

66807785

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



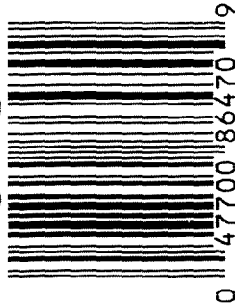
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807785

UPC



BM FORM

GUN SERIAL # G6807785

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SP
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SP
460	CHECK HEADSPACE		2-12-09	SP
470	DIS-ASSEMBLE ACTION		2-12-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/18/09	
490	MAGNAFLUX BOLT		2/18/09	MR
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-6-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-6-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-6-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

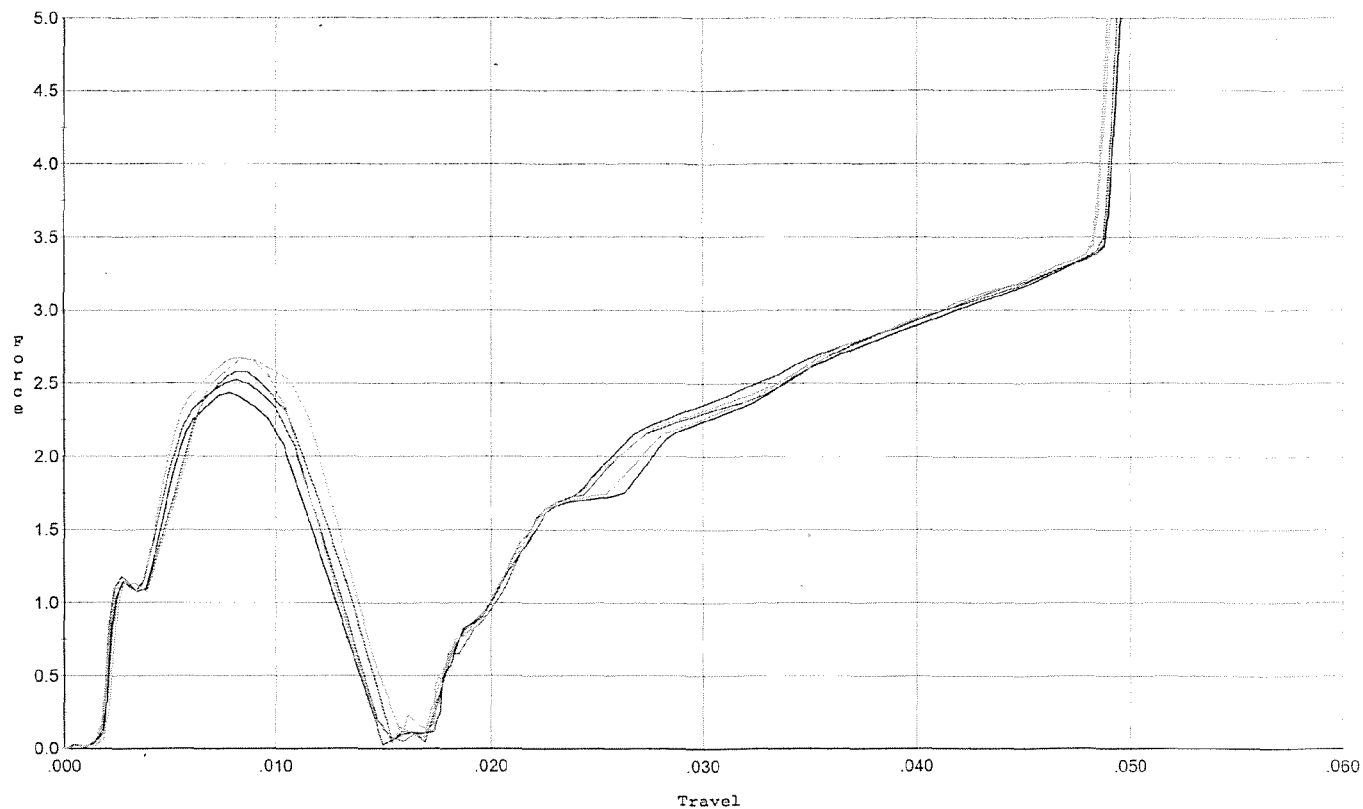
560	BARBER M24-0017569 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5</u> <u>5</u>	3-13-09	NW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-13-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-13-09	NW
	J) ASSEMBLE STOCK			3-9-09	RN
	K) ASSEMBLE SWIVEL STUDS			3-13-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-10-09	TC
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-10-09	NW
670	FINAL INSPECTION A) HEADSPACE			3-13-09	NW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.64</u> <u>2.69</u> <u>2.71</u>	3-12-09	NW
	C) FUNCTION			3-13-09	NW
690	PACK			3/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini .50 lbs



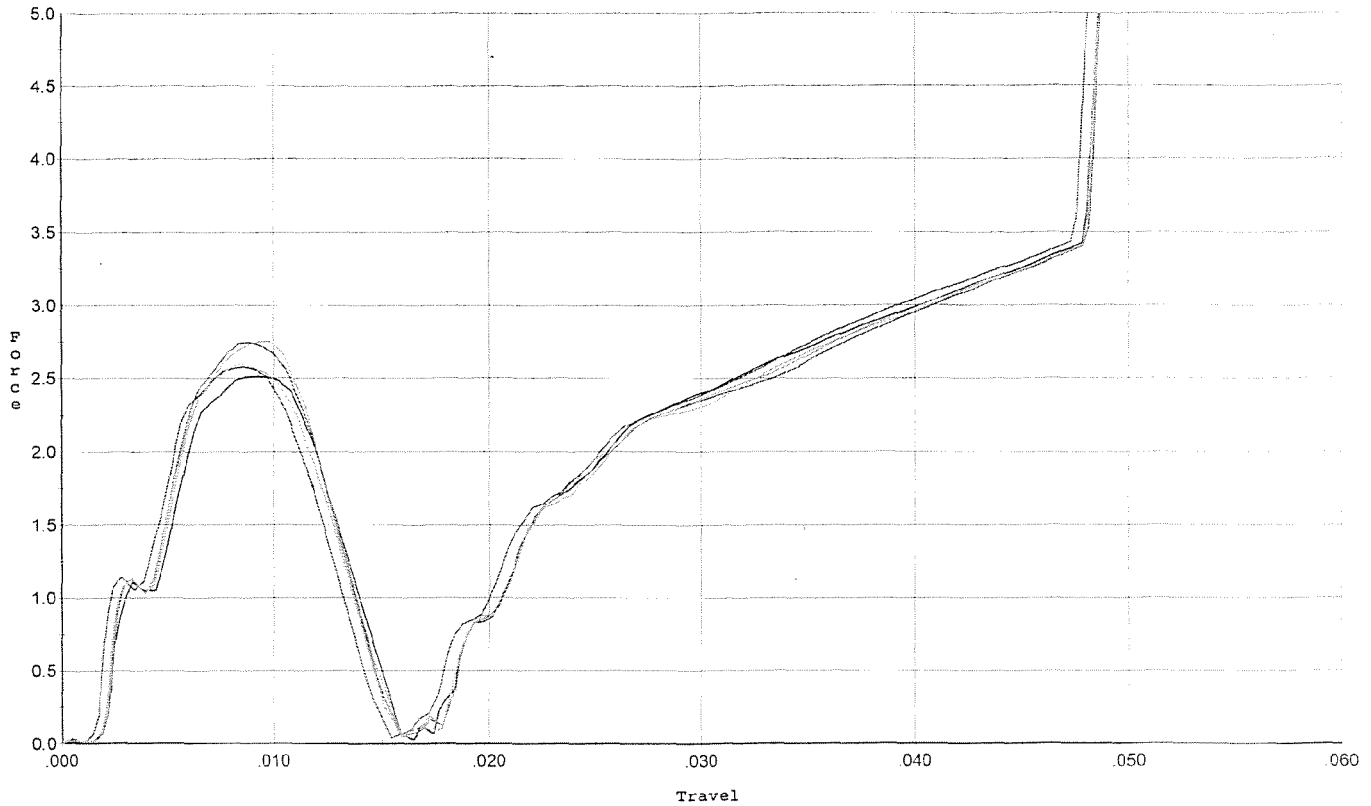
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.013	0.00	0.040	0.019		Set Trigger
2	2.436	0.013	0.00	0.040	0.019		Set Trigger
3	2.580	0.013	0.004	0.040	0.020		Set Trigger
4	2.669	0.012	0.002	0.039	0.018		Set Trigger
5	2.677	0.010	0.00	0.040	0.017		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



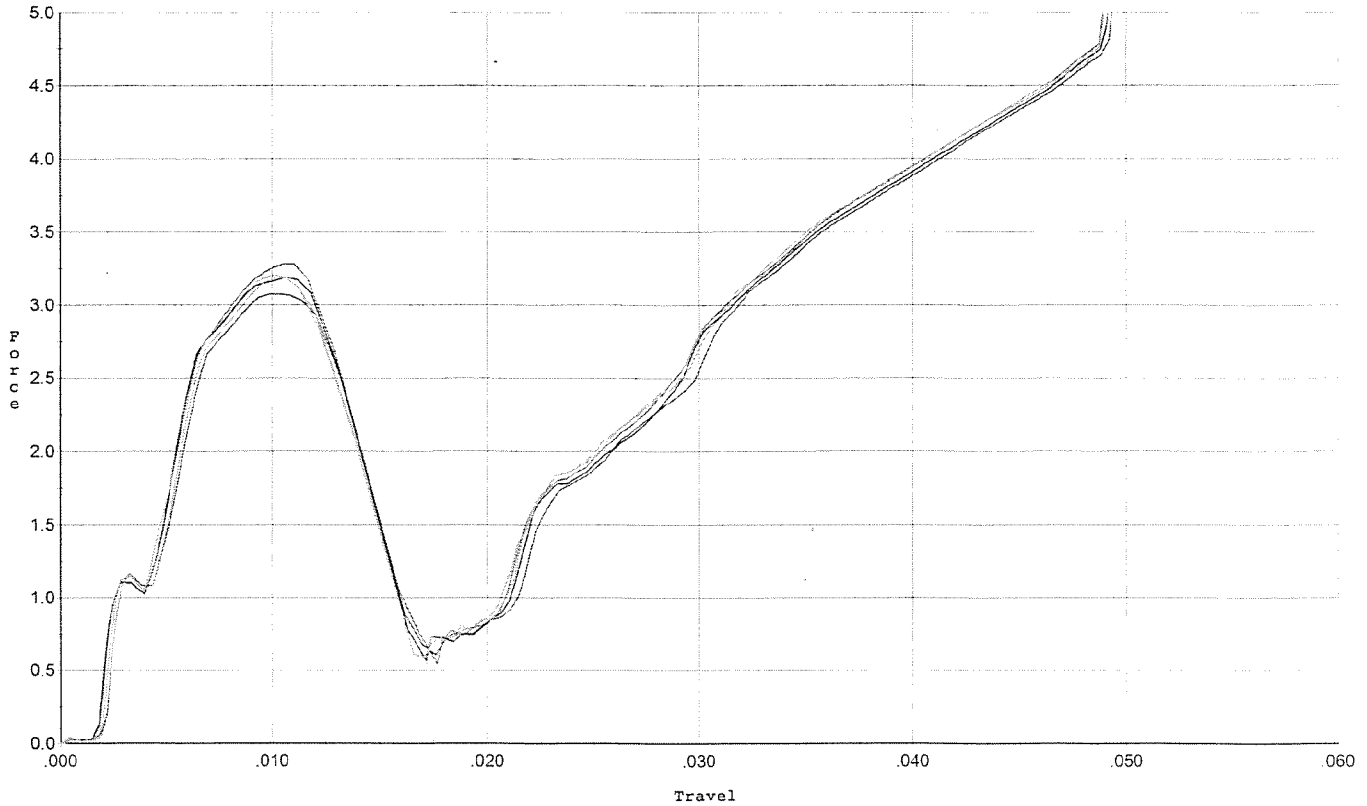
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.012	0.00	0.039	0.018		Set Trigger
2	2.513	0.012	0.002	0.039	0.018		Set Trigger
3	2.745	0.012	0.002	0.039	0.019		Set Trigger
4	2.599	0.012	0.002	0.039	0.019		Set Trigger
5	2.748	0.011	0.002	0.039	0.018		Set Trigger

A-2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



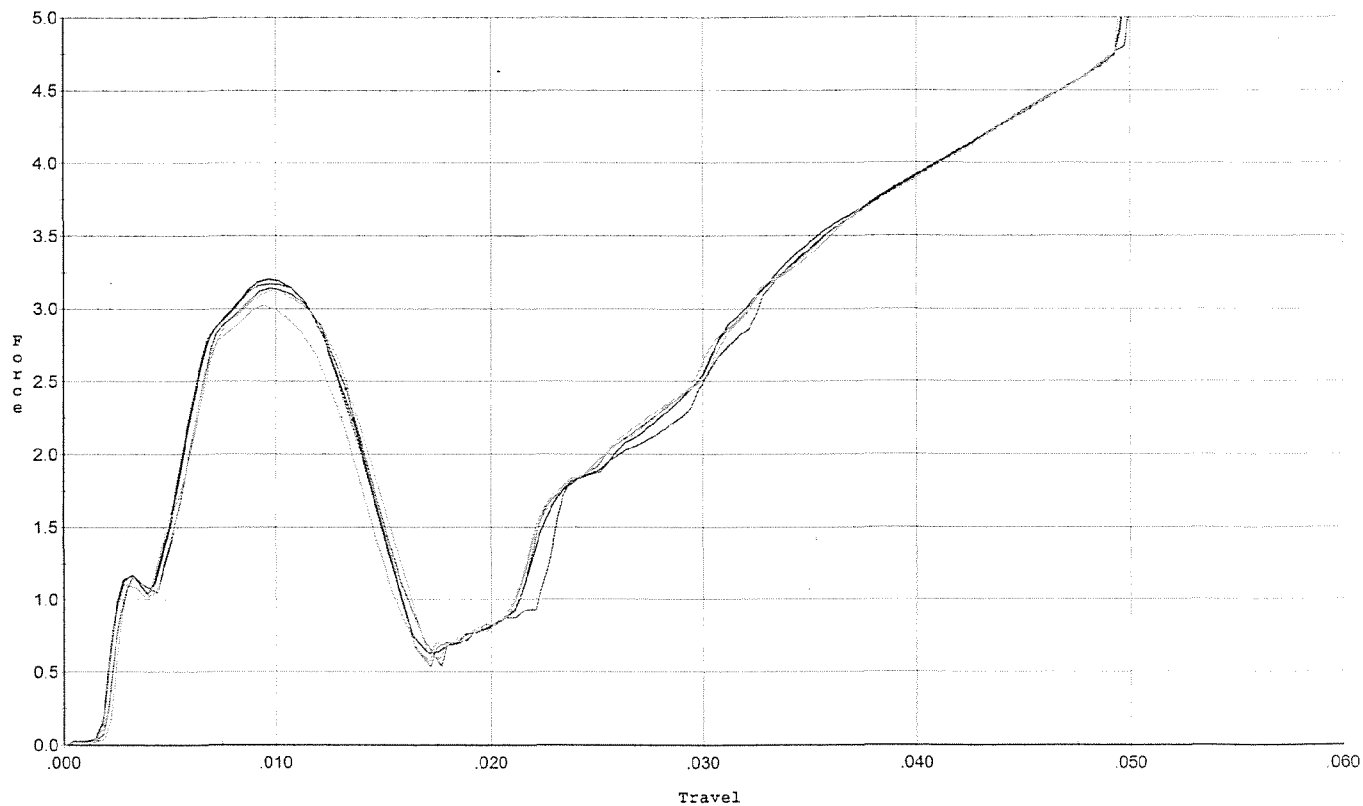
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.013	0.002	0.037	0.024		Set Trigger
2	3.190	0.013	0.004	0.037	0.025		Set Trigger
3	3.280	0.013	0.004	0.036	0.025		Set Trigger
4	3.186	0.014	0.00	0.036	0.025		Set Trigger
5	3.204	0.014	0.002	0.036	0.026		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



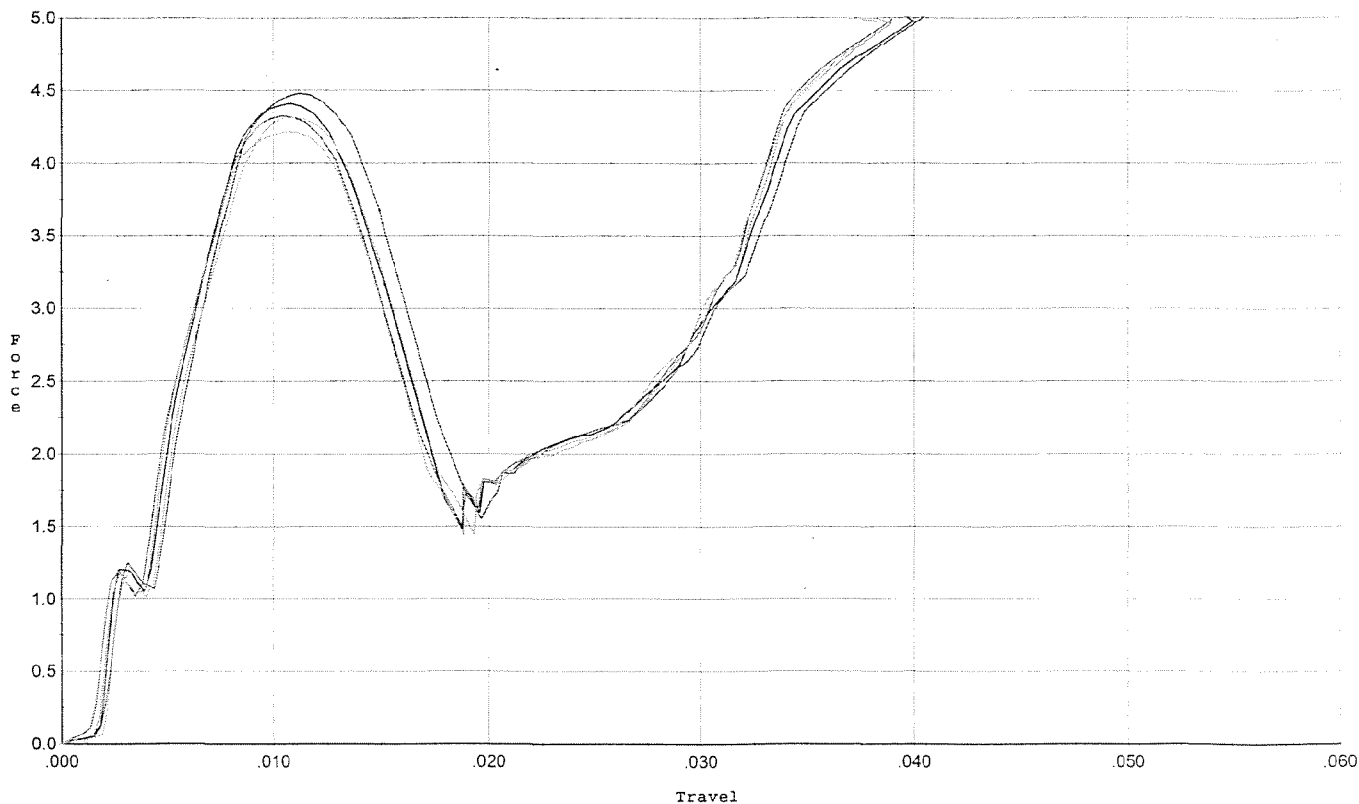
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.013	0.002	0.037	0.024		Set Trigger
2	3.202	0.014	0.00	0.037	0.025		Set Trigger
3	3.171	0.014	0.00	0.037	0.026		Set Trigger
4	3.125	0.015	0.004	0.036	0.027		Set Trigger
5	3.023	0.013	0.002	0.037	0.023		Set Trigger

A-3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



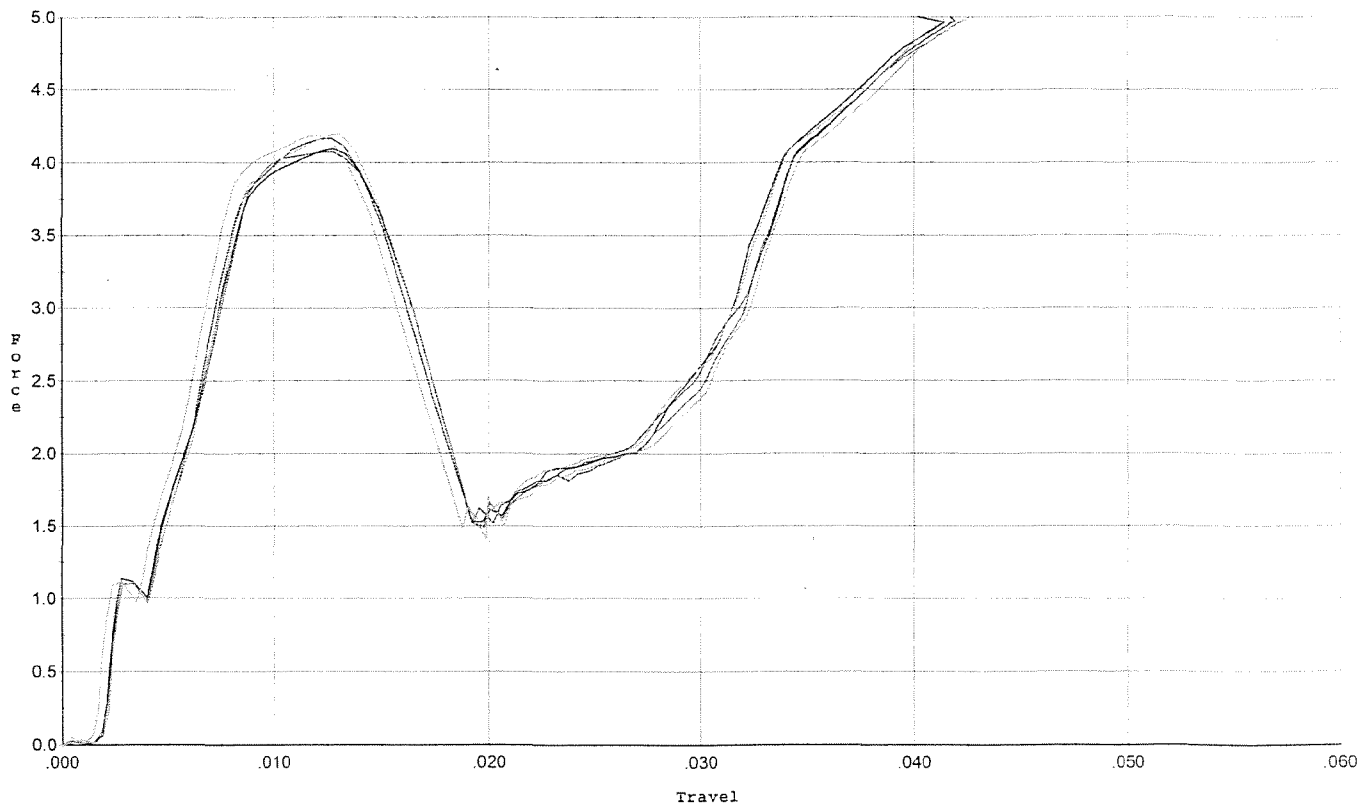
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.478	0.015	0.005	0.034	0.038		Set Trigger
2	4.412	0.015	0.004	0.033	0.039		Set Trigger
3	4.326	0.014	0.00	0.034	0.036		Set Trigger
4	4.318	0.015	0.00	0.033	0.037		Set Trigger
5	4.218	0.014	0.004	0.034	0.036		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



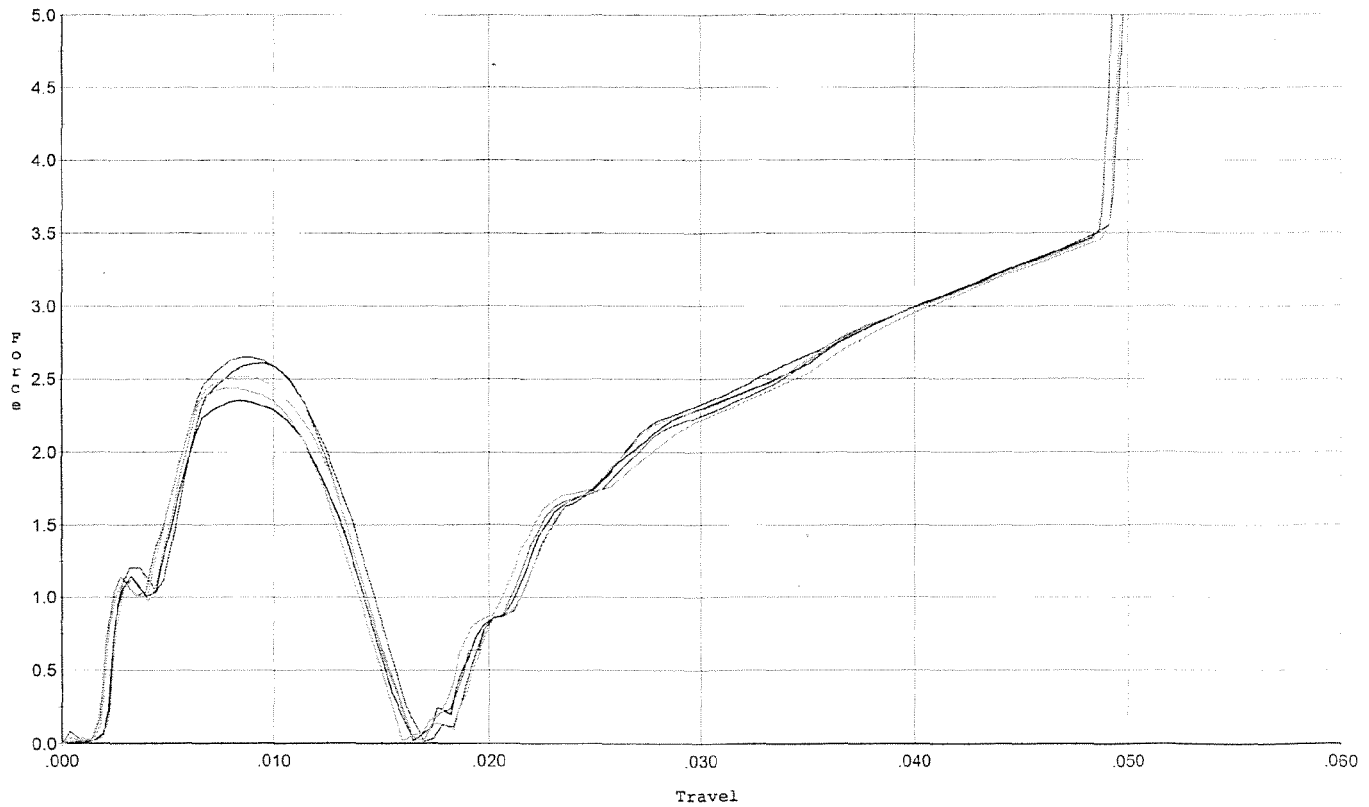
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.015	0.002	0.034	0.036		Set Trigger
2	4.094	0.016	0.002	0.033	0.039		Set Trigger
3	4.073	0.016	0.004	0.034	0.039		Set Trigger
4	4.195	0.016	0.00	0.034	0.039		Set Trigger
5	4.188	0.014	0.00	0.034	0.036		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



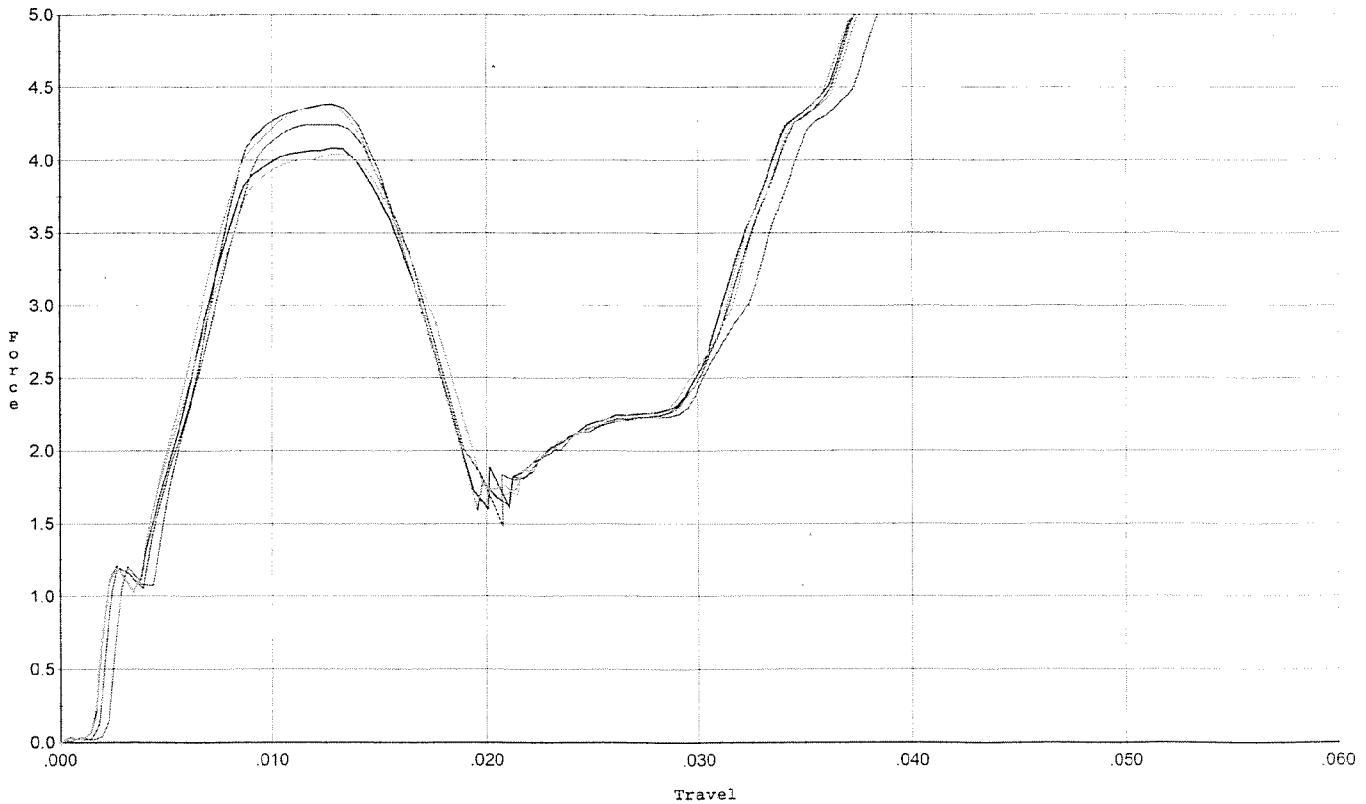
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.014	0.005	0.039	0.021		Set Trigger
2	2.353	0.013	0.002	0.039	0.019		Set Trigger
3	2.651	0.013	0.00	0.039	0.020		Set Trigger
4	2.517	0.013	0.00	0.040	0.019		Set Trigger
5	2.442	0.014	0.002	0.039	0.021		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/6/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.386	0.017	0.004	0.025	0.044		Set Trigger
2	4.081	0.017	0.00	0.025	0.042		Set Trigger
3	4.242	0.016	0.005	0.026	0.041		Set Trigger
4	4.042	0.018	0.00	0.025	0.044		Set Trigger
5	4.378	0.017	0.00	0.026	0.044		Set Trigger

A-4.22