

6680 7778

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6807778

owner registration sticker

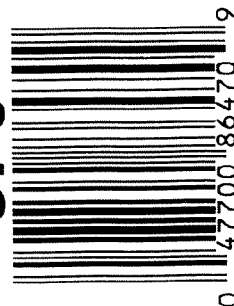


G6807778

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807778**UPC**

BM FORM

GUN SERIAL # G 6807778

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2-18-09	
490	MAGNAFLUX BOLT		2-18-09	MR
500	ROLLMARK CALIBER		2-19-09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

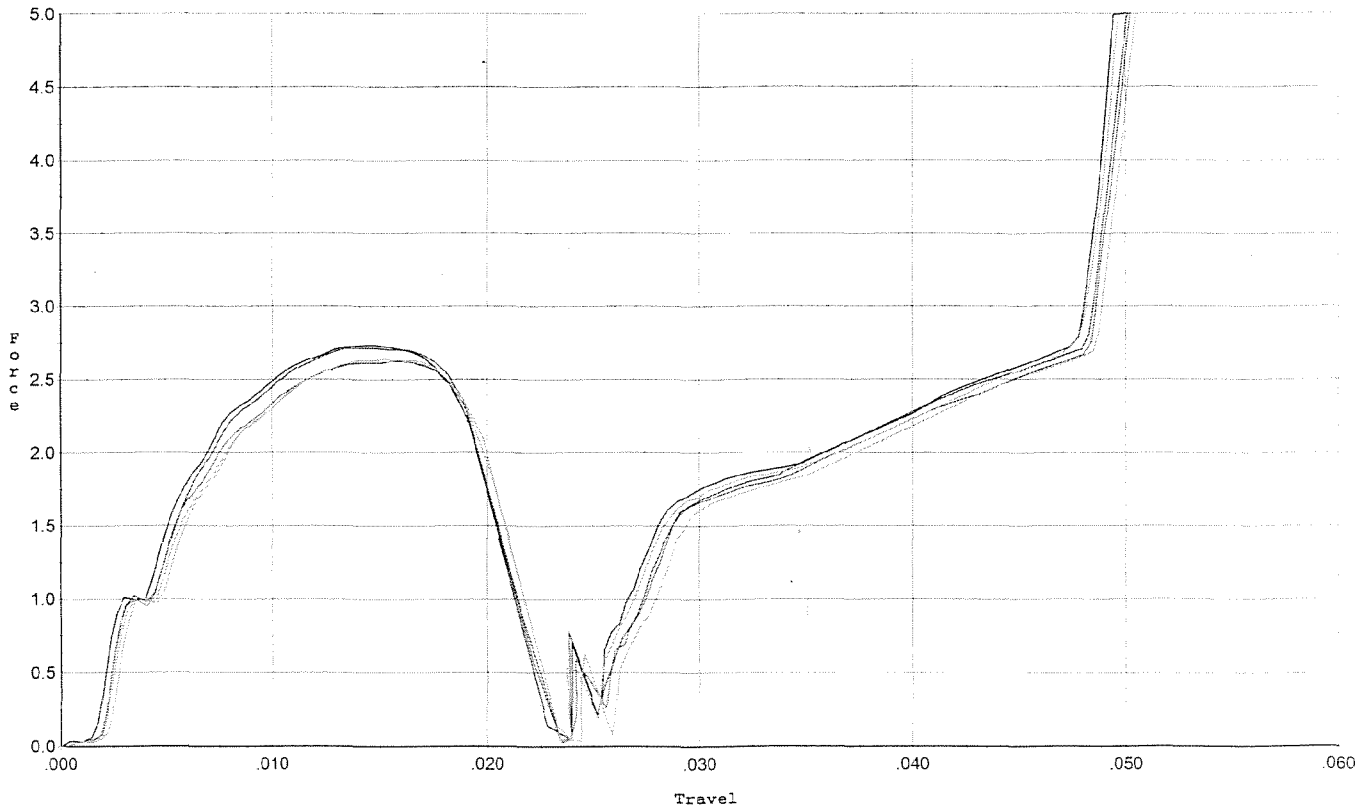
560	BARBER - M24-0017485 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5.5</u>	3-13-09	NW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3</u> <u>3.5</u>	3-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-13-09	NW
	J) ASSEMBLE STOCK			3-9-09	LJN.
	K) ASSEMBLE SWIVEL STUDS			3-17-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-10-09	NW
670	FINAL INSPECTION A) HEADSPACE			3-13-09	NW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.61</u> <u>2.47</u> <u>2.37</u> <u>2.75</u>	3-17-09	NW
	C) FUNCTION			3-13-09	NW
690	PACK			3/23/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



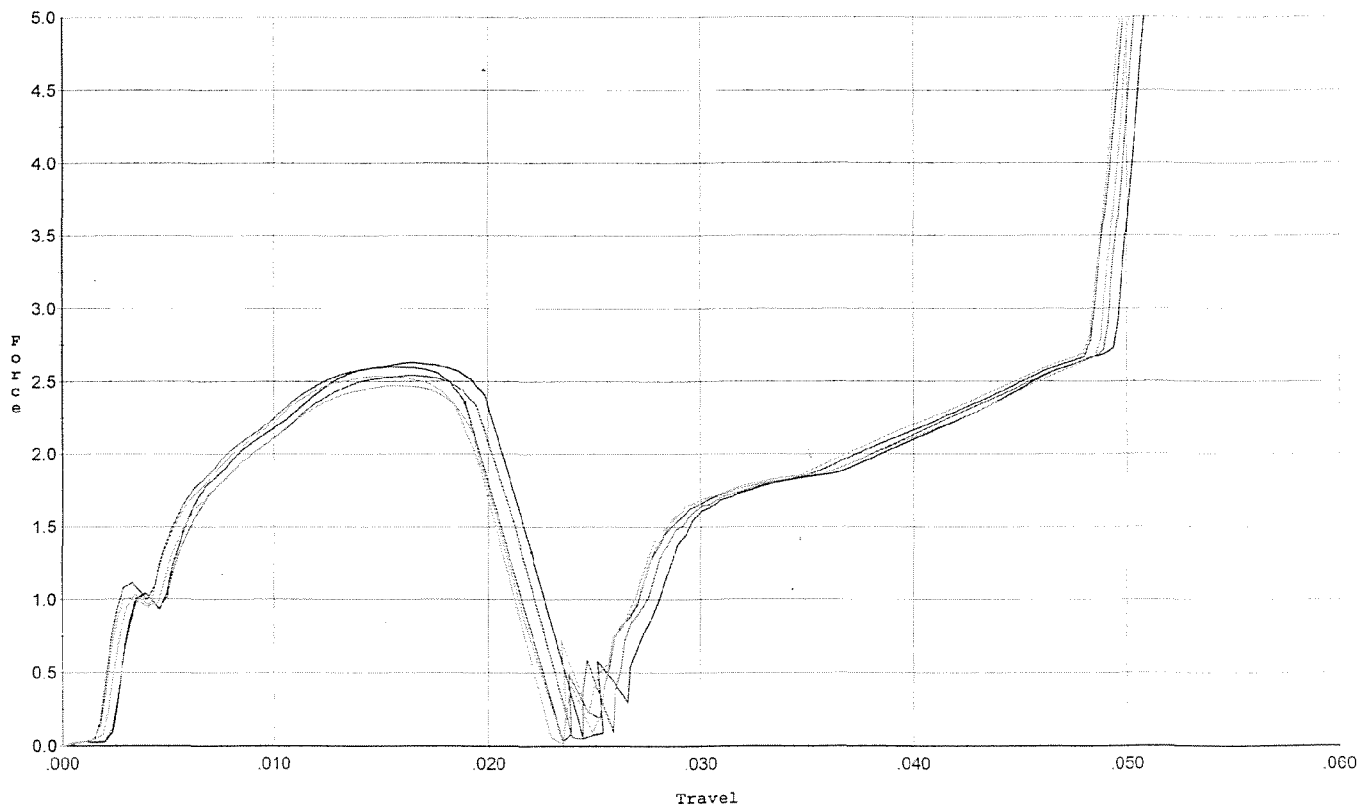
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.713	0.019	0.00	0.035	0.035		Set Trigger
2	2.731	0.019	0.004	0.034	0.036		Set Trigger
3	2.623	0.019	0.00	0.035	0.034		Set Trigger
4	2.624	0.020	0.00	0.034	0.035		Set Trigger
5	2.636	0.020	0.00	0.035	0.035		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.019	0.00	0.034	0.034		Set Trigger
2	2.632	0.022	0.002	0.034	0.038		Set Trigger
3	2.539	0.021	0.002	0.034	0.036		Set Trigger
4	2.538	0.020	0.004	0.034	0.034		Set Trigger
5	2.474	0.019	0.00	0.035	0.032		Set Trigger

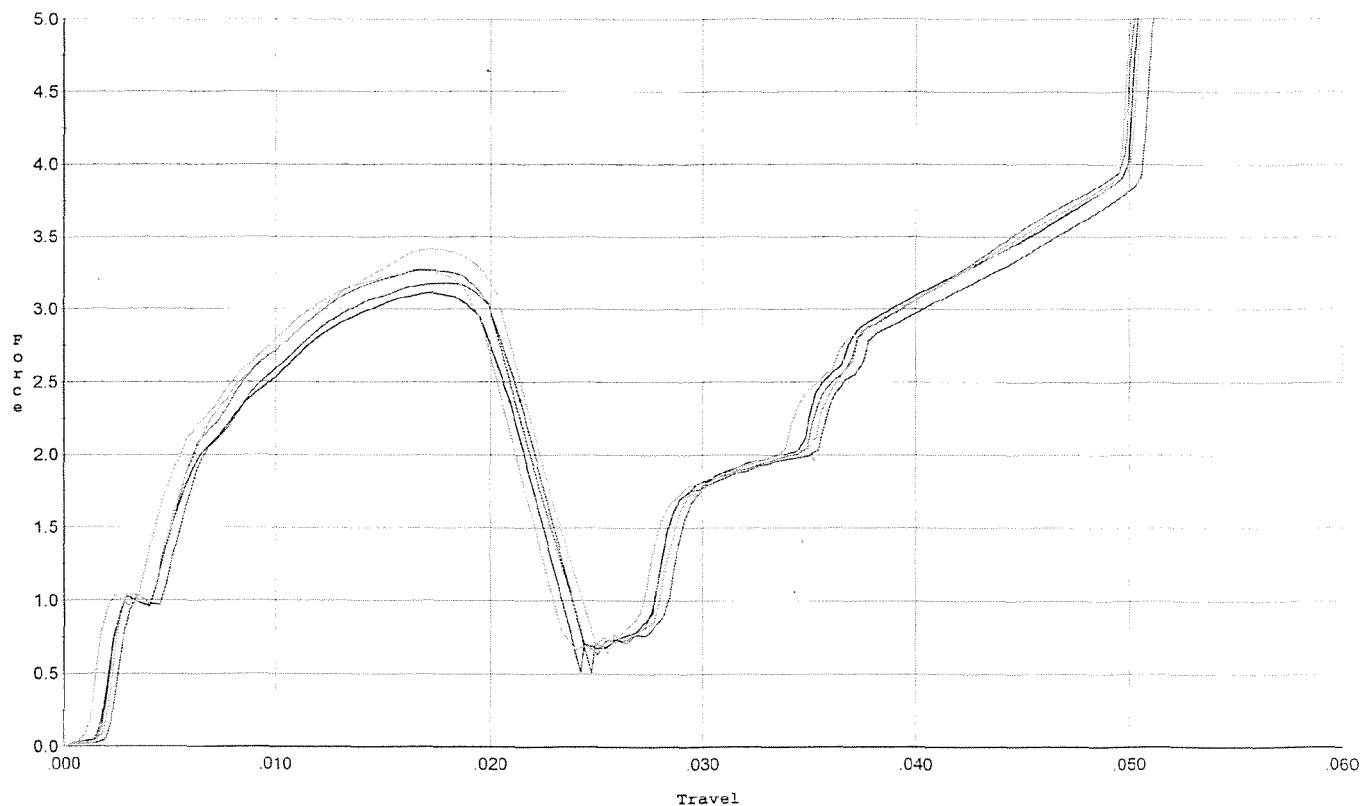
A-2.55

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc., 3/4/2009 10:05:57 AM

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



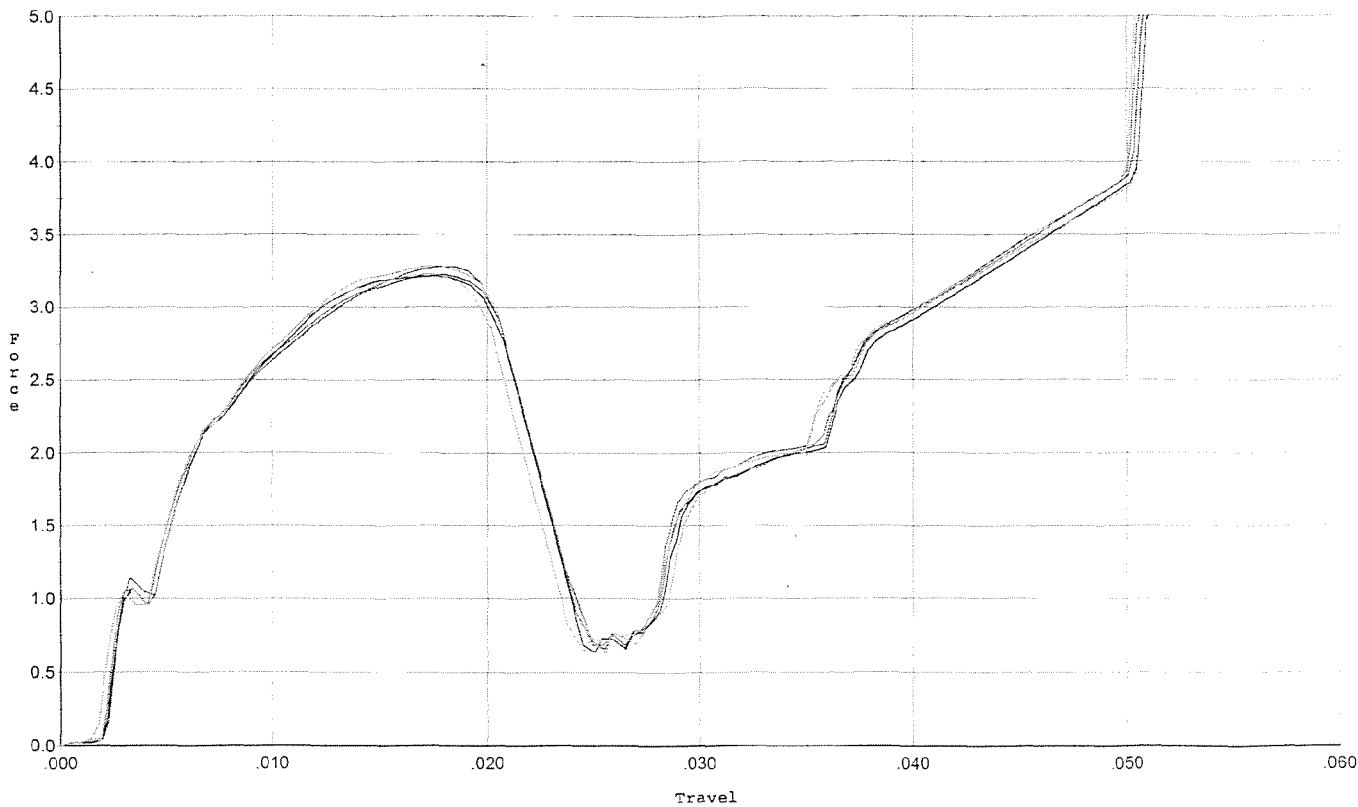
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.021	0.002	0.033	0.044		Set Trigger
2	3.112	0.021	0.004	0.033	0.043		Set Trigger
3	3.269	0.020	0.004	0.033	0.043		Set Trigger
4	3.418	0.020	0.002	0.033	0.045		Set Trigger
5	3.262	0.020	0.00	0.033	0.043		Set Trigger

A-324

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



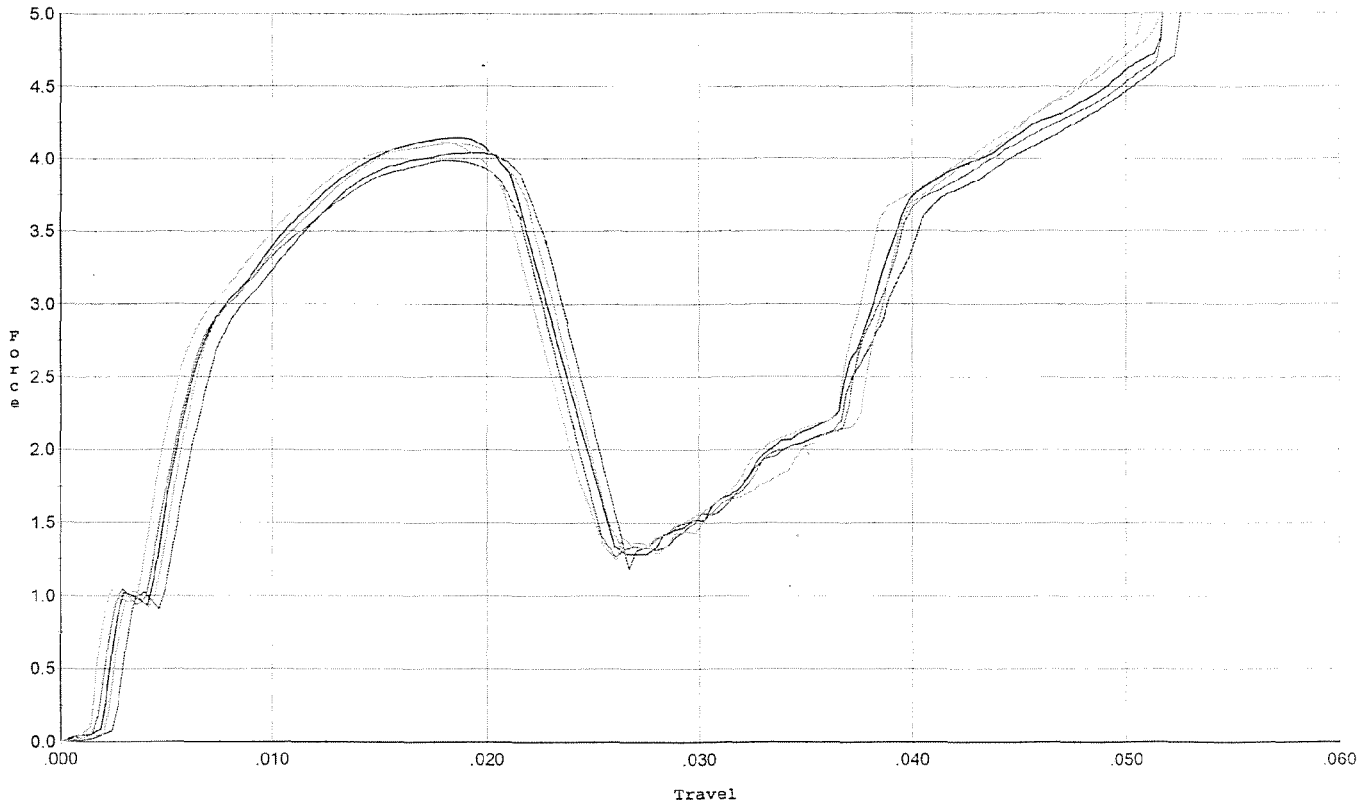
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.225	0.021	0.002	0.033	0.044		Set Trigger
2	3.215	0.021	0.002	0.033	0.044		Set Trigger
3	3.279	0.021	0.00	0.033	0.044		Set Trigger
4	3.228	0.020	0.004	0.033	0.043		Set Trigger
5	3.287	0.020	0.00	0.033	0.044		Set Trigger

A-3.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



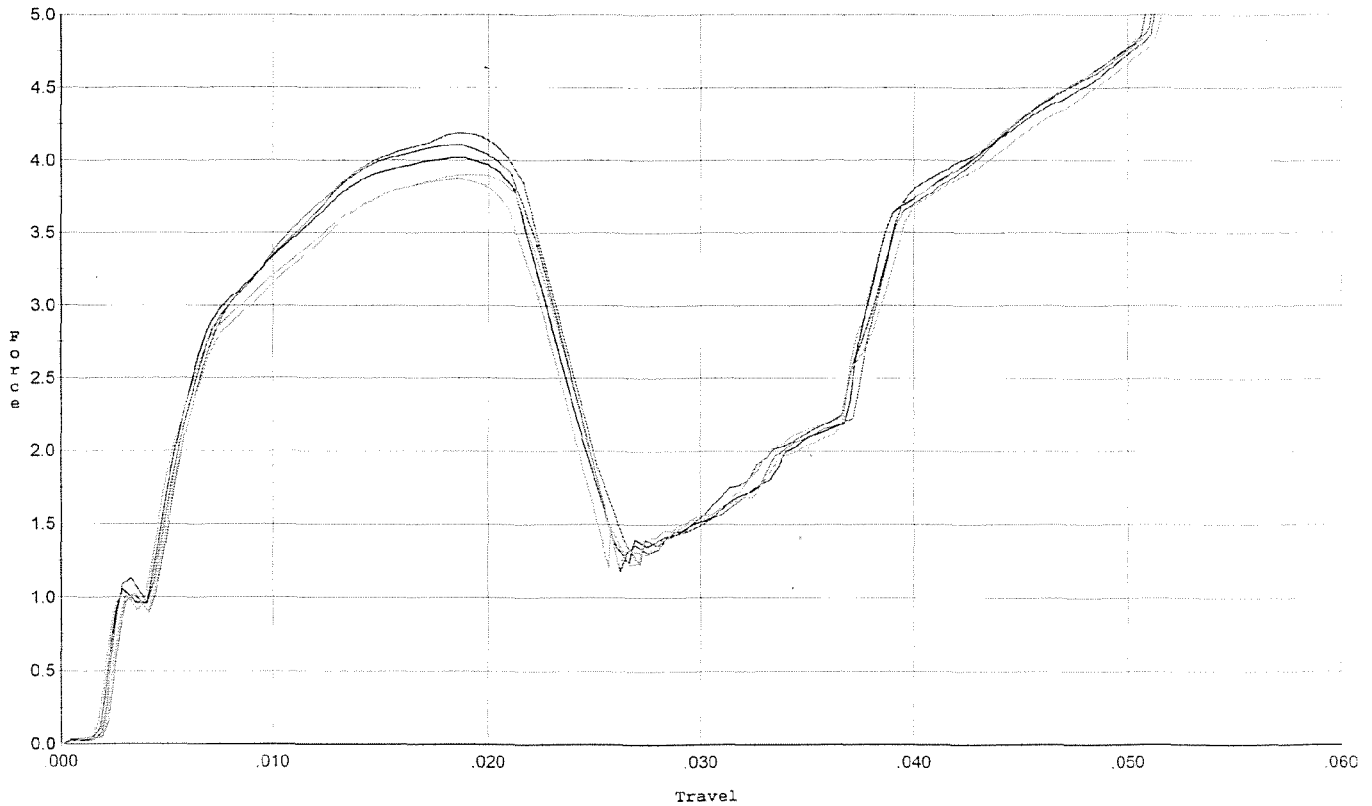
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.023	0.00	0.032	0.060		Set Trigger
2	4.145	0.021	0.004	0.032	0.057		Set Trigger
3	3.987	0.022	0.00	0.032	0.057		Set Trigger
4	4.121	0.021	0.00	0.031	0.057		Set Trigger
5	4.107	0.022	0.00	0.031	0.059		Set Trigger

A-4-08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



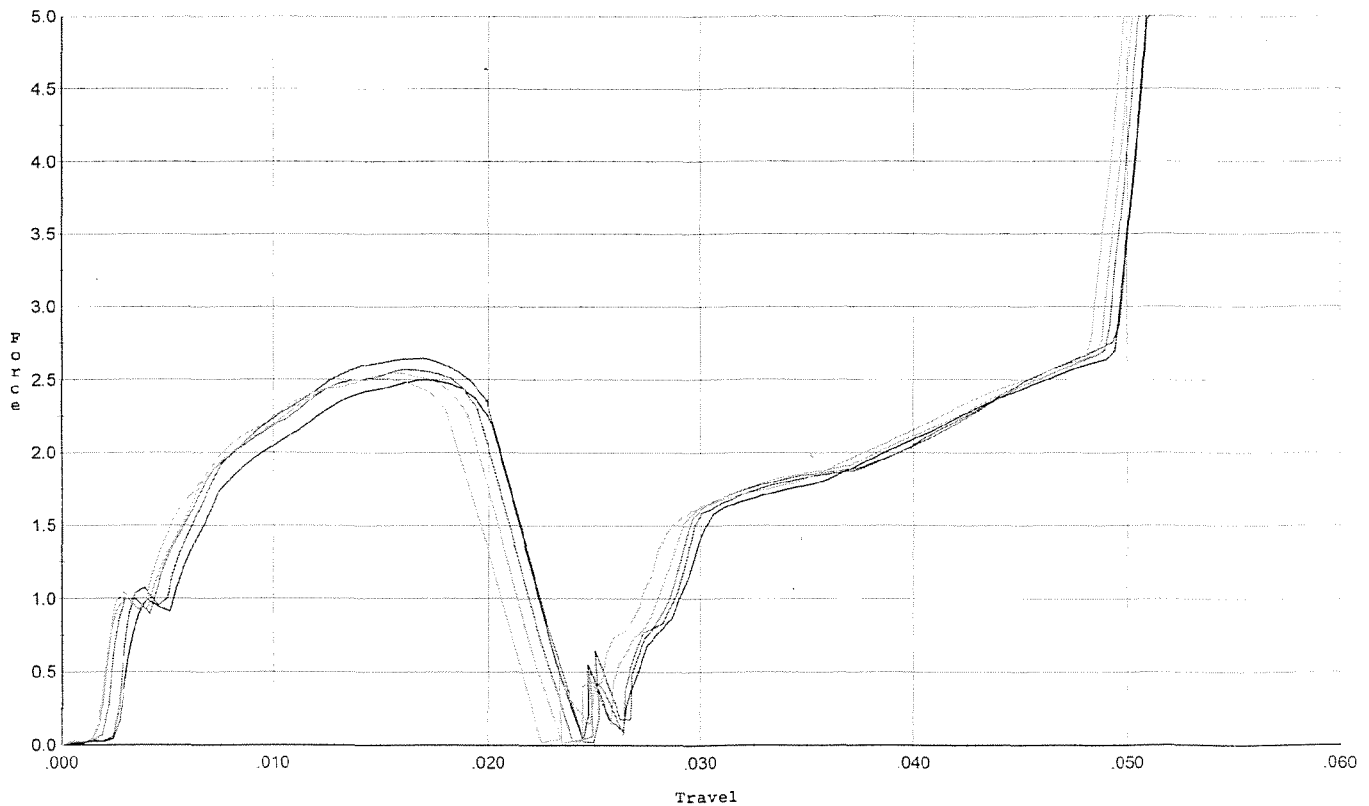
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.022	0.002	0.031	0.060		Set Trigger
2	4.019	0.021	0.004	0.031	0.057		Set Trigger
3	4.190	0.022	0.002	0.031	0.059		Set Trigger
4	3.903	0.023	0.00	0.031	0.059		Set Trigger
5	3.877	0.022	0.002	0.031	0.058		Set Trigger

A-4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



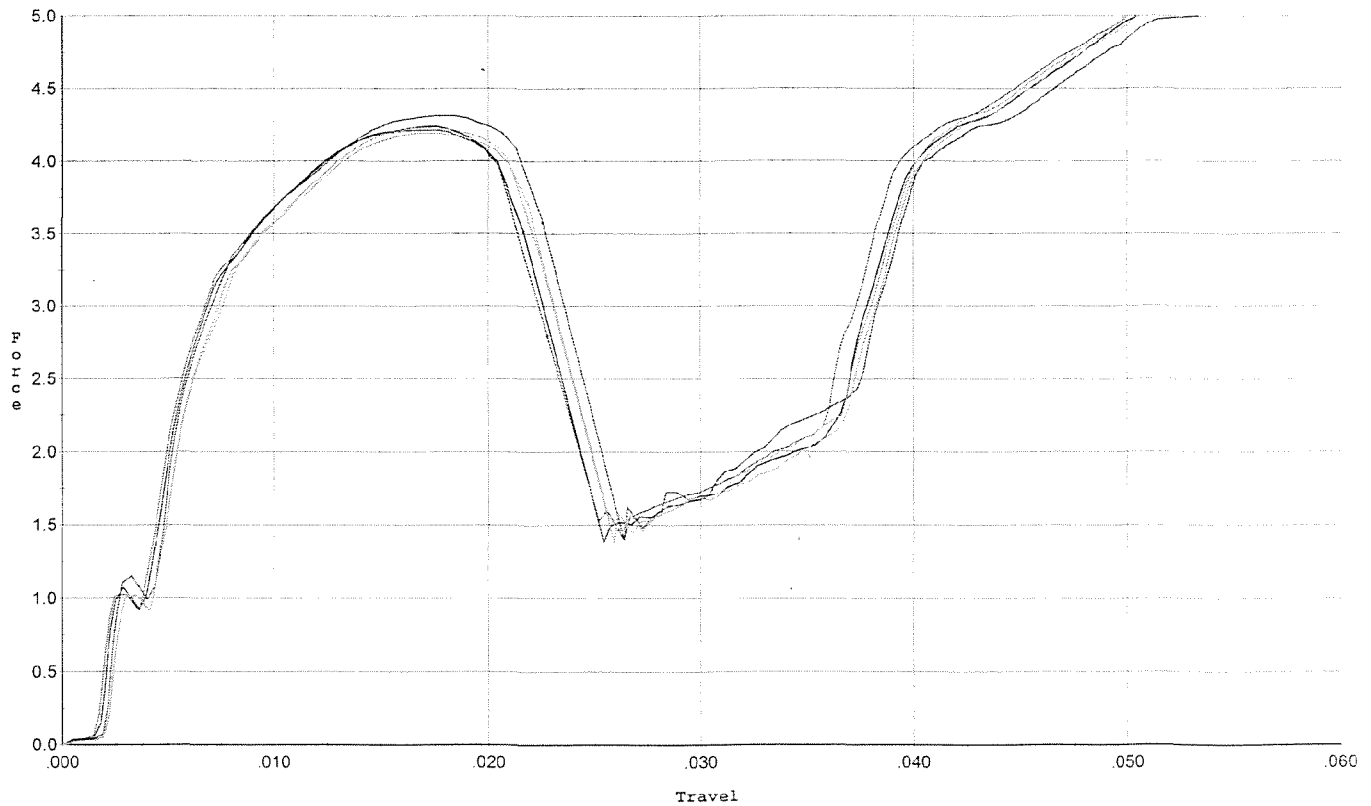
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.020	0.003	0.035	0.035		Set Trigger
2	2.496	0.020	0.005	0.035	0.033		Set Trigger
3	2.571	0.020	0.004	0.035	0.034		Set Trigger
4	2.509	0.020	0.00	0.035	0.034		Set Trigger
5	2.550	0.019	0.00	0.035	0.033		Set Trigger

A-2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.311	0.023	0.00	0.031	0.065		Set Trigger
2	4.239	0.022	0.00	0.031	0.061		Set Trigger
3	4.214	0.023	0.00	0.030	0.064		Set Trigger
4	4.192	0.022	0.00	0.031	0.061		Set Trigger
5	4.231	0.022	0.004	0.030	0.062		Set Trigger

A-4.23