

G-6867780

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

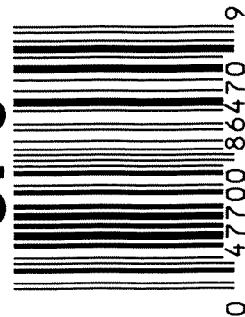


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807780

UPC



BARBER - M24 0017508 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66807780

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	2/18/09	AS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SP
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

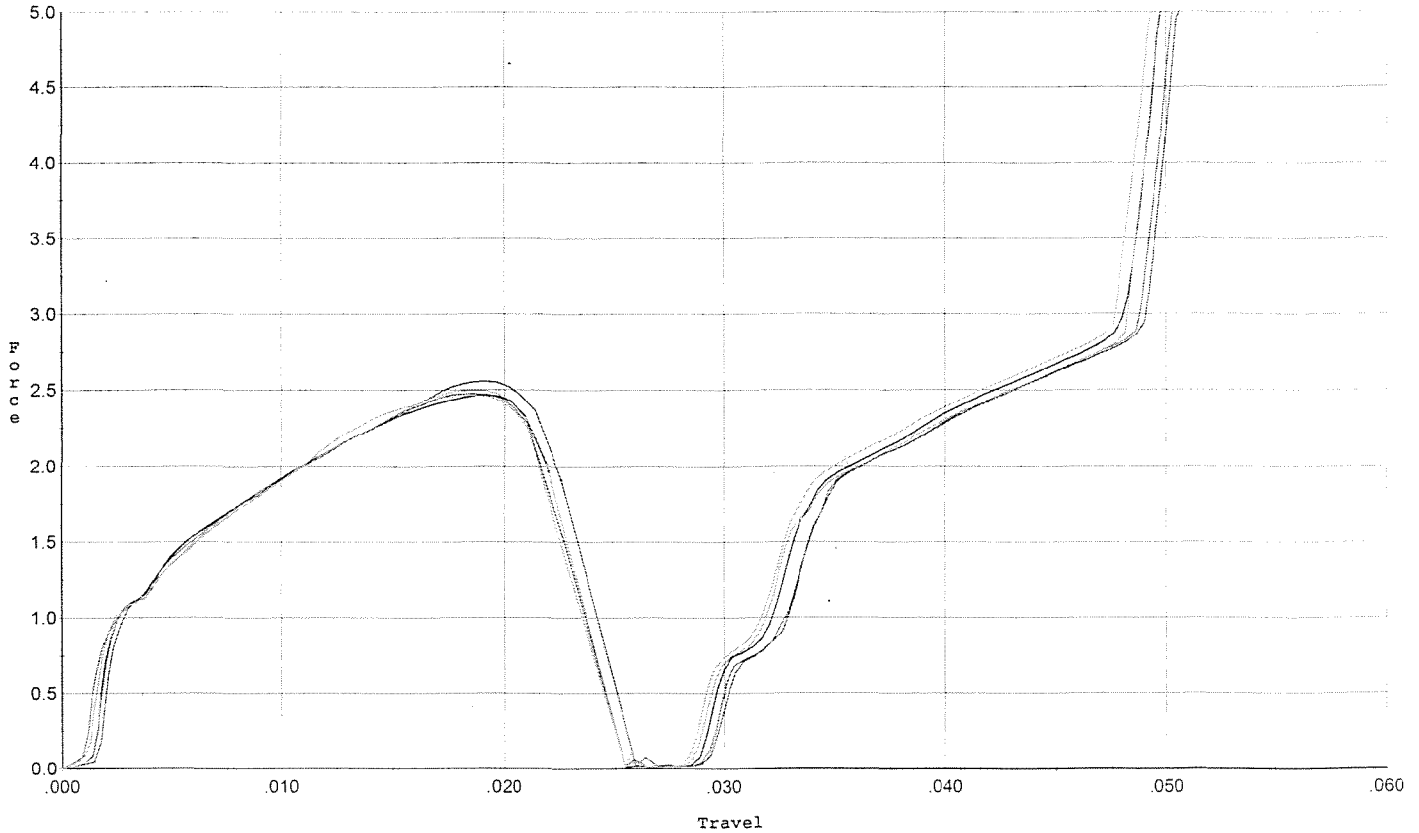
560	BARBER - M24 0017509 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-12-09	N/N
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-12-09	N/N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>023</u> <u>023</u> <u>023</u>	3-12-09	N/N
	J) ASSEMBLE STOCK			3-9-09	SPD
	K) ASSEMBLE SWIVEL STUDS			3-12-09	N/N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-11-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-11-09	N/N
670	FINAL INSPECTION A) HEADSPACE			3-12-09	N/N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.64</u> <u>2.74</u> <u>2.64</u> <u>2.82</u>	3-12-09	N/N
	C) FUNCTION			3-12-09	N/N
690	PACK			3-28-09	N/N

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



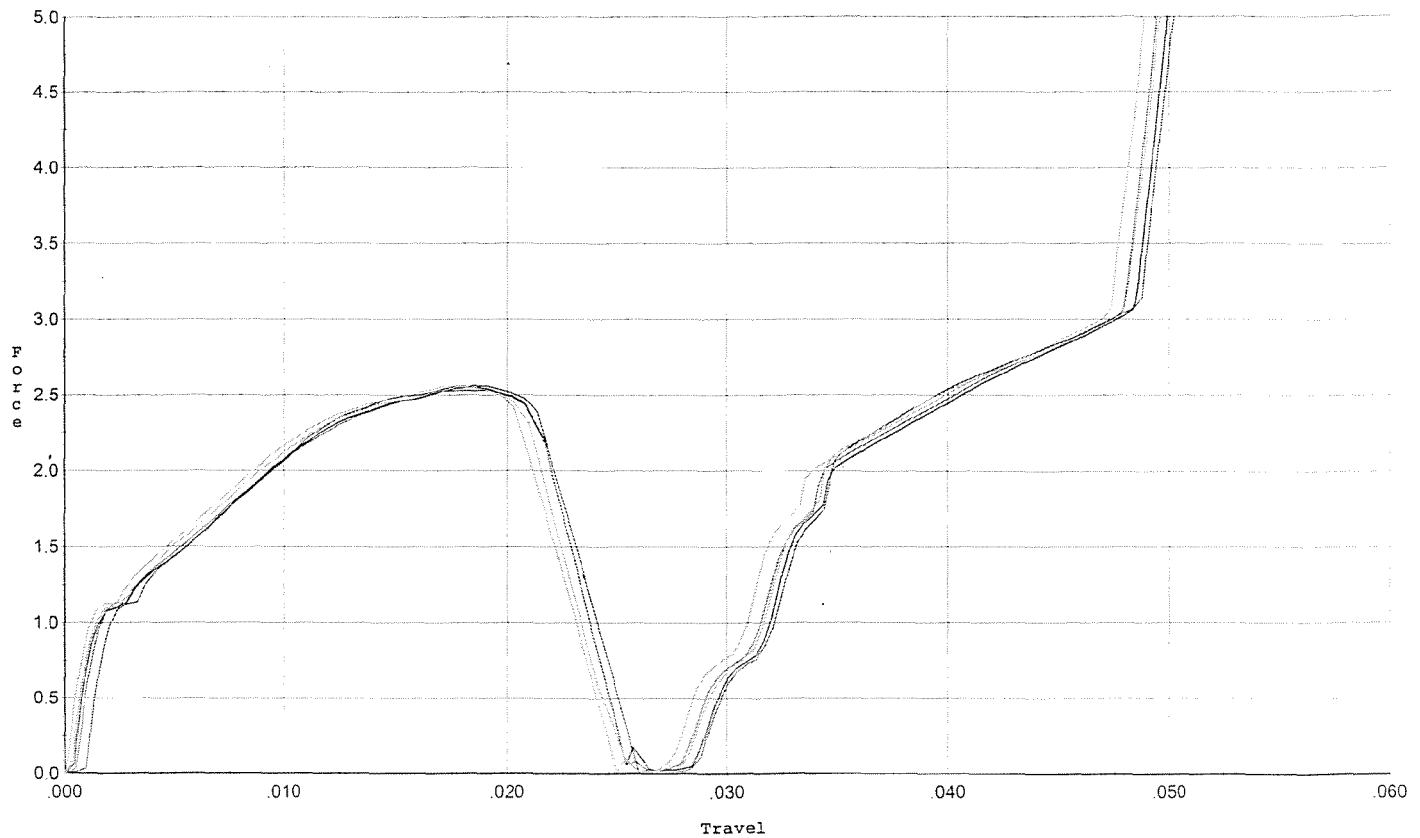
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.023	0.00	0.033	0.039		Set Trigger
2	2.466	0.022	0.00	0.033	0.038		Set Trigger
3	2.473	0.023	0.00	0.033	0.039		Set Trigger
4	2.496	0.022	0.00	0.032	0.038		Set Trigger
5	2.461	0.021	0.00	0.033	0.036		Set Trigger

Aug 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



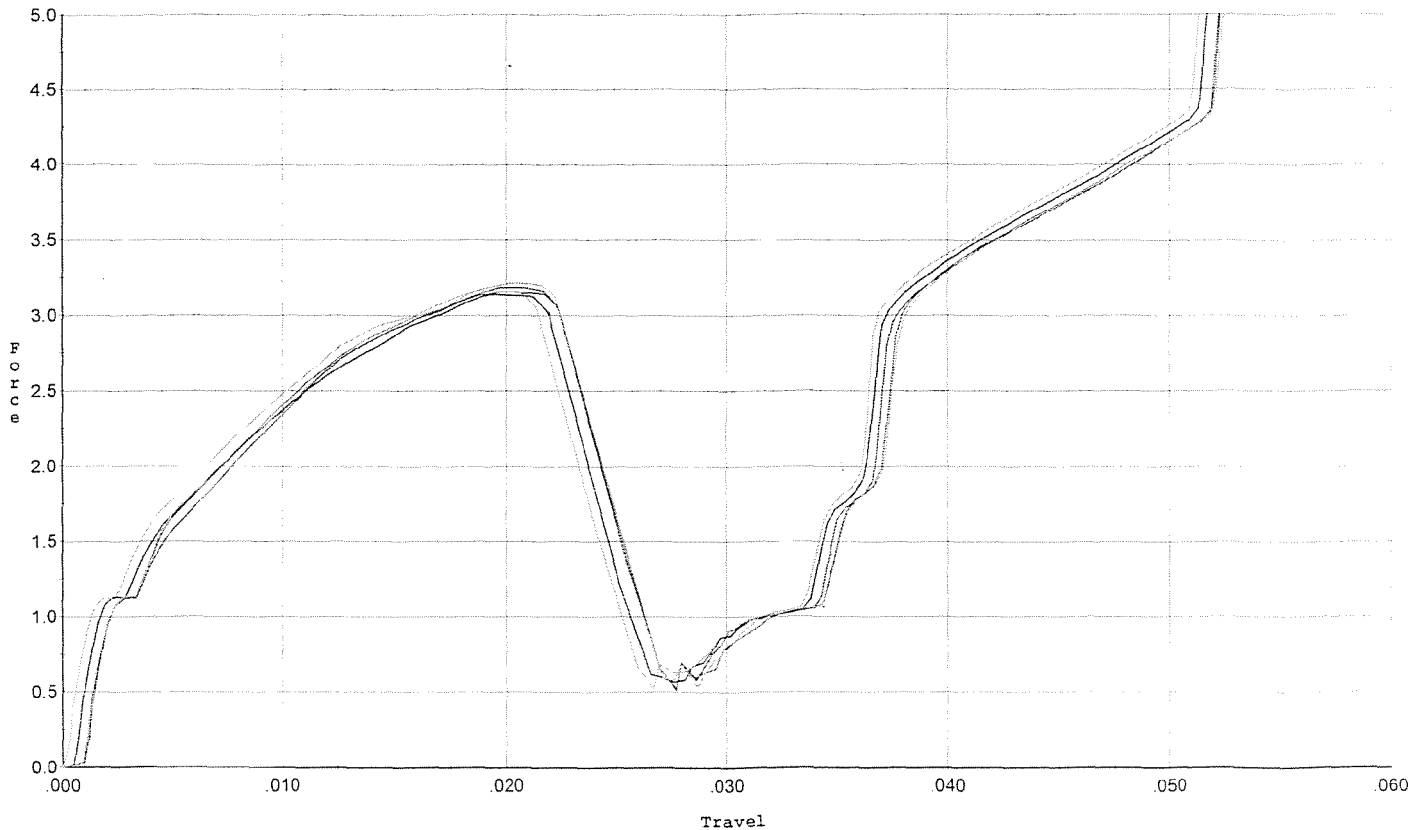
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.024	0.00	0.033	0.043		Set Trigger
2	2.551	0.022	0.00	0.033	0.040		Set Trigger
3	2.530	0.022	0.00	0.032	0.040		Set Trigger
4	2.562	0.022	0.00	0.033	0.042		Set Trigger
5	2.550	0.021	0.00	0.032	0.039		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.022	0.00	0.033	0.048		Set Trigger
2	3.141	0.022	0.00	0.033	0.047		Set Trigger
3	3.186	0.022	0.00	0.033	0.049		Set Trigger
4	3.165	0.021	0.00	0.034	0.048		Set Trigger
5	3.212	0.025	0.00	0.033	0.054		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile

GunType:

Make:

Note:

SWS

Rifle

Remington

R.P. Mar. 4 2009

Model:

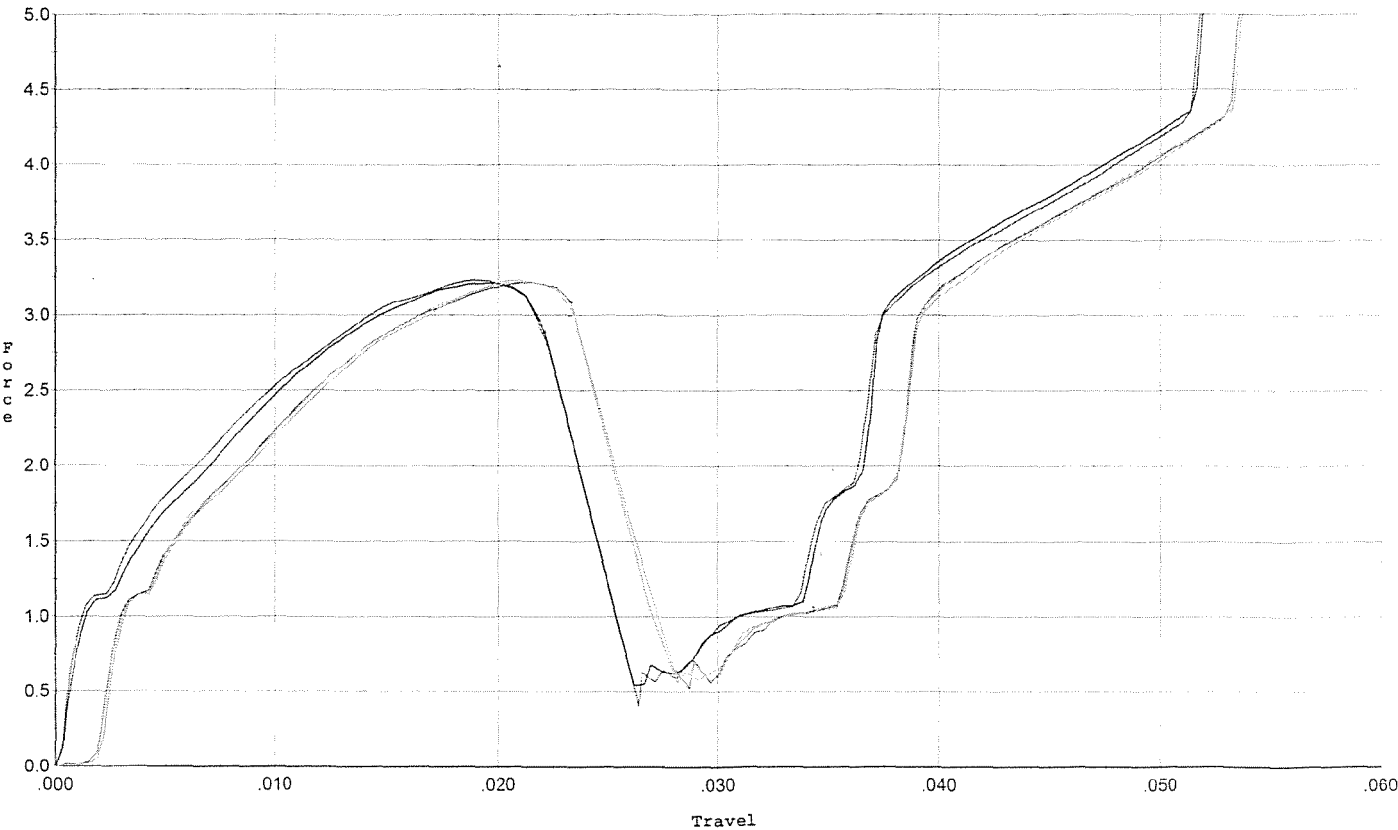
Serial No:

Trigger:

M/24

Form #F005

3.0 lbs. after 20 cycles +/- .75 lbs.



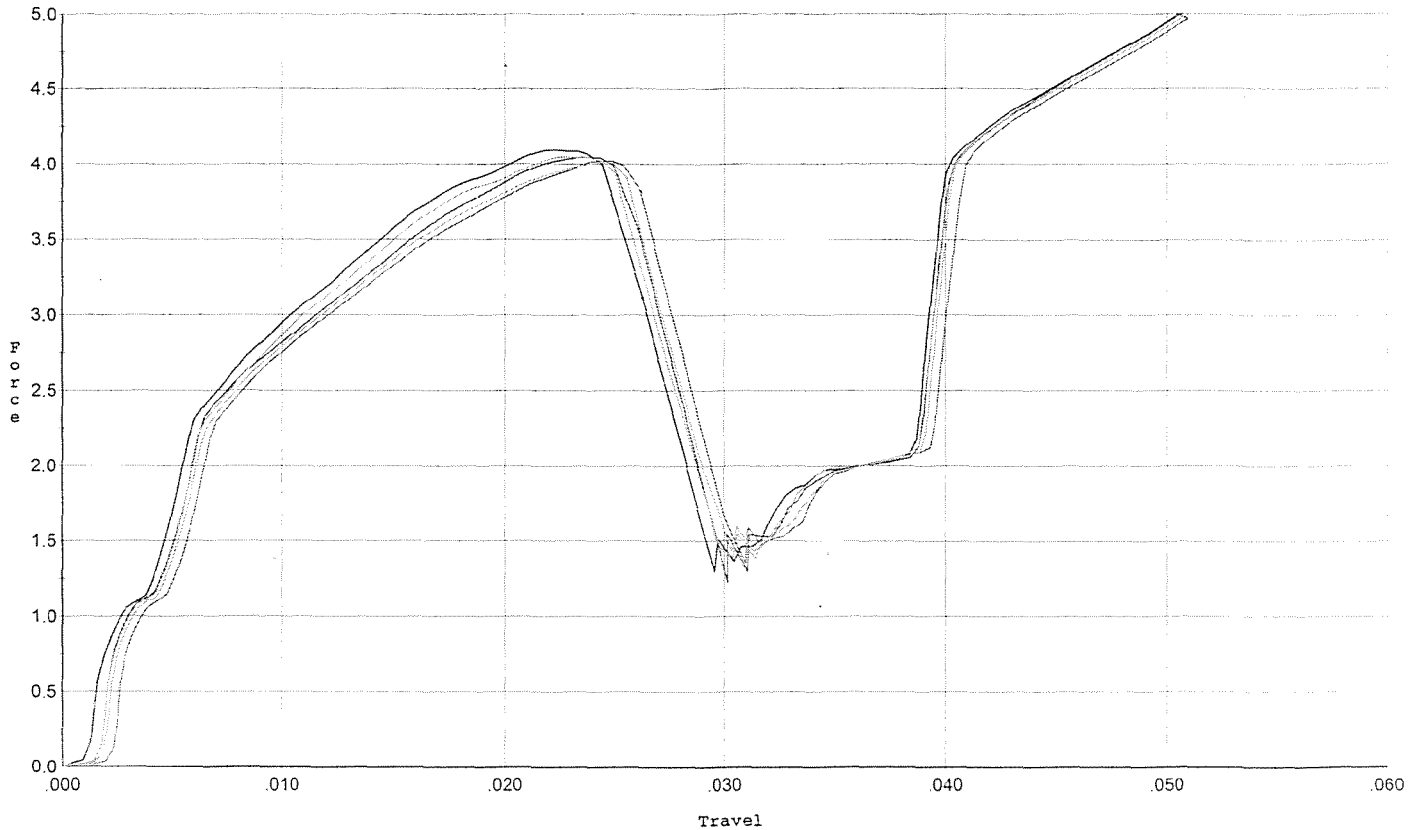
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.022	0.00	0.033	0.051		Set Trigger
2	3.215	0.022	0.00	0.034	0.049		Set Trigger
3	3.214	0.023	0.00	0.034	0.049		Set Trigger
4	3.220	0.023	0.00	0.034	0.049		Set Trigger
5	3.231	0.023	0.002	0.034	0.049		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. Mar. 4 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



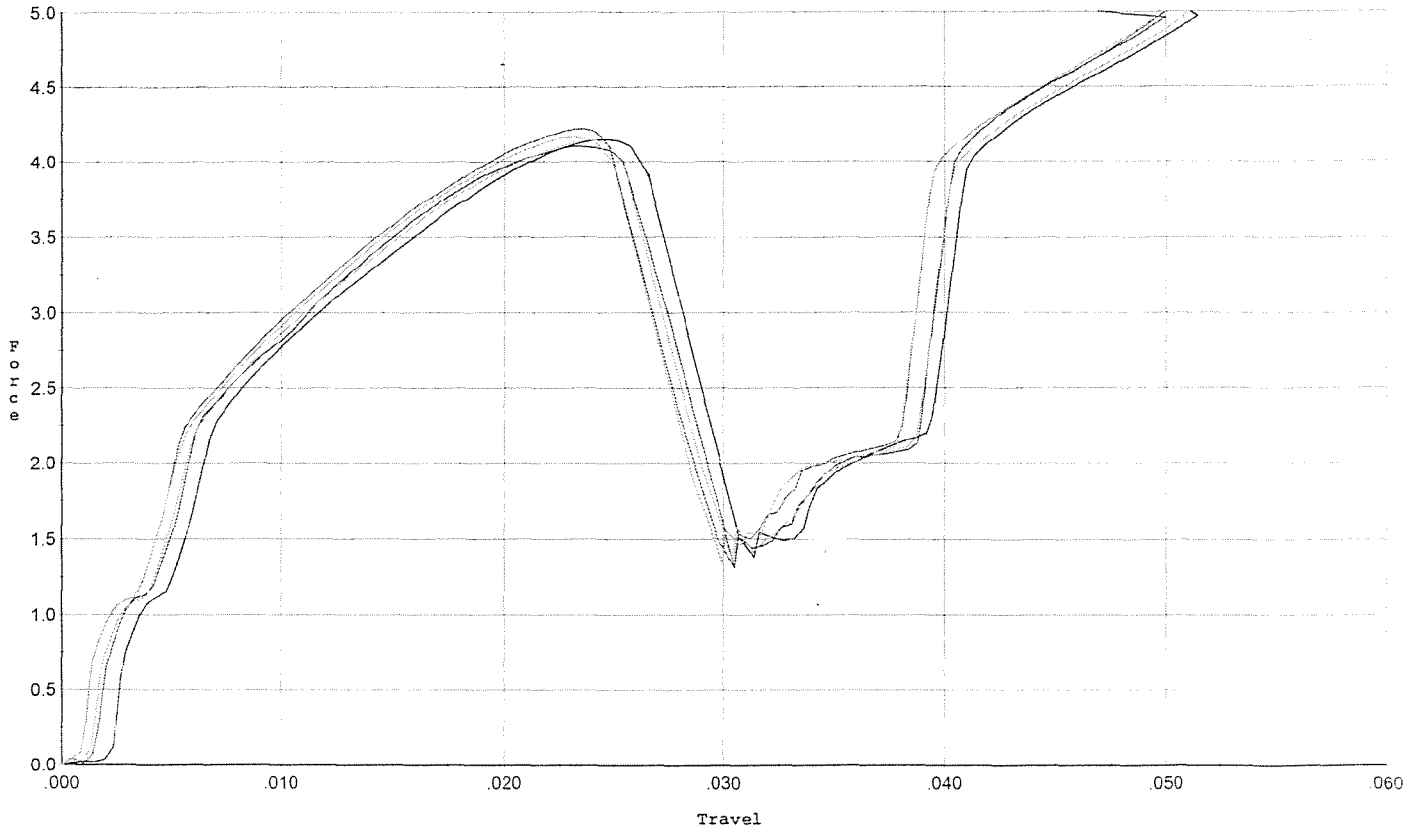
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.026	0.00	0.031	0.069		Set Trigger
2	4.095	0.026	0.00	0.031	0.072		Set Trigger
3	4.019	0.026	0.002	0.031	0.068		Set Trigger
4	4.011	0.026	0.00	0.031	0.067		Set Trigger
5	4.050	0.025	0.00	0.031	0.067		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



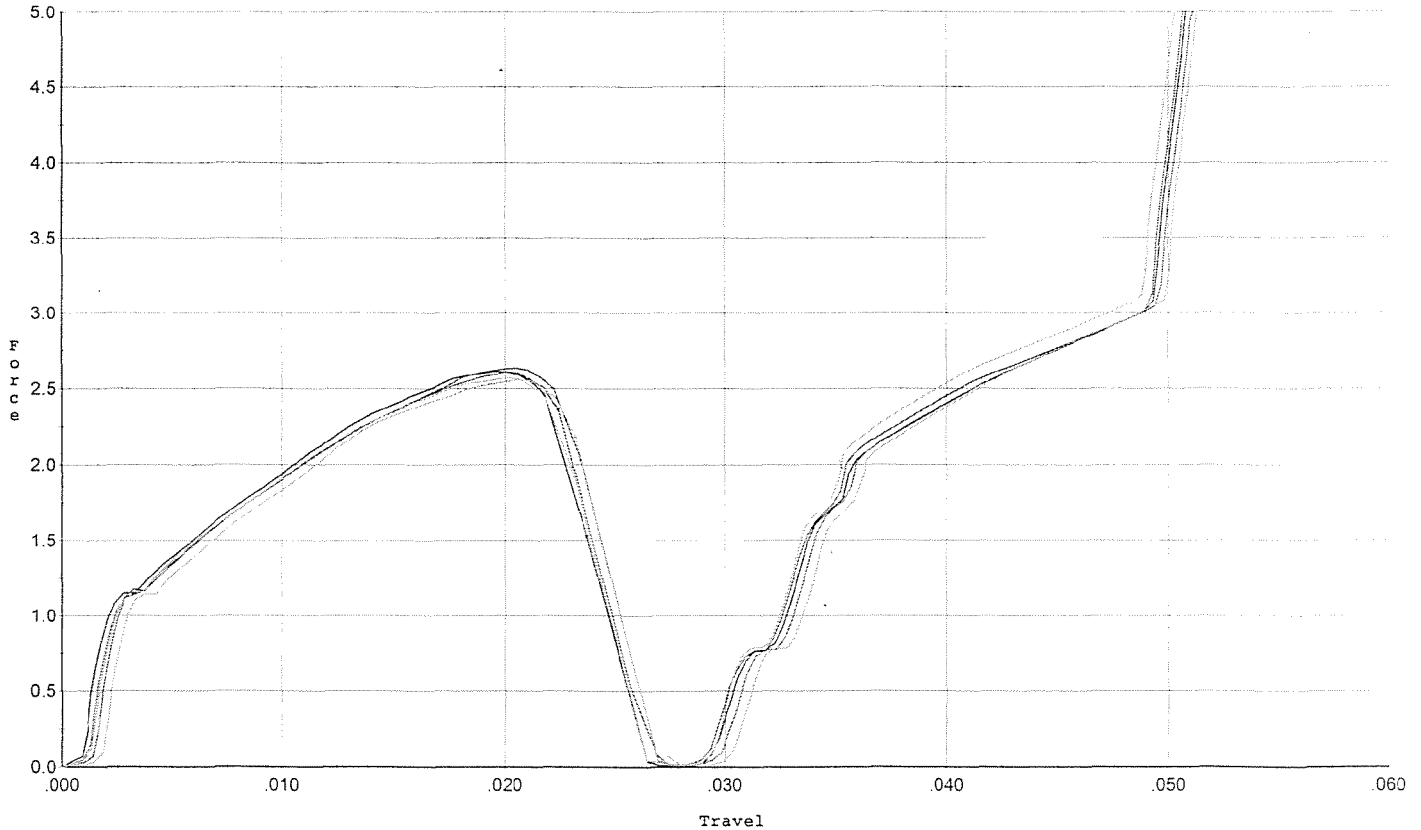
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.027	0.00	0.030	0.074		Set Trigger
2	4.147	0.027	0.00	0.027	0.071		Set Trigger
3	4.218	0.025	0.00	0.030	0.069		Set Trigger
4	4.145	0.025	0.00	0.031	0.069		Set Trigger
5	4.163	0.025	0.00	0.030	0.069		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



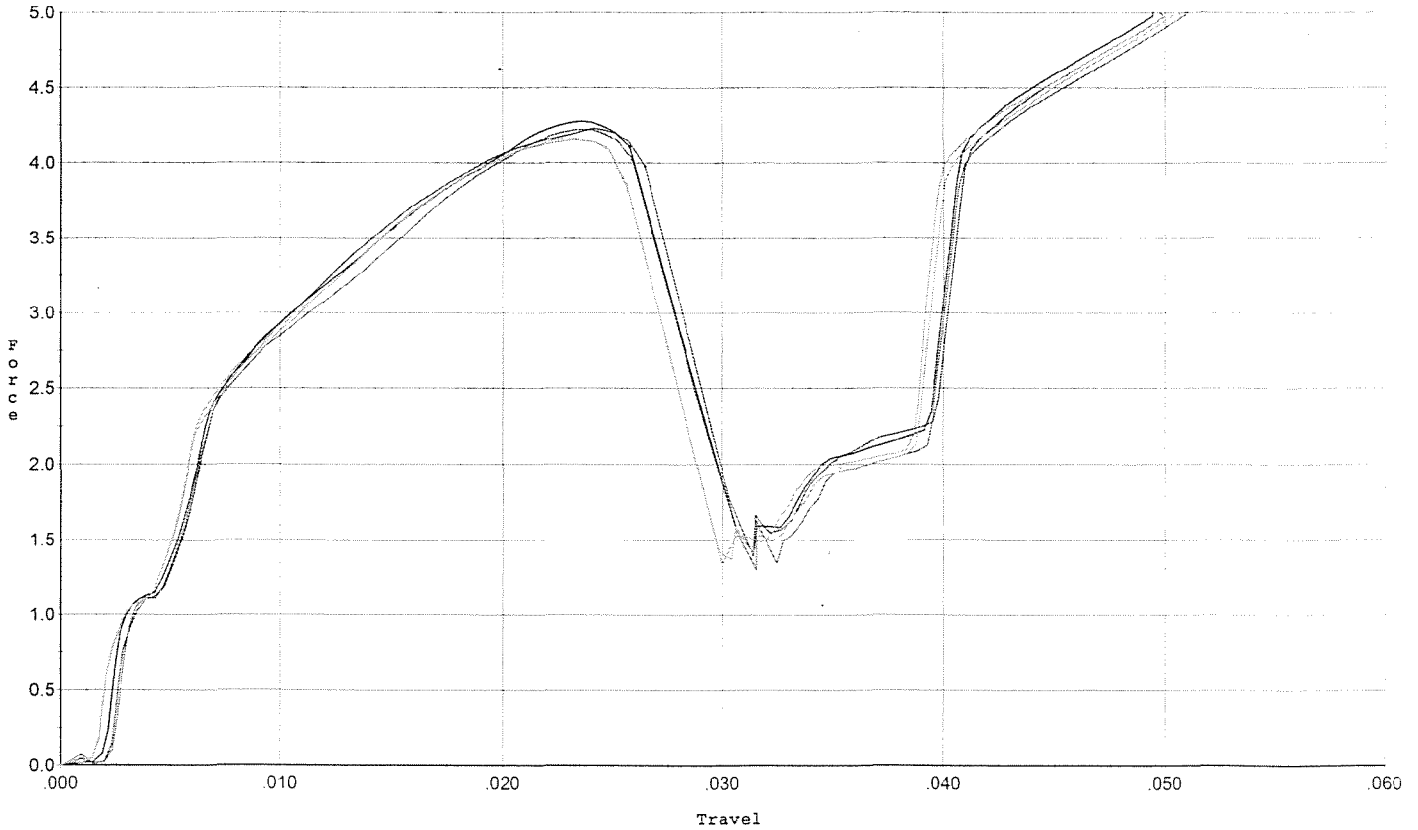
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.023	0.00	0.033	0.042		Set Trigger
2	2.612	0.024	0.00	0.033	0.043		Set Trigger
3	2.608	0.022	0.00	0.033	0.040		Set Trigger
4	2.572	0.023	0.00	0.033	0.041		Set Trigger
5	2.559	0.023	0.00	0.033	0.040		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. Mar. 4 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.026	0.00	0.026	0.073		Set Trigger
2	4.282	0.026	0.002	0.028	0.071		Set Trigger
3	4.226	0.026	0.00	0.029	0.070		Set Trigger
4	4.152	0.026	0.00	0.030	0.070		Set Trigger
5	4.159	0.026	0.00	0.030	0.070		Set Trigger

Avg 4.21