

G-6807803

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker

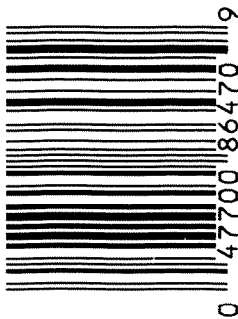


BM FORM

|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6807803

UPC



GUN SERIAL #

G 680 7803

| OP # | OPERATION NAME                                                 | READINGS            | DATE    | INITIAL |
|------|----------------------------------------------------------------|---------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 2-26-09 | SPD     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 2-26-09 | RP      |
| 440  | PROOF                                                          |                     | 2-26-09 | SPD     |
| 460  | CHECK HEADSPACE                                                |                     | 2-26-09 | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 2-26-09 | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 2-27-09 | RTZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 2-27-09 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATION (H)       | 3/2/09  | (H)     |
| 490  | MAGNAFLUX BOLT                                                 |                     |         |         |
| 500  | ROLLMARK CALIBER                                               |                     | 3/2/09  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 3/3/09  | DC      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 3/6     |         |
| 545  | (BOLT)                                                         |                     |         |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 3-10-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 3-10-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 3-10-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 3-11-09 | L. 82   |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |         |         |

F004 REV 5/2006

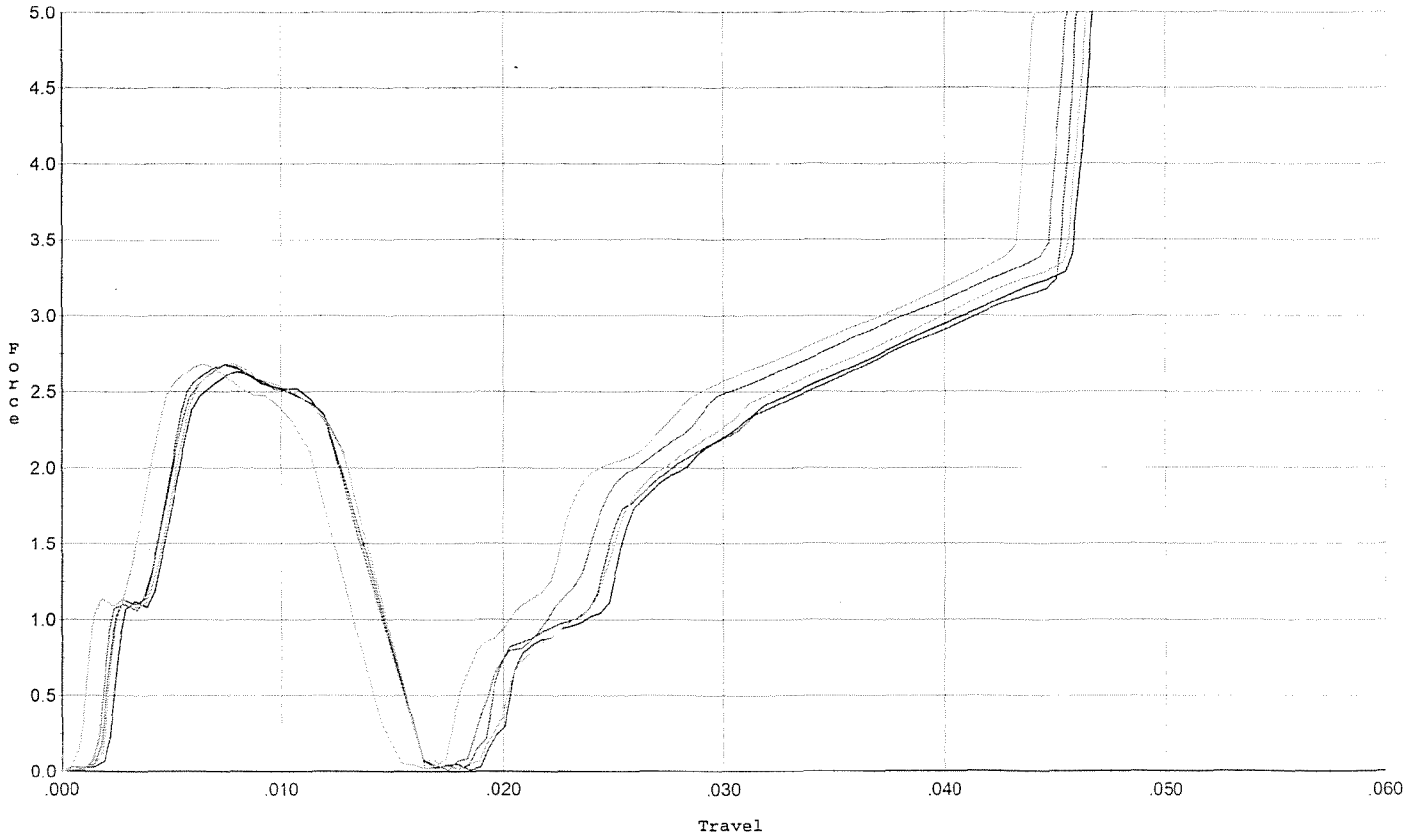
| OP #         | OPERATION NAME                                                                          | READINGS                                                        | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------------------------|-----------------------------------------------------------------|---------|---------|
| 560          | <b>BARBER - M24 0017784</b><br>F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span> | <u>4</u> <u>6</u> <u>6</u>                                      | 4-20-09 | WW      |
| CONT.        |                                                                                         |                                                                 |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                                              | <u>3</u> <u>3</u> <u>3</u>                                      | 4-20-09 | WW      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                               |                                                                 |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                                              | <u>.022</u> <u>.023</u> <u>.022</u>                             | 4-20-09 | WW      |
|              | J) ASSEMBLE STOCK                                                                       |                                                                 | 3-11-09 | S. J.   |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                                             |                                                                 | 4-20-09 | WW      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                                |                                                                 |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                                              |                                                                 |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER                   |                                                                 |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                                             | <div>PASS</div> <div>PASS</div> <div>FAIL</div> <div>FAIL</div> | 3-16-09 | TL      |
|              | MALFUNCTION                                                                             | CORRECTION                                                      |         |         |
|              | MALFUNCTION                                                                             | CORRECTION                                                      |         |         |
|              | MALFUNCTION                                                                             | CORRECTION                                                      |         |         |
|              | MALFUNCTION                                                                             | CORRECTION                                                      |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                                   |                                                                 | 3-16-09 | WW      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                                        |                                                                 | 4-20-09 | WW      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span>                | <u>2.56</u> <u>2.46</u> <u>2.47</u> <u>2.50</u> <u>2.51</u>     | 3-18-09 | TL      |
|              | C) FUNCTION                                                                             |                                                                 | 4-20-09 | WW      |
| 690          | PACK                                                                                    |                                                                 | 5-27-09 | WW      |

F004 REV 5/2006

Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 3/3/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs ini +/- .50 lb



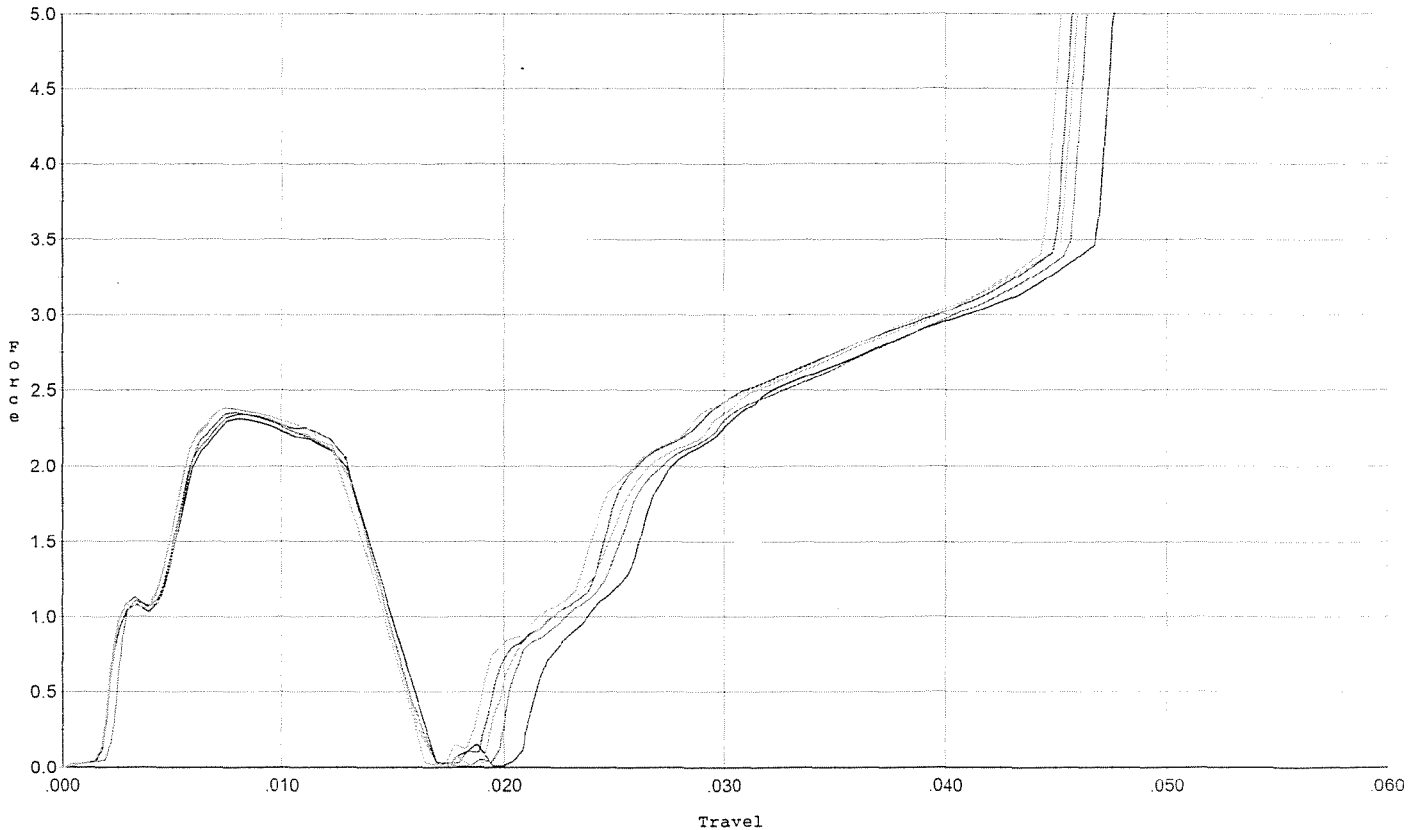
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.677      | 0.014             | 0.00            | 0.036      | 0.023             |           | Set Trigger |
| 2 | 2.631      | 0.013             | 0.00            | 0.036      | 0.021             |           | Set Trigger |
| 3 | 2.677      | 0.012             | 0.00            | 0.036      | 0.020             |           | Set Trigger |
| 4 | 2.685      | 0.013             | 0.00            | 0.036      | 0.021             |           | Set Trigger |
| 5 | 2.682      | 0.011             | 0.00            | 0.035      | 0.020             |           | Set Trigger |

A-2-67

Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/3/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



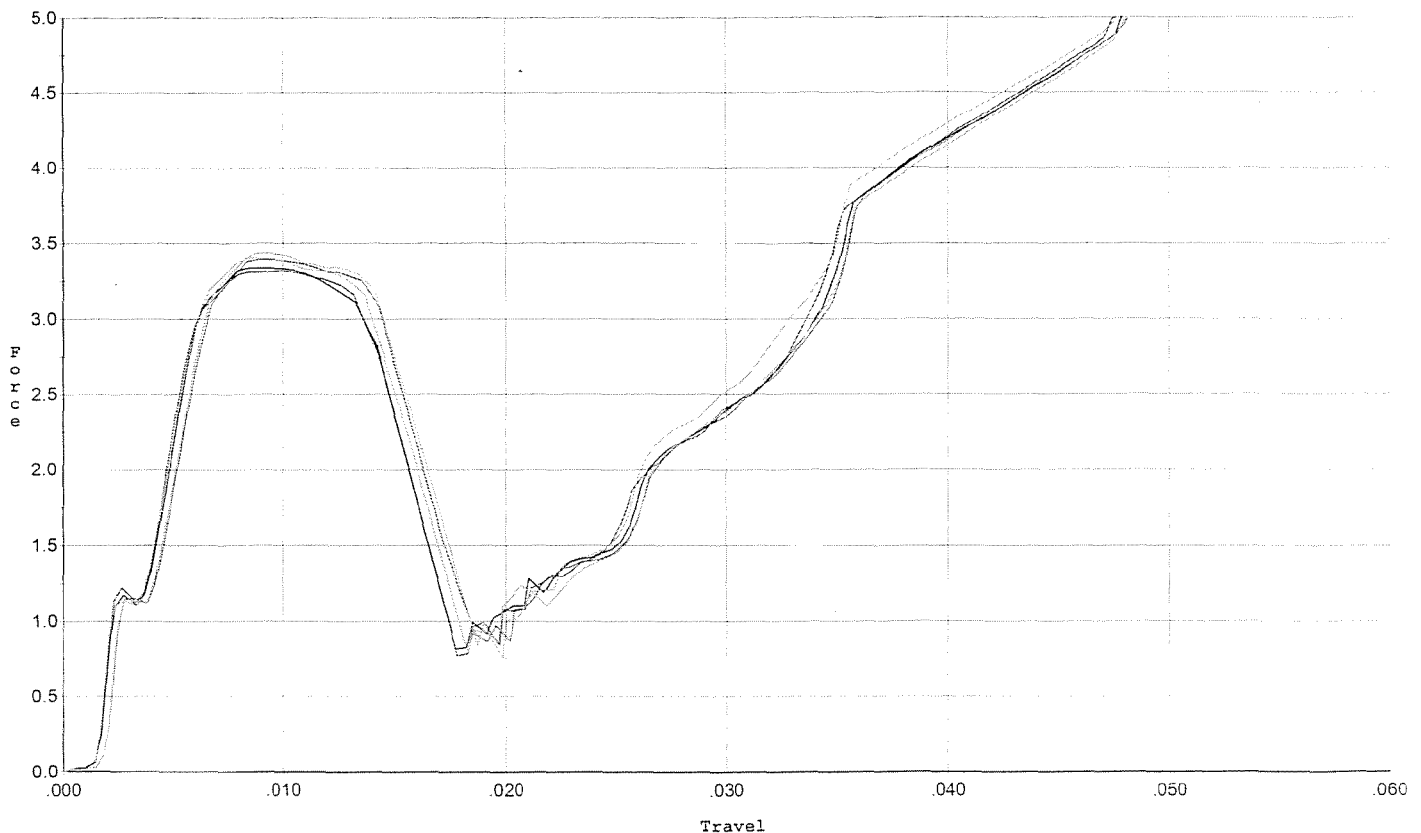
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.338      | 0.013             | 0.002           | 0.035      | 0.020             |           | Set Trigger |
| 2 | 2.312      | 0.013             | 0.00            | 0.037      | 0.019             |           | Set Trigger |
| 3 | 2.352      | 0.013             | 0.00            | 0.036      | 0.019             |           | Set Trigger |
| 4 | 2.383      | 0.014             | 0.002           | 0.035      | 0.021             |           | Set Trigger |
| 5 | 2.385      | 0.013             | 0.004           | 0.036      | 0.020             |           | Set Trigger |

A-2-35

Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 3/3/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs ini +/- .75 lb



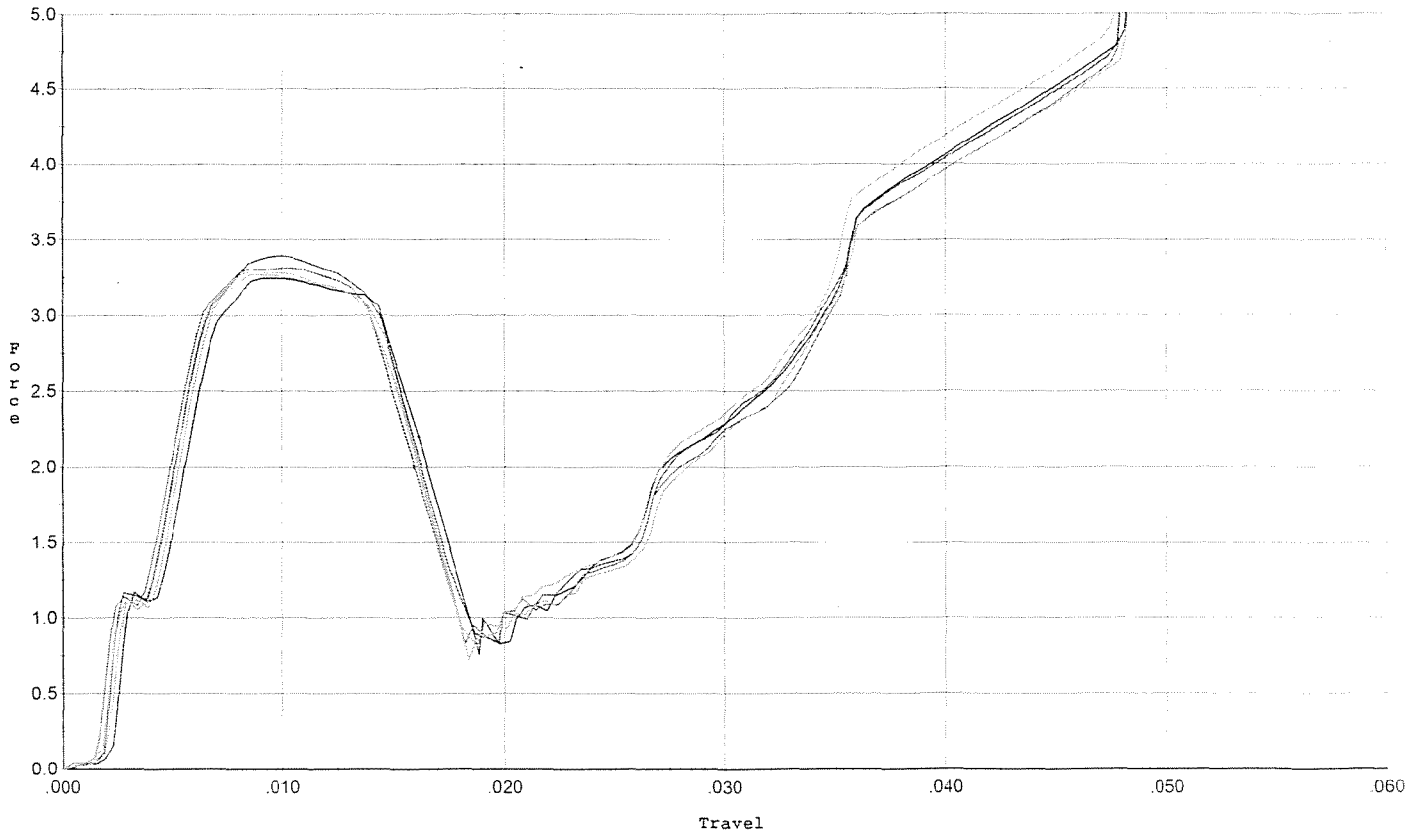
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.322      | 0.014             | 0.00            | 0.034      | 0.031             |           | Set Trigger |
| 2 | 3.340      | 0.014             | 0.00            | 0.034      | 0.031             |           | Set Trigger |
| 3 | 3.394      | 0.014             | 0.004           | 0.034      | 0.031             |           | Set Trigger |
| 4 | 3.406      | 0.016             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 5 | 3.437      | 0.016             | 0.004           | 0.034      | 0.035             |           | Set Trigger |

A-3-38

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/3/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



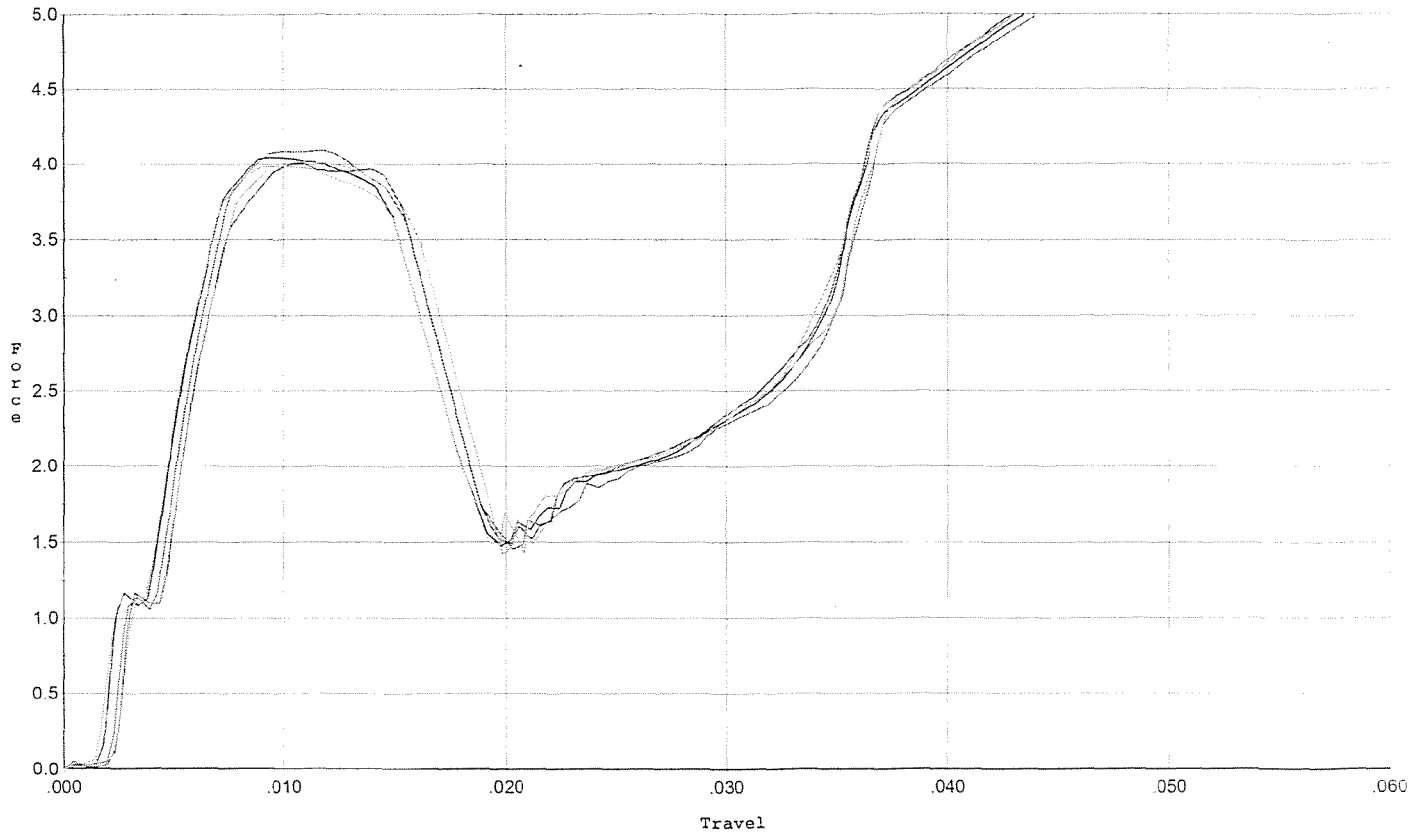
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.393      | 0.014             | 0.004           | 0.034      | 0.031             |           | Set Trigger |
| 2 | 3.246      | 0.016             | 0.00            | 0.034      | 0.033             |           | Set Trigger |
| 3 | 3.311      | 0.016             | 0.00            | 0.034      | 0.034             |           | Set Trigger |
| 4 | 3.288      | 0.015             | 0.00            | 0.034      | 0.032             |           | Set Trigger |
| 5 | 3.269      | 0.015             | 0.00            | 0.034      | 0.031             |           | Set Trigger |

A-3-30

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: C Schults 3/3/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



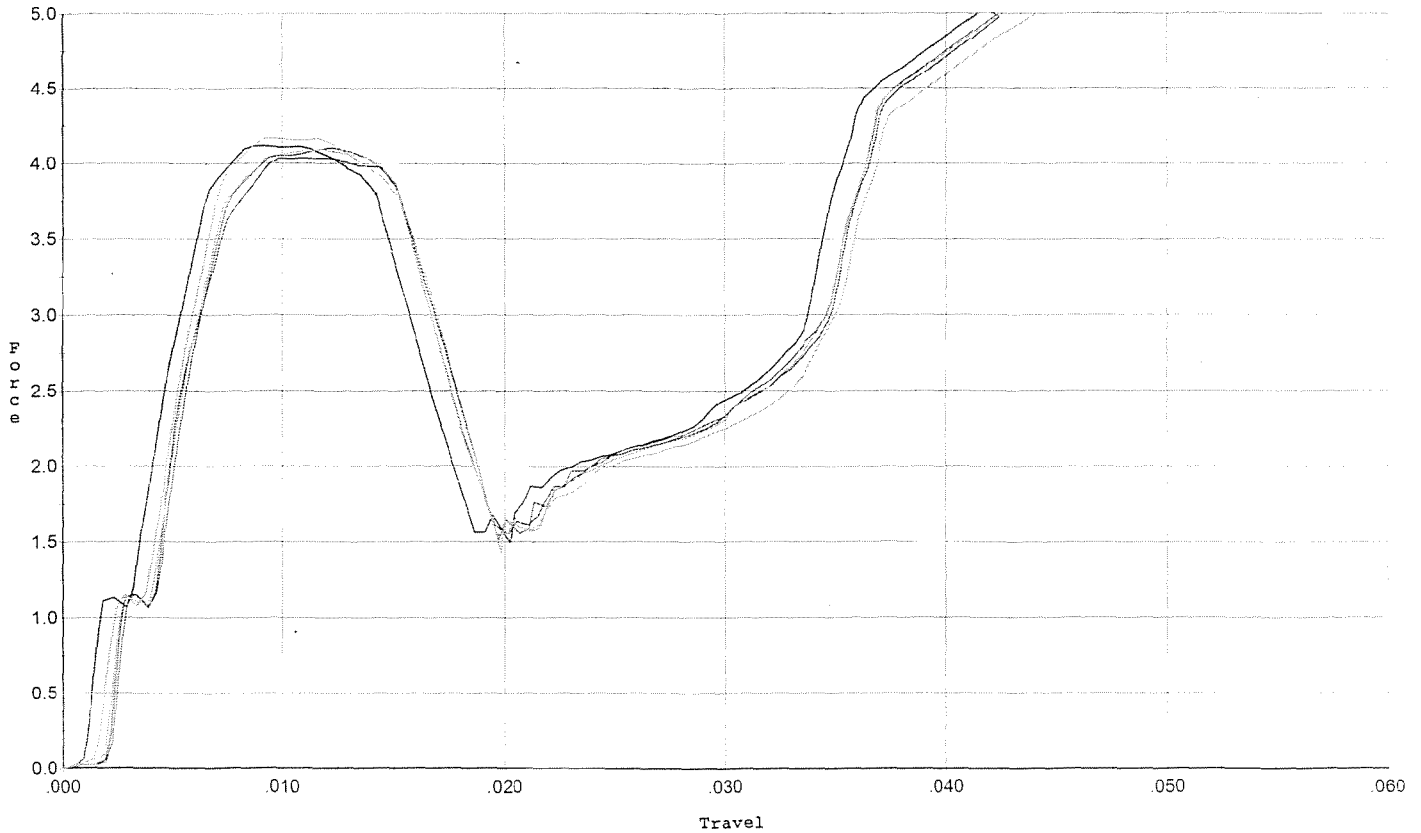
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.006      | 0.015             | 0.002           | 0.033      | 0.038             |           | Set Trigger |
| 2 | 4.047      | 0.015             | 0.00            | 0.033      | 0.038             |           | Set Trigger |
| 3 | 4.090      | 0.015             | 0.00            | 0.033      | 0.039             |           | Set Trigger |
| 4 | 3.986      | 0.015             | 0.00            | 0.033      | 0.038             |           | Set Trigger |
| 5 | 4.018      | 0.016             | 0.005           | 0.033      | 0.040             |           | Set Trigger |

A.4.02

Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 3/3/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



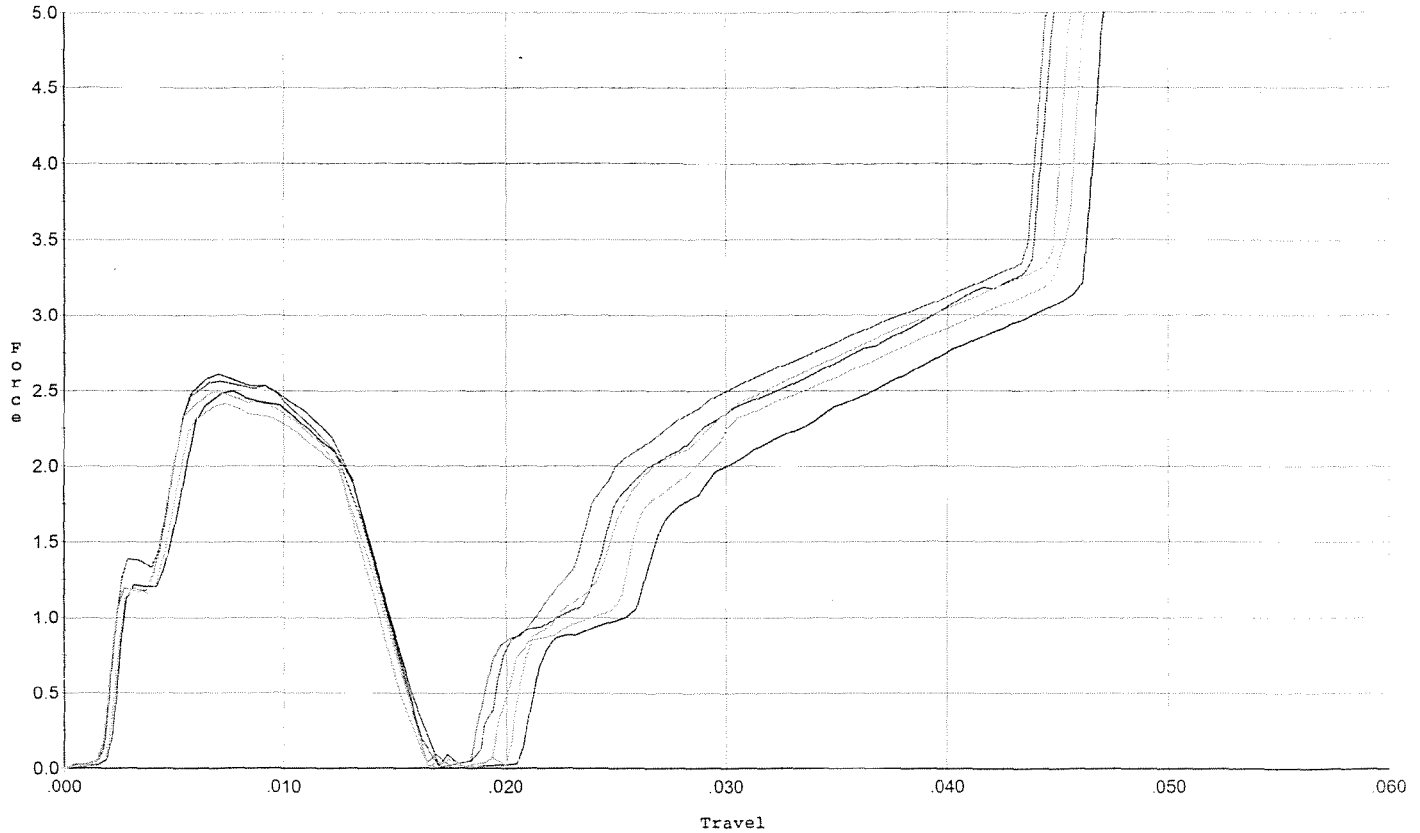
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.036      | 0.015             | 0.002           | 0.033      | 0.039             |           | Set Trigger |
| 2 | 4.115      | 0.014             | 0.00            | 0.033      | 0.038             |           | Set Trigger |
| 3 | 4.102      | 0.017             | 0.00            | 0.032      | 0.044             |           | Set Trigger |
| 4 | 4.096      | 0.017             | 0.002           | 0.033      | 0.043             |           | Set Trigger |
| 5 | 4.168      | 0.015             | 0.00            | 0.033      | 0.040             |           | Set Trigger |

A-4.10

Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 3/3/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



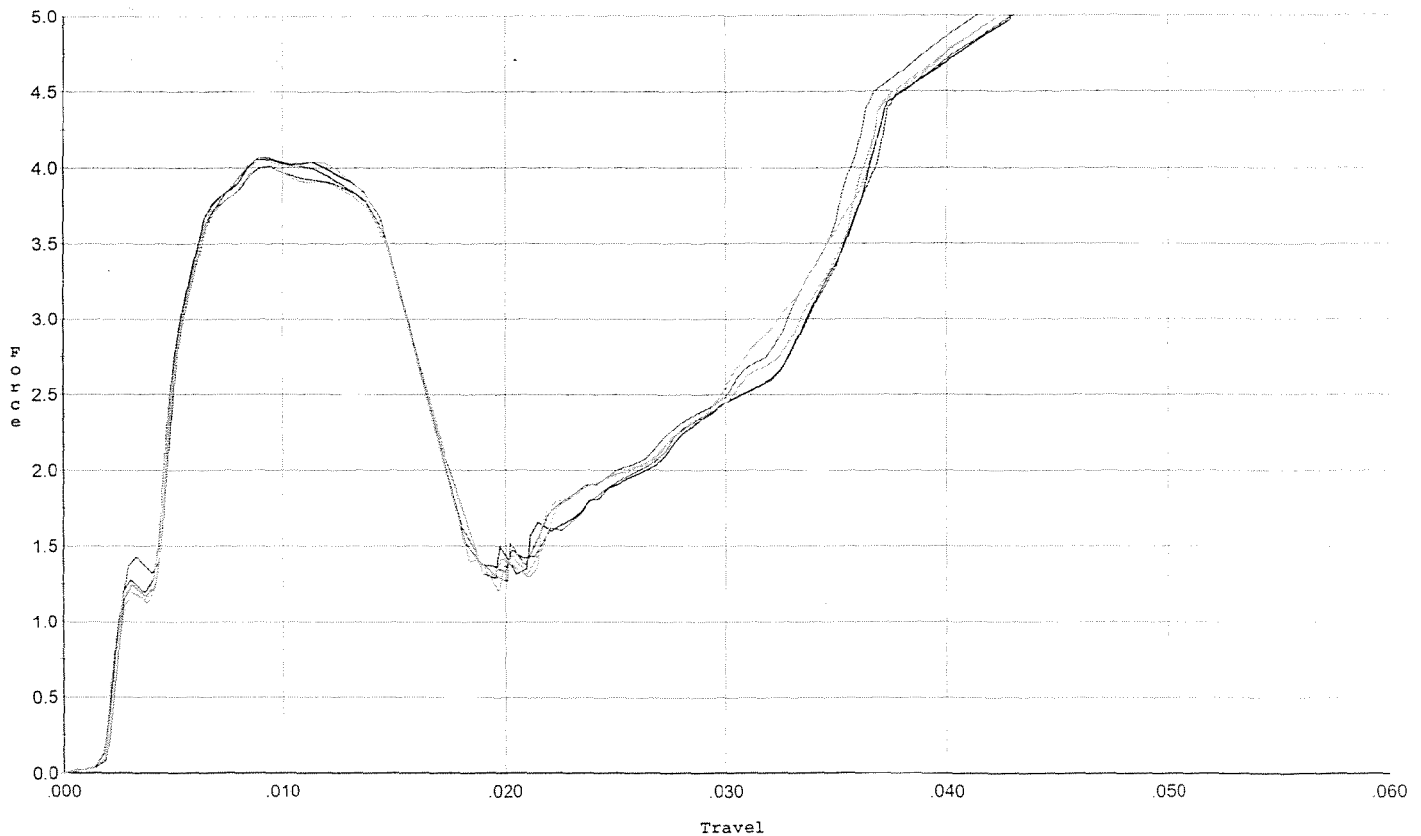
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.613      | 0.013             | 0.002           | 0.034      | 0.022             |           | Set Trigger |
| 2 | 2.494      | 0.013             | 0.002           | 0.037      | 0.020             |           | Set Trigger |
| 3 | 2.566      | 0.013             | 0.004           | 0.034      | 0.022             |           | Set Trigger |
| 4 | 2.416      | 0.014             | 0.00            | 0.036      | 0.021             |           | Set Trigger |
| 5 | 2.488      | 0.012             | 0.004           | 0.036      | 0.020             |           | Set Trigger |

A-2-51

# Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: C Schults 3/3/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.071      | 0.015             | 0.00            | 0.034      | 0.037             |           | Set Trigger |
| 2 | 4.056      | 0.014             | 0.00            | 0.034      | 0.037             |           | Set Trigger |
| 3 | 4.004      | 0.015             | 0.00            | 0.033      | 0.037             |           | Set Trigger |
| 4 | 4.049      | 0.014             | 0.004           | 0.033      | 0.037             |           | Set Trigger |
| 5 | 4.011      | 0.015             | 0.00            | 0.033      | 0.037             |           | Set Trigger |

A-4.03