

G6807715

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

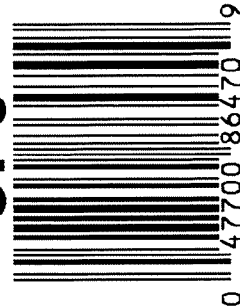
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807715

UPC



GUN SERIAL # G 6807715

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX FEB 10 2009 OPERATOR <u>(Signature)</u>	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION		2/18/09	(Signature)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	(Signature)
542	APPLY COATINGS (BARREL ACTION)		3/0	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

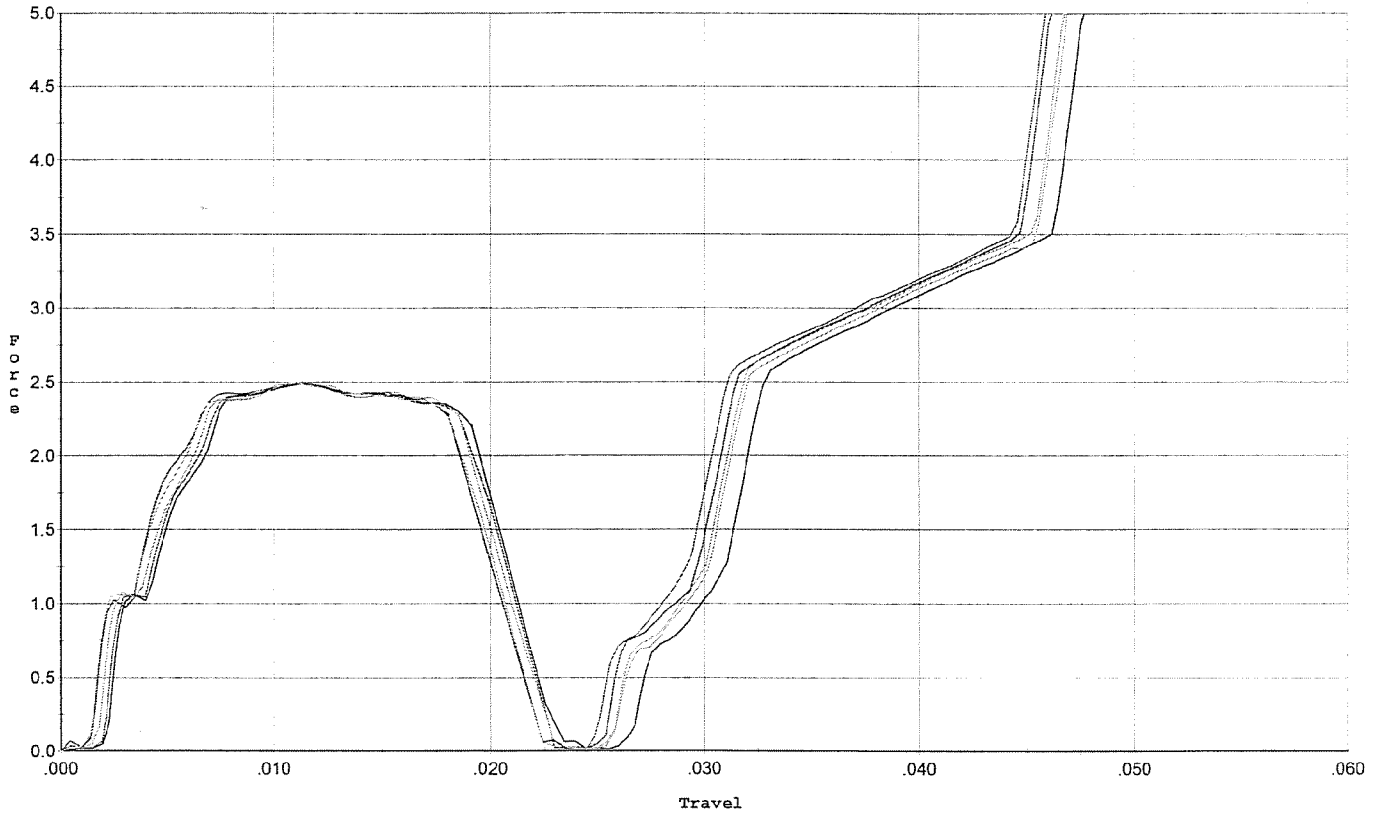
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-9-09	N/N
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-9-09	N/N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>		
	J) ASSEMBLE STOCK			3-4-09	RT
	K) ASSEMBLE SWIVEL STUDS			3-9-09	N/N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-5-09	JAL
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-9-09	N/N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.27</u> <u>2.19</u> <u>2.24</u> <u>2.20</u>	3-6-09	N/N
	C) FUNCTION			3-9-09	N/N
690	PACK			5/27/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



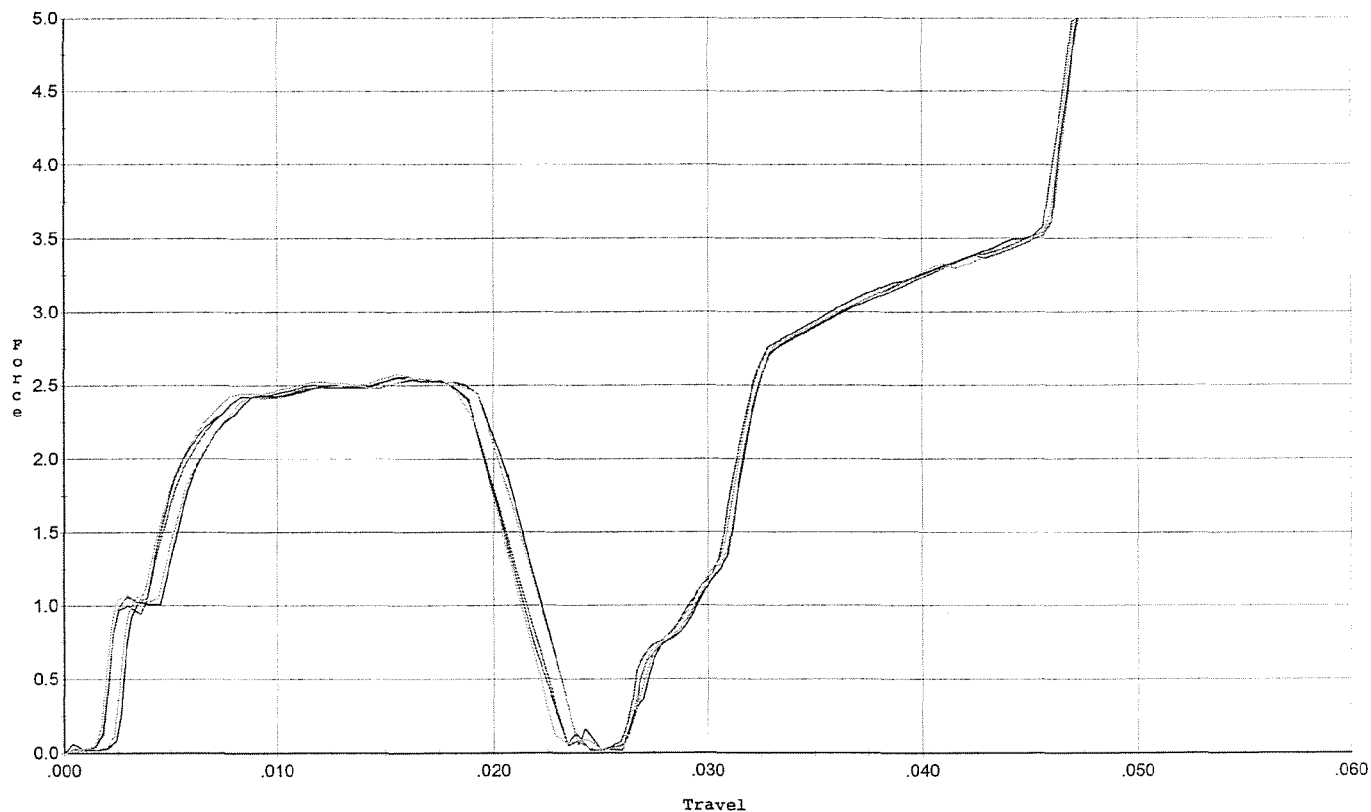
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.018	0.00	0.031	0.033		Set Trigger
2	2.487	0.019	0.00	0.032	0.034		Set Trigger
3	2.503	0.020	0.002	0.030	0.036		Set Trigger
4	2.492	0.020	0.00	0.032	0.036		Set Trigger
5	2.500	0.019	0.00	0.031	0.034		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



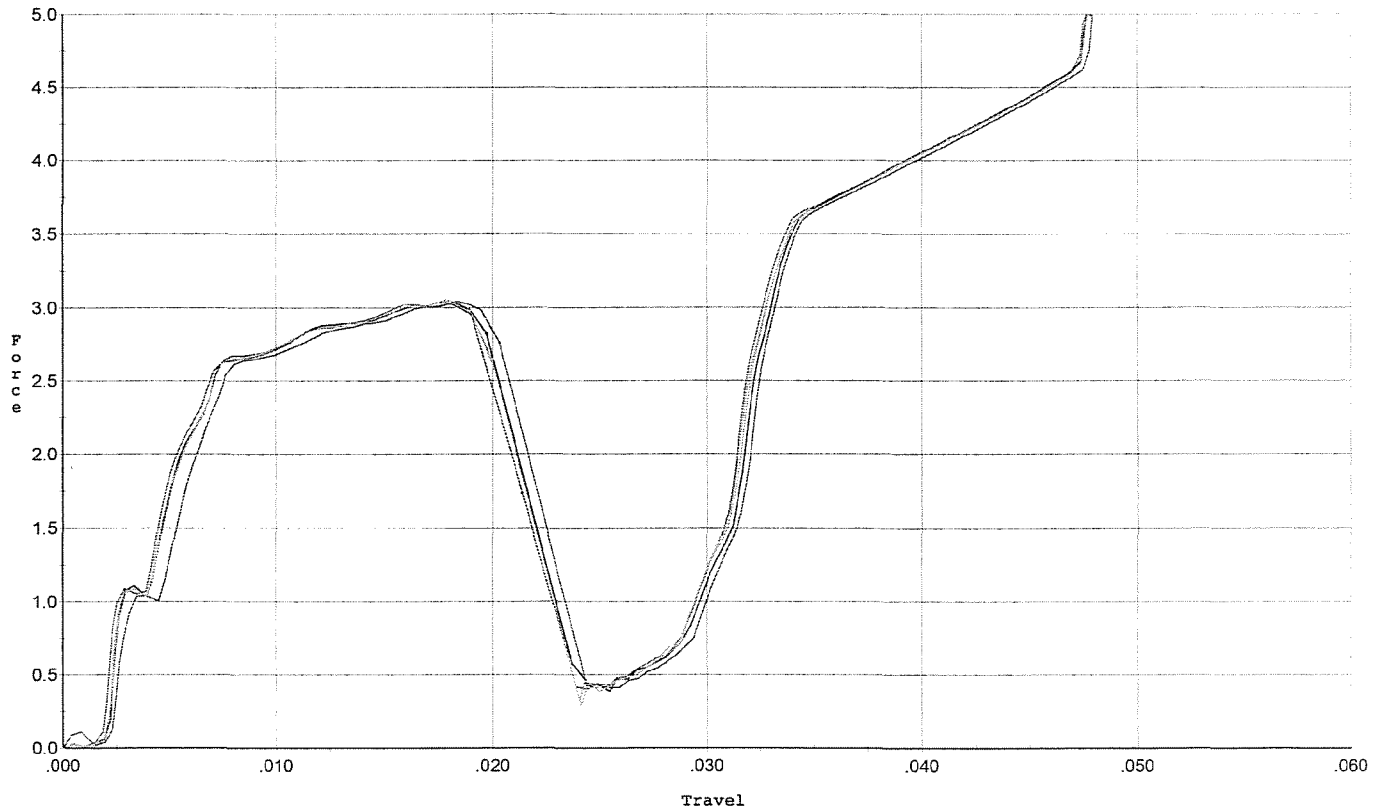
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.019	0.00	0.031	0.035		Set Trigger
2	2.546	0.021	0.005	0.031	0.037		Set Trigger
3	2.553	0.019	0.00	0.032	0.035		Set Trigger
4	2.577	0.019	0.00	0.031	0.036		Set Trigger
5	2.544	0.021	0.00	0.031	0.038		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



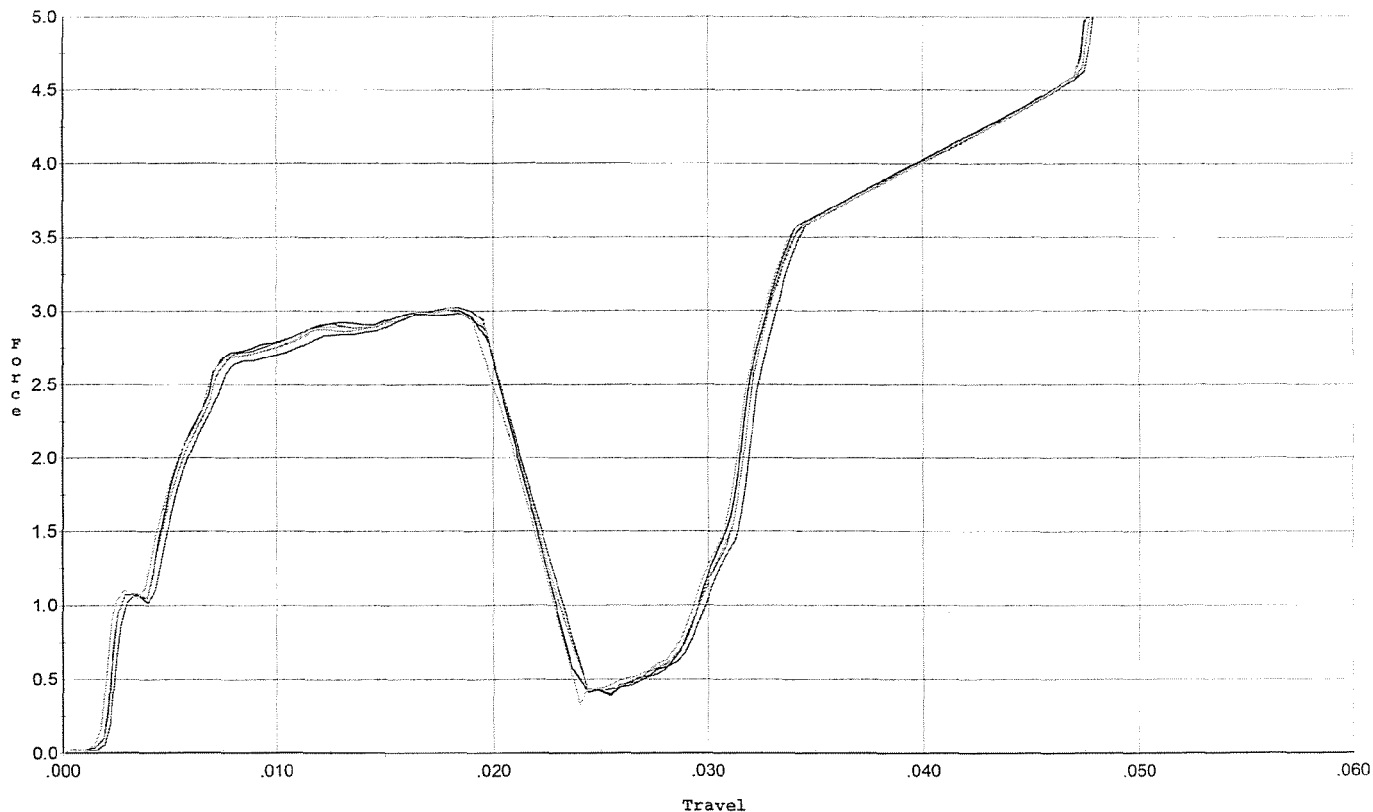
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.020	0.005	0.031	0.042		Set Trigger
2	3.025	0.020	0.00	0.031	0.041		Set Trigger
3	3.034	0.021	0.00	0.031	0.045		Set Trigger
4	3.042	0.020	0.00	0.031	0.042		Set Trigger
5	3.054	0.020	0.004	0.031	0.042		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



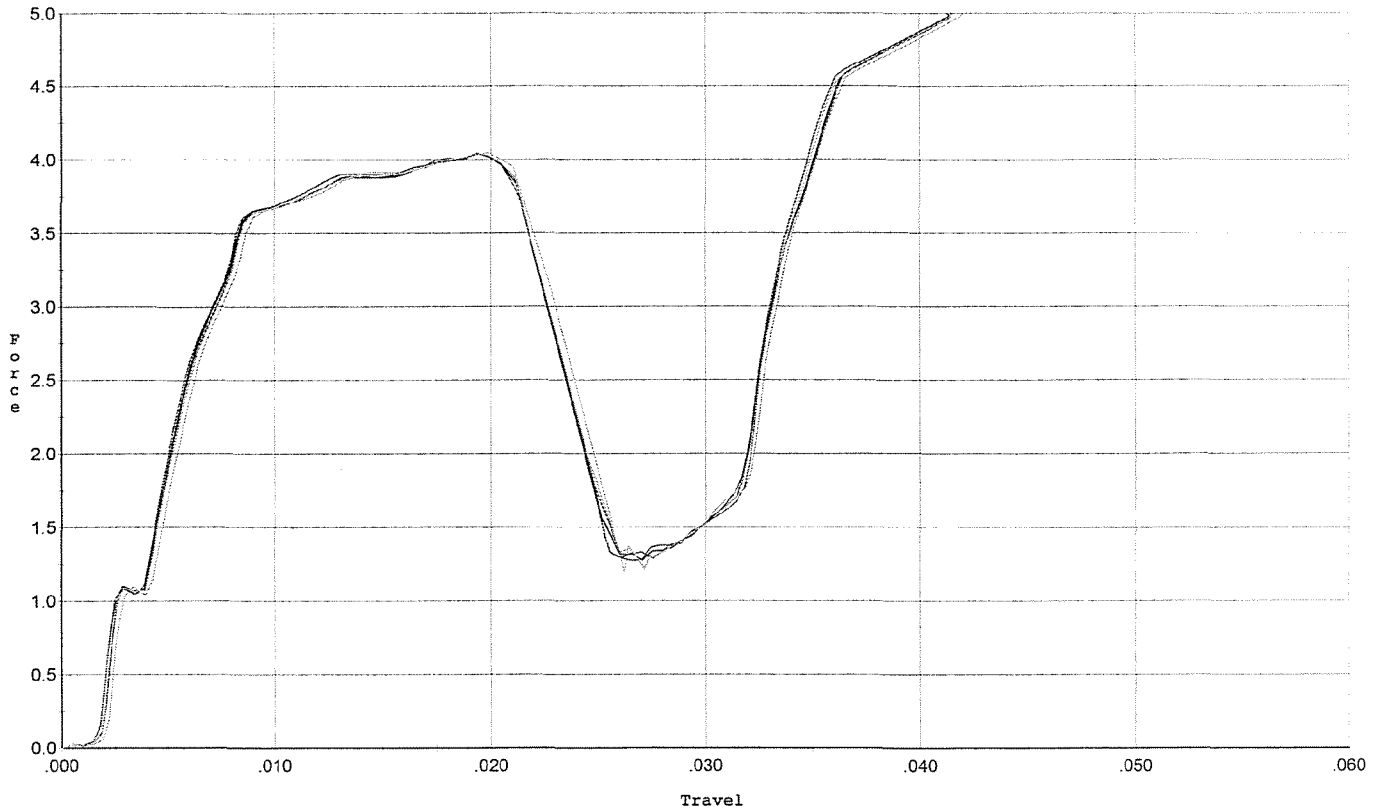
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.982	0.020	0.002	0.032	0.041		Set Trigger
2	3.007	0.020	0.004	0.031	0.042		Set Trigger
3	3.026	0.020	0.004	0.031	0.041		Set Trigger
4	3.022	0.020	0.00	0.031	0.041		Set Trigger
5	3.009	0.021	0.00	0.031	0.044		Set Trigger

Aug 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



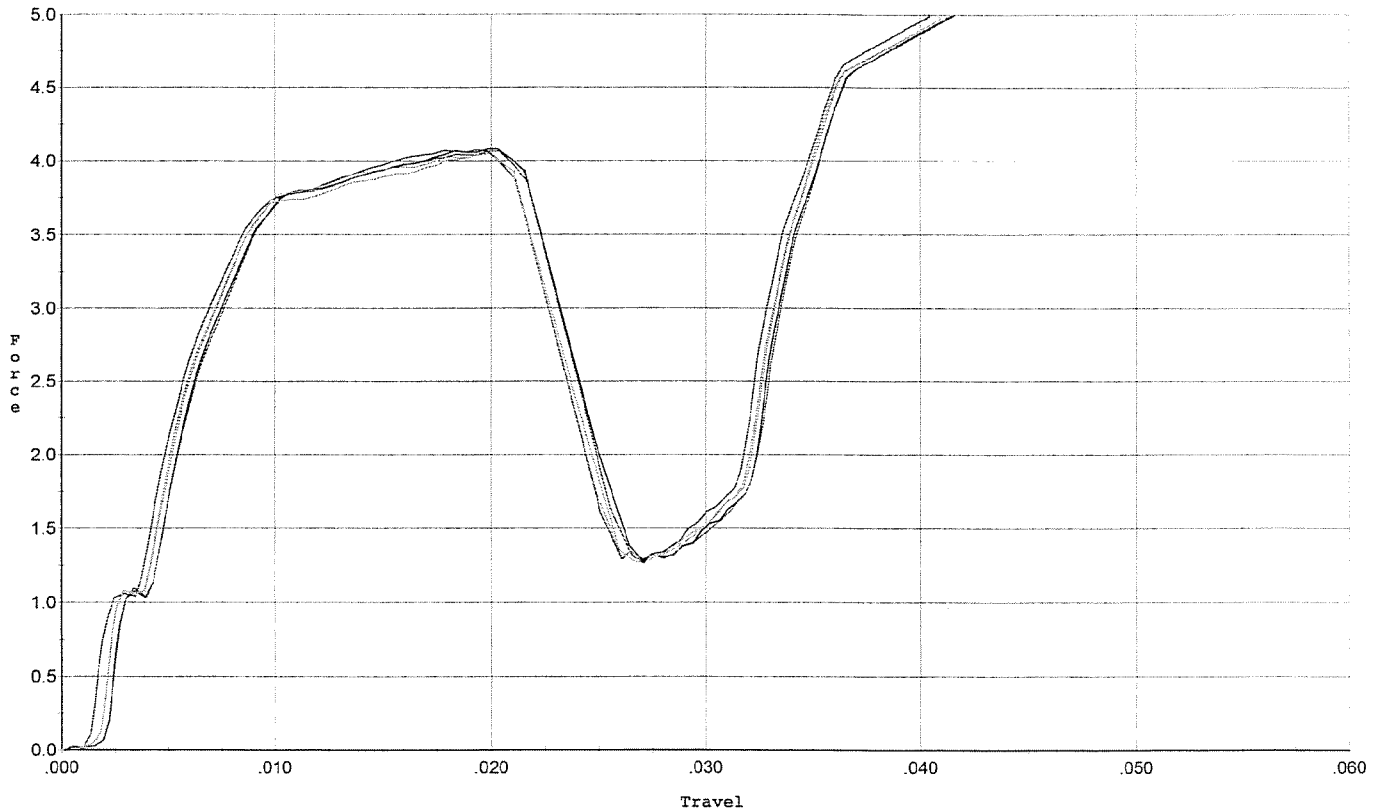
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.021	0.00	0.029	0.059		Set Trigger
2	4.036	0.021	0.00	0.029	0.058		Set Trigger
3	4.036	0.021	0.00	0.029	0.058		Set Trigger
4	4.038	0.021	0.004	0.029	0.058		Set Trigger
5	4.047	0.023	0.002	0.029	0.062		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



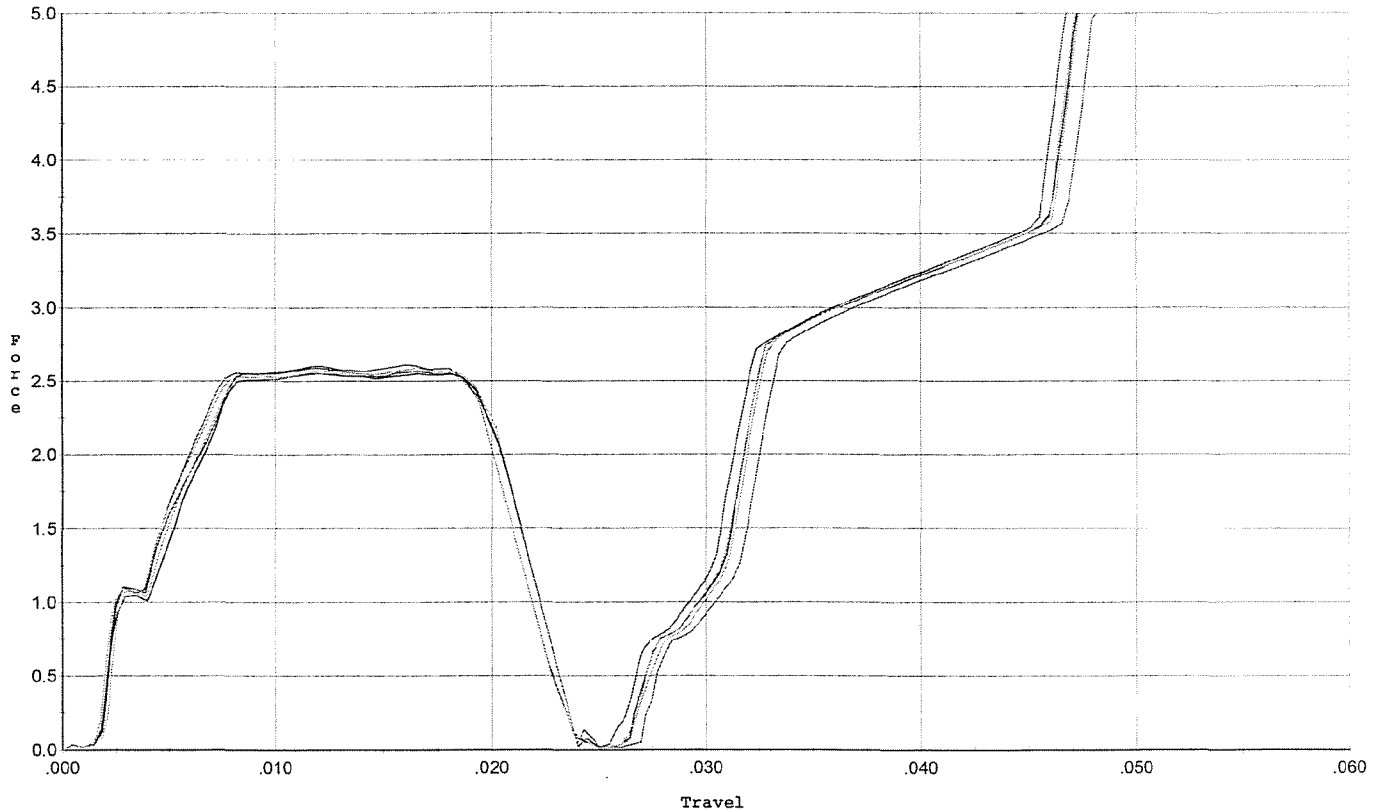
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.021	0.00	0.029	0.060		Set Trigger
2	4.080	0.022	0.00	0.029	0.059		Set Trigger
3	4.066	0.022	0.002	0.029	0.059		Set Trigger
4	4.051	0.021	0.00	0.029	0.058		Set Trigger
5	4.050	0.021	0.00	0.029	0.058		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



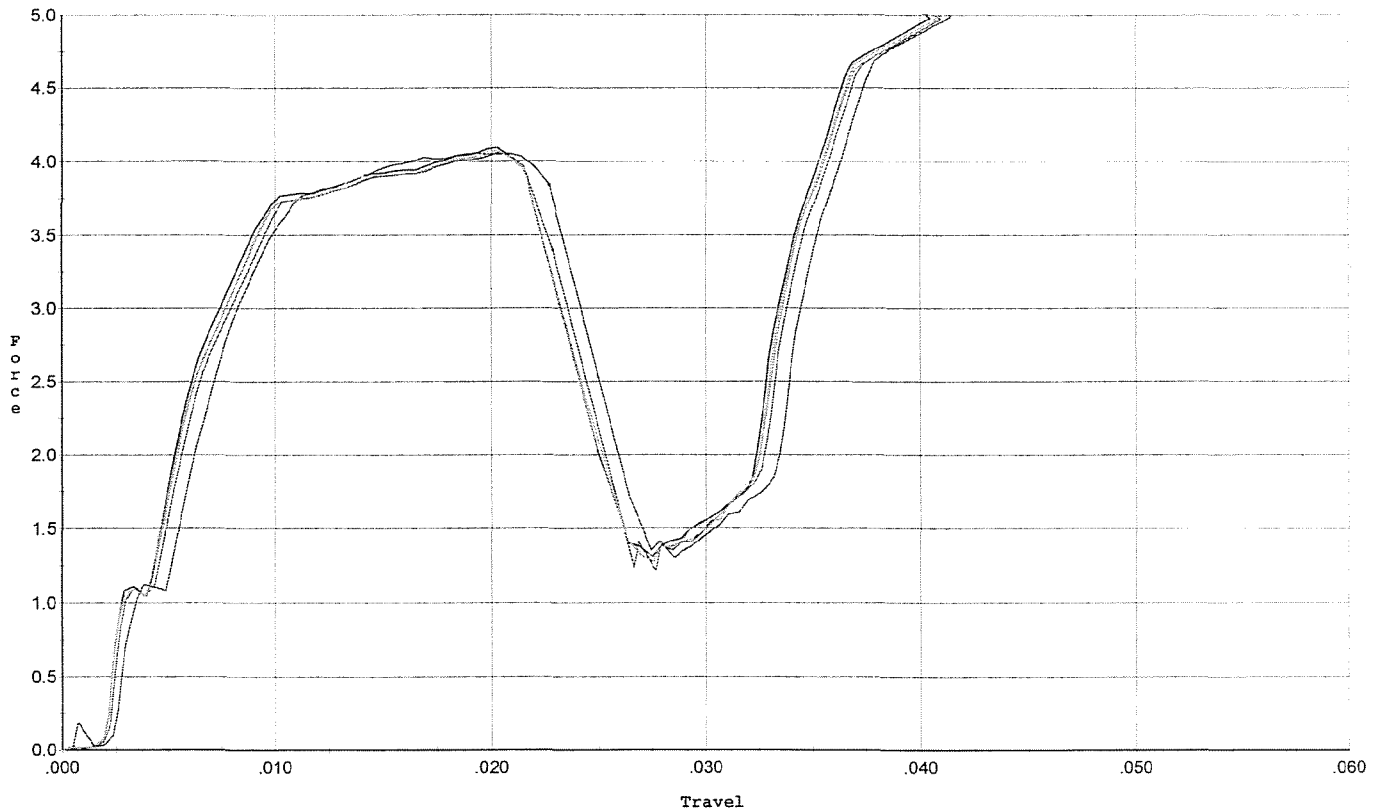
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.020	0.004	0.031	0.039		Set Trigger
2	2.553	0.020	0.00	0.031	0.038		Set Trigger
3	2.612	0.019	0.00	0.032	0.037		Set Trigger
4	2.590	0.020	0.00	0.031	0.038		Set Trigger
5	2.575	0.019	0.00	0.032	0.037		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 3/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.023	0.005	0.029	0.061		Set Trigger
2	4.093	0.022	0.00	0.029	0.060		Set Trigger
3	4.064	0.023	0.00	0.029	0.062		Set Trigger
4	4.080	0.022	0.00	0.029	0.059		Set Trigger
5	4.070	0.021	0.002	0.029	0.059		Set Trigger

Avg 4.07