

G680 7701

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

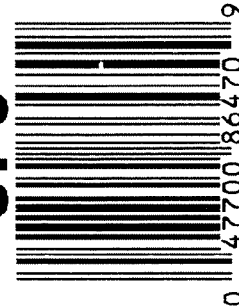
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807701

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807701

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-21-09	SP
430	ASSEMBLE TO STOCK		1-21-09	SP
440	PROOF		1-21-09	SP
460	CHECK HEADSPACE		1-21-09	SP
470	DIS-ASSEMBLE ACTION		1-21-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	1-22-09	RTZ
475	DRILL AND TAP SIGHT HOLES		1-22-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1/23/09	AD
490	MAGNAFLUX BOLT		1/23/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DC
542	APPLY COATINGS (BARREL ACTION)		130	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-30-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

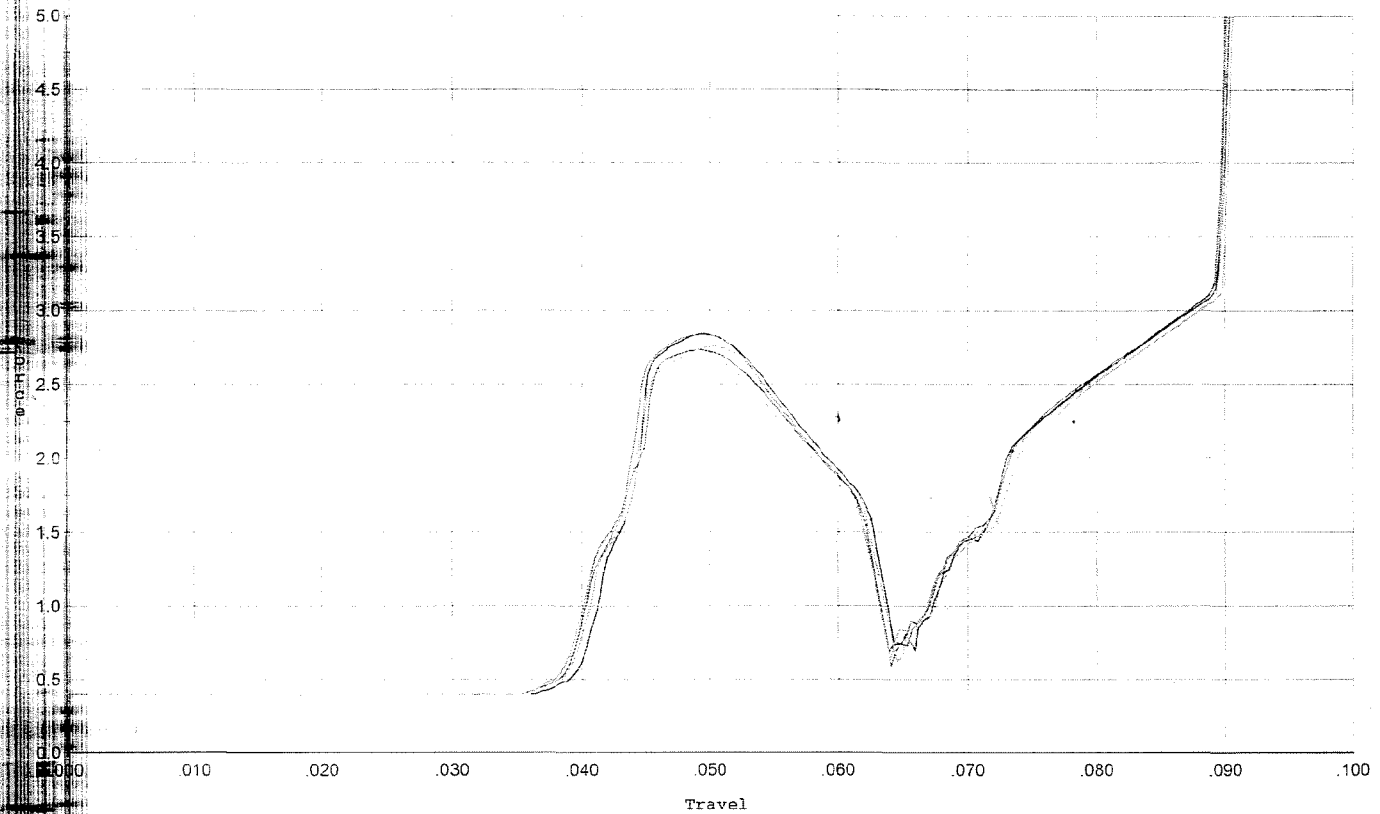
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-6-09	R N
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-6-09	R N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	2-6-09	R N
	J) ASSEMBLE STOCK		1-30-09	R N
	K) ASSEMBLE SWIVEL STUDS		2-6-09	R N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-3-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-3-09	W N
670	FINAL INSPECTION A) HEADSPACE		2-6-09	R N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.15</u> <u>2.17</u> <u>2.17</u> <u>2.21</u> <u>2.19</u>	2-4-09	W N
	C) FUNCTION		2-6-09	R N
690	PACK		2/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



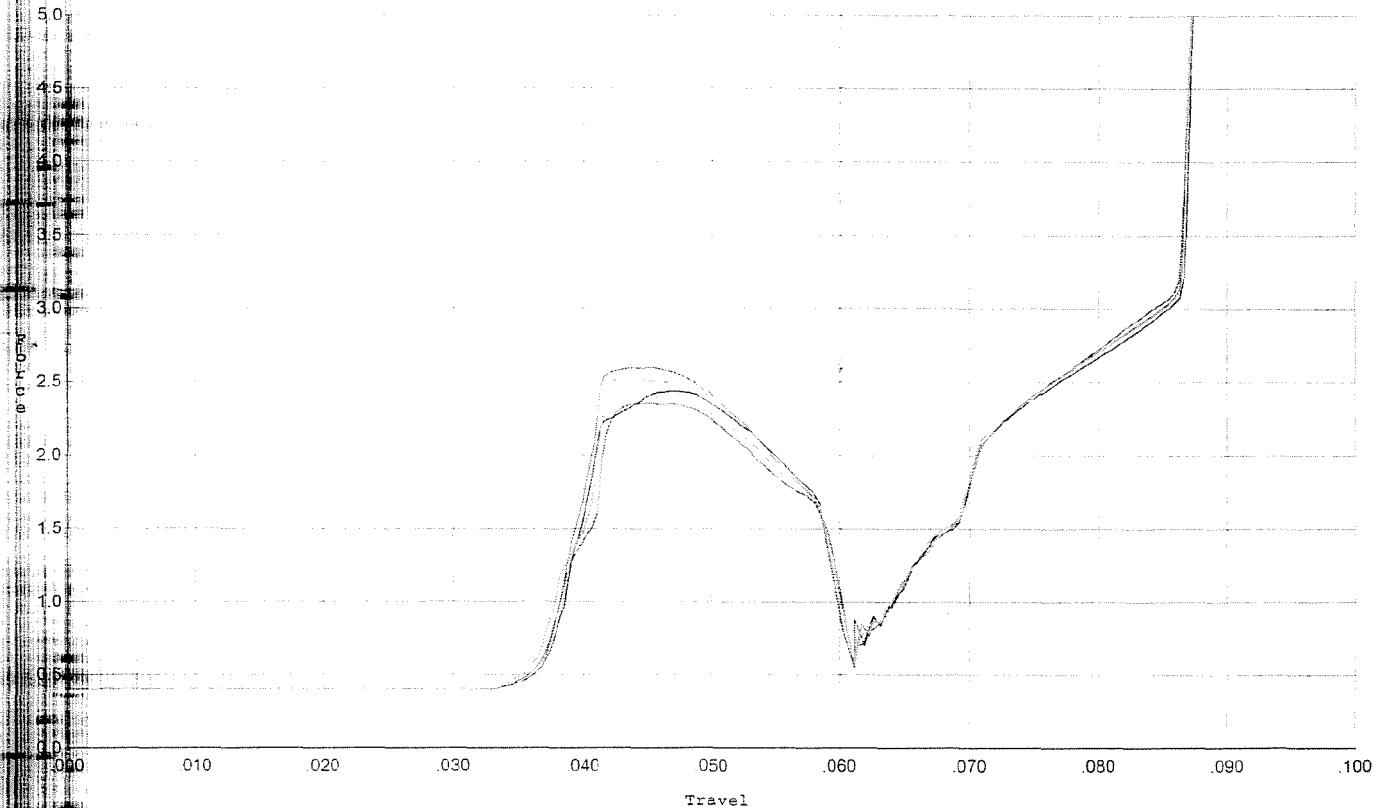
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.731	0.062	0.039	0.034	0.064		Set Trigger
2	2.840	0.063	0.040	0.034	0.066		Set Trigger
3	2.834	0.062	0.039	0.035	0.066		Set Trigger
4	2.677	0.062	0.039	0.035	0.064		Set Trigger
5	2.758	0.063	0.039	0.035	0.066		Set Trigger

A-2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



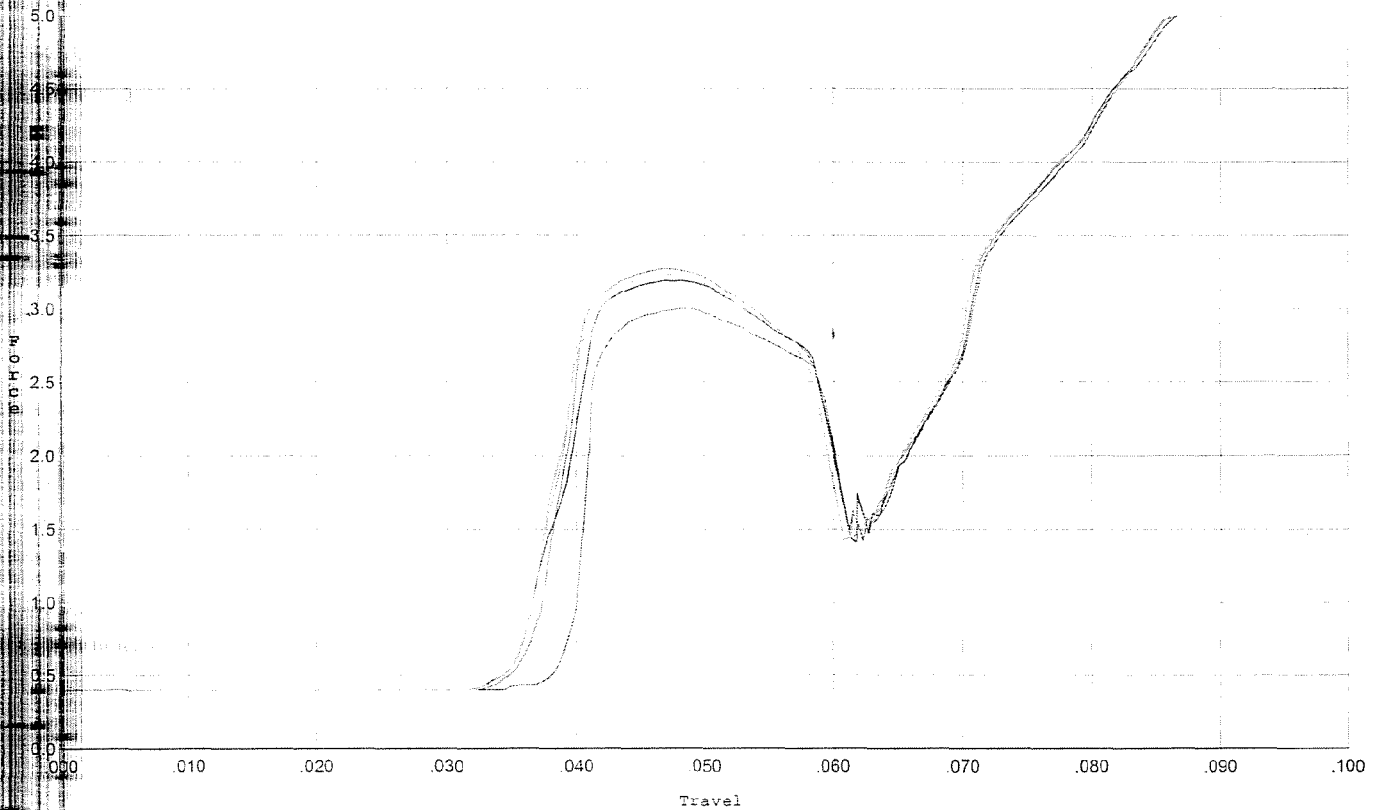
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.355	0.059	0.037	0.035	0.057		Set Trigger
2	2.436	0.059	0.037	0.035	0.060		Set Trigger
3	2.596	0.060	0.037	0.035	0.062		Set Trigger
4	2.405	0.059	0.037	0.035	0.059		Set Trigger
5	2.523	0.059	0.037	0.035	0.060		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



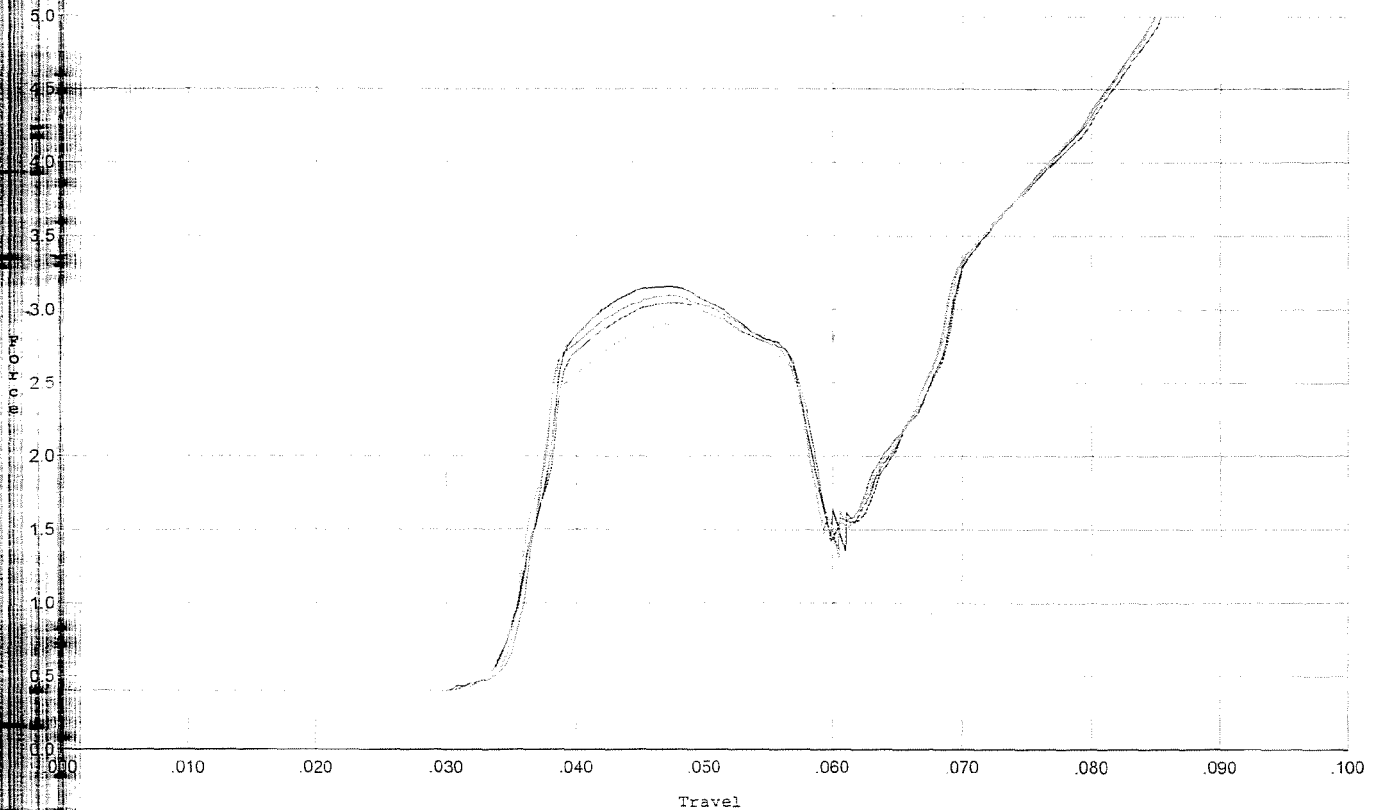
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.000	0.059	0.039	0.033	0.071		Set Trigger
2	3.189	0.060	0.036	0.033	0.079		Set Trigger
3	3.270	0.060	0.036	0.033	0.080		Set Trigger
4	3.112	0.059	0.035	0.033	0.077		Set Trigger
5	3.237	0.059	0.036	0.033	0.079		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



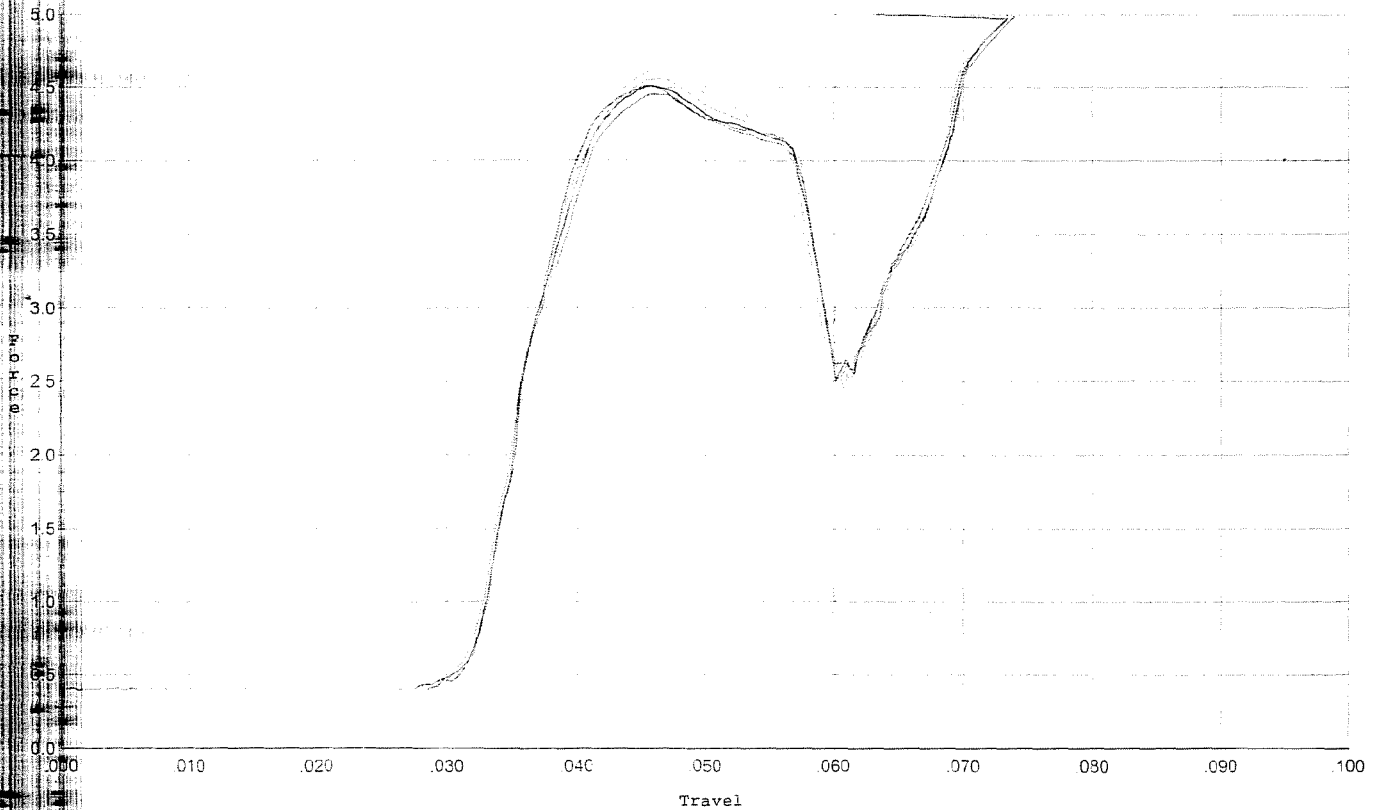
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.058	0.034	0.033	0.076		Set Trigger
2	3.156	0.057	0.034	0.033	0.076		Set Trigger
3	3.094	0.057	0.035	0.033	0.075		Set Trigger
4	3.095	0.057	0.034	0.033	0.076		Set Trigger
5	2.912	0.057	0.035	0.033	0.072		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



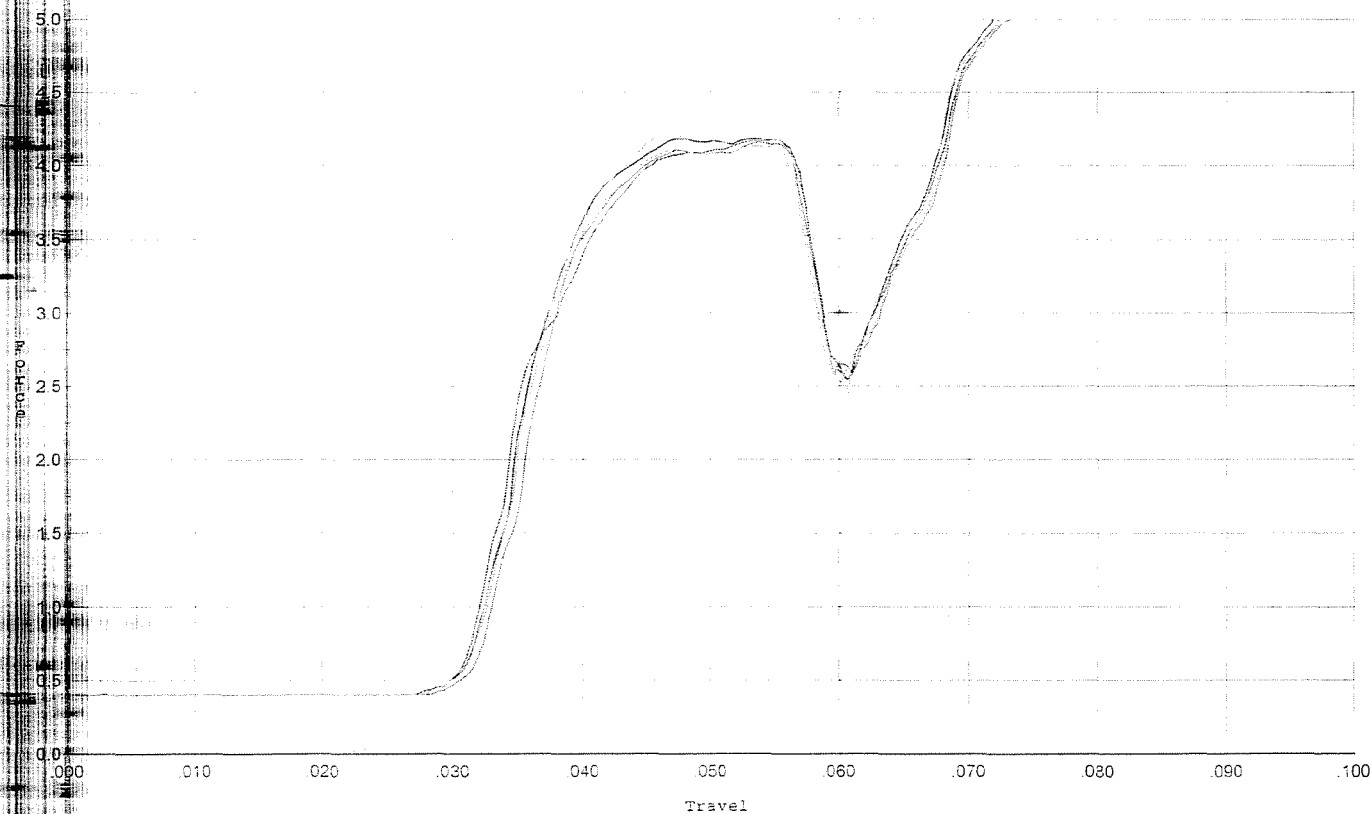
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.511	0.058	0.032	0.027	0.110		Set Trigger
2	4.509	0.058	0.032	0.027	0.110		Set Trigger
3	4.450	0.058	0.032	0.027	0.109		Set Trigger
4	4.624	0.057	0.032	0.027	0.110		Set Trigger
5	4.558	0.057	0.032	0.027	0.108		Set Trigger

A. 4.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



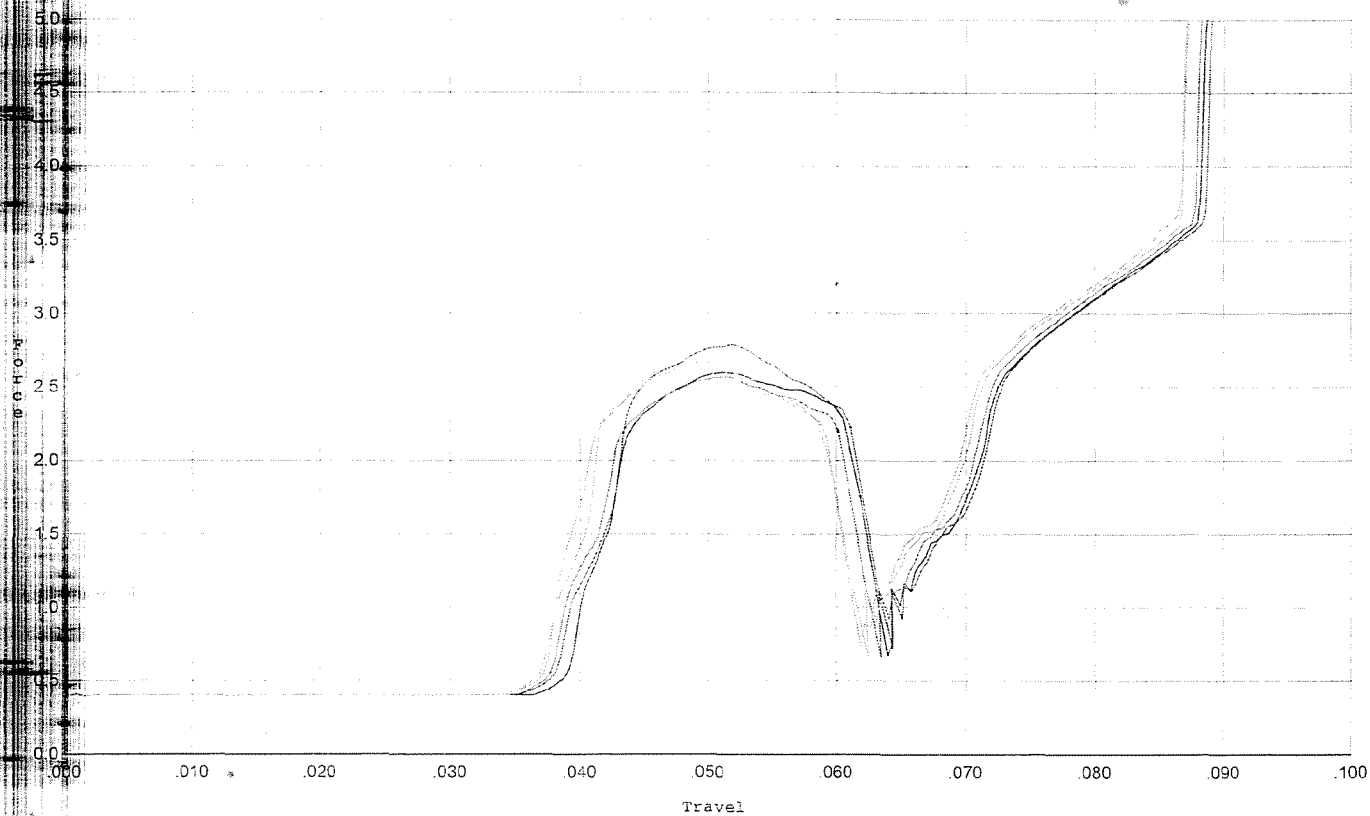
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.058	0.031	0.027	0.104		Set Trigger
2	4.179	0.057	0.031	0.028	0.104		Set Trigger
3	4.155	0.057	0.032	0.028	0.101		Set Trigger
4	4.205	0.056	0.031	0.028	0.102		Set Trigger
5	4.128	0.057	0.031	0.028	0.101		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.790	0.061	0.038	0.034	0.069		Set Trigger
2	2.598	0.062	0.039	0.033	0.066		Set Trigger
3	2.569	0.060	0.038	0.034	0.065		Set Trigger
4	2.692	0.059	0.038	0.034	0.066		Set Trigger
5	2.669	0.059	0.037	0.034	0.066		Set Trigger

A-2-66