

G 6807702

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

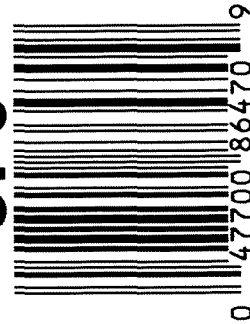


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807702**UPC**

GUN SERIAL #

G 680 7702

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RIZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	1/24/09	
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DS
542	APPLY COATINGS (BARREL ACTION)		2 3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

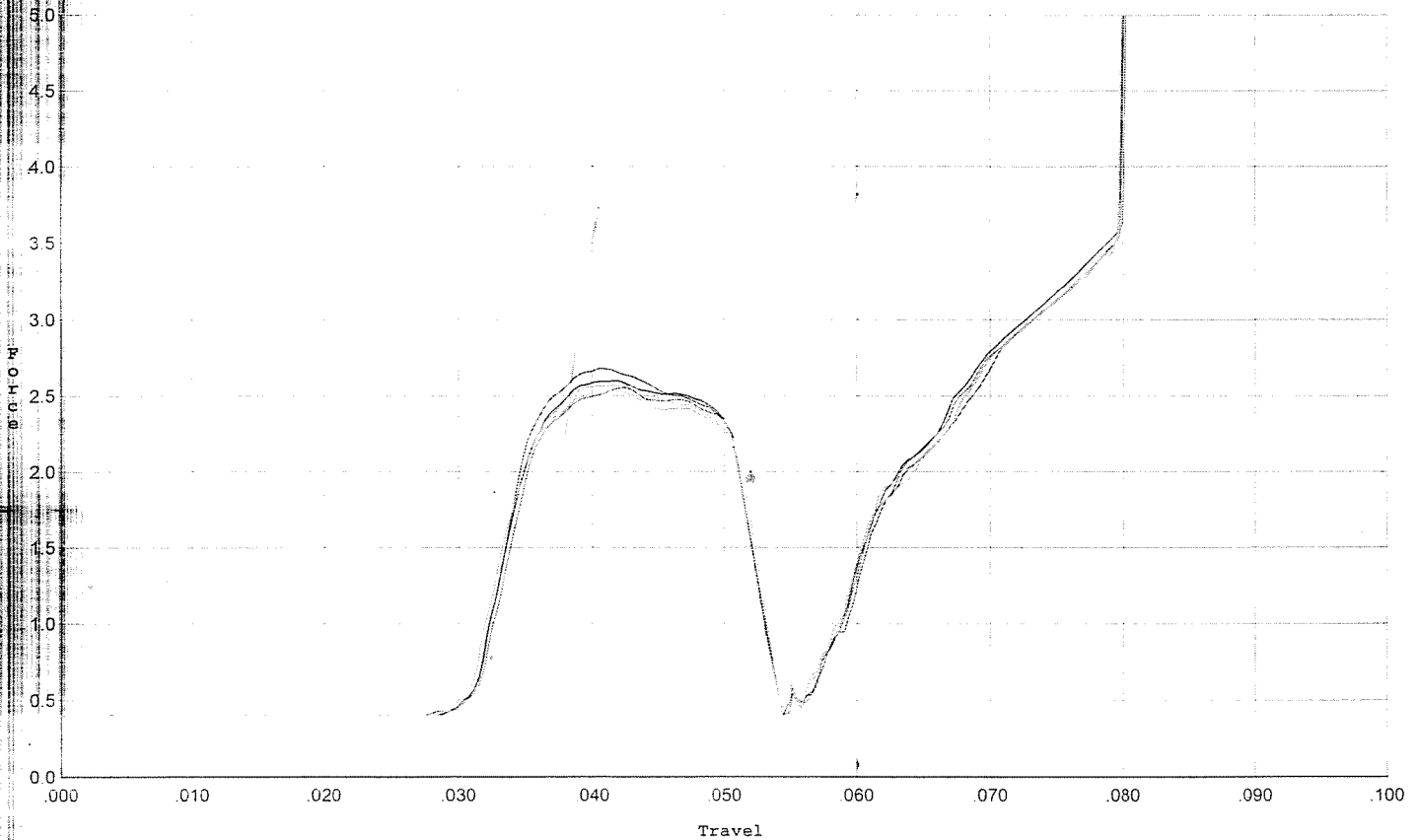
F004 REV 5/2006

ST #	DESCRIPTION	READING	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-10-09	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	2-10-09	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-10-09	LD
	J) ASSEMBLE STOCK		2-4-09	LD
	K) ASSEMBLE SWIVEL STUDS		2-10-09	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-5-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-5-09	LD
670	FINAL INSPECTION A) HEADSPACE		2-10-09	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.57</u> <u>2.57</u> <u>2.53</u> <u>2.50</u>	2-6-09	LD
	C) FUNCTION		2-10-09	LD
690	PACK		2/12/09	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



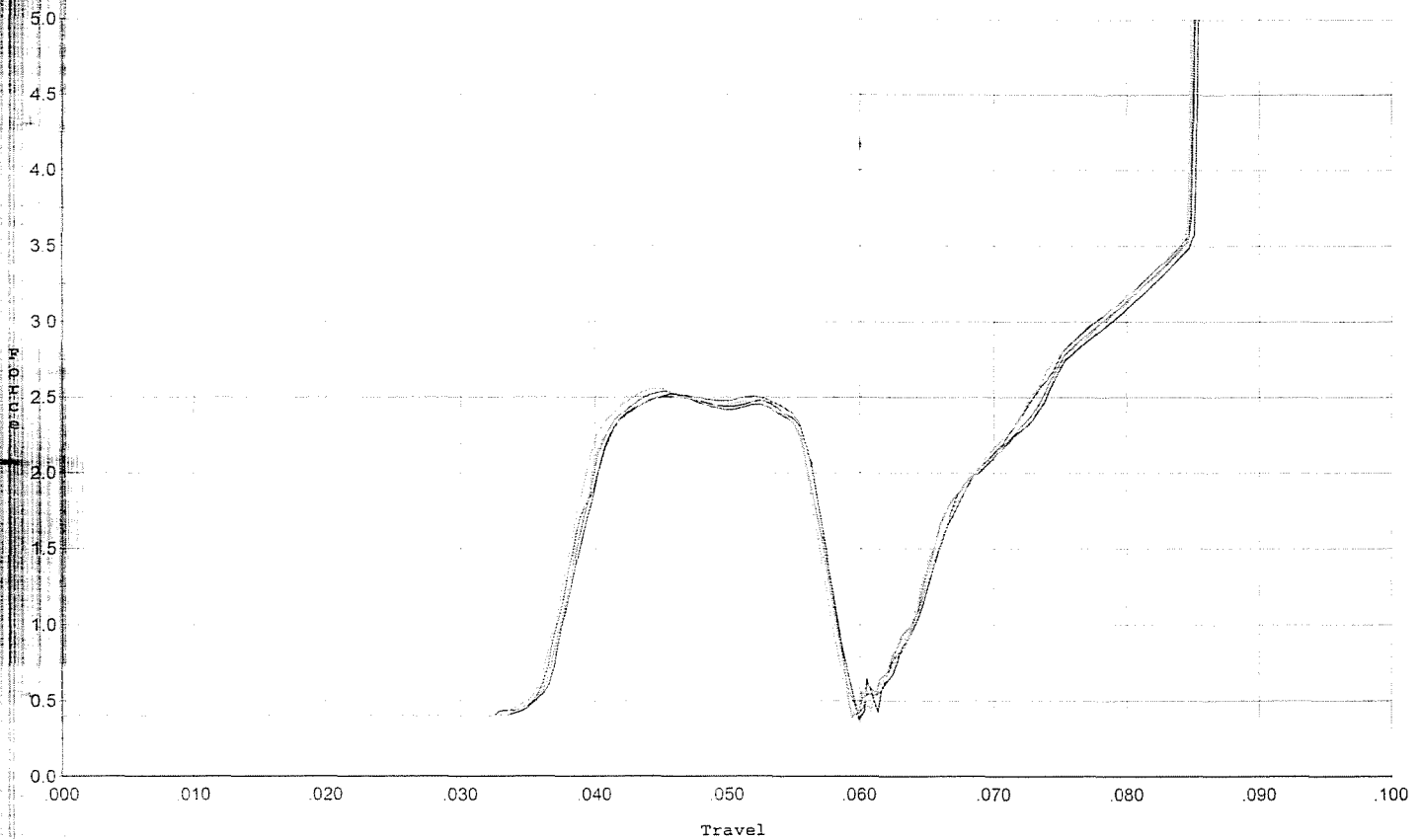
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.678	0.051	0.031	0.034	0.058		Set Trigger
2	2.599	0.051	0.032	0.033	0.057		Set Trigger
3	2.553	0.051	0.032	0.033	0.056		Set Trigger
4	2.569	0.052	0.031	0.033	0.058		Set Trigger
5	2.526	0.051	0.031	0.033	0.056		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



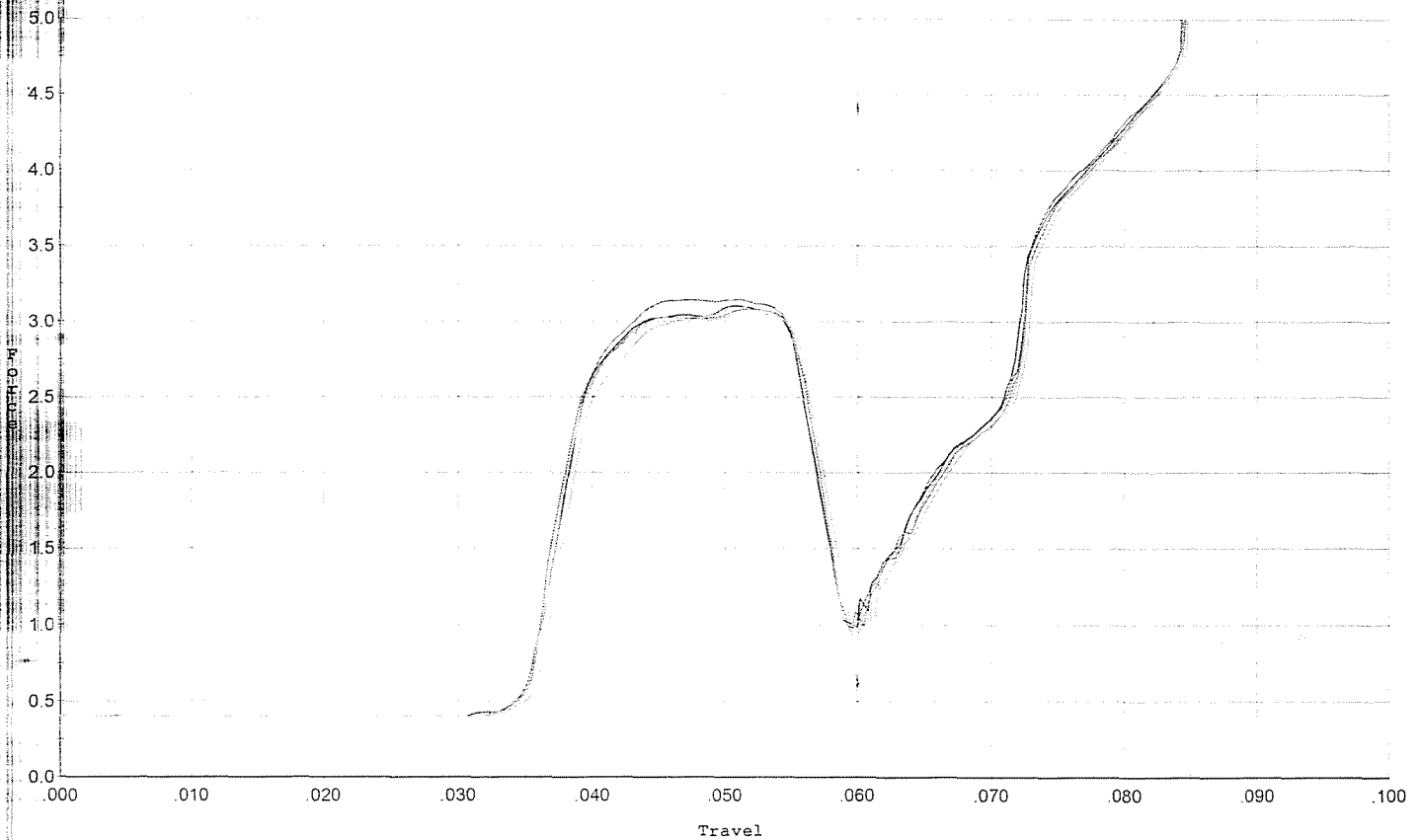
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.057	0.036	0.035	0.060		Set Trigger
2	2.520	0.056	0.037	0.035	0.059		Set Trigger
3	2.536	0.056	0.037	0.035	0.060		Set Trigger
4	2.503	0.057	0.037	0.034	0.060		Set Trigger
5	2.558	0.056	0.036	0.035	0.060		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/19/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



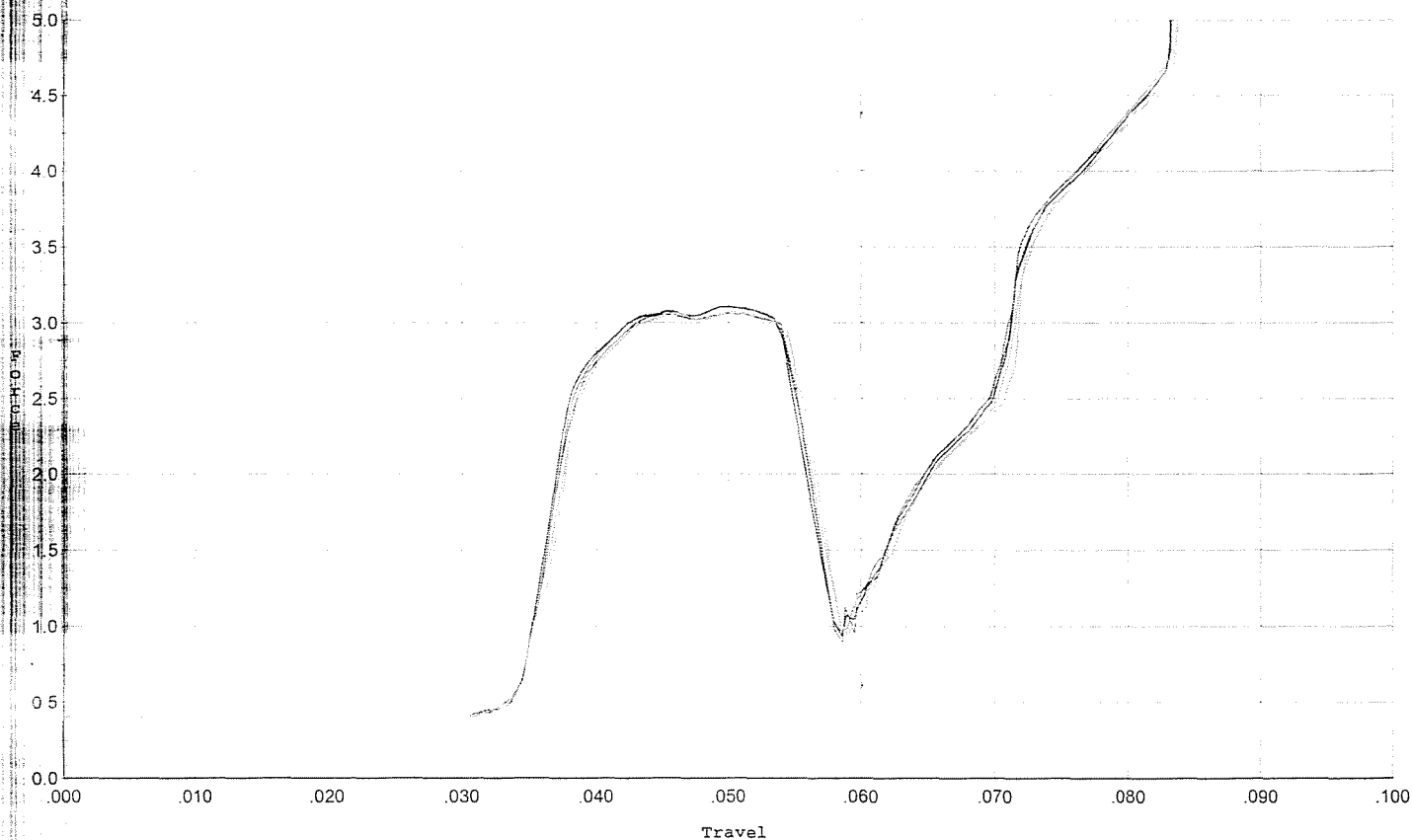
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.055	0.035	0.034	0.071		Set Trigger
2	3.103	0.055	0.035	0.034	0.069		Set Trigger
3	3.080	0.056	0.036	0.033	0.071		Set Trigger
4	3.098	0.056	0.035	0.033	0.071		Set Trigger
5	3.069	0.057	0.036	0.033	0.071		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



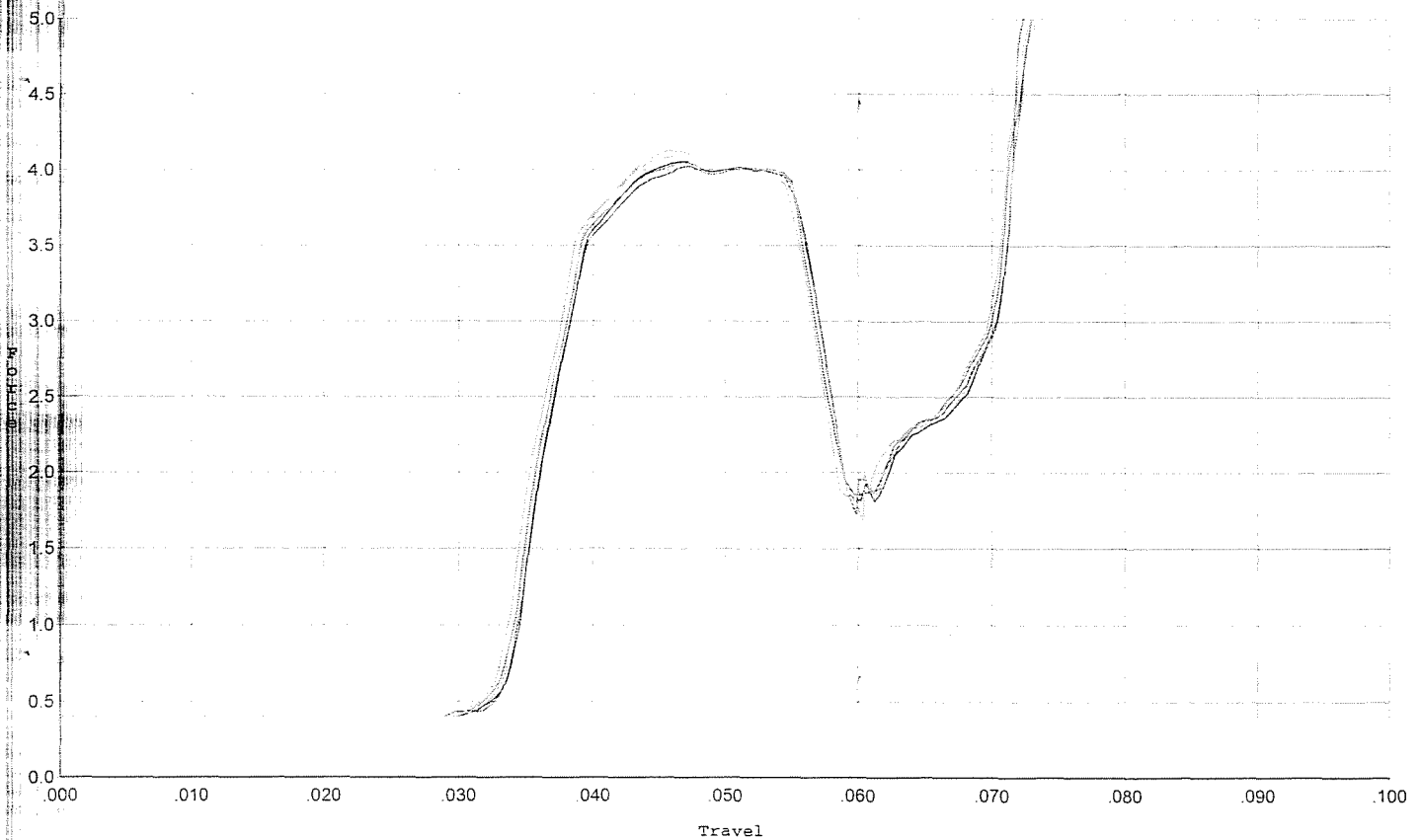
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.055	0.034	0.033	0.070		Set Trigger
2	3.103	0.054	0.034	0.034	0.069		Set Trigger
3	3.107	0.055	0.035	0.033	0.071		Set Trigger
4	3.061	0.056	0.035	0.033	0.071		Set Trigger
5	3.072	0.055	0.035	0.034	0.069		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



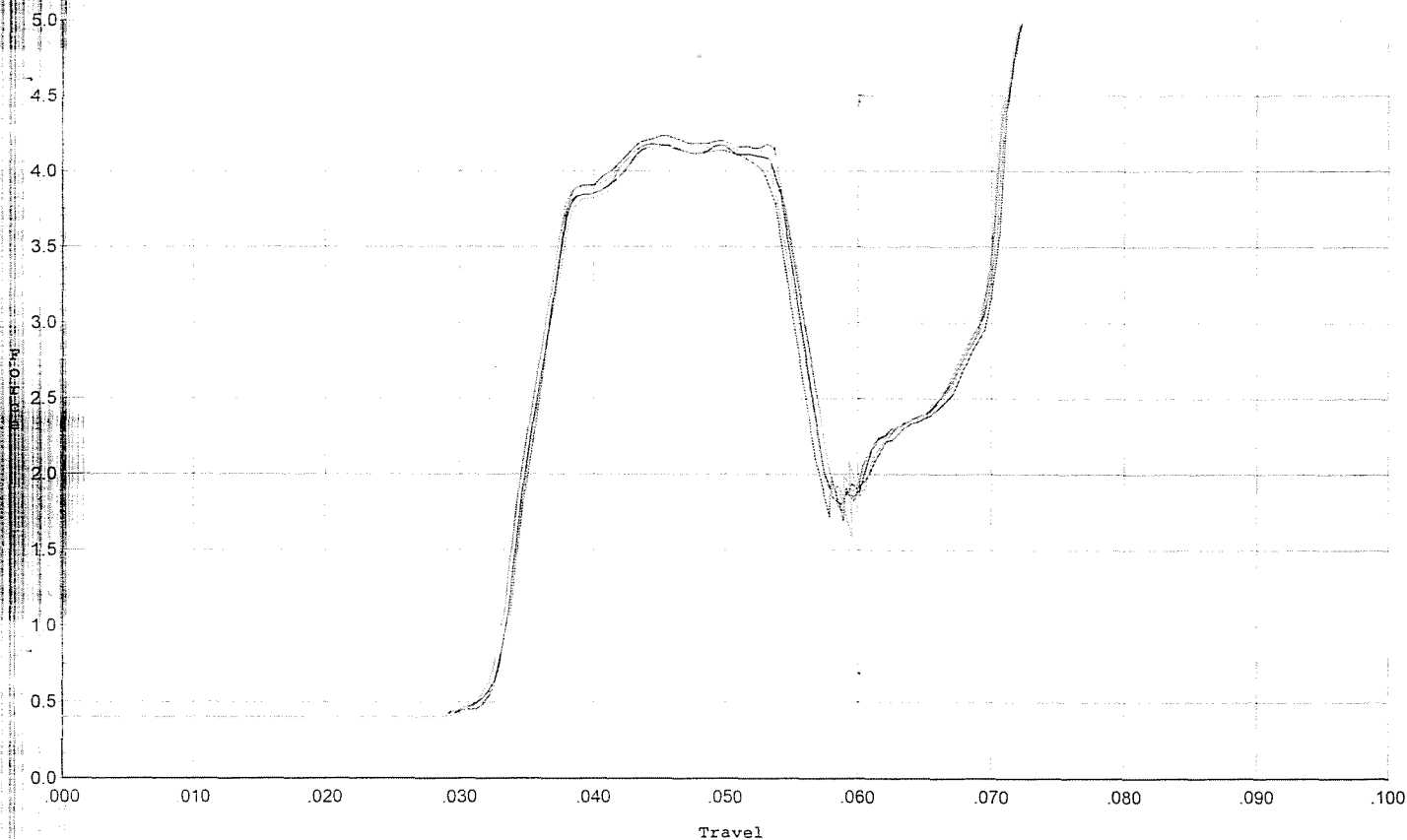
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.056	0.034	0.027	0.093		Set Trigger
2	4.056	0.056	0.034	0.028	0.094		Set Trigger
3	4.045	0.055	0.033	0.029	0.092		Set Trigger
4	4.126	0.057	0.033	0.028	0.095		Set Trigger
5	4.085	0.056	0.033	0.028	0.094		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



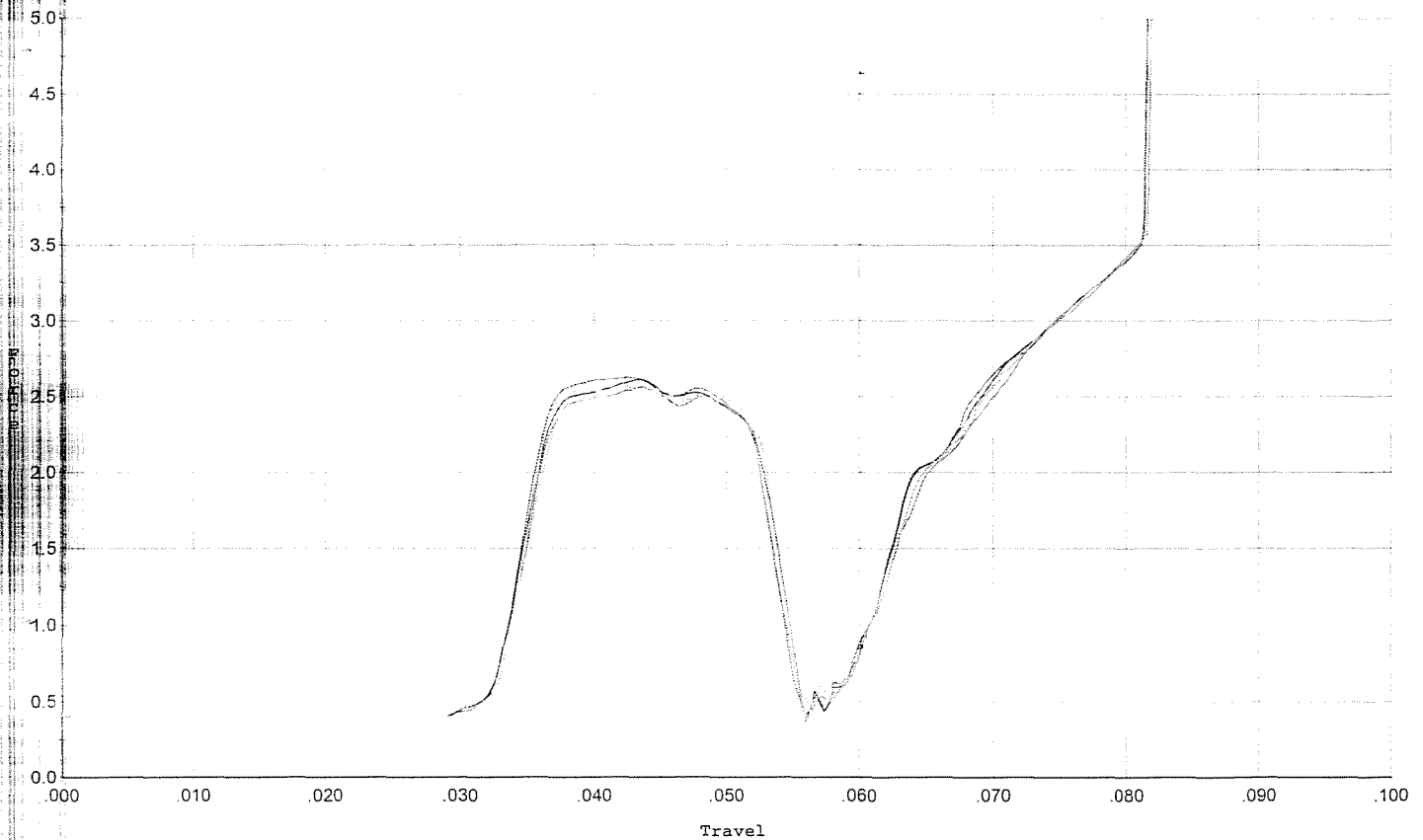
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.054	0.033	0.027	0.093		Set Trigger
2	4.172	0.054	0.033	0.027	0.093		Set Trigger
3	4.178	0.054	0.032	0.027	0.092		Set Trigger
4	4.176	0.055	0.032	0.026	0.095		Set Trigger
5	4.192	0.055	0.033	0.026	0.096		Set Trigger

Aug 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



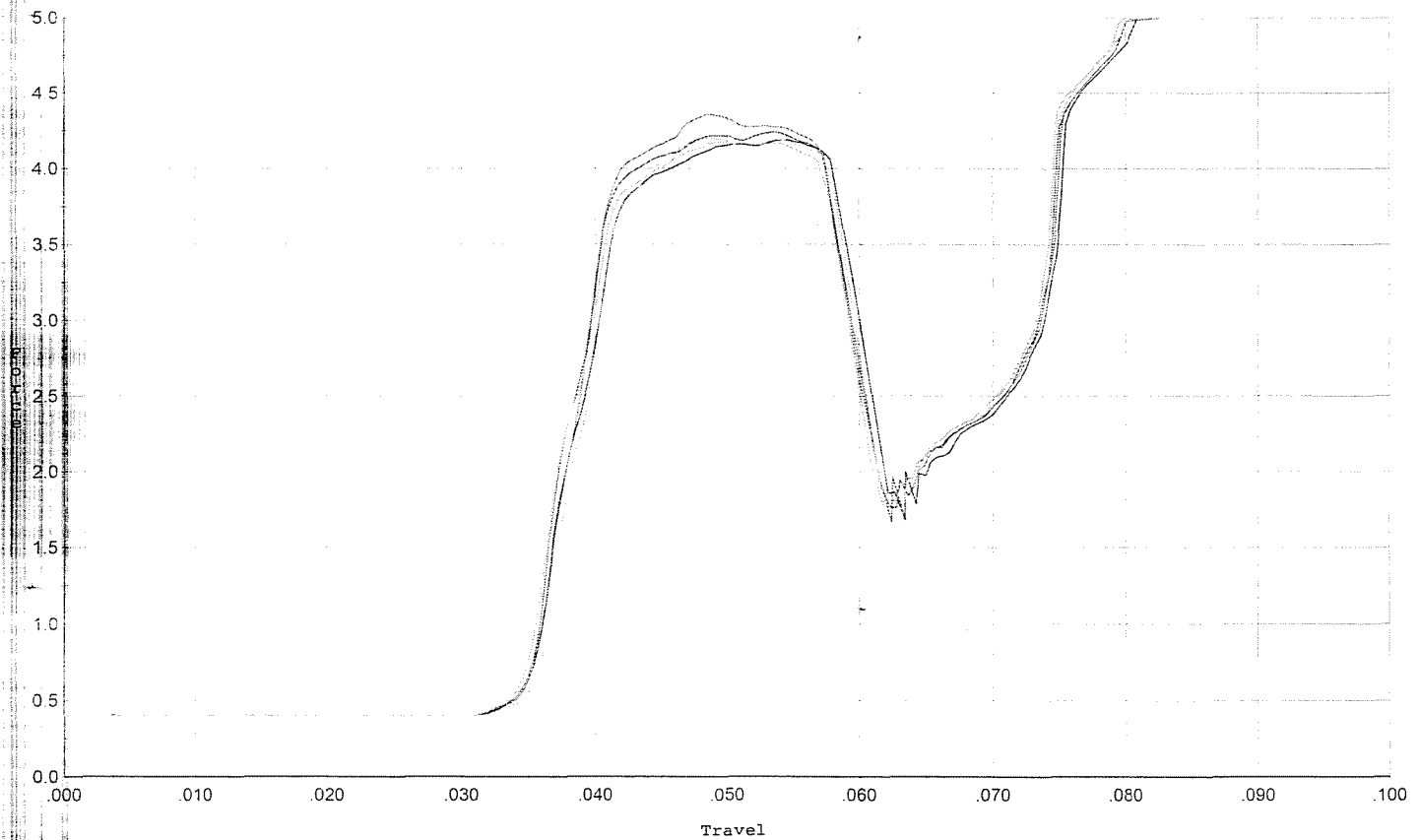
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.052	0.033	0.034	0.059		Set Trigger
2	2.612	0.052	0.033	0.034	0.059		Set Trigger
3	2.561	0.053	0.033	0.034	0.059		Set Trigger
4	2.575	0.053	0.033	0.034	0.059		Set Trigger
5	2.570	0.052	0.033	0.034	0.058		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.057	0.035	0.031	0.098		Set Trigger
2	4.188	0.060	0.035	0.030	0.101		Set Trigger
3	4.354	0.057	0.035	0.031	0.099		Set Trigger
4	4.187	0.058	0.036	0.030	0.097		Set Trigger
5	4.200	0.058	0.035	0.030	0.098		Set Trigger

Aug 4.23