

G6807712

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

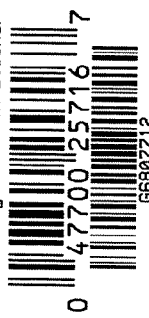
- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



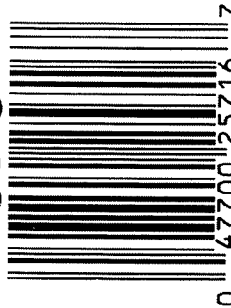
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6807712

UPC



GUN SERIAL #

G 6807712

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-20-09	SP
430	ASSEMBLE TO STOCK		3-20-09	RP
440	PROOF		3-20-09	SP
460	CHECK HEADSPACE		3-20-09	RP
470	DIS-ASSEMBLE ACTION		3-20-09	RP
472	SERIALIZE BOLT HANDLE		3-23-09	TC
475	DRILL AND TAP SIGHT HOLES		3-23-09	SP
480	MAGNAFLUX BBL ACTION		3-25-09	AD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/25/09	RT
520	GOFF BLAST BBL / REC		3-25	BT
542	APPLY COATINGS (BARREL ACTION)		3-28	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-30-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-7-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

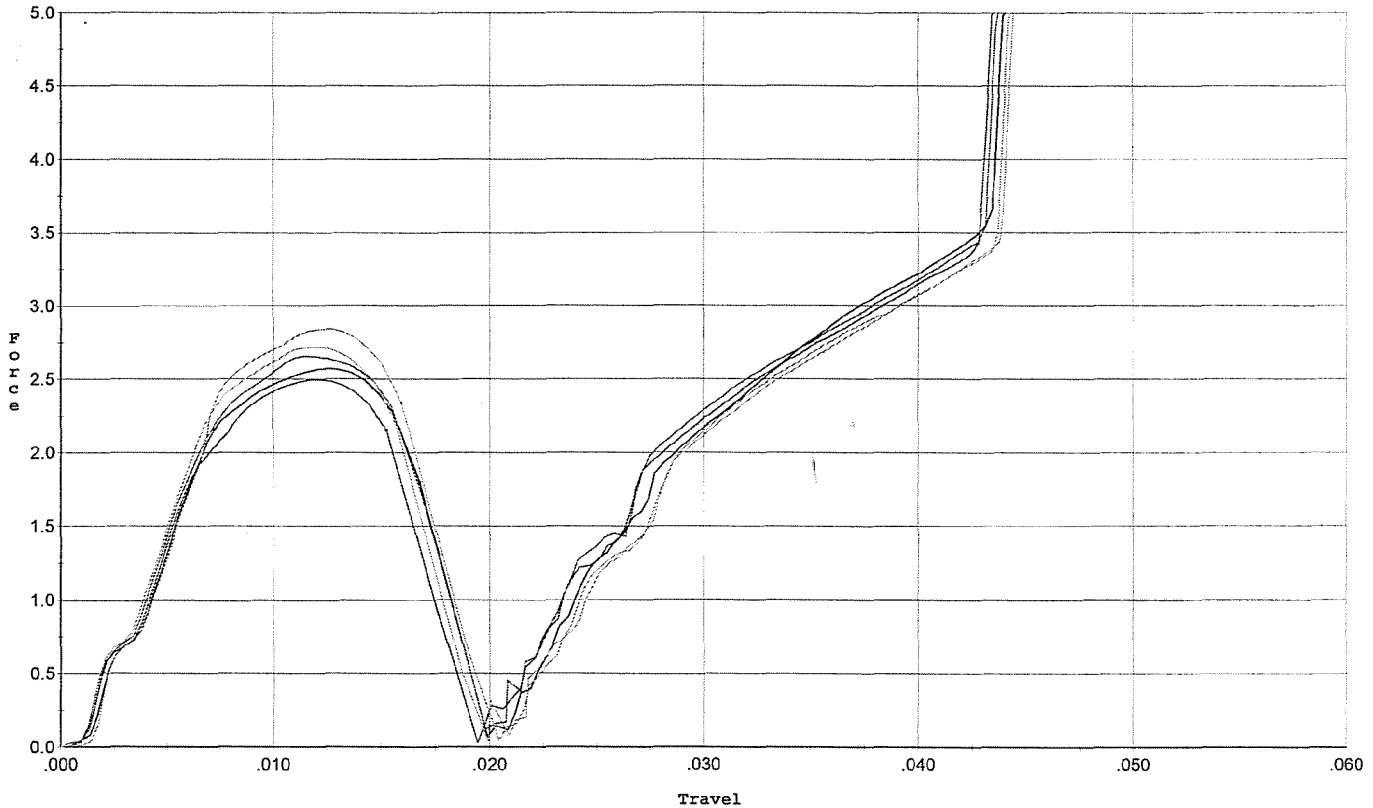
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.6</u> <u>2.4</u> <u>2.5</u>	<u>4/12/09</u>	RP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.8</u> <u>3.6</u> <u>3.6</u>	<u>4/12/09</u>	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>4/12/09</u>	RP
	J) ASSEMBLE STOCK		<u>4-7-09</u>	<u>2,90.</u>
	K) ASSEMBLE SWIVEL STUDS		<u>4/12/09</u>	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	<u>4-9-09</u>	<u>WV</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	<u>4-9-09</u>	<u>TOR</u>
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE			
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.74</u> <u>2.66</u> <u>2.69</u> <u>2.56</u>	<u>4-14-09</u>	<u>WV</u>
	C) FUNCTION		<u>4/12/09</u>	RP
690	PACK		<u>5/29/09</u>	<u>FM</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50lbs



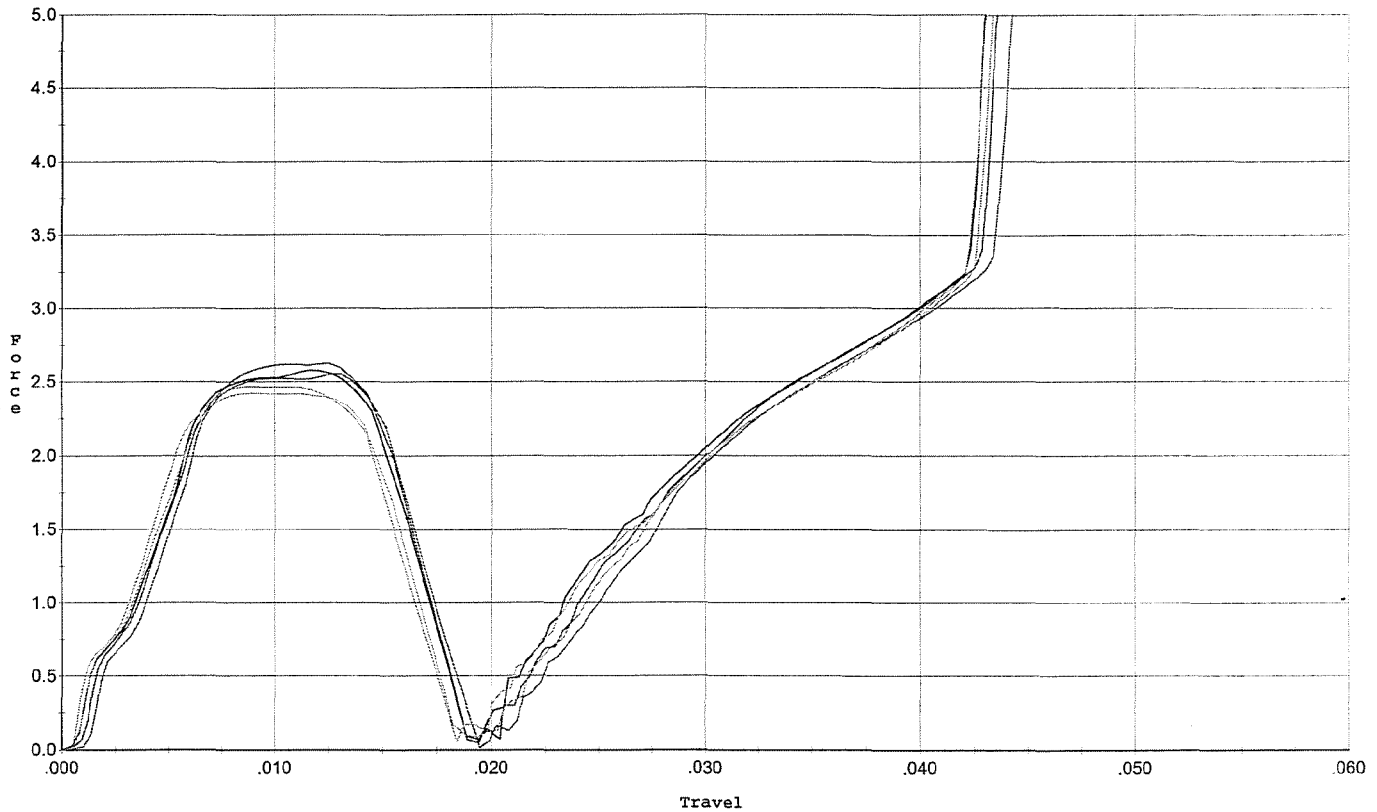
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.015	0.00	0.031	0.025		Set Trigger
2	2.572	0.017	0.00	0.031	0.028		Set Trigger
3	2.655	0.017	0.00	0.030	0.029		Set Trigger
4	2.720	0.016	0.00	0.032	0.027		Set Trigger
5	2.843	0.016	0.00	0.031	0.028		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50lbs



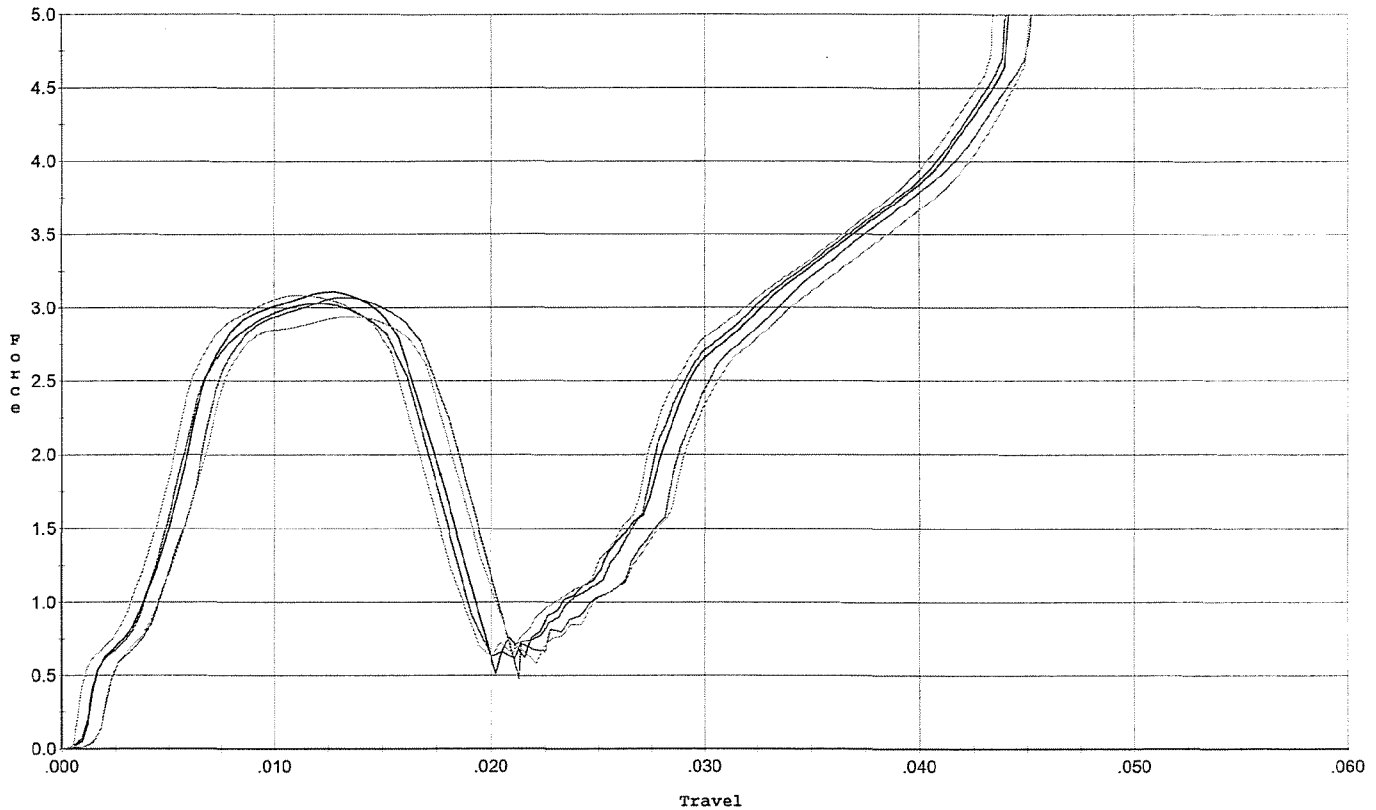
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.015	0.00	0.032	0.027		Set Trigger
2	2.577	0.016	0.00	0.031	0.028		Set Trigger
3	2.553	0.015	0.00	0.032	0.026		Set Trigger
4	2.422	0.015	0.00	0.032	0.026		Set Trigger
5	2.469	0.014	0.00	0.032	0.025		Set Trigger

A-2-52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



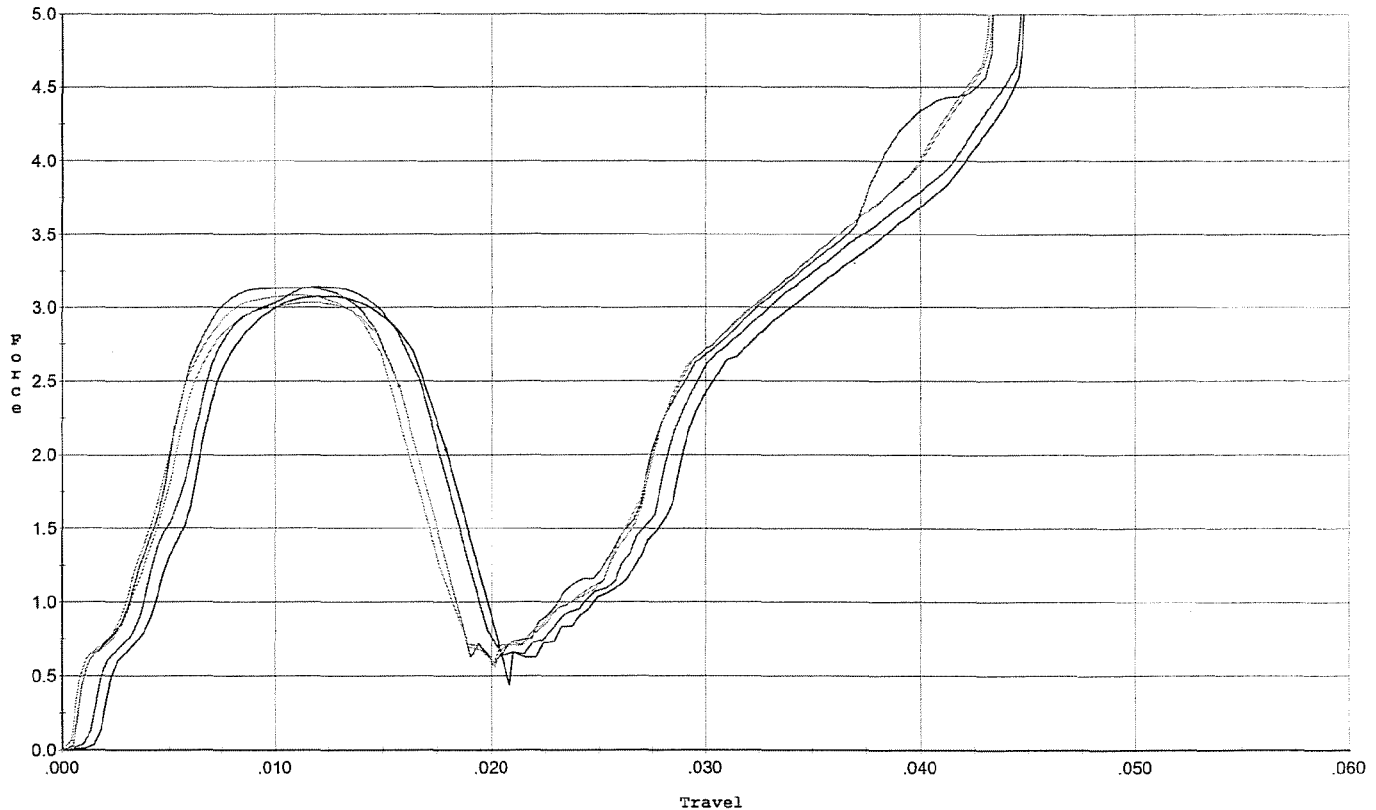
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.029	0.016	0.00	0.030	0.032		Set Trigger
2	3.108	0.018	0.00	0.030	0.035		Set Trigger
3	3.069	0.018	0.00	0.030	0.035		Set Trigger
4	2.939	0.017	0.00	0.030	0.032		Set Trigger
5	3.086	0.015	0.00	0.029	0.032		Set Trigger

A-3-04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



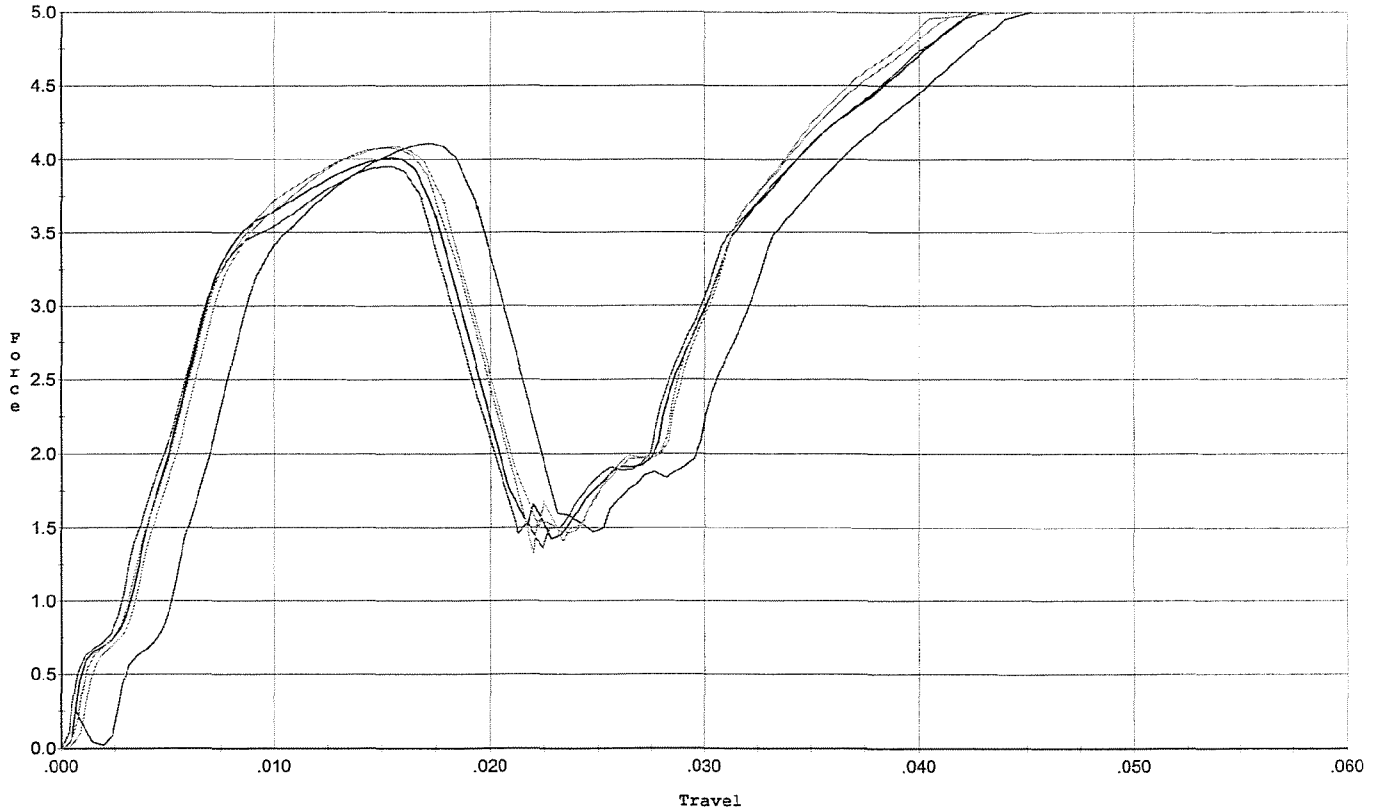
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.017	0.00	0.030	0.034		Set Trigger
2	3.075	0.018	0.00	0.030	0.035		Set Trigger
3	3.134	0.016	0.00	0.030	0.033		Set Trigger
4	3.031	0.016	0.00	0.029	0.032		Set Trigger
5	3.084	0.015	0.00	0.030	0.031		Set Trigger

A-3-09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



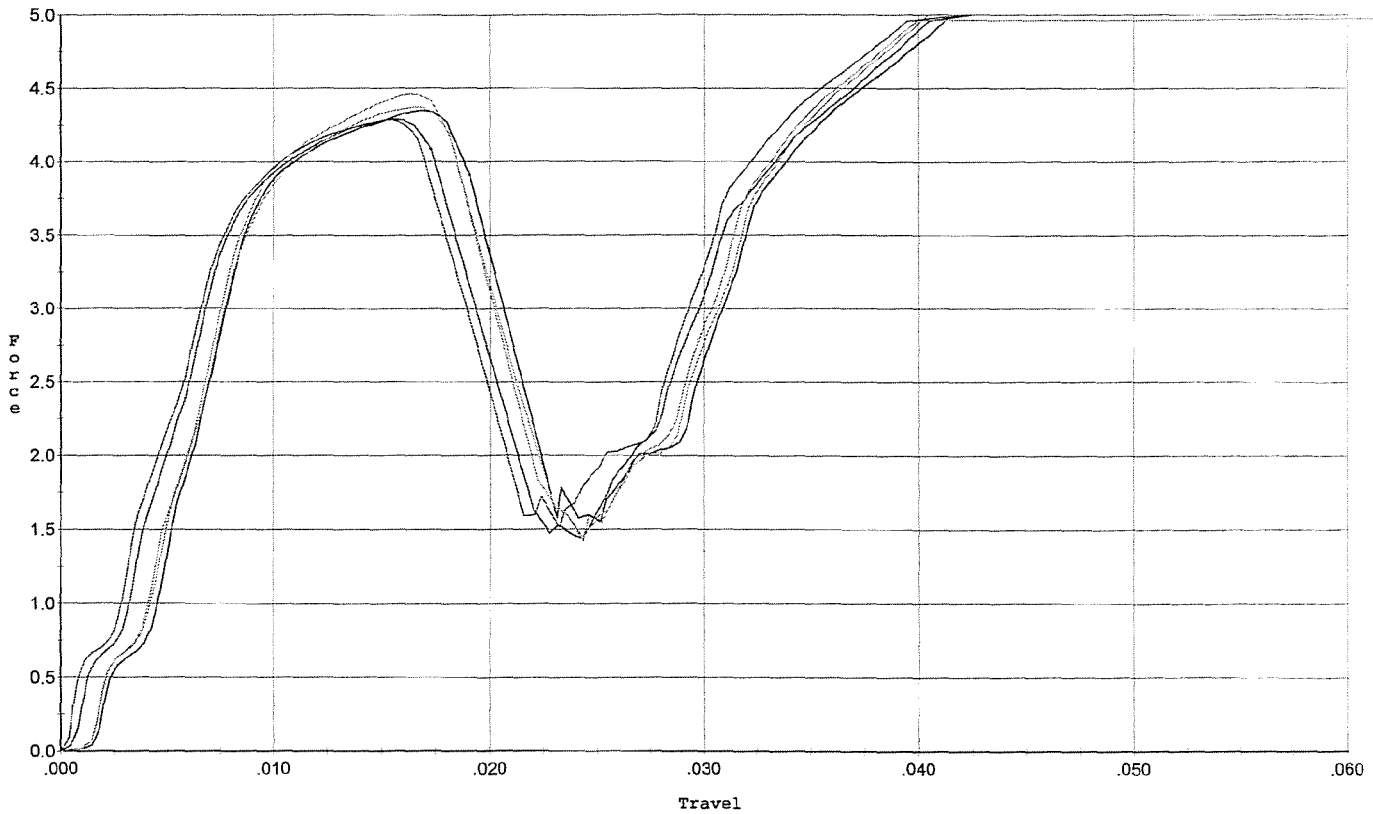
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.019	0.002	0.028	0.047		Set Trigger
2	4.012	0.018	0.00	0.028	0.046		Set Trigger
3	3.950	0.017	0.00	0.028	0.043		Set Trigger
4	4.085	0.018	0.00	0.028	0.046		Set Trigger
5	4.077	0.019	0.00	0.027	0.049		Set Trigger

A. 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



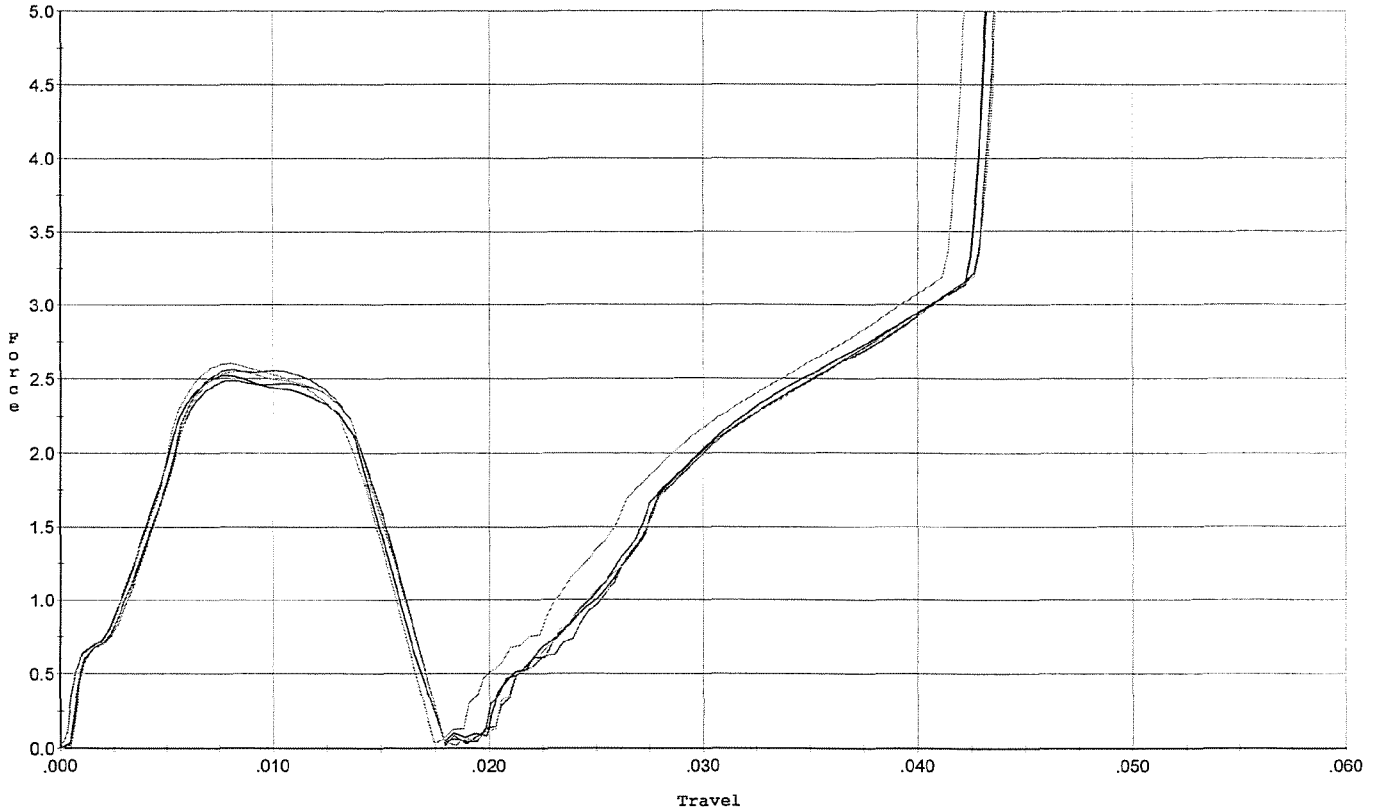
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.017	0.00	0.027	0.047		Set Trigger
2	4.350	0.019	0.00	0.027	0.051		Set Trigger
3	4.288	0.019	0.00	0.027	0.053		Set Trigger
4	4.371	0.018	0.00	0.027	0.048		Set Trigger
5	4.464	0.018	0.00	0.027	0.049		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: T Rogowski 04/03/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



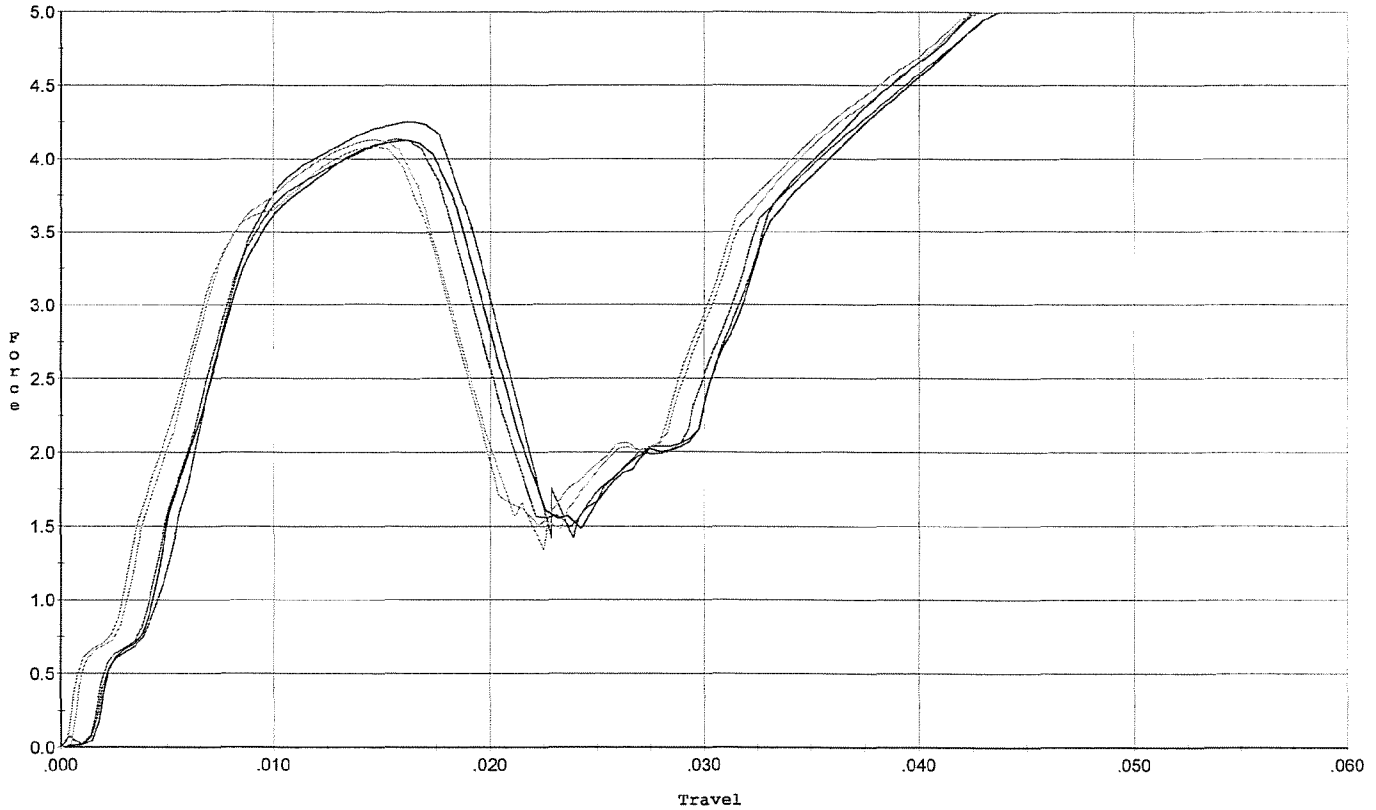
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.015	0.00	0.032	0.026		Set Trigger
2	2.520	0.014	0.00	0.032	0.024		Set Trigger
3	2.561	0.015	0.00	0.032	0.027		Set Trigger
4	2.550	0.015	0.00	0.033	0.026		Set Trigger
5	2.604	0.014	0.00	0.031	0.025		Set Trigger

A-2-54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: T Rogowski 04/03/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.019	0.00	0.028	0.049		Set Trigger
2	4.128	0.018	0.00	0.028	0.046		Set Trigger
3	4.135	0.018	0.00	0.028	0.045		Set Trigger
4	4.133	0.017	0.00	0.028	0.044		Set Trigger
5	4.087	0.017	0.00	0.028	0.045		Set Trigger

A.4.14