

G6807782

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



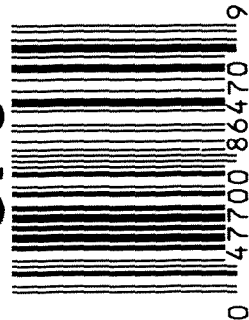
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807782

UPC



BM FORM

GUN SERIAL # G 6807782

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RT
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	SP
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-6-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

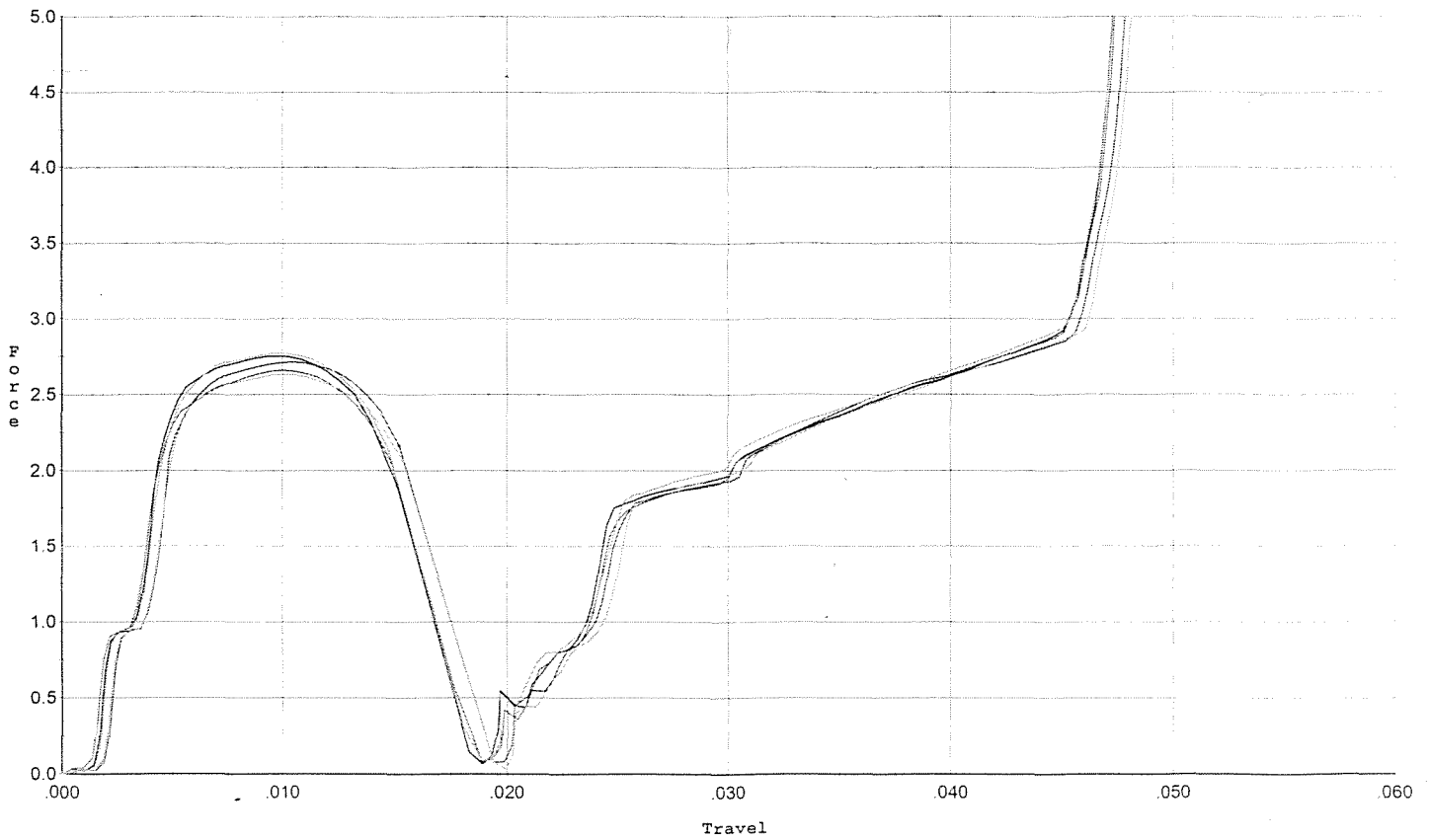
560	F) SAFETY ON FORCE	10 LBS MAX	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	W W		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	3-12-09	W W		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	3-12-09	W W		
	J) ASSEMBLE STOCK					3-6-09	L W.		
	K) ASSEMBLE SWIVEL STUDS					3-12-09	W W		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		3-6-09	RPD		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					3-6-09	RP		
670	FINAL INSPECTION A) HEADSPACE					3-12-09	W W		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u>	<u>2.49</u>	<u>2.52</u>	<u>2.65</u>	<u>2.62</u>	3-9-09	W W
	C) FUNCTION					3-12-09	W W		
690	PACK					6/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2..5 lbs ini +/- .50 lb



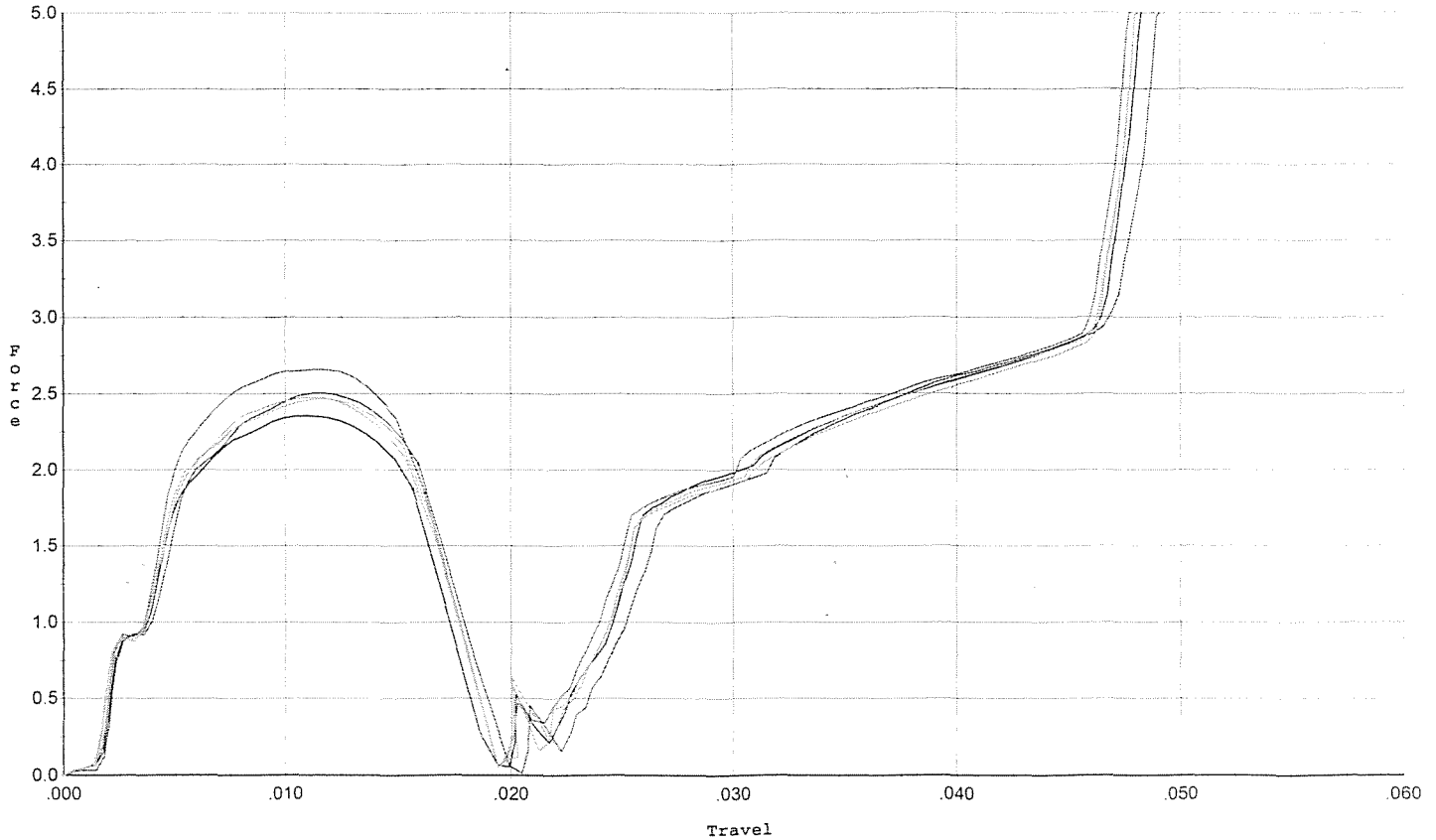
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.715	0.015	0.00	0.035	0.028		Set Trigger
2	2.755	0.015	0.00	0.035	0.028		Set Trigger
3	2.661	0.015	0.00	0.035	0.027		Set Trigger
4	2.632	0.015	0.00	0.036	0.027		Set Trigger
5	2.773	0.015	0.00	0.035	0.028		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2..5 lbs after 50 cycles+/- .50 lb



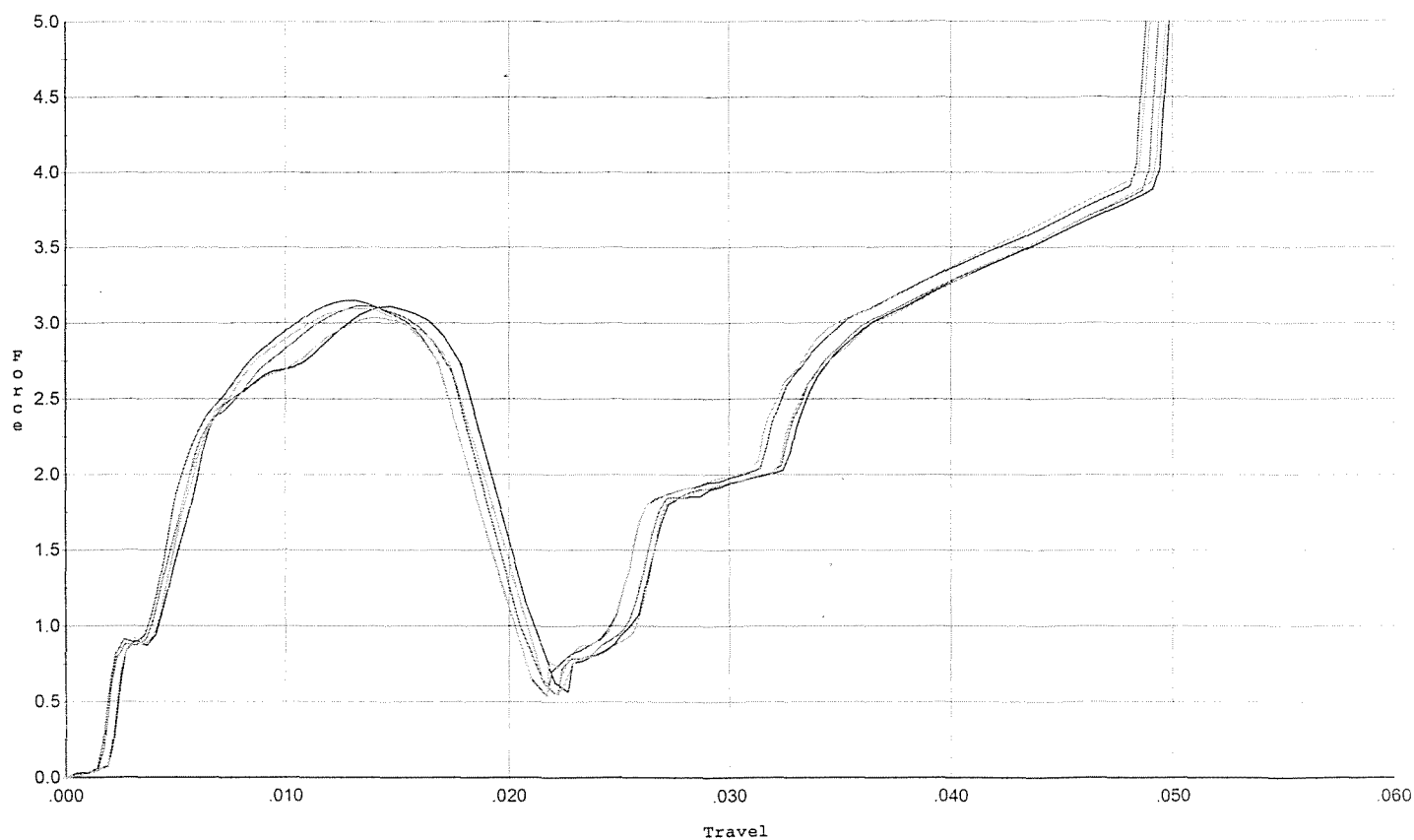
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.016	0.002	0.036	0.027		Set Trigger
2	2.356	0.016	0.00	0.036	0.025		Set Trigger
3	2.659	0.016	0.00	0.035	0.029		Set Trigger
4	2.466	0.016	0.00	0.035	0.028		Set Trigger
5	2.476	0.017	0.00	0.035	0.028		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



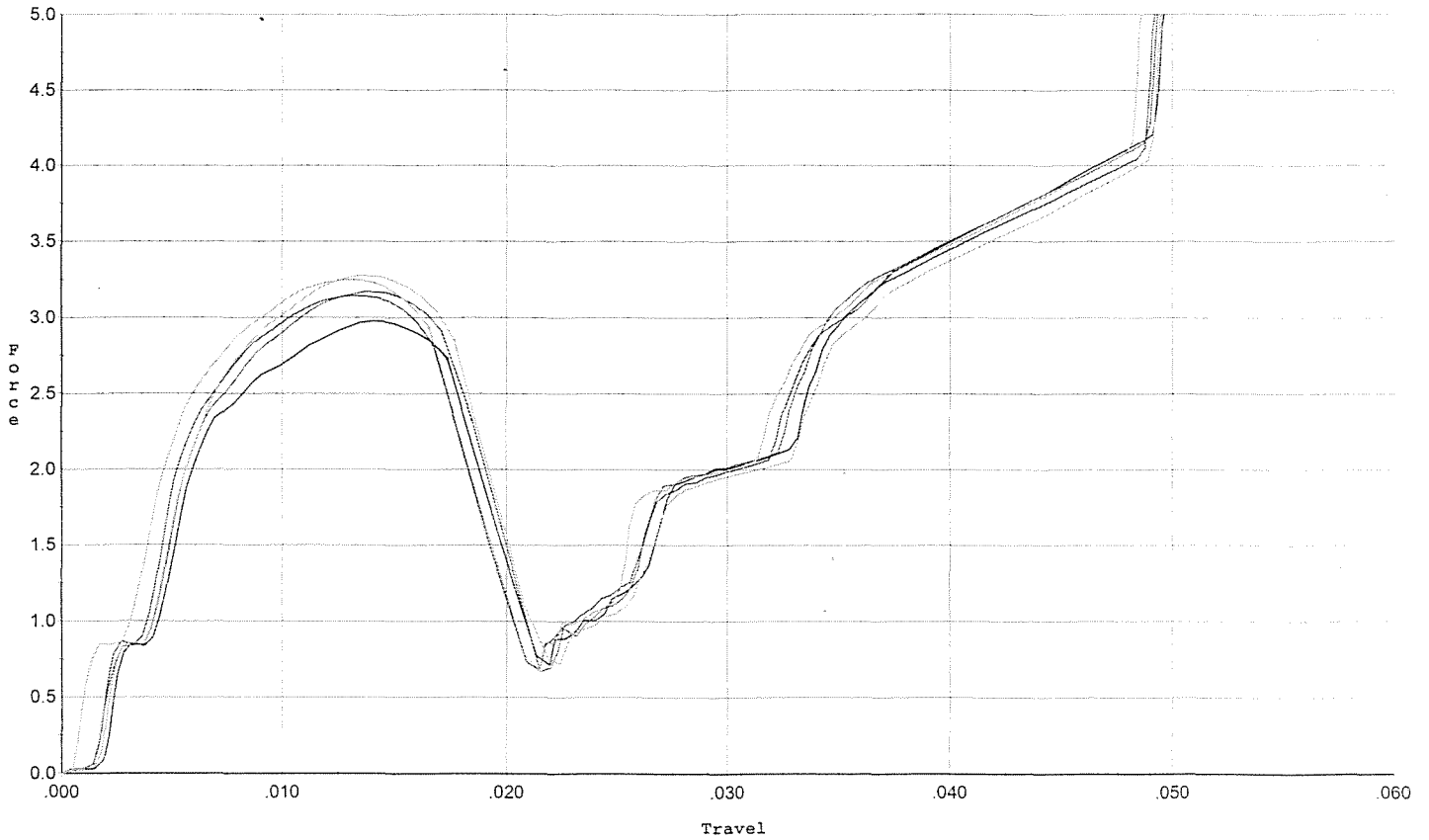
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.017	0.00	0.033	0.035		Set Trigger
2	3.108	0.018	0.00	0.034	0.036		Set Trigger
3	3.112	0.017	0.00	0.034	0.035		Set Trigger
4	3.094	0.017	0.00	0.034	0.034		Set Trigger
5	3.036	0.019	0.00	0.034	0.038		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



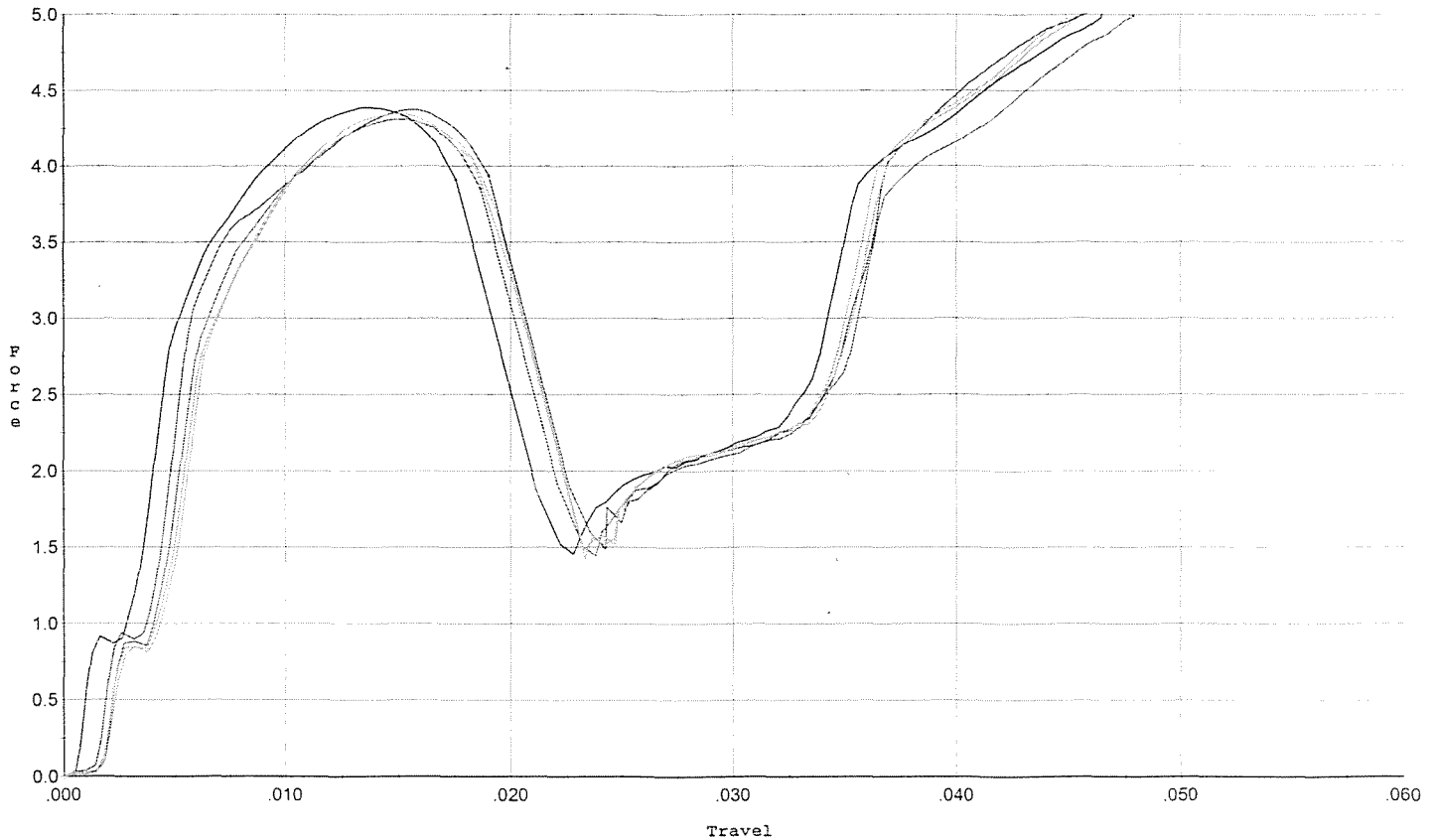
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.017	0.00	0.034	0.035		Set Trigger
2	2.975	0.017	0.002	0.034	0.034		Set Trigger
3	3.172	0.018	0.00	0.033	0.038		Set Trigger
4	3.277	0.018	0.00	0.033	0.038		Set Trigger
5	3.249	0.017	0.00	0.033	0.037		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



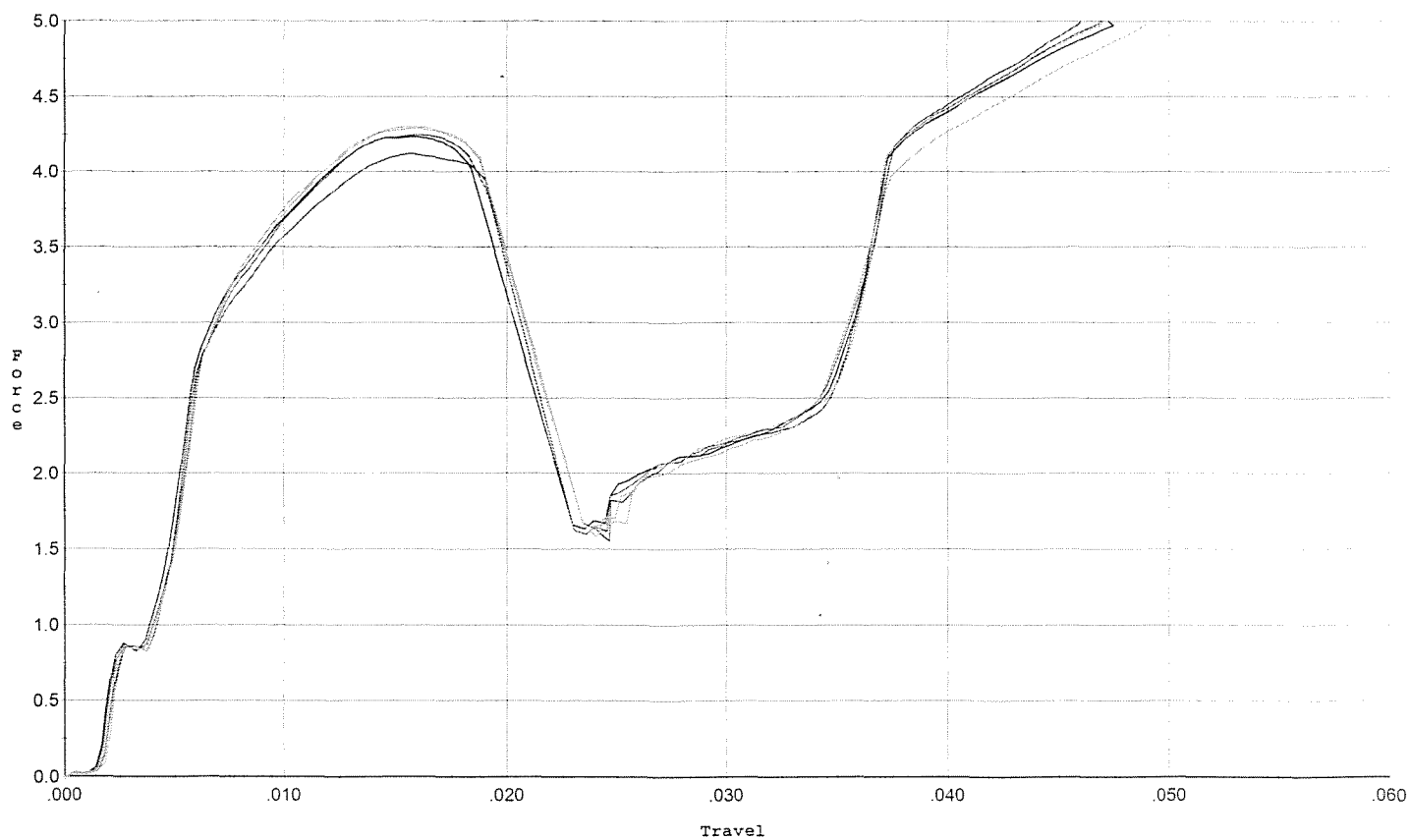
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.375	0.019	0.00	0.031	0.054		Set Trigger
2	4.387	0.018	0.00	0.032	0.051		Set Trigger
3	4.313	0.019	0.00	0.032	0.051		Set Trigger
4	4.349	0.020	0.00	0.031	0.055		Set Trigger
5	4.308	0.019	0.00	0.031	0.053		Set Trigger

A-4.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



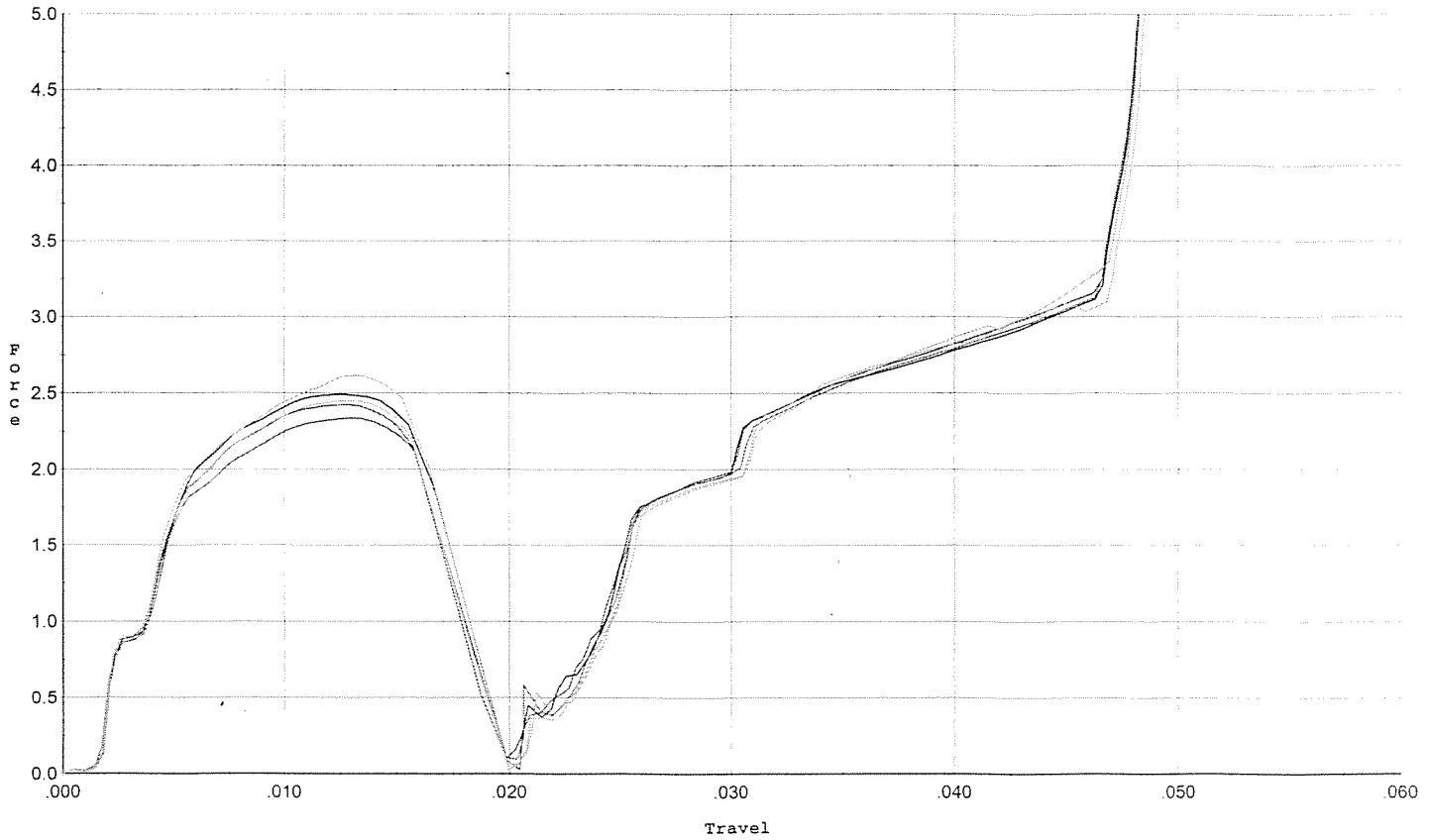
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.019	0.00	0.032	0.050		Set Trigger
2	4.232	0.018	0.00	0.032	0.050		Set Trigger
3	4.245	0.019	0.00	0.032	0.052		Set Trigger
4	4.291	0.019	0.00	0.032	0.051		Set Trigger
5	4.303	0.019	0.00	0.032	0.051		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/5/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



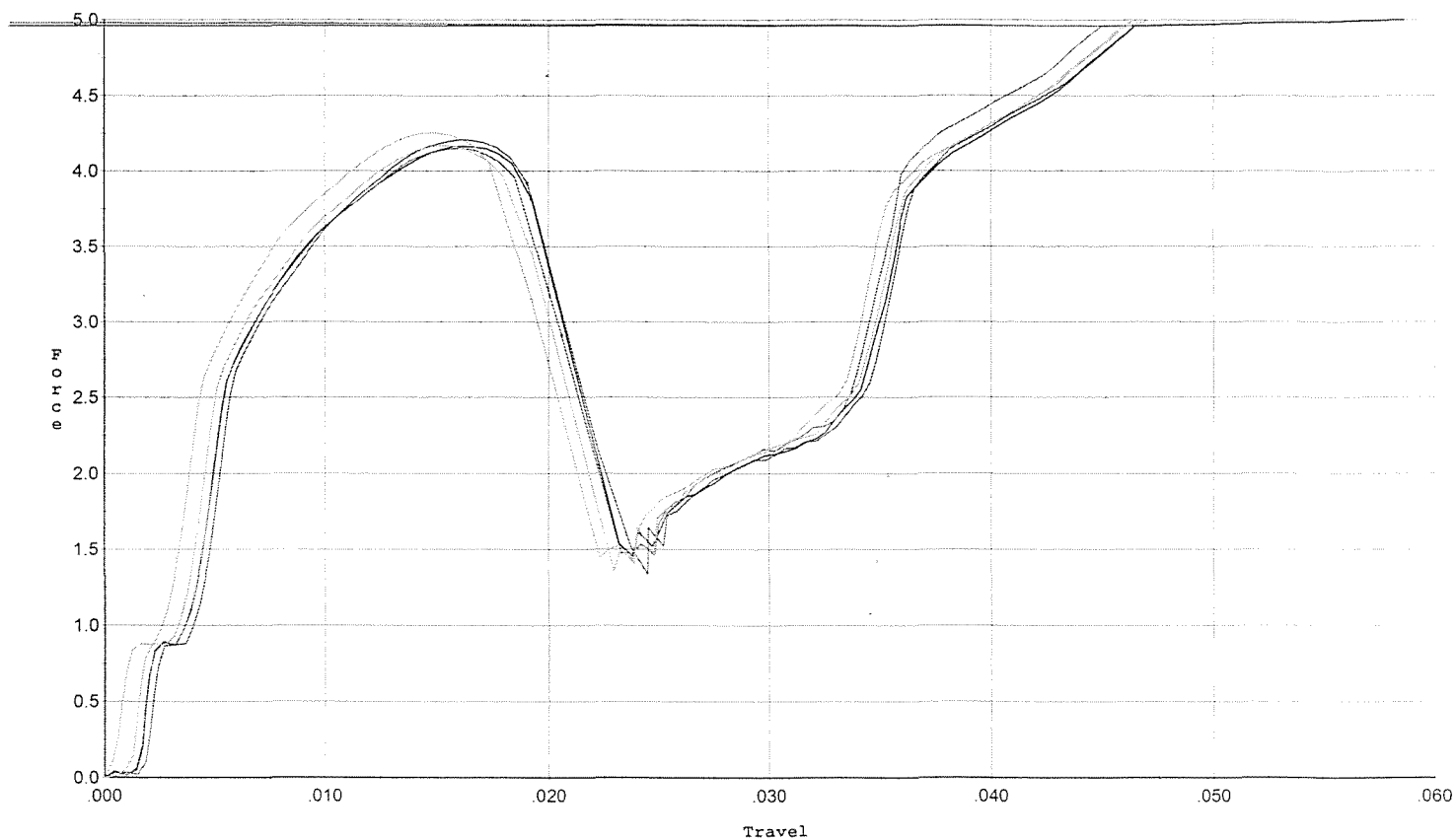
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.337	0.016	0.00	0.035	0.025		Set Trigger
2	2.490	0.017	0.00	0.035	0.028		Set Trigger
3	2.425	0.016	0.00	0.035	0.026		Set Trigger
4	2.449	0.016	0.00	0.036	0.026		Set Trigger
5	2.616	0.016	0.00	0.035	0.029		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.019	0.00	0.031	0.051		Set Trigger
2	4.163	0.019	0.00	0.031	0.052		Set Trigger
3	4.150	0.021	0.00	0.030	0.055		Set Trigger
4	4.169	0.019	0.00	0.031	0.053		Set Trigger
5	4.256	0.019	0.00	0.031	0.055		Set Trigger

A-4.19