

G6807717

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



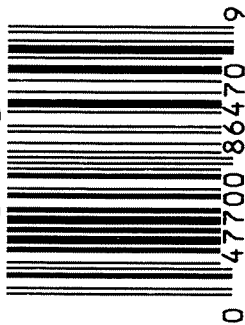
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6807717

UPC



BM FORM

GUN SERIAL # G 6807717

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RJZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/18/09	
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	RJZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

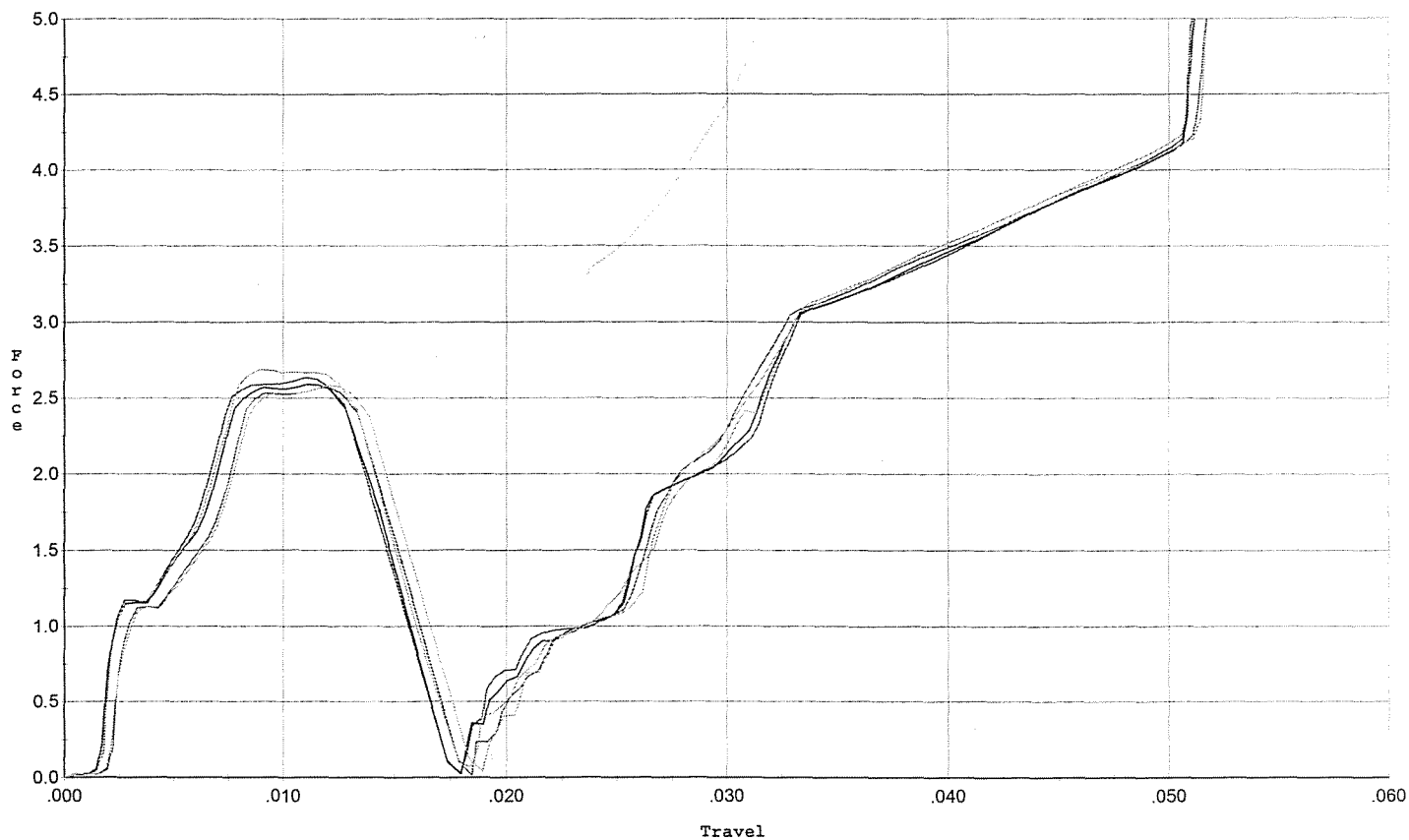
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6	5	5	3-12-09	WN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3	3	3	3-12-09	WN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.023	3-12-09	WN		
	J) ASSEMBLE STOCK					3-5-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					3-17-09	WN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-6-09	TC		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					3-6-09	WN		
670	FINAL INSPECTION A) HEADSPACE					3-12-09	WN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.40	2.37	2.43	2.41	2.34	3-9-09	WN
	C) FUNCTION					3-12-09	WN		
690	PACK					3/23/09	FM		

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



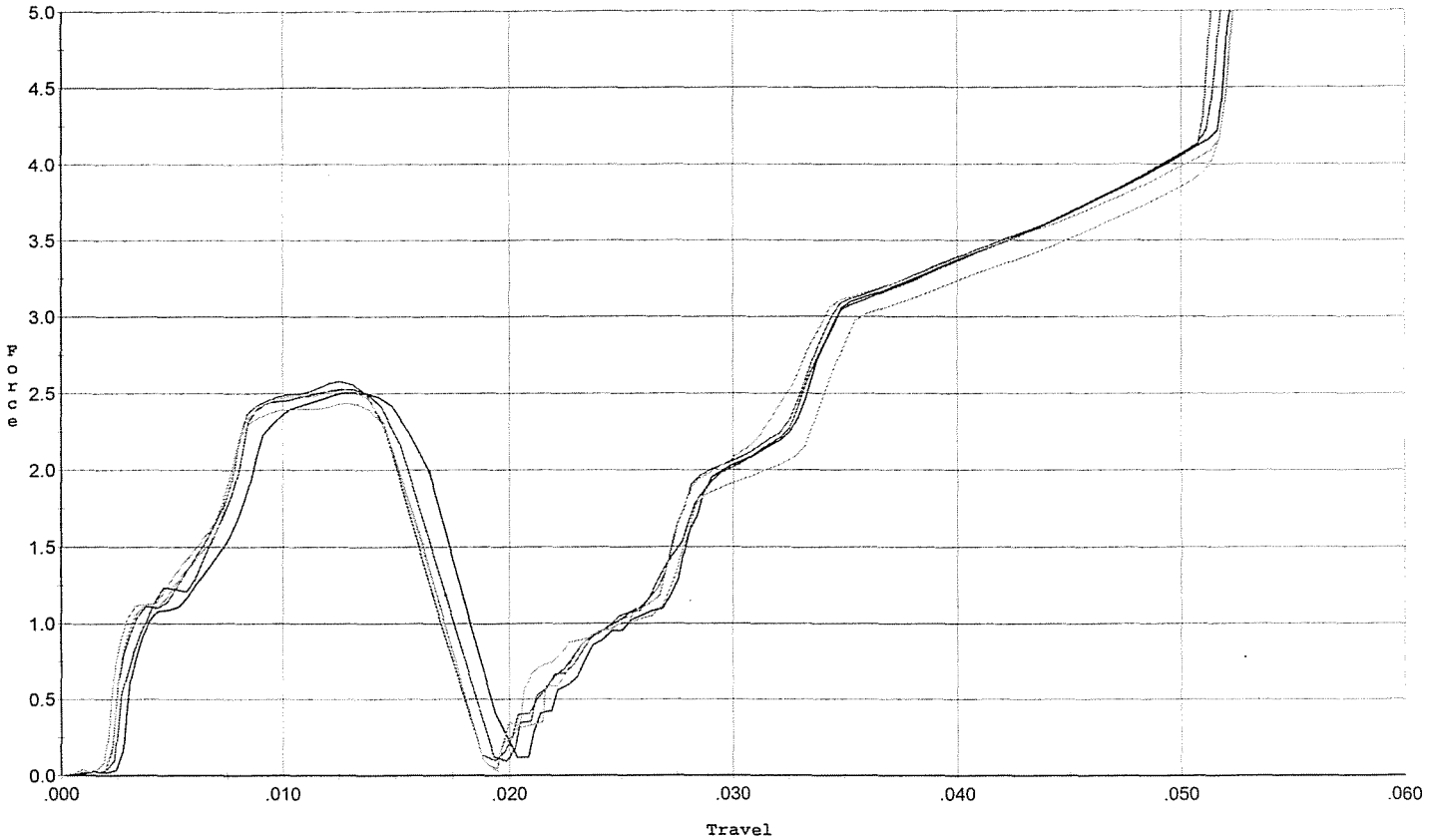
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.015	0.004	0.039	0.024		Set Trigger
2	2.589	0.014	0.004	0.039	0.023		Set Trigger
3	2.569	0.015	0.00	0.039	0.024		Set Trigger
4	2.584	0.016	0.002	0.038	0.025		Set Trigger
5	2.688	0.013	0.00	0.039	0.022		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



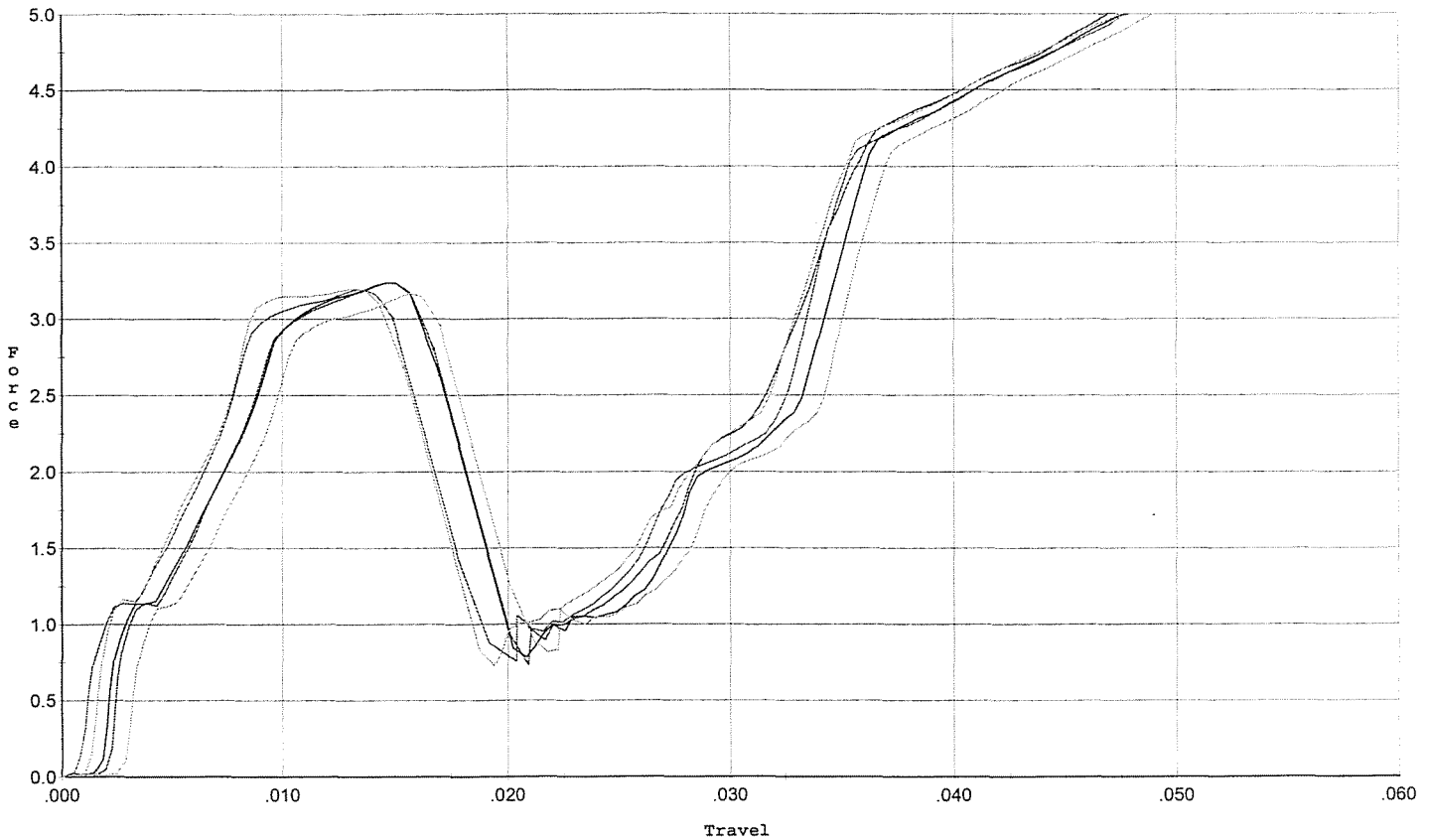
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.017	0.002	0.038	0.026		Set Trigger
2	2.504	0.016	0.00	0.038	0.025		Set Trigger
3	2.579	0.015	0.00	0.038	0.023		Set Trigger
4	2.532	0.016	0.00	0.039	0.026		Set Trigger
5	2.438	0.016	0.00	0.038	0.025		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



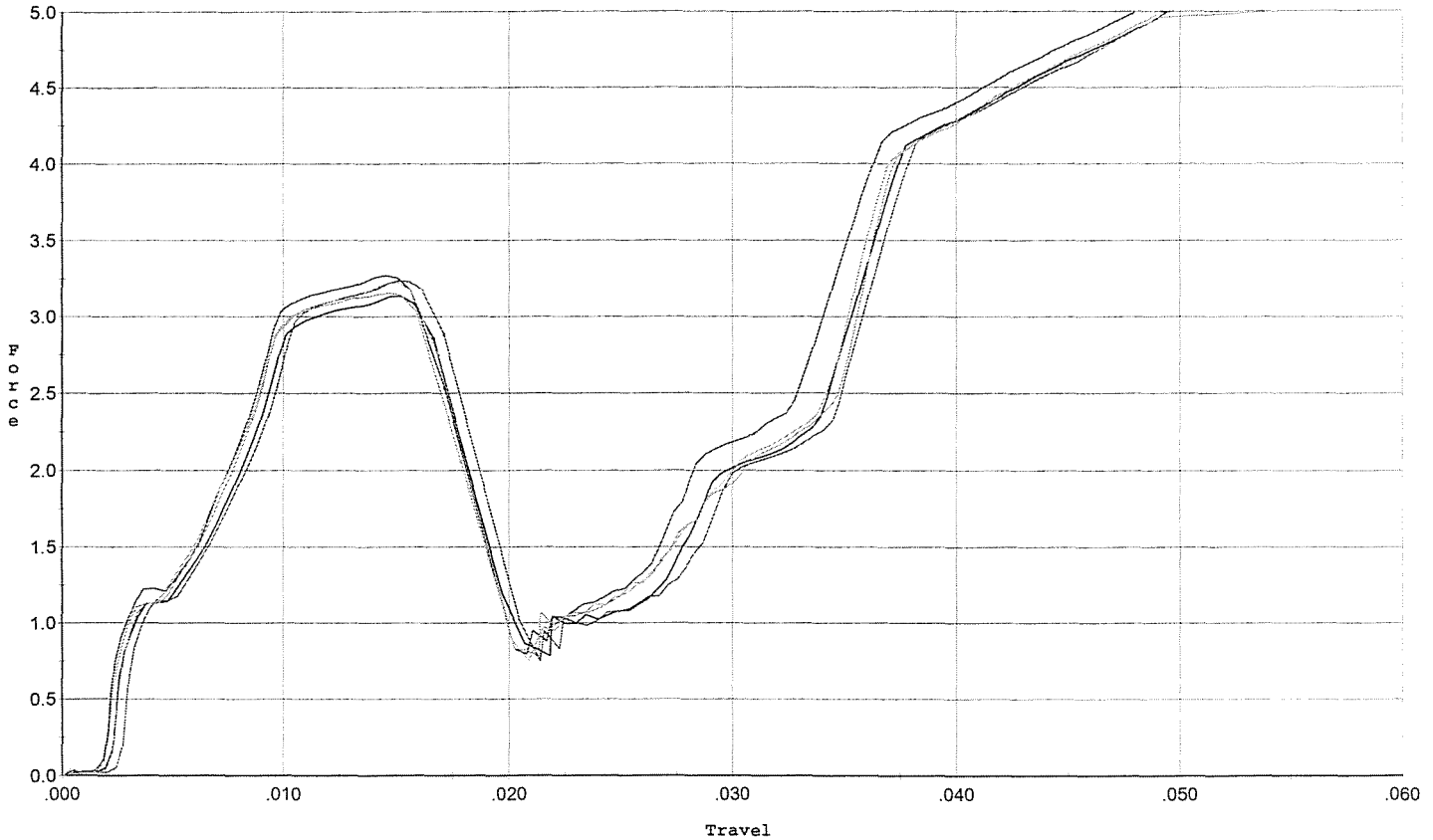
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.017	0.00	0.035	0.033		Set Trigger
2	3.236	0.017	0.00	0.035	0.033		Set Trigger
3	3.193	0.015	0.00	0.035	0.030		Set Trigger
4	3.169	0.017	0.003	0.036	0.031		Set Trigger
5	3.201	0.015	0.00	0.035	0.031		Set Trigger

1A-3.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



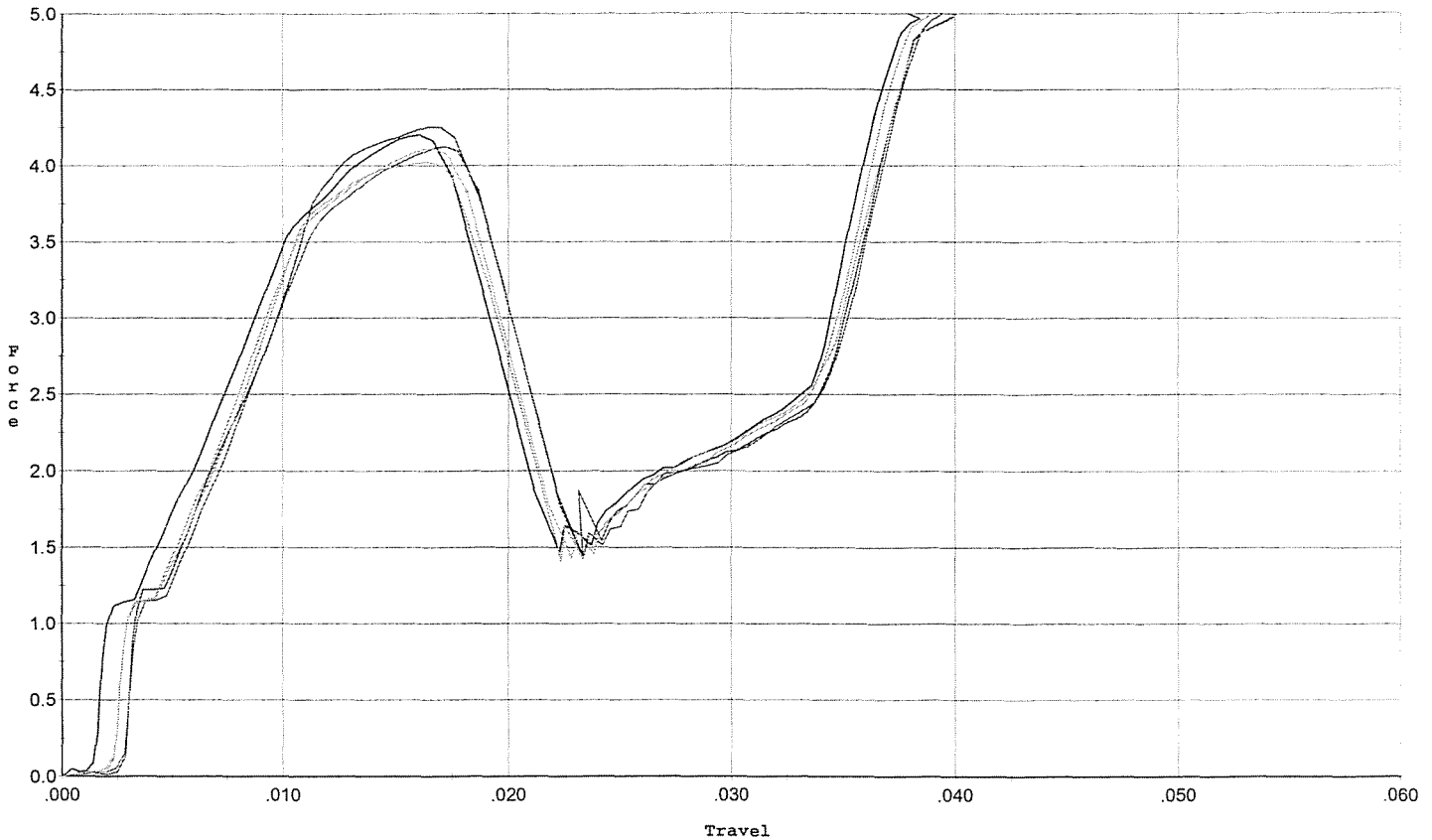
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.272	0.017	0.005	0.035	0.034		Set Trigger
2	3.134	0.017	0.00	0.037	0.031		Set Trigger
3	3.235	0.017	0.00	0.036	0.032		Set Trigger
4	3.223	0.017	0.00	0.036	0.033		Set Trigger
5	3.155	0.018	0.00	0.036	0.034		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/-0 lb



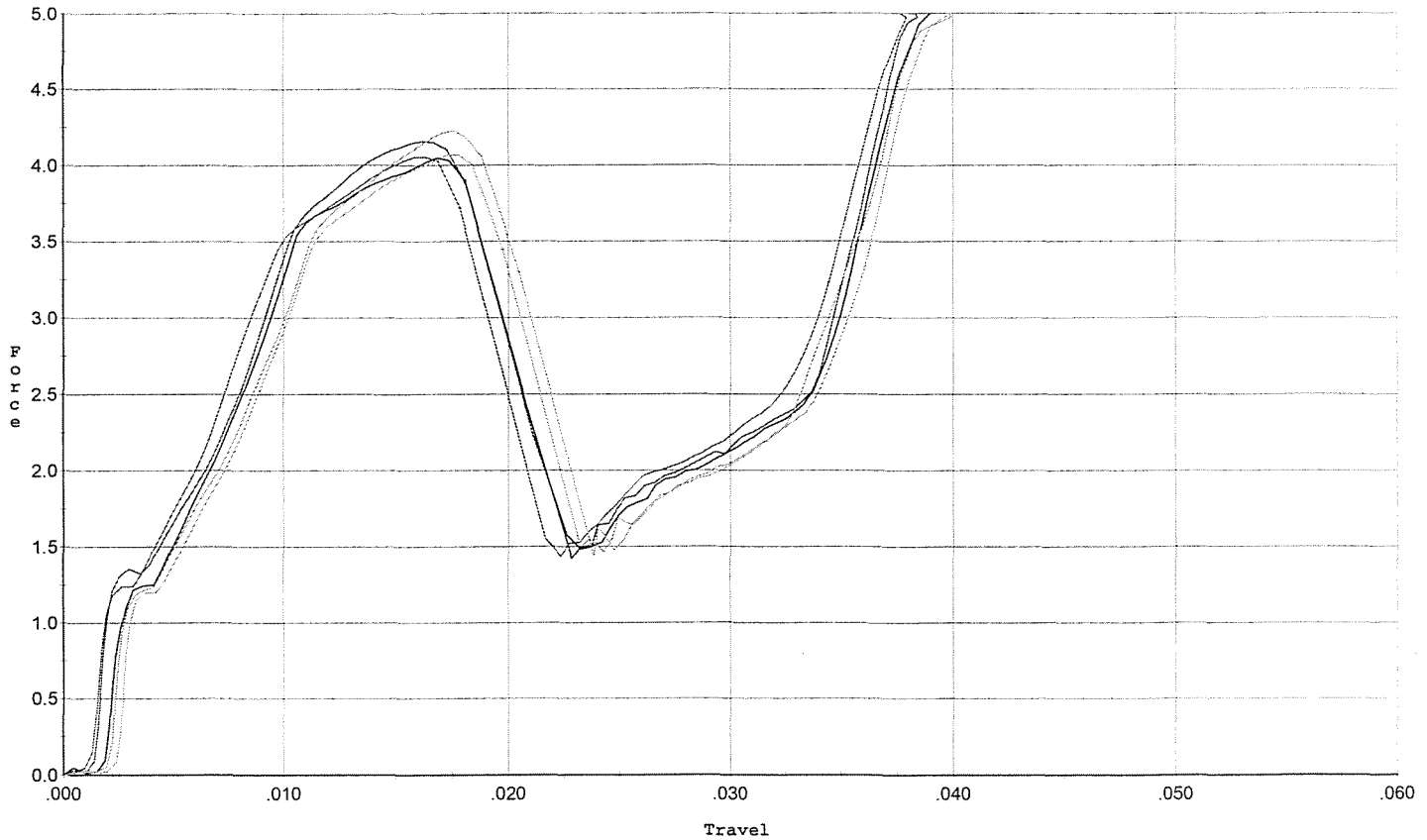
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.019	0.003	0.034	0.046		Set Trigger
2	4.201	0.018	0.00	0.034	0.044		Set Trigger
3	4.124	0.019	0.00	0.034	0.045		Set Trigger
4	4.108	0.018	0.00	0.034	0.044		Set Trigger
5	4.024	0.019	0.00	0.034	0.046		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/-1.0 lb



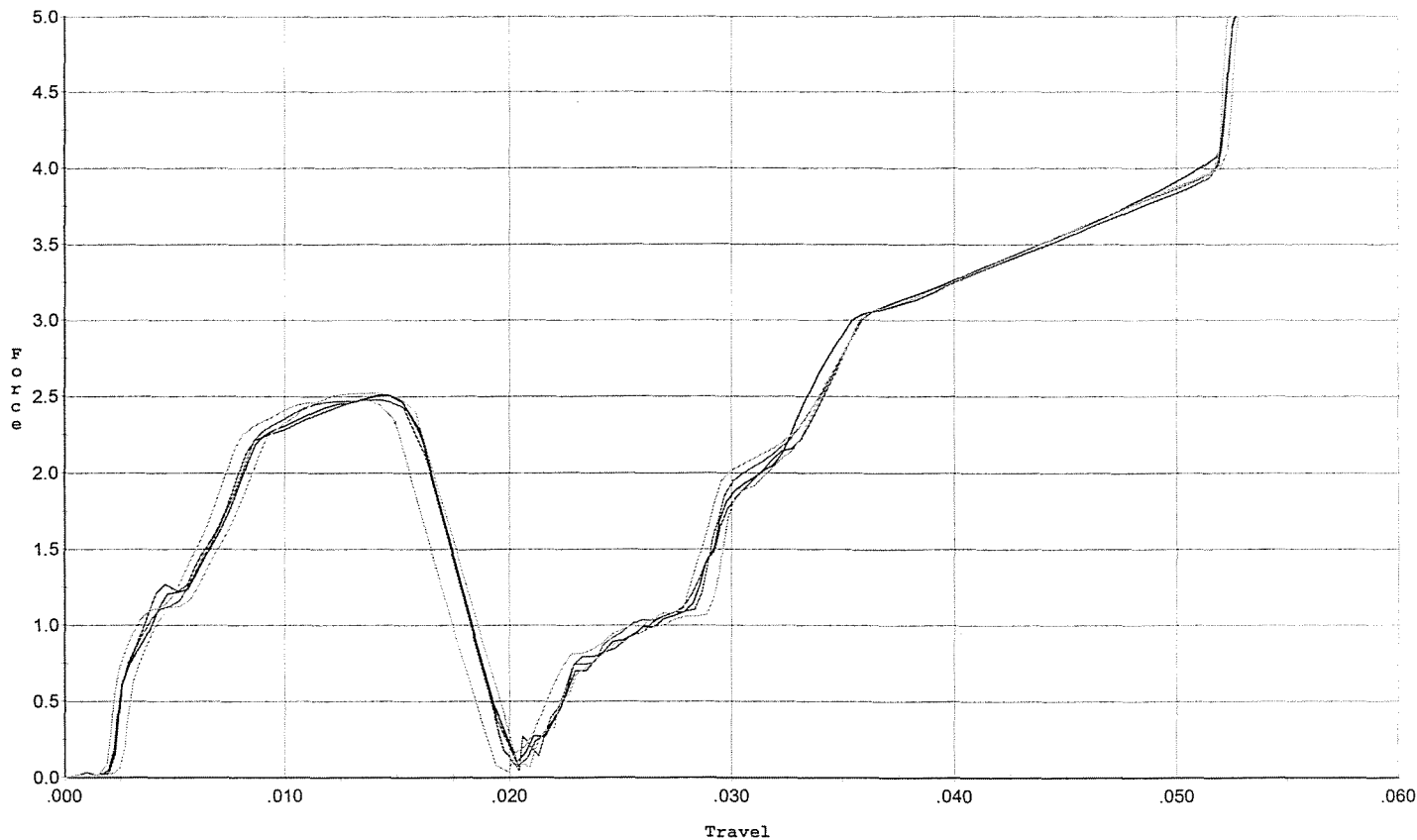
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.018	0.00	0.033	0.046		Set Trigger
2	4.048	0.018	0.002	0.034	0.044		Set Trigger
3	4.054	0.018	0.00	0.034	0.045		Set Trigger
4	4.069	0.020	0.002	0.034	0.047		Set Trigger
5	4.227	0.020	0.00	0.033	0.051		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



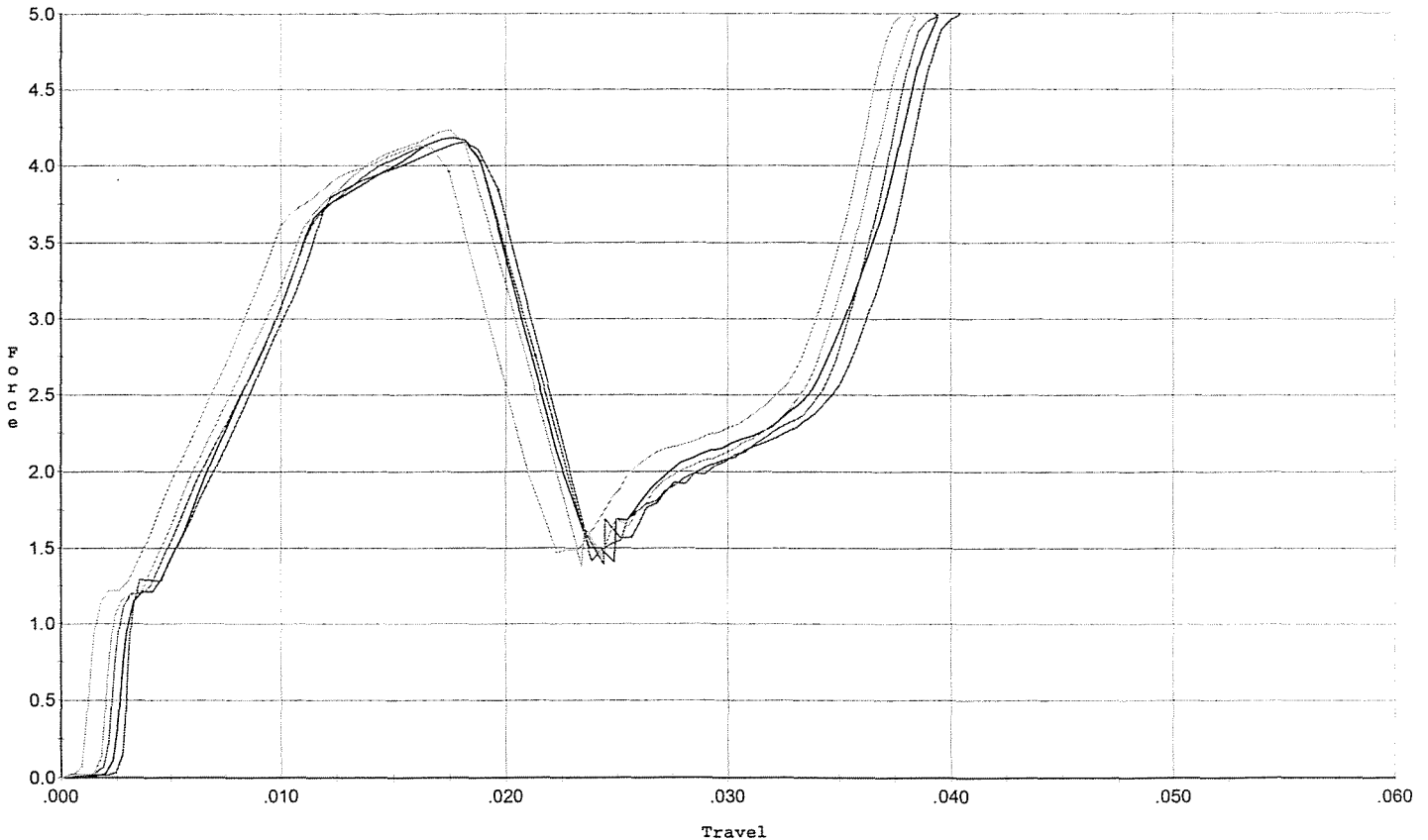
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.016	0.00	0.038	0.025		Set Trigger
2	2.508	0.016	0.002	0.038	0.025		Set Trigger
3	2.478	0.016	0.002	0.038	0.026		Set Trigger
4	2.526	0.018	0.003	0.038	0.028		Set Trigger
5	2.473	0.015	0.00	0.039	0.024		Set Trigger

A-2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.020	0.003	0.029	0.049		Set Trigger
2	4.180	0.019	0.002	0.030	0.047		Set Trigger
3	4.184	0.021	0.002	0.029	0.054		Set Trigger
4	4.133	0.017	0.00	0.030	0.046		Set Trigger
5	4.231	0.020	0.00	0.029	0.052		Set Trigger

A-4.17