

G6807796

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



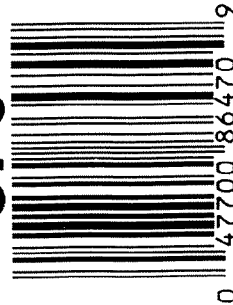
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6807790

UPC



BM FORM

GUN SERIAL # E 6807790

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-13-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SP
480	MAGNAFLUX BBL ACTION	GENERATOR	2/18/09	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19 Feb 09	SP
542	APPLY COATINGS (BARREL ACTION)		3/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-6-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

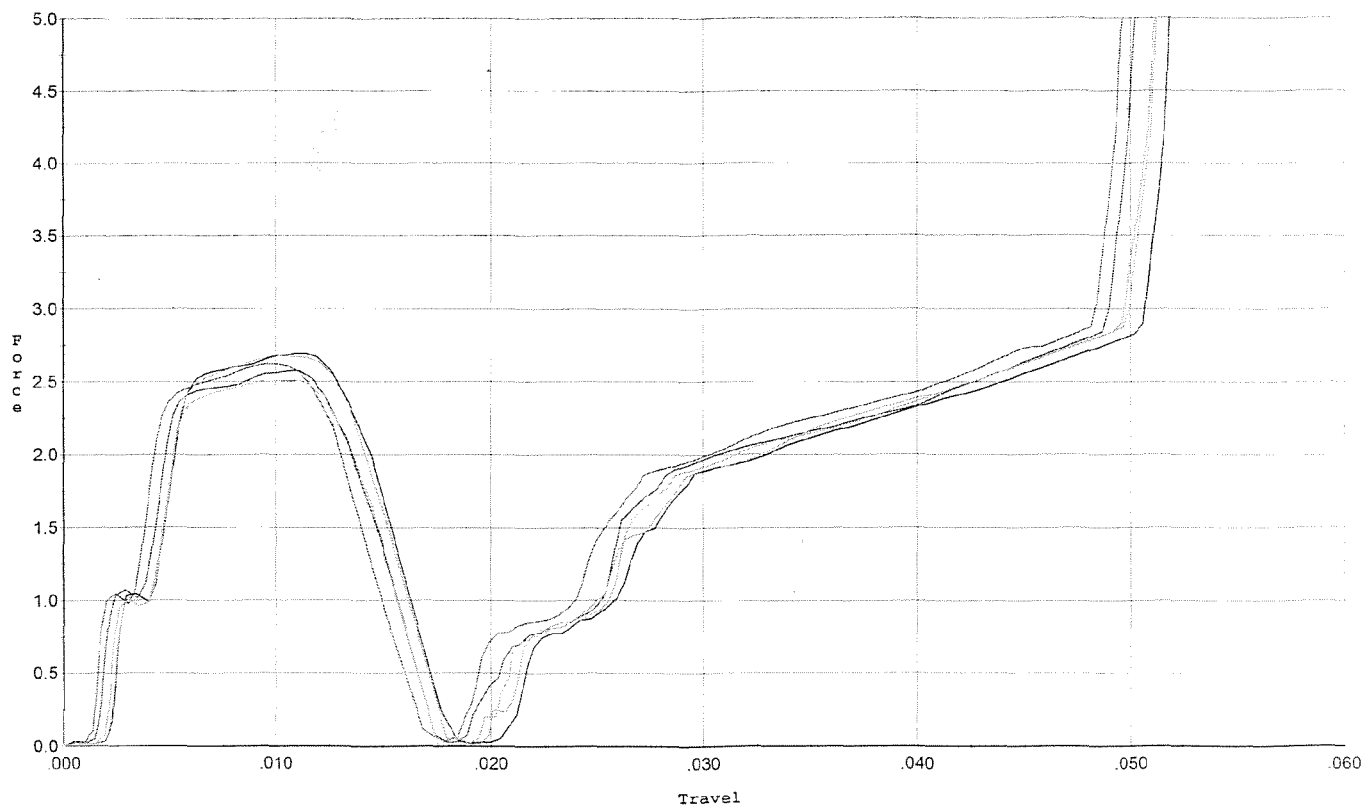
560	BARBER M24-0017628 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>5.5</u>	3-9-09	W W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	3-9-09	W W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.027</u>	3-9-09	W W
	J) ASSEMBLE STOCK			3-6-09	D. Q.
	K) ASSEMBLE SWIVEL STUDS			3-9-09	W W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	RPD
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			3-6-07	RP
670	FINAL INSPECTION A) HEADSPACE			3-9-09	W W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.15</u> <u>2.20</u> <u>2.21</u> <u>2.18</u>	3-9-09	W W
	C) FUNCTION			3-9-09	W W
690	PACK			5-28-09	W W

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



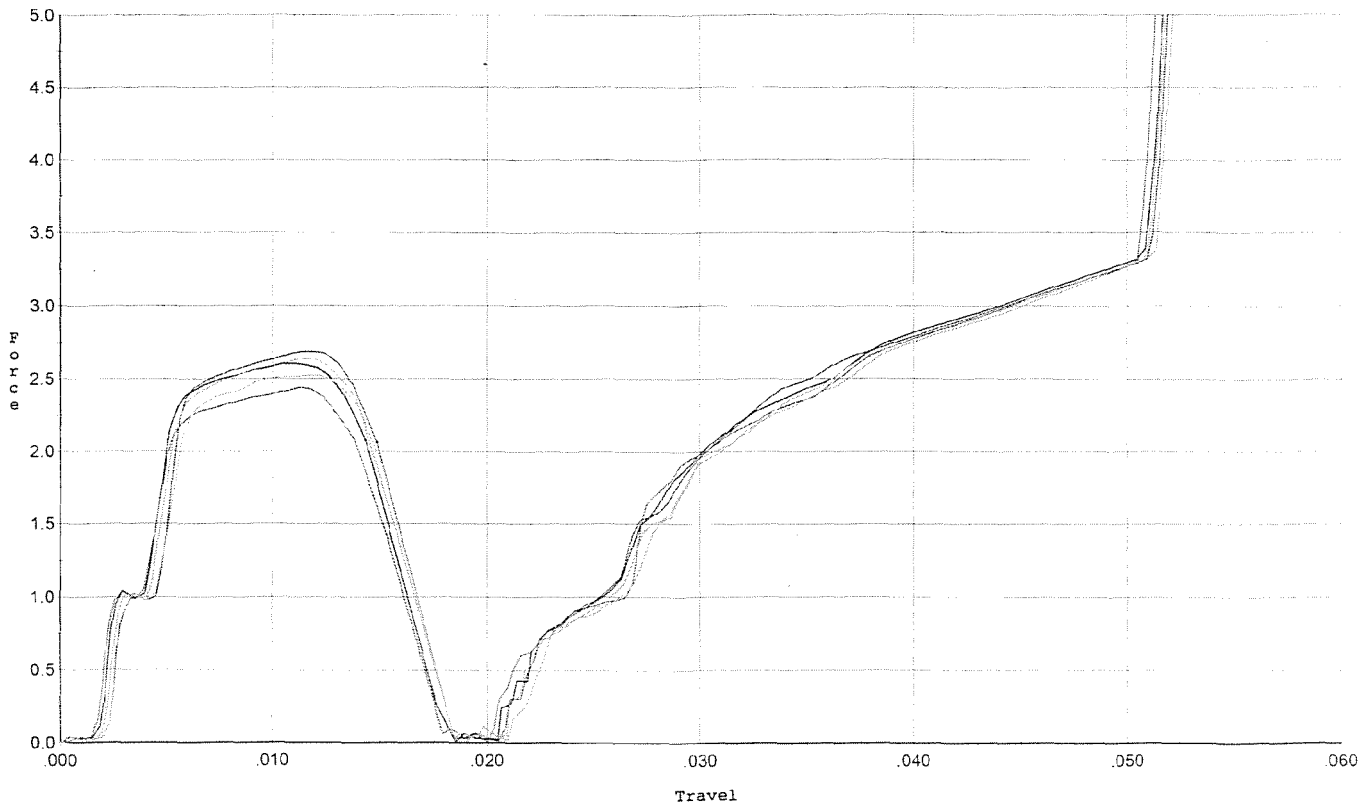
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.015	0.00	0.039	0.025		Set Trigger
2	2.694	0.014	0.002	0.040	0.025		Set Trigger
3	2.623	0.013	0.00	0.039	0.022		Set Trigger
4	2.508	0.014	0.002	0.040	0.024		Set Trigger
5	2.674	0.015	0.00	0.040	0.026		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



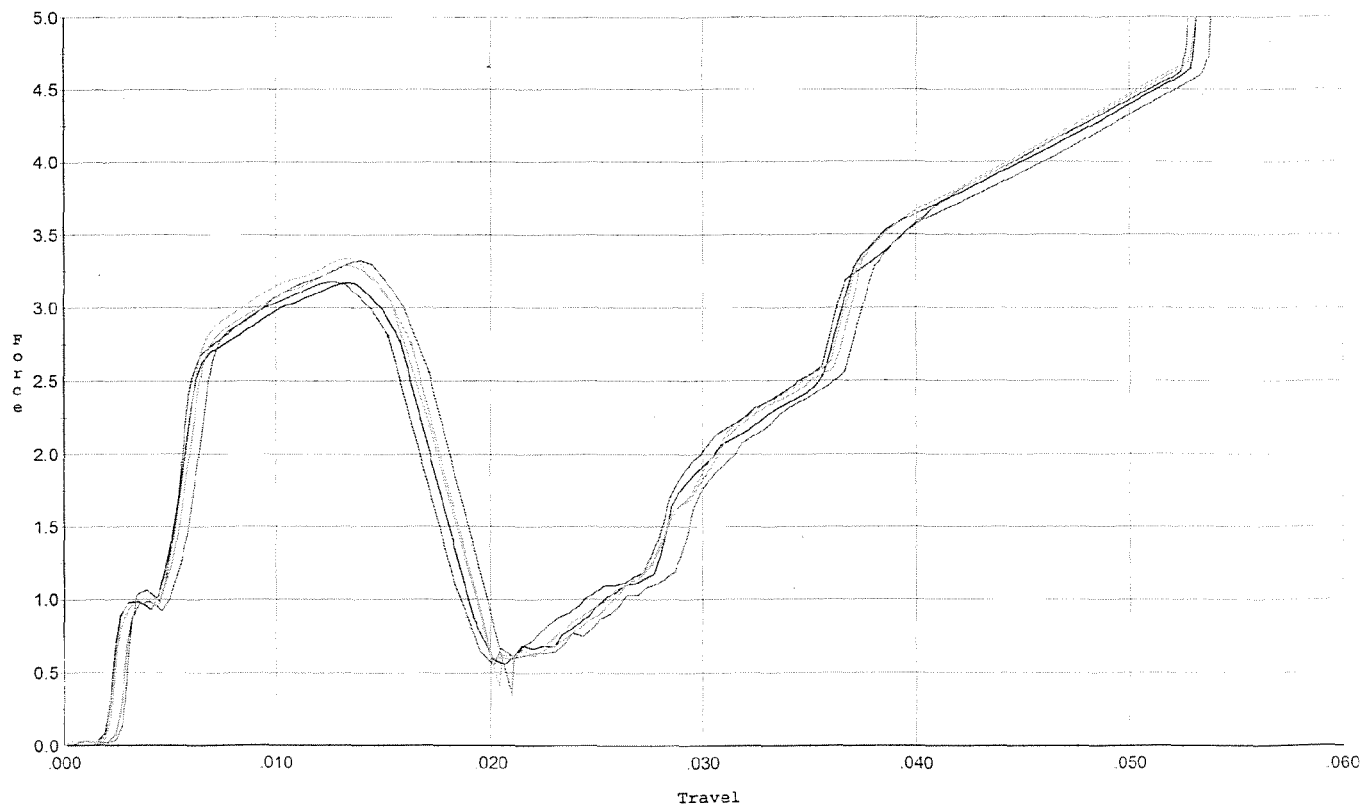
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.686	0.015	0.00	0.039	0.026		Set Trigger
2	2.606	0.014	0.00	0.040	0.025		Set Trigger
3	2.441	0.015	0.00	0.039	0.025		Set Trigger
4	2.526	0.015	0.00	0.039	0.025		Set Trigger
5	2.644	0.016	0.002	0.040	0.027		Set Trigger

A-2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



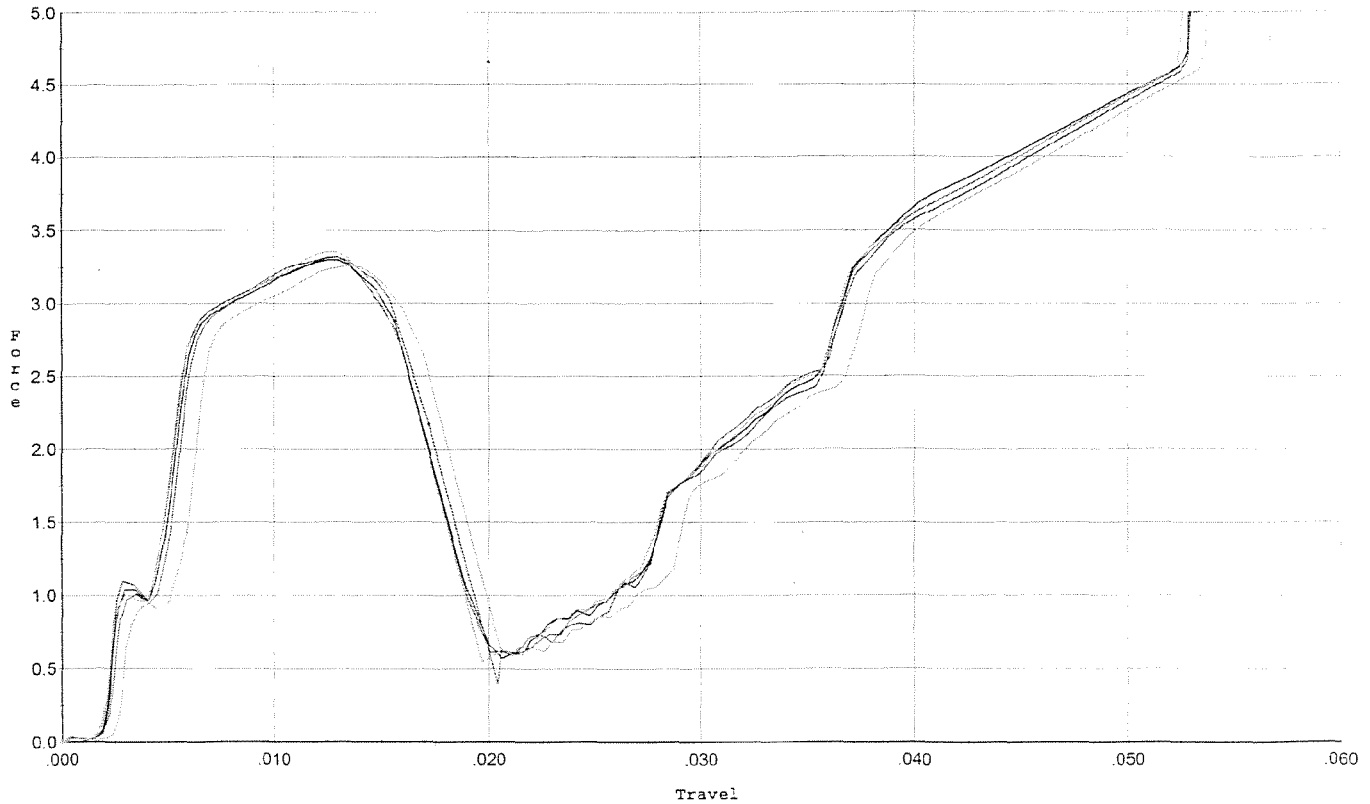
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.015	0.003	0.038	0.030		Set Trigger
2	3.166	0.016	0.002	0.038	0.032		Set Trigger
3	3.324	0.017	0.003	0.038	0.034		Set Trigger
4	3.339	0.017	0.002	0.037	0.036		Set Trigger
5	3.293	0.016	0.002	0.037	0.033		Set Trigger

A.3-26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



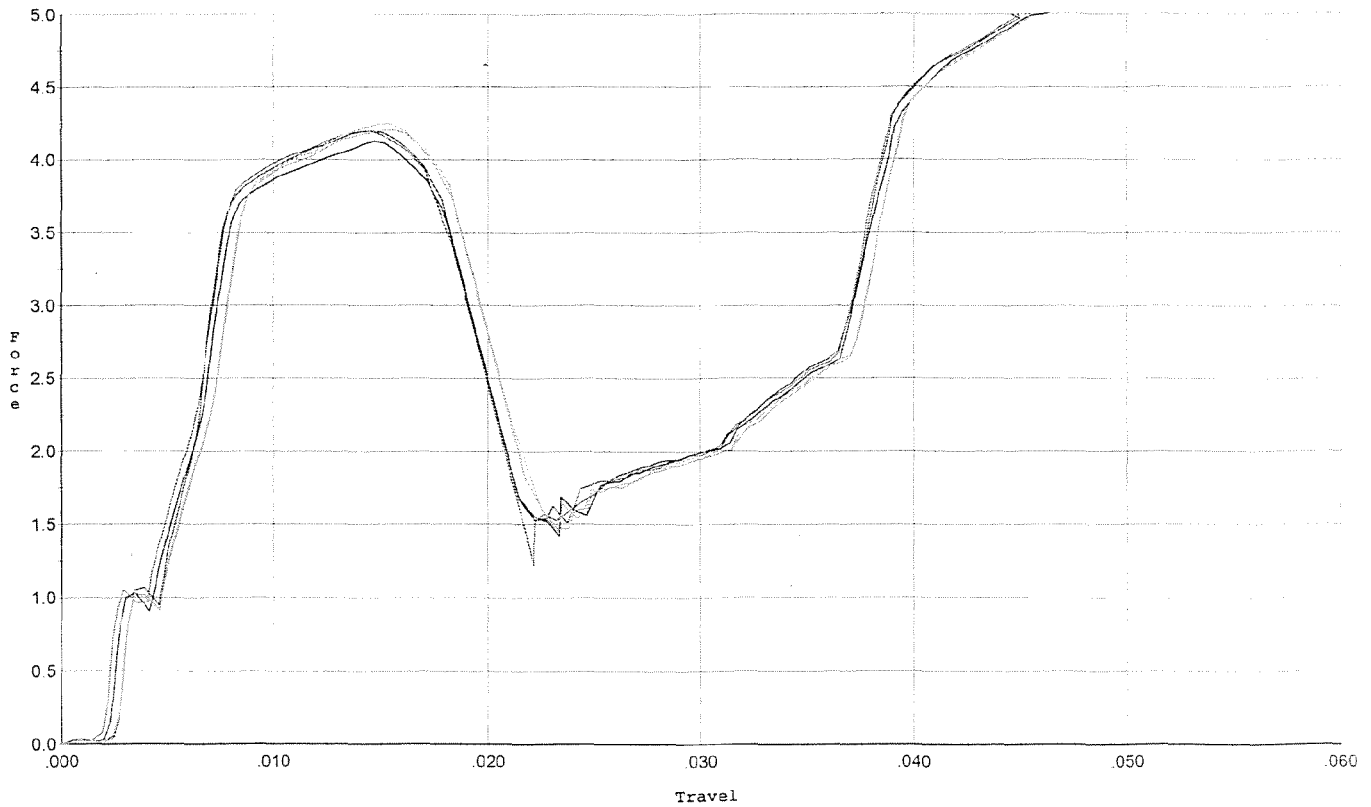
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.320	0.016	0.004	0.038	0.033		Set Trigger
2	3.299	0.016	0.002	0.037	0.033		Set Trigger
3	3.316	0.017	0.002	0.037	0.036		Set Trigger
4	3.355	0.016	0.004	0.037	0.034		Set Trigger
5	3.261	0.017	0.003	0.038	0.034		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



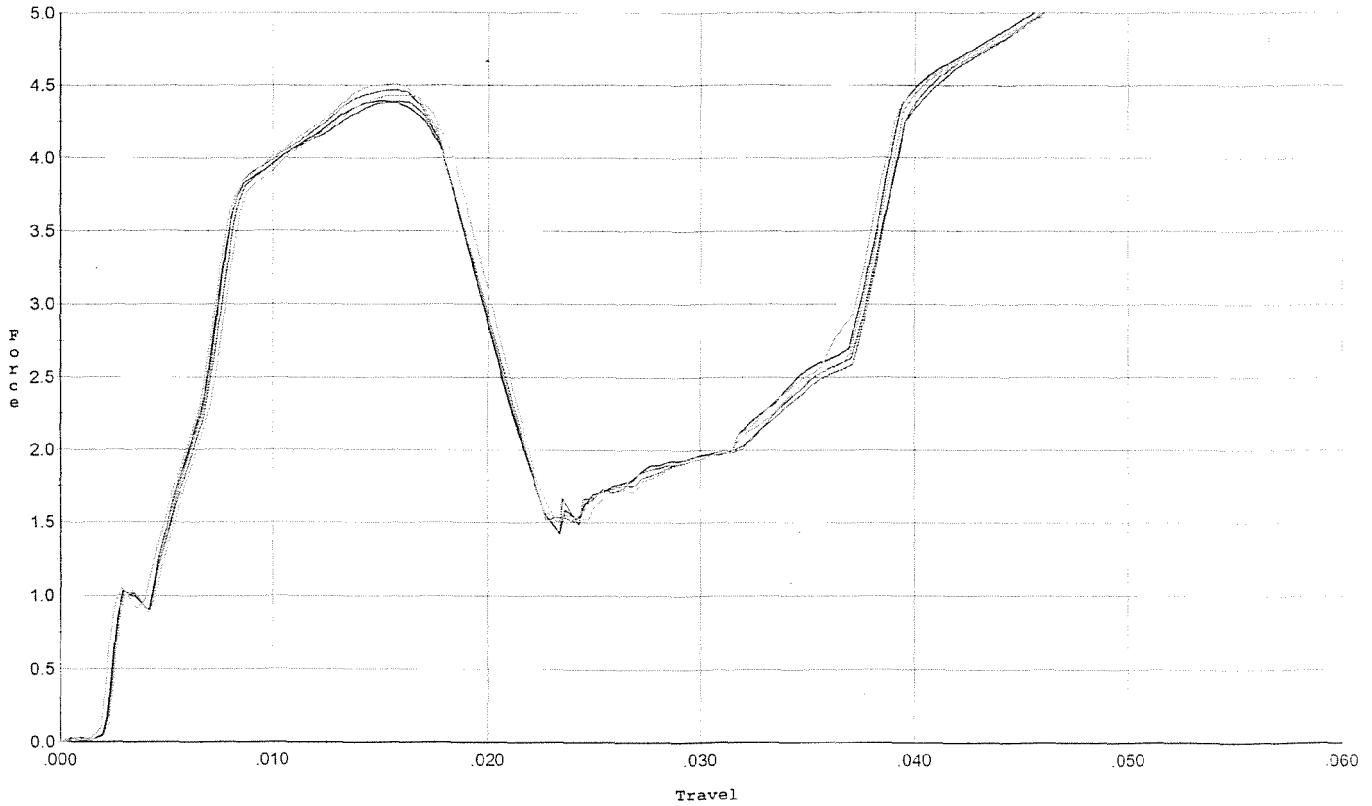
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.198	0.018	0.003	0.036	0.046		Set Trigger
2	4.129	0.018	0.00	0.036	0.046		Set Trigger
3	4.199	0.018	0.004	0.036	0.048		Set Trigger
4	4.249	0.018	0.003	0.036	0.046		Set Trigger
5	4.209	0.018	0.003	0.036	0.047		Set Trigger

A-4-19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



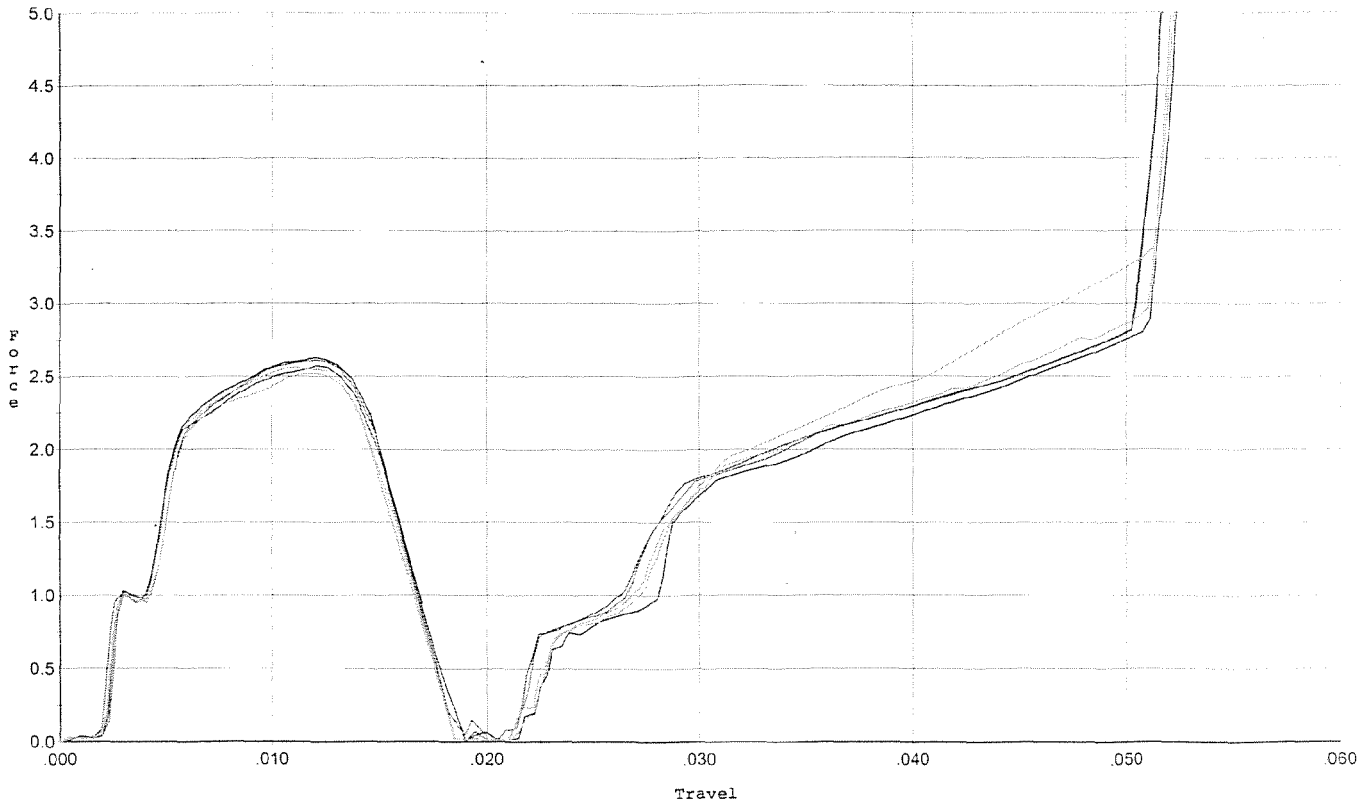
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.390	0.018	0.002	0.036	0.047		Set Trigger
2	4.390	0.018	0.002	0.036	0.048		Set Trigger
3	4.469	0.018	0.004	0.036	0.048		Set Trigger
4	4.431	0.018	0.00	0.036	0.049		Set Trigger
5	4.512	0.018	0.00	0.036	0.048		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



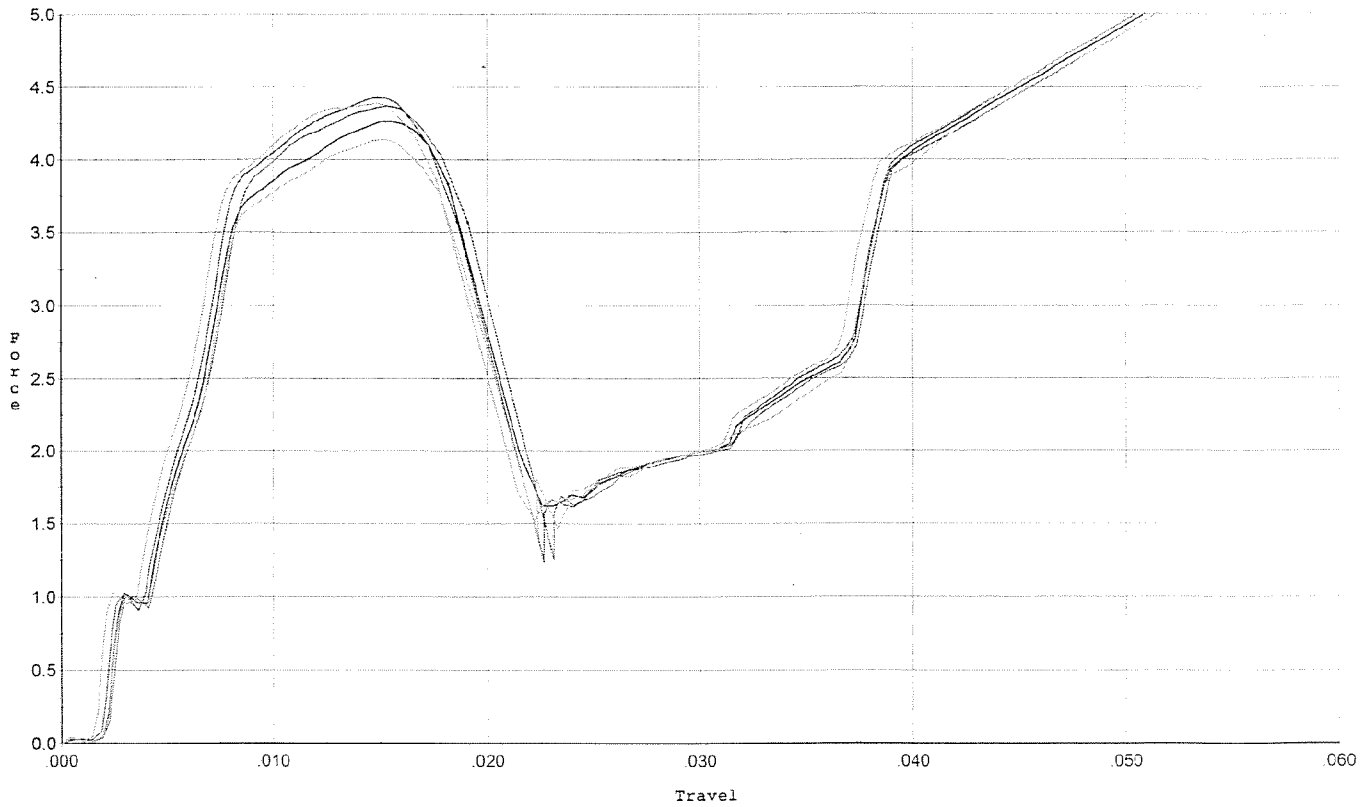
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.015	0.00	0.040	0.025		Set Trigger
2	2.629	0.015	0.004	0.041	0.025		Set Trigger
3	2.610	0.015	0.002	0.040	0.025		Set Trigger
4	2.518	0.016	0.002	0.040	0.025		Set Trigger
5	2.564	0.016	0.002	0.040	0.027		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.430	0.019	0.00	0.036	0.051		Set Trigger
2	4.263	0.018	0.002	0.036	0.048		Set Trigger
3	4.368	0.019	0.002	0.036	0.051		Set Trigger
4	4.139	0.020	0.004	0.036	0.050		Set Trigger
5	4.388	0.018	0.00	0.036	0.049		Set Trigger

A-4.31