

6680 7749

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



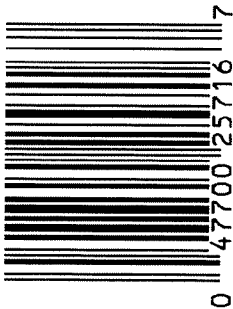
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6807749

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6807749

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	SPD
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	3/5/09	AD
490	MAGNAFLUX BOLT		3/5/09	MR
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	non
540	APPLY COATINGS (BARREL ACTION)		3/16	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-16-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

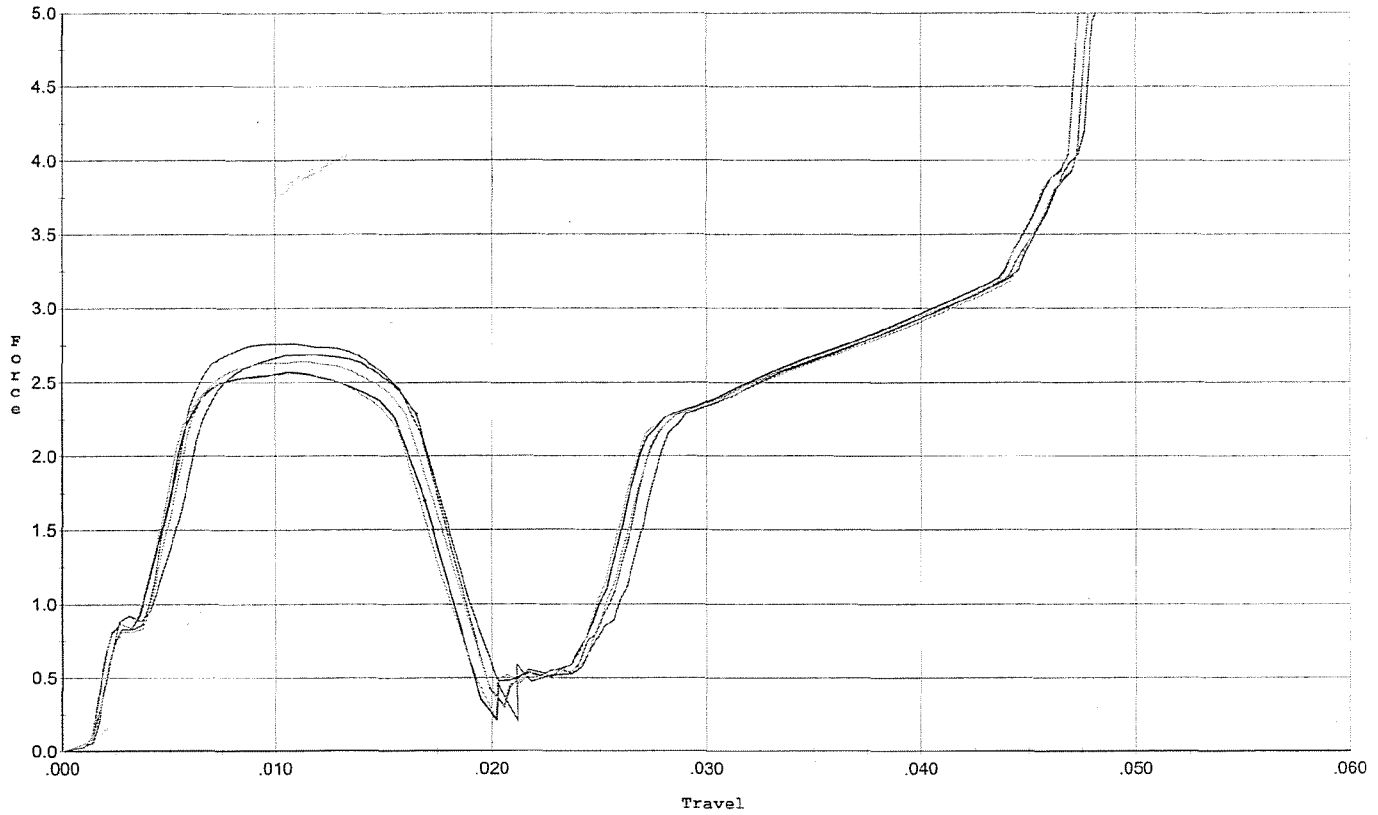
GUN SERIAL # G 6 8 0 7 7 4 9

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	RP
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	3/5/09	(H)
490	MAGNAFLUX BOLT		3/5/09	MR
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	mon
540	APPLY COATINGS (BARREL ACTION)		3/11	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-16-09	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



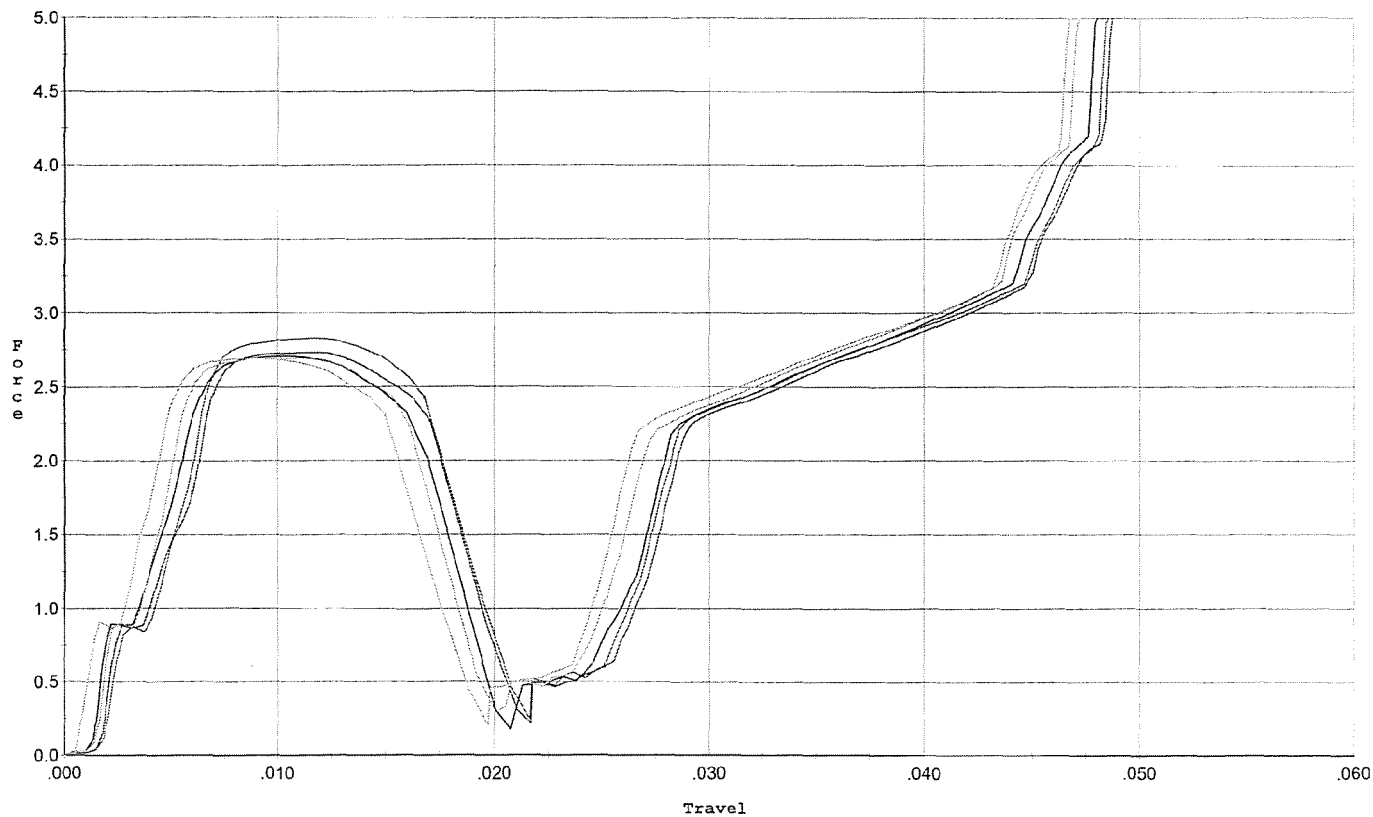
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.017	0.00	0.034	0.030		Set Trigger
2	2.569	0.017	0.00	0.034	0.030		Set Trigger
3	2.761	0.017	0.00	0.034	0.031		Set Trigger
4	2.639	0.018	0.00	0.034	0.032		Set Trigger
5	2.557	0.016	0.00	0.034	0.028		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



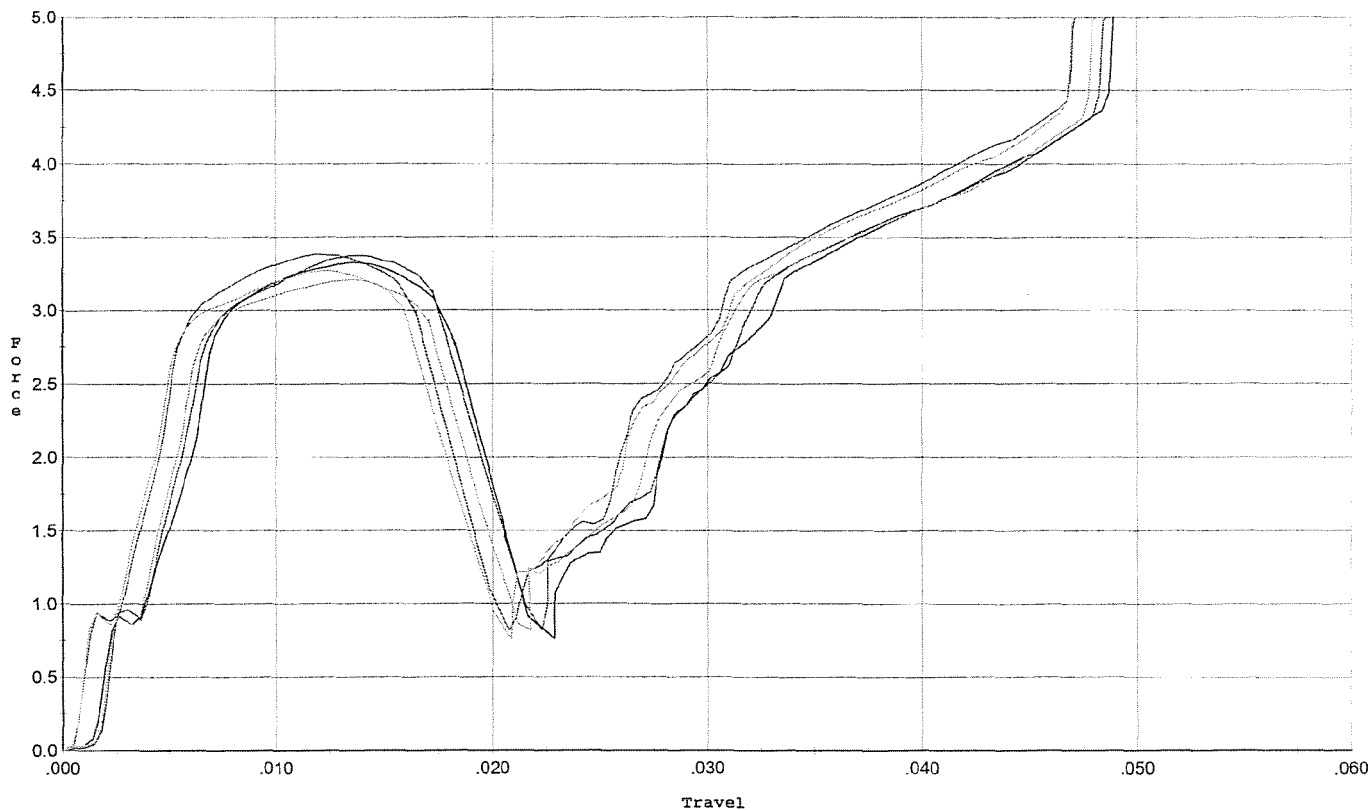
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.731	0.017	0.00	0.034	0.031		Set Trigger
2	2.707	0.017	0.003	0.034	0.032		Set Trigger
3	2.829	0.017	0.00	0.034	0.032		Set Trigger
4	2.693	0.015	0.00	0.034	0.029		Set Trigger
5	2.696	0.016	0.00	0.034	0.030		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



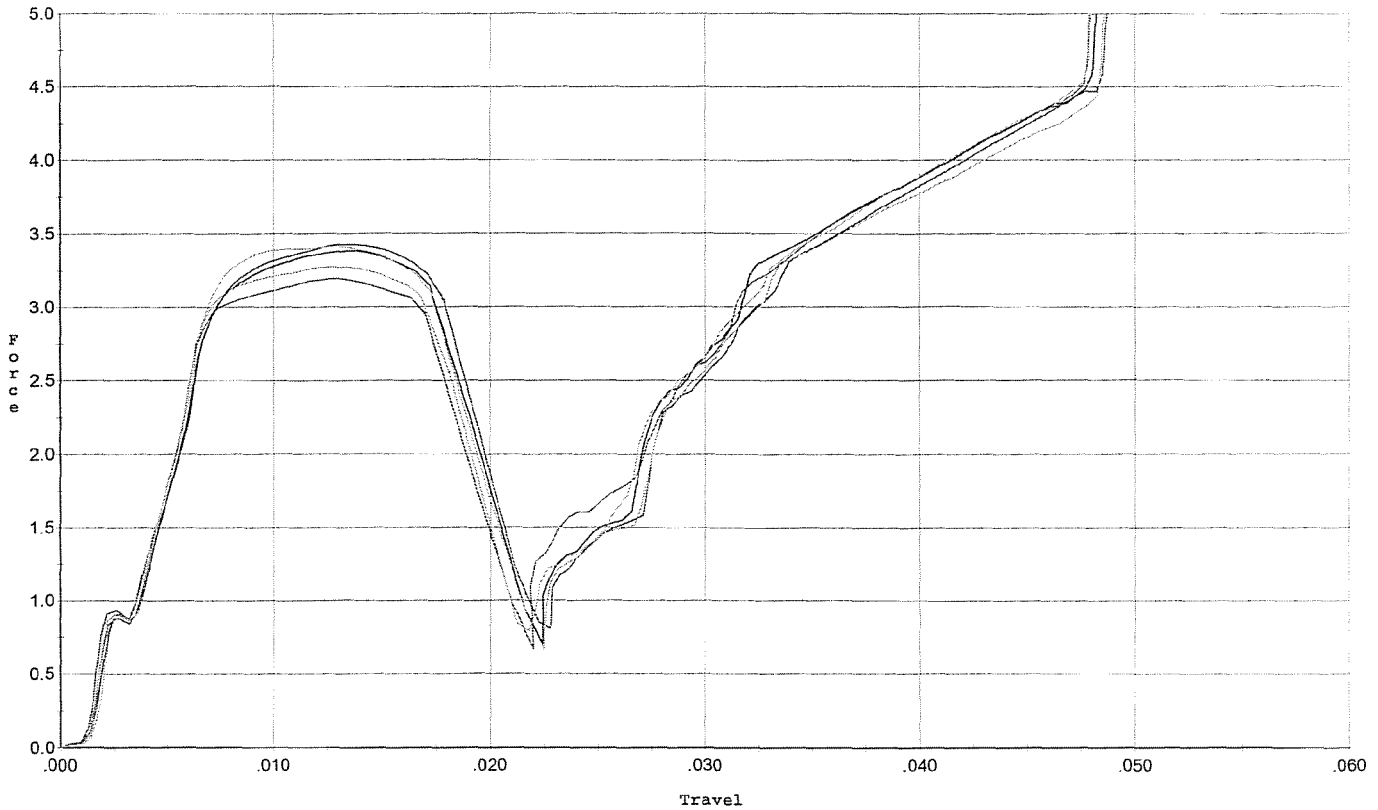
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.375	0.017	0.00	0.032	0.039		Set Trigger
2	3.328	0.018	0.00	0.032	0.040		Set Trigger
3	3.385	0.016	0.00	0.031	0.039		Set Trigger
4	3.270	0.016	0.00	0.032	0.037		Set Trigger
5	3.211	0.017	0.00	0.032	0.037		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



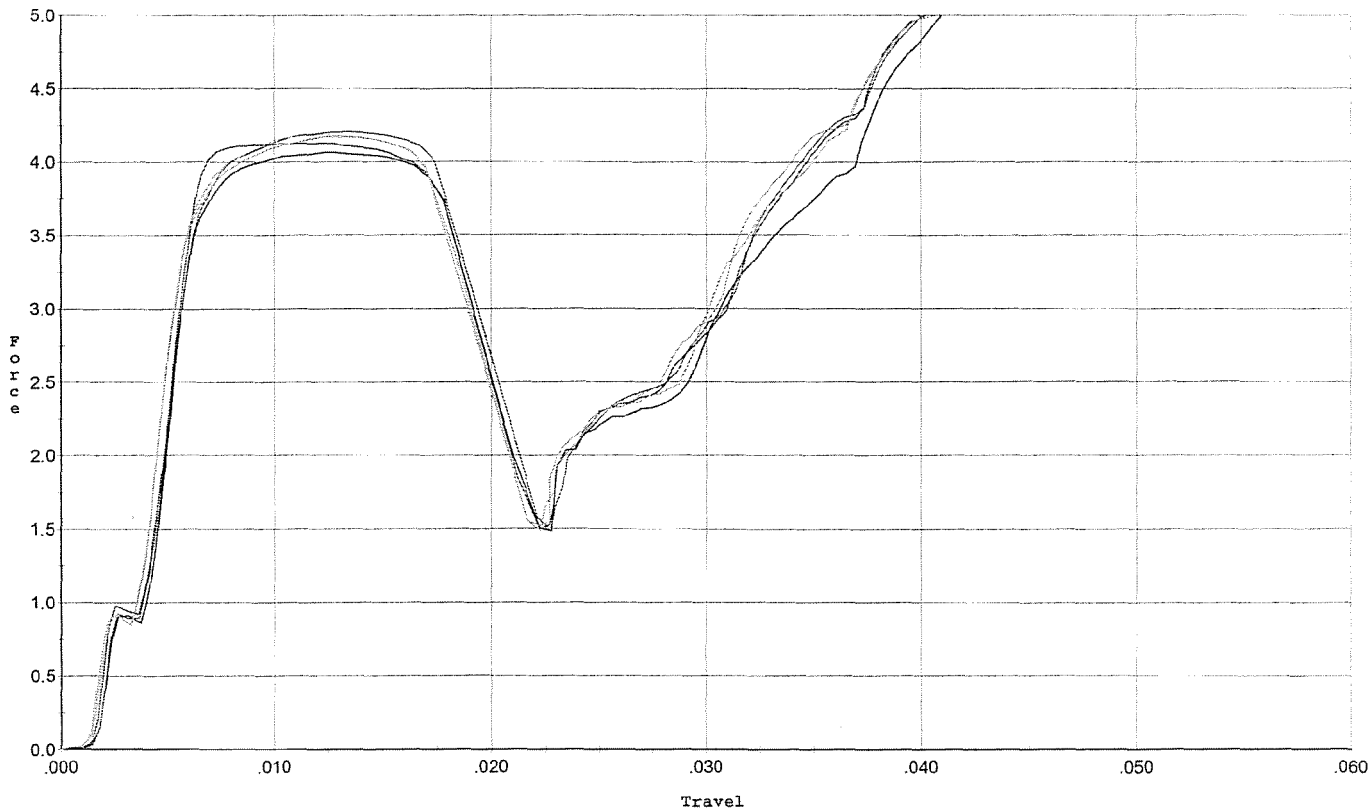
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.425	0.018	0.00	0.032	0.041		Set Trigger
2	3.383	0.019	0.00	0.031	0.043		Set Trigger
3	3.194	0.017	0.00	0.031	0.037		Set Trigger
4	3.274	0.018	0.00	0.031	0.040		Set Trigger
5	3.413	0.017	0.00	0.032	0.040		Set Trigger

A-3.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



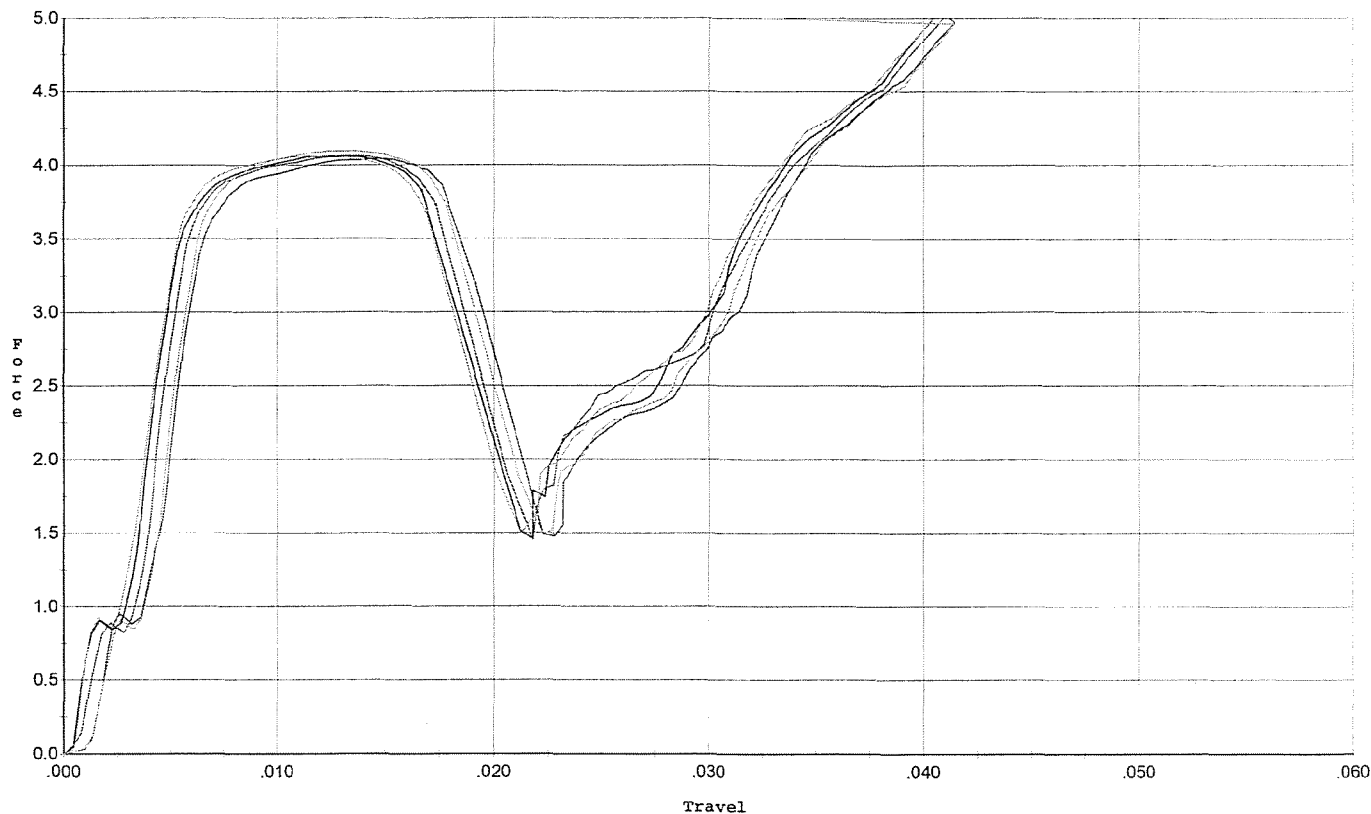
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.018	0.004	0.030	0.050		Set Trigger
2	4.065	0.018	0.004	0.031	0.049		Set Trigger
3	4.205	0.020	0.004	0.030	0.055		Set Trigger
4	4.188	0.019	0.00	0.030	0.054		Set Trigger
5	4.172	0.018	0.00	0.030	0.052		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



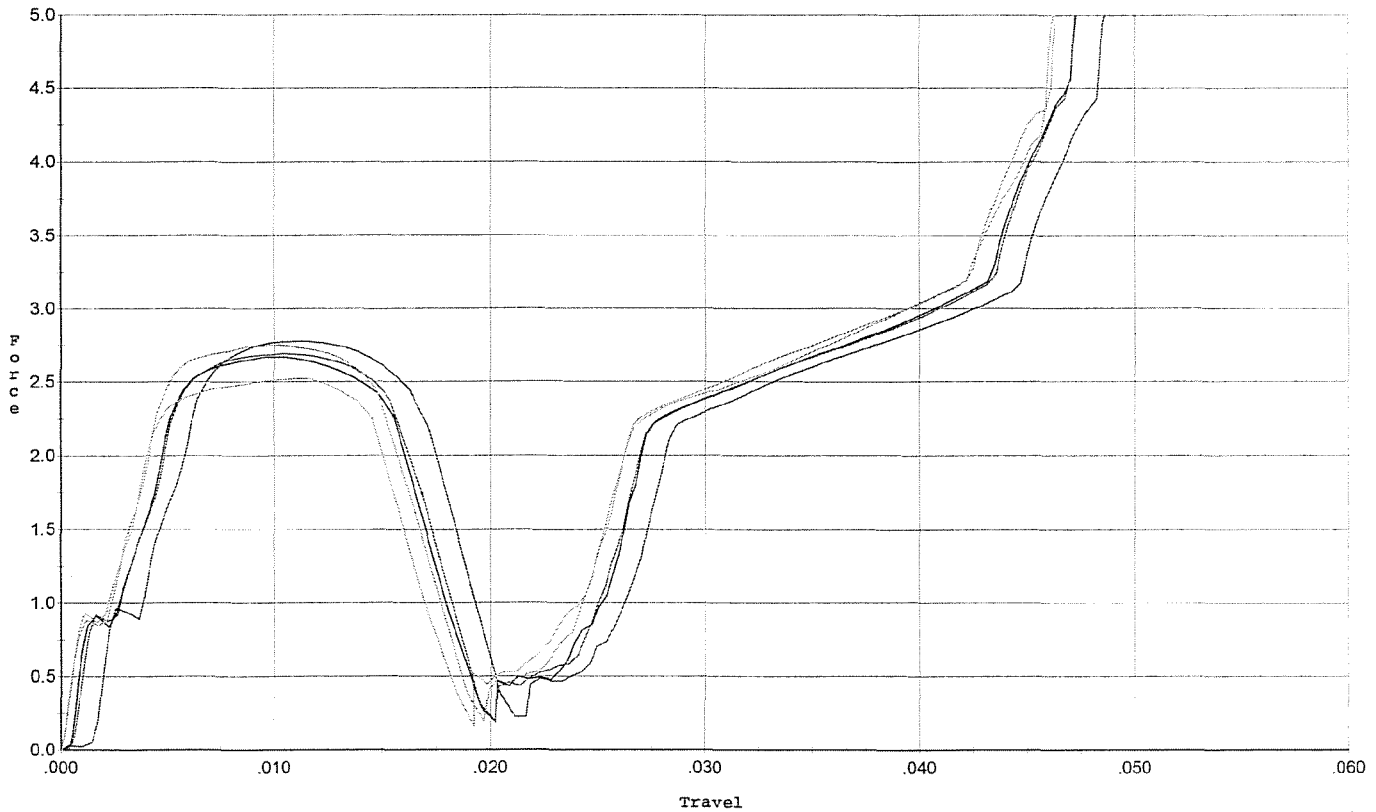
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.041	0.019	0.00	0.030	0.052		Set Trigger
2	4.063	0.017	0.00	0.030	0.048		Set Trigger
3	4.064	0.017	0.00	0.030	0.049		Set Trigger
4	4.096	0.018	0.00	0.030	0.049		Set Trigger
5	4.064	0.017	0.00	0.030	0.049		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



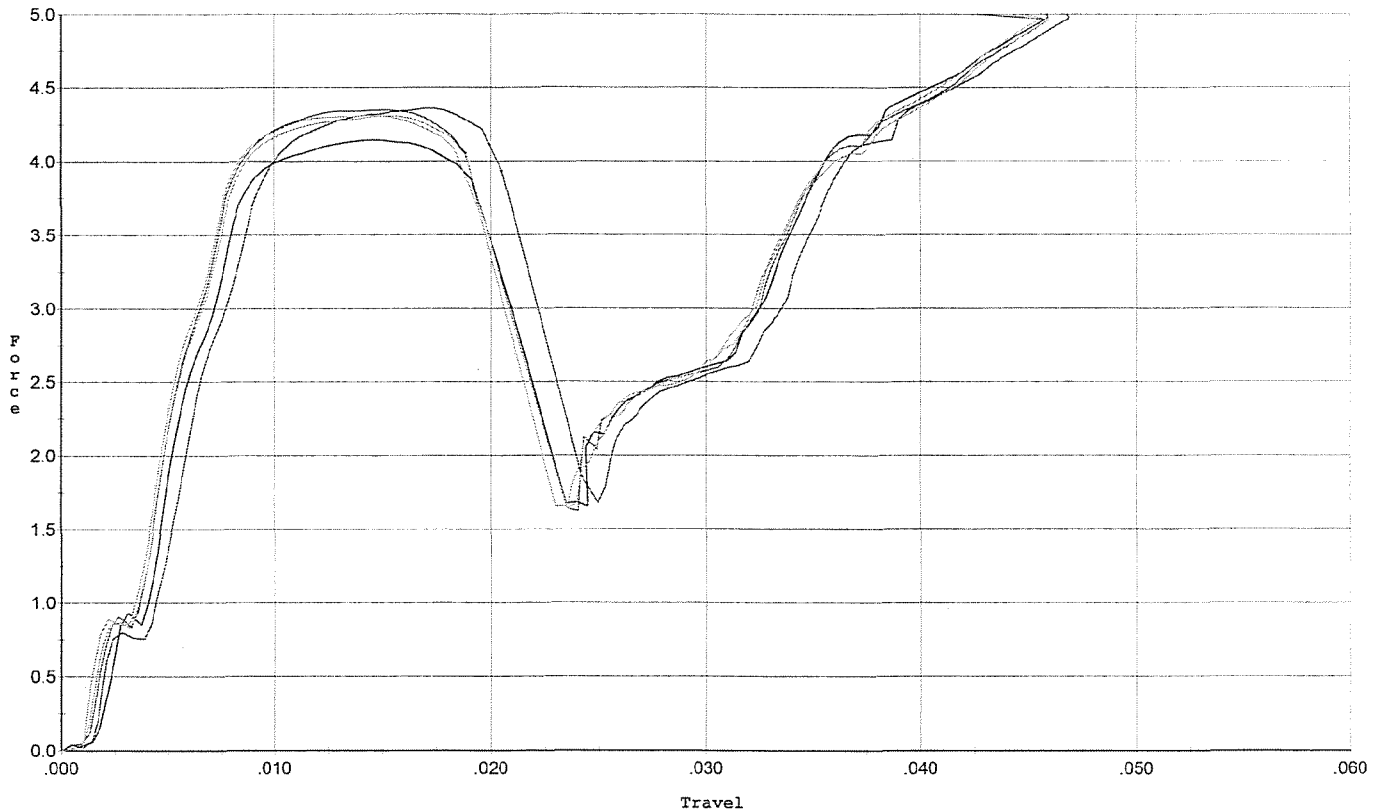
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.777	0.017	0.004	0.034	0.033		Set Trigger
2	2.668	0.016	0.00	0.034	0.030		Set Trigger
3	2.691	0.017	0.00	0.034	0.033		Set Trigger
4	2.522	0.015	0.00	0.034	0.028		Set Trigger
5	2.752	0.017	0.00	0.033	0.034		Set Trigger

A-2.68

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.358	0.021	0.004	0.030	0.058		Set Trigger
2	4.147	0.021	0.00	0.030	0.057		Set Trigger
3	4.347	0.019	0.00	0.030	0.055		Set Trigger
4	4.309	0.019	0.00	0.030	0.056		Set Trigger
5	4.309	0.019	0.00	0.030	0.054		Set Trigger

A - 4.29