

6680 7775

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

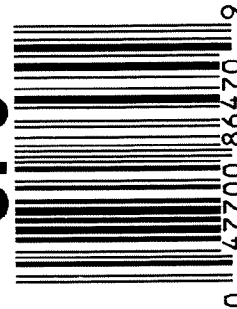
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807775

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6807775

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION			
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2-18-09	AB
490	MAGNAFLUX BOLT		3-18-09	MR
500	ROLLMARK CALIBER		2-19-09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

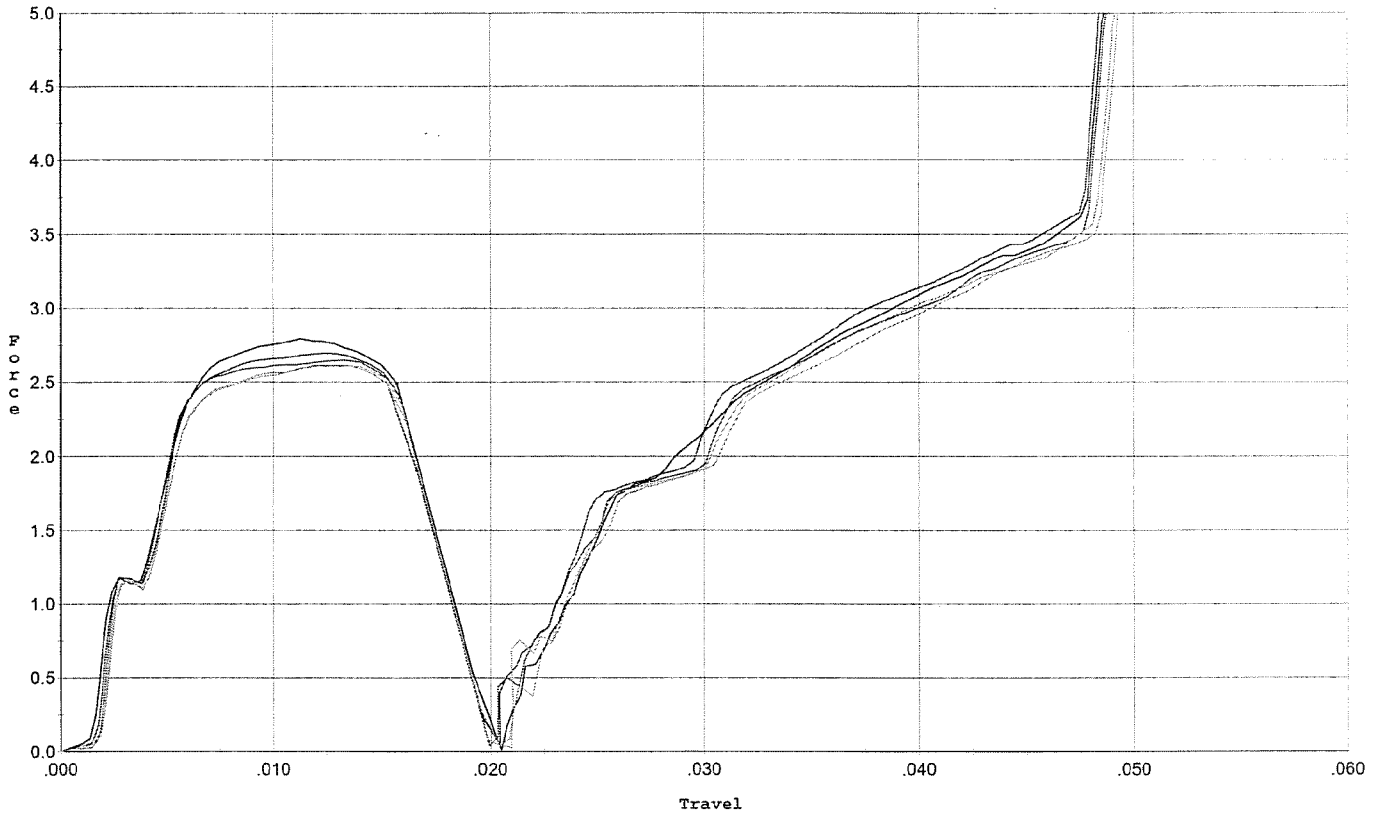
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>5.5</u> <u>5.5</u>	3-13-09	N N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-13-09	N N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-13-09	N N
	J) ASSEMBLE STOCK		3-9-09	FR
	K) ASSEMBLE SWIVEL STUDS		3-13-09	N N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-10-09	N N
670	FINAL INSPECTION A) HEADSPACE		3-13-09	N N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.63</u> <u>2.58</u> <u>2.62</u> <u>2.65</u>	3-11-09	N N
	C) FUNCTION		3-13-09	N N
690	PACK		3/23/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



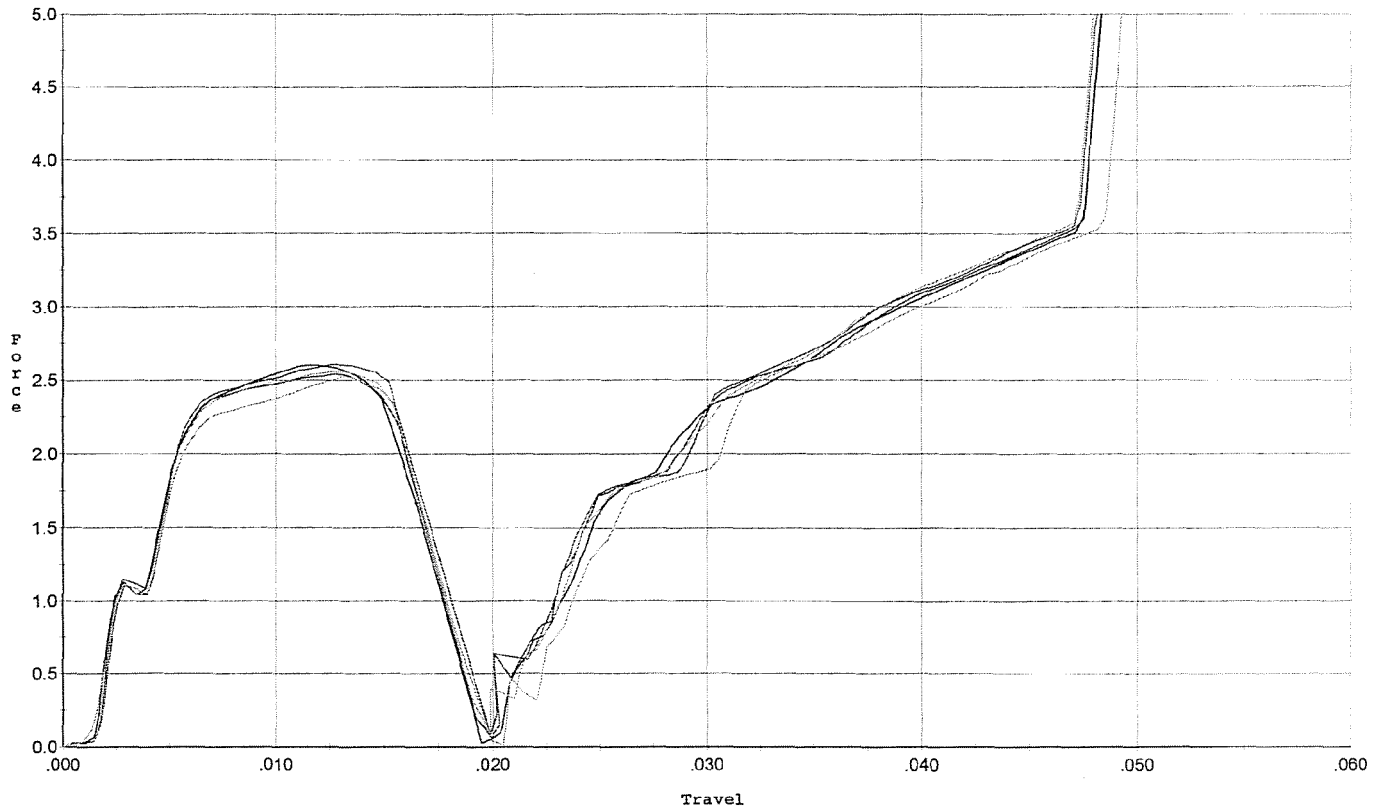
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.016	0.004	0.034	0.030		Set Trigger
2	2.793	0.016	0.00	0.035	0.030		Set Trigger
3	2.645	0.017	0.002	0.035	0.031		Set Trigger
4	2.611	0.016	0.00	0.035	0.029		Set Trigger
5	2.618	0.016	0.002	0.036	0.029		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



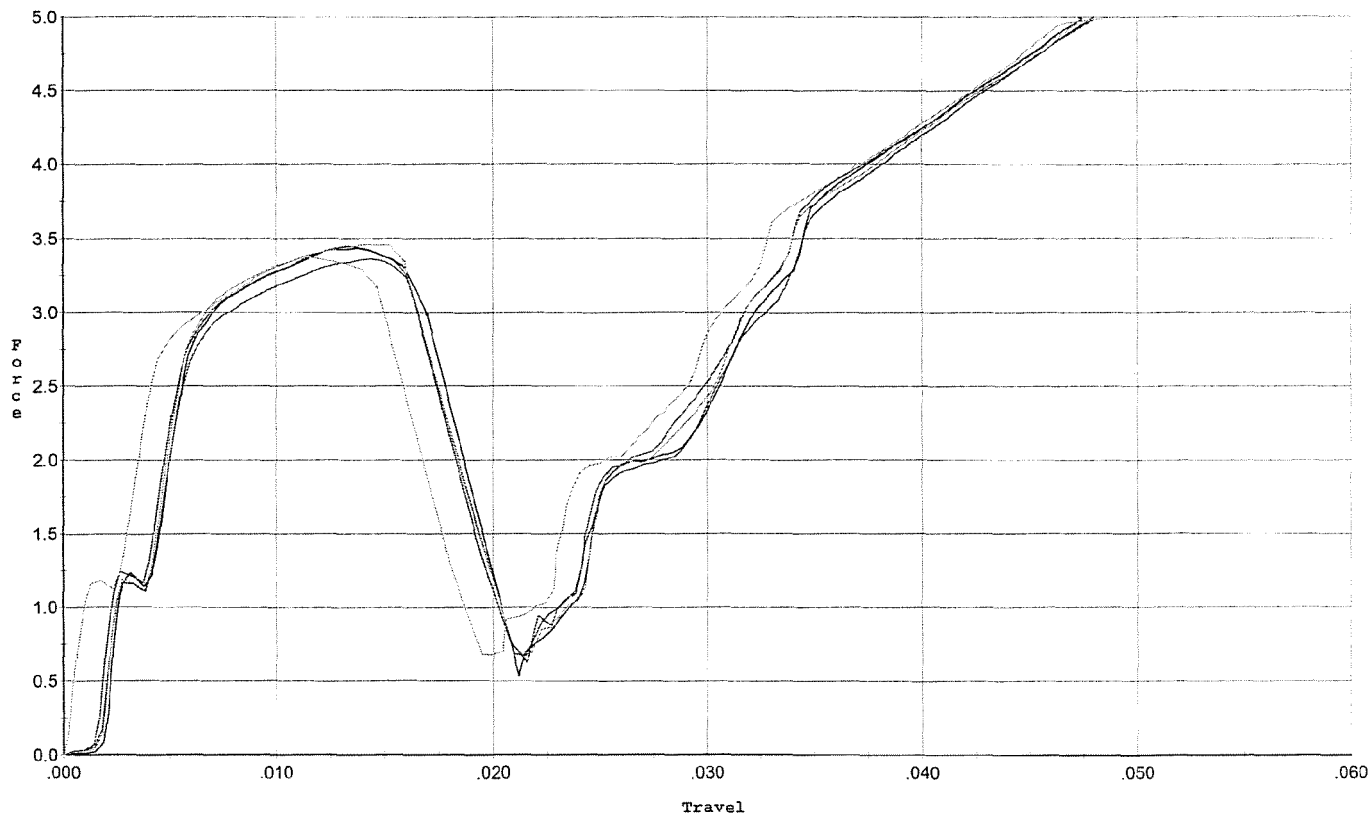
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.016	0.004	0.035	0.028		Set Trigger
2	2.601	0.016	0.00	0.035	0.029		Set Trigger
3	2.604	0.018	0.004	0.034	0.031		Set Trigger
4	2.558	0.015	0.004	0.035	0.027		Set Trigger
5	2.528	0.015	0.004	0.036	0.027		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



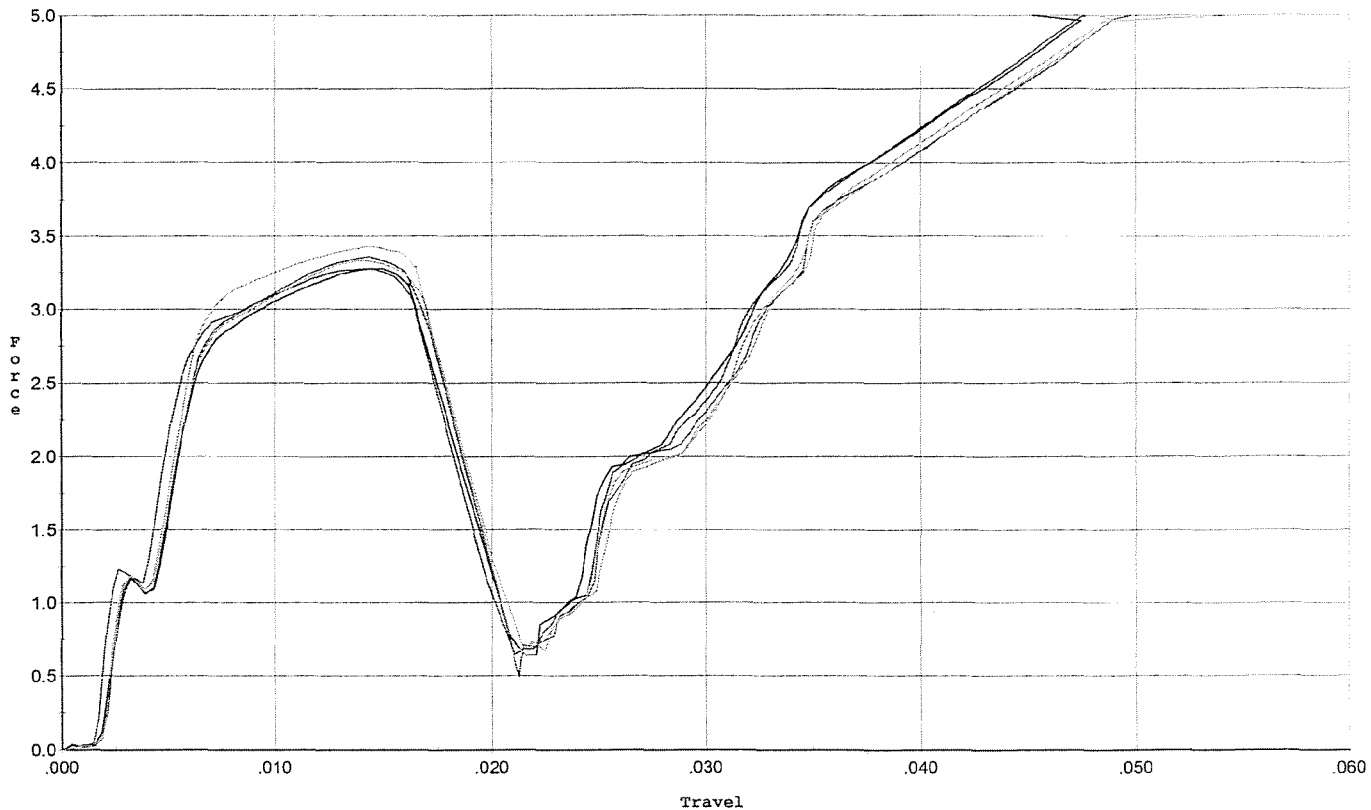
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.448	0.016	0.004	0.033	0.037		Set Trigger
2	3.433	0.017	0.00	0.032	0.039		Set Trigger
3	3.363	0.016	0.004	0.033	0.036		Set Trigger
4	3.376	0.015	0.00	0.032	0.035		Set Trigger
5	3.461	0.016	0.004	0.033	0.037		Set Trigger

A-3.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



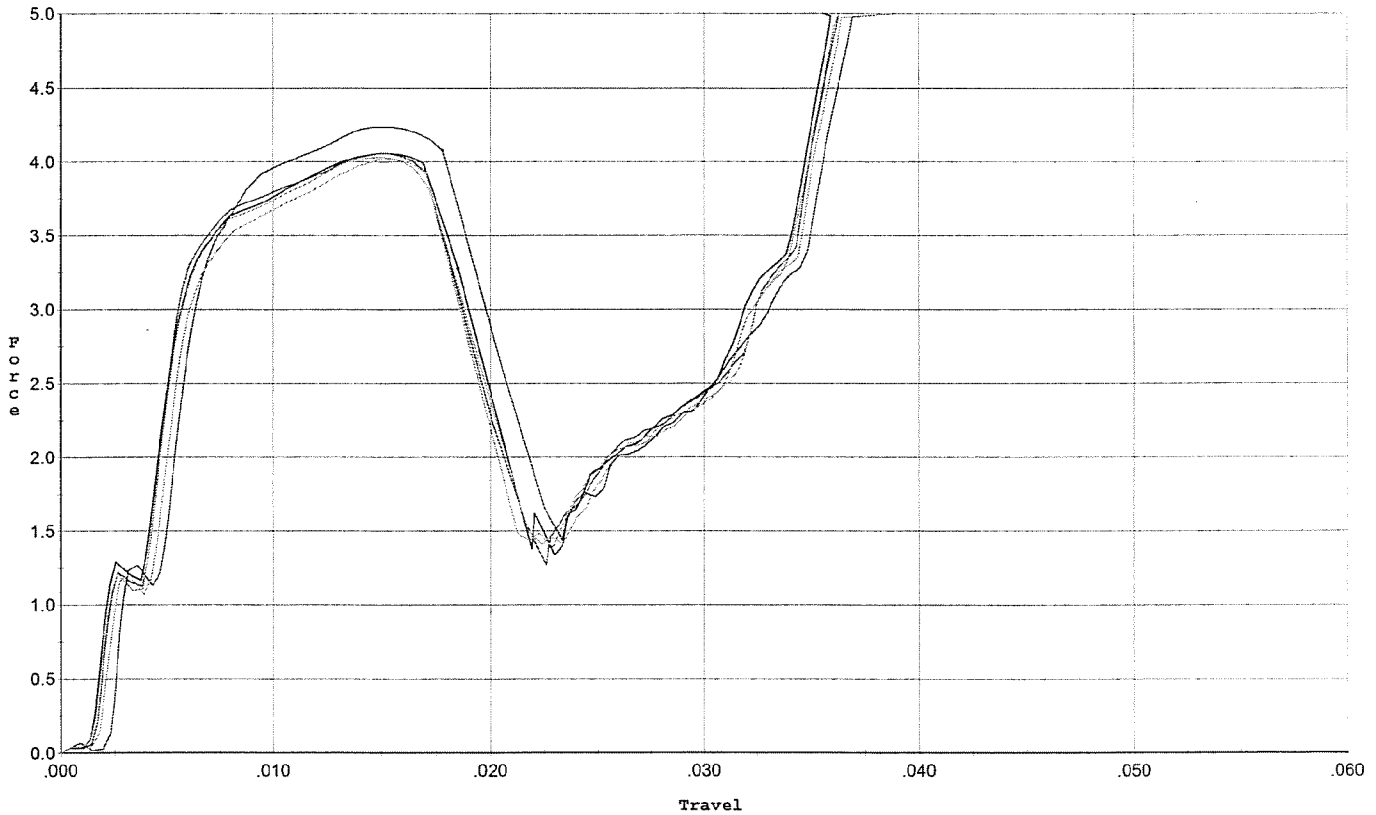
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.276	0.016	0.004	0.033	0.036		Set Trigger
2	3.277	0.016	0.002	0.033	0.035		Set Trigger
3	3.358	0.017	0.00	0.033	0.037		Set Trigger
4	3.428	0.016	0.00	0.033	0.037		Set Trigger
5	3.332	0.017	0.00	0.033	0.037		Set Trigger

1A-3.33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



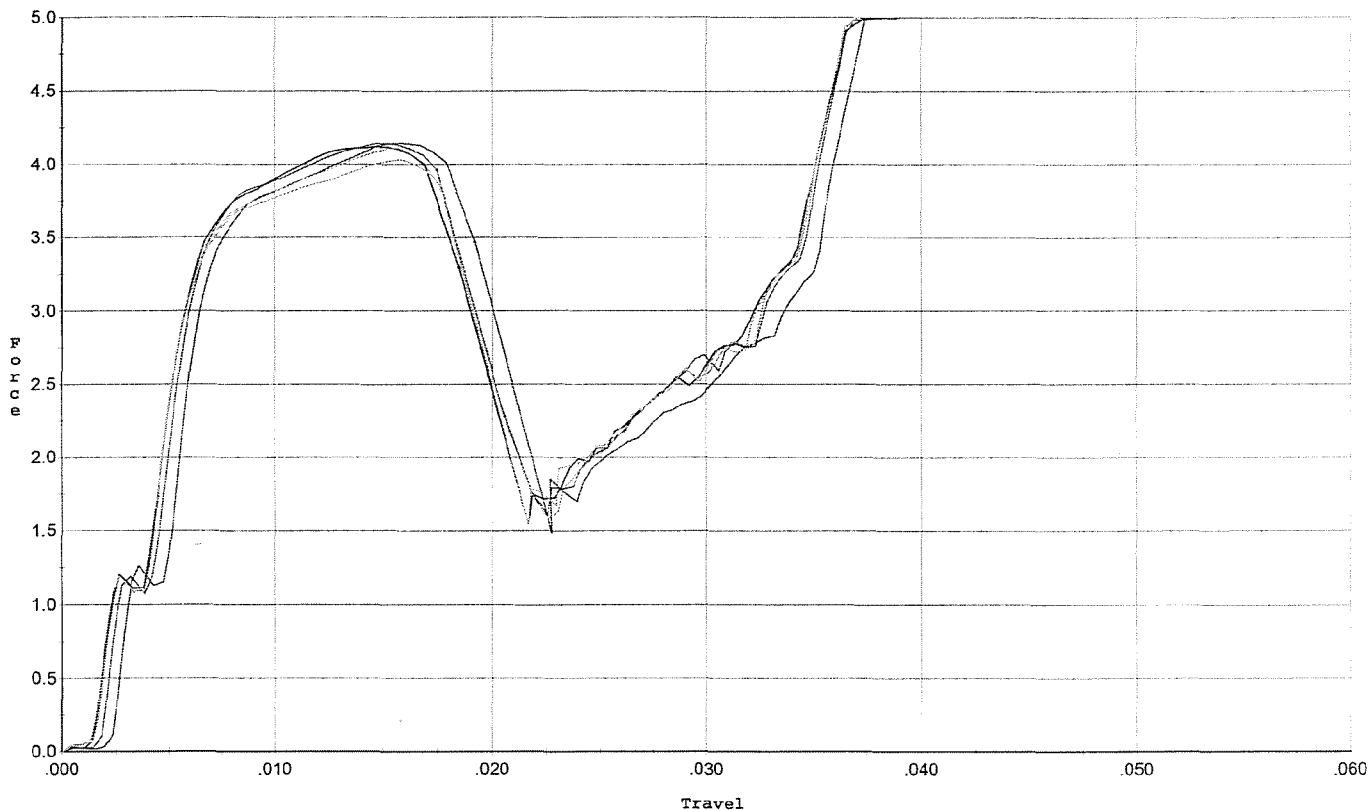
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.018	0.00	0.032	0.049		Set Trigger
2	4.057	0.019	0.004	0.031	0.050		Set Trigger
3	4.057	0.017	0.004	0.032	0.046		Set Trigger
4	4.018	0.017	0.00	0.032	0.044		Set Trigger
5	4.030	0.017	0.00	0.032	0.046		Set Trigger

A-4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/6/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



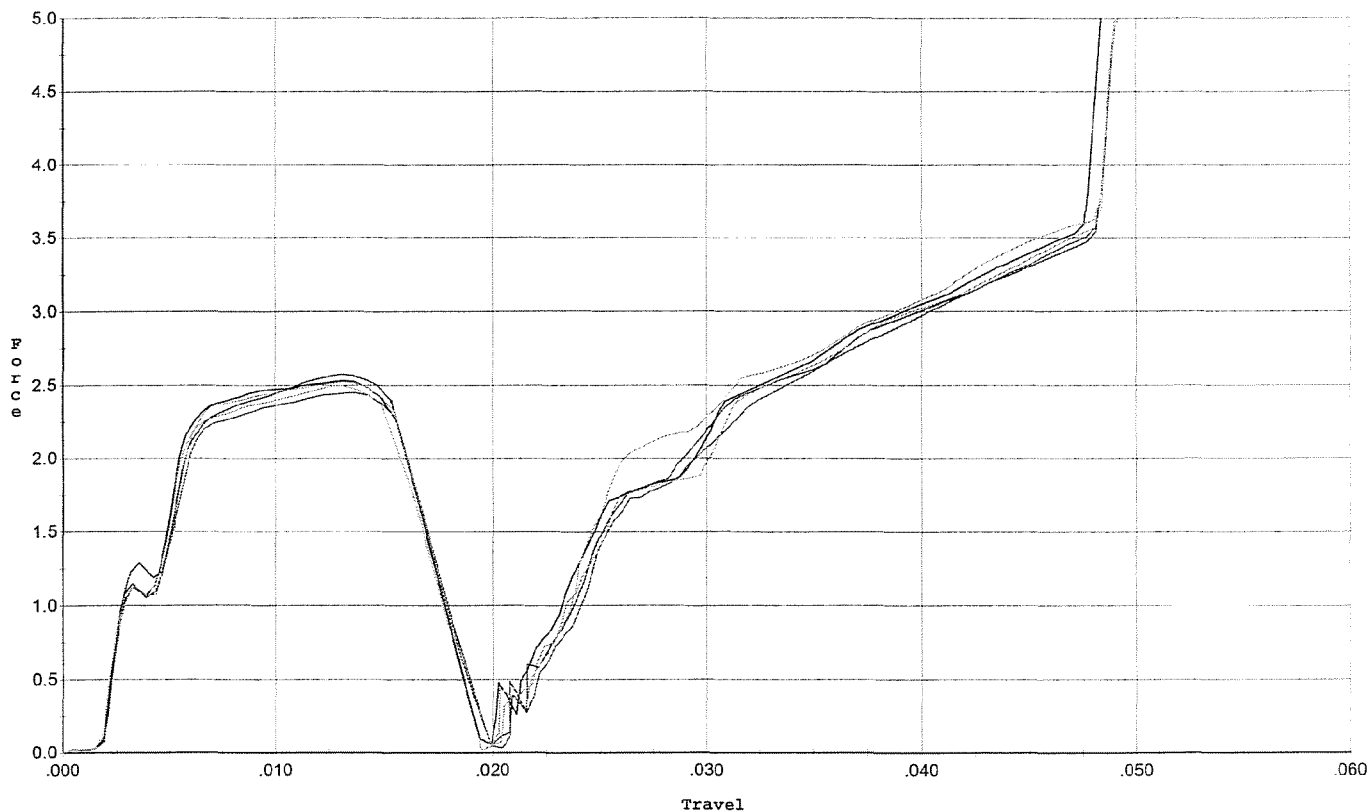
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.019	0.002	0.031	0.051		Set Trigger
2	4.121	0.018	0.004	0.030	0.051		Set Trigger
3	4.144	0.017	0.002	0.029	0.048		Set Trigger
4	4.109	0.018	0.00	0.030	0.048		Set Trigger
5	4.031	0.018	0.004	0.030	0.048		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



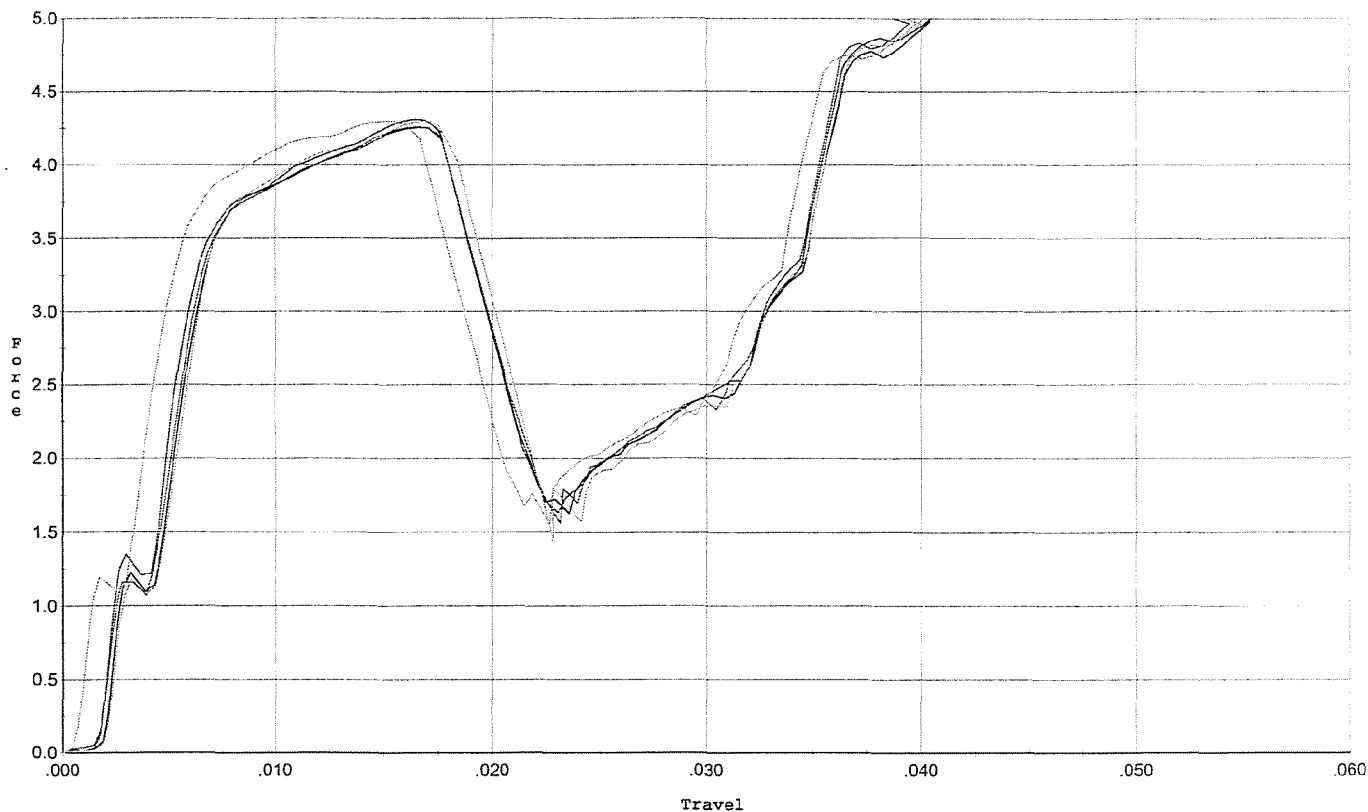
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.015	0.002	0.036	0.027		Set Trigger
2	2.531	0.016	0.002	0.035	0.027		Set Trigger
3	2.449	0.016	0.00	0.036	0.026		Set Trigger
4	2.497	0.016	0.00	0.036	0.028		Set Trigger
5	2.523	0.015	0.00	0.036	0.026		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.311	0.018	0.00	0.032	0.049		Set Trigger
2	4.257	0.018	0.002	0.032	0.048		Set Trigger
3	4.252	0.018	0.004	0.031	0.049		Set Trigger
4	4.300	0.018	0.002	0.031	0.051		Set Trigger
5	4.298	0.017	0.003	0.031	0.049		Set Trigger

A-428