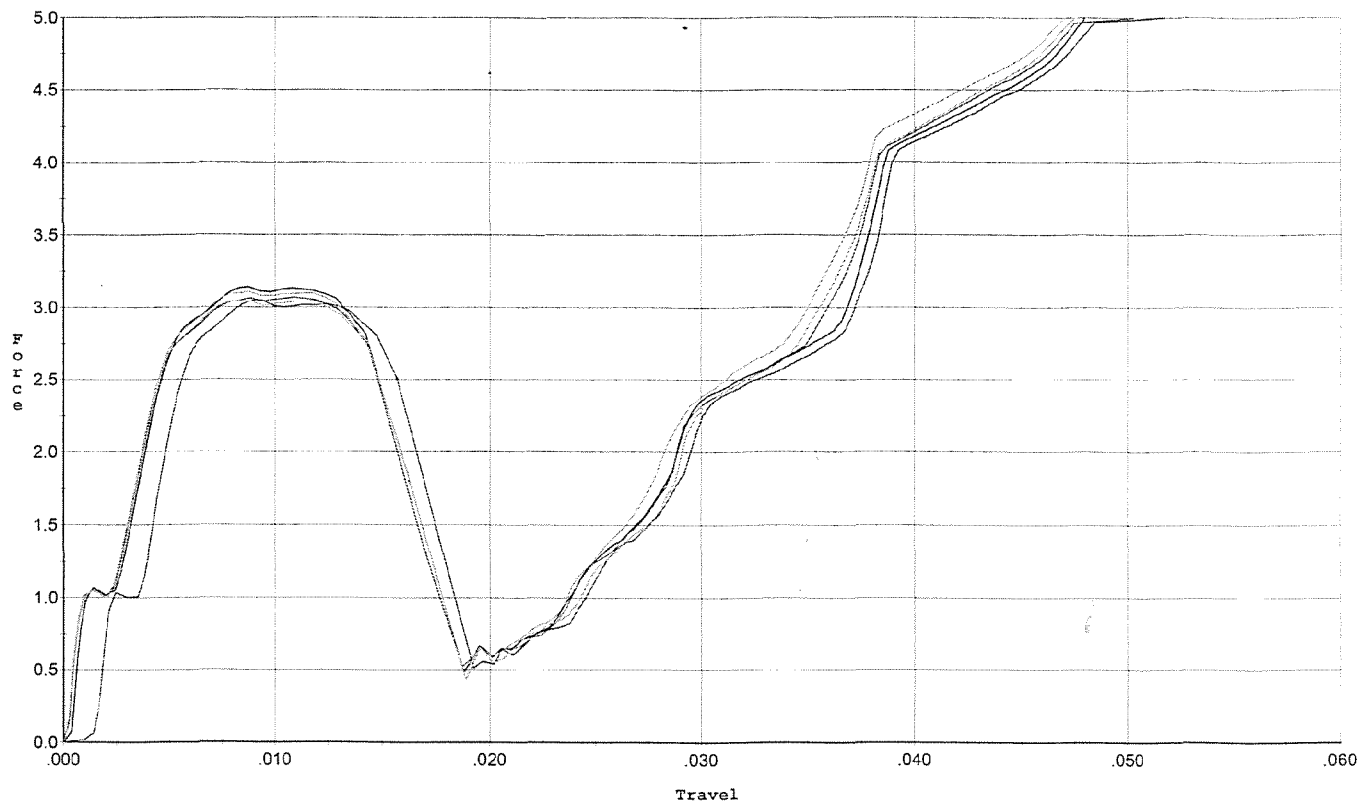
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.016	0.00	0.035	0.028		Set Trigger
2	2.659	0.015	0.004	0.034	0.026		Set Trigger
3	2.580	0.015	0.00	0.034	0.027		Set Trigger
4	2.531	0.015	0.004	0.035	0.026		Set Trigger
5	2.547	0.015	0.00	0.036	0.026		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



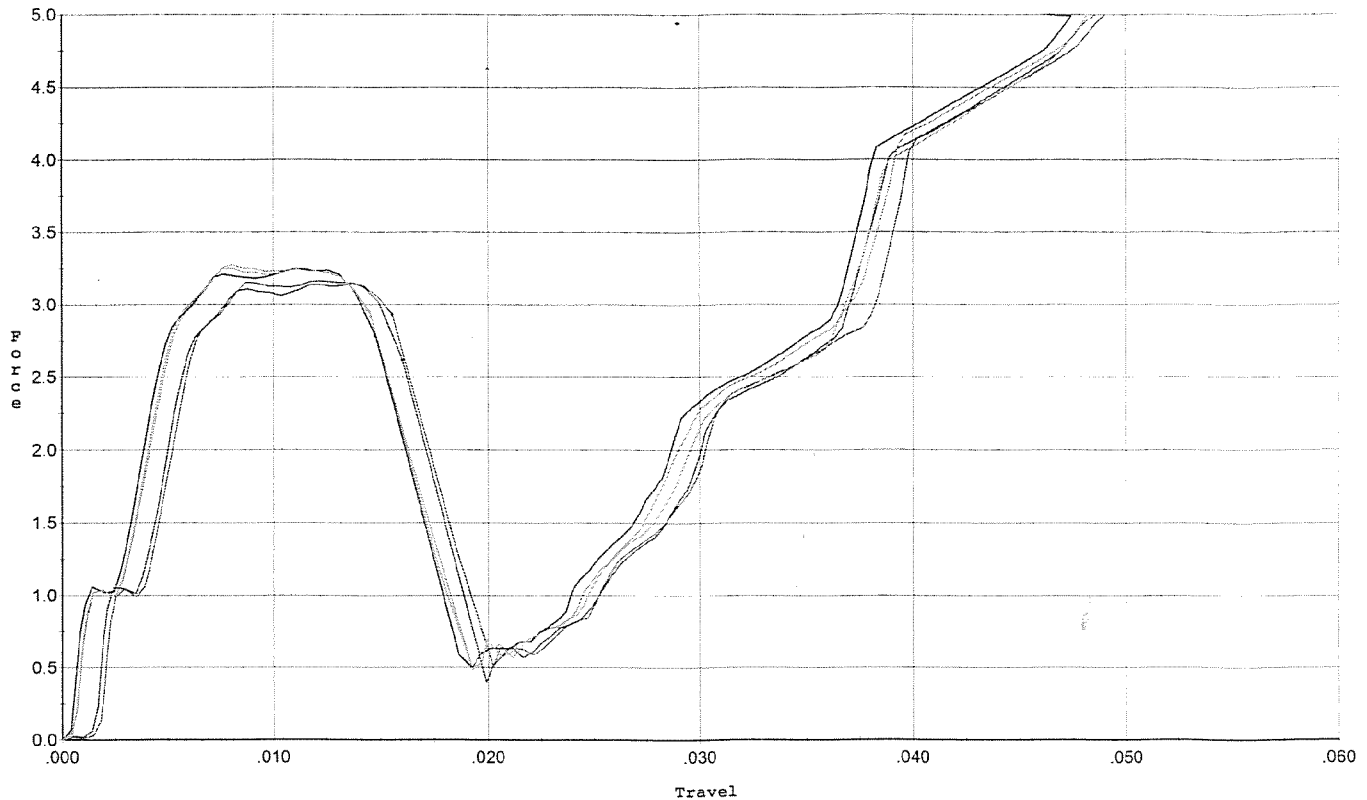
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.016	0.004	0.035	0.032		Set Trigger
2	3.141	0.016	0.00	0.035	0.036		Set Trigger
3	3.067	0.014	0.00	0.035	0.032		Set Trigger
4	3.042	0.016	0.00	0.034	0.036		Set Trigger
5	3.107	0.016	0.00	0.034	0.036		Set Trigger

A.3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



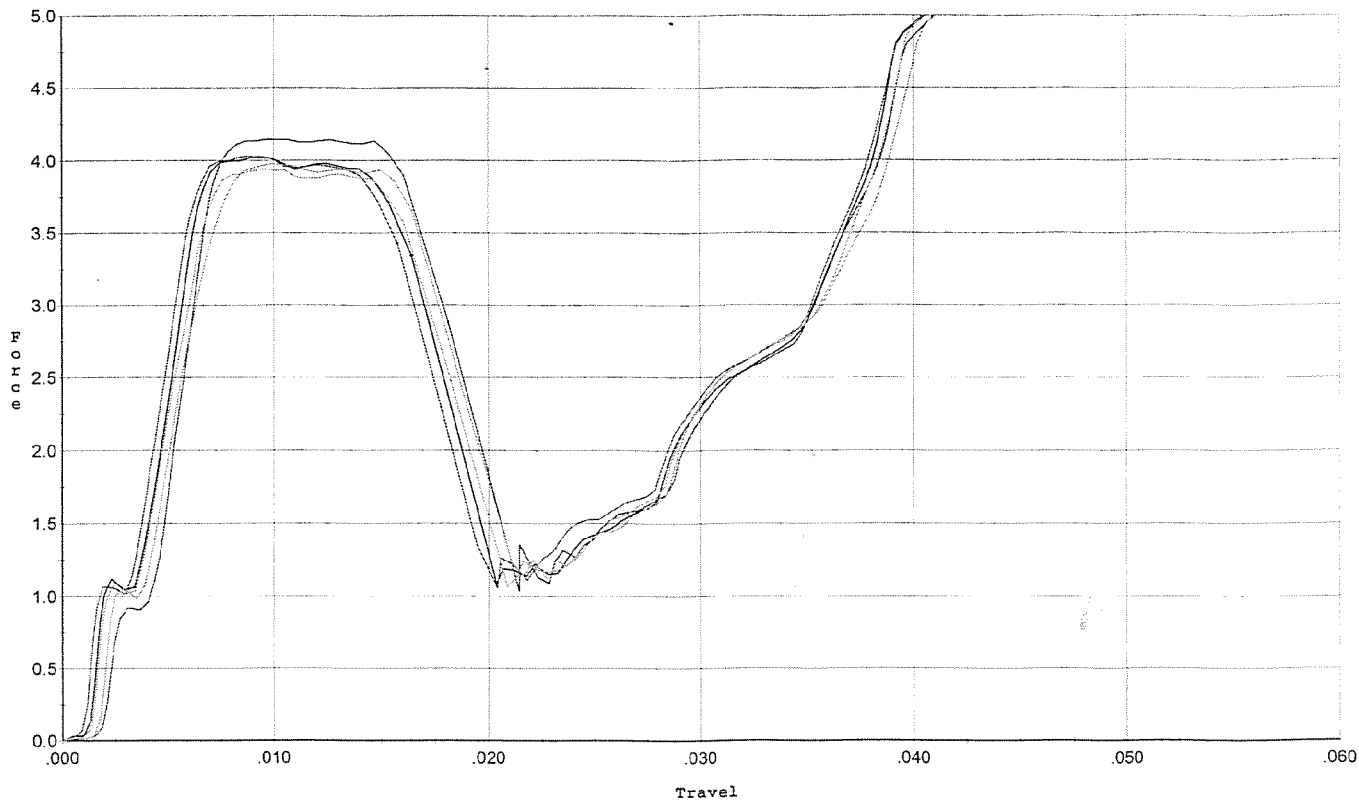
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.016	0.004	0.034	0.034		Set Trigger
2	3.244	0.015	0.003	0.034	0.034		Set Trigger
3	3.161	0.016	0.00	0.035	0.033		Set Trigger
4	3.252	0.015	0.003	0.035	0.033		Set Trigger
5	3.273	0.015	0.00	0.035	0.033		Set Trigger

A-3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



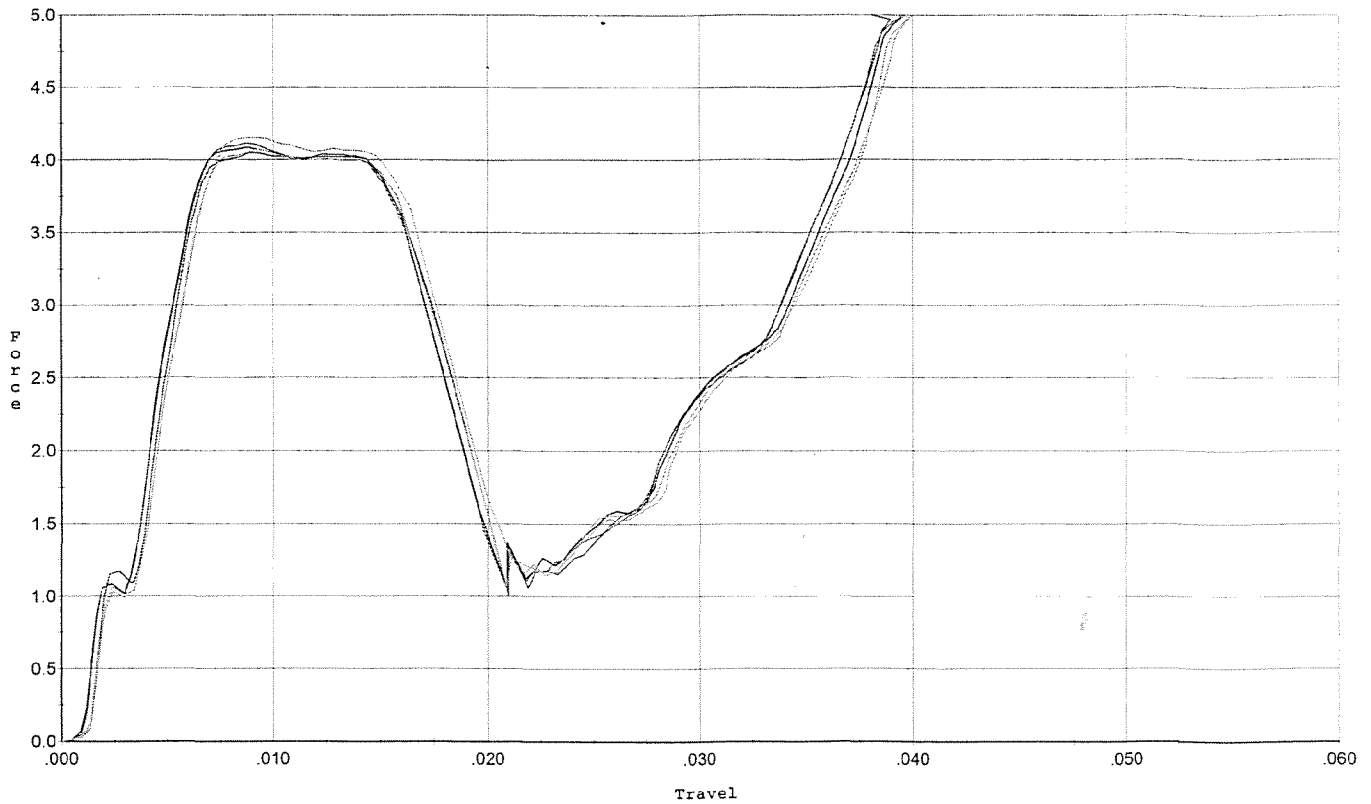
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.018	0.00	0.031	0.048		Set Trigger
2	4.024	0.016	0.00	0.032	0.044		Set Trigger
3	4.028	0.016	0.003	0.032	0.042		Set Trigger
4	3.943	0.018	0.00	0.032	0.047		Set Trigger
5	3.977	0.016	0.00	0.032	0.042		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



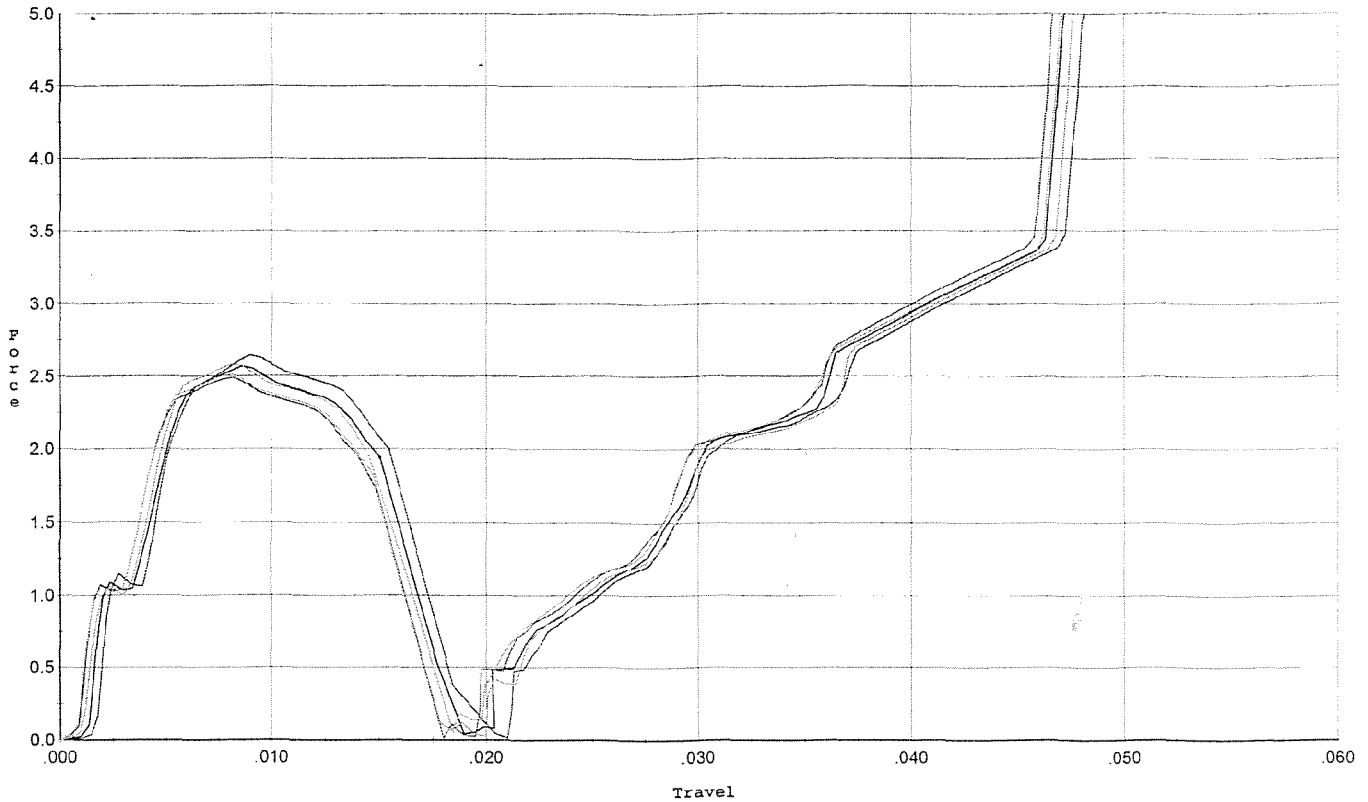
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.018	0.00	0.032	0.048		Set Trigger
2	4.085	0.016	0.00	0.032	0.044		Set Trigger
3	4.115	0.016	0.00	0.032	0.044		Set Trigger
4	4.074	0.018	0.00	0.032	0.048		Set Trigger
5	4.153	0.016	0.00	0.032	0.045		Set Trigger

A-409

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



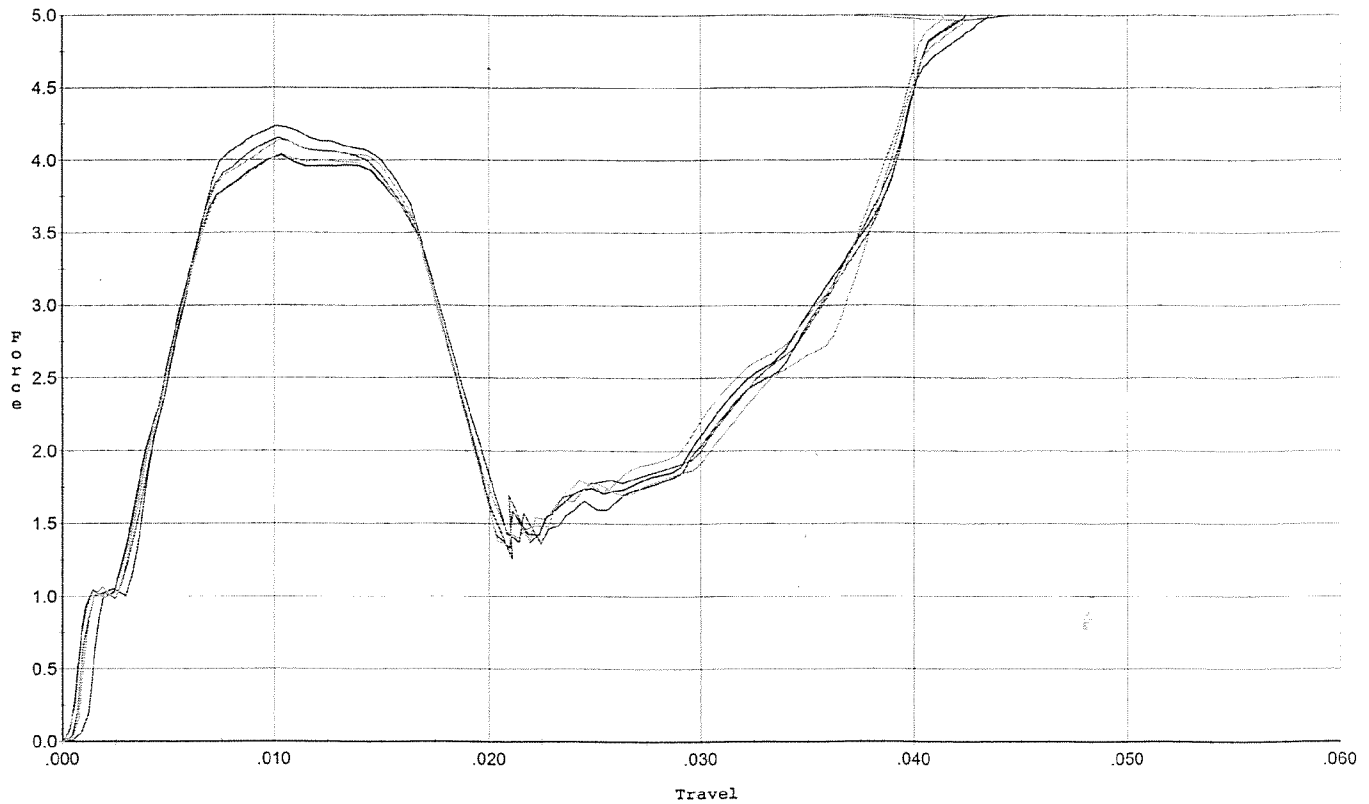
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.015	0.004	0.036	0.027		Set Trigger
2	2.566	0.015	0.00	0.036	0.026		Set Trigger
3	2.490	0.015	0.003	0.035	0.026		Set Trigger
4	2.514	0.015	0.00	0.036	0.026		Set Trigger
5	2.578	0.016	0.00	0.036	0.028		Set Trigger

A.2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.016	0.00	0.034	0.045		Set Trigger
2	4.035	0.017	0.00	0.033	0.046		Set Trigger
3	4.152	0.017	0.00	0.033	0.046		Set Trigger
4	4.046	0.017	0.00	0.033	0.046		Set Trigger
5	4.138	0.017	0.00	0.033	0.046		Set Trigger

A-4.12