

9680 7694

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

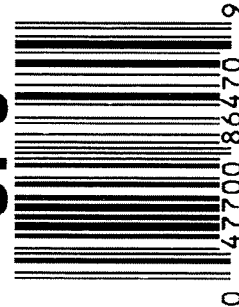
24"

CAPACITY

6

G6807694

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807694

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE		1-22-09	RT
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	1-23-09	(A)
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-24-09	DR
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-31-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-6-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	2-6-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-6-09	LJ
	J) ASSEMBLE STOCK		1-31-09	LJ
	K) ASSEMBLE SWIVEL STUDS		2-6-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-6-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.45</u> <u>2.44</u> <u>2.44</u> <u>2.41</u>	2-4-09	WN
	C) FUNCTION		2-6-09	LJ
690	PACK		2/16/09	Fm

F004 REV 5/2006

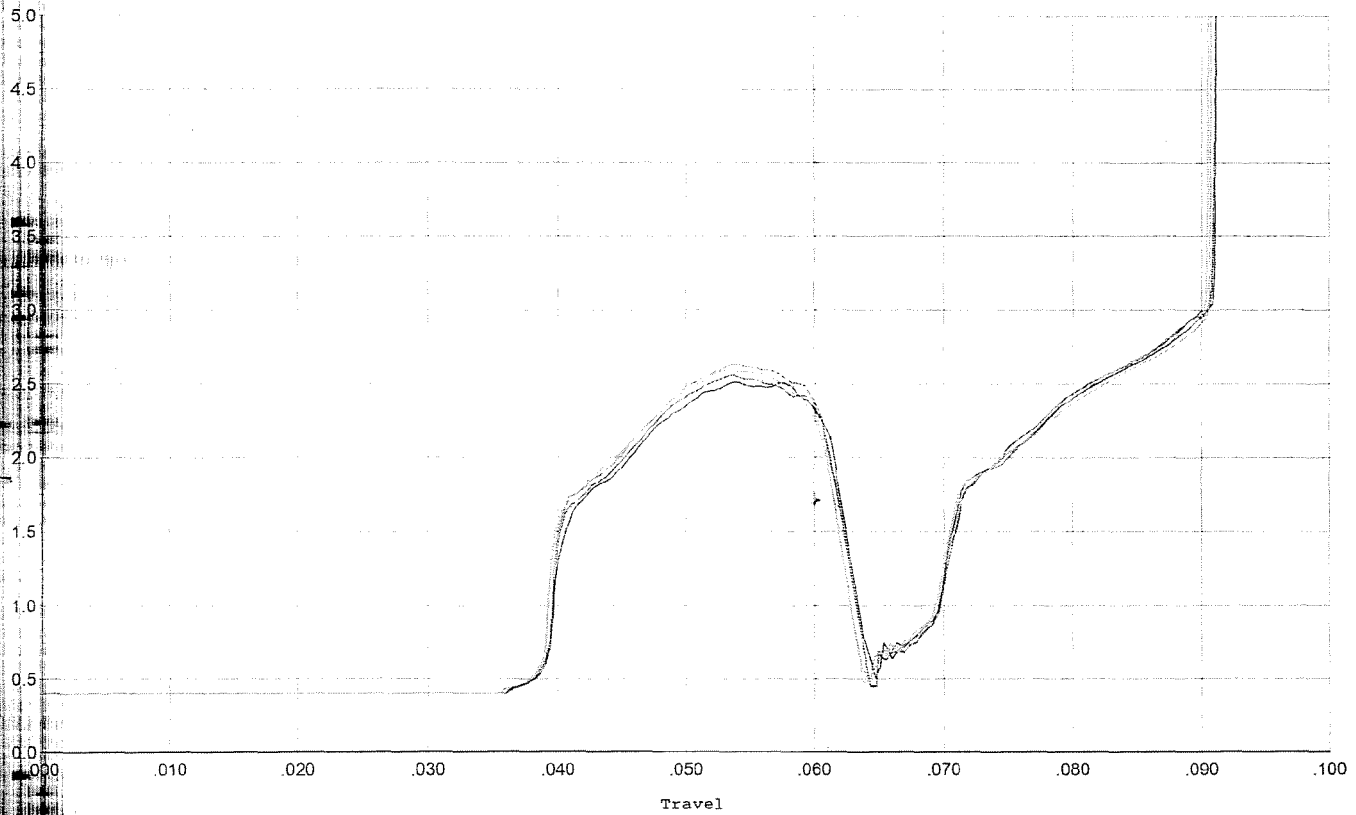
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0016471 16510

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



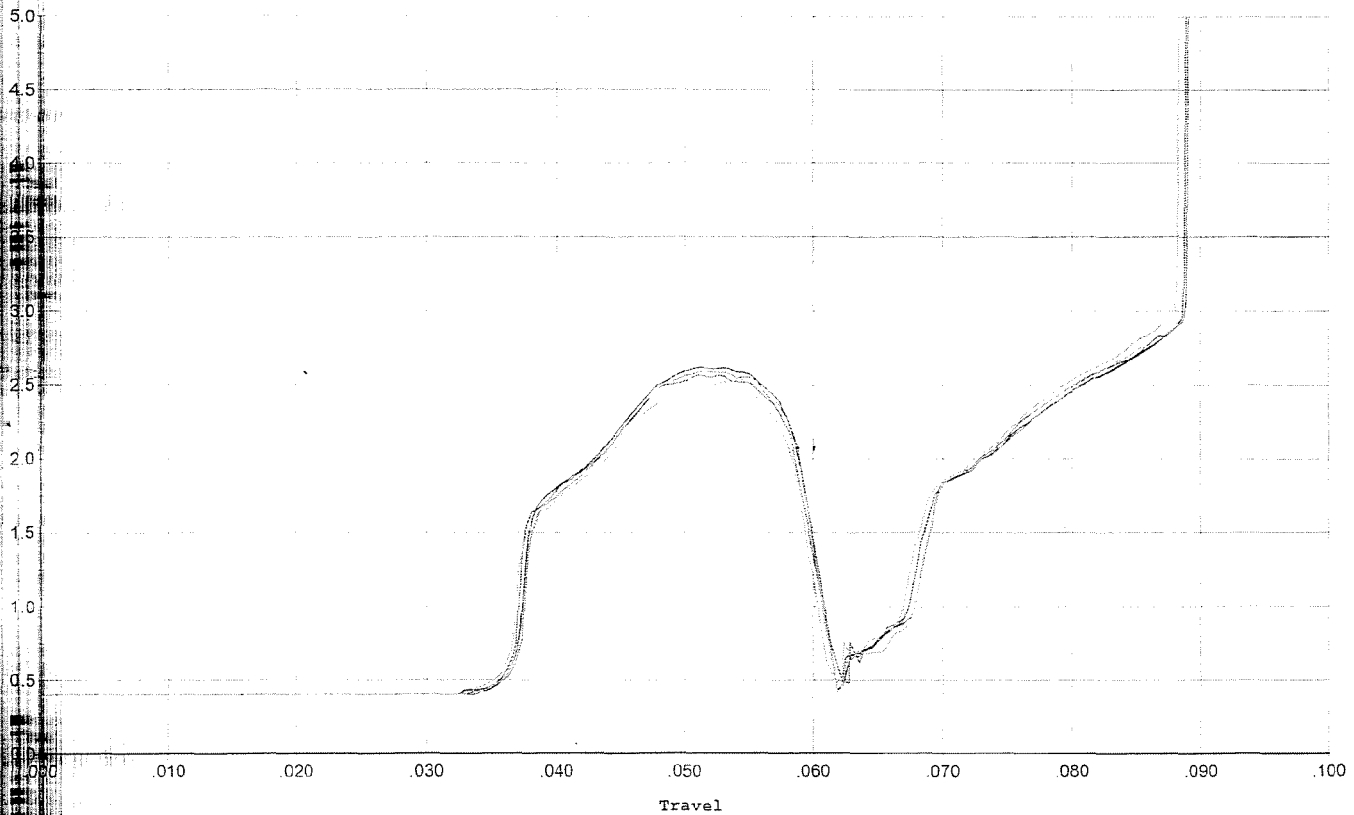
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.062	0.039	0.035	0.065		Set Trigger
2	2.515	0.061	0.039	0.035	0.064		Set Trigger
3	2.632	0.062	0.039	0.035	0.067		Set Trigger
4	2.572	0.061	0.039	0.035	0.065		Set Trigger
5	2.593	0.061	0.039	0.035	0.065		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



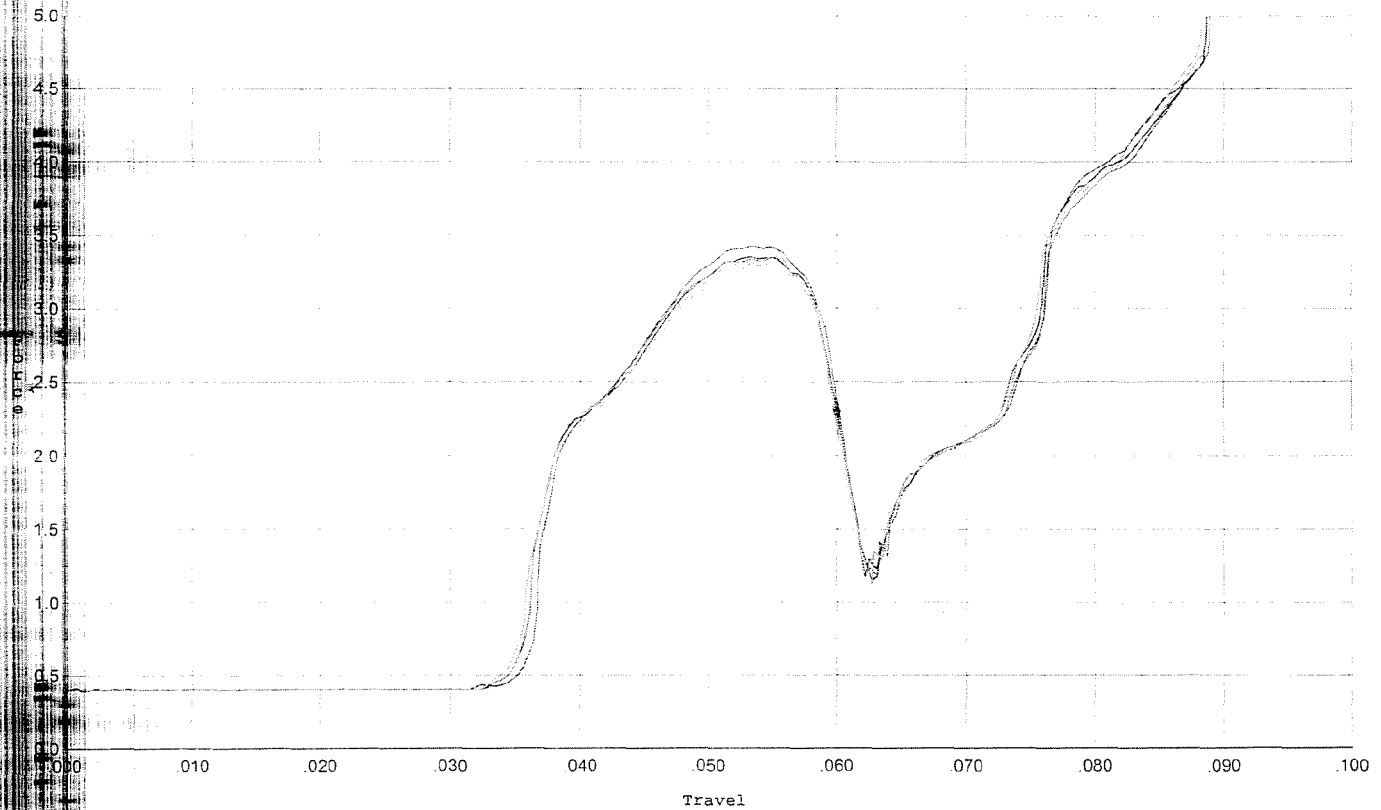
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.060	0.037	0.036	0.065		Set Trigger
2	2.618	0.059	0.037	0.036	0.065		Set Trigger
3	2.596	0.059	0.037	0.036	0.064		Set Trigger
4	2.521	0.059	0.037	0.036	0.063		Set Trigger
5	2.542	0.058	0.036	0.036	0.062		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



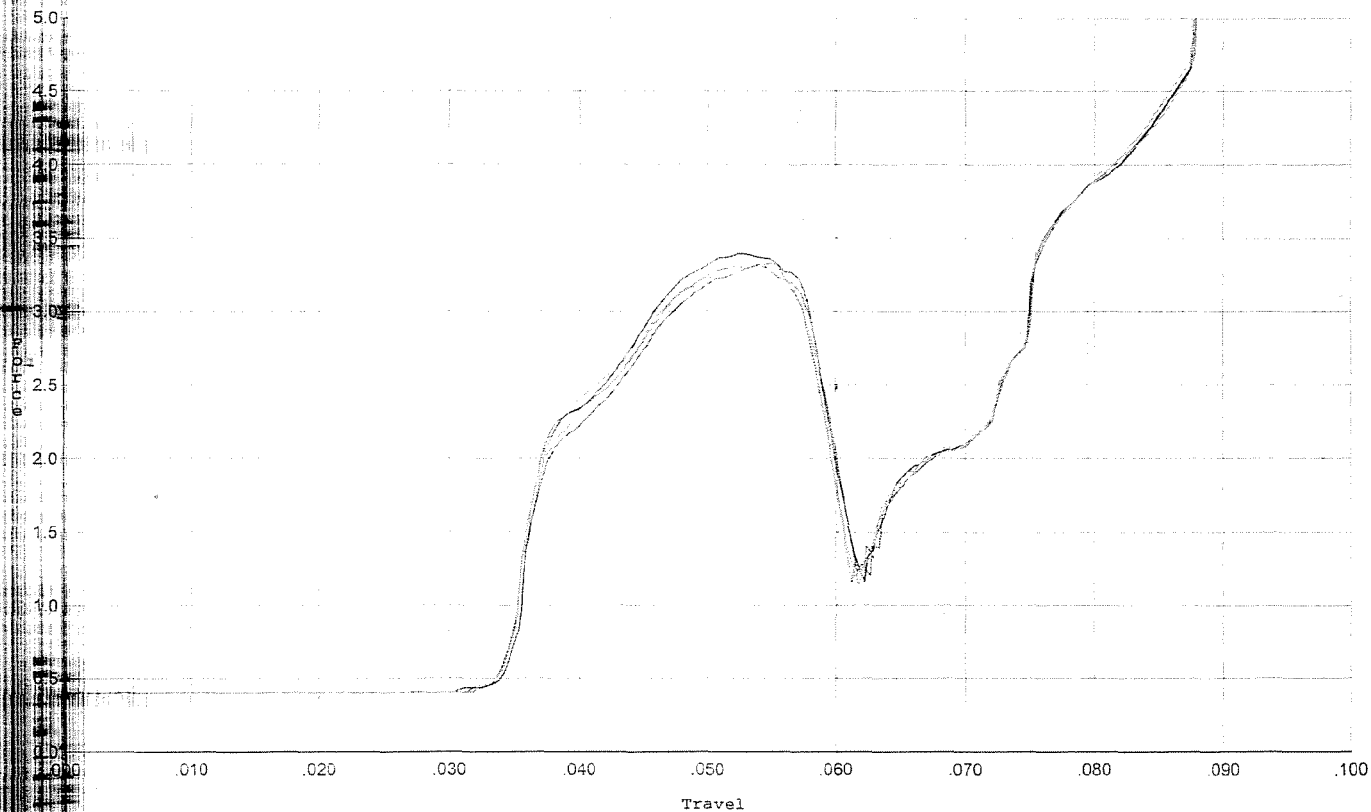
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.424	0.059	0.036	0.034	0.081		Set Trigger
2	3.353	0.060	0.035	0.034	0.081		Set Trigger
3	3.361	0.060	0.035	0.034	0.082		Set Trigger
4	3.356	0.058	0.035	0.034	0.079		Set Trigger
5	3.312	0.058	0.035	0.034	0.078		Set Trigger

A-3.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



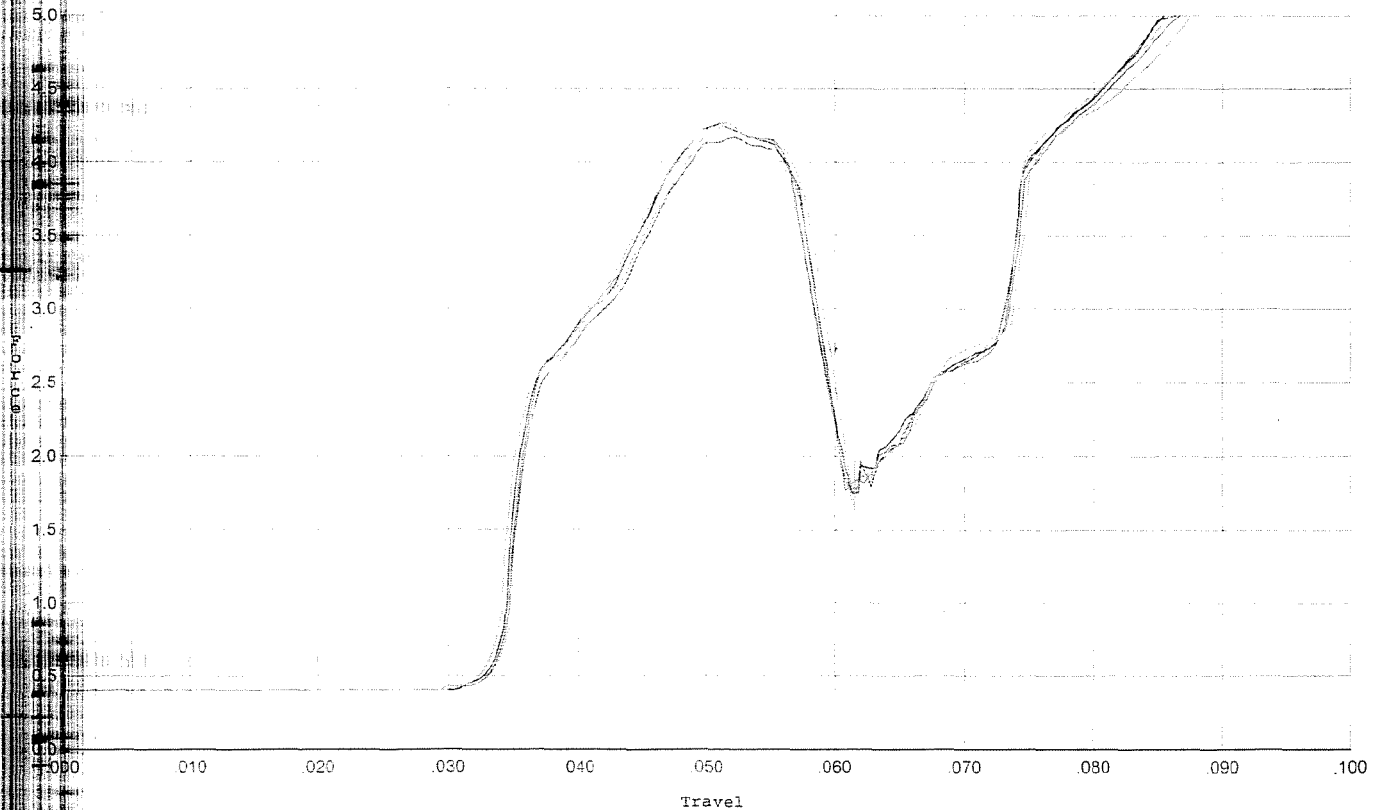
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.331	0.060	0.034	0.034	0.081		Set Trigger
2	3.393	0.058	0.035	0.034	0.080		Set Trigger
3	3.310	0.059	0.034	0.034	0.080		Set Trigger
4	3.311	0.058	0.034	0.034	0.080		Set Trigger
5	3.350	0.058	0.034	0.034	0.080		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



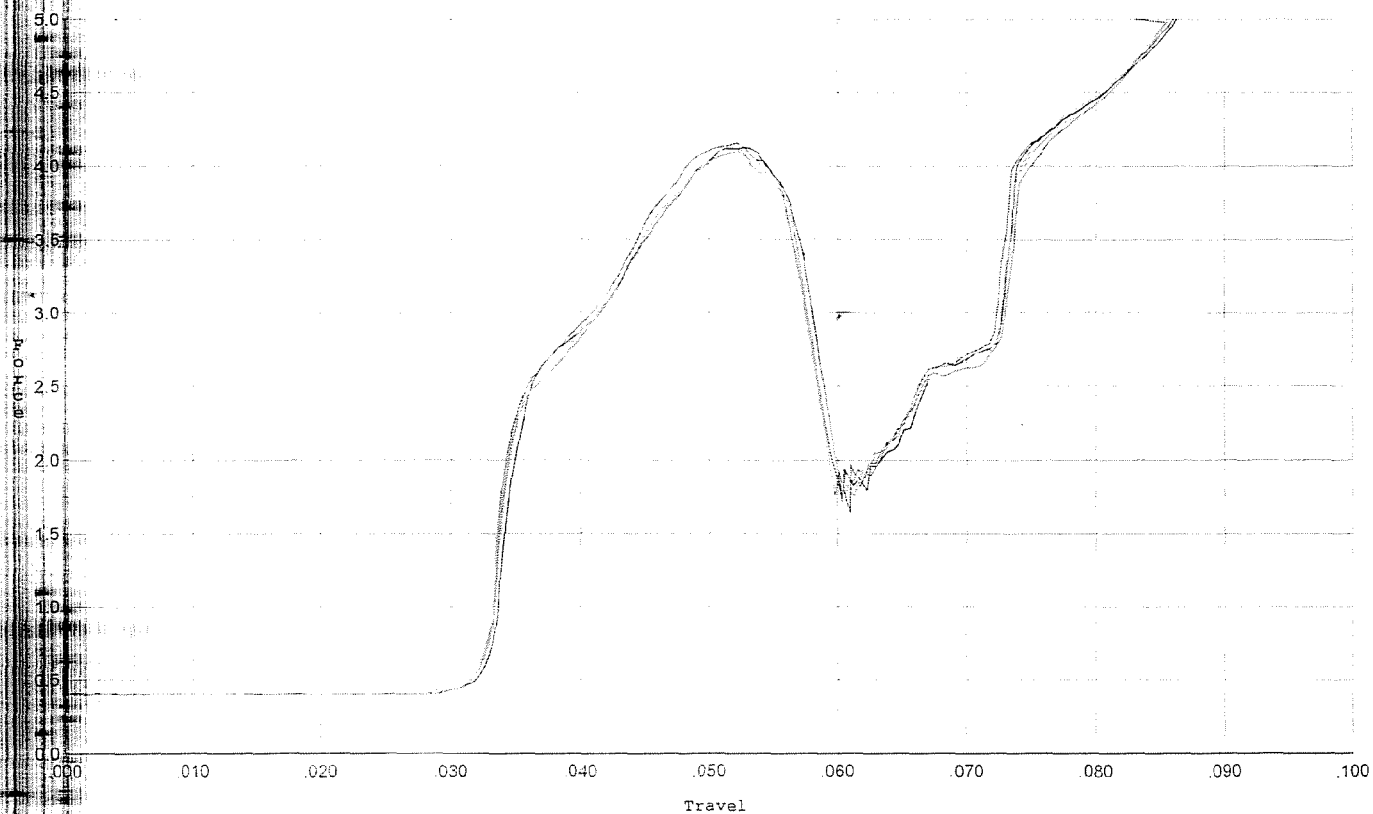
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.057	0.034	0.032	0.093		Set Trigger
2	4.257	0.057	0.034	0.033	0.094		Set Trigger
3	4.265	0.057	0.034	0.033	0.096		Set Trigger
4	4.258	0.057	0.033	0.033	0.094		Set Trigger
5	4.265	0.058	0.034	0.033	0.096		Set Trigger

A. 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



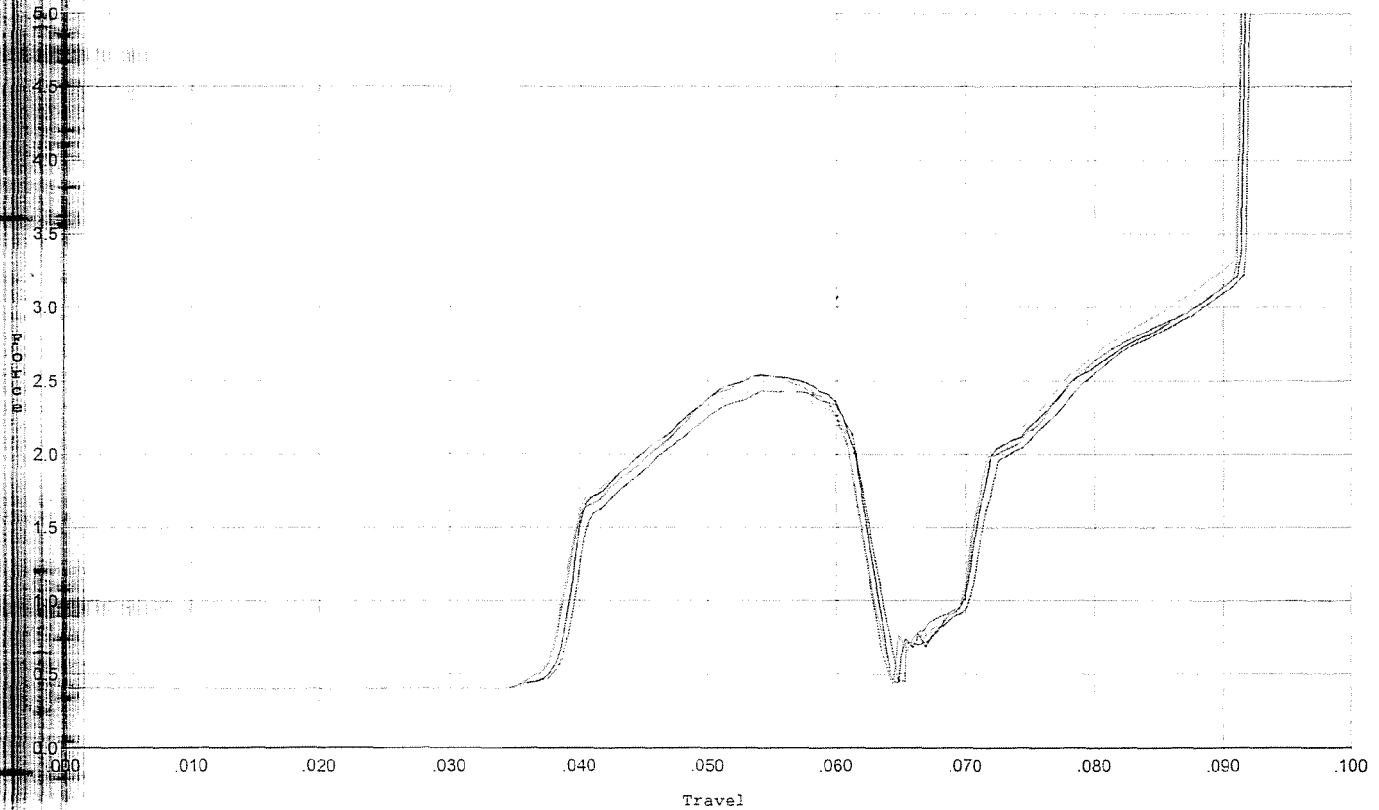
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.057	0.032	0.032	0.095		Set Trigger
2	4.125	0.057	0.033	0.032	0.094		Set Trigger
3	4.099	0.056	0.032	0.033	0.092		Set Trigger
4	4.112	0.058	0.032	0.032	0.096		Set Trigger
5	4.090	0.057	0.032	0.032	0.093		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



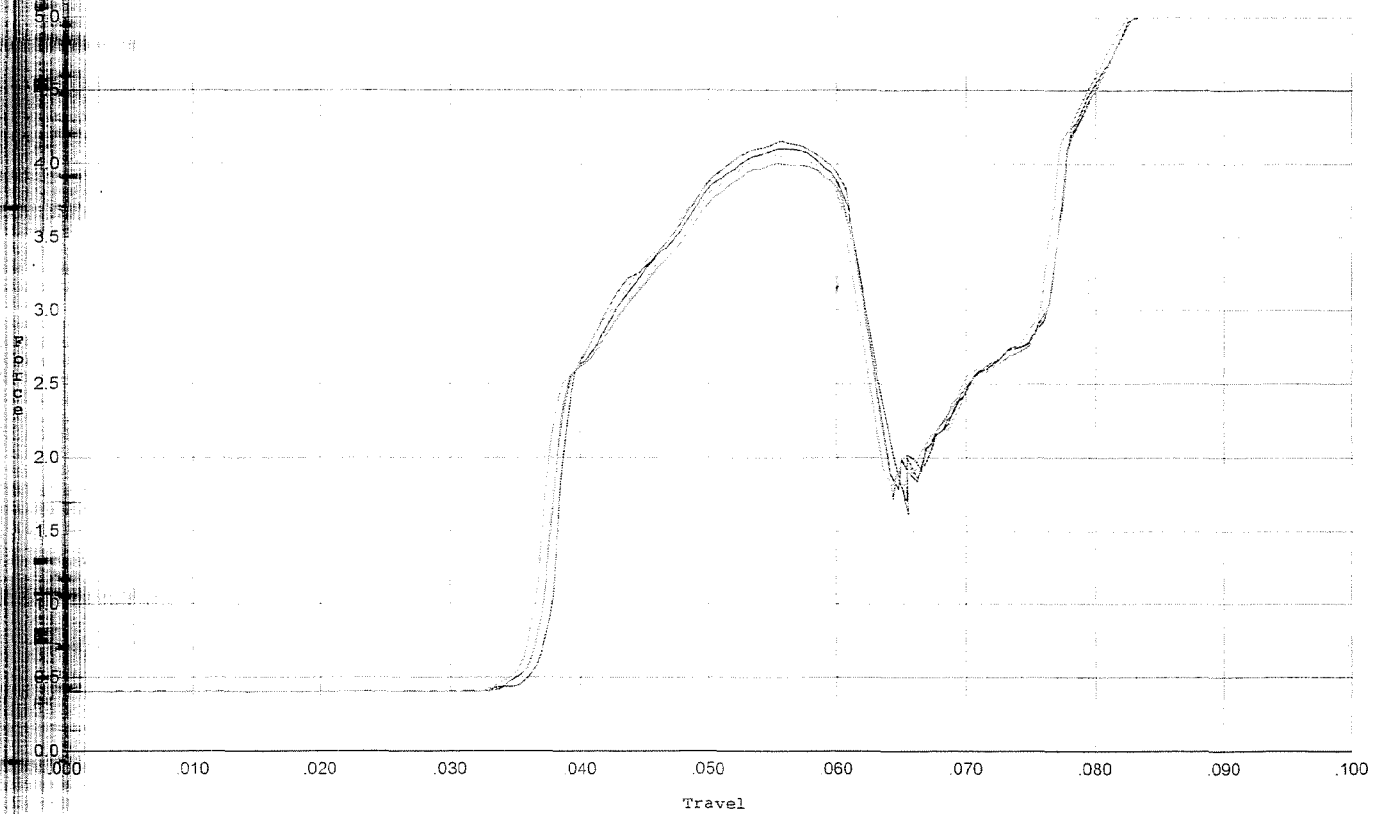
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.061	0.039	0.036	0.063		Set Trigger
2	2.541	0.061	0.038	0.036	0.066		Set Trigger
3	2.531	0.061	0.038	0.036	0.064		Set Trigger
4	2.441	0.061	0.038	0.036	0.064		Set Trigger
5	2.528	0.061	0.038	0.036	0.065		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.061	0.037	0.033	0.099		Set Trigger
2	4.104	0.061	0.036	0.033	0.100		Set Trigger
3	4.007	0.061	0.036	0.033	0.098		Set Trigger
4	4.060	0.061	0.036	0.033	0.099		Set Trigger
5	4.088	0.060	0.036	0.033	0.099		Set Trigger

A - 4.08