

G6807812

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



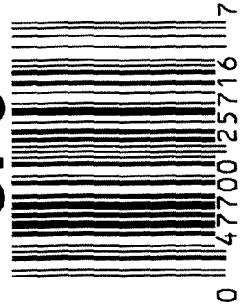
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6807812

UPC



GUN SERIAL # G 6807812

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	SPD
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	SPD
460	CHECK HEADSPACE		2-27-09	SPD
470	DIS-ASSEMBLE ACTION		2-27-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RT
480	MAGNAFLUX BBL ACTION	(A)	3/5/09	(A)
490	MAGNAFLUX BOLT		3/5/09	MR
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	WJ
540	APPLY COATINGS (BARREL ACTION)		3/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-13-09	RP, RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

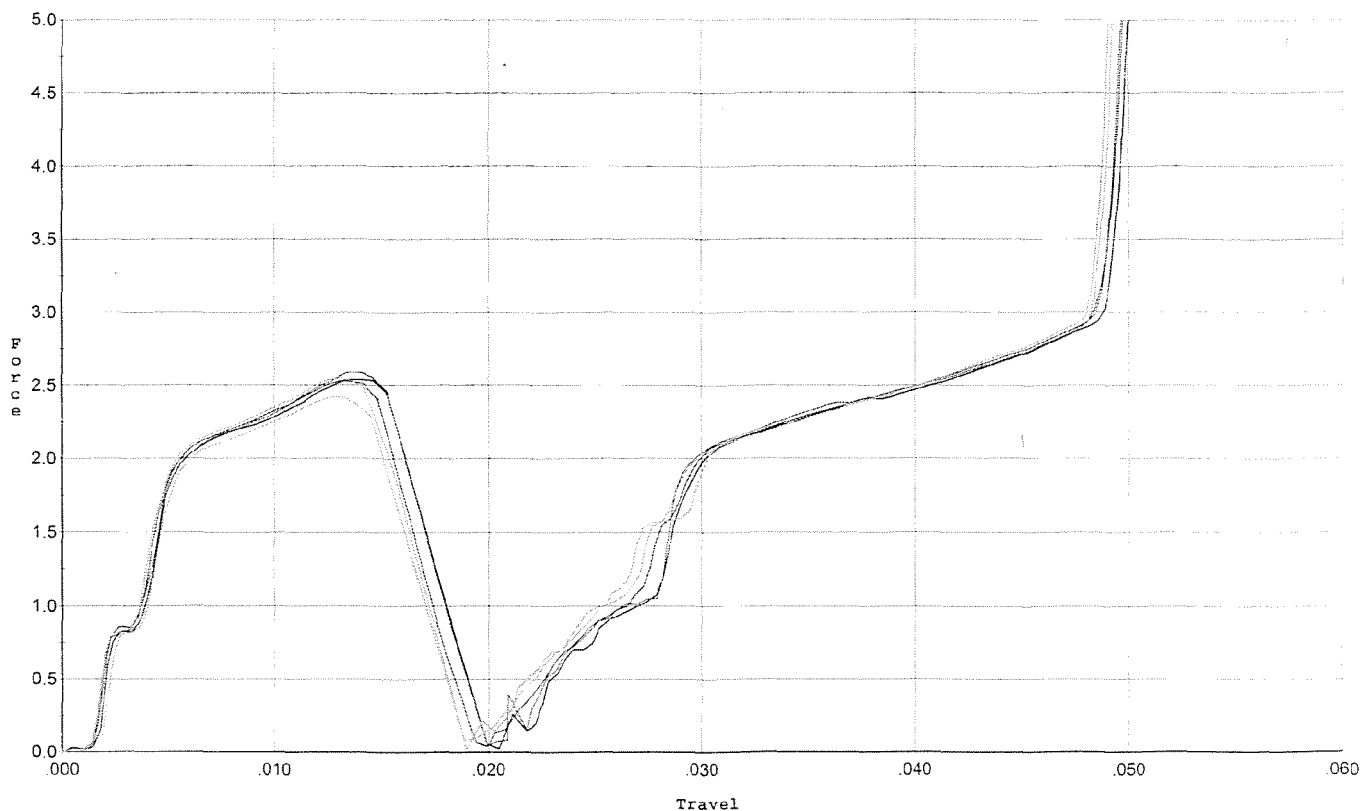
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	3-18-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-18-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	3-18-09	NW
	J) ASSEMBLE STOCK		3-13-09	DN
	K) ASSEMBLE SWIVEL STUDS		3-18-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-17-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-17-09	NW
670	FINAL INSPECTION A) HEADSPACE		3-18-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.52</u> <u>2.49</u> <u>2.54</u> <u>2.50</u>	3-18-09	TC
	C) FUNCTION		3-18-09	NW
690	PACK		3/19/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



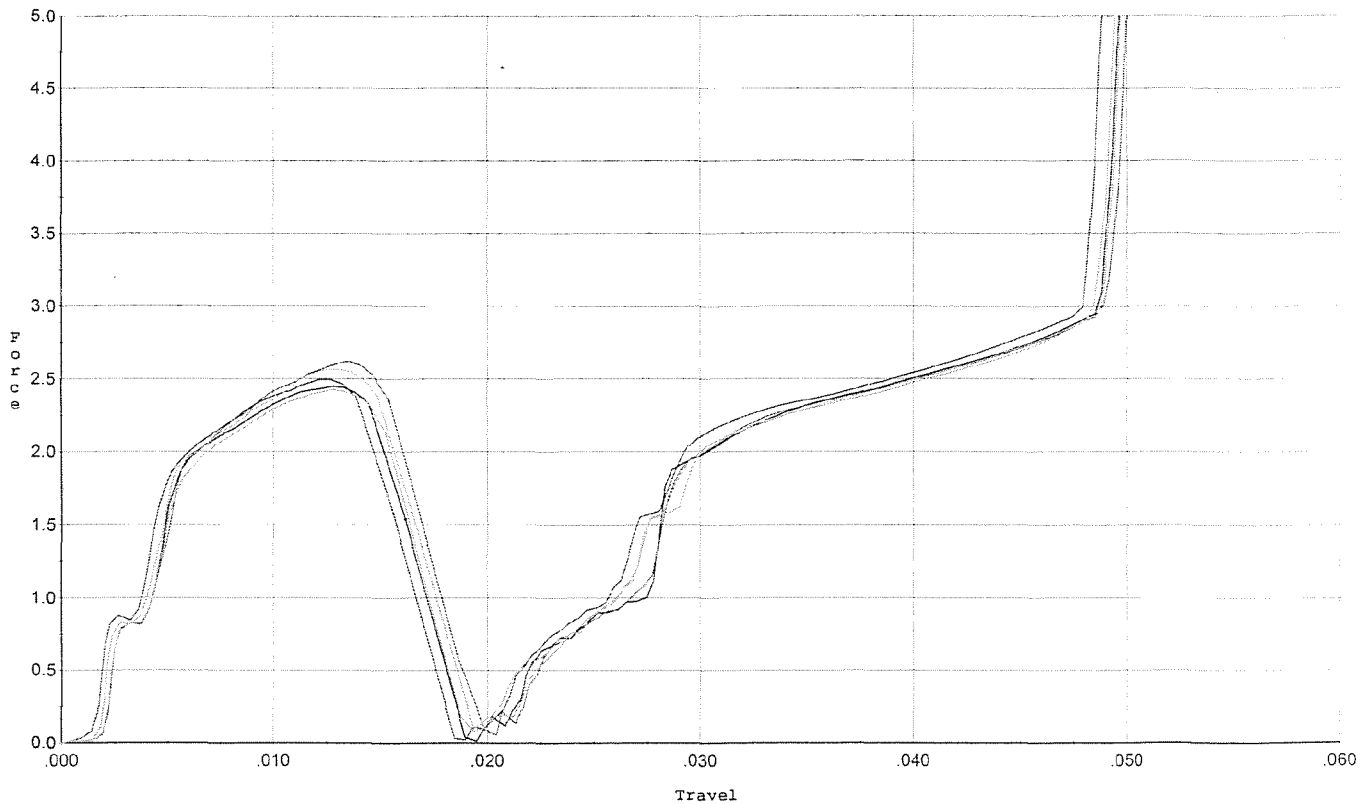
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.015	0.00	0.037	0.025		Set Trigger
2	2.545	0.015	0.00	0.037	0.026		Set Trigger
3	2.591	0.015	0.00	0.037	0.026		Set Trigger
4	2.422	0.017	0.00	0.037	0.026		Set Trigger
5	2.548	0.016	0.00	0.036	0.026		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



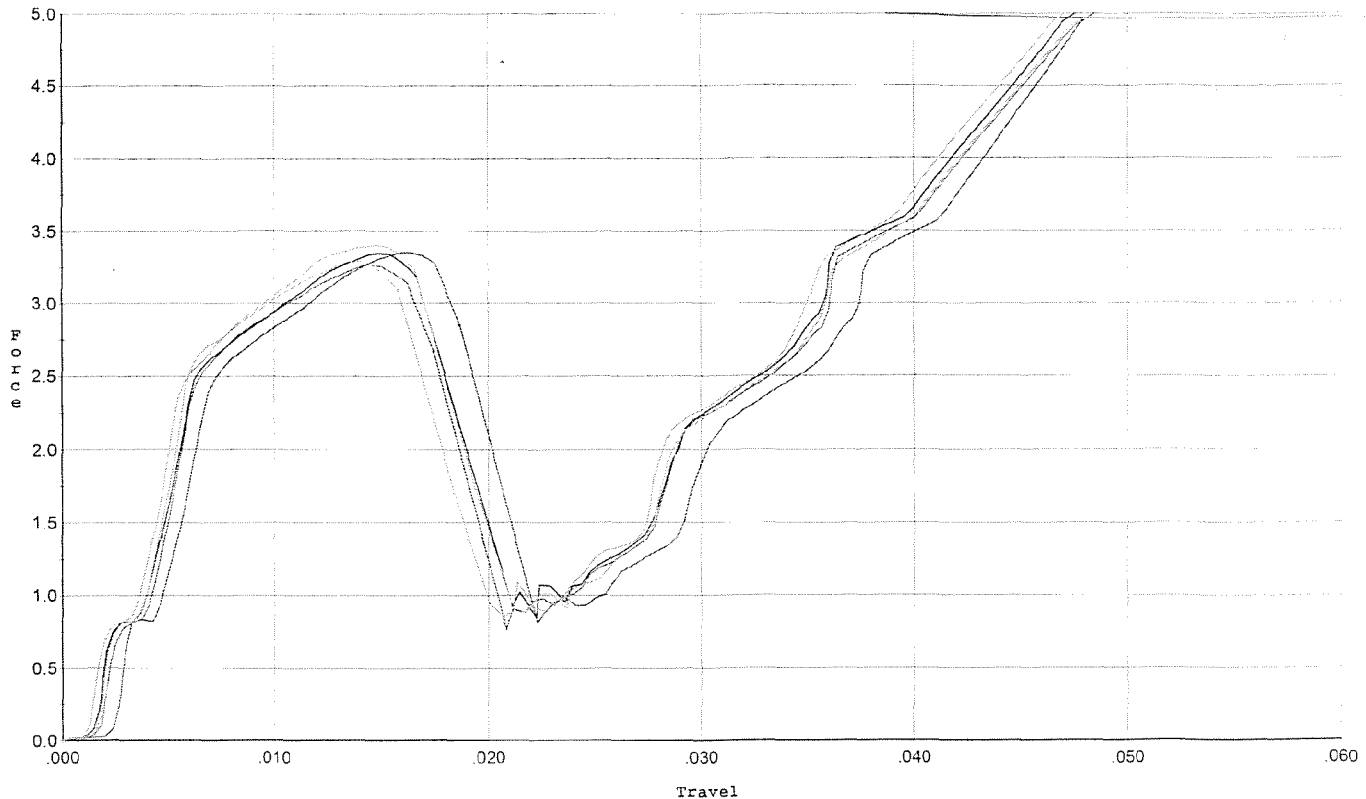
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.016	0.00	0.037	0.026		Set Trigger
2	2.447	0.016	0.002	0.037	0.026		Set Trigger
3	2.620	0.015	0.00	0.037	0.026		Set Trigger
4	2.565	0.017	0.00	0.036	0.028		Set Trigger
5	2.427	0.015	0.002	0.037	0.024		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.350	0.019	0.003	0.034	0.039		Set Trigger
2	3.347	0.017	0.00	0.034	0.036		Set Trigger
3	3.268	0.017	0.00	0.034	0.036		Set Trigger
4	3.404	0.017	0.00	0.034	0.036		Set Trigger
5	3.291	0.016	0.00	0.034	0.034		Set Trigger

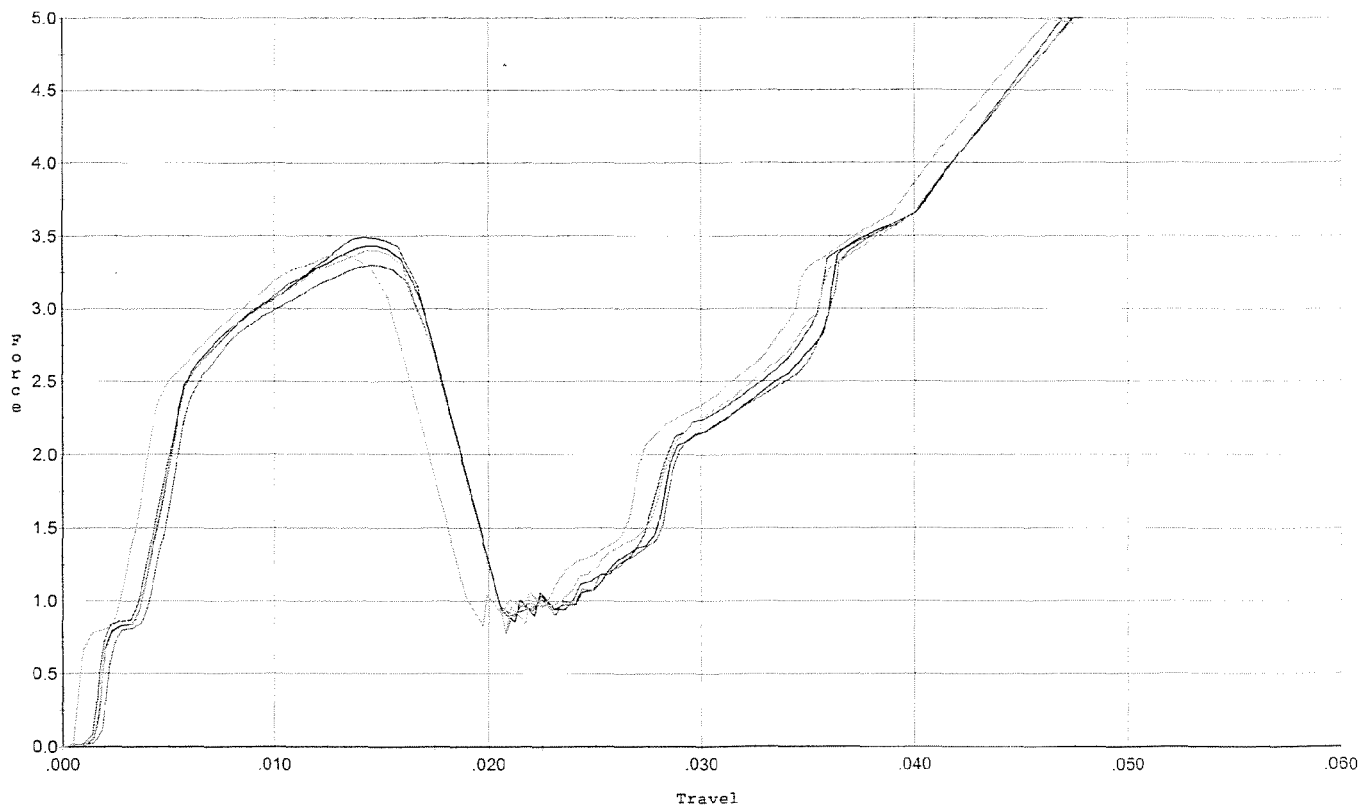
A-3.33

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc. 3/12/2009 10:00:17 AM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



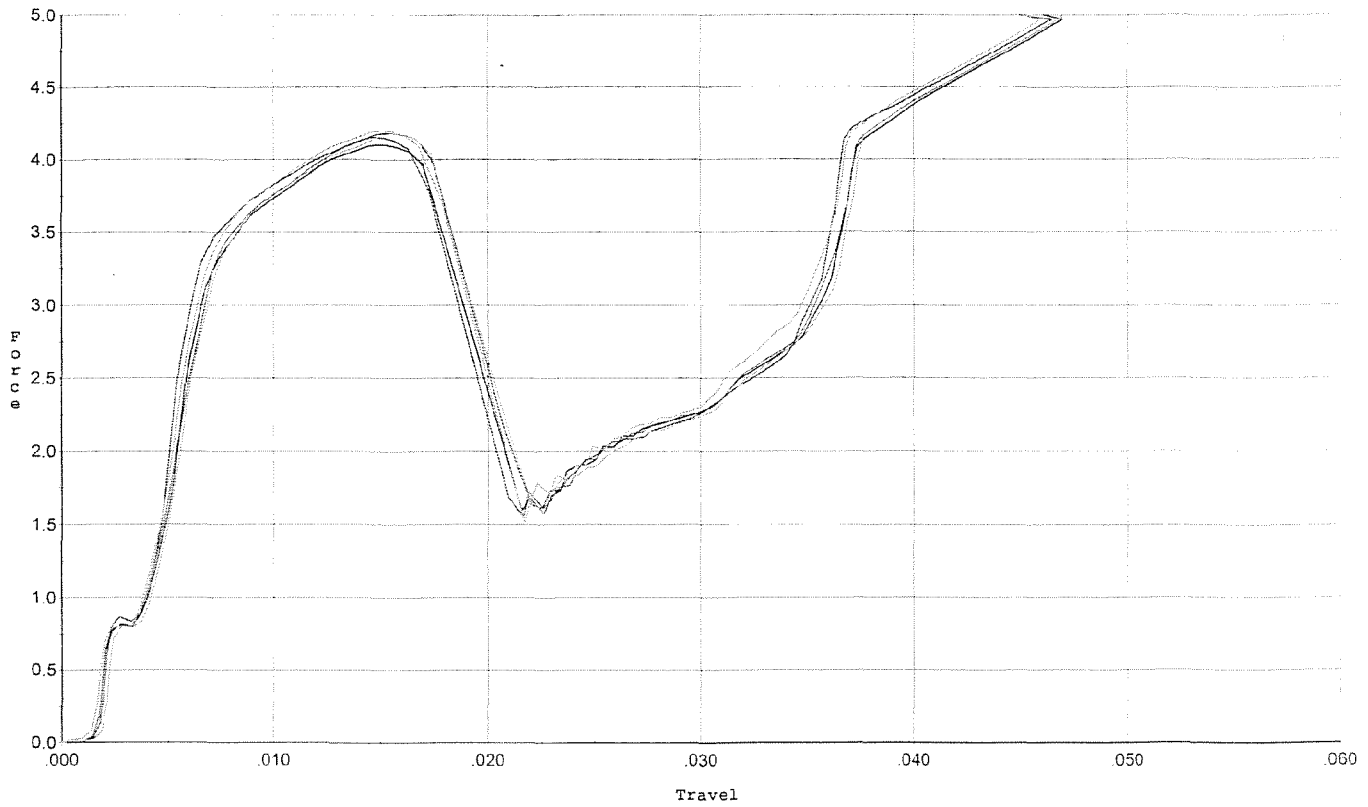
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.489	0.017	0.00	0.034	0.037		Set Trigger
2	3.432	0.017	0.00	0.034	0.037		Set Trigger
3	3.301	0.017	0.00	0.034	0.037		Set Trigger
4	3.402	0.017	0.00	0.034	0.038		Set Trigger
5	3.372	0.015	0.00	0.034	0.035		Set Trigger

A-339

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



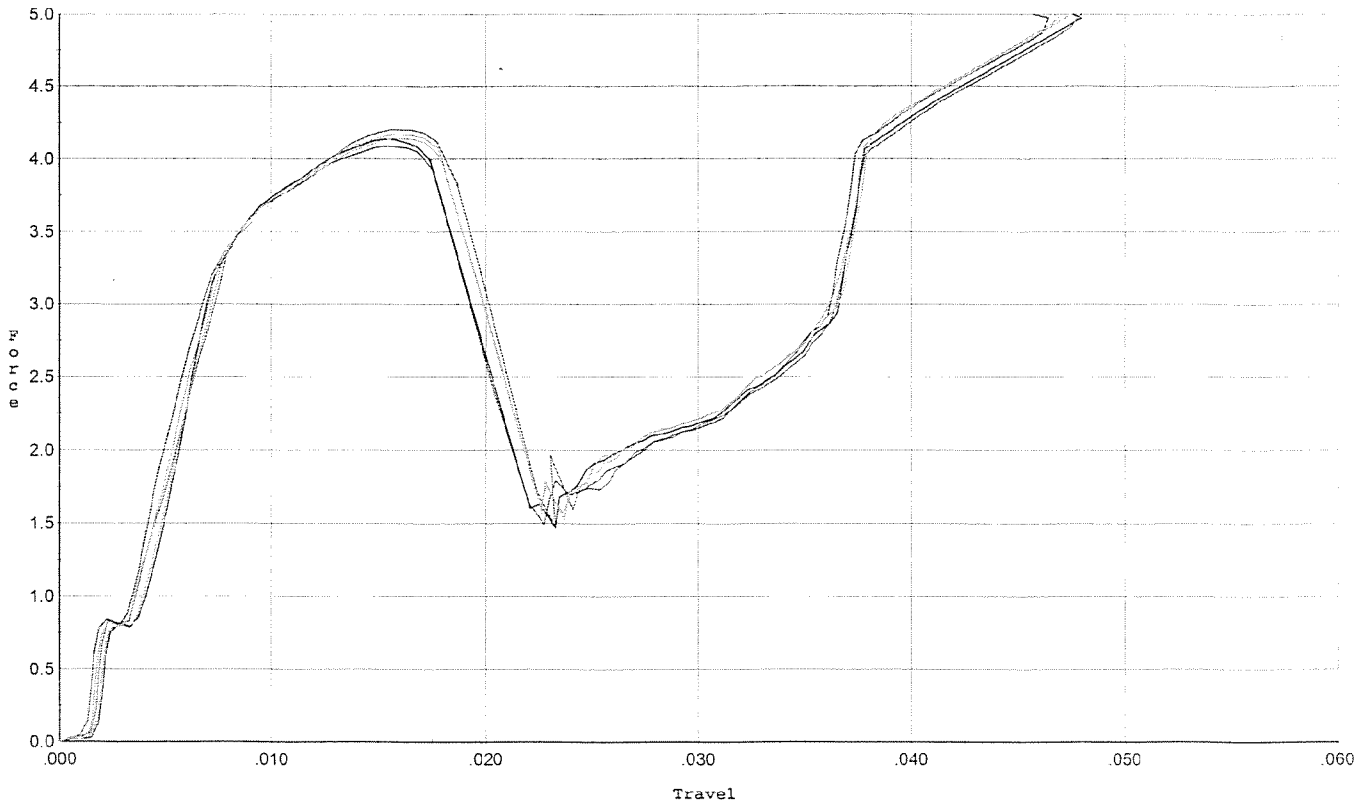
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.153	0.017	0.00	0.032	0.046		Set Trigger
2	4.104	0.017	0.00	0.033	0.044		Set Trigger
3	4.180	0.017	0.00	0.032	0.046		Set Trigger
4	4.177	0.017	0.002	0.033	0.045		Set Trigger
5	4.201	0.018	0.00	0.032	0.048		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



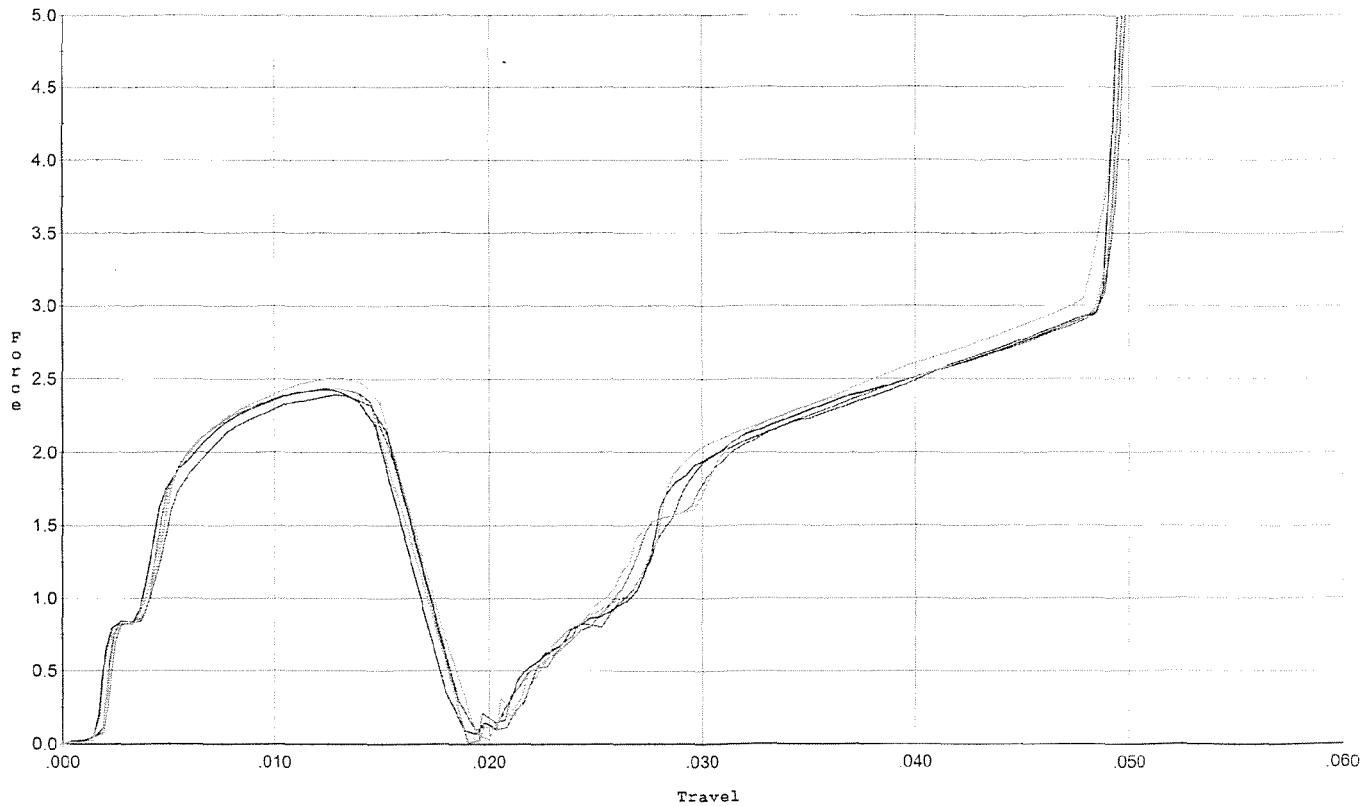
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.018	0.00	0.033	0.047		Set Trigger
2	4.136	0.017	0.00	0.033	0.045		Set Trigger
3	4.201	0.019	0.00	0.032	0.050		Set Trigger
4	4.142	0.020	0.00	0.032	0.053		Set Trigger
5	4.169	0.020	0.00	0.032	0.054		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/11/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



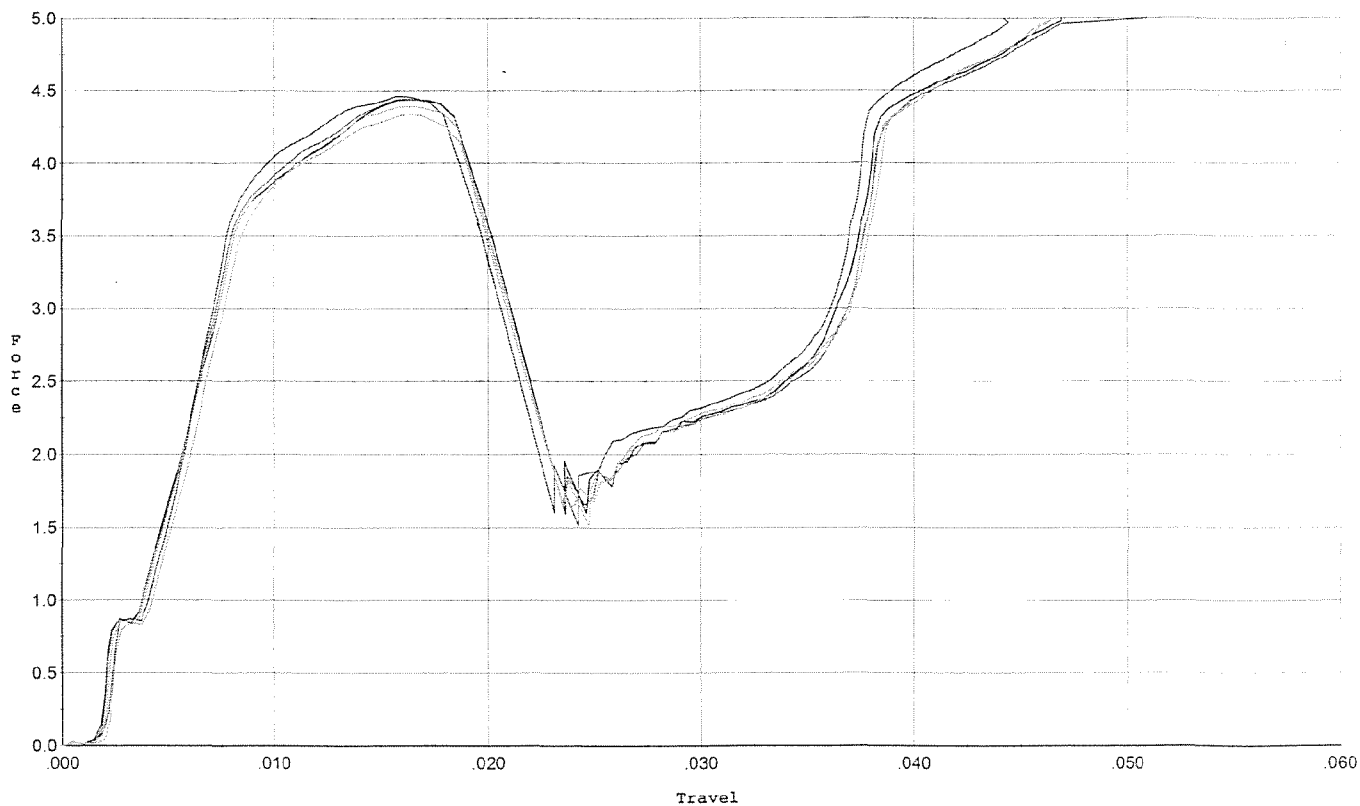
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.015	0.00	0.037	0.024		Set Trigger
2	2.428	0.015	0.00	0.037	0.024		Set Trigger
3	2.441	0.016	0.00	0.037	0.025		Set Trigger
4	2.442	0.016	0.00	0.037	0.027		Set Trigger
5	2.510	0.015	0.00	0.037	0.025		Set Trigger

A-2-44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.460	0.020	0.00	0.028	0.055		Set Trigger
2	4.436	0.020	0.00	0.028	0.056		Set Trigger
3	4.442	0.021	0.002	0.029	0.058		Set Trigger
4	4.389	0.021	0.002	0.028	0.057		Set Trigger
5	4.339	0.019	0.002	0.029	0.050		Set Trigger

A-4-41