

66807760

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



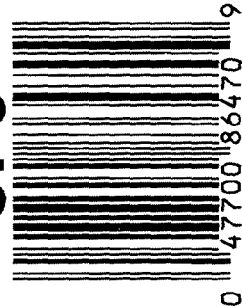
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6807760

UPC



BM FORM

GUN SERIAL # G6807760

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	JP
430	ASSEMBLE TO STOCK		2-12-09	JP
440	PROOF		2-12-09	JP
460	CHECK HEADSPACE		2-12-09	JP
470	DIS-ASSEMBLE ACTION		2-12-09	JP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES	feb 18 2009	2-13-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR (AS)	2/18/09	(AS)
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	JP
542	APPLY COATINGS (BARREL ACTION)		3/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	JP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

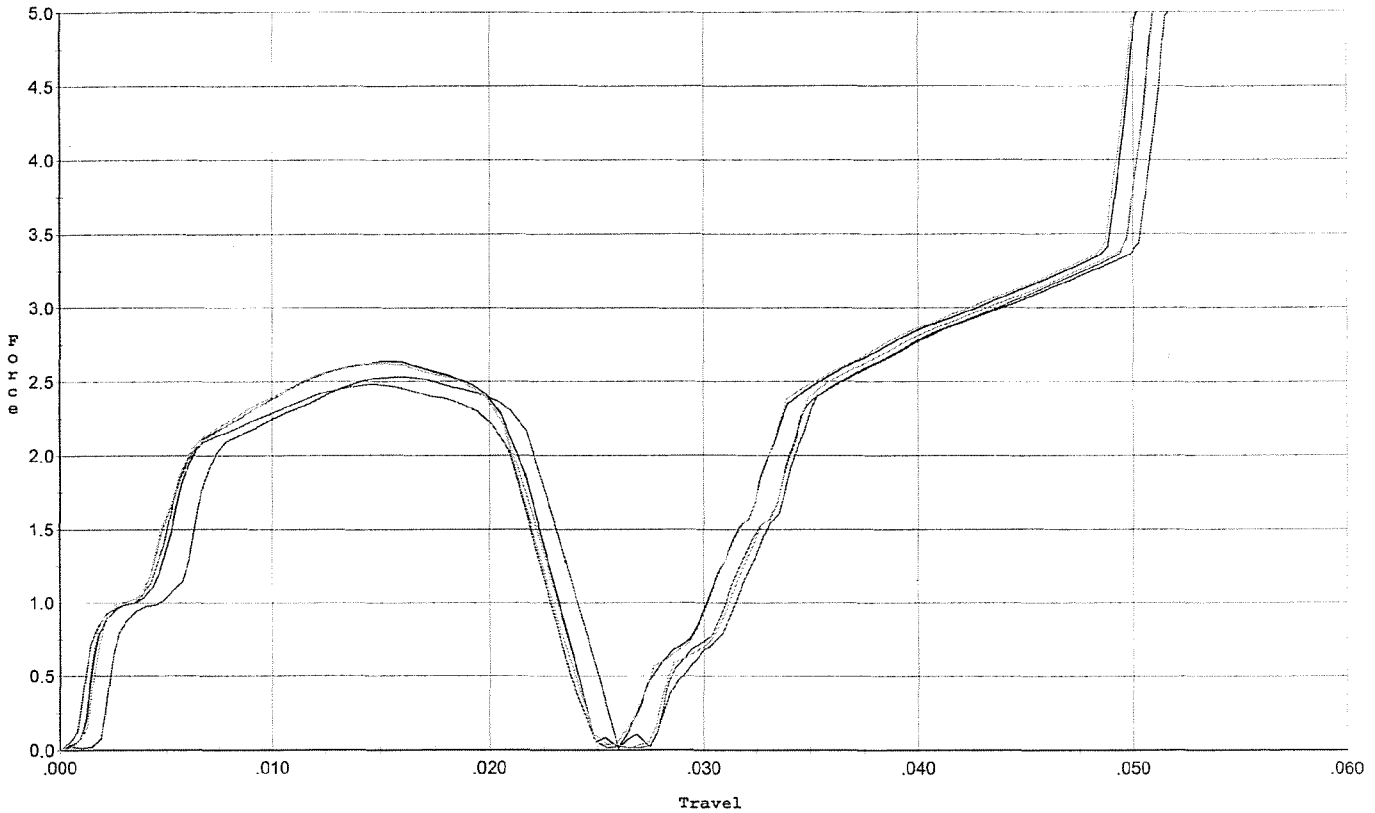
560	BARBER - M24 0017269	2 LBS MIN 10 LBS MAX	5	5	5	3-12-09	NW
CONT.	F) SAFETY ON FORCE						
	G) SAFETY OFF FORCE	2 LBS MIN	4	4	4	3-12-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	3-12-09	NW
	J) ASSEMBLE STOCK					3-9-09	J.P.D.
	K) ASSEMBLE SWIVEL STUDS					3-17-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-10-09	TC
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION	N/A			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					3-10-09	NW
670	FINAL INSPECTION A) HEADSPACE					3-12-09	NW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.43	2.44	2.37	2.27	2.31
	C) FUNCTION					3-12-09	NW
690	PACK					3/23/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



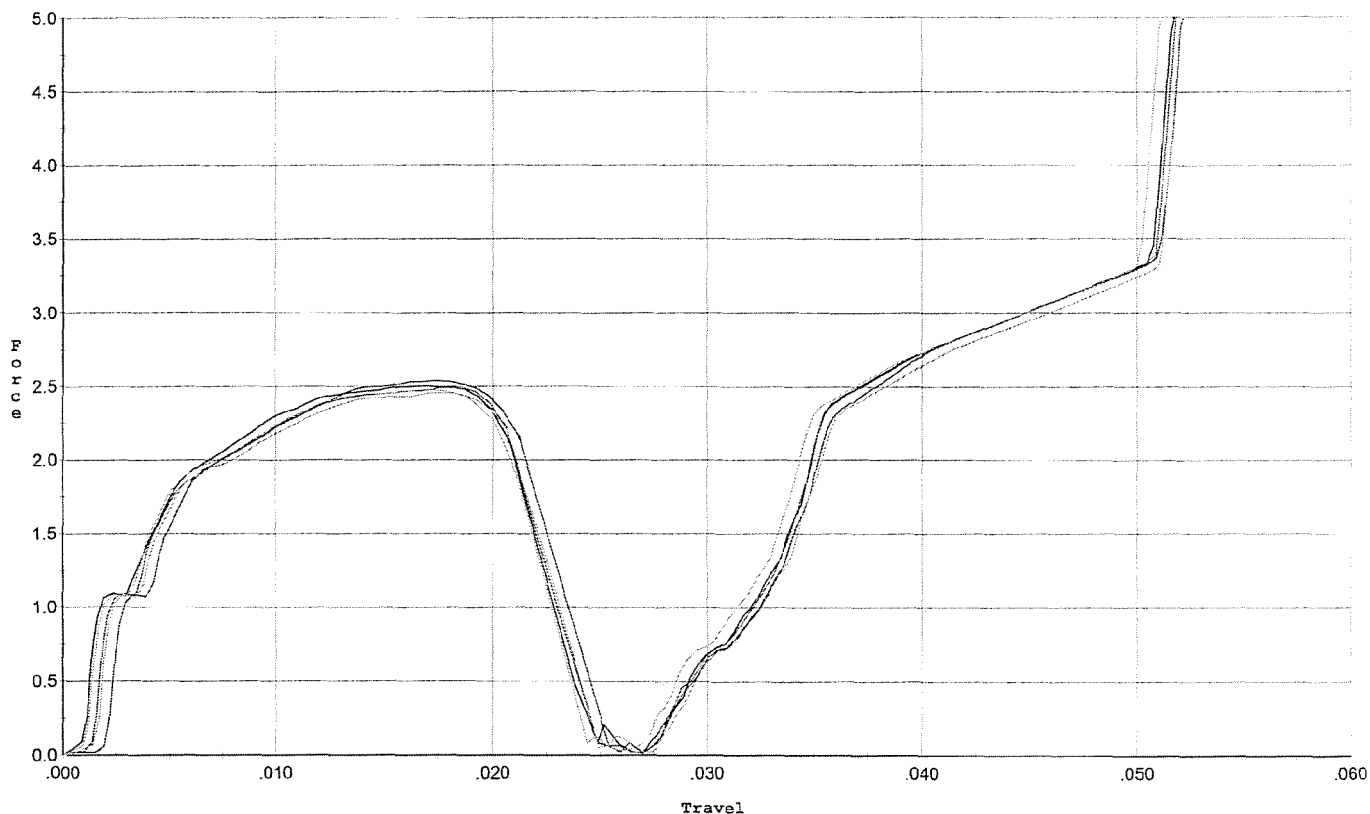
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.024	0.00	0.034	0.041		Set Trigger
2	2.639	0.022	0.00	0.033	0.041		Set Trigger
3	2.482	0.021	0.00	0.034	0.038		Set Trigger
4	2.634	0.021	0.00	0.034	0.039		Set Trigger
5	2.626	0.022	0.00	0.033	0.042		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



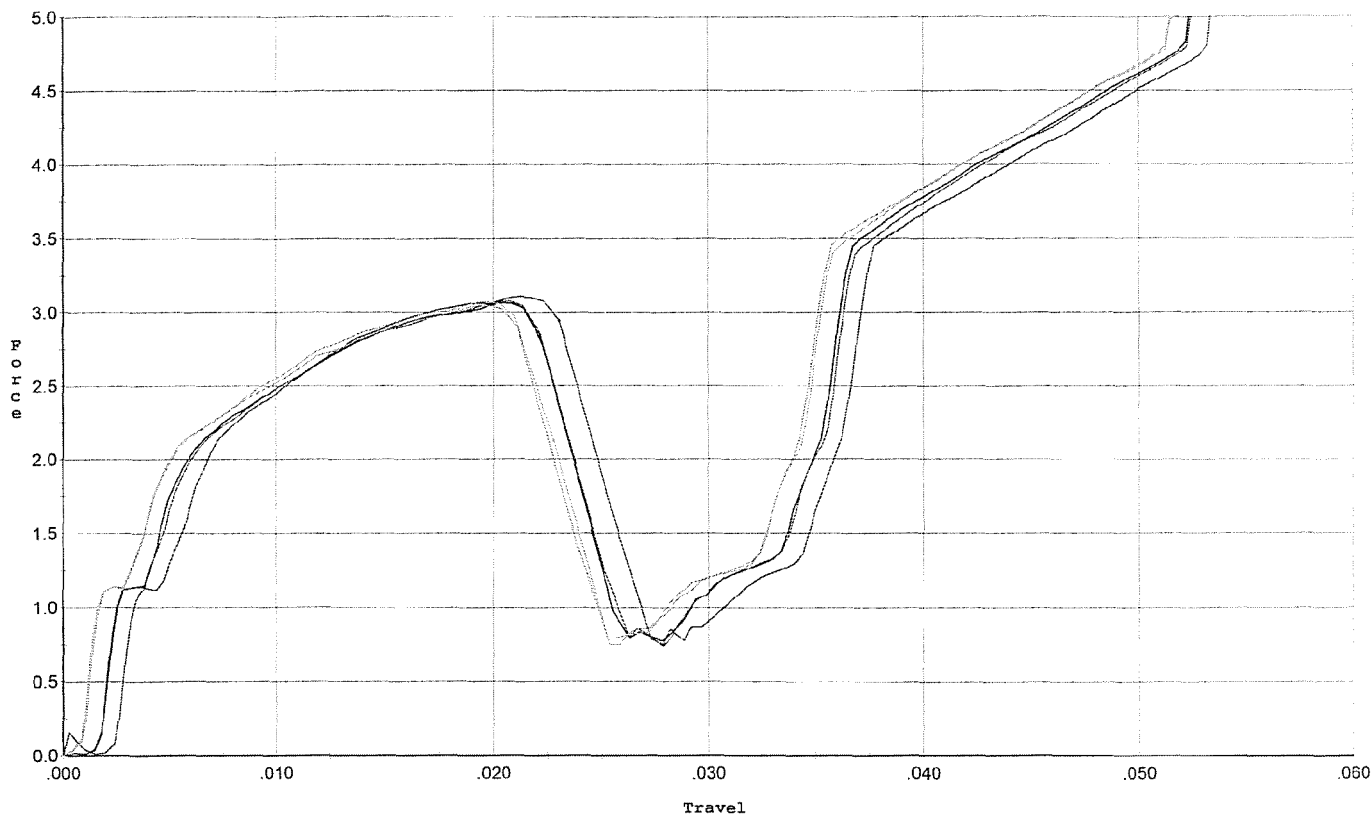
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.021	0.002	0.035	0.038		Set Trigger
2	2.502	0.021	0.00	0.035	0.039		Set Trigger
3	2.493	0.021	0.00	0.035	0.038		Set Trigger
4	2.477	0.021	0.00	0.034	0.039		Set Trigger
5	2.455	0.022	0.00	0.035	0.040		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



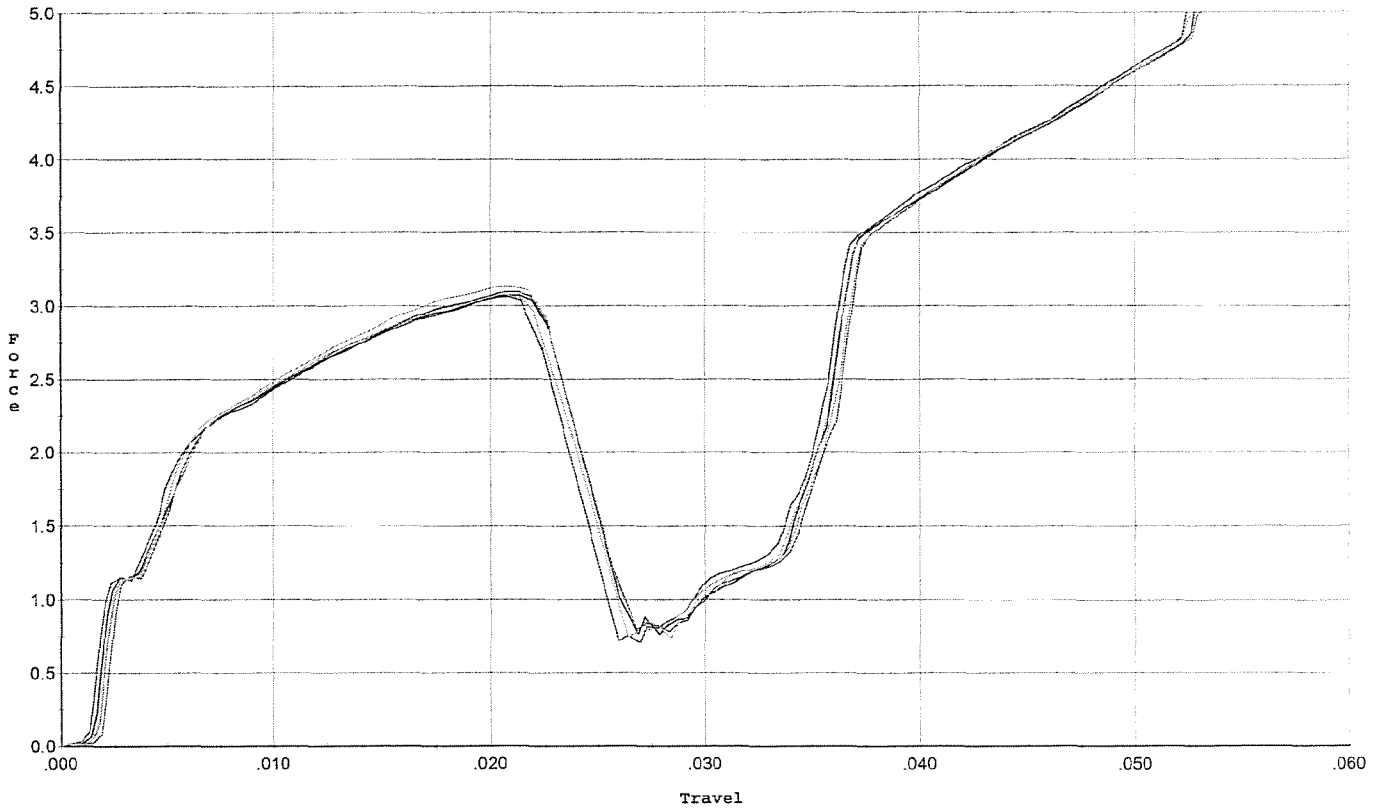
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.023	0.002	0.034	0.049		Set Trigger
2	3.064	0.022	0.00	0.033	0.047		Set Trigger
3	3.075	0.022	0.00	0.033	0.047		Set Trigger
4	3.069	0.023	0.00	0.033	0.050		Set Trigger
5	3.047	0.021	0.00	0.033	0.046		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



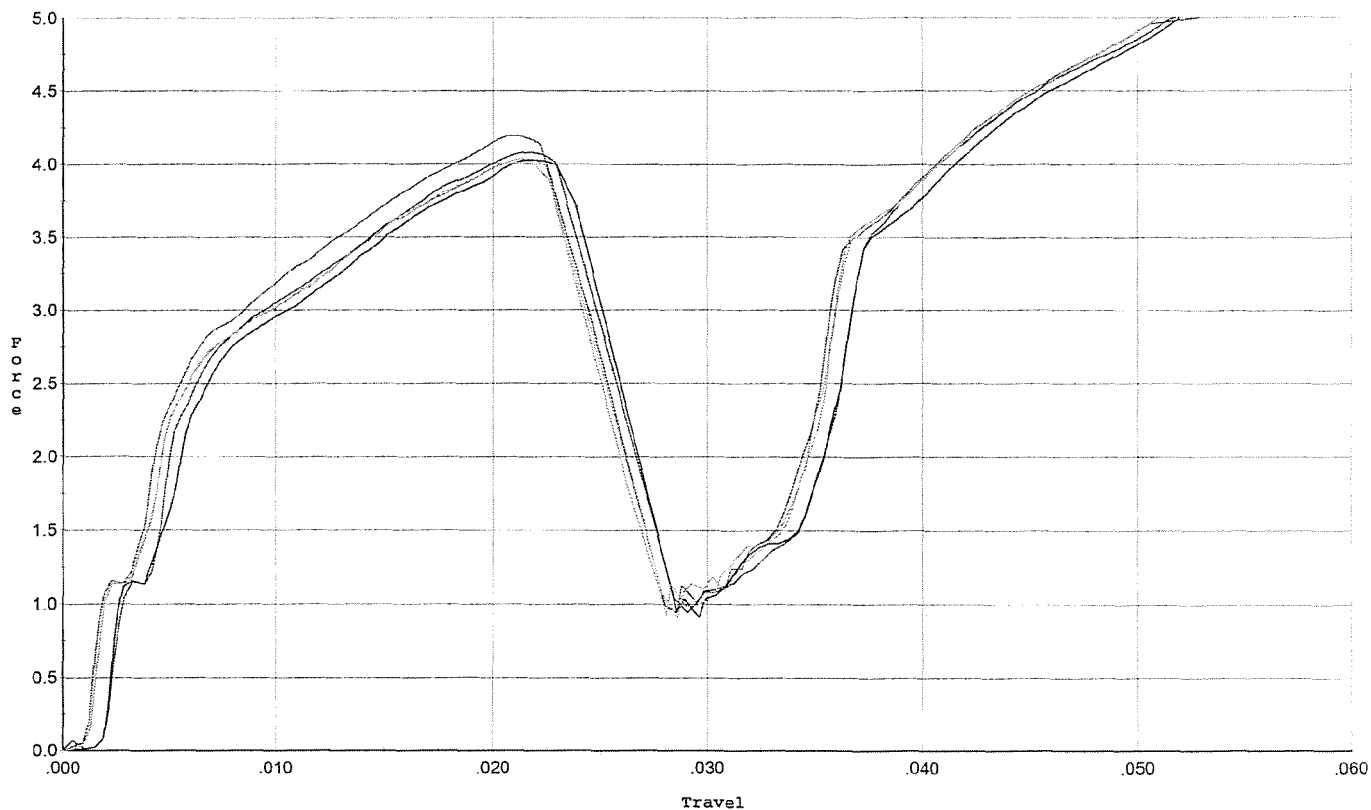
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.022	0.00	0.034	0.048		Set Trigger
2	3.076	0.023	0.00	0.034	0.048		Set Trigger
3	3.096	0.023	0.00	0.034	0.048		Set Trigger
4	3.074	0.024	0.00	0.034	0.051		Set Trigger
5	3.136	0.023	0.00	0.034	0.049		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



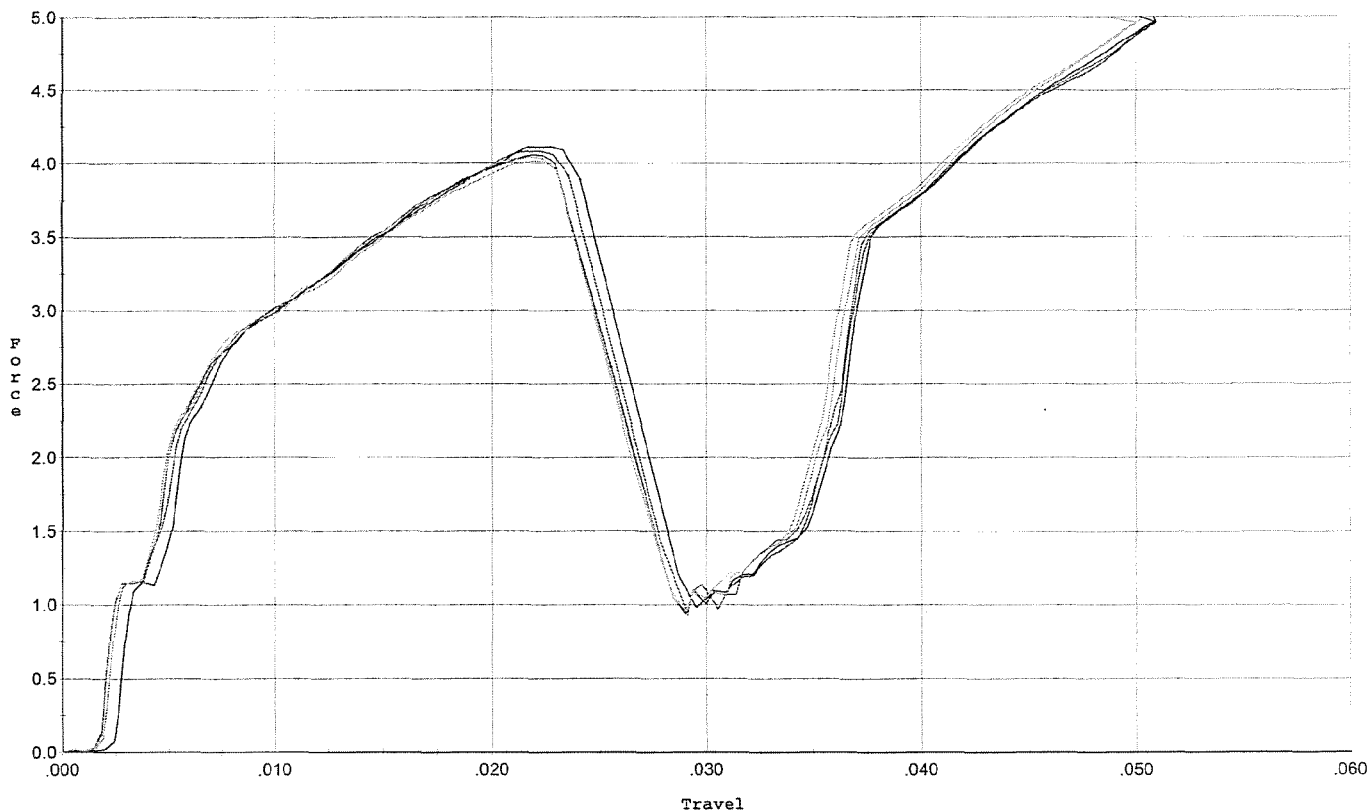
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.026	0.00	0.031	0.068		Set Trigger
2	4.027	0.024	0.00	0.032	0.063		Set Trigger
3	4.194	0.024	0.00	0.031	0.069		Set Trigger
4	4.037	0.025	0.00	0.031	0.068		Set Trigger
5	4.012	0.023	0.00	0.031	0.061		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



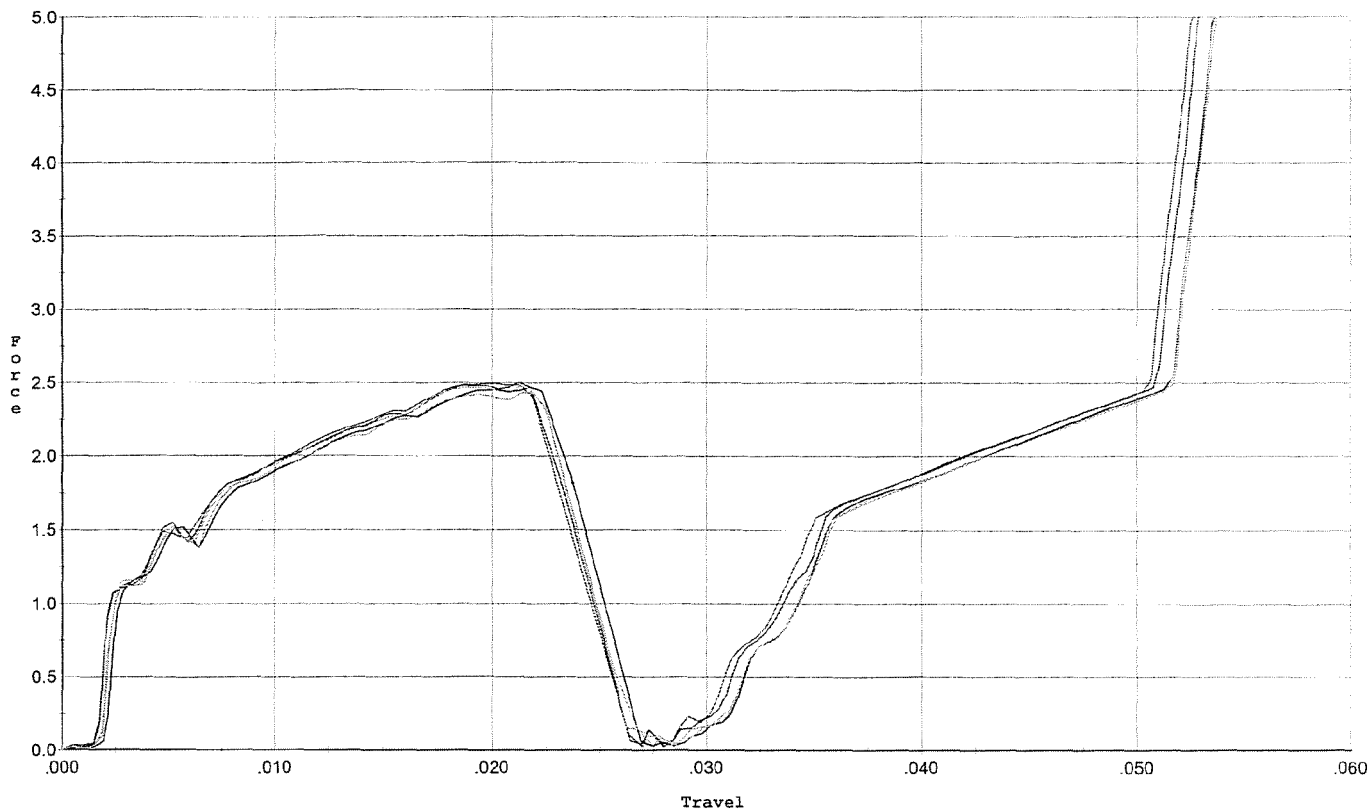
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.026	0.00	0.031	0.068		Set Trigger
2	4.112	0.024	0.003	0.031	0.064		Set Trigger
3	4.080	0.024	0.00	0.032	0.063		Set Trigger
4	4.045	0.023	0.00	0.032	0.061		Set Trigger
5	4.014	0.023	0.00	0.032	0.061		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



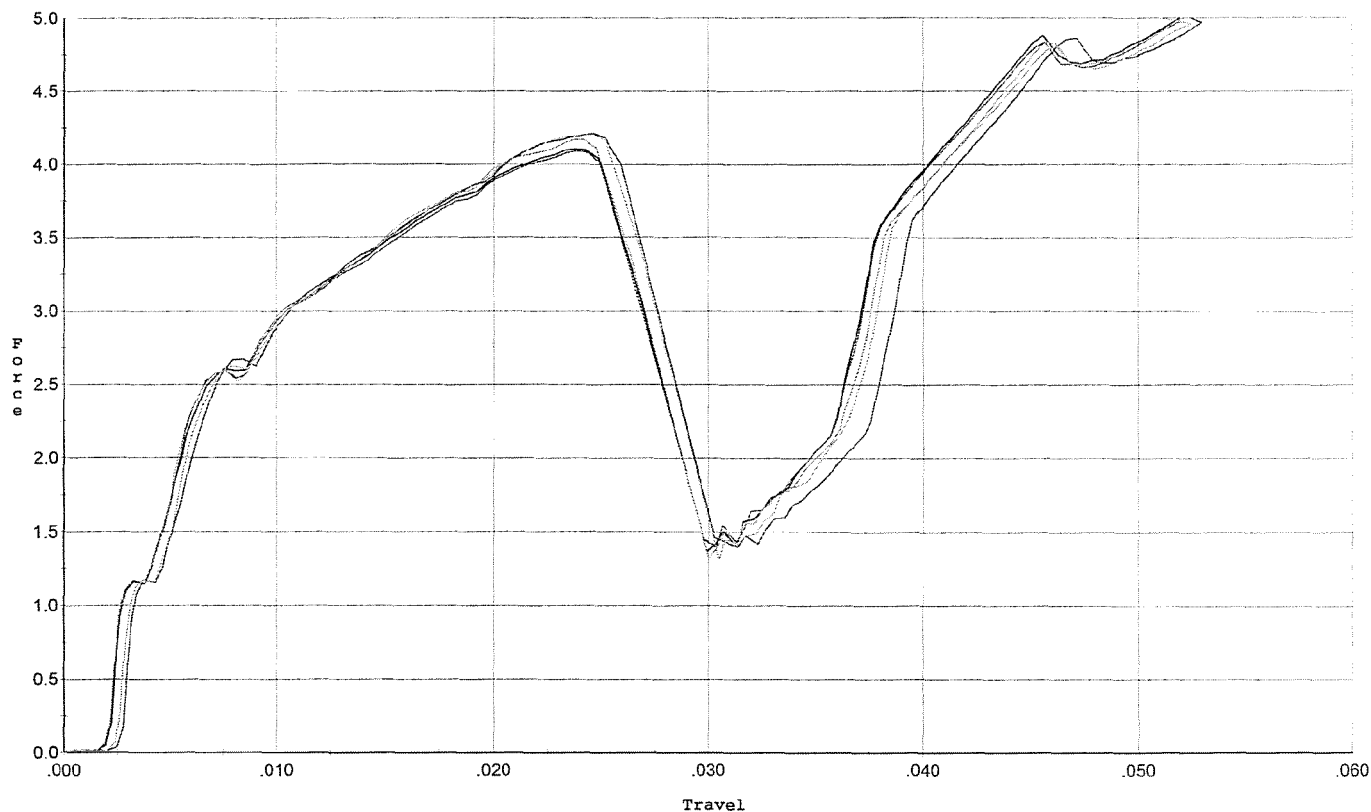
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.023	0.00	0.035	0.041		Set Trigger
2	2.467	0.024	0.002	0.035	0.041		Set Trigger
3	2.495	0.022	0.006	0.035	0.038		Set Trigger
4	2.469	0.023	0.004	0.035	0.039		Set Trigger
5	2.435	0.022	0.007	0.035	0.038		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.026	0.003	0.031	0.070		Set Trigger
2	4.101	0.027	0.002	0.030	0.072		Set Trigger
3	4.089	0.027	0.002	0.030	0.073		Set Trigger
4	4.204	0.027	0.002	0.027	0.073		Set Trigger
5	4.169	0.026	0.002	0.030	0.072		Set Trigger

Aug 4.15