

66807759

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

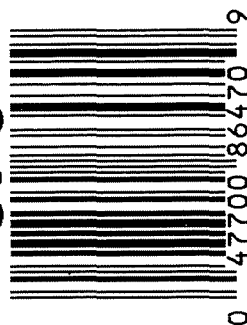


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807759

UPC



GUN SERIAL # G 680 7759

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-12-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H3)	2/18/09	(H3)
490	MAGNAFLUX BOLT		2/18/09	mk
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	SP
542	APPLY COATINGS (BARREL ACTION)		3/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-5-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

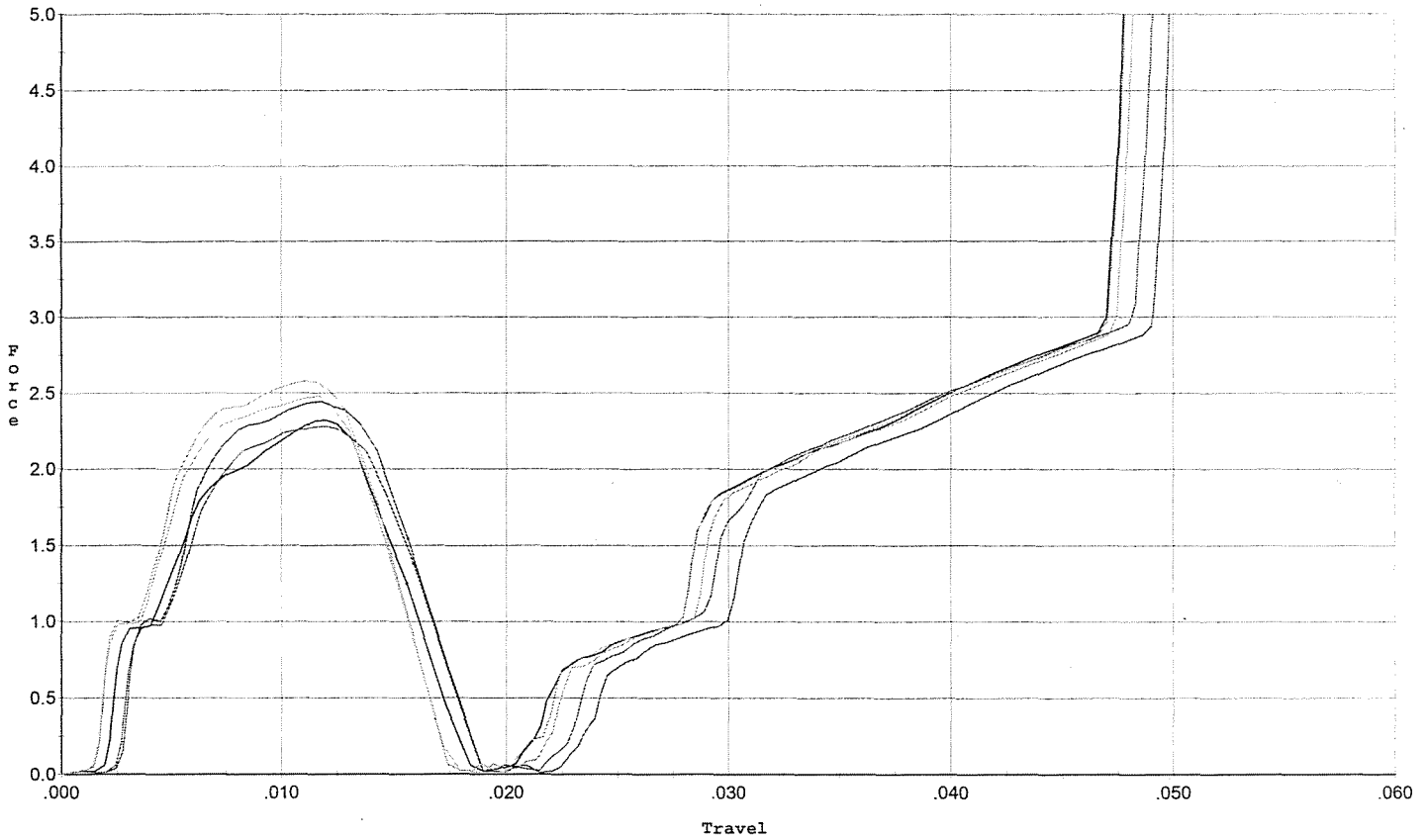
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	3-13-09	W W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-13-09	W W
	J) ASSEMBLE STOCK			3-5-09	RTZ
	K) ASSEMBLE SWIVEL STUDS			3-13-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-6-09	W W
670	FINAL INSPECTION A) HEADSPACE			3-13-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.61</u> <u>2.65</u> <u>2.70</u> <u>2.65</u>	3-9-09	W W
	C) FUNCTION			3-13-09	W W
690	PACK			3-21-09	TC

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



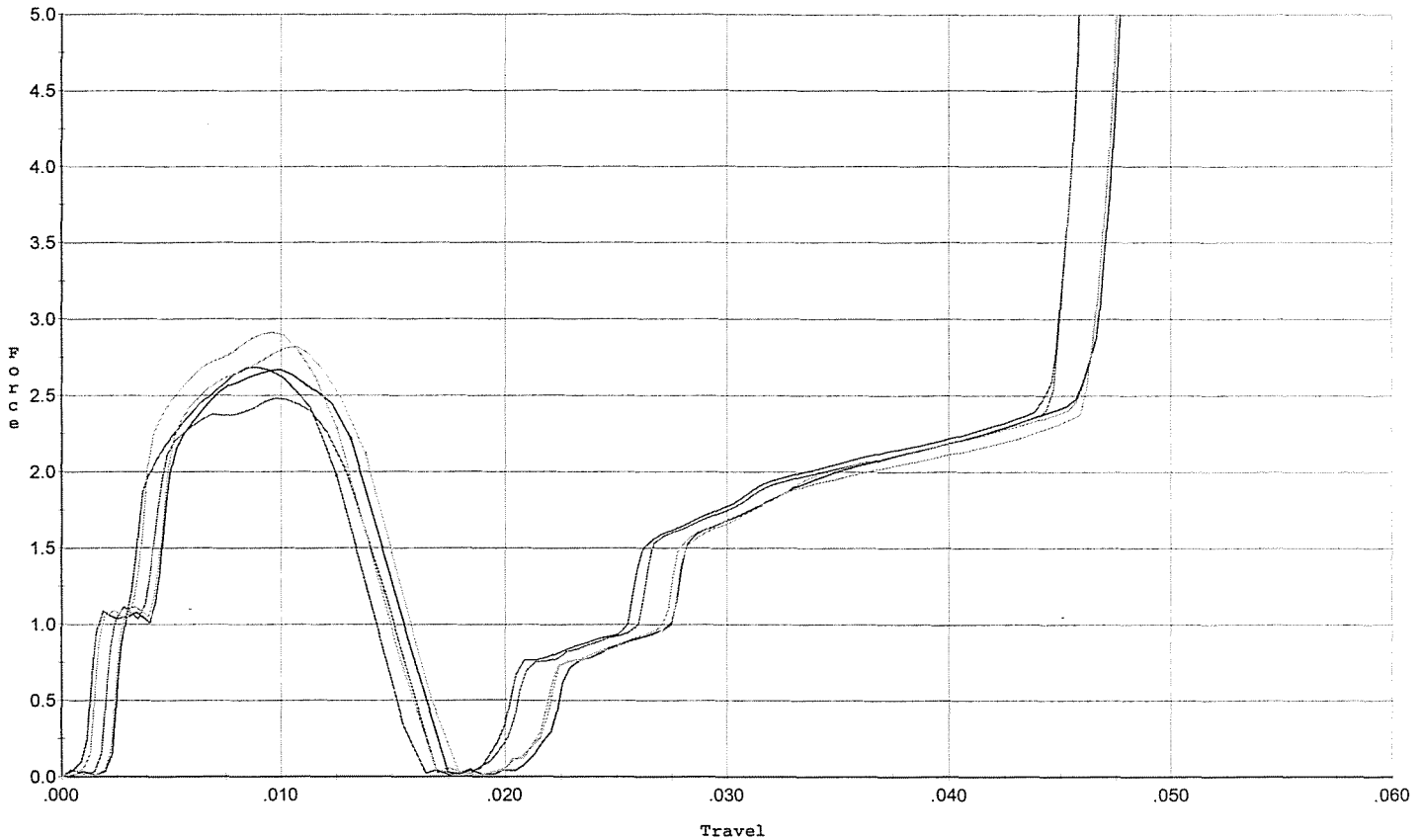
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.445	0.016	0.003	0.038	0.024		Set Trigger
2	2.324	0.016	0.002	0.037	0.022		Set Trigger
3	2.281	0.016	0.003	0.037	0.023		Set Trigger
4	2.481	0.015	0.004	0.037	0.024		Set Trigger
5	2.580	0.014	0.00	0.038	0.024		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



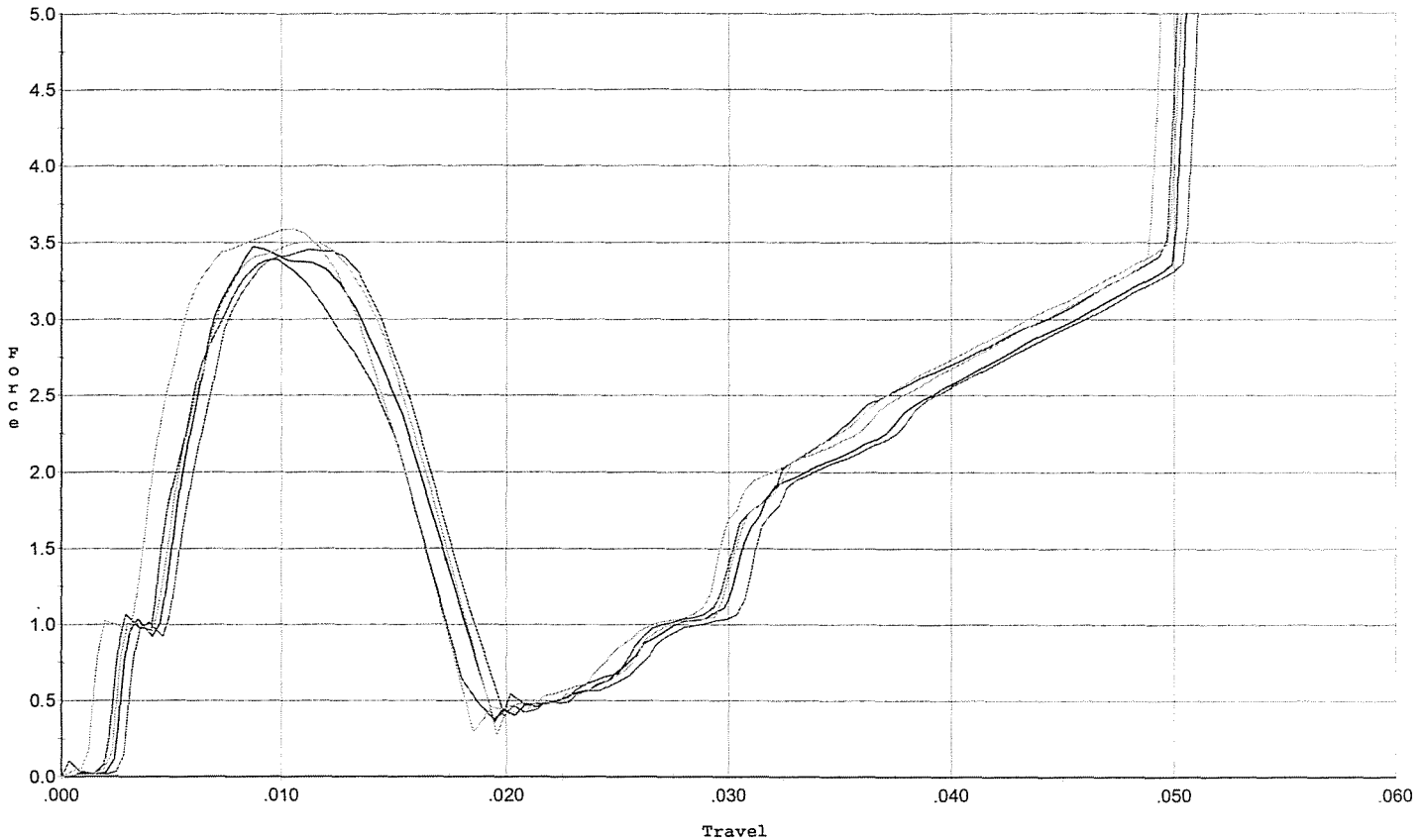
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.012	0.00	0.037	0.022		Set Trigger
2	2.672	0.013	0.00	0.038	0.022		Set Trigger
3	2.482	0.015	0.00	0.036	0.024		Set Trigger
4	2.821	0.014	0.002	0.037	0.024		Set Trigger
5	2.913	0.013	0.00	0.038	0.024		Set Trigger

A-2.71

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



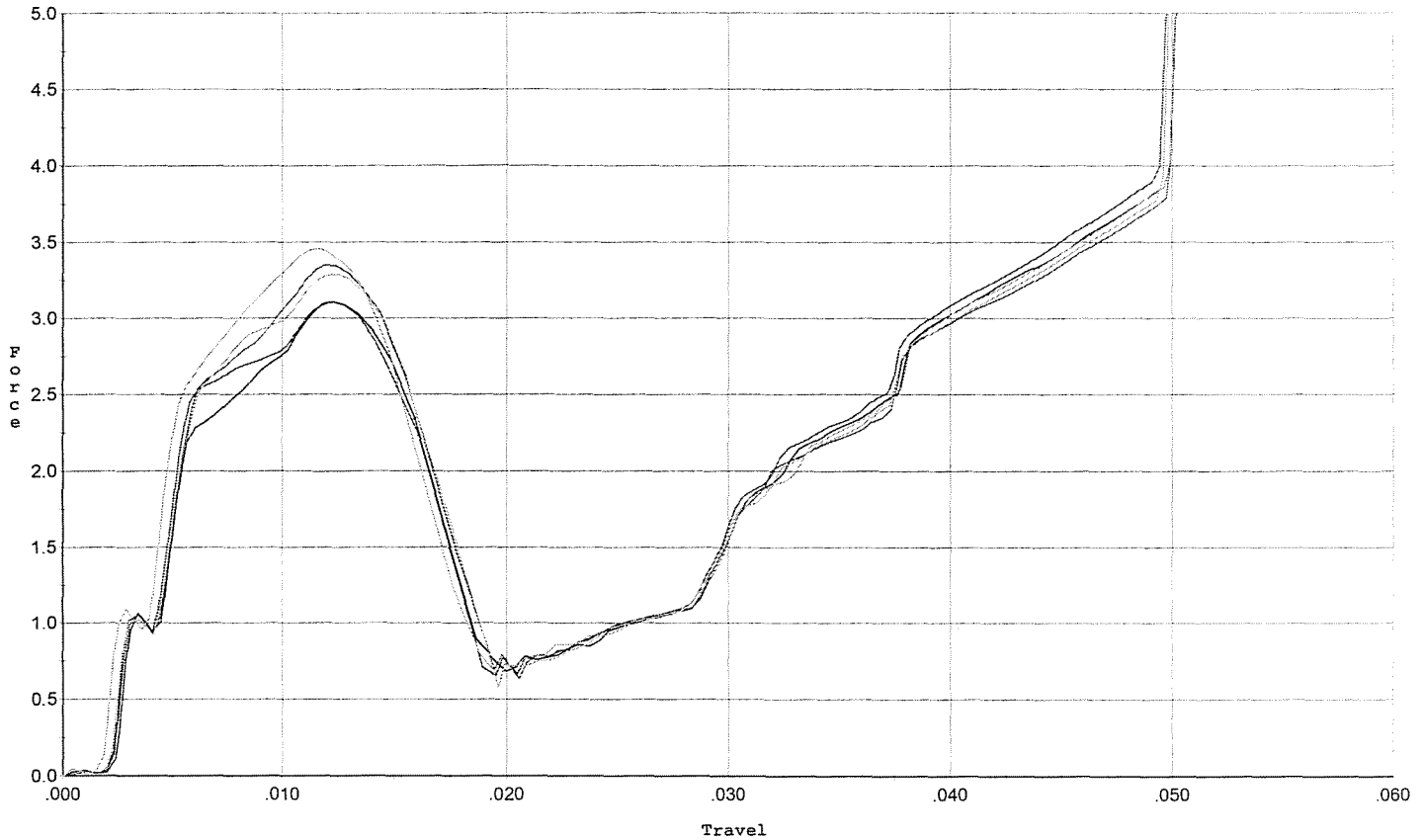
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.388	0.015	0.004	0.038	0.030		Set Trigger
2	3.473	0.017	0.002	0.037	0.035		Set Trigger
3	3.454	0.016	0.003	0.038	0.032		Set Trigger
4	3.501	0.017	0.004	0.037	0.035		Set Trigger
5	3.591	0.015	0.003	0.037	0.035		Set Trigger

A. 3.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



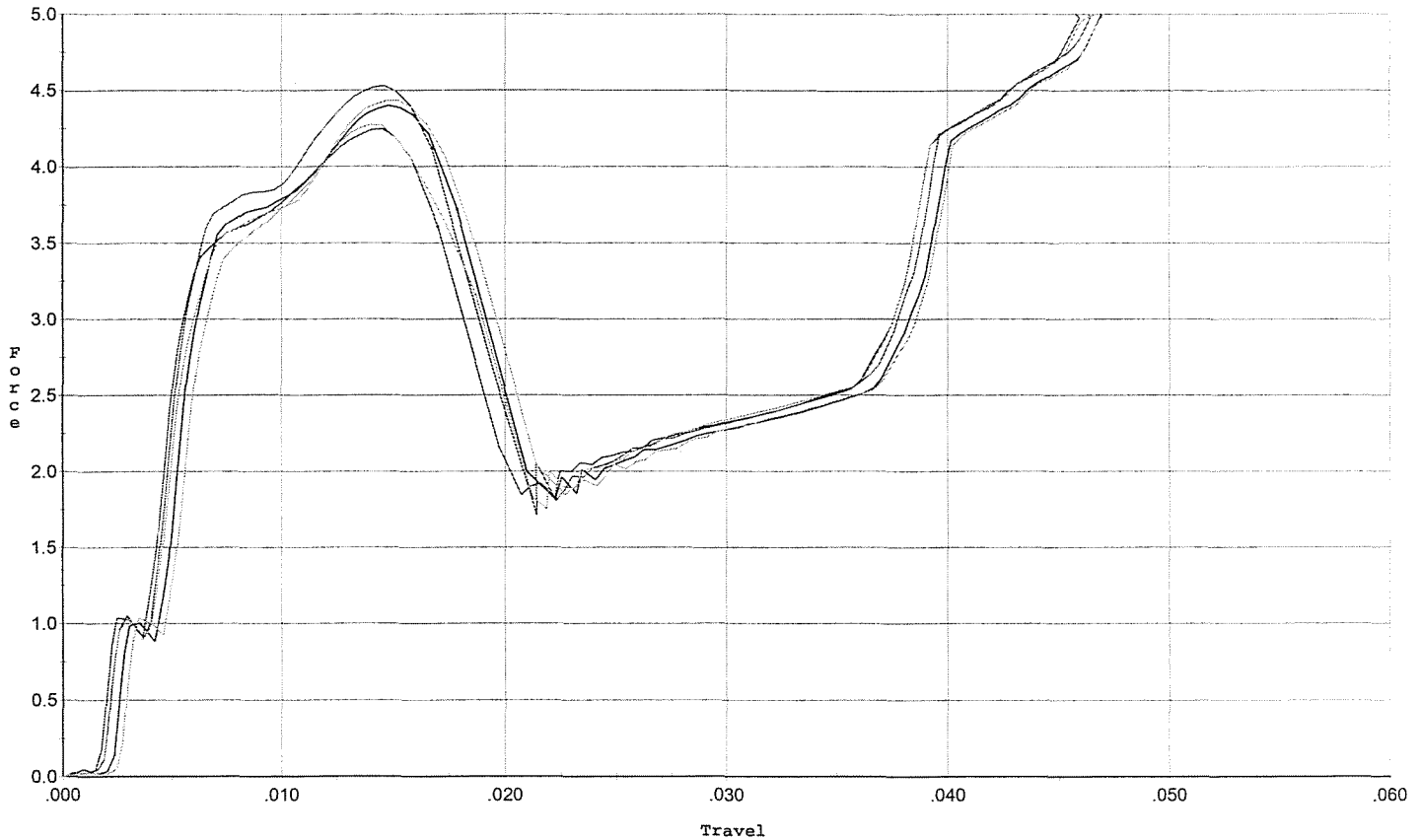
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.016	0.00	0.036	0.031		Set Trigger
2	3.111	0.016	0.00	0.037	0.030		Set Trigger
3	3.350	0.016	0.002	0.037	0.031		Set Trigger
4	3.291	0.017	0.002	0.036	0.035		Set Trigger
5	3.456	0.015	0.00	0.037	0.031		Set Trigger

1A-3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



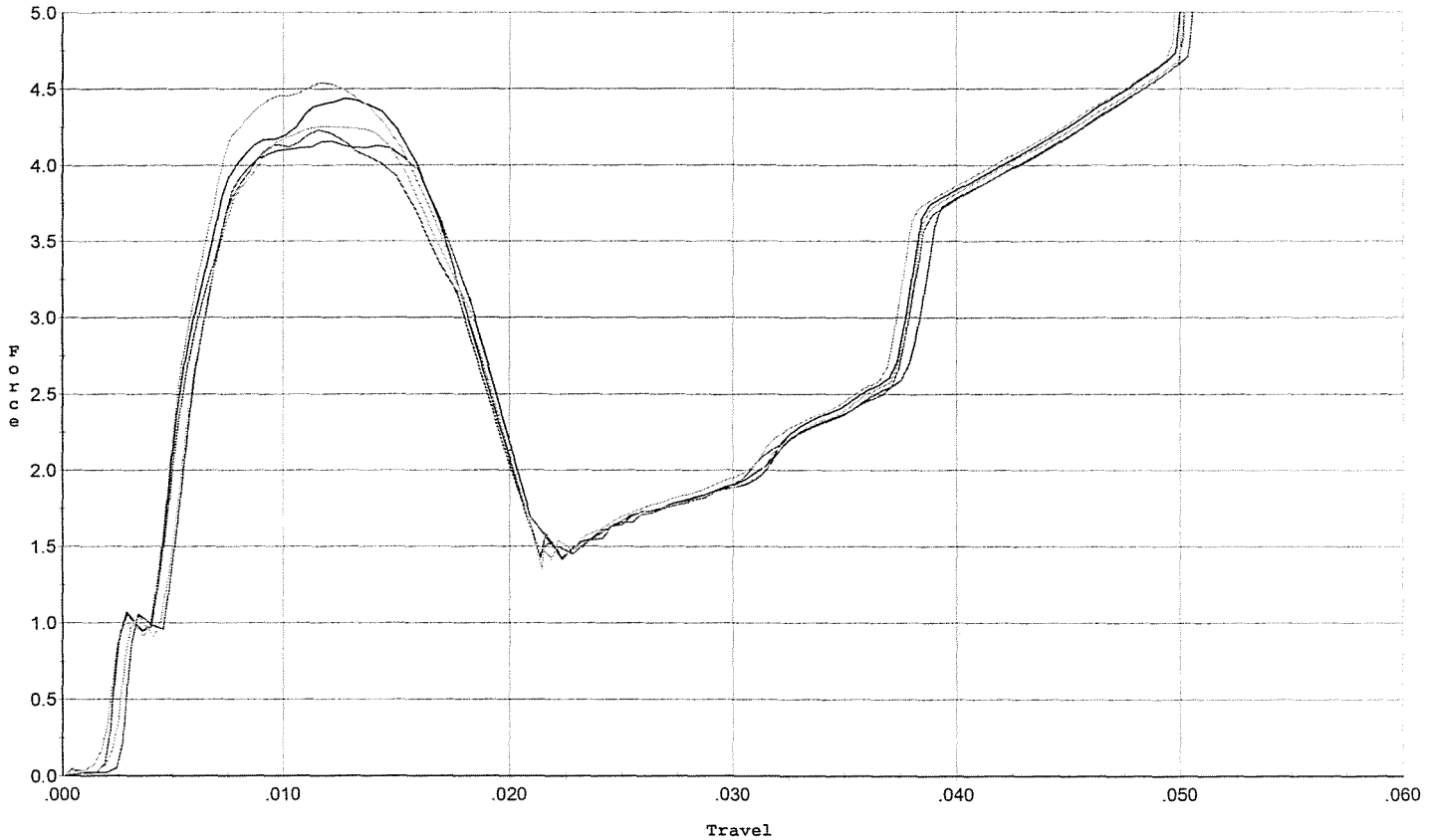
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.017	0.004	0.034	0.046		Set Trigger
2	4.401	0.018	0.00	0.033	0.048		Set Trigger
3	4.530	0.017	0.002	0.033	0.047		Set Trigger
4	4.434	0.019	0.003	0.033	0.050		Set Trigger
5	4.276	0.019	0.00	0.033	0.050		Set Trigger

A-437

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



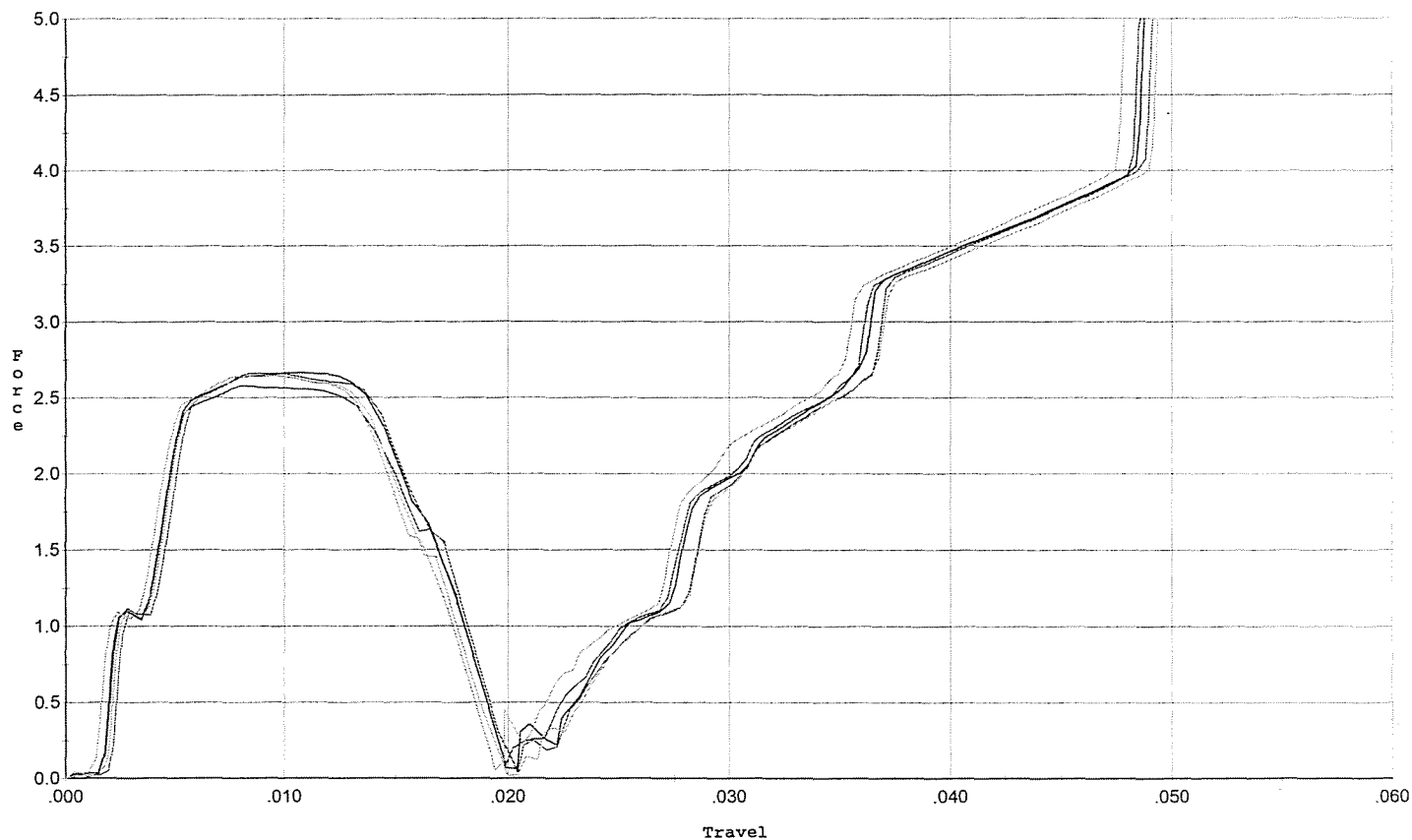
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.018	0.003	0.034	0.048		Set Trigger
2	4.439	0.017	0.002	0.033	0.047		Set Trigger
3	4.234	0.018	0.002	0.034	0.047		Set Trigger
4	4.255	0.018	0.002	0.034	0.048		Set Trigger
5	4.539	0.019	0.00	0.033	0.054		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



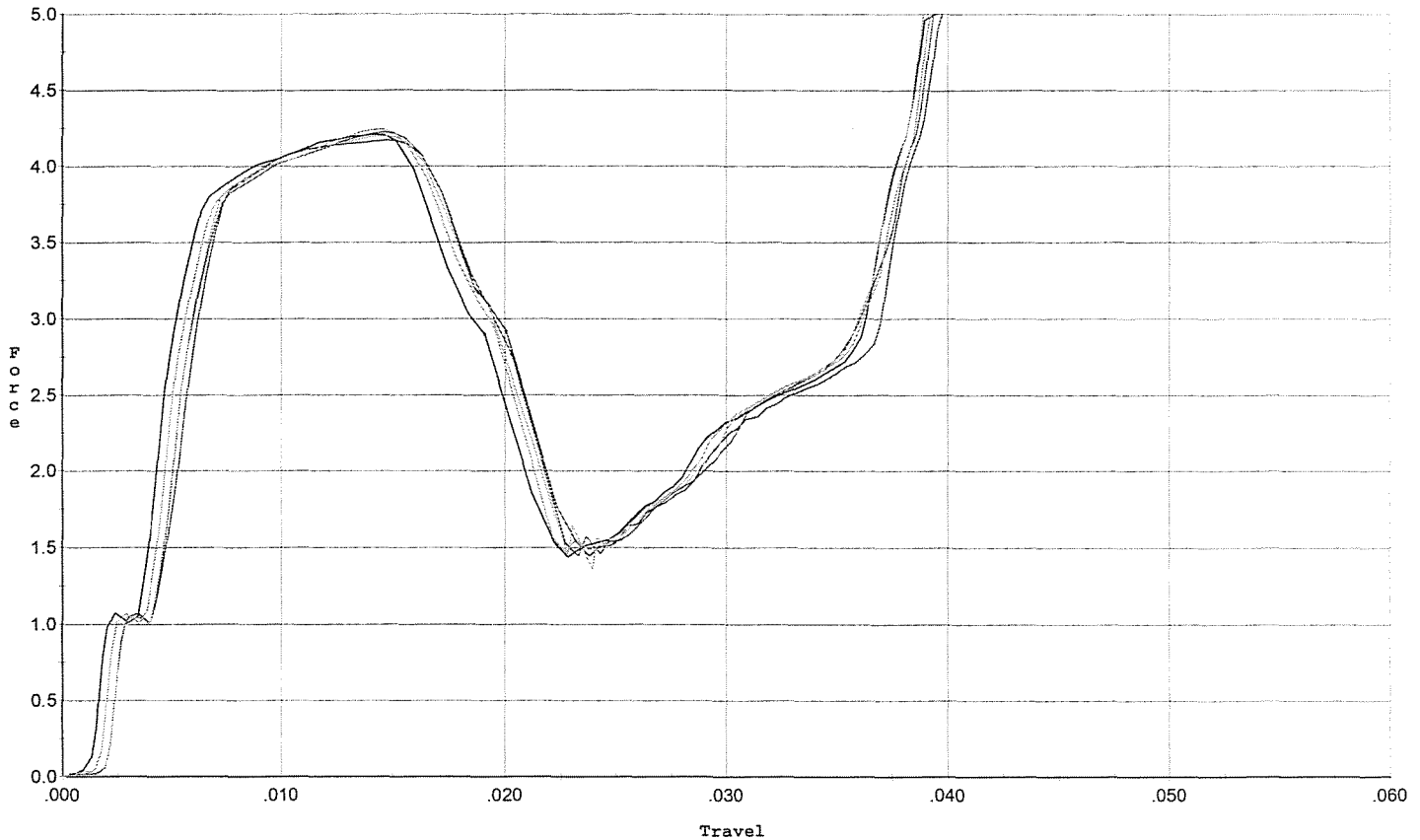
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.018	0.002	0.035	0.031		Set Trigger
2	2.663	0.018	0.00	0.035	0.032		Set Trigger
3	2.661	0.017	0.004	0.036	0.031		Set Trigger
4	2.650	0.017	0.002	0.036	0.030		Set Trigger
5	2.642	0.017	0.00	0.035	0.031		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.020	0.002	0.031	0.054		Set Trigger
2	4.210	0.019	0.00	0.032	0.054		Set Trigger
3	4.226	0.020	0.002	0.030	0.055		Set Trigger
4	4.201	0.019	0.004	0.030	0.053		Set Trigger
5	4.247	0.020	0.00	0.030	0.054		Set Trigger

A-4-21