

G-680777

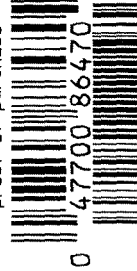
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

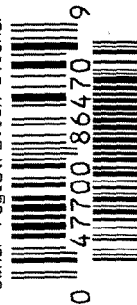
24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



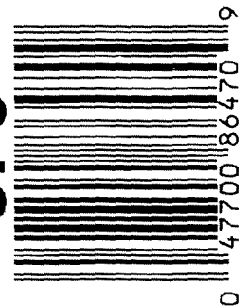
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

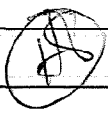
G6807777

UPC



BM FORM

GUN SERIAL # E 6807777

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-14-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	JP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/15/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

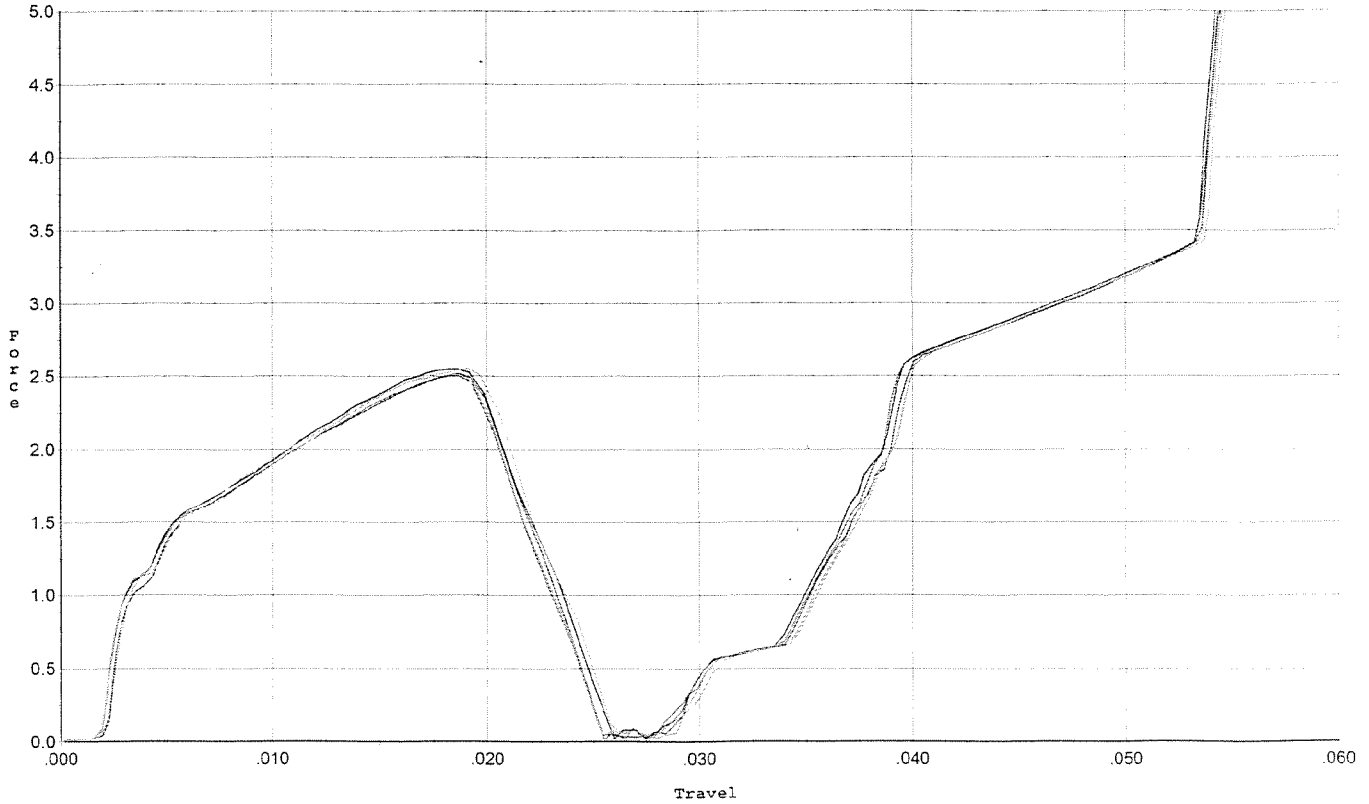
560	BARBER, M24 0017473 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>6</u> <u>6</u>	3-12-09	WZ
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-12-09	WZ
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>0.23</u> <u>0.24</u> <u>0.24</u>	3-12-09	WZ
	J) ASSEMBLE STOCK			3-9-09	SPAD
	K) ASSEMBLE SWIVEL STUDS			3-12-09	WZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-11-09	TL
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-11-09	WZ
670	FINAL INSPECTION A) HEADSPACE			3-12-09	WZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.17</u> <u>2.20</u> <u>2.29</u> <u>2.42</u>	3-12-09	WZ
	C) FUNCTION			3-12-09	WZ
690	PACK			5-28-09	WZ

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



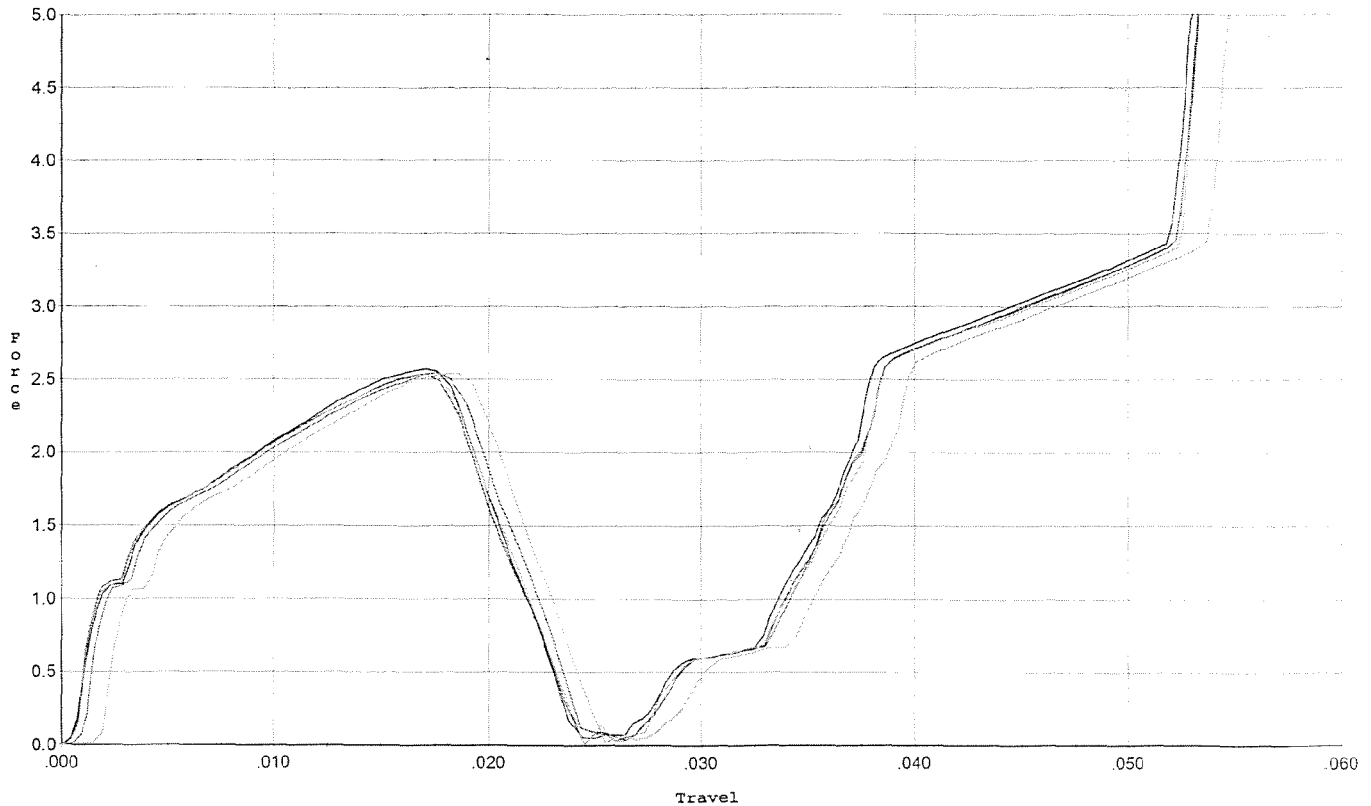
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.024	0.002	0.037	0.038		Set Trigger
2	2.547	0.020	0.002	0.038	0.033		Set Trigger
3	2.499	0.020	0.002	0.038	0.033		Set Trigger
4	2.552	0.021	0.002	0.038	0.034		Set Trigger
5	2.507	0.020	0.002	0.038	0.033		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



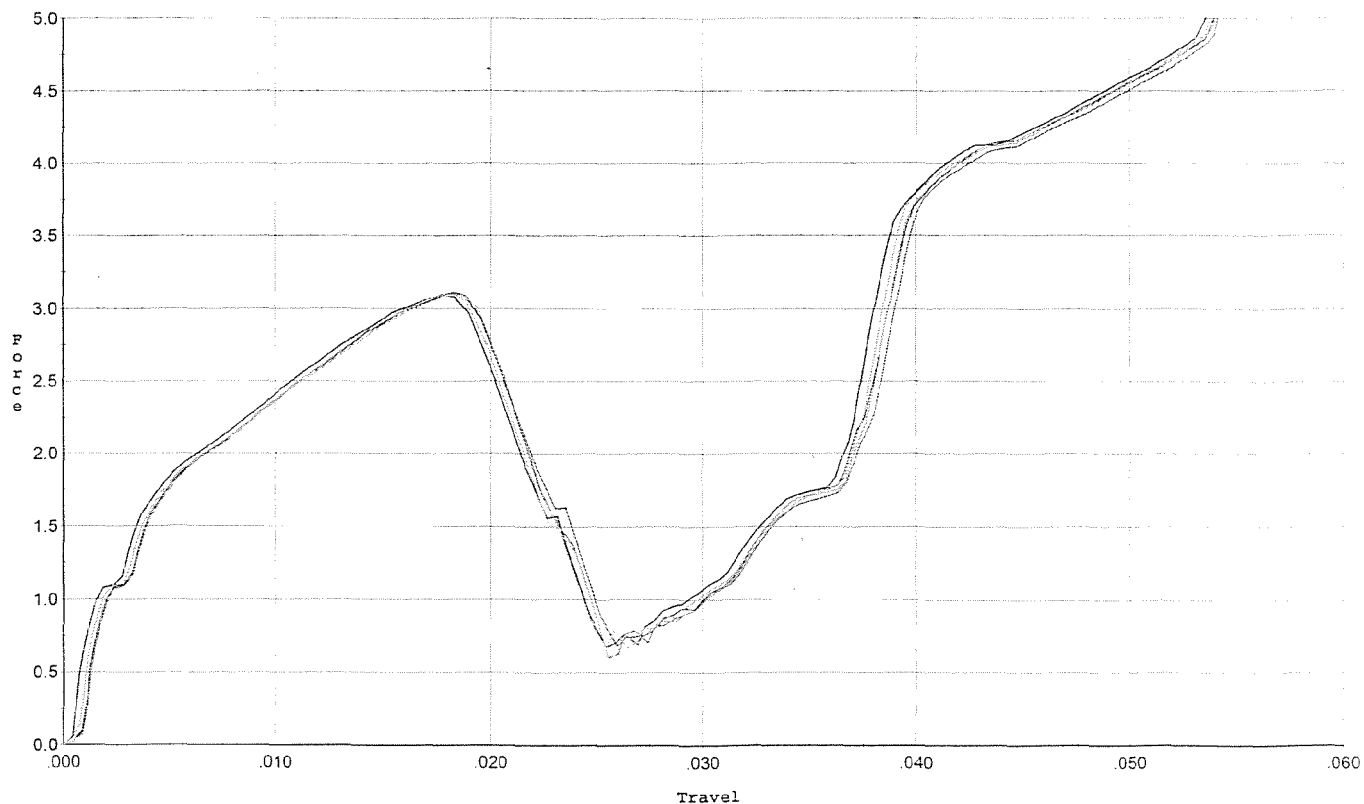
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.019	0.00	0.038	0.033		Set Trigger
2	2.572	0.022	0.00	0.037	0.039		Set Trigger
3	2.542	0.023	0.00	0.036	0.039		Set Trigger
4	2.531	0.018	0.00	0.038	0.032		Set Trigger
5	2.538	0.023	0.002	0.038	0.038		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



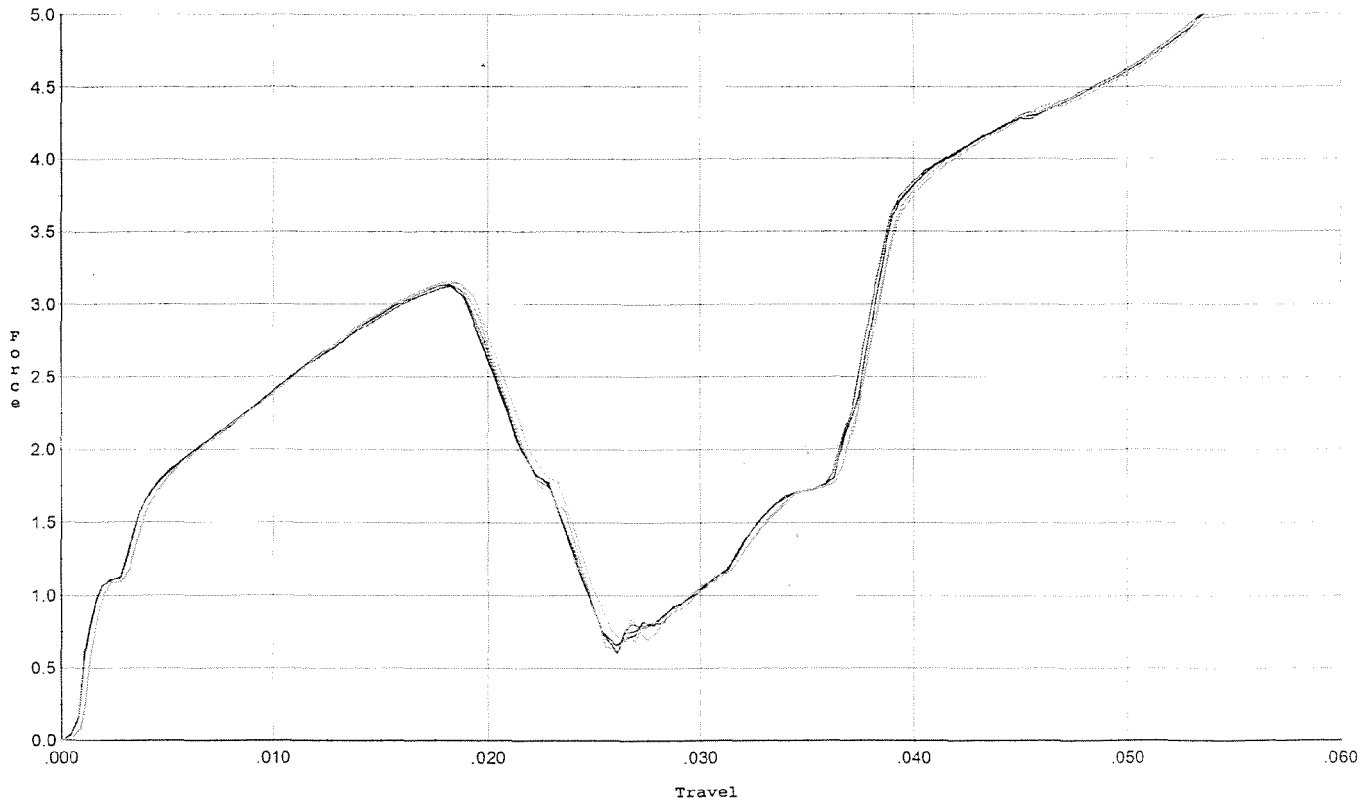
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.024	0.00	0.035	0.048		Set Trigger
2	3.088	0.023	0.00	0.035	0.048		Set Trigger
3	3.110	0.024	0.00	0.035	0.049		Set Trigger
4	3.094	0.020	0.00	0.037	0.041		Set Trigger
5	3.097	0.021	0.00	0.037	0.043		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



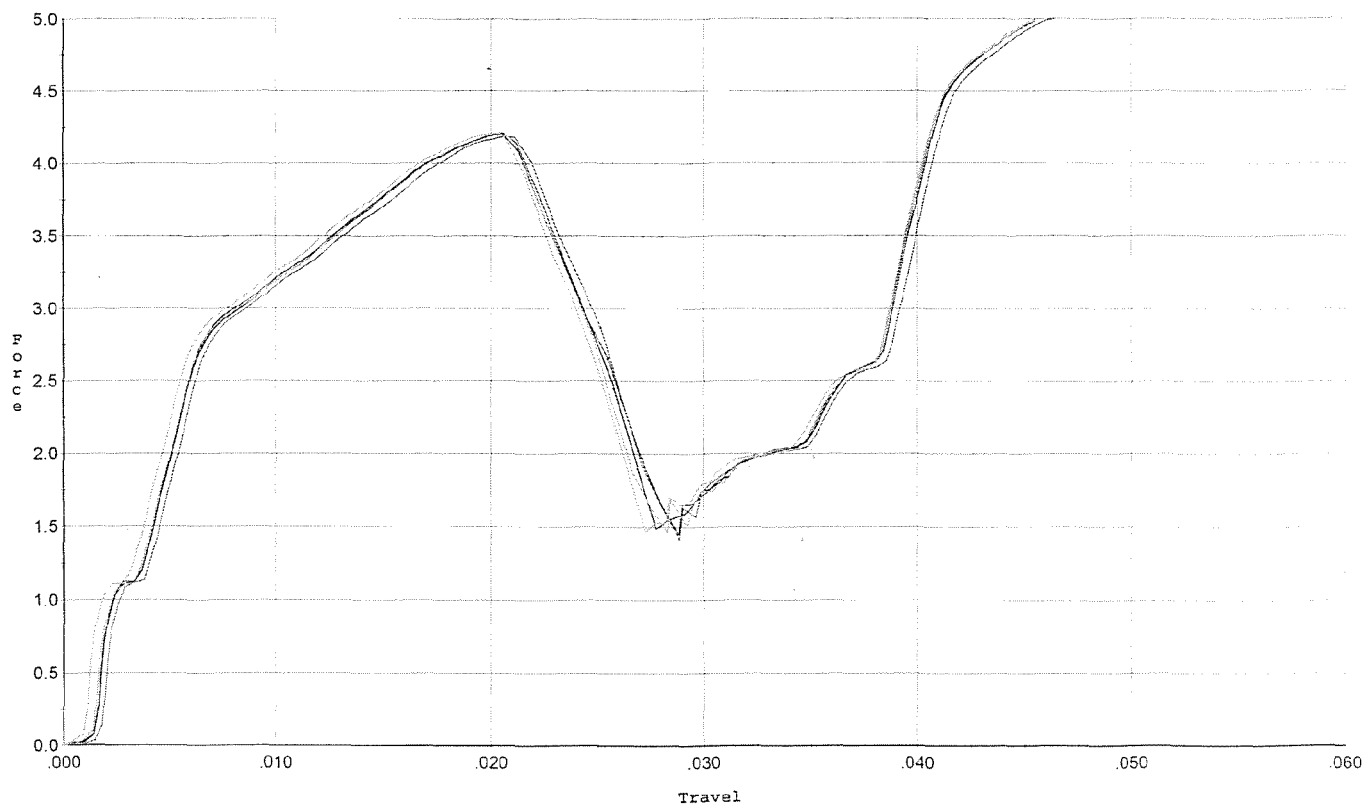
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.024	0.00	0.035	0.050		Set Trigger
2	3.128	0.023	0.00	0.035	0.047		Set Trigger
3	3.136	0.020	0.00	0.036	0.042		Set Trigger
4	3.145	0.023	0.00	0.035	0.048		Set Trigger
5	3.158	0.024	0.00	0.035	0.049		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



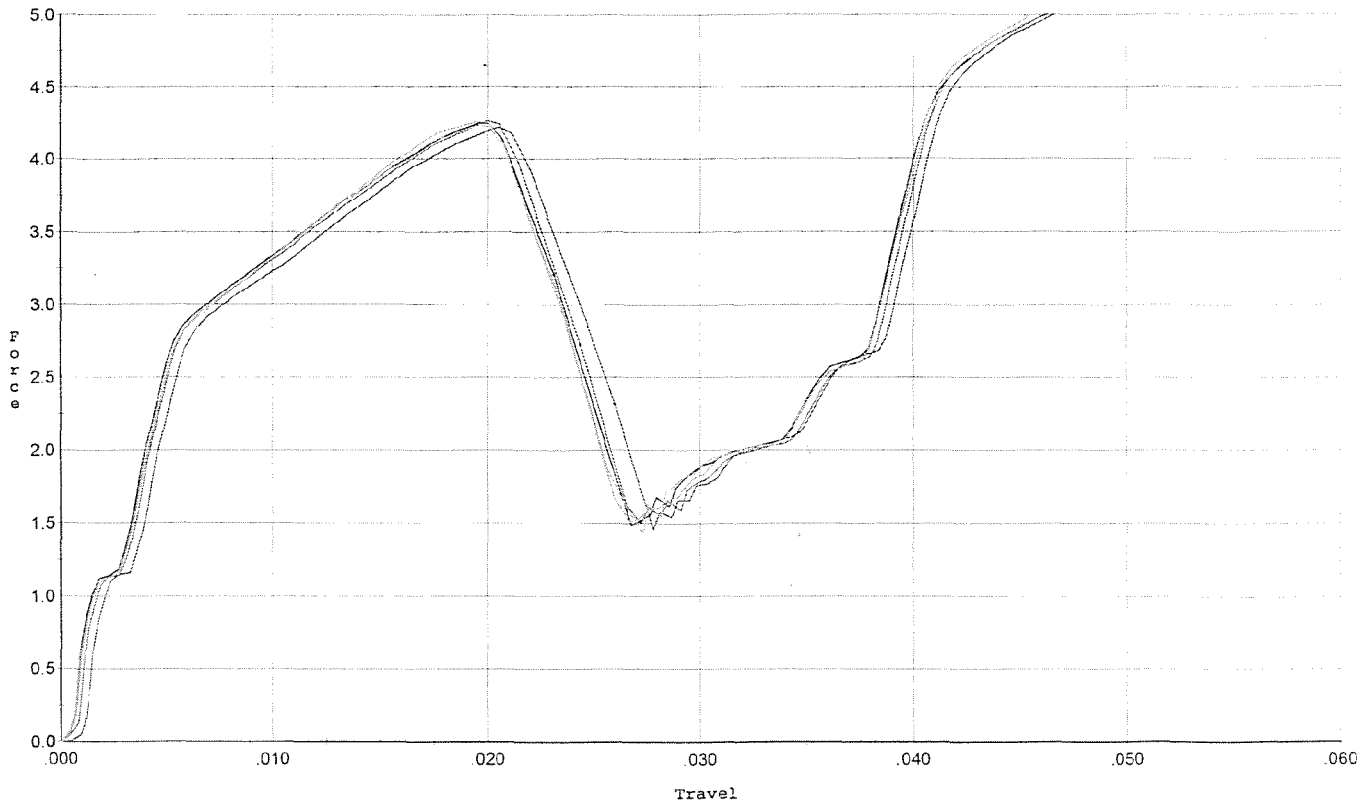
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.025	0.00	0.030	0.070		Set Trigger
2	4.195	0.026	0.00	0.030	0.071		Set Trigger
3	4.185	0.025	0.00	0.030	0.068		Set Trigger
4	4.209	0.025	0.00	0.030	0.071		Set Trigger
5	4.213	0.025	0.00	0.030	0.068		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



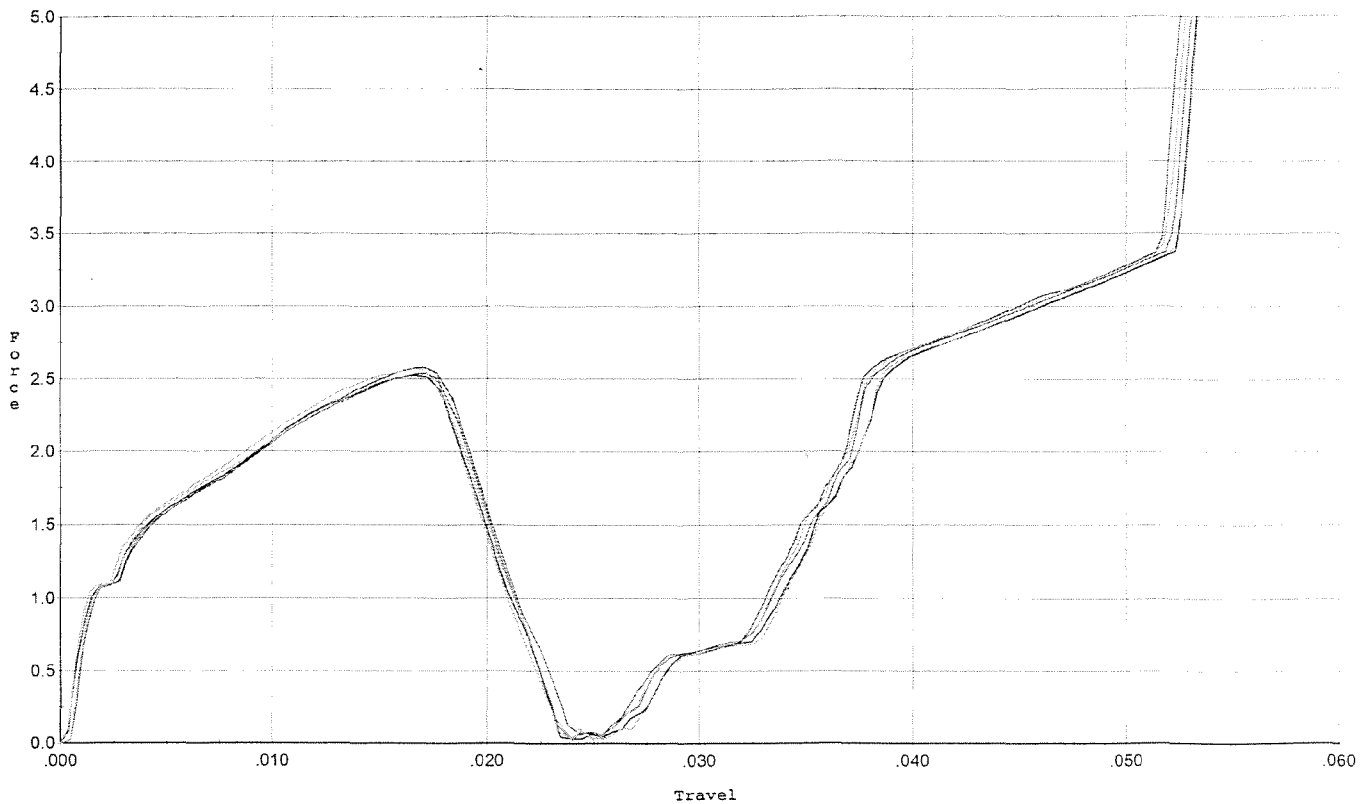
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.026	0.00	0.031	0.073		Set Trigger
2	4.248	0.023	0.00	0.031	0.067		Set Trigger
3	4.265	0.024	0.00	0.032	0.069		Set Trigger
4	4.231	0.023	0.00	0.032	0.067		Set Trigger
5	4.258	0.024	0.00	0.031	0.067		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



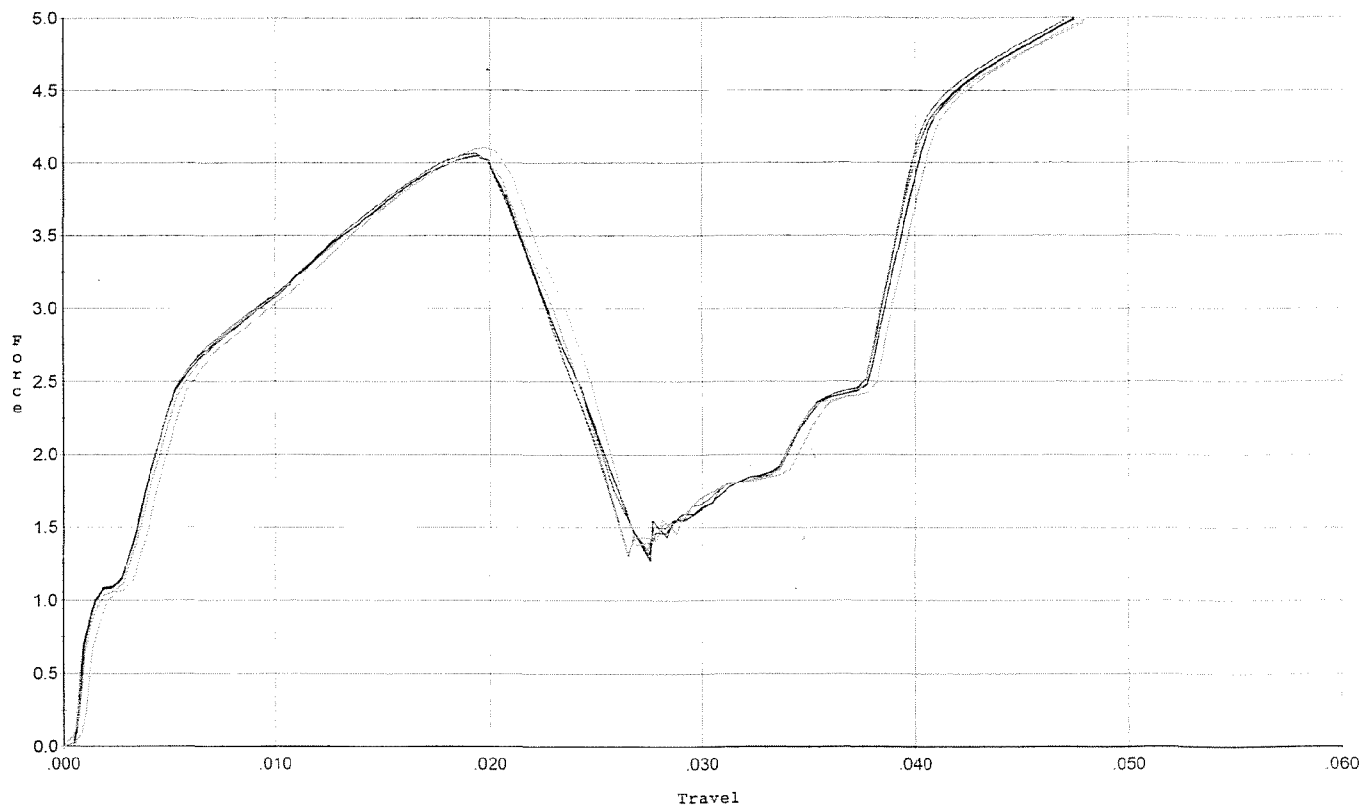
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.018	0.00	0.037	0.033		Set Trigger
2	2.524	0.022	0.00	0.037	0.038		Set Trigger
3	2.538	0.019	0.00	0.038	0.033		Set Trigger
4	2.539	0.019	0.00	0.038	0.034		Set Trigger
5	2.570	0.018	0.00	0.038	0.032		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.024	0.00	0.033	0.065		Set Trigger
2	4.049	0.021	0.00	0.034	0.056		Set Trigger
3	4.066	0.025	0.00	0.033	0.067		Set Trigger
4	4.104	0.025	0.00	0.033	0.066		Set Trigger
5	4.043	0.024	0.00	0.033	0.065		Set Trigger

Avg 4.06