

G6807724

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

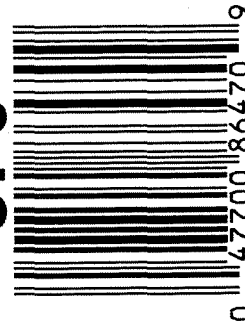


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807724**UPC**

GUN SERIAL # G6807724

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE		2-13-09	RJZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX FEB 10 2009 OPERATOR 	2-13-09	SP
480	MAGNAFLUX BBL ACTION		2/18/09	
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

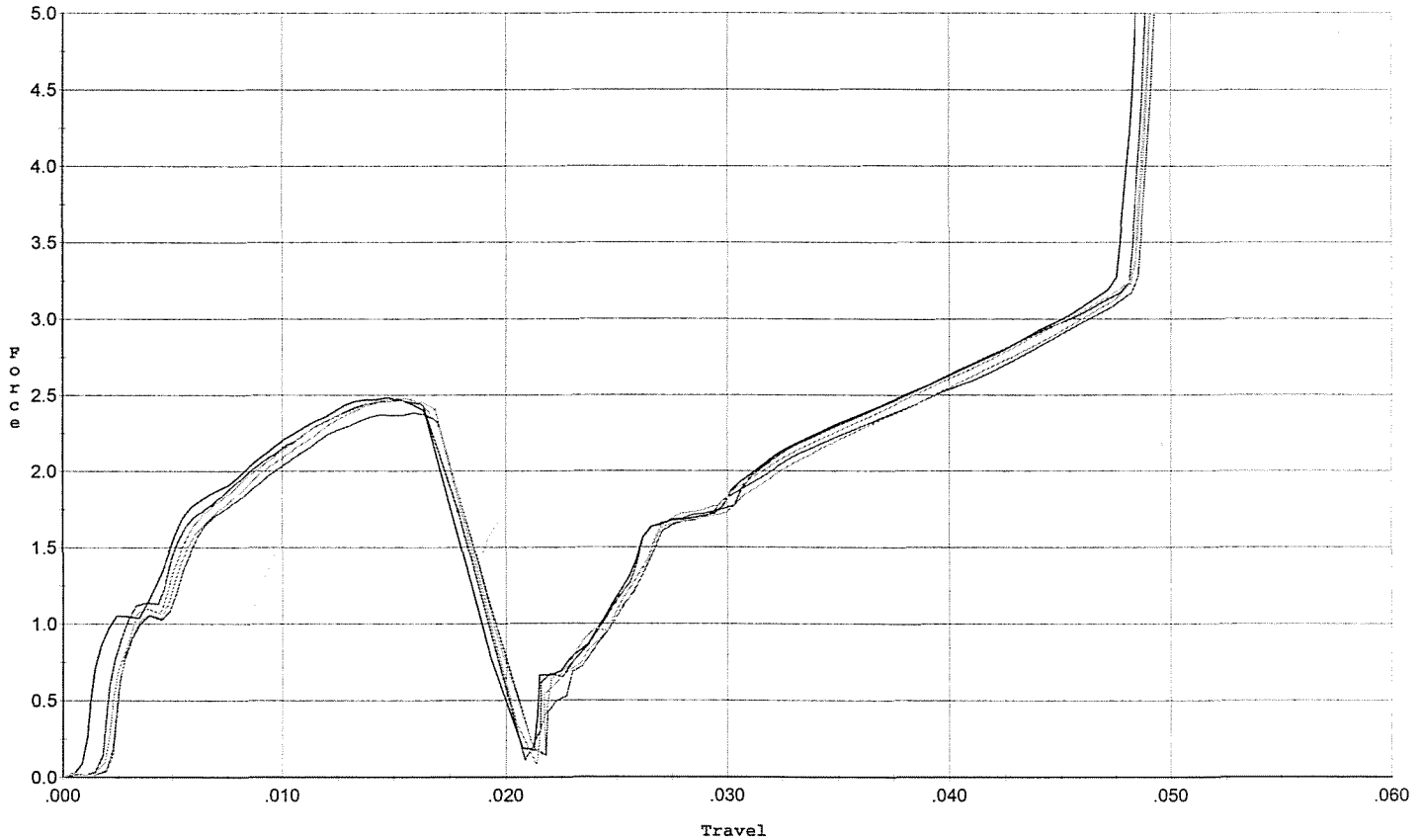
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	3-13-09	N N
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	N N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	3-13-09	N N
	J) ASSEMBLE STOCK			3-9-09	P N
	K) ASSEMBLE SWIVEL STUDS			3-13-09	N N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-10-09	N N
670	FINAL INSPECTION A) HEADSPACE			3-13-09	N N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.68</u> <u>2.72</u> <u>2.65</u> <u>2.60</u>	3-12-09	N N
	C) FUNCTION			3-13-09	N N
690	PACK			3/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



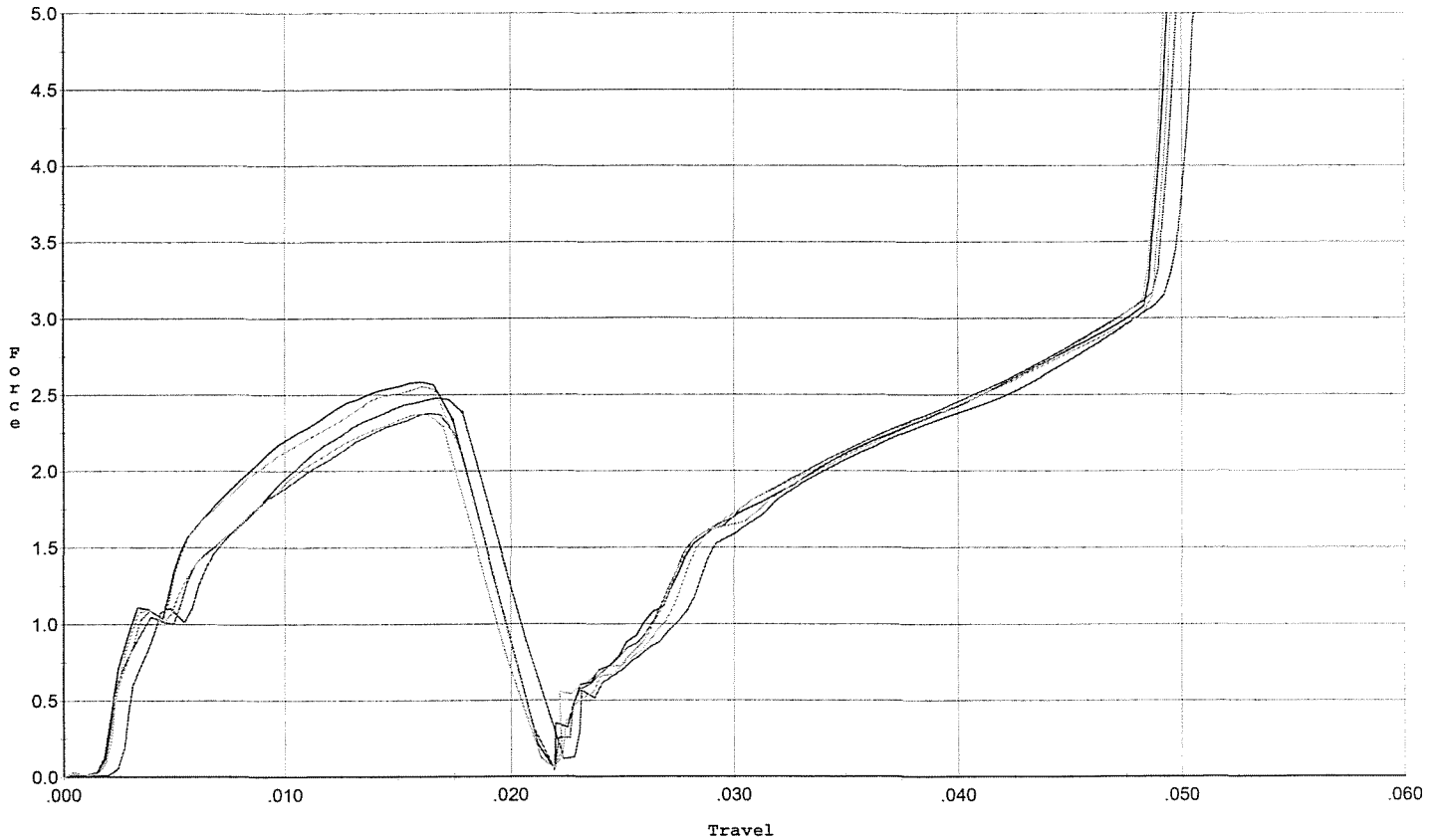
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.471	0.018	0.00	0.035	0.029		Set Trigger
2	2.485	0.016	0.004	0.035	0.028		Set Trigger
3	2.382	0.017	0.002	0.035	0.026		Set Trigger
4	2.461	0.017	0.00	0.035	0.027		Set Trigger
5	2.480	0.017	0.002	0.035	0.027		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



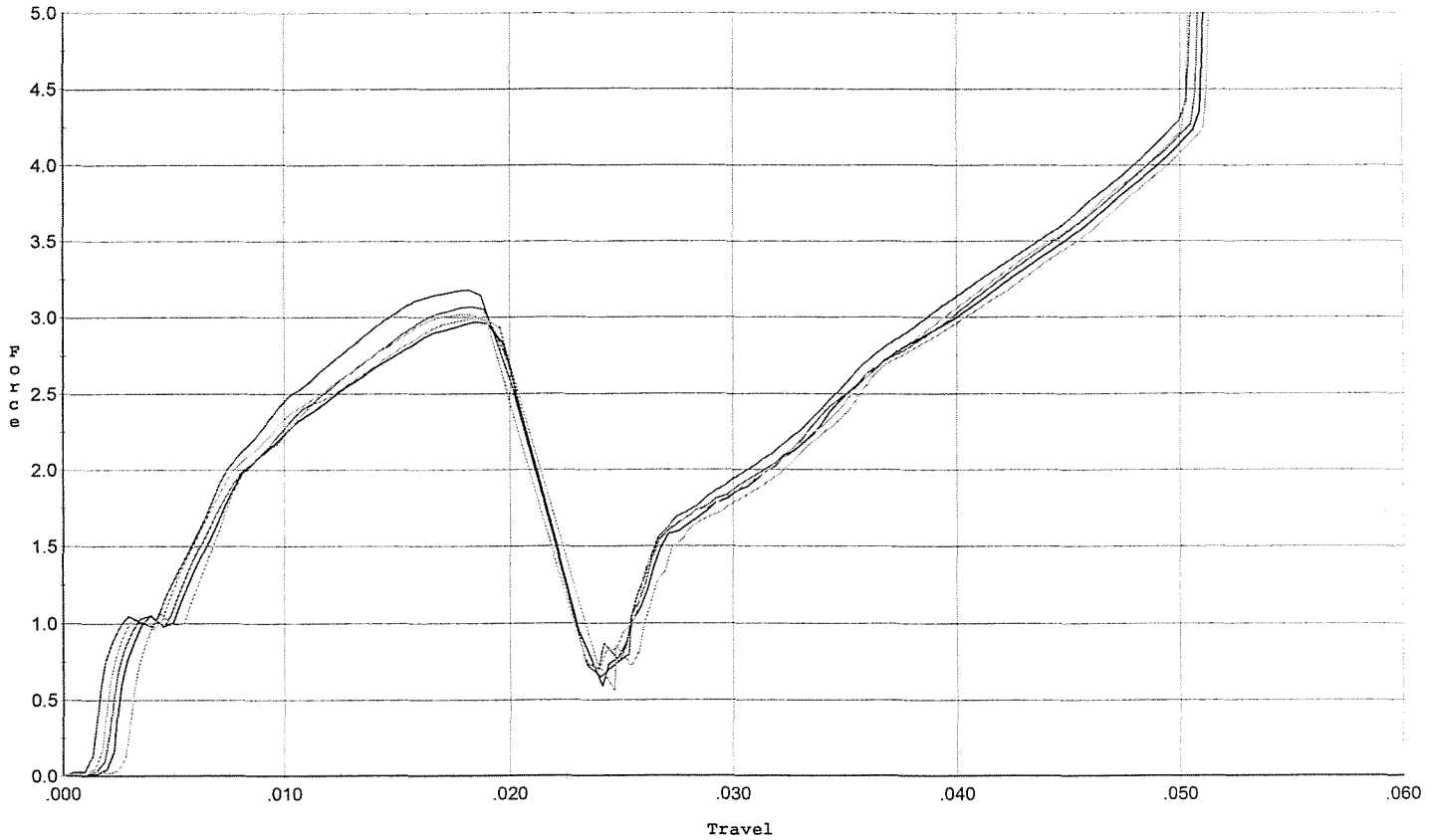
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.479	0.018	0.003	0.035	0.027		Set Trigger
2	2.582	0.017	0.005	0.035	0.029		Set Trigger
3	2.380	0.018	0.005	0.035	0.026		Set Trigger
4	2.554	0.018	0.002	0.035	0.029		Set Trigger
5	2.376	0.017	0.00	0.035	0.025		Set Trigger

A. 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



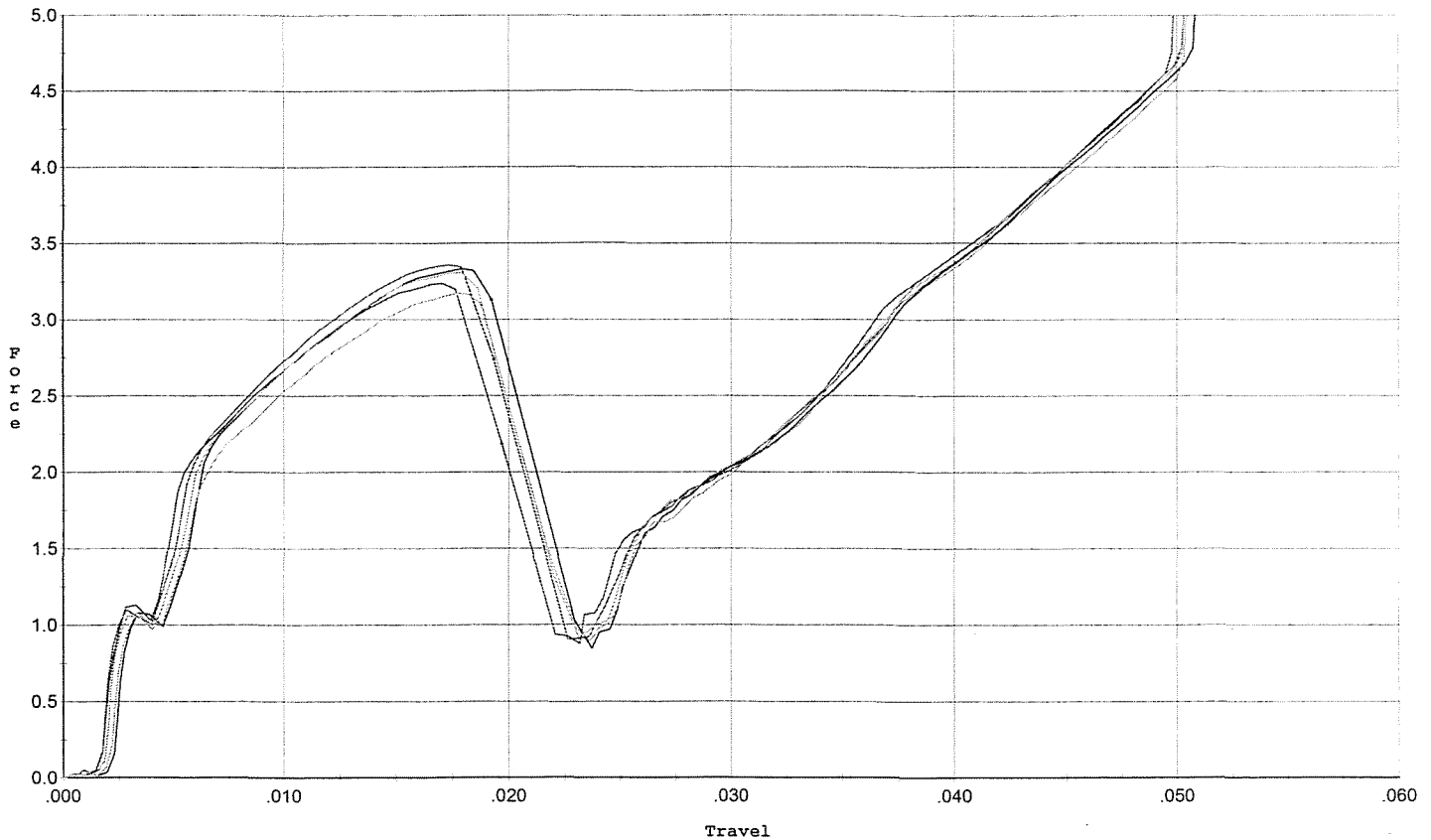
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.020	0.004	0.033	0.041		Set Trigger
2	2.969	0.020	0.002	0.033	0.036		Set Trigger
3	3.066	0.020	0.00	0.033	0.038		Set Trigger
4	3.019	0.019	0.00	0.033	0.036		Set Trigger
5	2.991	0.020	0.00	0.034	0.035		Set Trigger

A-3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



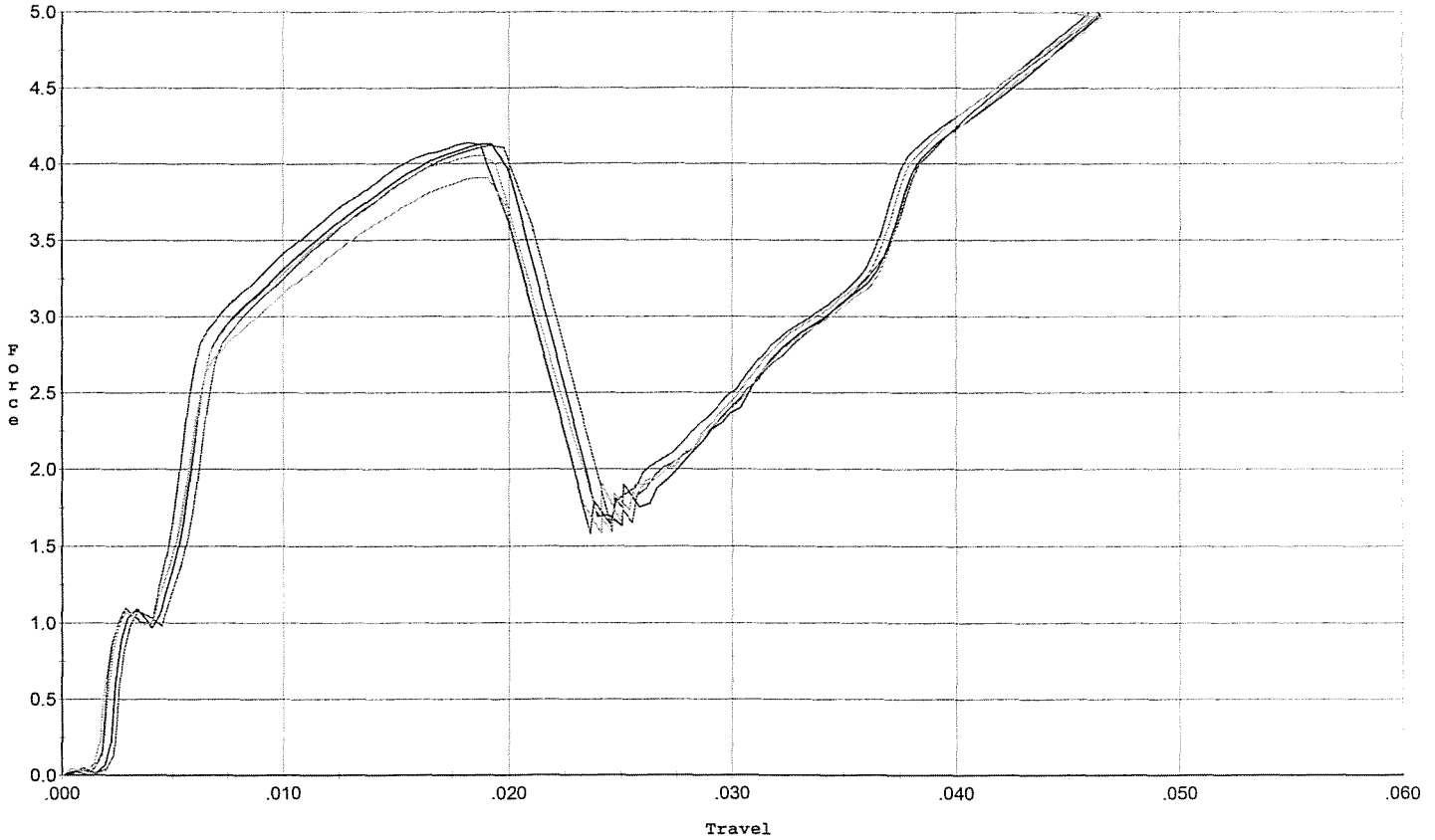
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.020	0.00	0.033	0.041		Set Trigger
2	3.334	0.019	0.005	0.033	0.040		Set Trigger
3	3.358	0.019	0.004	0.033	0.042		Set Trigger
4	3.305	0.019	0.004	0.033	0.039		Set Trigger
5	3.172	0.019	0.005	0.033	0.038		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



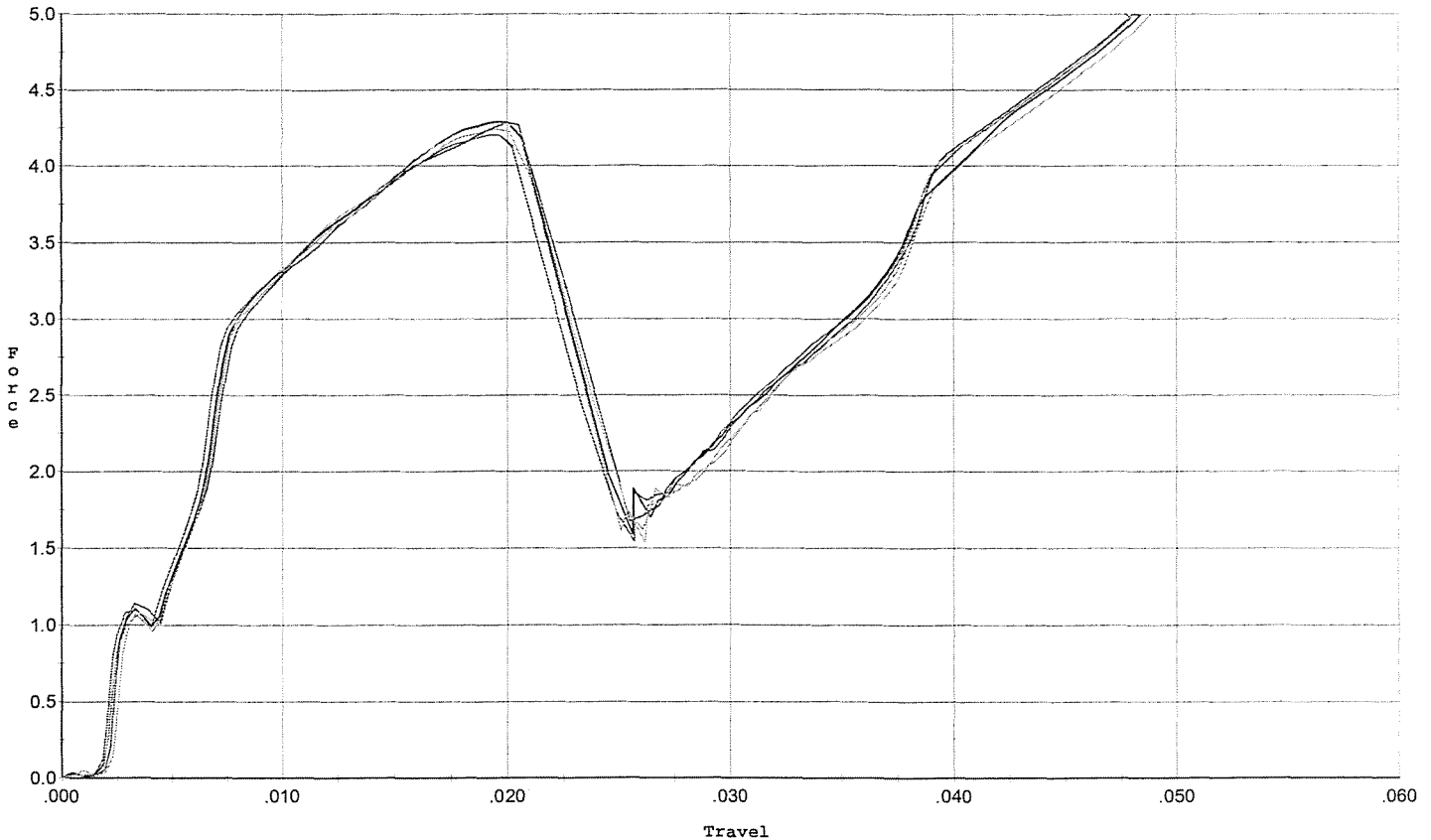
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.020	0.004	0.031	0.053		Set Trigger
2	4.128	0.020	0.00	0.031	0.052		Set Trigger
3	4.119	0.021	0.005	0.030	0.054		Set Trigger
4	4.051	0.019	0.004	0.031	0.050		Set Trigger
5	3.908	0.020	0.00	0.031	0.050		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



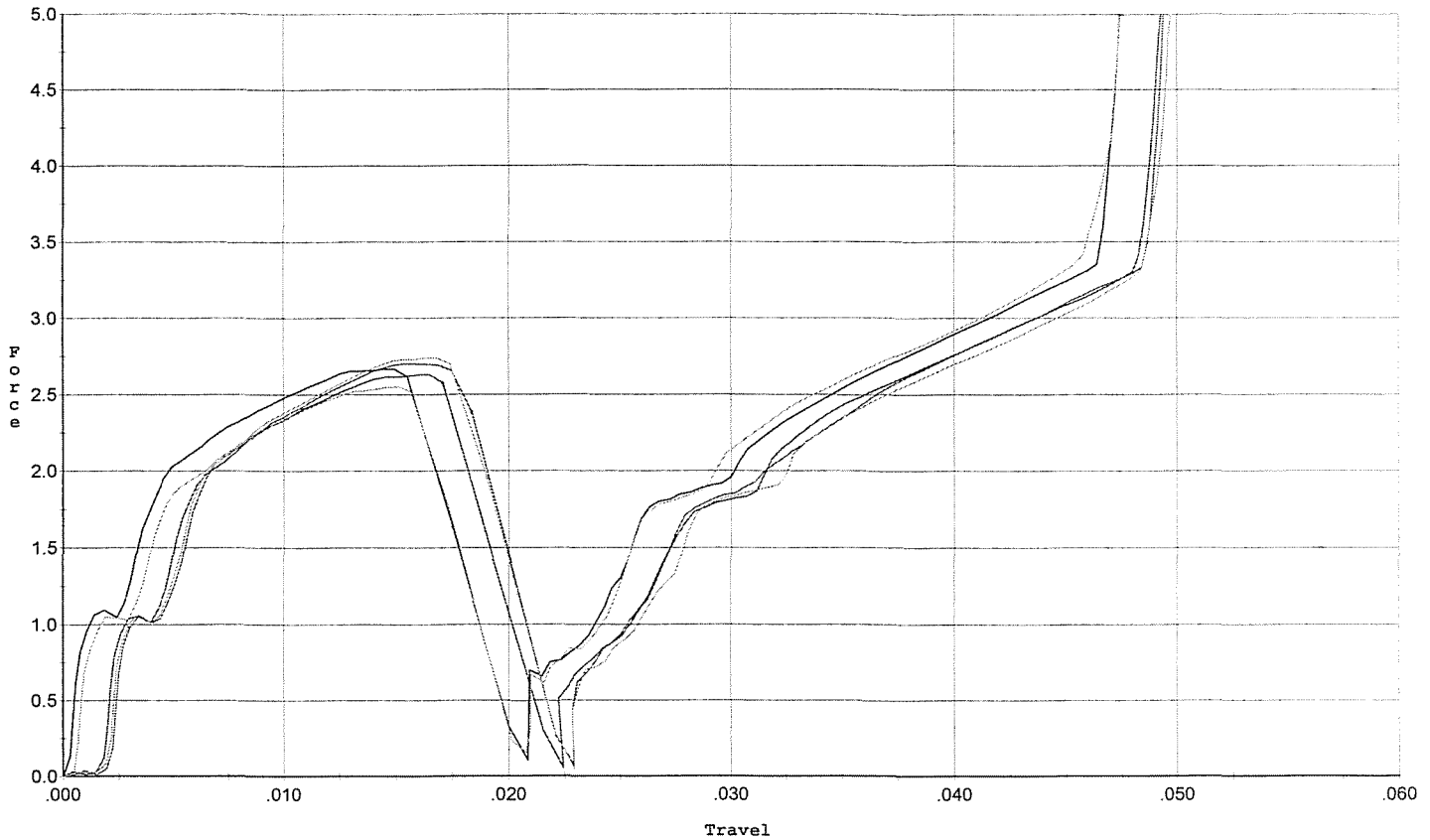
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.283	0.023	0.002	0.030	0.060		Set Trigger
2	4.290	0.021	0.00	0.030	0.055		Set Trigger
3	4.201	0.020	0.00	0.031	0.053		Set Trigger
4	4.284	0.021	0.005	0.031	0.054		Set Trigger
5	4.240	0.021	0.002	0.031	0.055		Set Trigger

4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



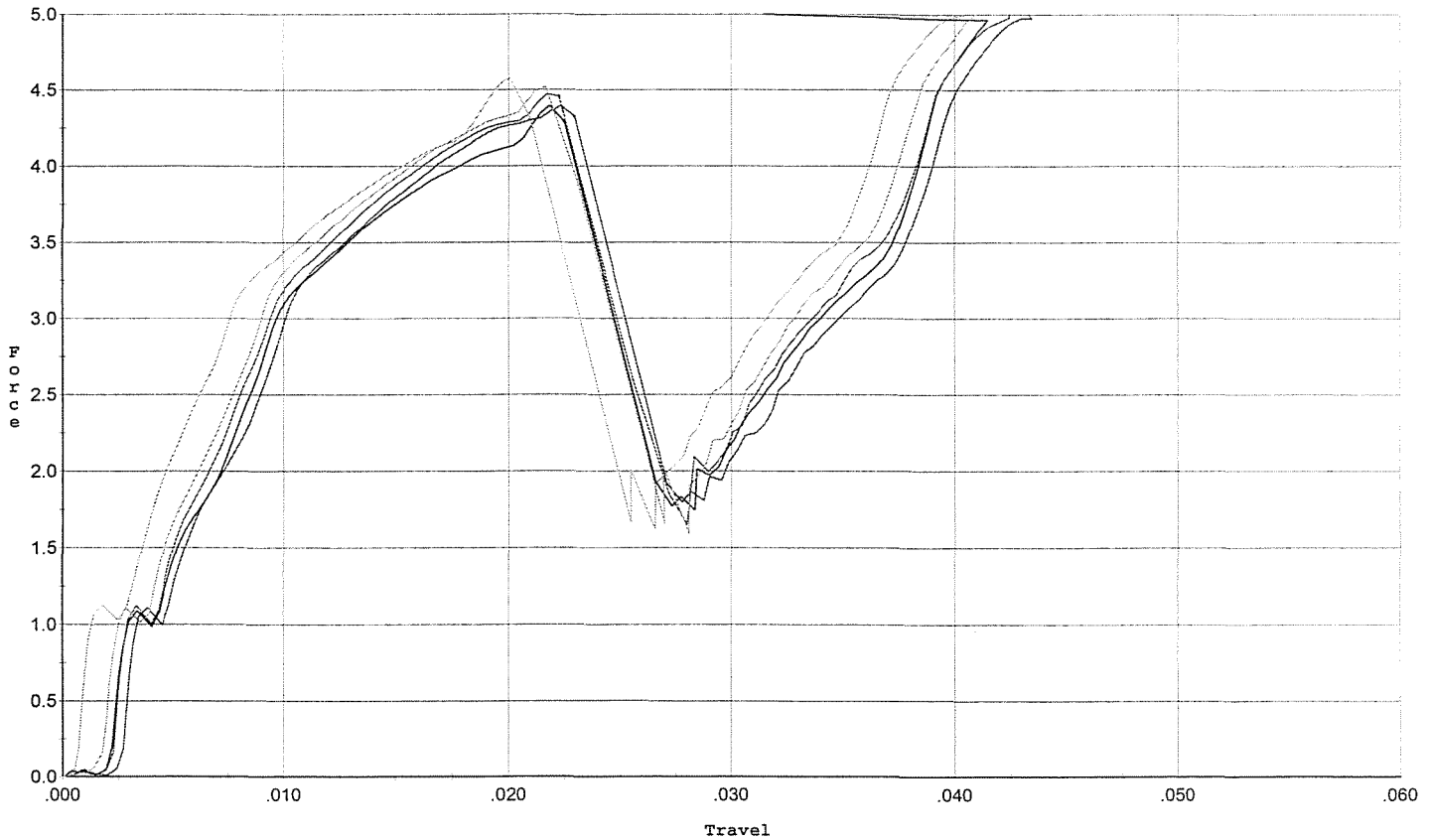
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.017	0.00	0.034	0.030		Set Trigger
2	2.668	0.018	0.00	0.034	0.034		Set Trigger
3	2.702	0.018	0.00	0.034	0.033		Set Trigger
4	2.553	0.017	0.003	0.033	0.031		Set Trigger
5	2.742	0.019	0.002	0.034	0.034		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.023	0.003	0.029	0.061		Set Trigger
2	4.396	0.022	0.002	0.029	0.059		Set Trigger
3	4.472	0.022	0.00	0.029	0.060		Set Trigger
4	4.579	0.021	0.00	0.028	0.060		Set Trigger
5	4.520	0.023	0.00	0.029	0.064		Set Trigger

A-4.47