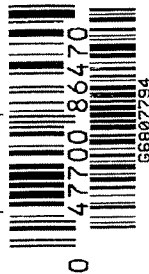


G6807794

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

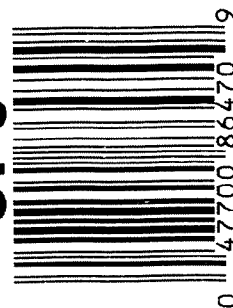
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6807794

UPC



GUN SERIAL #

G 6807794

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RZ
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	(HS)	1/24/09	(*)
490	MAGNAFLUX BOLT		1/24/09	mk
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/25/09	DS
542	APPLY COATINGS (BARREL ACTION)		23	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

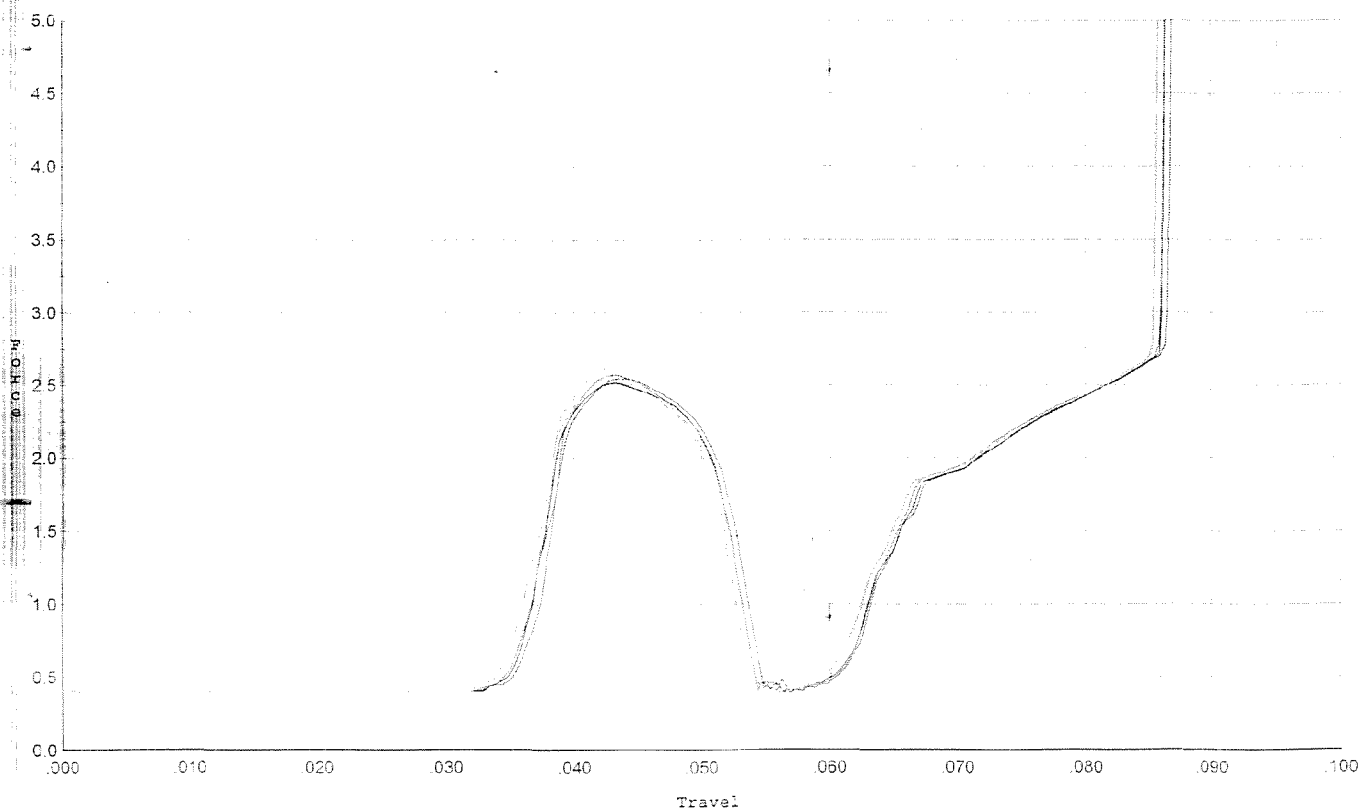
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-20-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-20-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-20-09	L.N.
	J) ASSEMBLE STOCK		2-4-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-20-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	2-17-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-17-09	JP
670	FINAL INSPECTION A) HEADSPACE		2-20-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.60</u> <u>2.59</u> <u>2.73</u> <u>2.77</u>	2-18-09	W.N.
	C) FUNCTION		2-20-09	L.N.
690	PACK		2-22-09	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



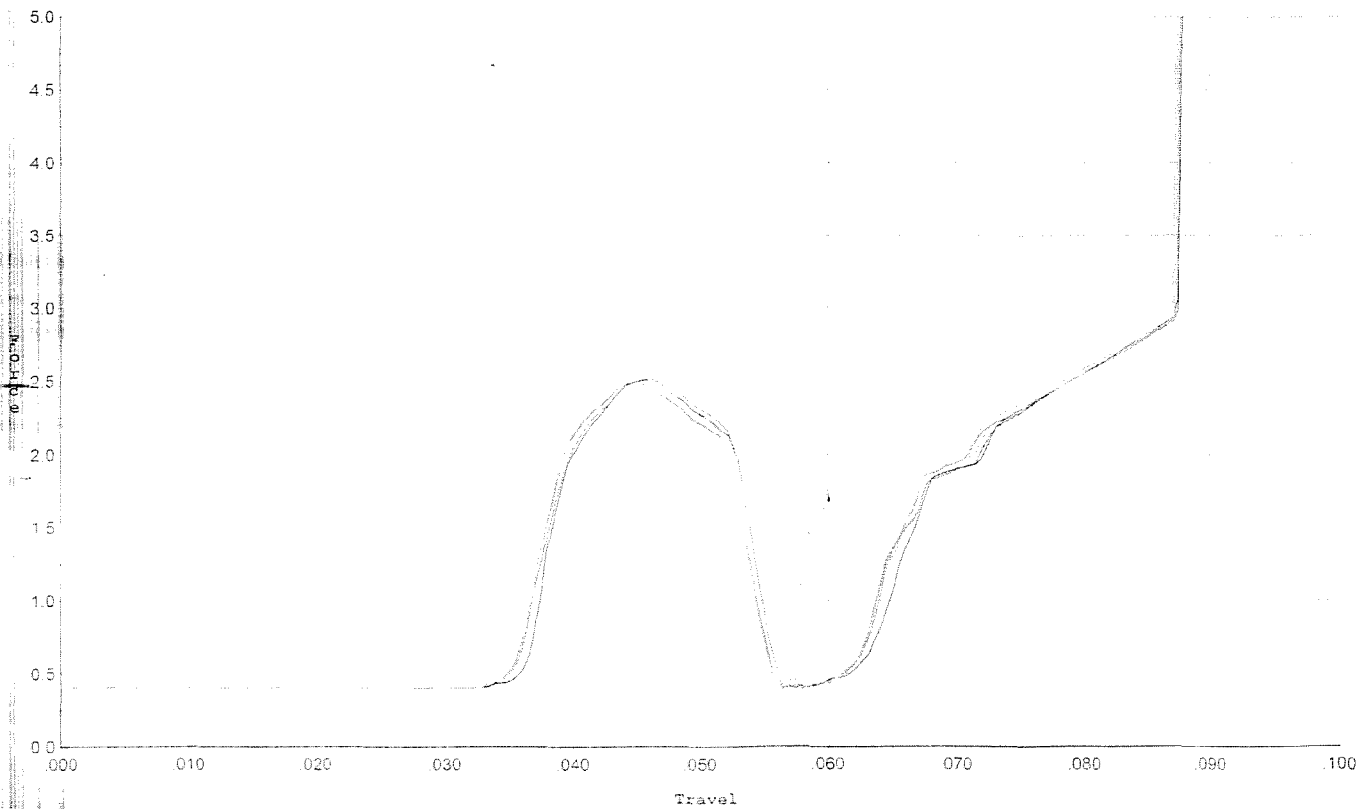
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.053	0.036	0.039	0.050		Set Trigger
2	2.517	0.052	0.035	0.039	0.050		Set Trigger
3	2.572	0.052	0.035	0.039	0.050		Set Trigger
4	2.563	0.052	0.035	0.038	0.050		Set Trigger
5	2.618	0.052	0.035	0.038	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



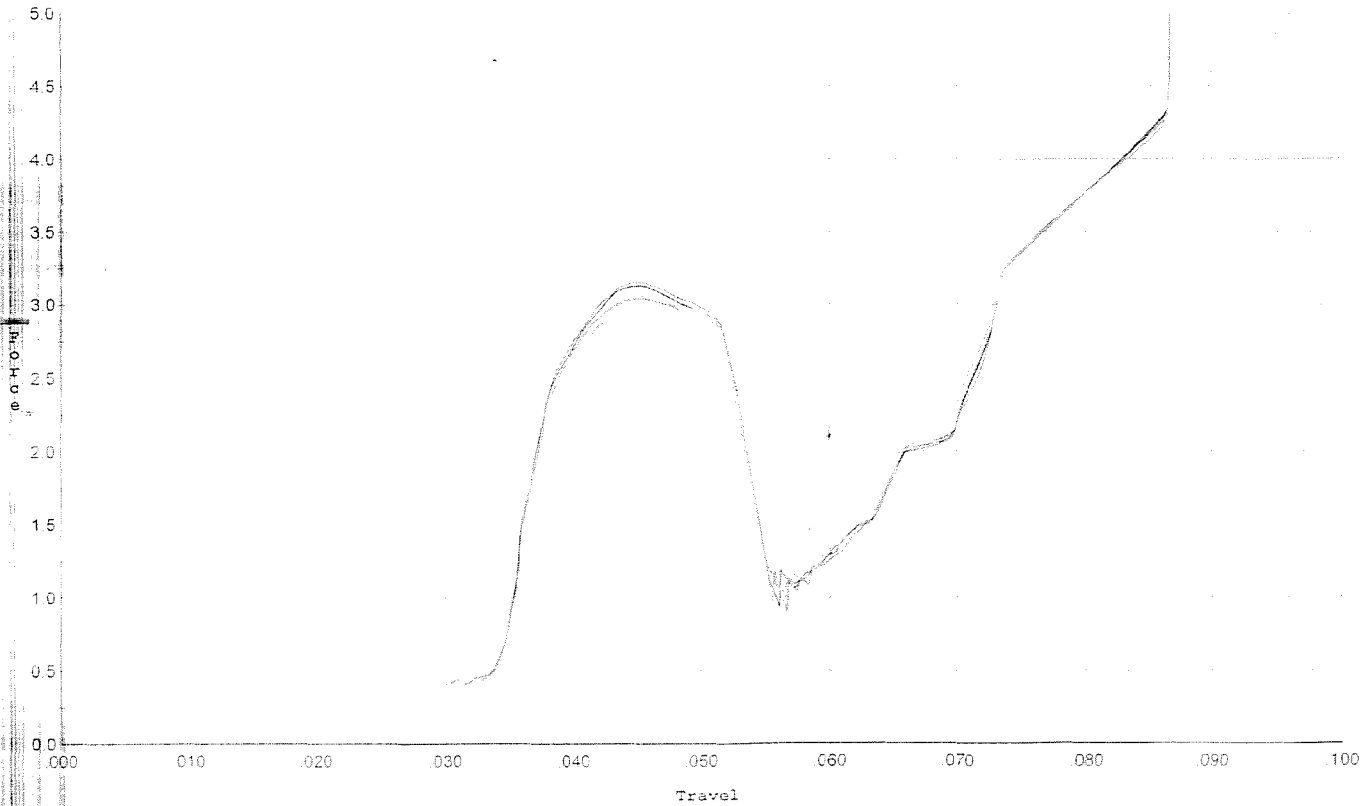
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.052	0.036	0.039	0.050		Set Trigger
2	2.512	0.053	0.037	0.039	0.051		Set Trigger
3	2.525	0.053	0.036	0.039	0.052		Set Trigger
4	2.522	0.053	0.036	0.039	0.051		
5	2.531	0.052	0.036	0.039	0.051		

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



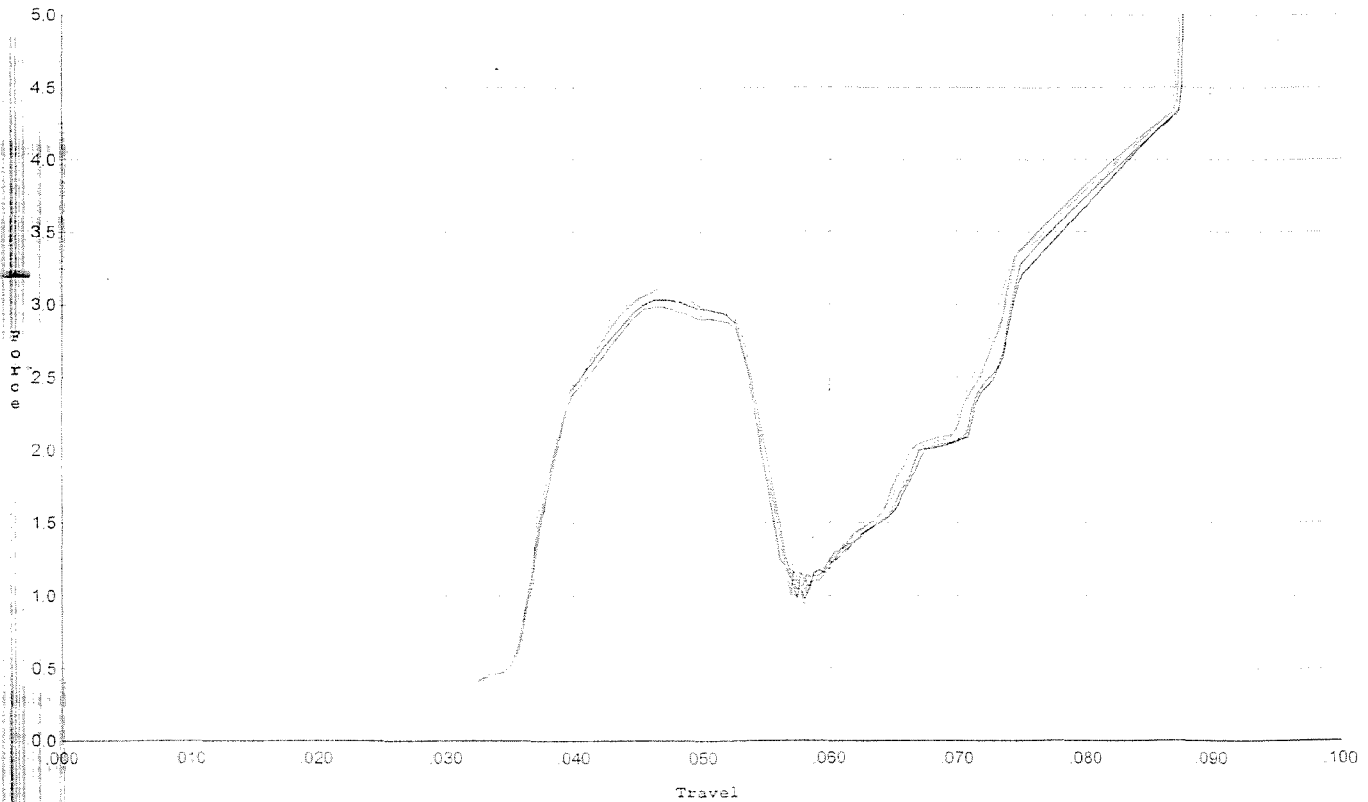
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.053	0.034	0.037	0.064		Set Trigger
2	3.134	0.053	0.034	0.037	0.064		Set Trigger
3	3.044	0.053	0.034	0.037	0.063		Set Trigger
4	3.074	0.053	0.034	0.037	0.063		
5	3.064	0.053	0.034	0.037	0.063		

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



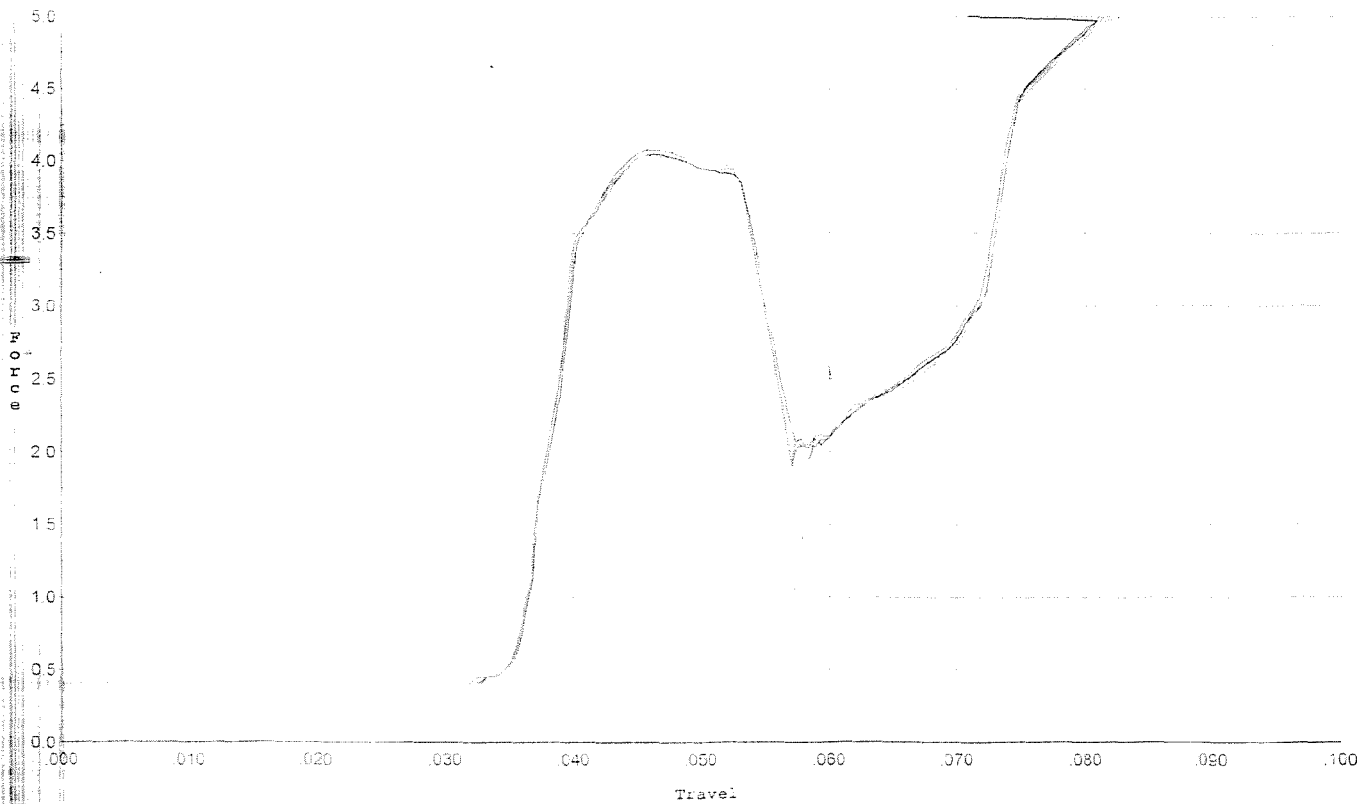
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.987	0.054	0.036	0.037	0.061		Set Trigger
2	3.031	0.054	0.035	0.037	0.062		Set Trigger
3	3.101	0.055	0.036	0.037	0.064		Set Trigger
4	3.104	0.055	0.036	0.037	0.065		Set Trigger
5	3.077	0.055	0.035	0.037	0.065		Set Trigger

Aug 306

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



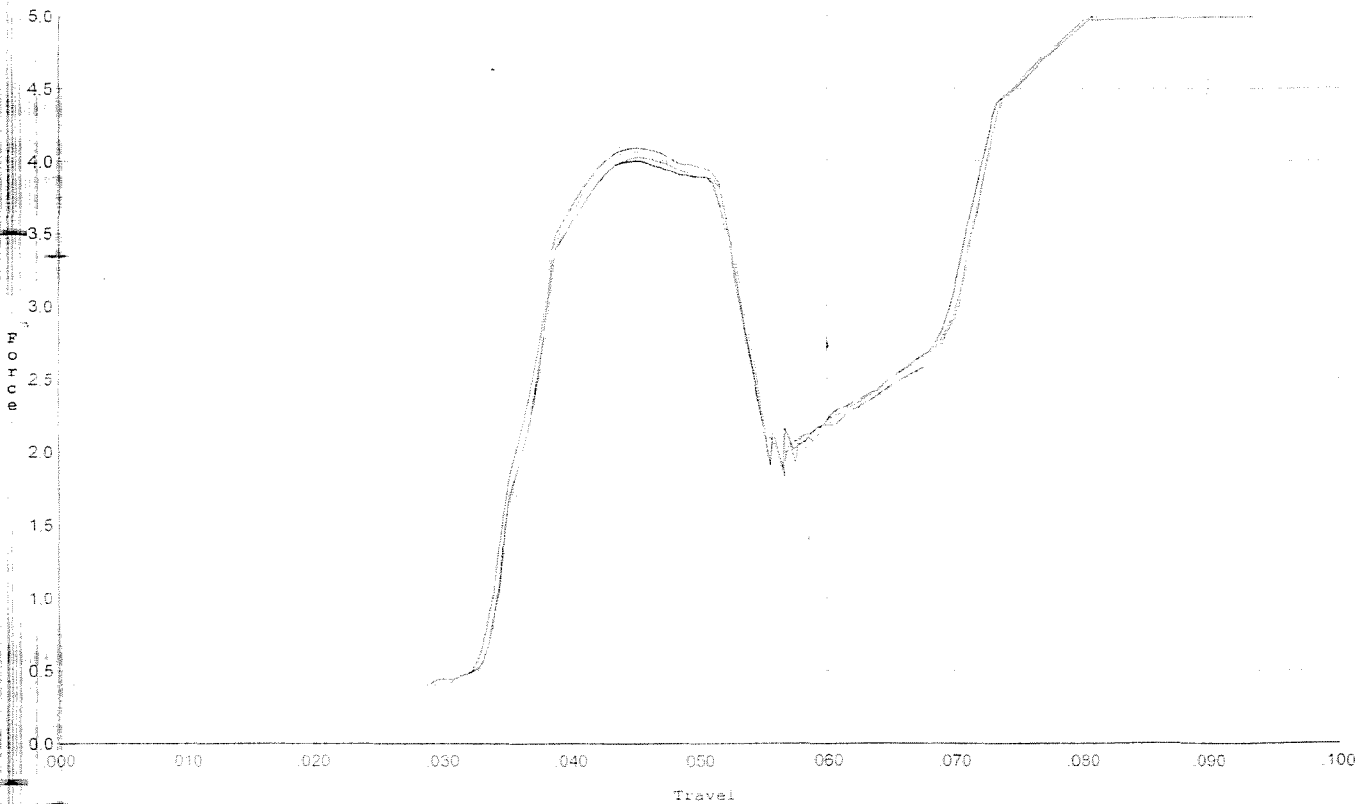
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.055	0.035	0.036	0.082		Set Trigger
2	4.052	0.054	0.035	0.036	0.080		Set Trigger
3	4.040	0.055	0.036	0.036	0.081		Set Trigger
4	4.071	0.054	0.036	0.036	0.080		Set Trigger
5	4.107	0.054	0.036	0.036	0.080		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



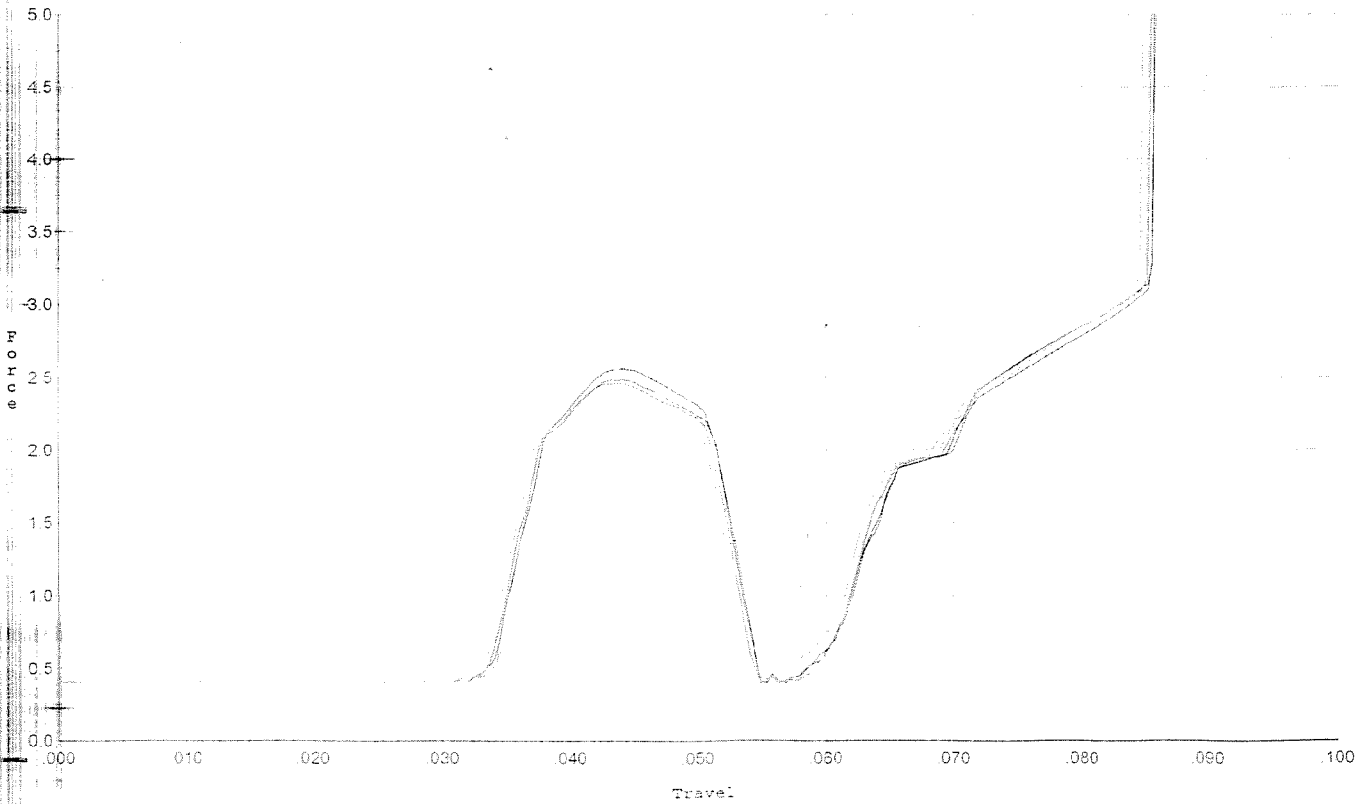
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.052	0.033	0.035	0.080		Set Trigger
2	3.999	0.052	0.033	0.035	0.078		Set Trigger
3	4.028	0.053	0.033	0.035	0.080		Set Trigger
4	4.065	0.052	0.033	0.035	0.079		
5	4.128	0.053	0.033	0.035	0.081		

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



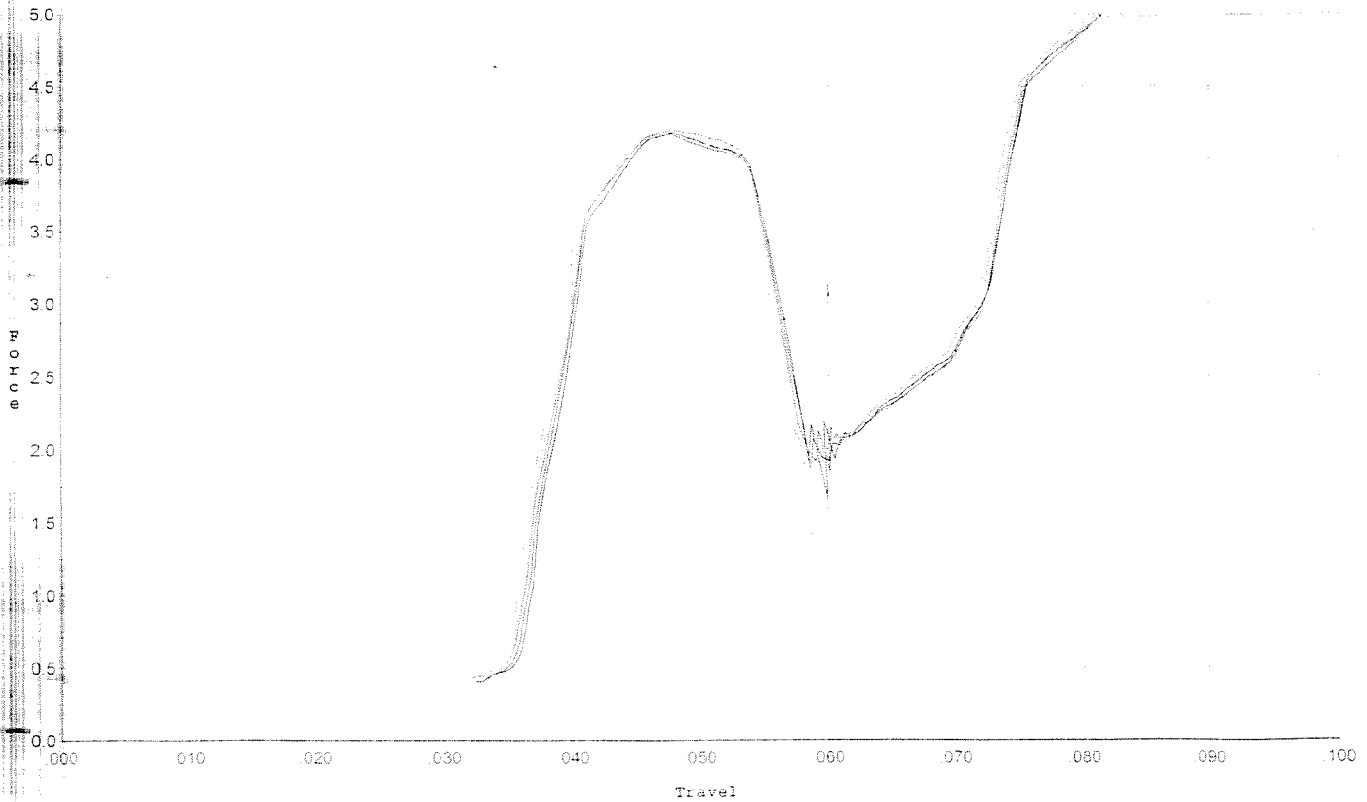
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.053	0.034	0.037	0.053		Set Trigger
2	2.564	0.051	0.034	0.038	0.052		Set Trigger
3	2.464	0.052	0.035	0.037	0.051		Set Trigger
4	2.501	0.052	0.035	0.037	0.052		
5	2.562	0.051	0.034	0.037	0.052		

Aug 251

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.167	0.055	0.036	0.036	0.085		Set Trigger
2	4.173	0.057	0.036	0.036	0.086		Set Trigger
3	4.196	0.056	0.035	0.036	0.086		Set Trigger
4	4.184	0.056	0.035	0.035	0.087		
5	4.164	0.055	0.035	0.036	0.085		

Avg 4.17