

BARBER - M24 0017302

0680 7763

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0017302 17341

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



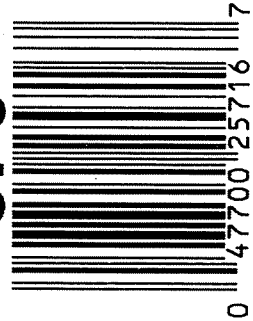
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6807763

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6807763

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	RP
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	2-27-09	RP
470	DIS-ASSEMBLE ACTION		2-27-09	RP
472	SERIALIZE BOLT HANDLE		3-2-09	RP
480	MAGNAFLUX BBL ACTION	OPERATION (A)	3/5/09	(A)
490	MAGNAFLUX BOLT		3/5/09	mk
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	mon
540	APPLY COATINGS (BARREL ACTION)		3/16	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-16-09	2.92.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

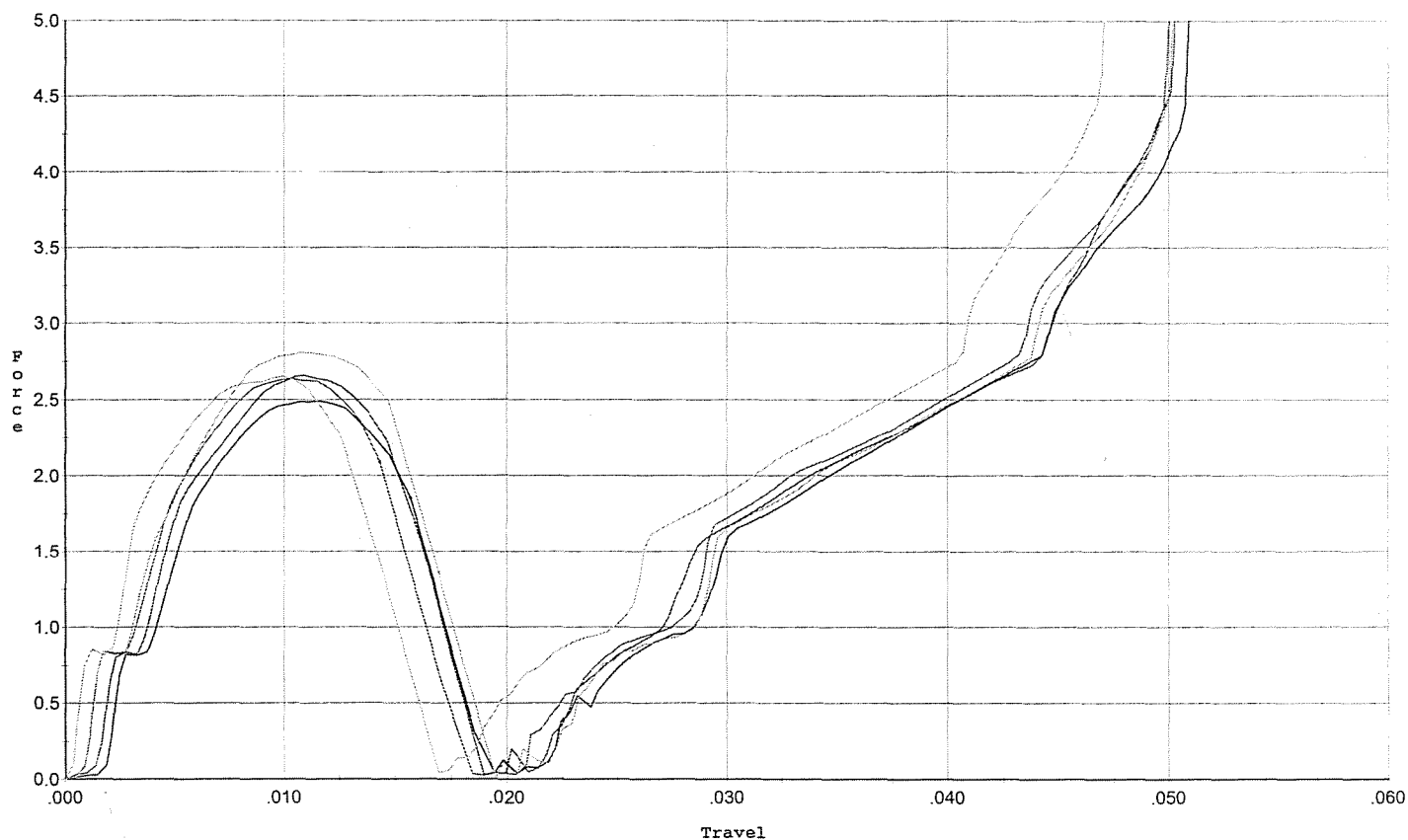
OP #	OPERATION NAME								
560	F) SAFETY ON FORCE	2 LBS MIN 5 LBS MAX	5.5	5.5	5.5	3-20-09	WV		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.5	3	3.5	3-20-09	WV		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.022	.023	.022	3-20-09	WV		
	J) ASSEMBLE STOCK					3-16-09	WV		
	K) ASSEMBLE SWIVEL STUDS					3-20-09	WV		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		3-18-09	RP		
			PASS	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					3-18-09	RP		
670	FINAL INSPECTION A) HEADSPACE					3-20-09	WV		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.65	2.64	2.64	2.63	2.63	3-19-09	TC
	C) FUNCTION					3-20-09	WV		
690	PACK					3-20-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



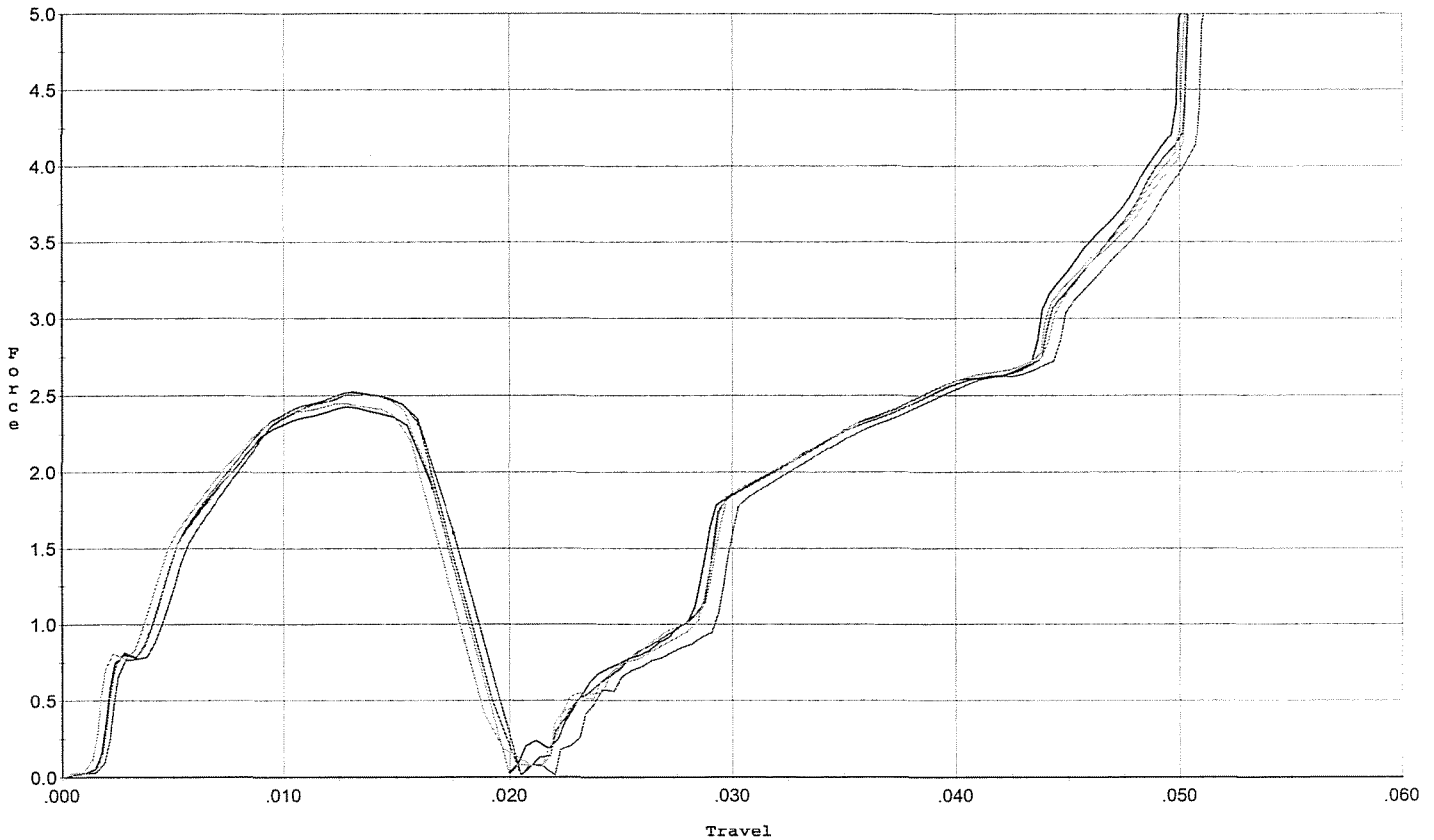
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.016	0.00	0.038	0.027		Set Trigger
2	2.488	0.016	0.00	0.038	0.025		Set Trigger
3	2.632	0.014	0.003	0.038	0.025		Set Trigger
4	2.652	0.014	0.00	0.037	0.026		Set Trigger
5	2.806	0.017	0.003	0.038	0.032		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



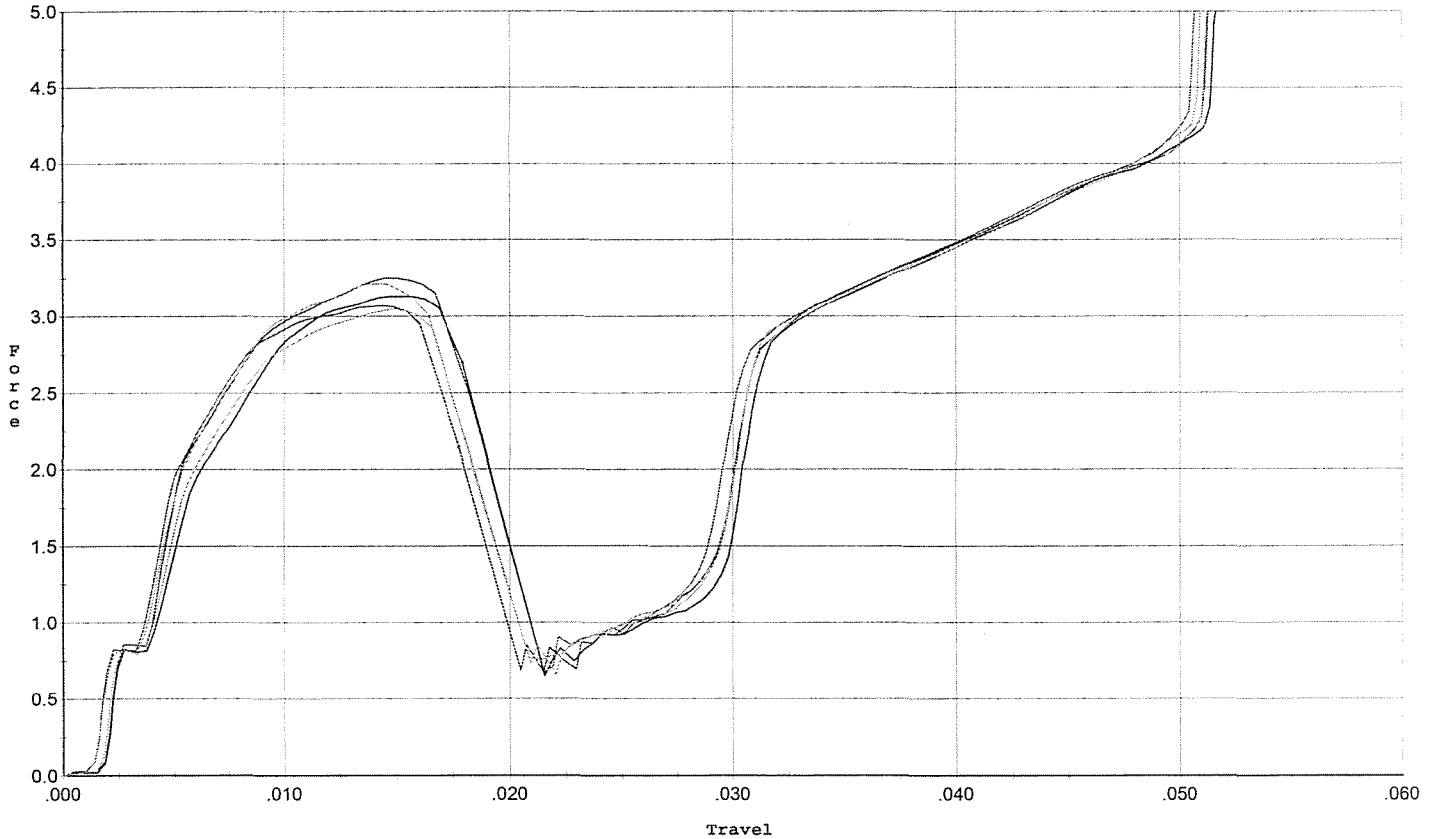
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.018	0.00	0.036	0.028		Set Trigger
2	2.427	0.017	0.00	0.036	0.027		Set Trigger
3	2.524	0.016	0.00	0.038	0.026		Set Trigger
4	2.512	0.016	0.00	0.037	0.027		Set Trigger
5	2.448	0.016	0.00	0.037	0.026		Set Trigger

H-2-48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



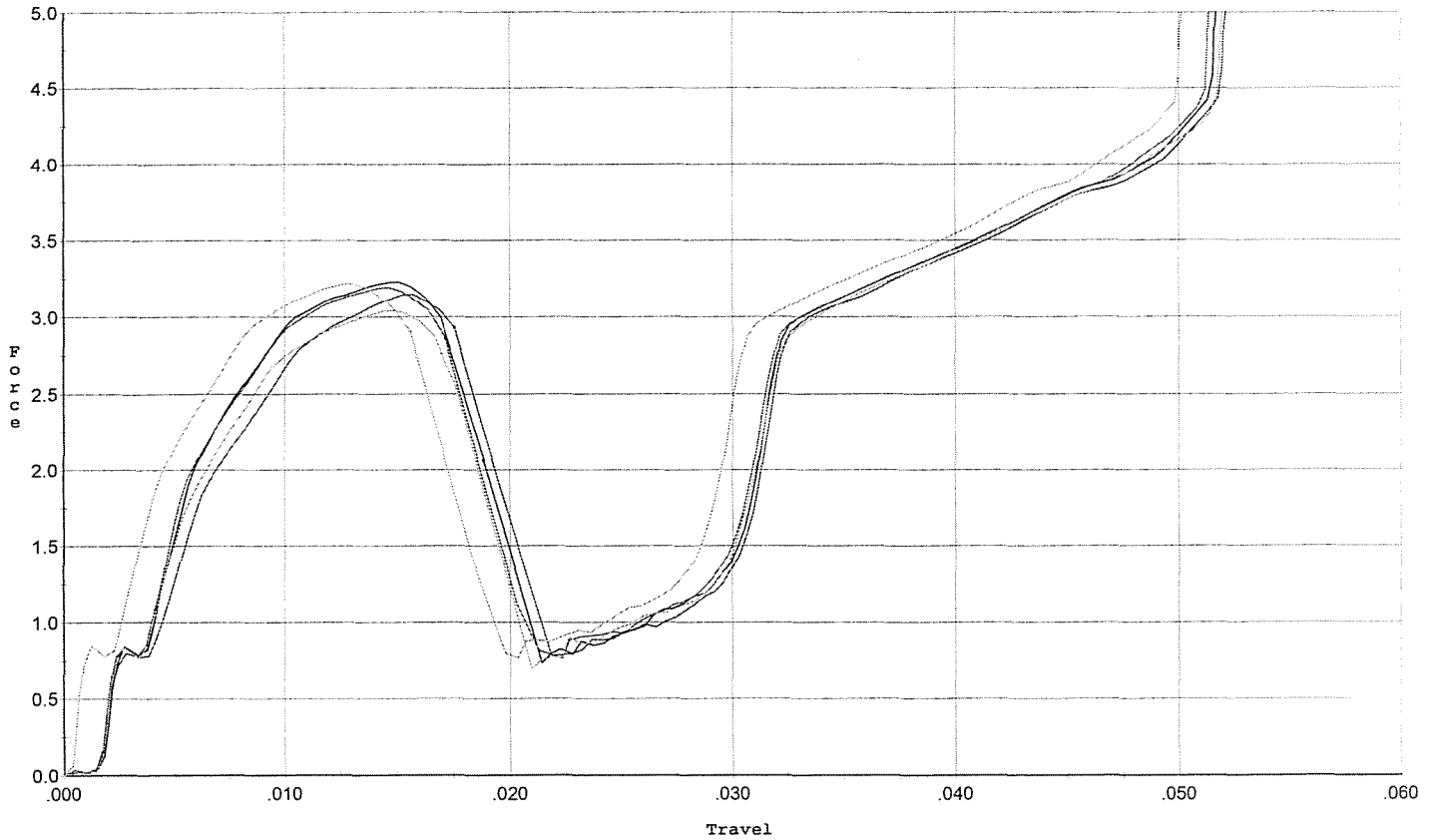
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.253	0.018	0.004	0.034	0.038		Set Trigger
2	3.131	0.018	0.004	0.035	0.036		Set Trigger
3	3.069	0.018	0.004	0.035	0.036		Set Trigger
4	3.047	0.018	0.00	0.035	0.036		Set Trigger
5	3.215	0.016	0.00	0.035	0.034		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



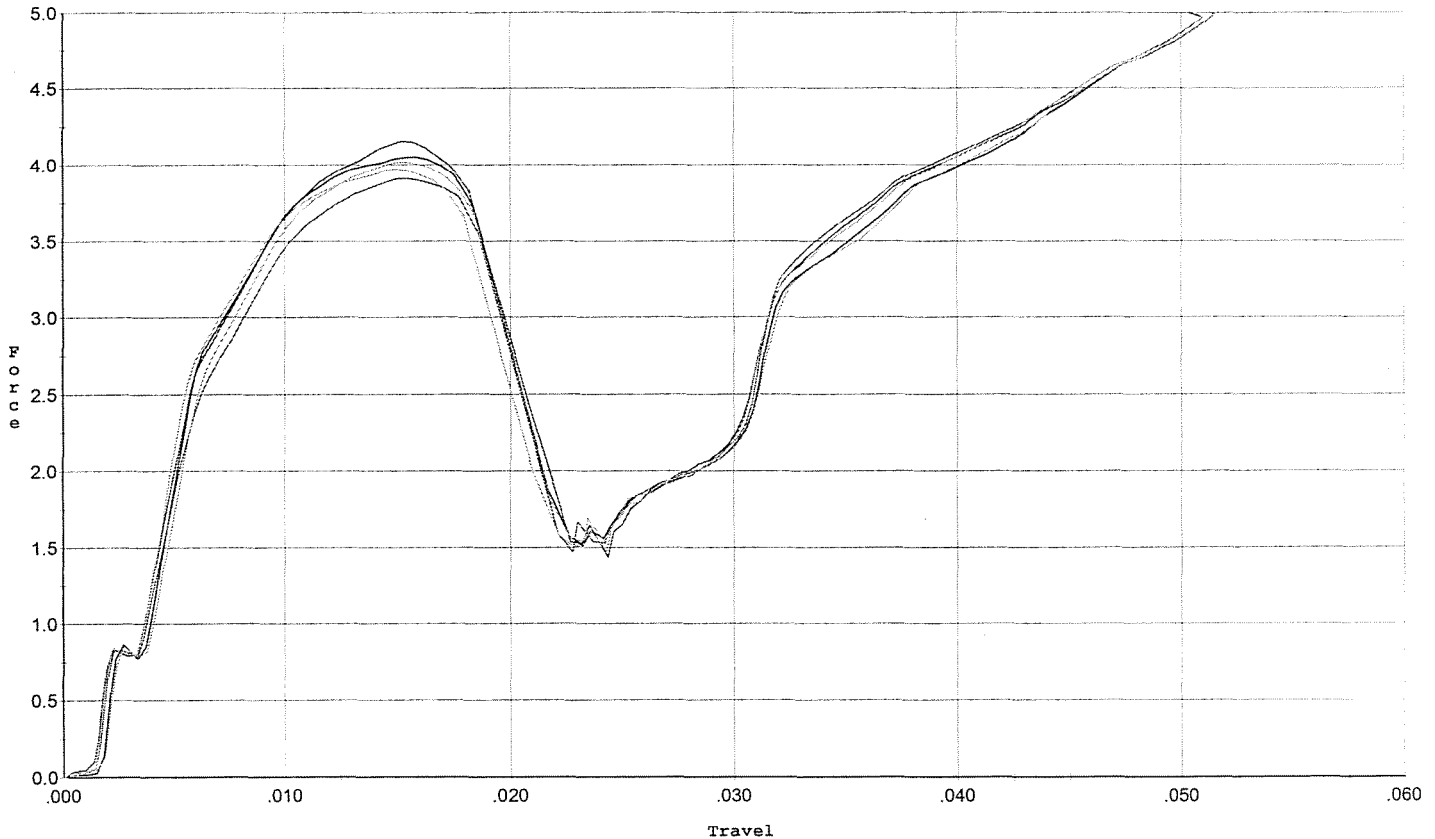
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.146	0.018	0.00	0.035	0.034		Set Trigger
2	3.229	0.019	0.00	0.035	0.039		Set Trigger
3	3.193	0.017	0.00	0.035	0.035		Set Trigger
4	3.215	0.016	0.00	0.035	0.034		Set Trigger
5	3.040	0.018	0.002	0.035	0.034		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



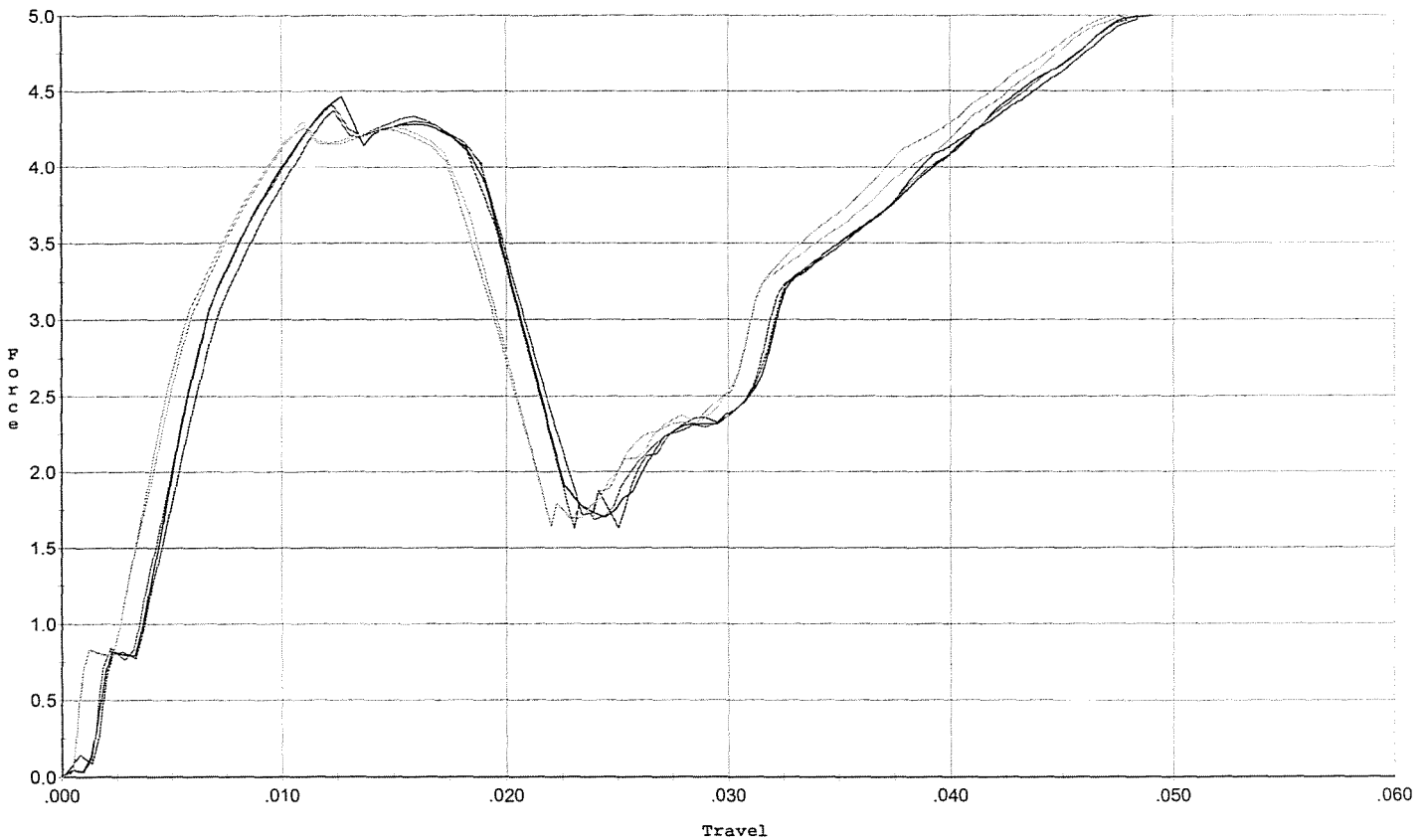
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.018	0.004	0.033	0.048		Set Trigger
2	4.051	0.018	0.00	0.033	0.048		Set Trigger
3	3.909	0.019	0.004	0.032	0.047		Set Trigger
4	3.972	0.018	0.004	0.033	0.046		Set Trigger
5	4.018	0.018	0.00	0.033	0.047		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



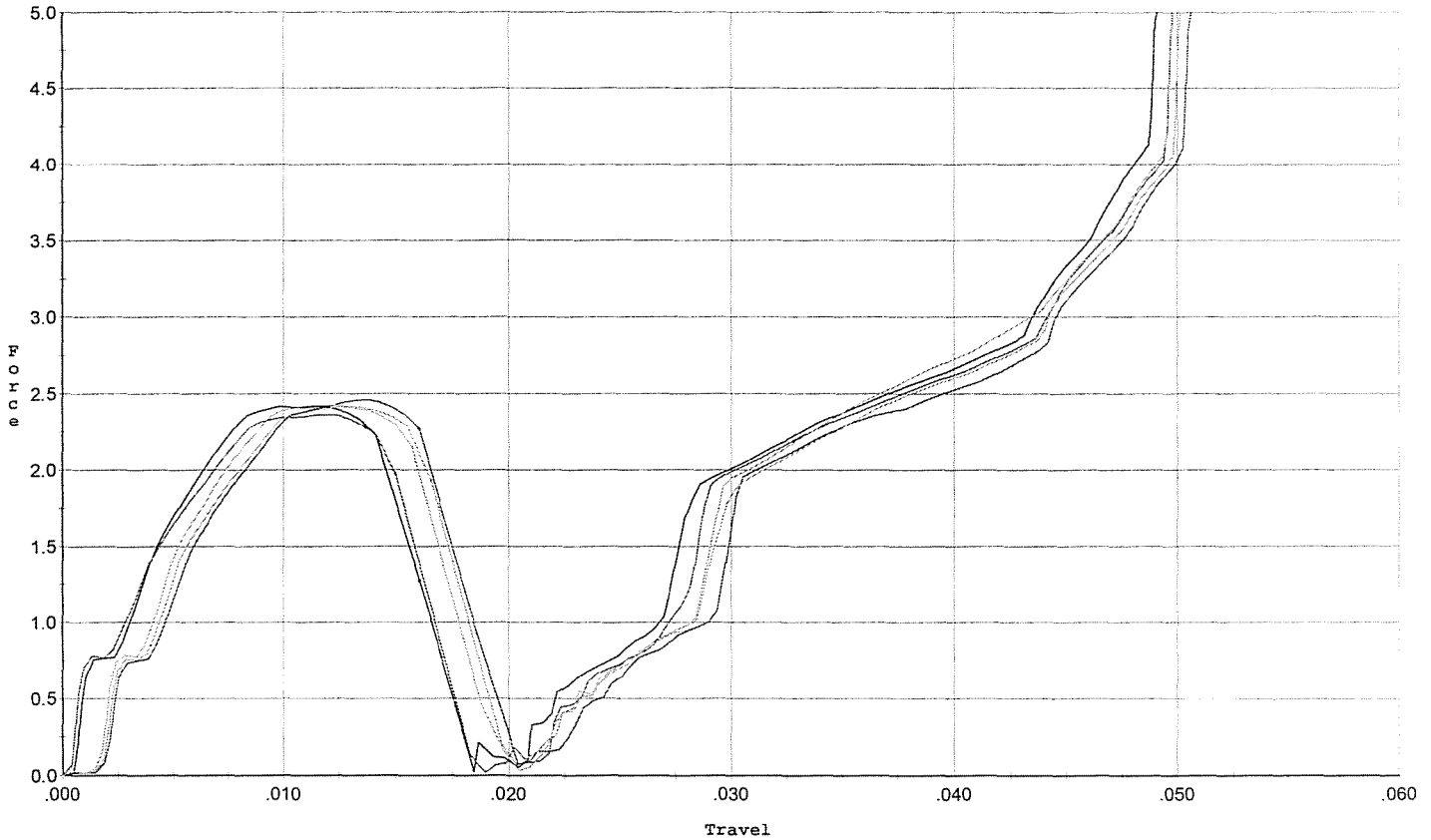
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.370	0.019	0.00	0.033	0.052		Set Trigger
2	4.464	0.019	0.004	0.032	0.054		Set Trigger
3	4.417	0.019	0.00	0.032	0.055		Set Trigger
4	4.301	0.018	0.003	0.032	0.053		Set Trigger
5	4.259	0.019	0.003	0.032	0.055		Set Trigger

A-4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



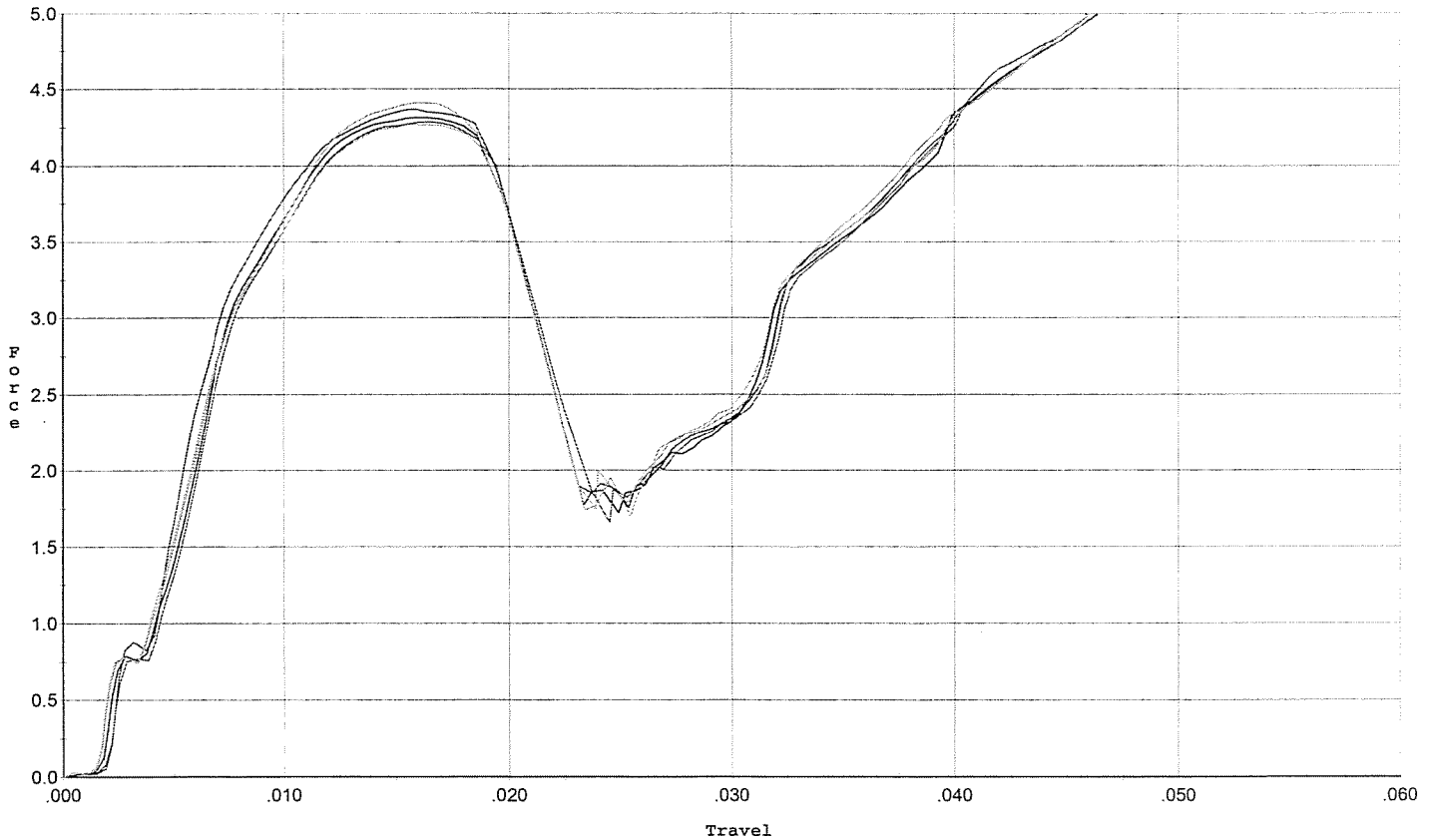
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.016	0.002	0.037	0.025		Set Trigger
2	2.417	0.016	0.00	0.037	0.027		Set Trigger
3	2.363	0.015	0.00	0.038	0.025		Set Trigger
4	2.426	0.016	0.00	0.037	0.025		Set Trigger
5	2.418	0.017	0.00	0.036	0.026		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.369	0.019	0.002	0.032	0.054		Set Trigger
2	4.315	0.020	0.00	0.032	0.053		Set Trigger
3	4.285	0.019	0.00	0.032	0.052		Set Trigger
4	4.267	0.020	0.00	0.032	0.053		Set Trigger
5	4.410	0.020	0.00	0.032	0.054		Set Trigger

A - 4.32