

G6807779

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



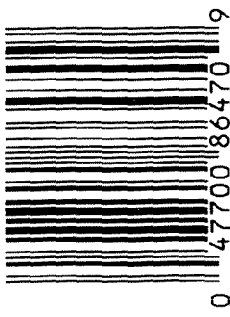
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807779

UPC



BM FORM

GUN SERIAL # G 680 7779

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	Rt
520	GOFF BLAST BBL / REC		19.Feb.09	
542	APPLY COATINGS (BARREL ACTION)		3/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-4-09	RZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

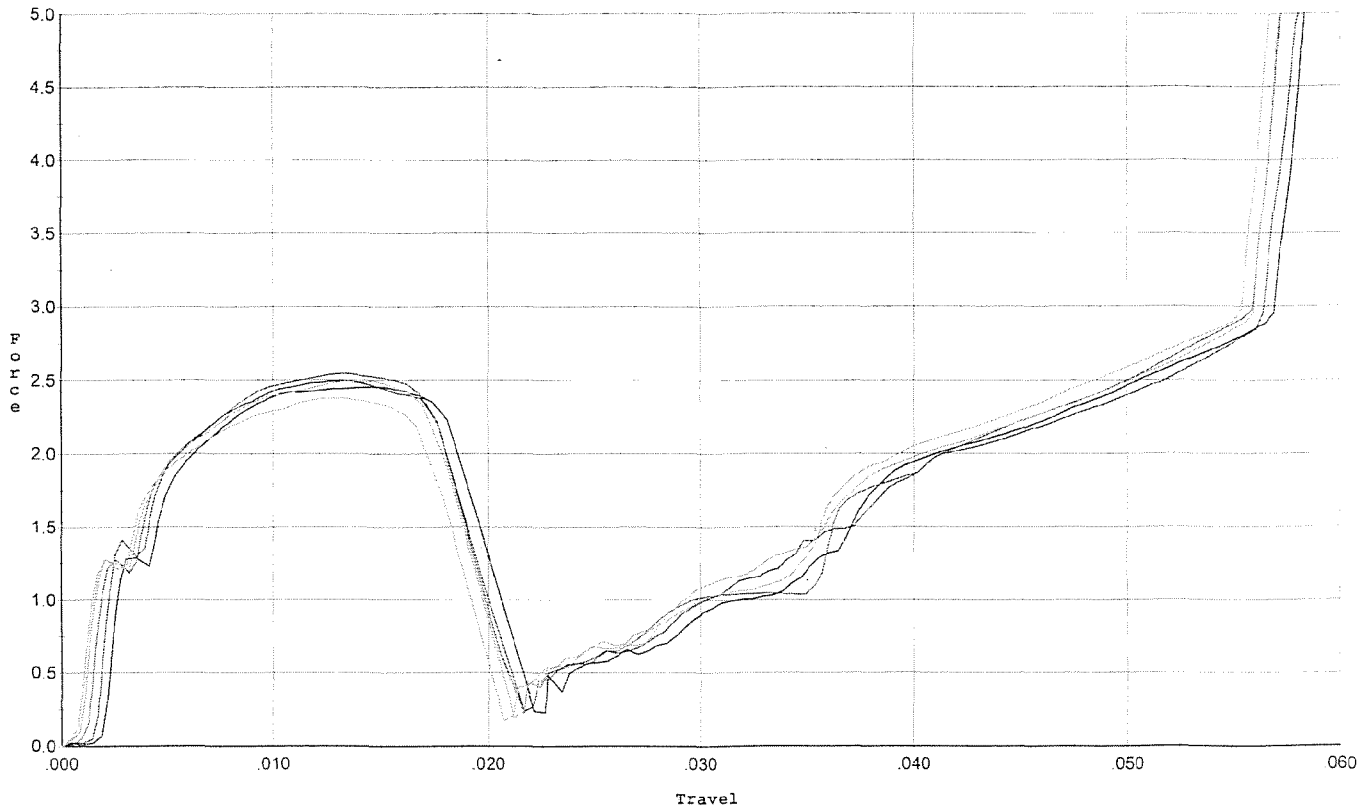
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	3-9-09	W/W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3</u>	3-9-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-9-09	W/W
	J) ASSEMBLE STOCK		3-4-09	LR
	K) ASSEMBLE SWIVEL STUDS		3-10-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	3-5-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-5-09	RP
670	FINAL INSPECTION A) HEADSPACE		3-9-09	W/W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.73</u> <u>2.57</u> <u>2.45</u> <u>2.74</u>	3-6-09	W/W
	C) FUNCTION		3-9-09	W/W
690	PACK		5-27-09	W/W

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



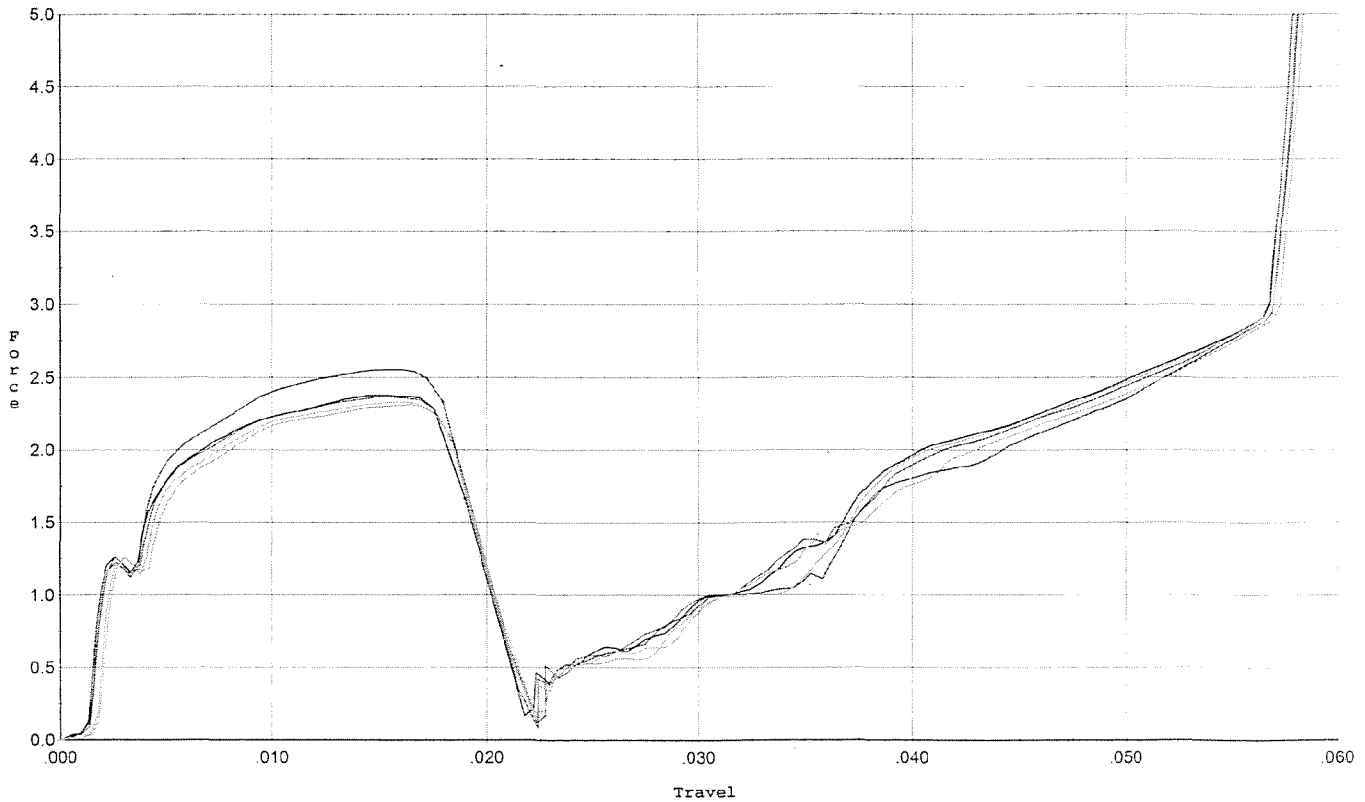
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.018	0.00	0.044	0.032		Set Trigger
2	2.453	0.020	0.004	0.043	0.035		Set Trigger
3	2.547	0.018	0.00	0.043	0.033		Set Trigger
4	2.382	0.018	0.00	0.043	0.032		Set Trigger
5	2.495	0.018	0.003	0.043	0.034		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



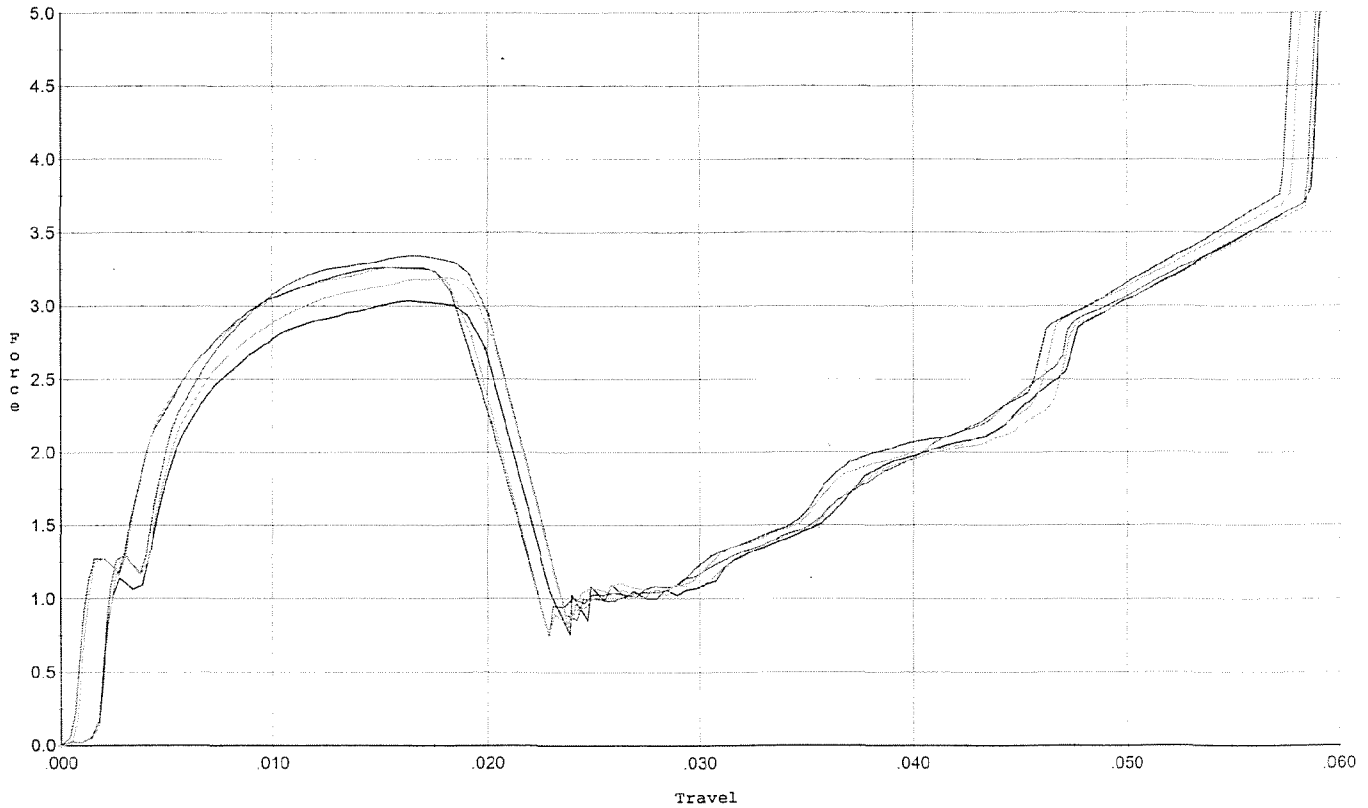
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.018	0.00	0.044	0.034		Set Trigger
2	2.374	0.019	0.00	0.043	0.033		Set Trigger
3	2.369	0.018	0.00	0.043	0.032		Set Trigger
4	2.332	0.018	0.00	0.043	0.031		Set Trigger
5	2.312	0.018	0.00	0.043	0.031		Set Trigger

A.2.38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



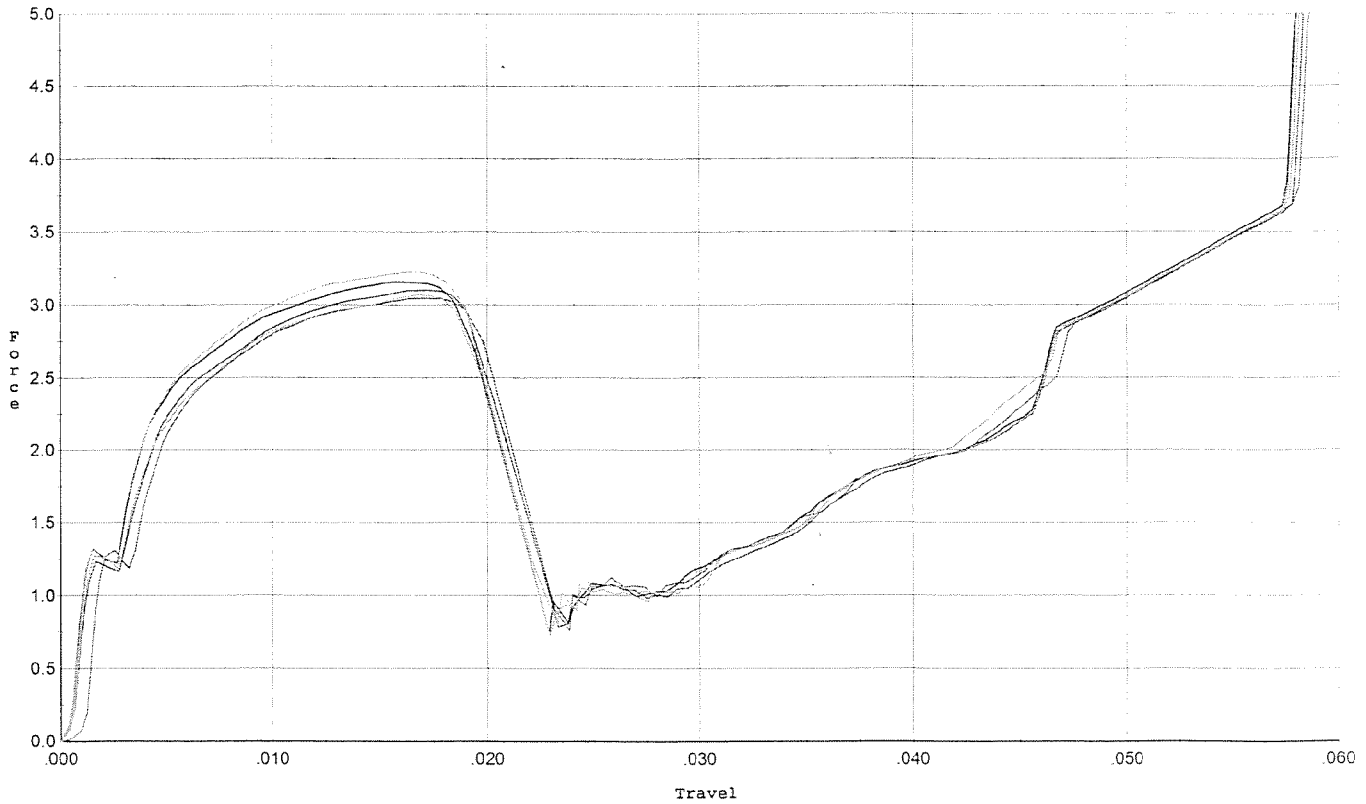
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.020	0.003	0.041	0.048		Set Trigger
2	3.036	0.020	0.00	0.042	0.042		Set Trigger
3	3.342	0.020	0.00	0.041	0.047		Set Trigger
4	3.193	0.020	0.00	0.041	0.045		Set Trigger
5	3.260	0.019	0.00	0.041	0.046		Set Trigger

A.3-21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



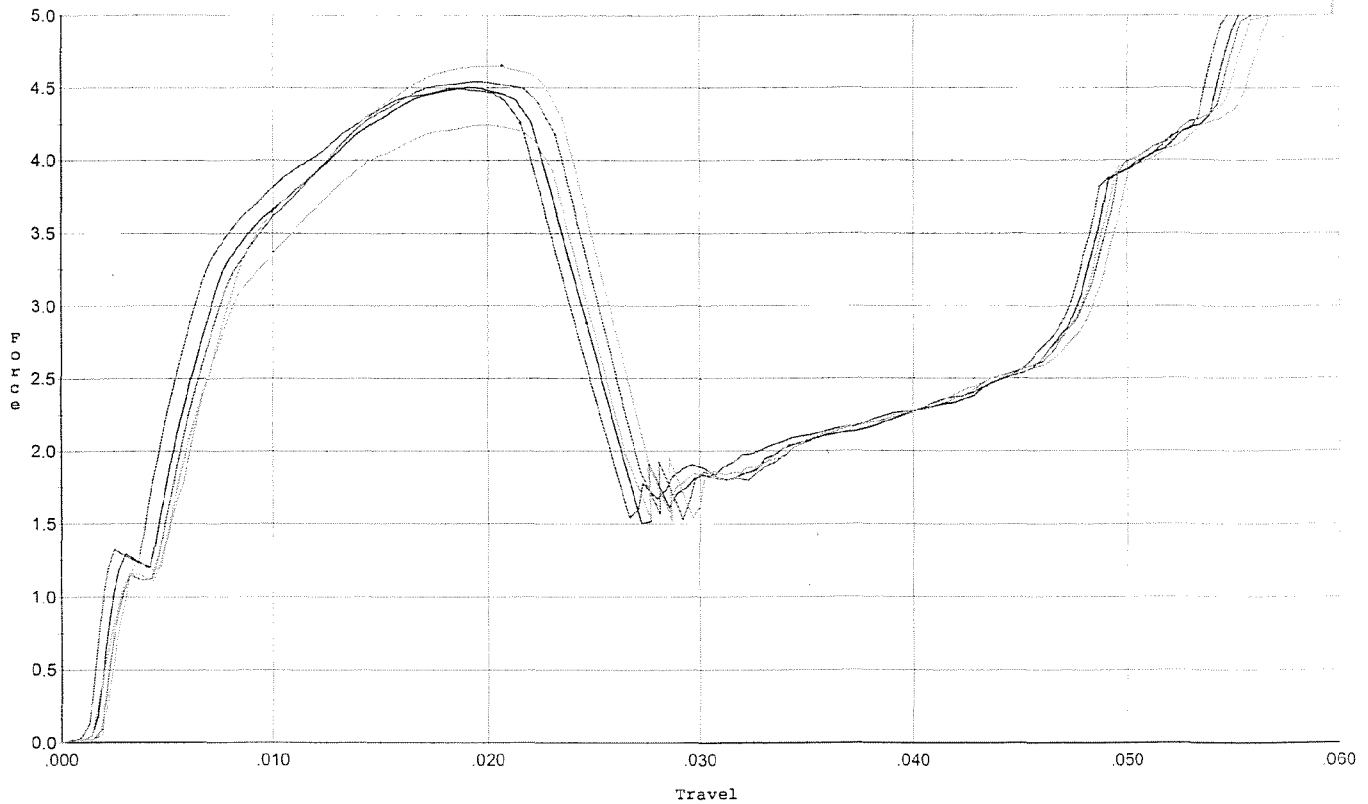
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.021	0.003	0.041	0.048		Set Trigger
2	3.157	0.019	0.003	0.041	0.046		Set Trigger
3	3.046	0.020	0.00	0.042	0.044		Set Trigger
4	3.225	0.019	0.003	0.042	0.045		Set Trigger
5	3.070	0.020	0.003	0.041	0.044		Set Trigger

A.3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



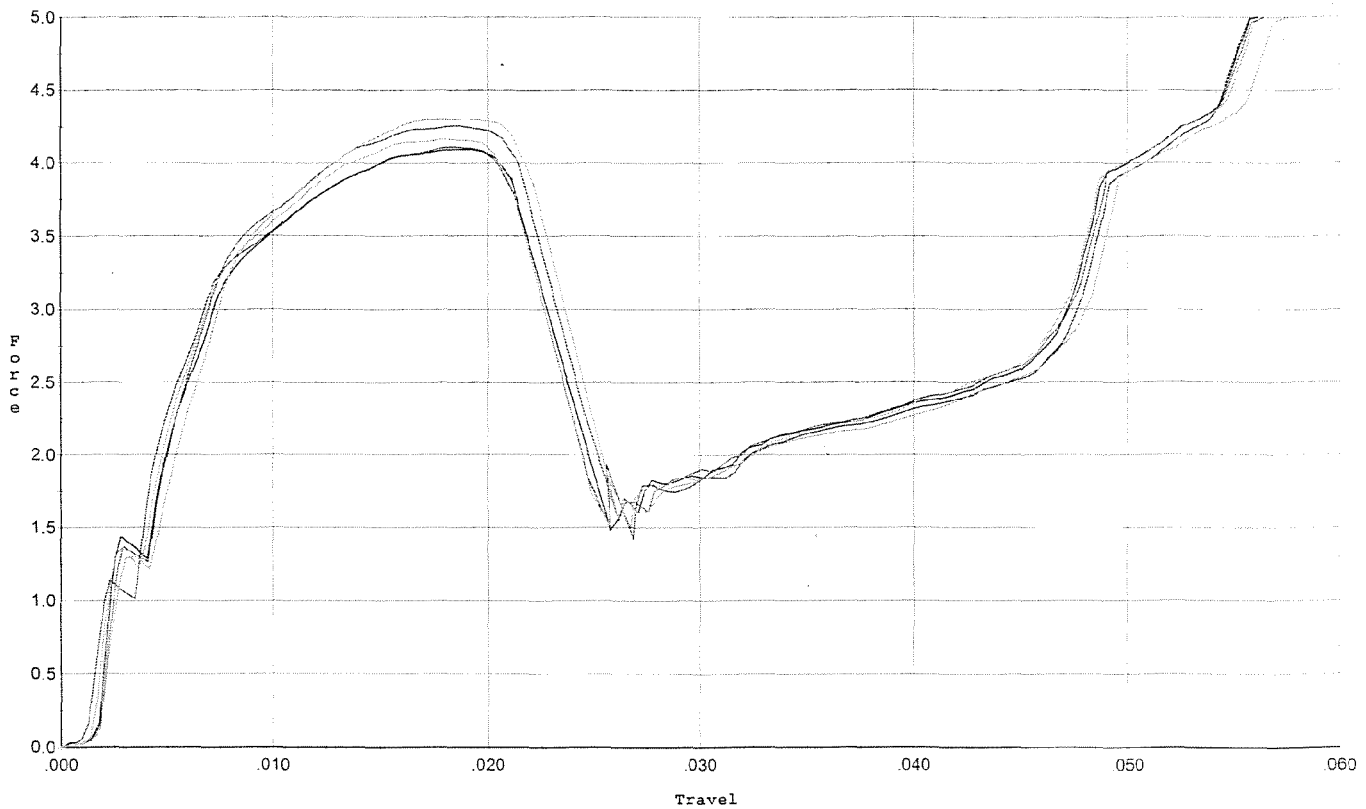
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.496	0.022	0.004	0.038	0.066		Set Trigger
2	4.504	0.025	0.004	0.037	0.073		Set Trigger
3	4.545	0.023	0.002	0.037	0.069		Set Trigger
4	4.245	0.023	0.005	0.037	0.065		Set Trigger
5	4.653	0.023	0.00	0.037	0.071		Set Trigger

A-4.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



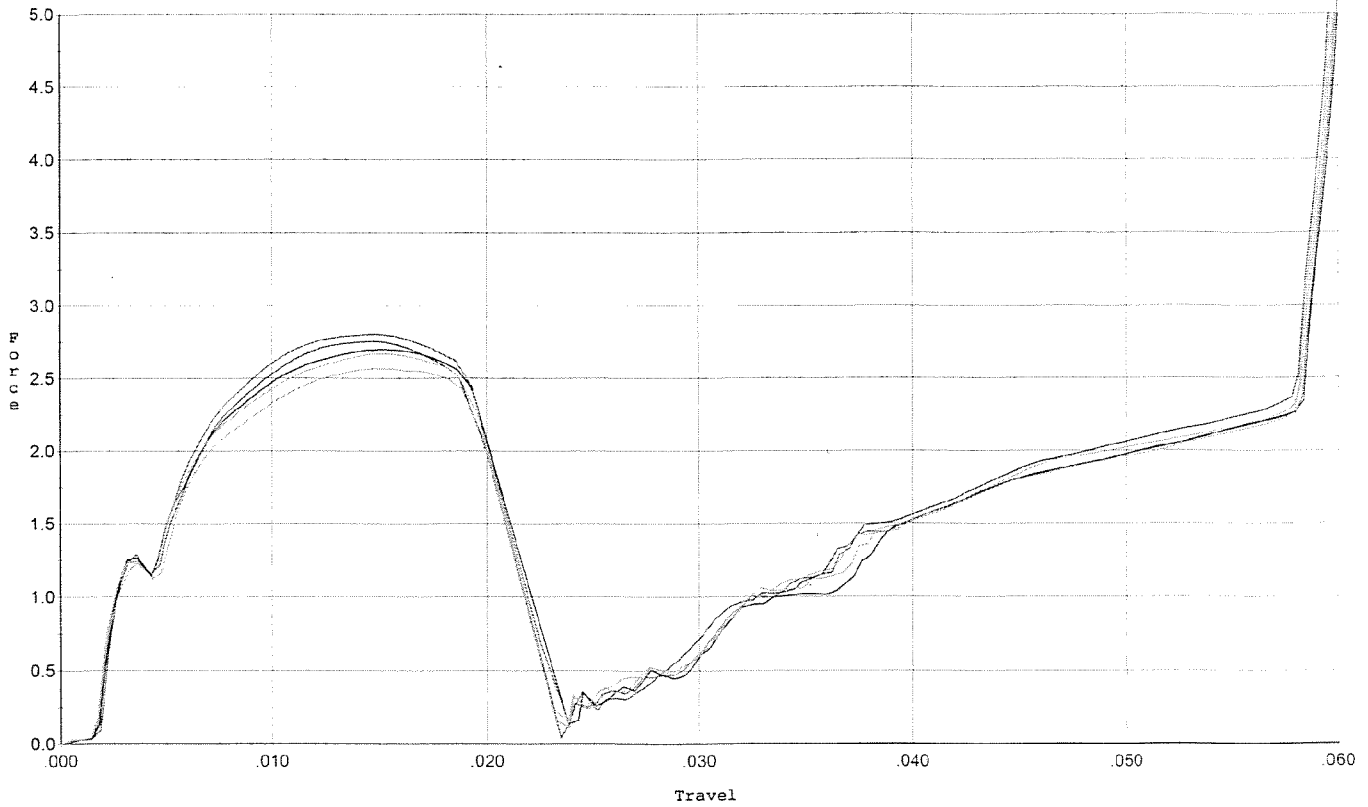
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.021	0.004	0.039	0.060		Set Trigger
2	4.091	0.021	0.004	0.039	0.059		Set Trigger
3	4.252	0.021	0.004	0.039	0.062		Set Trigger
4	4.164	0.021	0.00	0.039	0.060		Set Trigger
5	4.301	0.022	0.004	0.039	0.064		Set Trigger

A-4-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



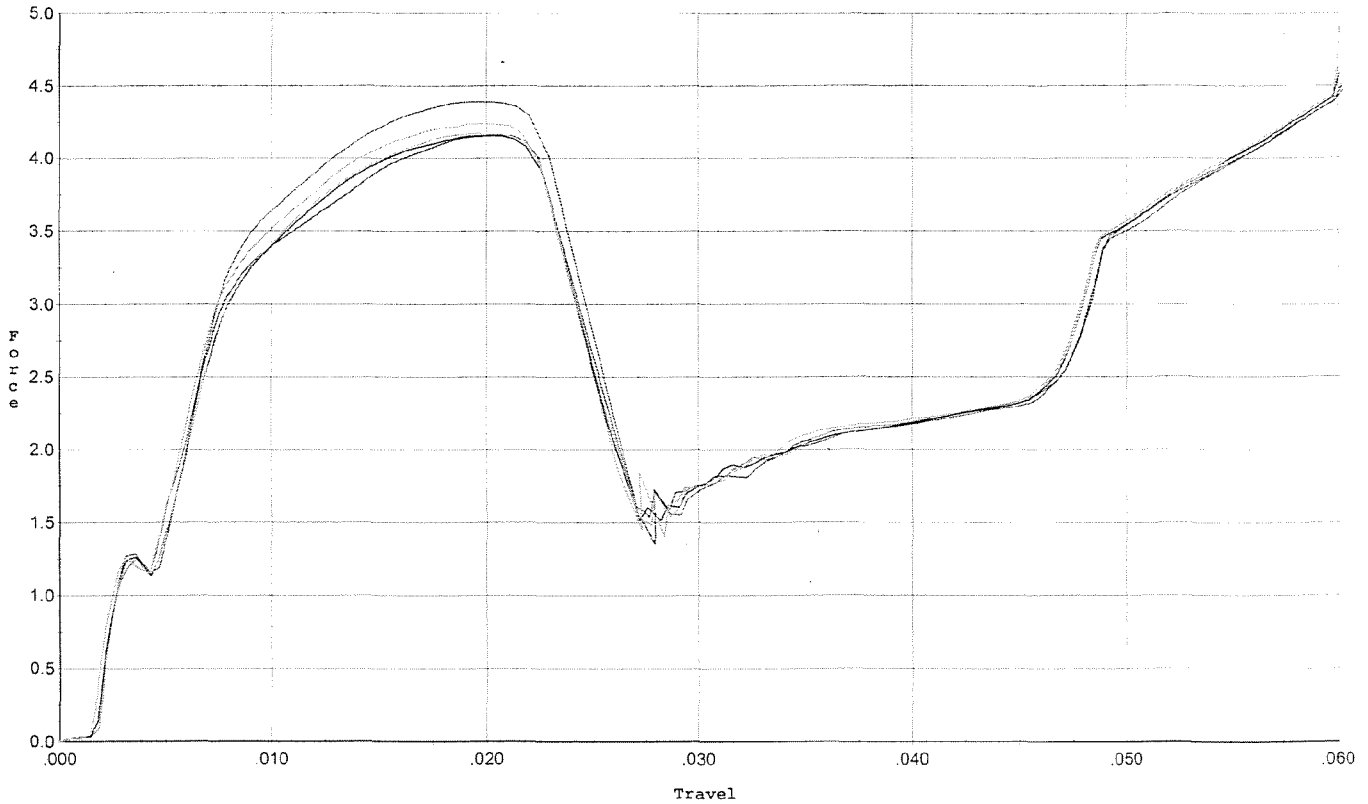
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.753	0.020	0.00	0.044	0.038		Set Trigger
2	2.696	0.019	0.00	0.044	0.037		Set Trigger
3	2.801	0.019	0.005	0.044	0.038		Set Trigger
4	2.668	0.020	0.005	0.044	0.037		Set Trigger
5	2.568	0.020	0.00	0.044	0.036		Set Trigger

A-2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb for target & accurac



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.022	0.00	0.038	0.062		Set Trigger
2	4.155	0.023	0.00	0.038	0.062		Set Trigger
3	4.393	0.023	0.00	0.038	0.067		Set Trigger
4	4.169	0.022	0.00	0.038	0.062		Set Trigger
5	4.242	0.023	0.005	0.038	0.064		Set Trigger

A-4-22