

G-6807792

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

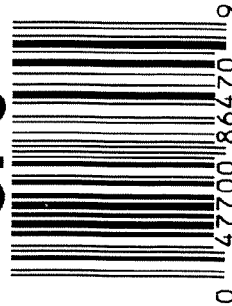
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807792

UPC



GUN SERIAL # E 6807792

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-12-09	SPD
430	ASSEMBLE TO STOCK		2-12-09	SP
440	PROOF		2-12-09	SPD
460	CHECK HEADSPACE		2-12-09	SPD
470	DIS-ASSEMBLE ACTION		2-12-09	SPD
472	SERIALIZE BOLT HANDLE		2-13-09	RIZ
475	DRILL AND TAP SIGHT HOLES		2-13-09	SR
480	MAGNAFLUX BBL ACTION	OPERATOR	2/18/09	RS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		2/19/09	RT
520	GOFF BLAST BBL / REC		19-Feb-09	SPD
542	APPLY COATINGS (BARREL ACTION)		2/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-4-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-4-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-4-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-6-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

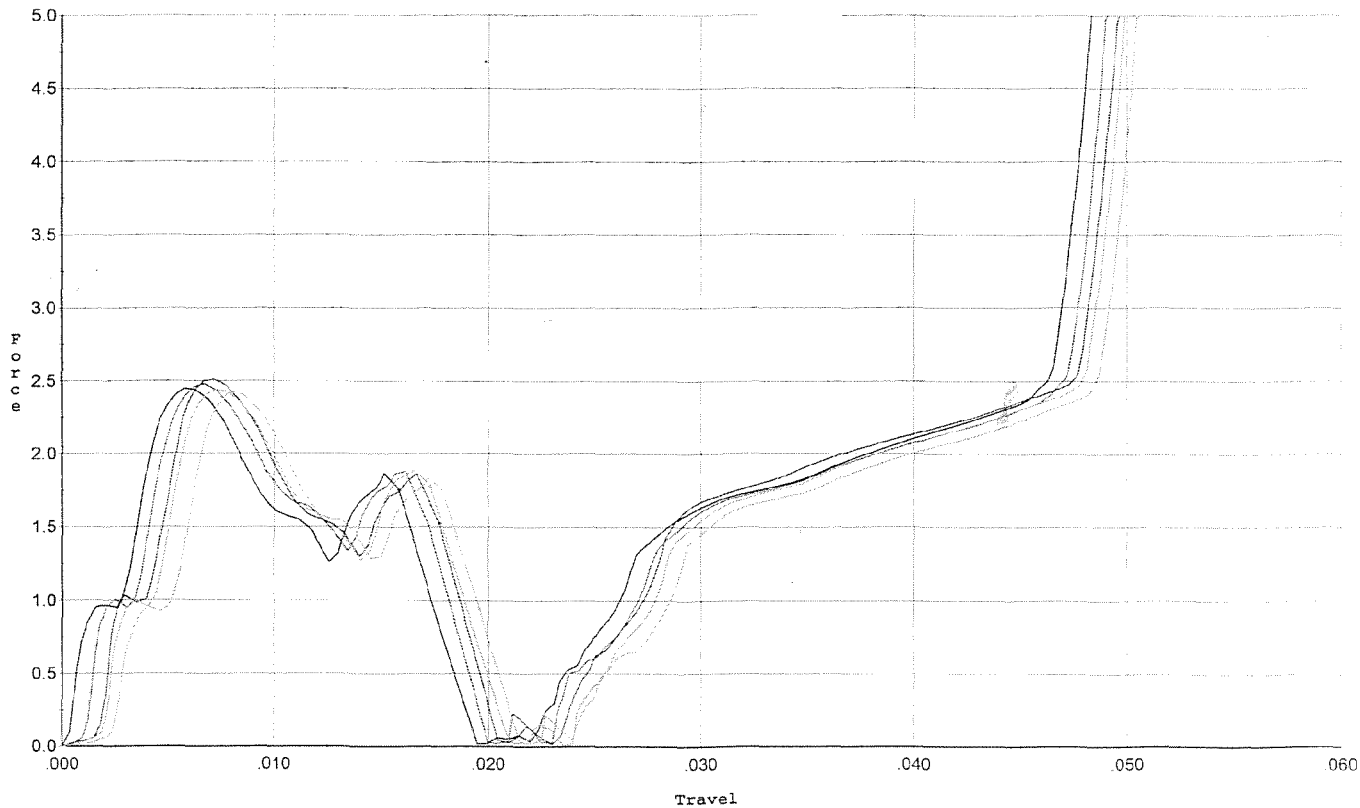
560	BARBER M24 0017652 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	3-12-09	W/W
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	3-12-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	3-12-09	W/W
	J) ASSEMBLE STOCK			3-6-09	RP
	K) ASSEMBLE SWIVEL STUDS			3-12-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	3-6-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			3-6-09	RP
670	FINAL INSPECTION A) HEADSPACE			3-12-09	W/W
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.19</u> <u>2.14</u> <u>2.15</u> <u>2.31</u>	3-9-09	W/W
	C) FUNCTION			3-12-09	W/W
690	PACK			3/28/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 ln



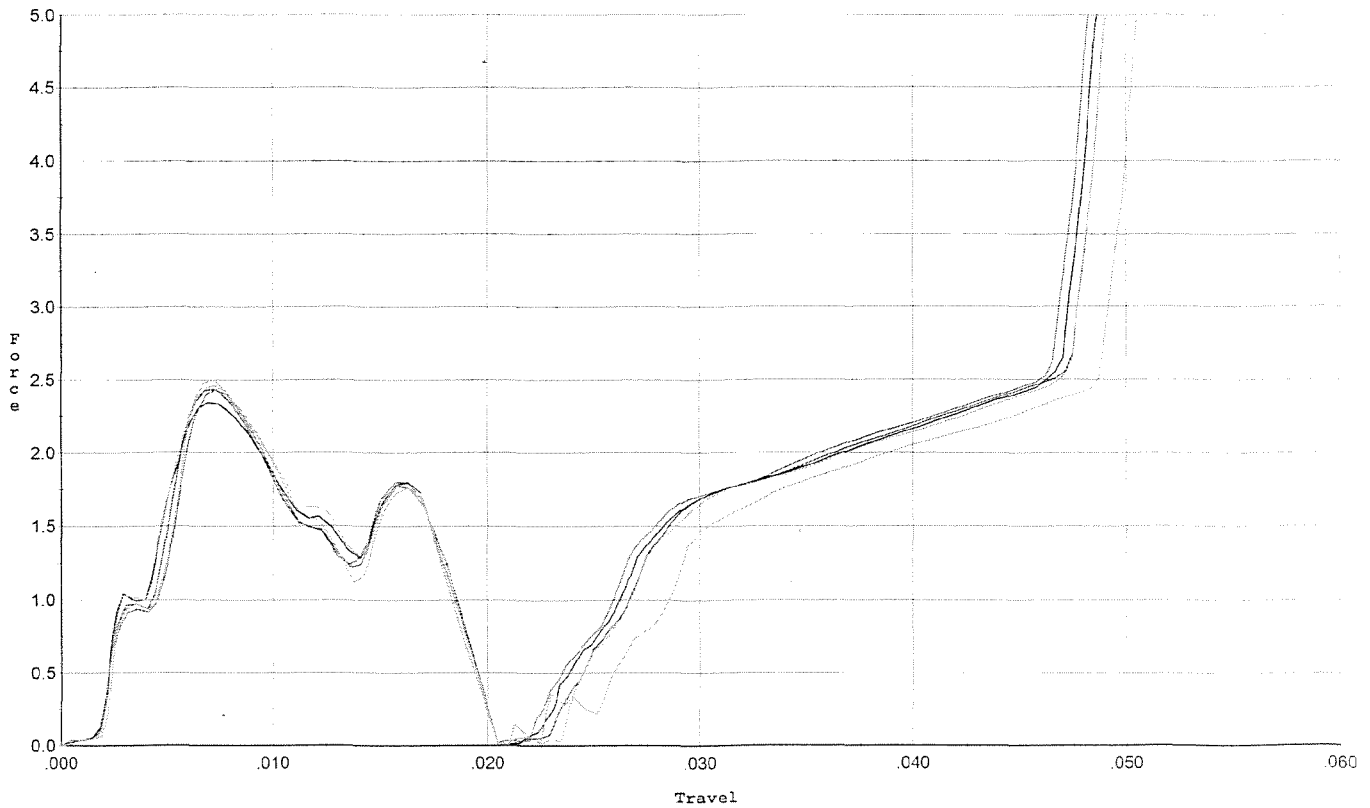
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.018	0.014	0.036	0.026		Set Trigger
2	2.450	0.016	0.013	0.037	0.024		Set Trigger
3	2.478	0.017	0.014	0.037	0.026		Set Trigger
4	2.428	0.020	0.015	0.037	0.026		Set Trigger
5	2.442	0.017	0.015	0.037	0.025		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 In



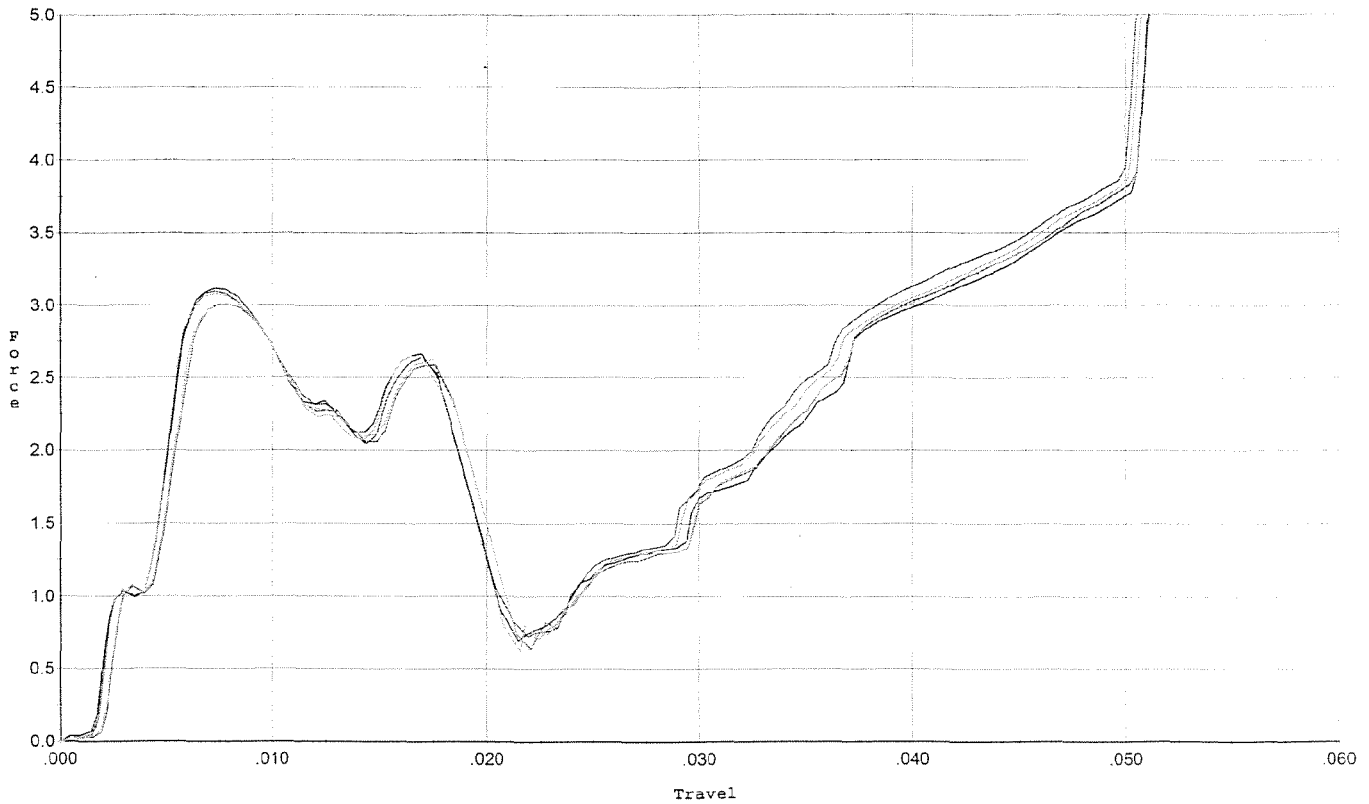
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.018	0.014	0.036	0.025		Set Trigger
2	2.342	0.018	0.014	0.036	0.026		Set Trigger
3	2.433	0.018	0.014	0.035	0.025		Set Trigger
4	2.459	0.019	0.004	0.038	0.026		Set Trigger
5	2.499	0.017	0.015	0.036	0.023		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



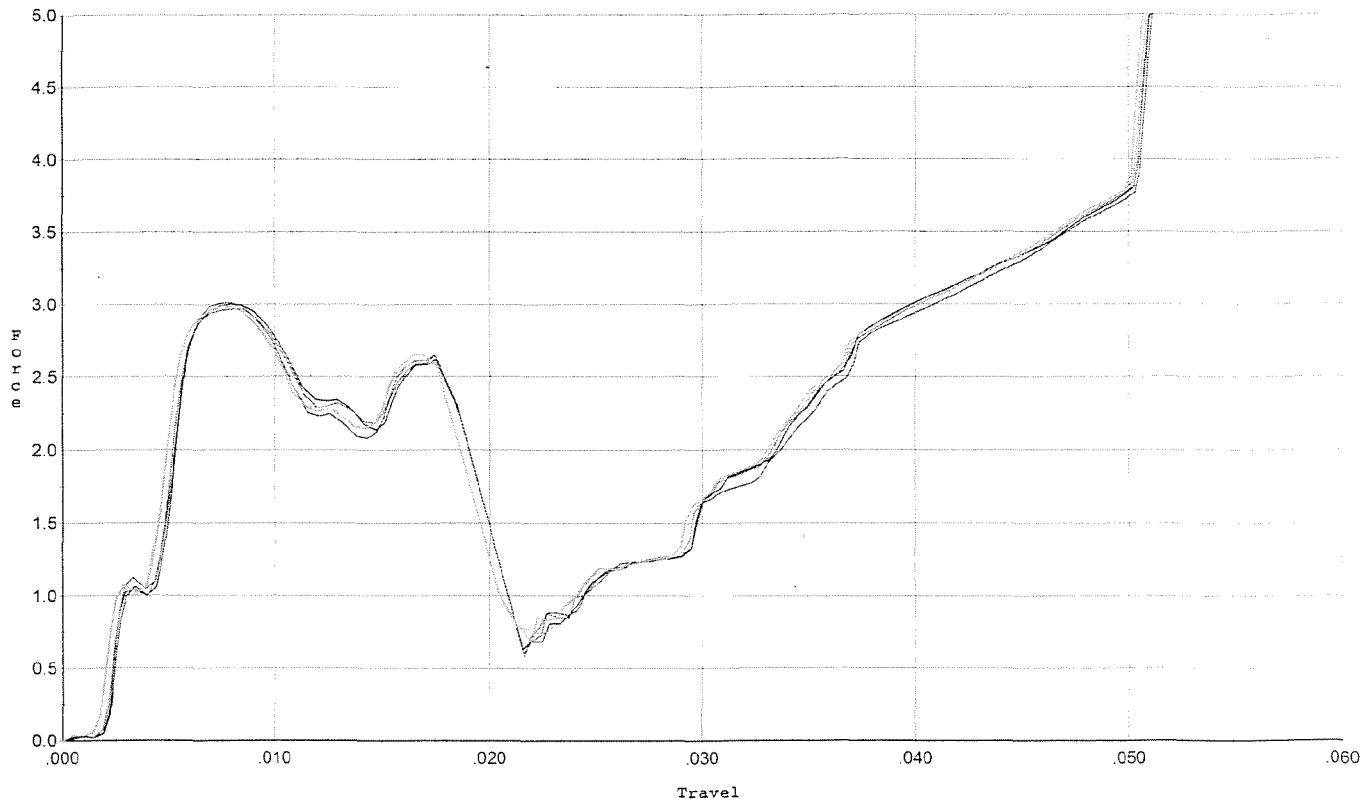
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.018	0.00	0.035	0.034		Set Trigger
2	3.117	0.018	0.00	0.036	0.034		Set Trigger
3	3.004	0.018	0.00	0.035	0.035		Set Trigger
4	3.005	0.018	0.00	0.035	0.035		Set Trigger
5	3.080	0.018	0.00	0.035	0.034		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 ncycles+/- .75 lb



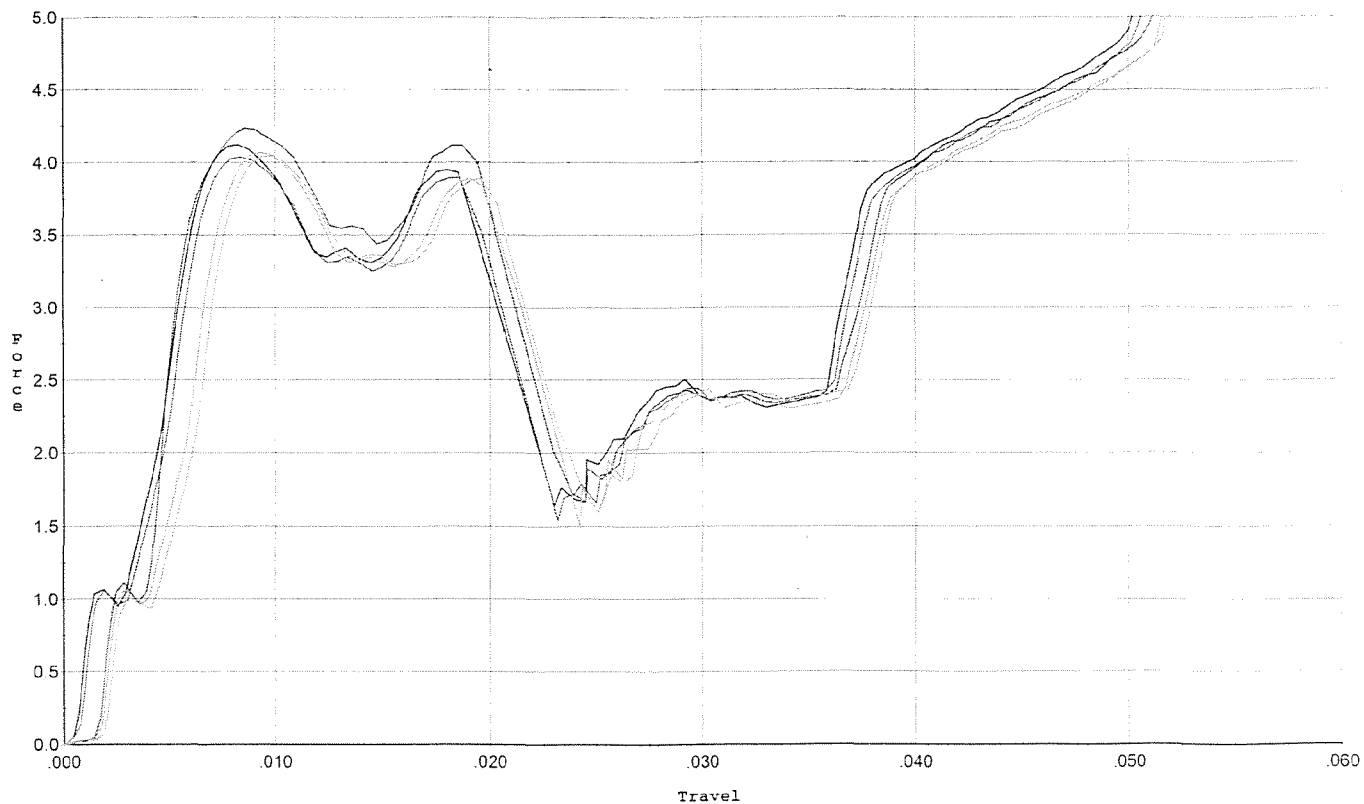
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.018	0.00	0.035	0.035		Set Trigger
2	3.001	0.019	0.002	0.035	0.035		Set Trigger
3	2.965	0.019	0.002	0.035	0.036		Set Trigger
4	2.985	0.018	0.00	0.035	0.034		Set Trigger
5	2.978	0.018	0.00	0.035	0.034		Set Trigger

A-2-98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



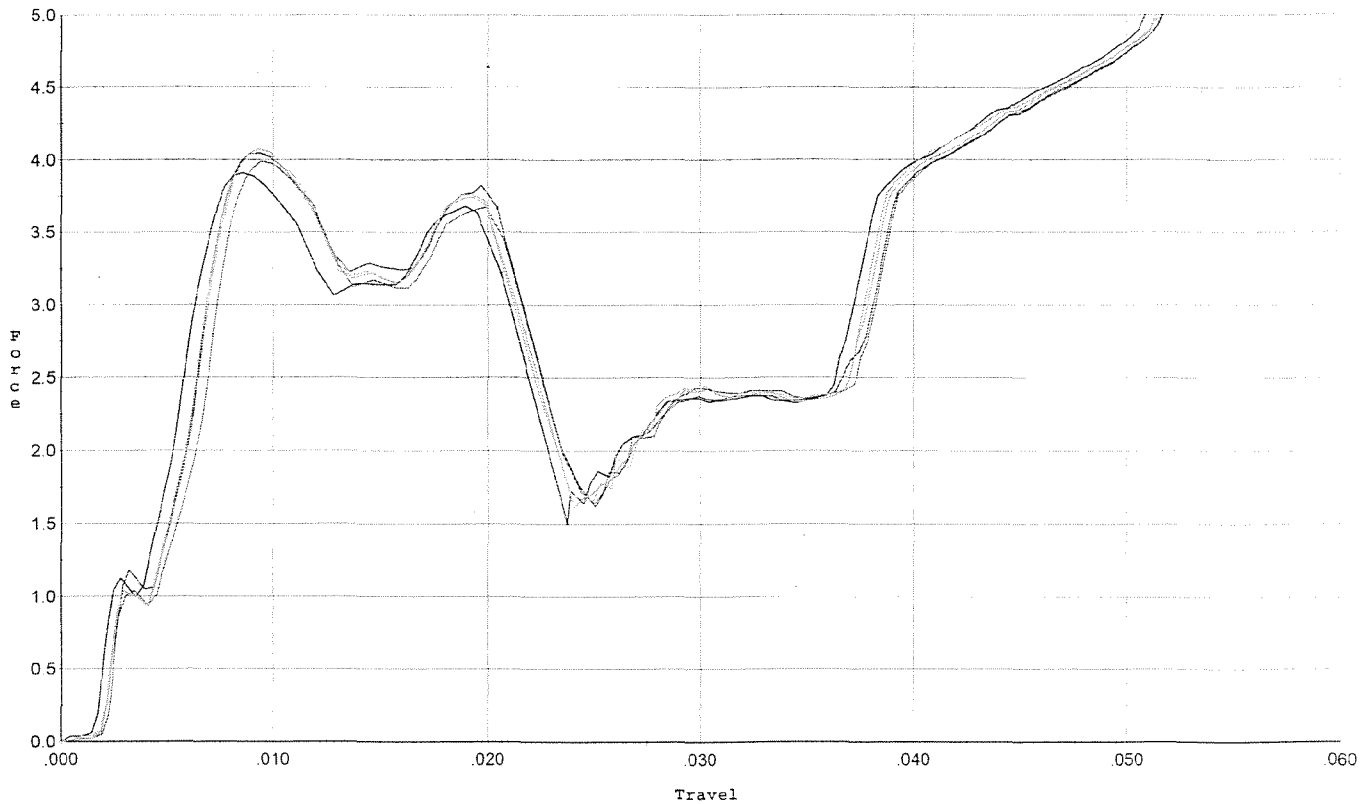
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.019	0.00	0.032	0.055		Set Trigger
2	4.122	0.021	0.00	0.031	0.057		Set Trigger
3	4.035	0.020	0.00	0.032	0.053		Set Trigger
4	4.045	0.020	0.004	0.032	0.052		Set Trigger
5	4.068	0.021	0.002	0.032	0.056		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



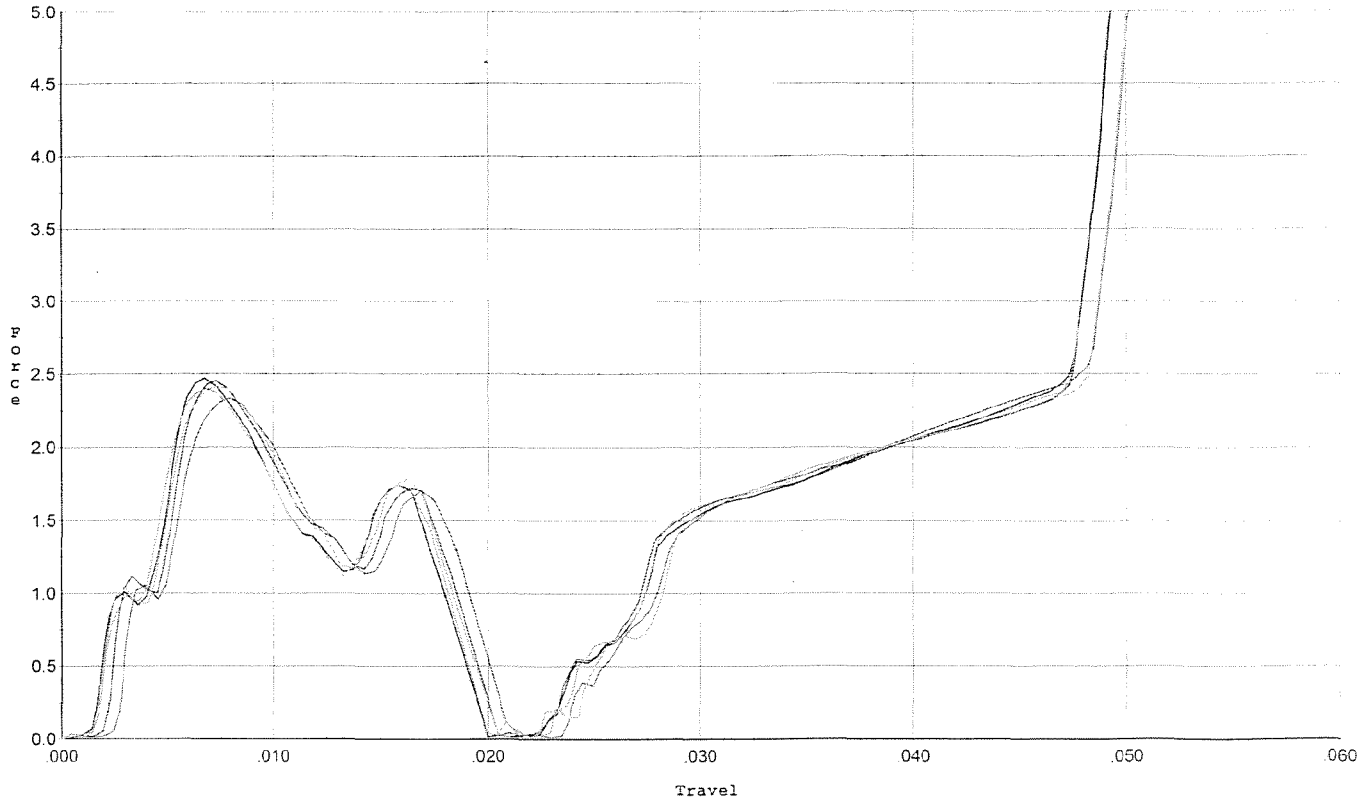
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.046	0.020	0.00	0.032	0.052		Set Trigger
2	3.912	0.021	0.00	0.031	0.053		Set Trigger
3	3.991	0.021	0.002	0.032	0.051		Set Trigger
4	4.052	0.020	0.004	0.032	0.050		Set Trigger
5	4.074	0.022	0.004	0.031	0.055		Set Trigger

A-4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



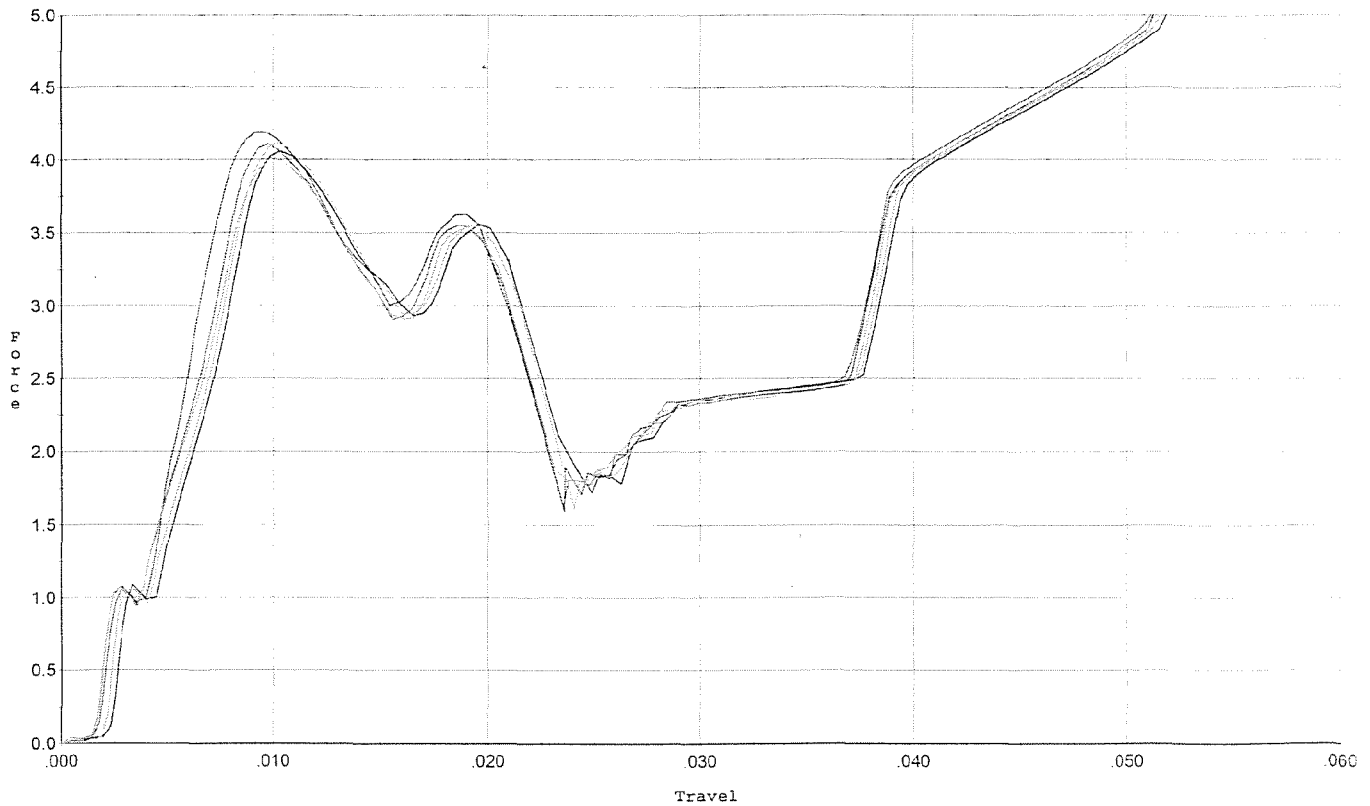
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.018	0.005	0.036	0.025		Set Trigger
2	2.471	0.018	0.014	0.037	0.025		Set Trigger
3	2.336	0.019	0.003	0.037	0.024		Set Trigger
4	2.418	0.017	0.004	0.038	0.024		Set Trigger
5	2.401	0.017	0.014	0.037	0.024		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.186	0.021	0.00	0.032	0.054		Set Trigger
2	4.058	0.021	0.00	0.032	0.051		Set Trigger
3	4.107	0.021	0.00	0.032	0.052		Set Trigger
4	4.115	0.021	0.002	0.032	0.053		Set Trigger
5	4.012	0.021	0.00	0.032	0.051		Set Trigger

A. 4.09