

66807727

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



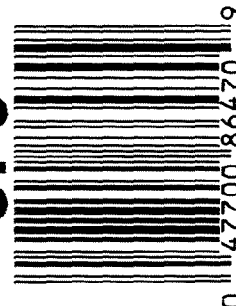
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807727

UPC



BM FORM

GUN SERIAL # 66807727

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES	FREE	2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2-18-09	MR
490	MAGNAFLUX BOLT		2-18-09	MR
500	ROLLMARK CALIBER		2-19-09	RT
520	GOFF BLAST BBL / REC		17-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

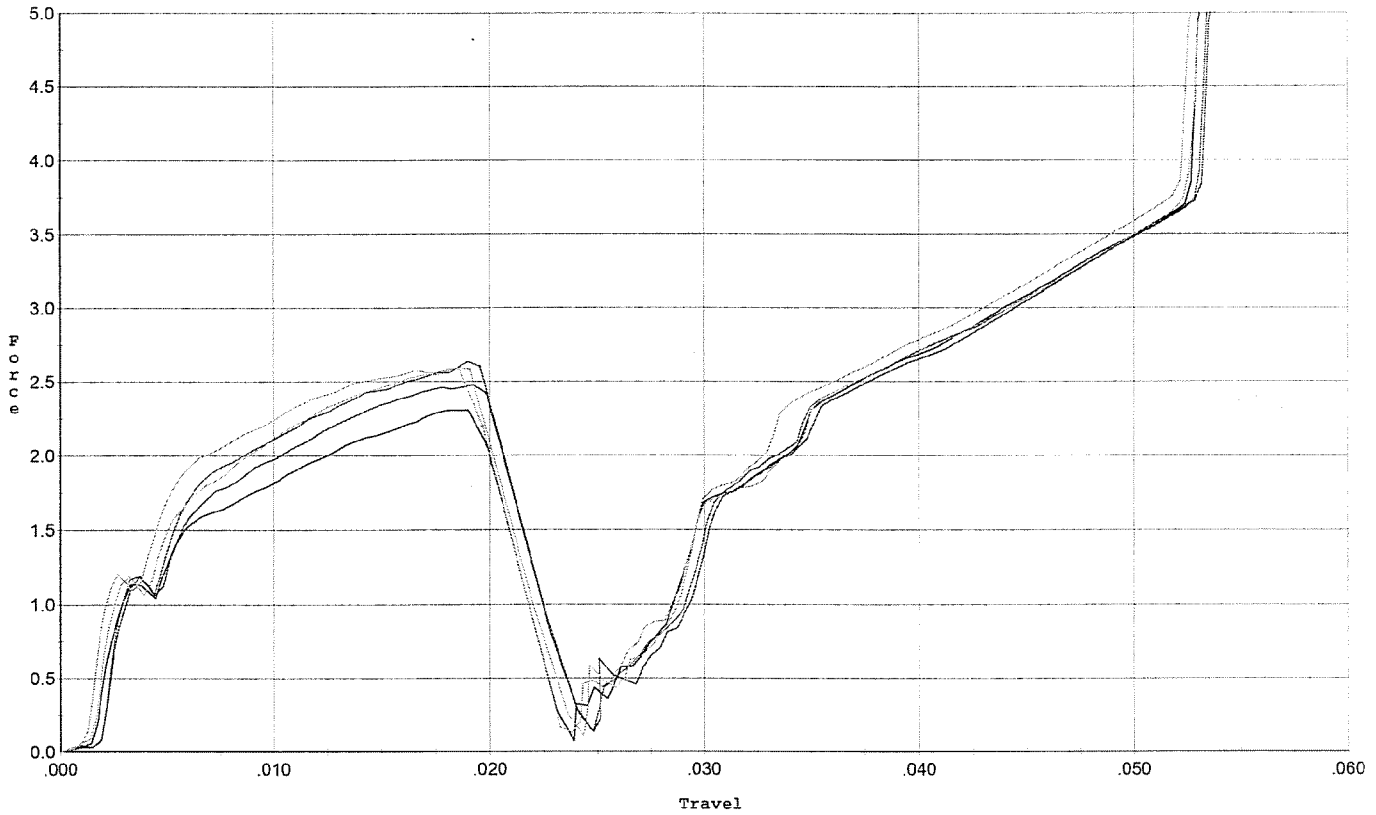
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>6</u> <u>6</u>	3-13-09	W/W
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	3-13-09	W/W
	J) ASSEMBLE STOCK			3-9-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			3-17-09	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	3-10-09	TL
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-10-09	W/W
670	FINAL INSPECTION A) HEADSPACE			3-13-09	W/W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.71</u> <u>2.73</u> <u>2.74</u> <u>2.64</u>	3-11-09	W/W
	C) FUNCTION			3-13-09	W/W
690	PACK			3/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



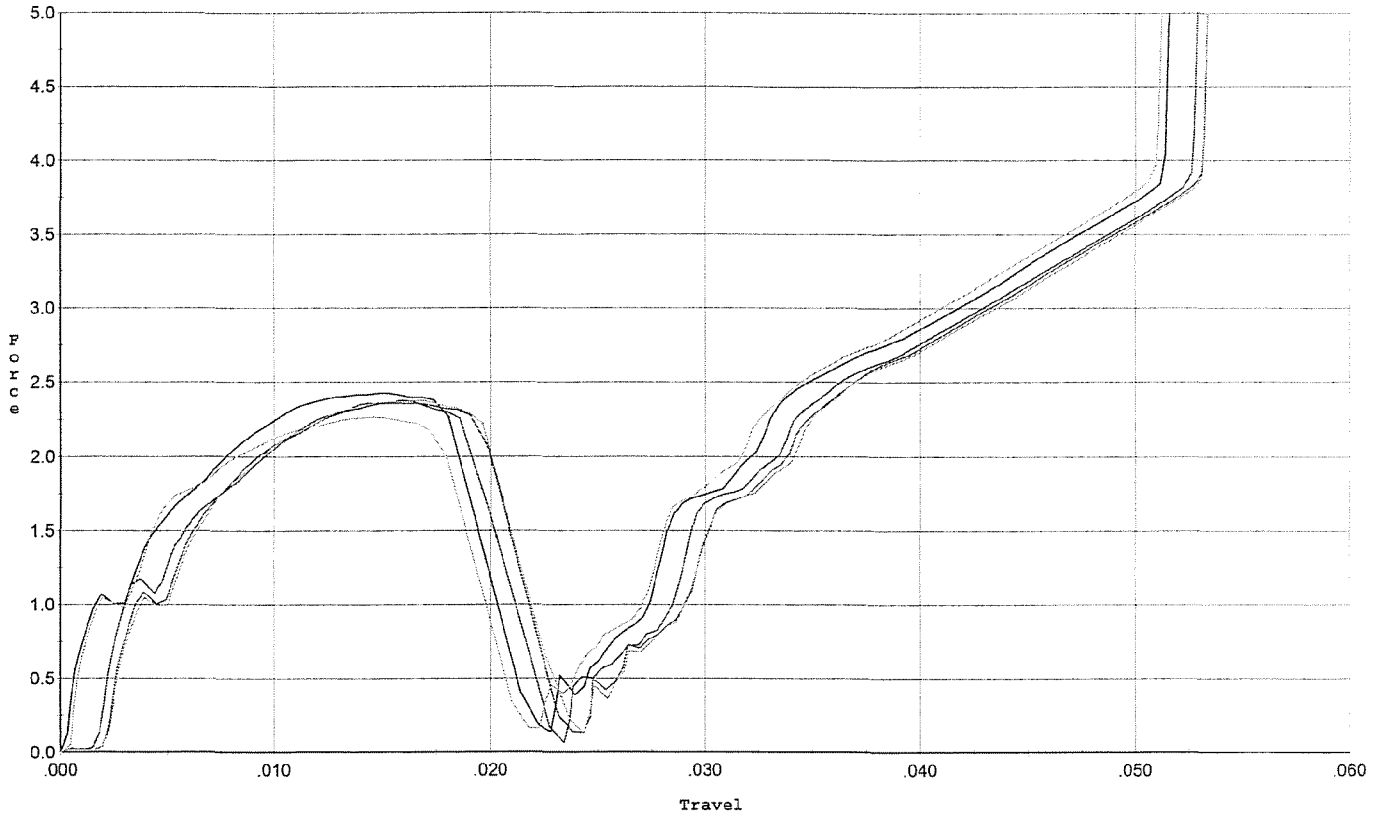
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.020	0.00	0.036	0.033		Set Trigger
2	2.307	0.020	0.005	0.036	0.031		Set Trigger
3	2.636	0.020	0.00	0.036	0.034		Set Trigger
4	2.596	0.019	0.00	0.036	0.034		Set Trigger
5	2.592	0.020	0.00	0.036	0.036		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



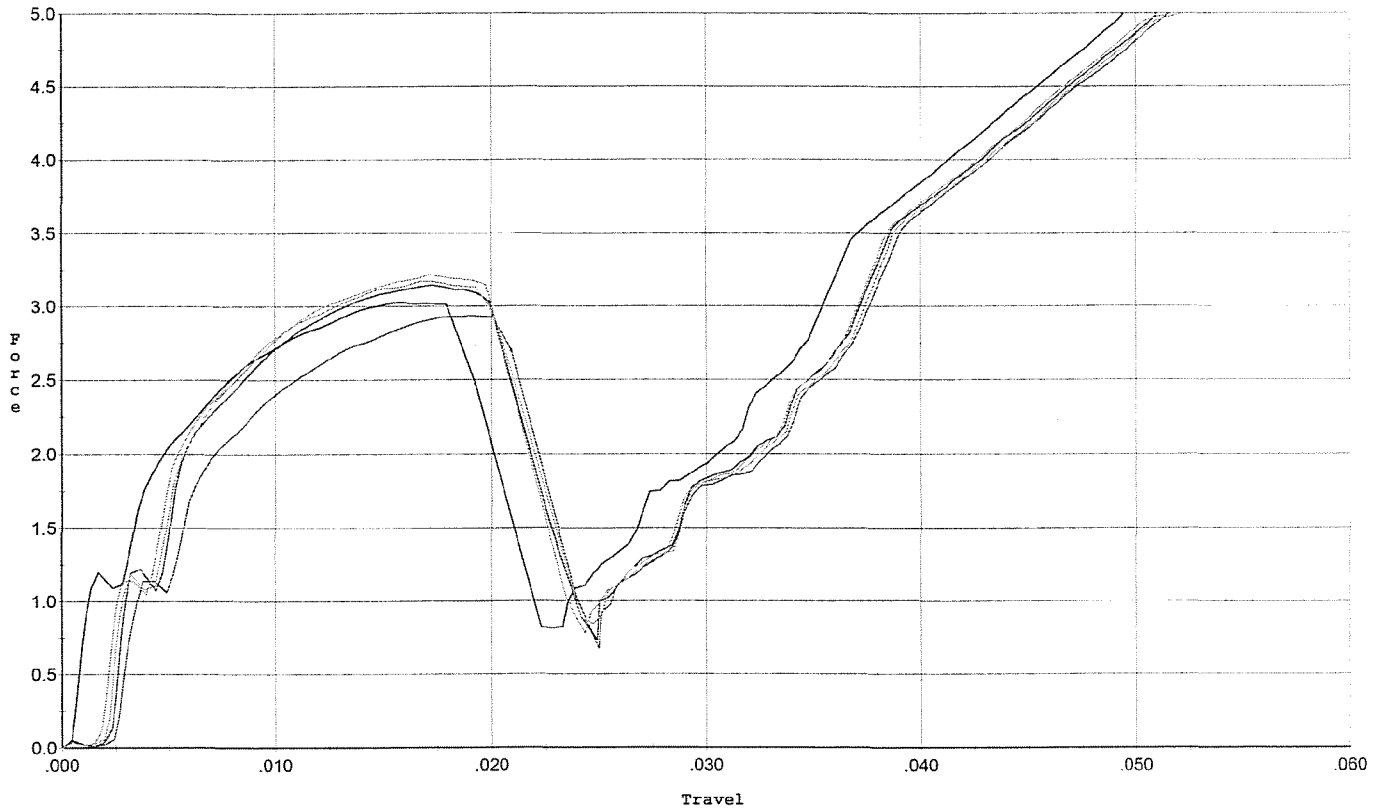
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.379	0.020	0.00	0.036	0.033		Set Trigger
2	2.425	0.018	0.003	0.036	0.032		Set Trigger
3	2.359	0.020	0.002	0.036	0.032		Set Trigger
4	2.268	0.018	0.003	0.036	0.030		Set Trigger
5	2.377	0.020	0.002	0.036	0.032		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



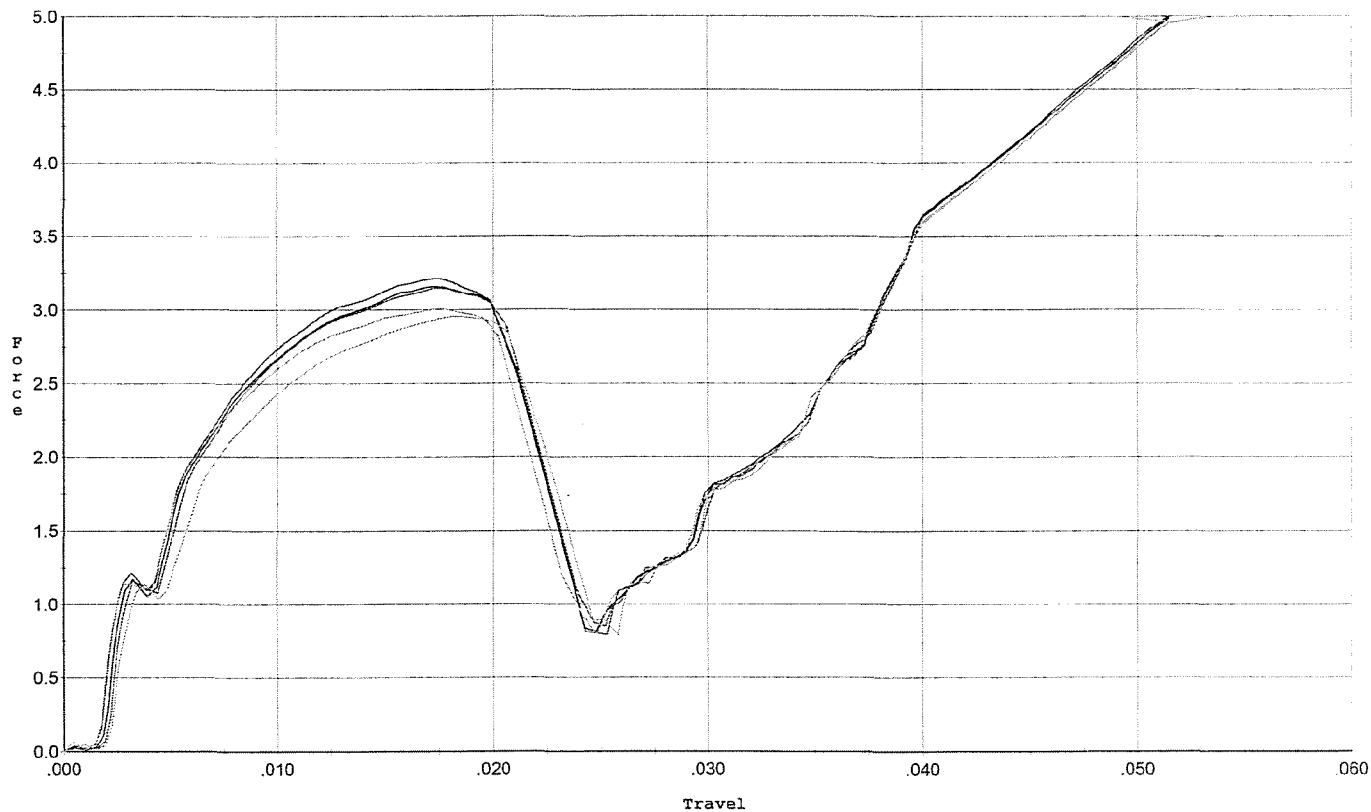
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.020	0.002	0.034	0.042		Set Trigger
2	3.028	0.019	0.00	0.034	0.042		Set Trigger
3	2.934	0.021	0.003	0.034	0.041		Set Trigger
4	3.217	0.022	0.002	0.034	0.047		Set Trigger
5	3.172	0.020	0.004	0.034	0.044		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles/- .75 lb



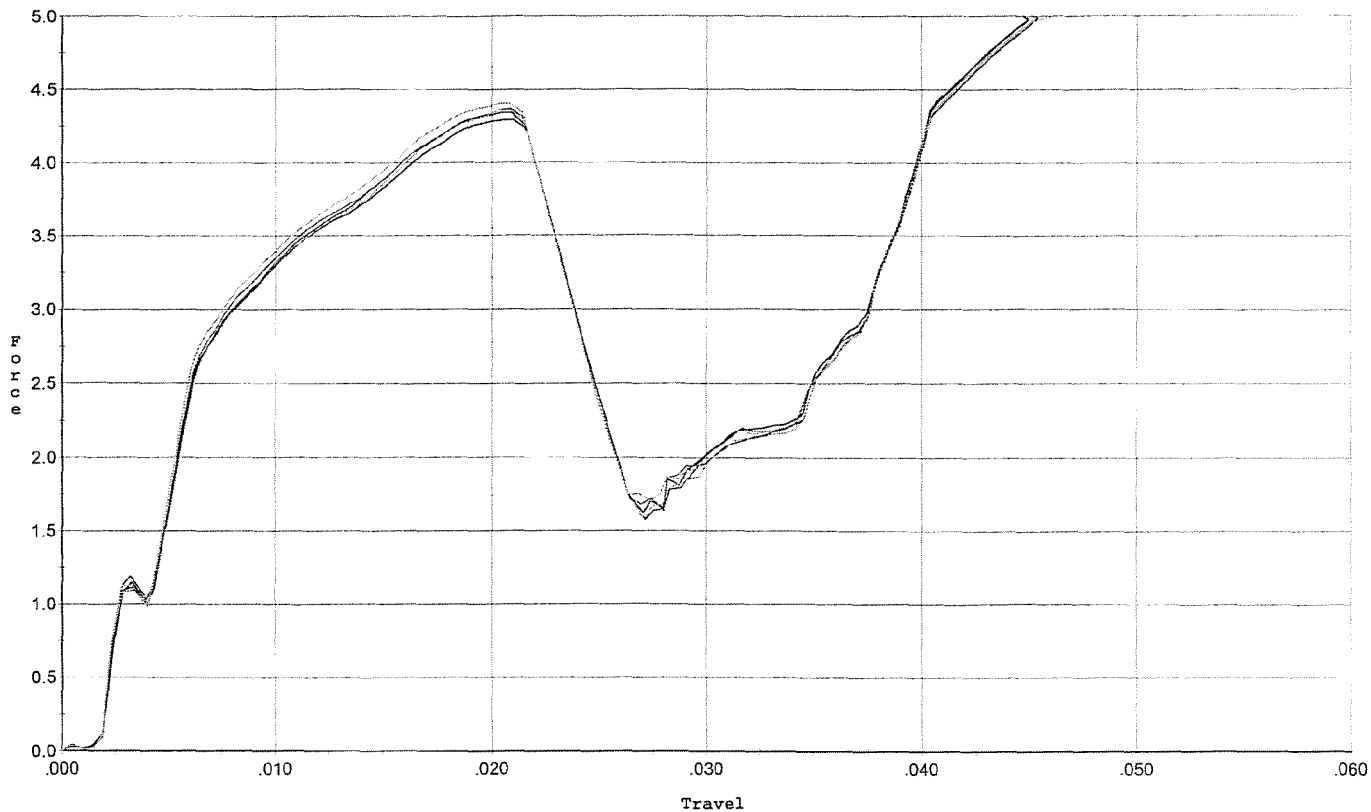
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.021	0.00	0.035	0.046		Set Trigger
2	3.156	0.021	0.00	0.035	0.045		Set Trigger
3	3.145	0.021	0.002	0.035	0.044		Set Trigger
4	2.954	0.022	0.00	0.035	0.044		Set Trigger
5	3.008	0.020	0.004	0.035	0.042		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



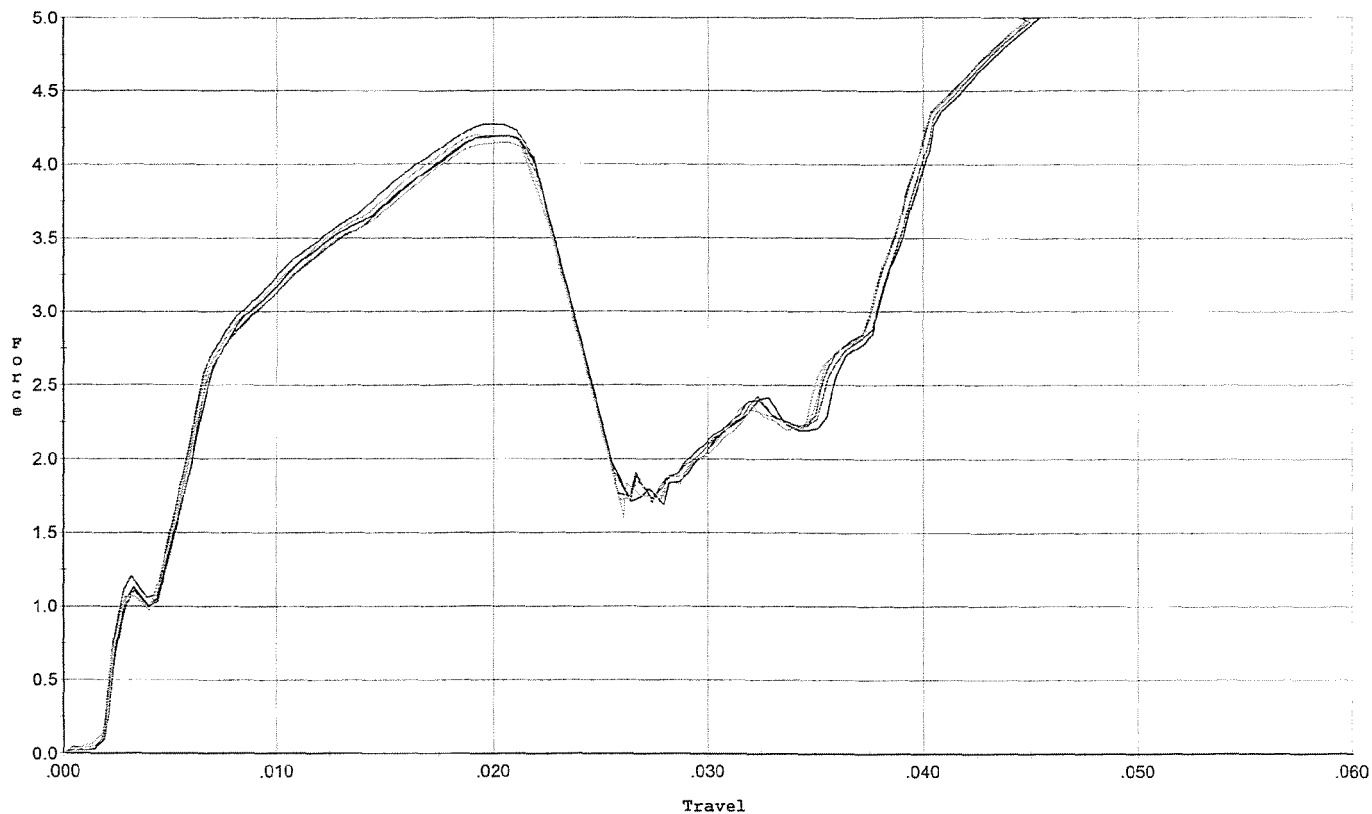
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.342	0.022	0.00	0.032	0.060		Set Trigger
2	4.293	0.022	0.00	0.032	0.059		Set Trigger
3	4.367	0.021	0.00	0.032	0.060		Set Trigger
4	4.406	0.021	0.002	0.032	0.060		Set Trigger
5	4.359	0.021	0.004	0.032	0.059		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



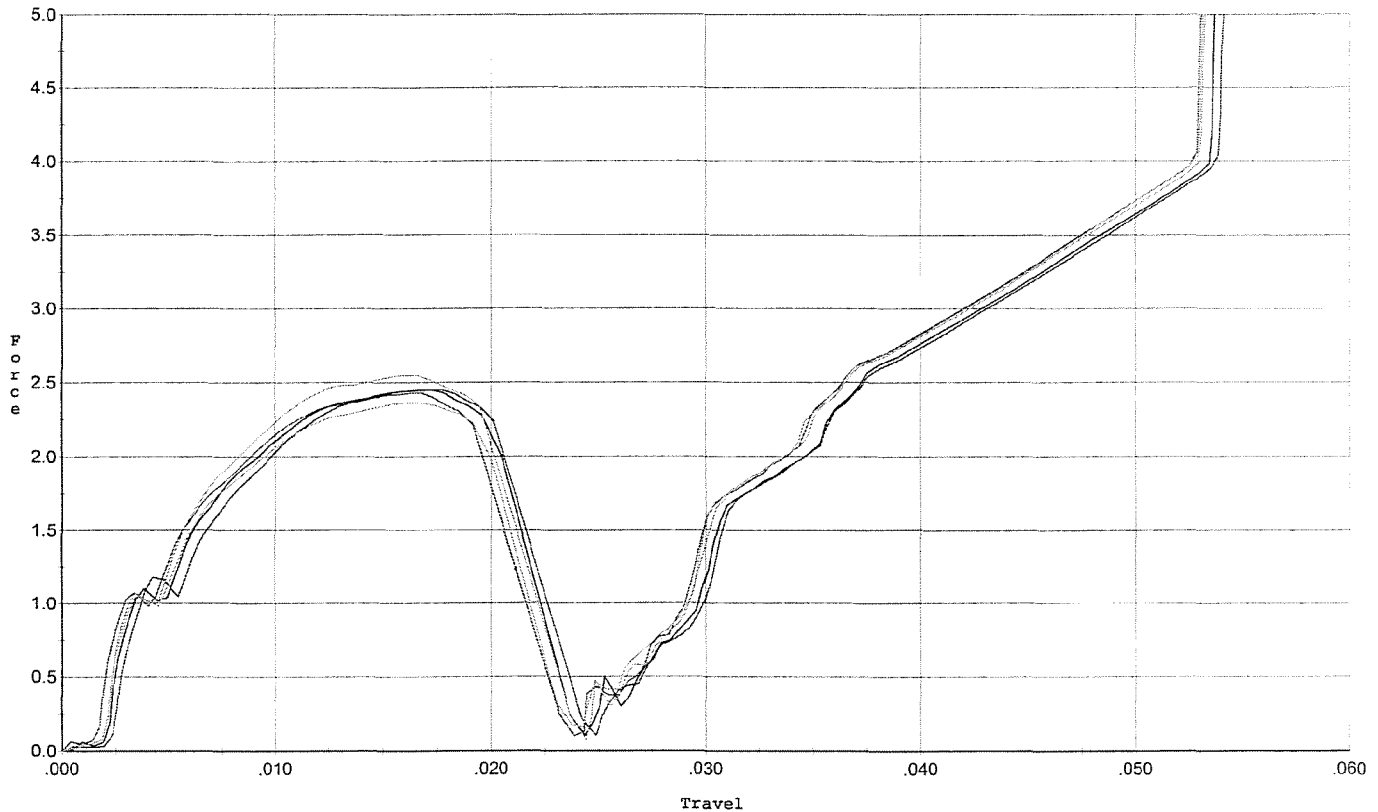
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.022	0.00	0.031	0.059		Set Trigger
2	4.192	0.022	0.002	0.032	0.058		Set Trigger
3	4.188	0.022	0.00	0.031	0.058		Set Trigger
4	4.198	0.023	0.004	0.031	0.060		Set Trigger
5	4.145	0.022	0.00	0.031	0.059		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



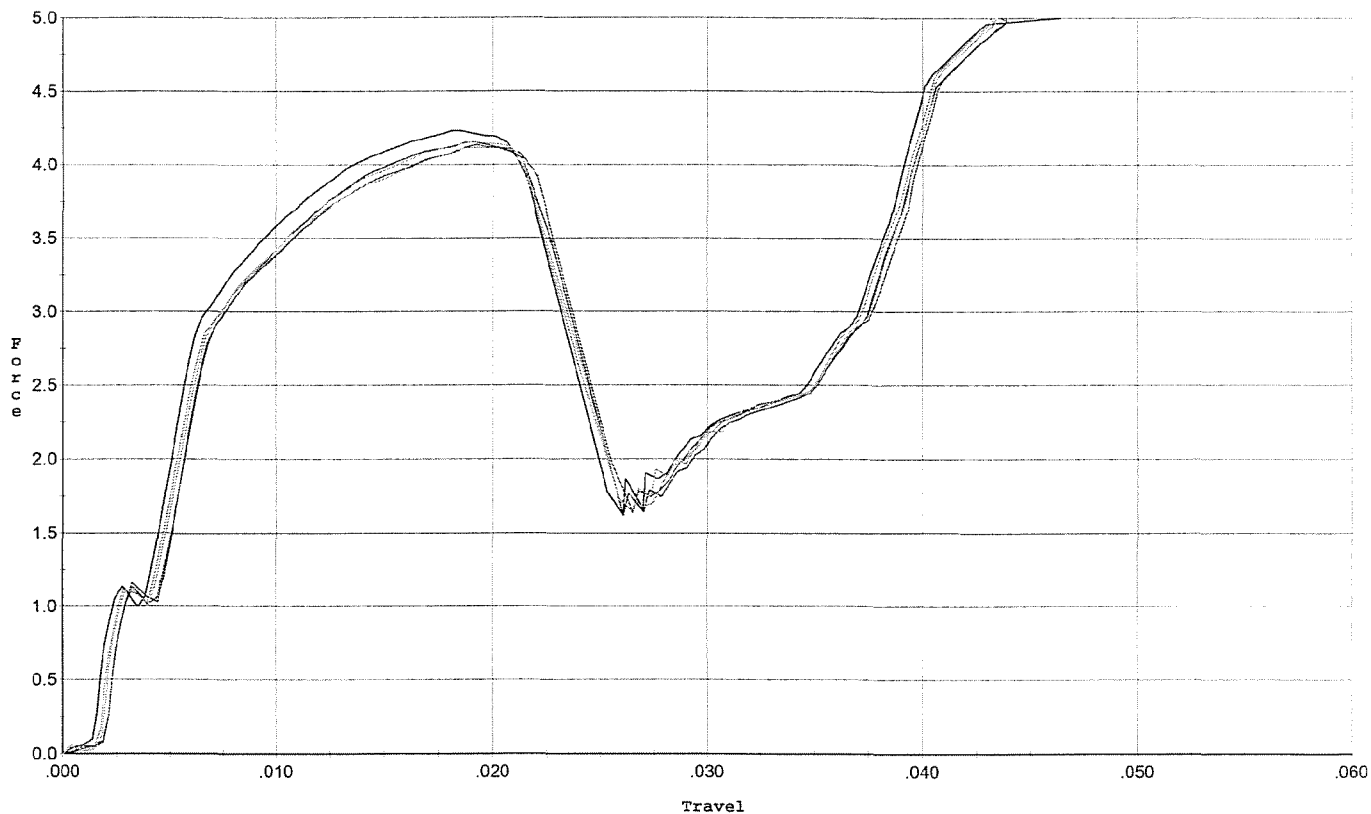
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.020	0.002	0.036	0.033		Set Trigger
2	2.449	0.020	0.00	0.036	0.034		Set Trigger
3	2.431	0.021	0.00	0.036	0.035		Set Trigger
4	2.364	0.020	0.005	0.036	0.032		Set Trigger
5	2.549	0.021	0.005	0.035	0.037		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.023	0.005	0.030	0.062		Set Trigger
2	4.230	0.022	0.00	0.030	0.062		Set Trigger
3	4.134	0.022	0.00	0.031	0.060		Set Trigger
4	4.153	0.023	0.00	0.030	0.065		Set Trigger
5	4.117	0.021	0.004	0.031	0.059		Set Trigger

A. 4.15