

6680 7695

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

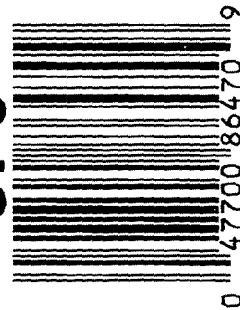
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807695

UPC



GUN SERIAL # G 6807695

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SPD
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SPD
460	CHECK HEADSPACE		1-21-09	SPD
470	DIS-ASSEMBLE ACTION		1-21-09	SPD
472	SERIALIZE BOLT HANDLE		1-22-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1-23-09	
490	MAGNAFLUX BOLT		1-23-09	MR
500	ROLLMARK CALIBER		1-24-09	RT
520	GOFF BLAST BBL / REC		1-25-09	DG
542	APPLY COATINGS (BARREL ACTION)		1-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

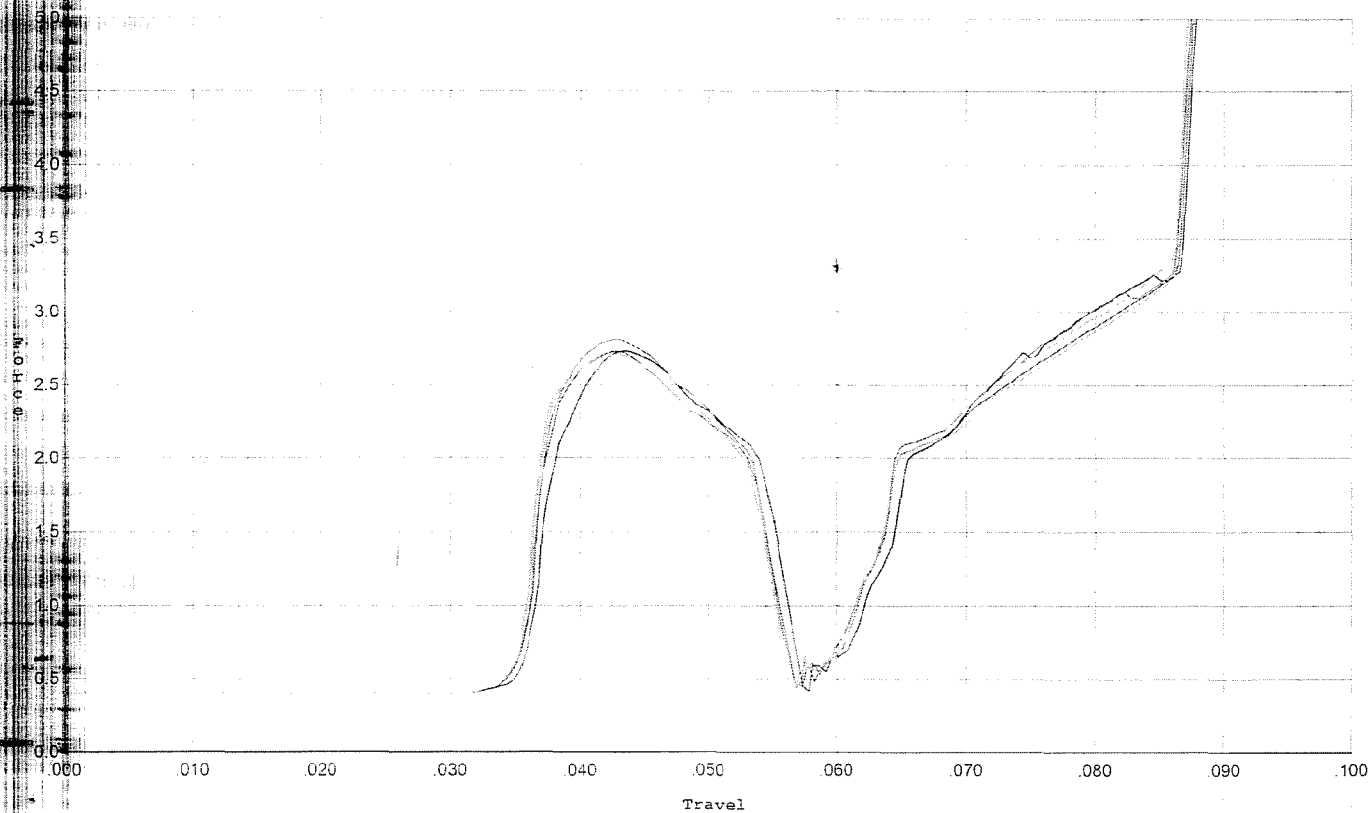
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-9-09	L N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-9-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	2-9-09	L N
	J) ASSEMBLE STOCK		1-30-09	L N
	K) ASSEMBLE SWIVEL STUDS		2-9-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	W N
670	FINAL INSPECTION A) HEADSPACE		2-9-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.74</u> <u>2.84</u> <u>2.67</u> <u>2.66</u>	2-4-09	W N
	C) FUNCTION		2-9-09	L N
690	PACK		2-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



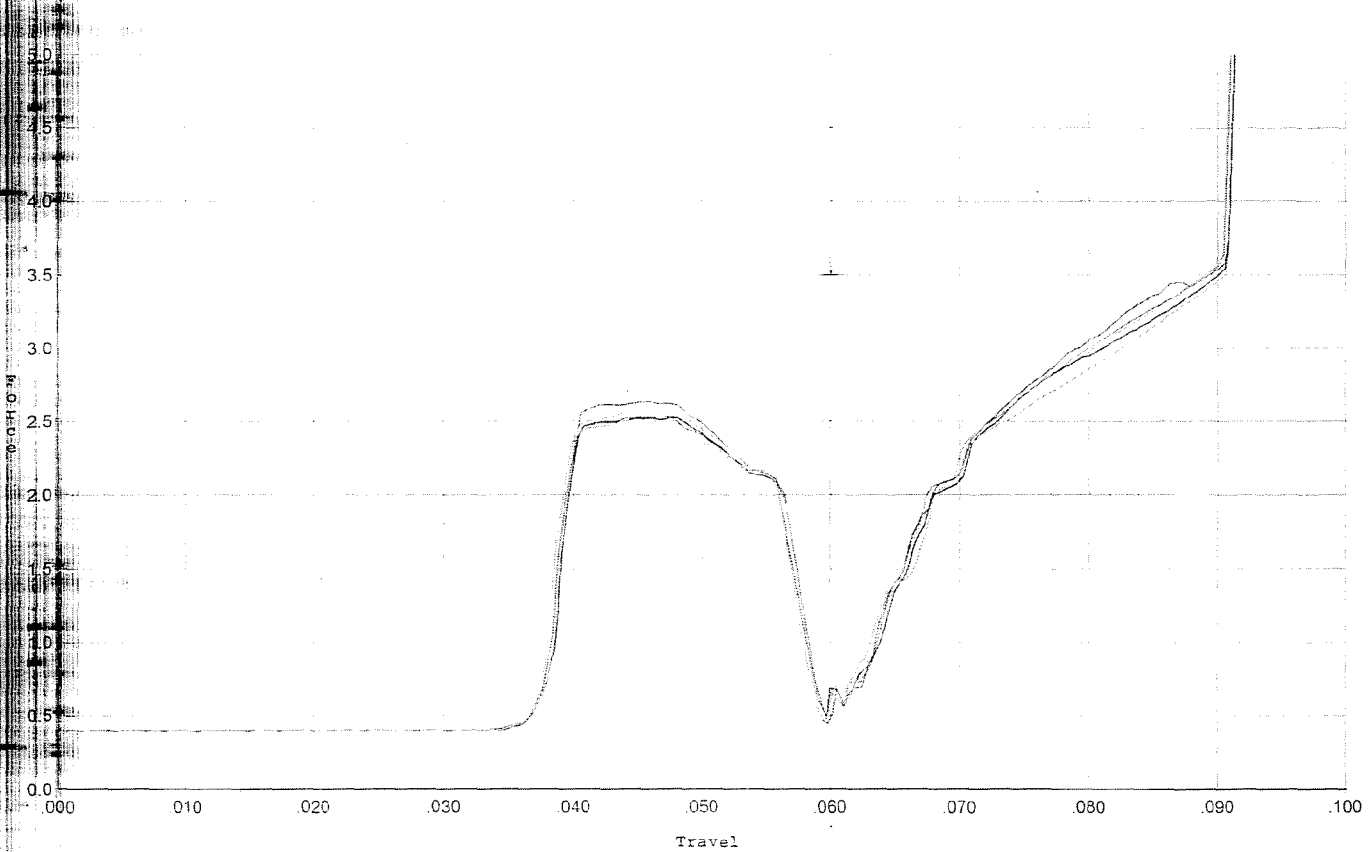
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.728	0.054	0.035	0.038	0.057		Set Trigger
2	2.731	0.055	0.036	0.037	0.058		Set Trigger
3	2.811	0.054	0.035	0.038	0.058		Set Trigger
4	2.691	0.054	0.035	0.037	0.058		Set Trigger
5	2.708	0.054	0.035	0.038	0.057		Set Trigger

A.2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



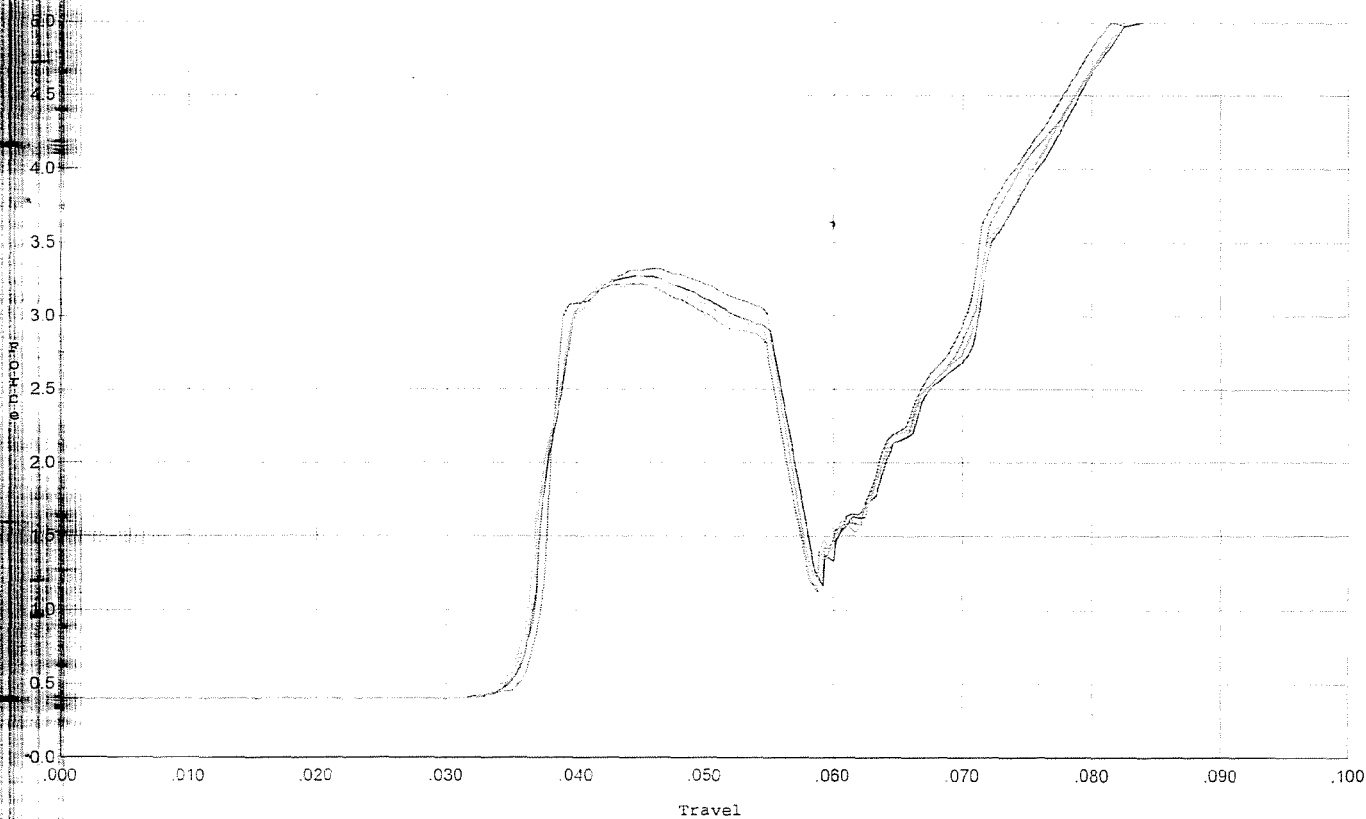
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.056	0.037	0.039	0.060		Set Trigger
2	2.525	0.057	0.037	0.039	0.058		Set Trigger
3	2.533	0.057	0.038	0.039	0.059		Set Trigger
4	2.511	0.056	0.037	0.039	0.058		Set Trigger
5	2.585	0.057	0.038	0.039	0.059		Set Trigger

A-2-S-S

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



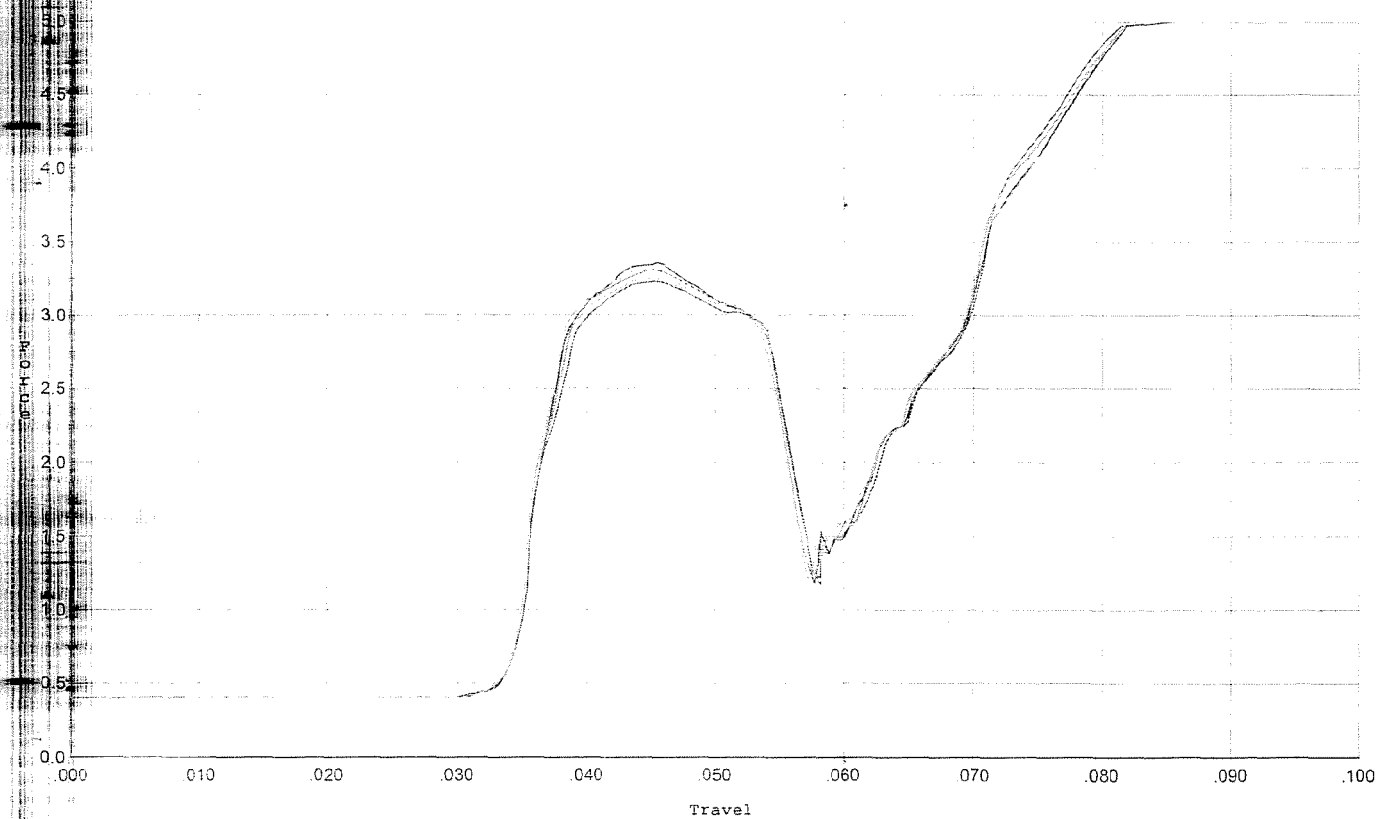
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.323	0.055	0.036	0.038	0.072		Set Trigger
2	3.269	0.057	0.036	0.037	0.074		Set Trigger
3	3.216	0.055	0.036	0.038	0.069		Set Trigger
4	3.213	0.056	0.035	0.037	0.072		Set Trigger
5	3.277	0.055	0.036	0.038	0.072		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



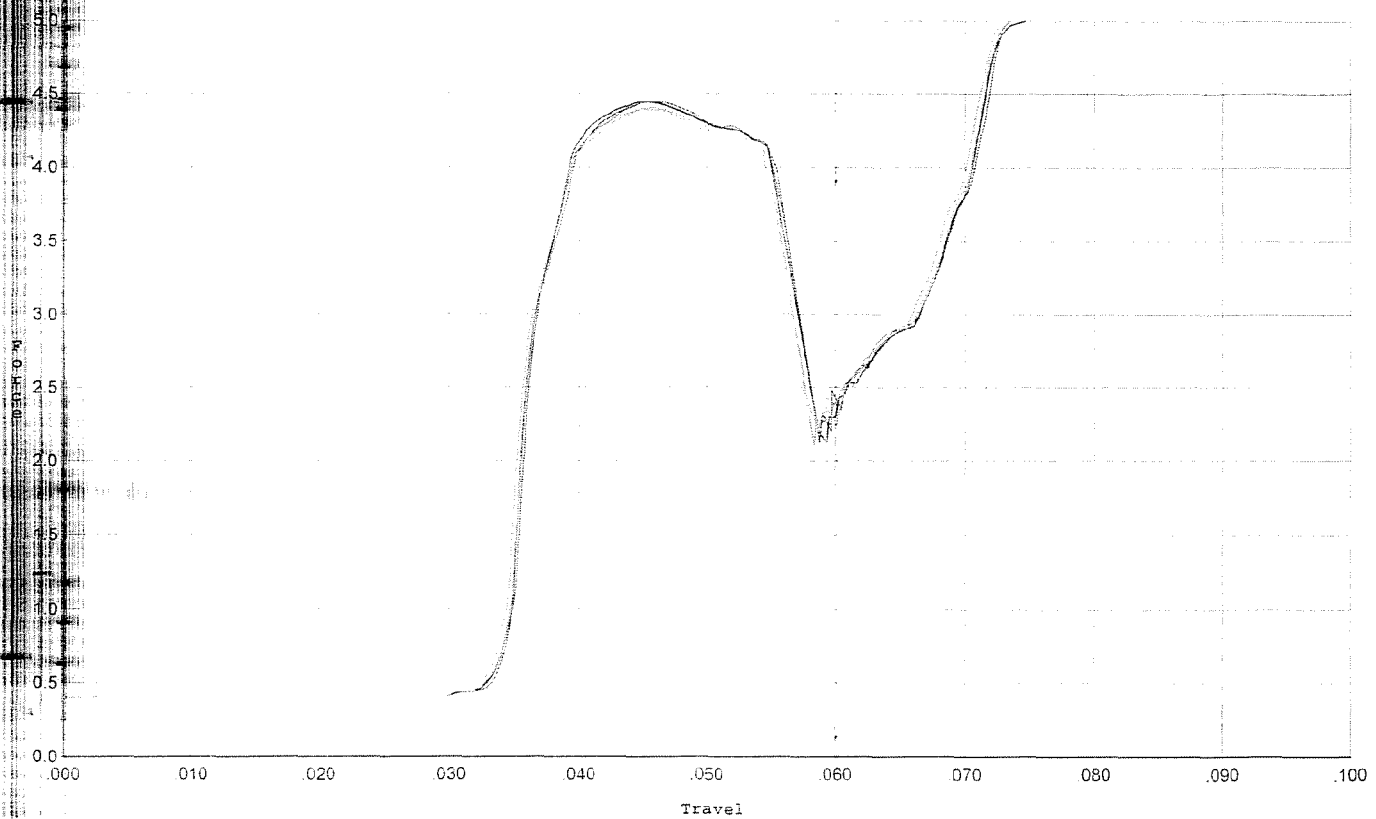
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.056	0.034	0.037	0.074		Set Trigger
2	3.354	0.054	0.034	0.037	0.073		Set Trigger
3	3.307	0.054	0.034	0.037	0.072		Set Trigger
4	3.305	0.055	0.034	0.037	0.073		Set Trigger
5	3.251	0.054	0.034	0.037	0.072		Set Trigger

A.3-29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



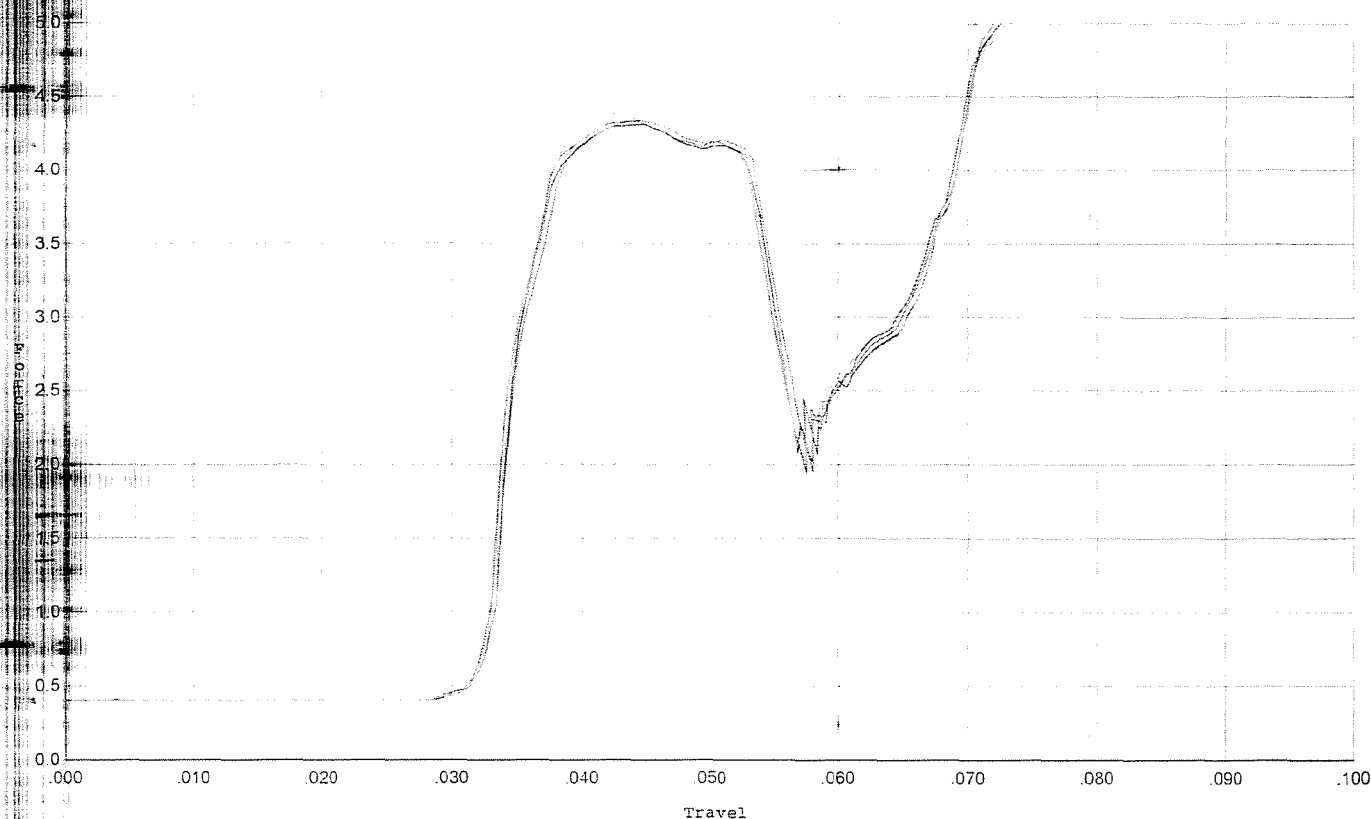
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.445	0.056	0.034	0.028	0.100		Set Trigger
2	4.448	0.057	0.034	0.027	0.101		Set Trigger
3	4.449	0.055	0.034	0.028	0.099		Set Trigger
4	4.389	0.055	0.034	0.028	0.097		Set Trigger
5	4.405	0.055	0.033	0.028	0.099		Set Trigger

A. 4.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



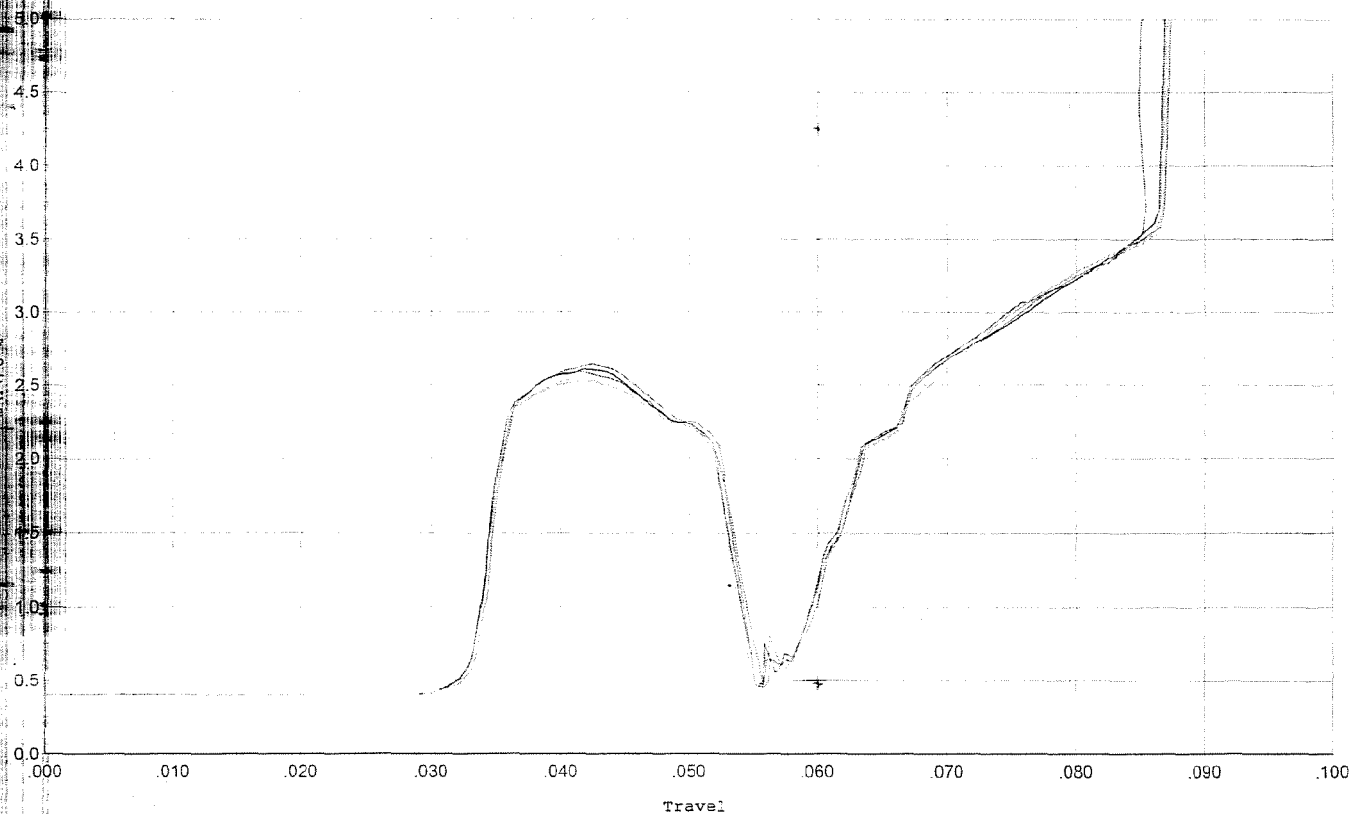
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.327	0.053	0.032	0.029	0.094		Set Trigger
4.307	0.054	0.032	0.029	0.095		Set Trigger
4.334	0.053	0.032	0.029	0.094		Set Trigger
4.350	0.053	0.032	0.029	0.094		Set Trigger
4.394	0.054	0.032	0.029	0.098		Set Trigger

A-4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



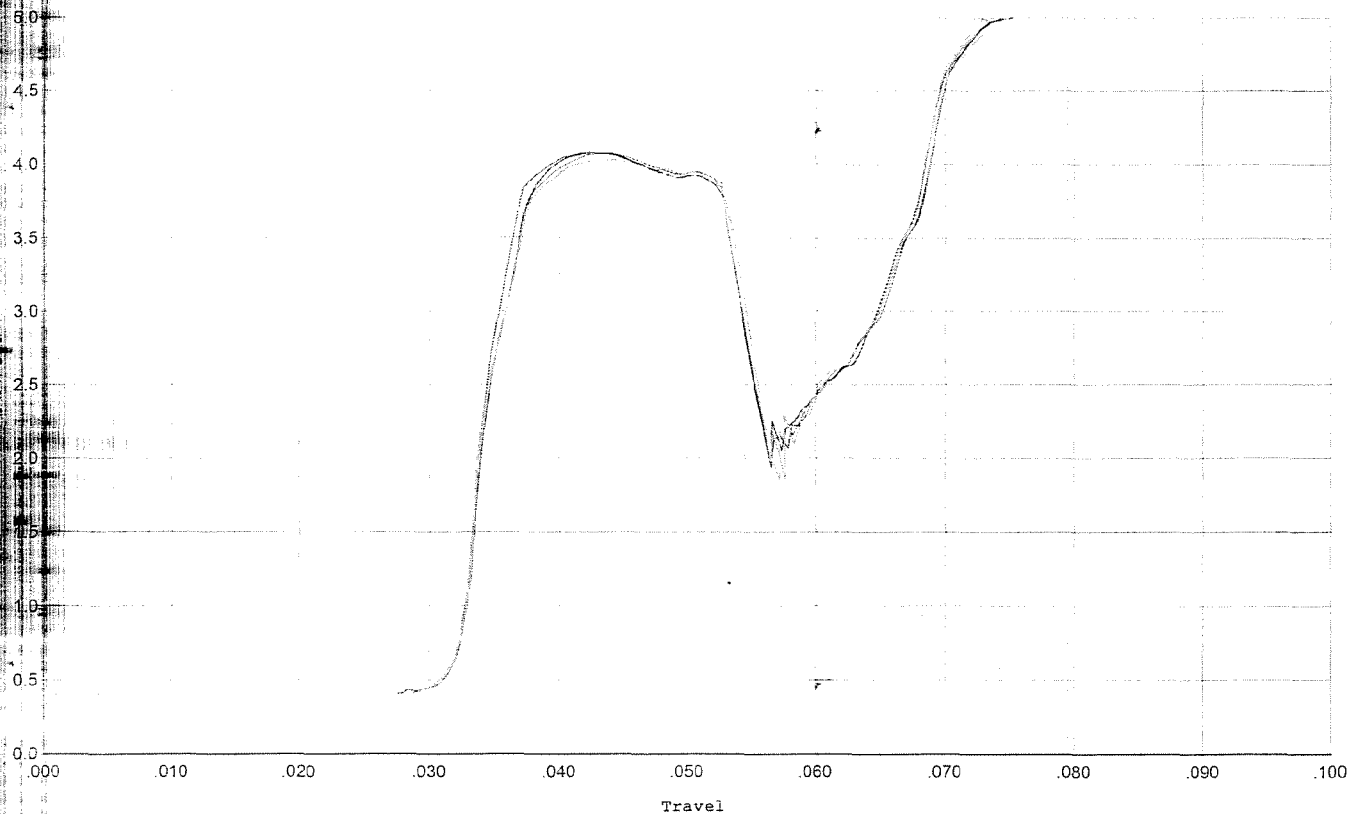
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.590	0.053	0.033	0.036	0.058		Set Trigger
2.607	0.052	0.033	0.038	0.057		Set Trigger
2.645	0.052	0.033	0.038	0.058		Set Trigger
2.525	0.053	0.033	0.038	0.057		Set Trigger
2.539	0.052	0.033	0.038	0.056		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.066	0.053	0.032	0.034	0.090		Set Trigger
4.080	0.053	0.032	0.034	0.089		Set Trigger
4.070	0.054	0.032	0.034	0.091		Set Trigger
4.026	0.053	0.032	0.034	0.089		Set Trigger
4.027	0.054	0.032	0.033	0.091		Set Trigger

A. 4.05