

05594491

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00143914

Serial: C6594491 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 4/1/2008 1:32:14 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: HEADQUARTERS AND HEADQUARTERS CO

HEADQUARTERS AND HEADQUARTERS CO

Address 1: 2ND BN 9TH INF REG

2ND BN 9TH INF REG

Address 2: UNIT #15101

PO Box:

UNIT #15101

PO Box:

City: APO

APO

State: CA

Zip Code: 96224

Country: US

State: CA

Zip Code: 96224

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

4/2/2008

9:42 AM

NUM

Start

6 Mi...

AWAR...

4 Mi...

Part S...

Arms...

2 SA...

D

D

Serial Number: C6594491

Model: M24 SWS



RE00143914

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594491.___0

FILE DATE AND TIME: 04/16/2008 14:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.065
The Average Y Centroid of the Five Target Set:	-0.064
The Average Point of Impact of the Five Target Set:	0.091
The Average Mean Radius of the Five Target Set:	0.961
The Distance from POA to Centroid Target #1:	0.126
The Distance from Centroid Target #2 to Centroid Target #1:	0.085
The Distance from Centroid Target #3 to Centroid Target #1:	0.035
The Distance from Centroid Target #4 to Centroid Target #1:	0.129
The Distance from Centroid Target #5 to Centroid Target #1:	0.097

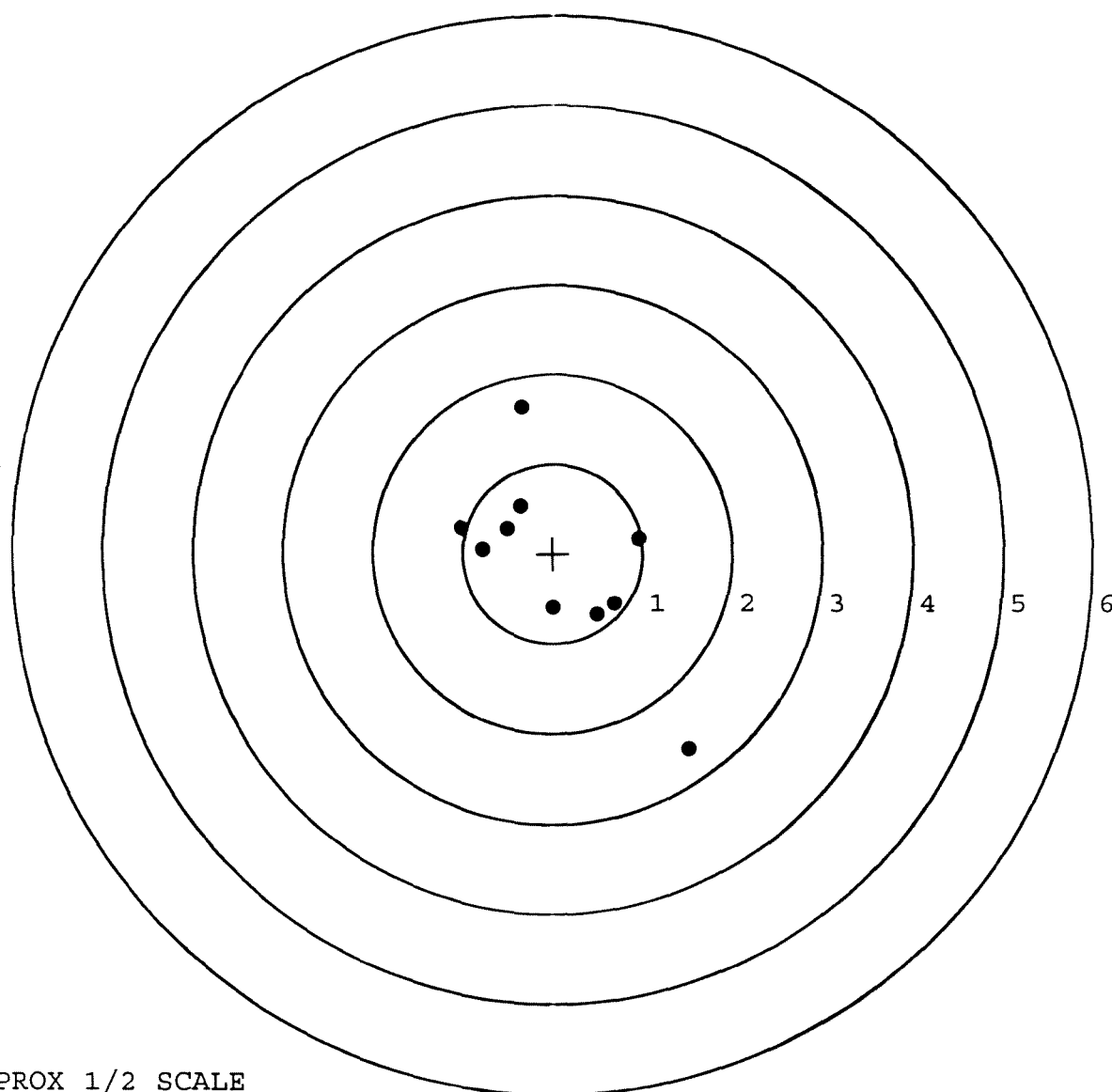
BARBER - M24 0018022

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 1
FILE DATE: 04/16/2008
FILE TIME: 14:04

X CENTROID: 0.064
Y CENTROID: -0.109
POA TO CENTROID: 0.126
HORZ SPREAD: 2.548
VERT SPREAD: 3.802
GROUP SPREAD: 4.240
MIN RADIUS: 0.503
MAX RADIUS: 2.530
MEAN RADIUS: 1.071

IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.525	-2.174
2:	0.955	0.171
3:	0.690	-0.562
4:	0.496	-0.684
5:	-0.004	-0.607
6:	-0.774	0.053
7:	-1.023	0.282
8:	-0.512	0.277
9:	-0.364	0.530
10:	-0.351	1.628



TARGET APPROX 1/2 SCALE

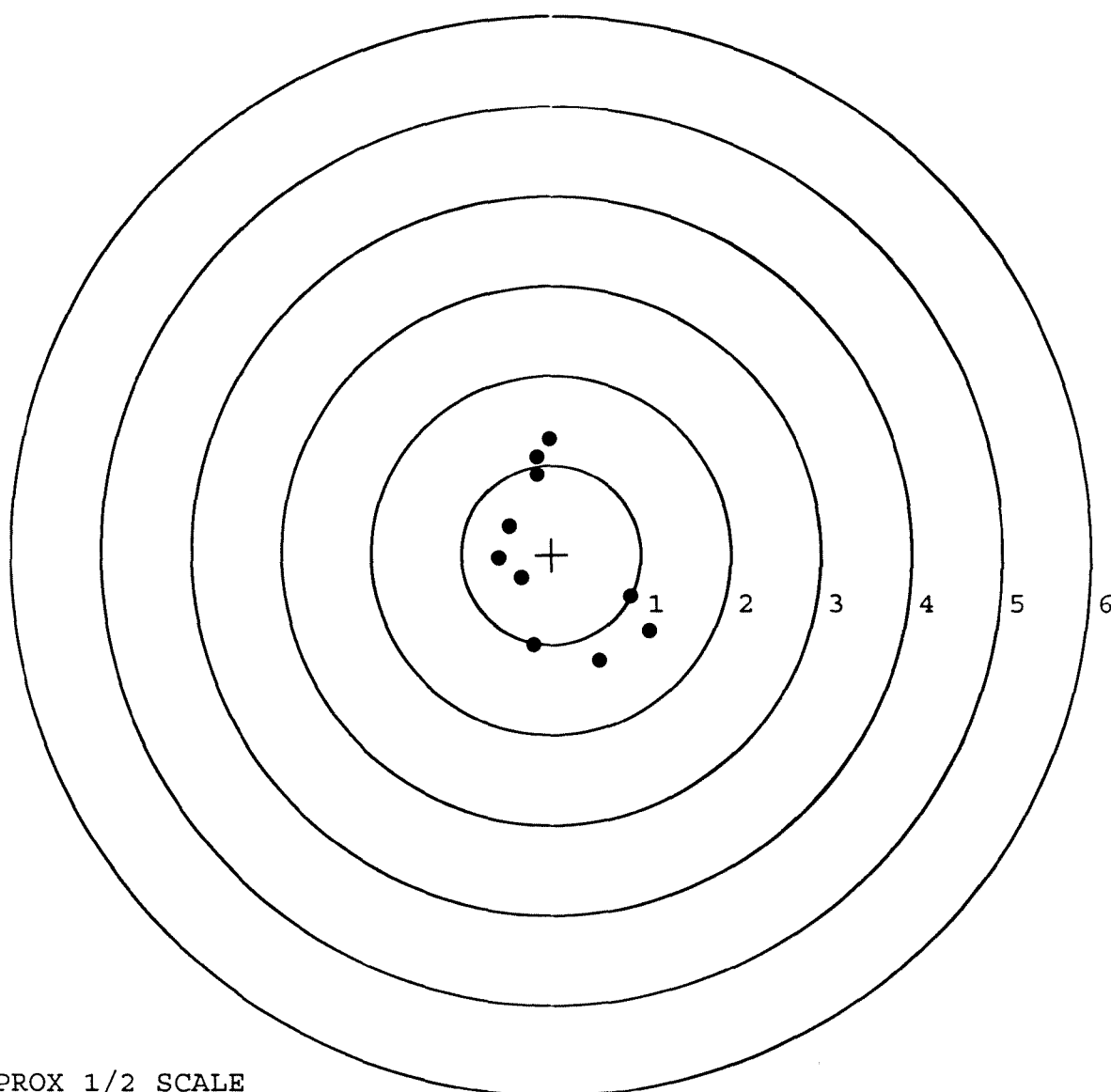
BARBER - M24 0018023

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2008
FILE TIME: 14:04

X CENTROID: 0.057
Y CENTROID: -0.024
POA TO CENTROID: 0.062
HORZ SPREAD: 1.686
VERT SPREAD: 2.476
GROUP SPREAD: 2.429
MIN RADIUS: 0.460
MAX RADIUS: 1.332
MEAN RADIUS: 0.968

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.097	-0.856
2:	0.882	-0.473
3:	0.538	-1.180
4:	-0.203	-1.013
5:	-0.335	-0.266
6:	-0.589	-0.044
7:	-0.467	0.318
8:	-0.163	0.892
9:	-0.163	1.087
10:	-0.030	1.296



TARGET APPROX 1/2 SCALE

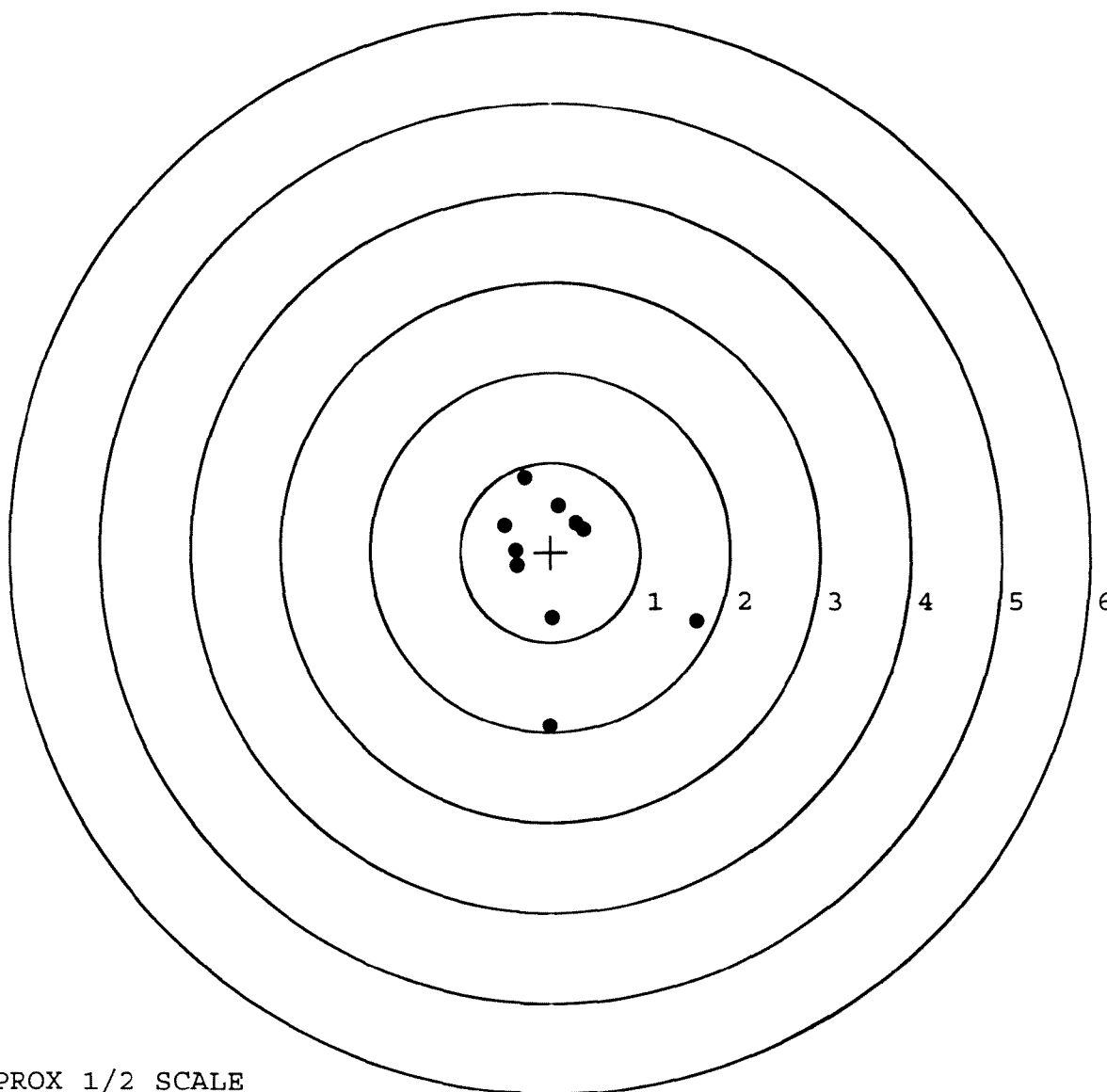
BARBER - M24 0018024

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 3
FILE DATE: 04/16/2008
FILE TIME: 14:04

POINT#	X	Y
1:	1.631	-0.774
2:	-0.015	-1.936
3:	0.017	-0.739
4:	0.380	0.247
5:	0.288	0.324
6:	0.084	0.514
7:	-0.376	-0.159
8:	-0.387	0.017
9:	-0.511	0.294
10:	-0.291	0.827

X CENTROID: 0.082
Y CENTROID: -0.138
POA TO CENTROID: 0.161
HORZ SPREAD: 2.142
VERT SPREAD: 2.763
GROUP SPREAD: 2.777
MIN RADIUS: 0.458
MAX RADIUS: 1.800
MEAN RADIUS: 0.845

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

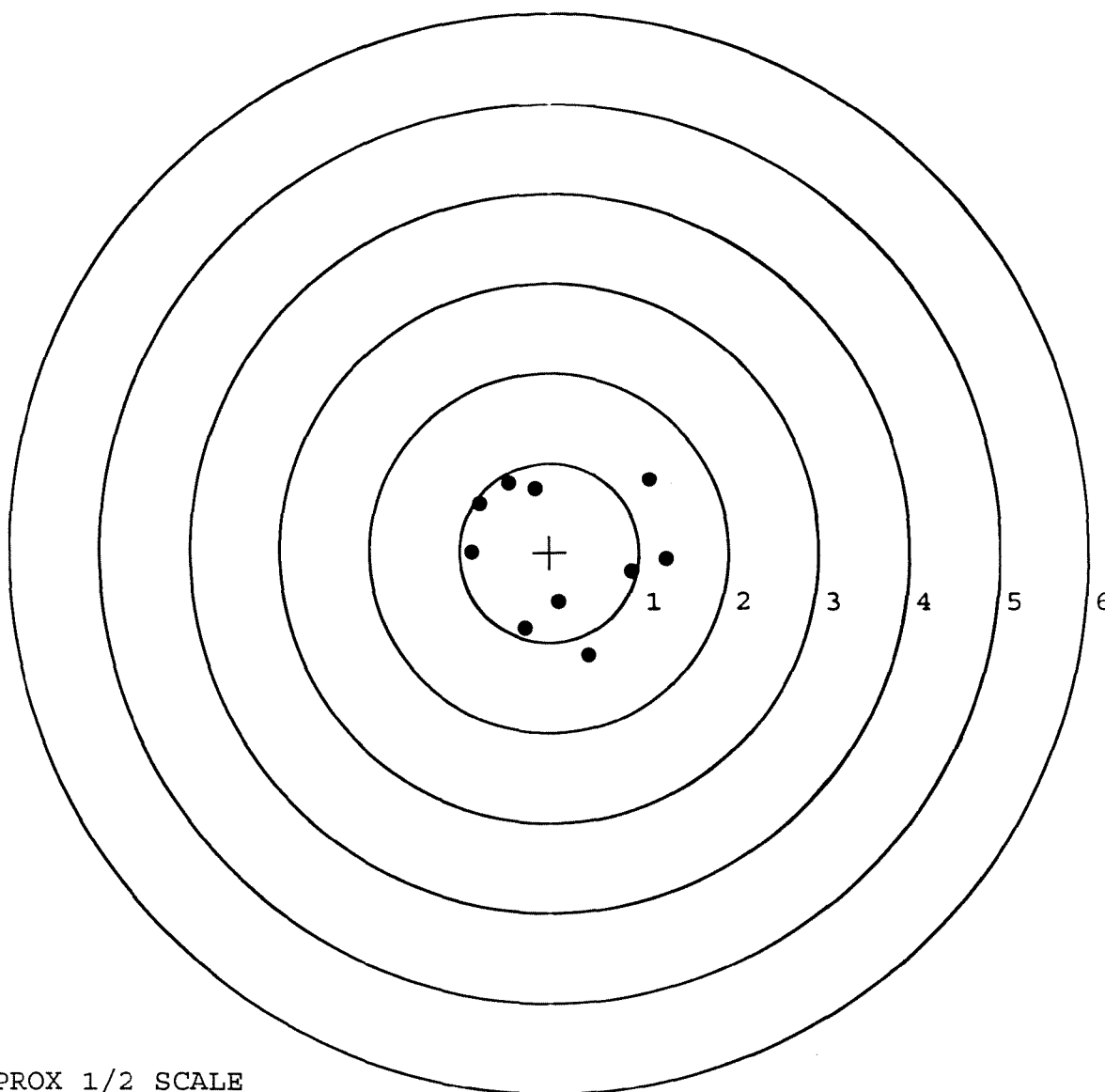
BARBER - M24 0018025

SERIAL NUMBER: C6594491. __0
TARGET NUMBER: 4
FILE DATE: 04/16/2008
FILE TIME: 14:04

X CENTROID: 0.134
Y CENTROID: 0.000
POA TO CENTROID: 0.134
HORZ SPREAD: 2.170
VERT SPREAD: 1.960
GROUP SPREAD: 2.170
MIN RADIUS: 0.557
MAX RADIUS: 1.277
MEAN RADIUS: 0.975

IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.163	0.712
2:	-0.456	0.773
3:	-0.779	0.544
4:	-0.865	0.006
5:	0.105	-0.556
6:	-0.278	-0.847
7:	0.436	-1.147
8:	0.917	-0.217
9:	1.305	-0.081
10:	1.119	0.813



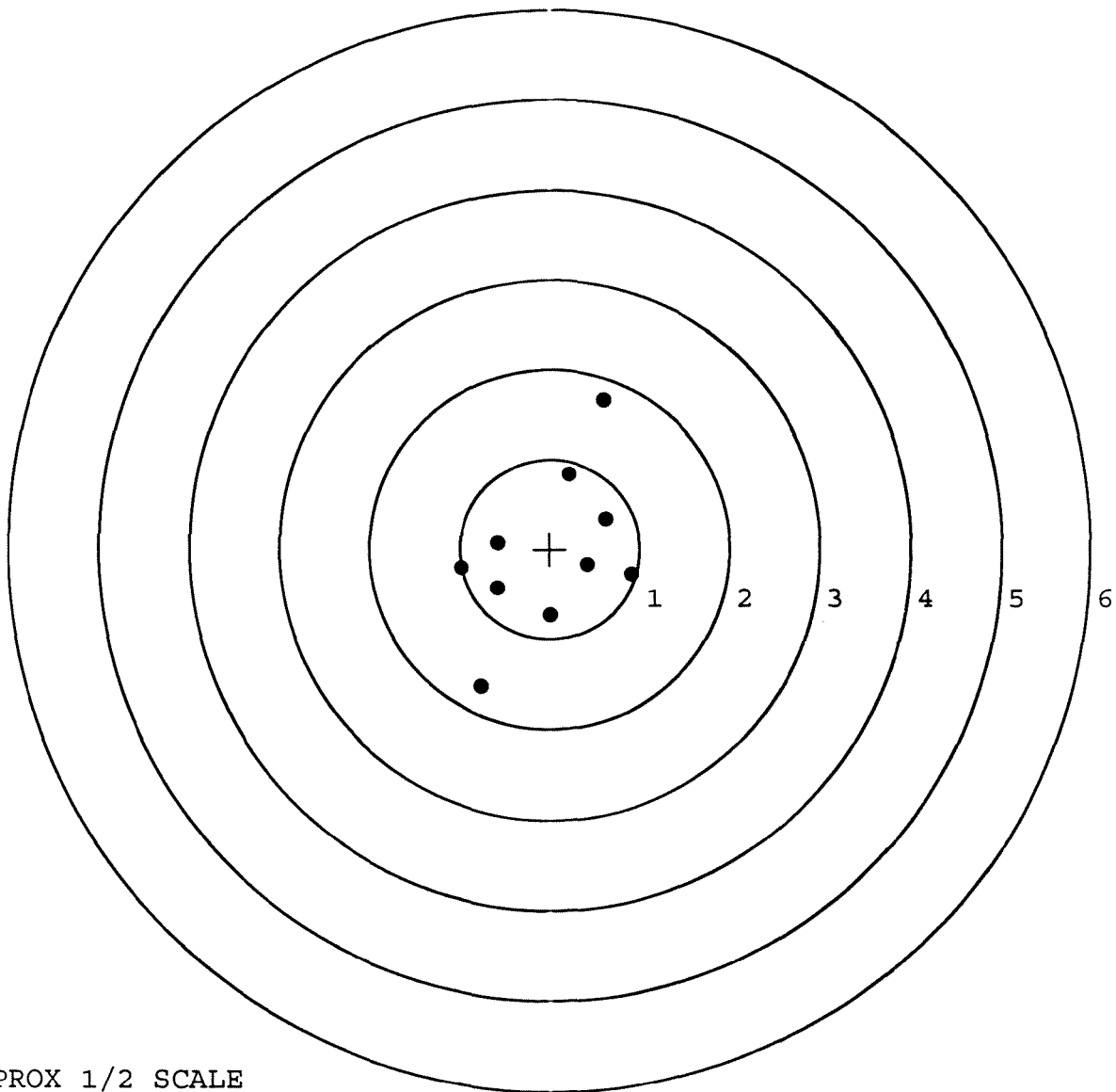
TARGET APPROX 1/2 SCALE

BARBER - M24 0018026

SERIAL NUMBER: C6594491. __0
 TARGET NUMBER: 5
 FILE DATE: 04/16/2008
 FILE TIME: 14:04

POINT#	X	Y
1:	0.606	1.655
2:	0.215	0.830
3:	0.622	0.339
4:	0.910	-0.283
5:	0.421	-0.178
6:	-0.574	0.077
7:	-0.981	-0.218
8:	-0.586	-0.440
9:	-0.005	-0.745
10:	-0.762	-1.533

X CENTROID: -0.013
 Y CENTROID: -0.050
 POA TO CENTROID: 0.051
 HORZ SPREAD: 1.891
 VERT SPREAD: 3.188
 GROUP SPREAD: 3.469
 MIN RADIUS: 0.453
 MAX RADIUS: 1.814
 MEAN RADIUS: 0.948
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

FAE NUMBER 00143914
 SERIAL NUMBER C6594491
 LOG-IN DATE 4-1-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	4-3-08	SPD
505	RE-BARREL	4-3-08	SPD
560	ASSEMBLE	4-3-08	RTZ
600	PROOF	4-7-08	TRW
605	CHECK HEADSPACE	4-7-08	TRW
610	DIS-ASSEMBLE GUN	4-8-08	SPD
612	MAGNAFLUX	4/9/08	mmms
510	DRILL AND TAP	4/9/08	Fm
615	ROLLMARK CALIBER	4-9-08	CW
618	ROTO-BLAST	4-9-08	DG
620	APPLY COATINGS	4-11-08	CW
625	FINAL ASSEMBLY	4-15-08	RTZ
640	FUNCTION TEST AND	4-16-08	TRW
650	TARGET	4-16-08	TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	4-16-08	RP
	A) HEADSPACE	4-17-08	TRW
	B) TRIGGER PULL	4-17-08	TRW
	C) SAFETY ON FORCE	4-17-08	TRW
	D) SAFETY OFF FORCE	4-17-08	TRW
	E) FIRING PIN INDENT	4-17-08	TRW
690	PACK	4/18/08	Fm

MAGNA - FLUX
 OPERATOR mmms

FUNCTION TEST AND TARGET
 (PASS) FAIL
 (PASS) FAIL

FINAL INSPECTION
 A) HEADSPACE (PASS) FAIL
 B) TRIGGER PULL
 C) SAFETY ON FORCE
 D) SAFETY OFF FORCE
 E) FIRING PIN INDENT

PACK

Remington® **DUPONT**
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24

SERIAL NO.
C6594491

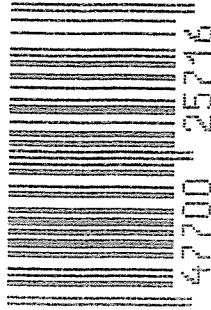
ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

20

5716 C6594491

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594491

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1228	90	RW
600	Proof	1228	90	RW
607	Check Headspace	1228	90	RW
610	Dis-assemble Gun	1228	90	RW
612	Magnaflux Barrel Action		1-7-91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	KR
617	Drill and Tap Sight Holes	1 10 91		FB
618	Polish Barrel	1 10 91		WB
620	Apply Coatings (Barrel Action)		1-28-91	HA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/28/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/28/91	RW
	C) Inspect Ejector Hole for Chamfer		1/28/91	RW
	D) Oil Firing Pin Ass'y		1/28/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/8/91	JH

BARBER - M24 0018030

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5 1/4	5 1/4	5 1/4			2/8/91	WB
	G) Safety Off Force	3	3	2 3/4			2/8/91	WB
	H) Trigger Pull Test & Retainability						2/8/91	RL
	I) Firing Pin Indent	0215	0212	0212			2/8/91	WB
	J) Assemble Stock						2/11/91	RL
	K) Assemble Swivel Studs						2-21-91	AC
	L) Attach Front and Rear Sight Assemblies						2/11/91	RL
	M) Iron Sight Alignment						2/11/91	RL
	N) Detach Front & Rear Sights & place in numbered container						2/11/91	RL
	O) Attach Scope to Rifle						2/11/91	RL
	P) Detach & Attach Scope 20 Times						2/11/91	RL
640	Gallery Target & Test						2-11-91	RF
	A) Time						"	RF
	B) Malfunctions						"	RF
	C) Pierced Primers						"	RF
	D) Optical Clarity of Scope						"	RF
645	Inspect for Live Ammo						2-11-91	RF
655	Final Inspection							
	A) Headspace						2-21-91	AC
	B) Trigger Pull	2.29	2.29	2.30	2.33	2.41	2/19/91	WB
	C) Function						2-21-91	AC
660	Pack						2-19-91	DH

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6594491

DATE 2/8/91

TESTER JL.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.23	2.30	2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.28	2.35	2.38	2.29	
PULL #3	2.14	2.20	2.24	2.30	
PULL #4	2.18	2.28	2.30	2.33	
PULL #5	2.31	2.23	2.20	2.41	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.32		
PULL #2	3.46	3.28		
PULL #3	3.44	3.12		
PULL #4	3.35	3.25		
PULL #5	3.30	3.24		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.23		4.48
PULL #2	4.23	4.16		4.35
PULL #3	4.16	4.36		4.18
PULL #4	4.36	4.50		4.34
PULL #5	4.11	4.41		4.20
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594491
12 Feb 1991

CENTROIDAL DISTANCES

0 TO	1	.108812
1 TO	2	.223806
1 TO	3	.104062
1 TO	4	.128413
1 TO	5	.0717008

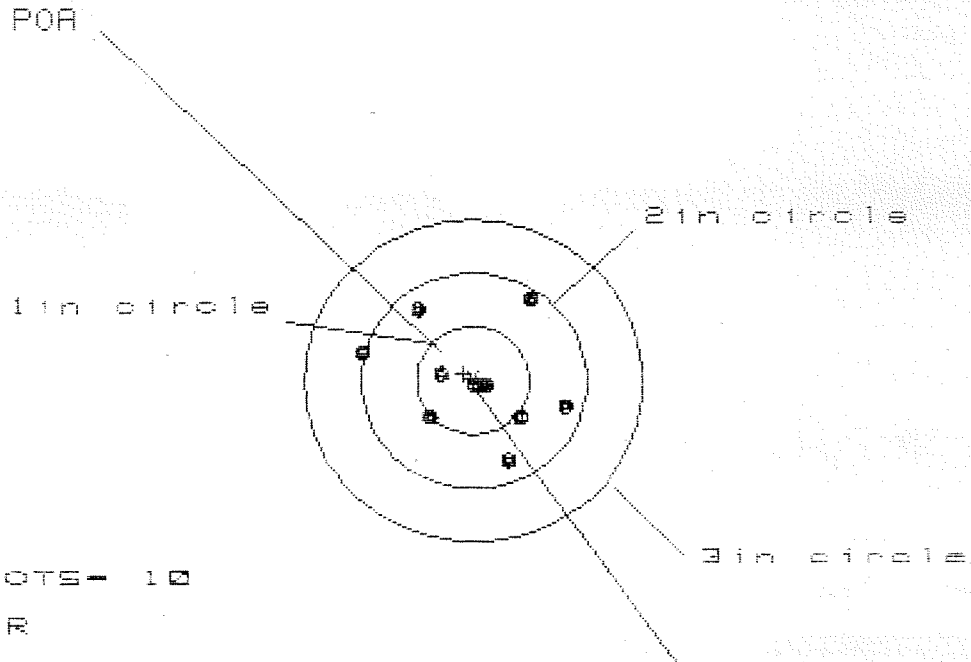
4 <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0236
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0158
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0284007
THE AMR FOR THIS RIFLE IS: .8832

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6534491

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 4

2in = 9

3in = 10

HS= 1.787

VS= 1.489

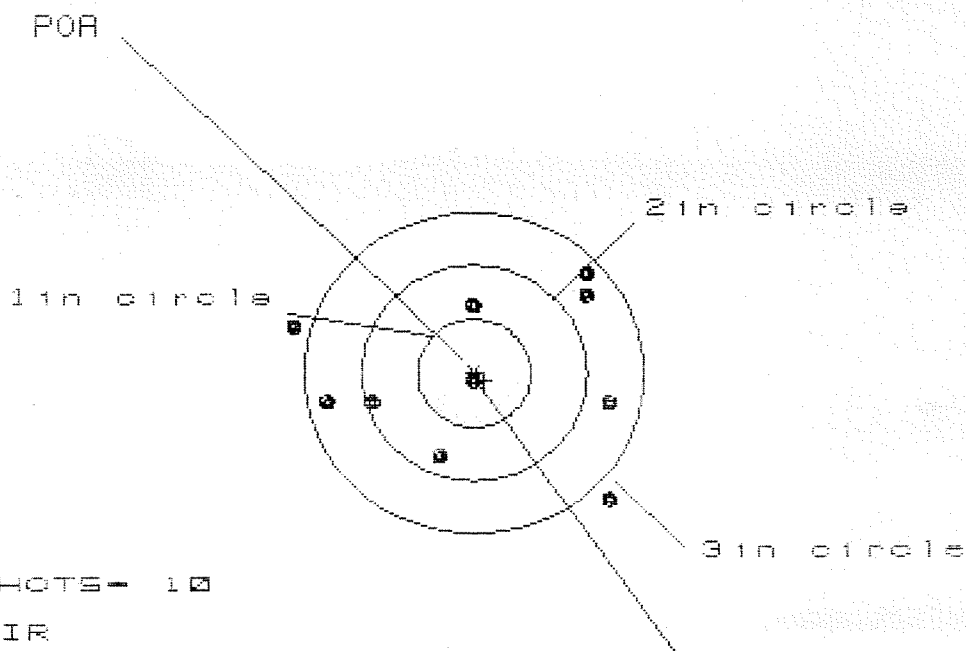
GS= 1.848

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.792	.682	.732
MINIMUM X	-.995	-.595	-.545
MAXIMUM Y	.719	.746	.833
MINIMUM Y	-.770	-.743	-.650
CENTROID X	.088	.198	.148
CENTROID Y	-.064	-.091	-.184
POA TO CENTROID in.	.108	.218	.236
MIN RADIUS	.015	.020	.102
MEAN RADIUS	.585	.531	.489
MAX RADIUS	1.024	.950	.995
HORIZONTAL SPREAD	1.787	1.277	1.277
VERTICAL SPREAD	1.489	1.489	1.483
EXTREME SPREAD	1.848	1.674	1.674
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	9		
NUMBER IN THREE INCH CIRCLE =	10		

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594491

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 8

HS= 2.726

VS= 2.123

GS= 3.156

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.155	1.281	1.101
MINIMUM X	:	-1.571	-1.443	-1.378
MAXIMUM Y	:	.939	.808	.842
MINIMUM Y	:	-1.183	-.929	-.894
CENTROID X	:	-.092	-.220	-.040
CENTROID Y	:	.069	.201	.167
POA TO CENTROID in.	:	.115	.298	.171
MIN RADIUS	:	.074	.213	.184
MEAN RADIUS	:	1.099	1.035	.969
MAX RADIUS	:	1.654	1.469	1.414
HORIZONTAL SPREAD	:	2.726	2.724	2.479
VERTICAL SPREAD	:	2.123	1.737	1.737
EXTREME SPREAD	:	3.156	2.795	2.567
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06594491

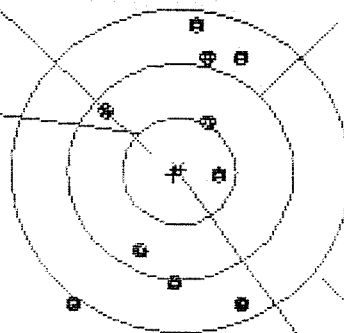
CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle



CENTROID #

OF SHOTS = 10

IN CIR

1 in = 2

2 in = 4

3 in = 9

HS = 1.491

VS = 2.585

GS = 2.803

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.557	.453	.505
MINIMUM X	:	-.934	-.741	-.684
MAXIMUM Y	:	1.319	1.178	1.003
MINIMUM Y	:	-1.266	-1.402	-1.380
CENTROID X	:	.053	.157	.101
CENTROID Y	:	.034	.175	.350
POA TO CENTROID in.	:	.063	.235	.364
MIN RADIUS	:	.309	.272	.204
MEAN RADIUS	:	1.008	.915	.819
MAX RADIUS	:	1.574	1.473	1.383
HORIZONTAL SPREAD	:	1.491	1.194	1.190
VERTICAL SPREAD	:	2.585	2.580	2.383
EXTREME SPREAD	:	2.803	2.612	2.391
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		9	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08534491

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 10

HS = 1.949

VS = 2.472

GS = 2.622

CENTROID #

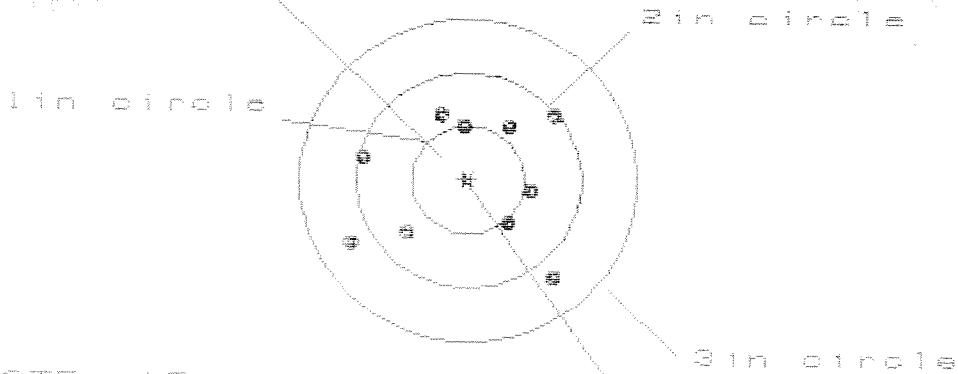
PATTERN #	4
SHOTS (BEST OF)	10
MAXIMUM X	1.037
MINIMUM X	-.911
MAXIMUM Y	1.125
MINIMUM Y	-1.347
CENTROID X	.027
CENTROID Y	.049
POA TO CENTROID in.	.056
MIN RADIUS	.459
MEAN RADIUS	.946
MAX RADIUS	1.437
HORIZONTAL SPREAD	1.949
VERTICAL SPREAD	2.472
EXTREME SPREAD	2.622
NUMBER IN ONE INCH CIRCLE	1
NUMBER IN TWO INCH CIRCLE	5
NUMBER IN THREE INCH CIRCLE	10

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08594491

CENTERFIRE PATTERNS # 5

POA



OF SHOTS- 10

IN CIR

1in = 1

2in = 8

3in = 10

HS= 1.827

VS= 1.469

GS= 2.161

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.797	.682	.711
MINIMUM X	:	-1.030	-1.076	-.991
MAXIMUM Y	:	.619	.550	.435
MINIMUM Y	:	-.850	-.919	-.649
CENTROID X	:	.042	.157	.071
CENTROID Y	:	-.009	.060	.175
POA TO CENTROID in.	:	.043	.168	.189
MIN RADIUS	:	.466	.430	.292
MEAN RADIUS	:	.778	.709	.639
MAX RADIUS	:	1.202	1.144	.992
HORIZONTAL SPREAD	:	1.827	1.758	1.701
VERTICAL SPREAD	:	1.469	1.469	1.084
EXTREME SPREAD	:	2.161	2.063	1.745
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

BARBER M24 0018038 RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-21749

INITIAL CUSTOMER ORDER NO.

M-24, W/SCOPE, CAPS. & BI-POD

SWS

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
11/03/99	11/04/99	BL 1-91	C6594491		700 7.62 NATO
ACCESSORIES SOFT CASE SCOPE MNTS SCOPE BASE W/REAR STUD & SWIVEL					

FROM:

SHIP TO:

COMMANDER
UNCSEB-JSA ATTN S-4
UNIT 15162
APO AP

COMMANDER
UNCSEB-JSA ATTN S-4
UNIT 15162
APO AP

CA 96251

CA 96251

CUST NO: 183167 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			G2			
MAIN FAULT						

PARTS

COMMENTS

BBL 96003
STOCK 96018
EXTRACTOR 91816

REPAIRMAN <i>RW</i>	PROOF <i>c</i>	CLEAN <i>c</i>	TEST <i>c</i>	TARGET <i>c</i>	PATTERN
GALLERY TESTER <i>RW</i>	DATE	DATE	DATE	DATE	DATE
		1-27-00	2-3-00	2-3-00	

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0018038 18077

BARBER - M24 0018039

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6594491
7 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2292
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0396
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .232596

THE AMR FOR THIS RIFLE IS: 1.208

CENTROIDAL DISTANCES

0 TO	1	.249538
1 TO	2	.378336
1 TO	3	.296488
1 TO	4	.535994
1 TO	5	.506063

4 3 1
+2 <----POA
5

BARBER - M24 0018040

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

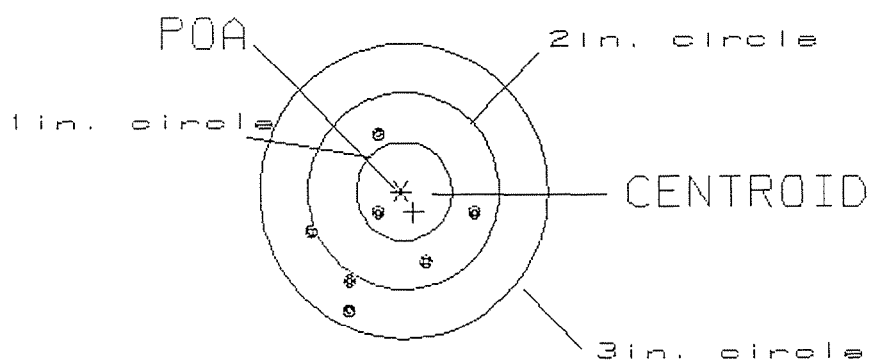
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .249
MIN RADIUS : .340
MEAN RADIUS : 1.561
MAX RADIUS : 3.532
CENTROID X : -.130
CENTROID Y : .213

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.69

1

VS= 6.51

4

GS= 6.84

7

BARBER - M24 0018041

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

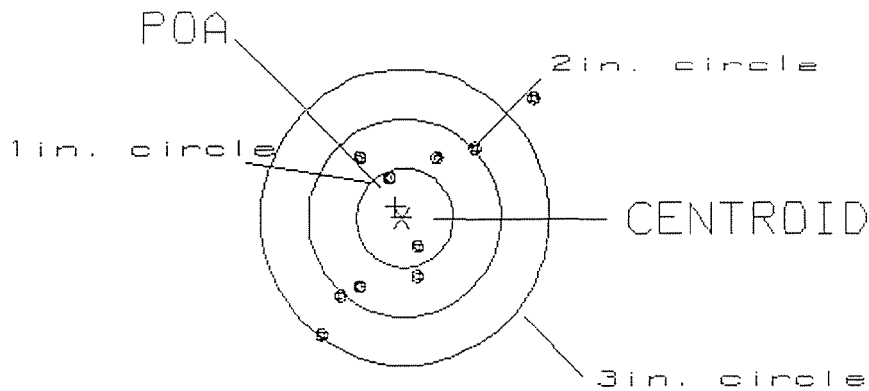
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .129
MIN RADIUS : .343
MEAN RADIUS : .908
MAX RADIUS : 1.800
CENTROID X : .067
CENTROID Y : -.110

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.15

2

VS= 2.42

6

GS= 3.24

9

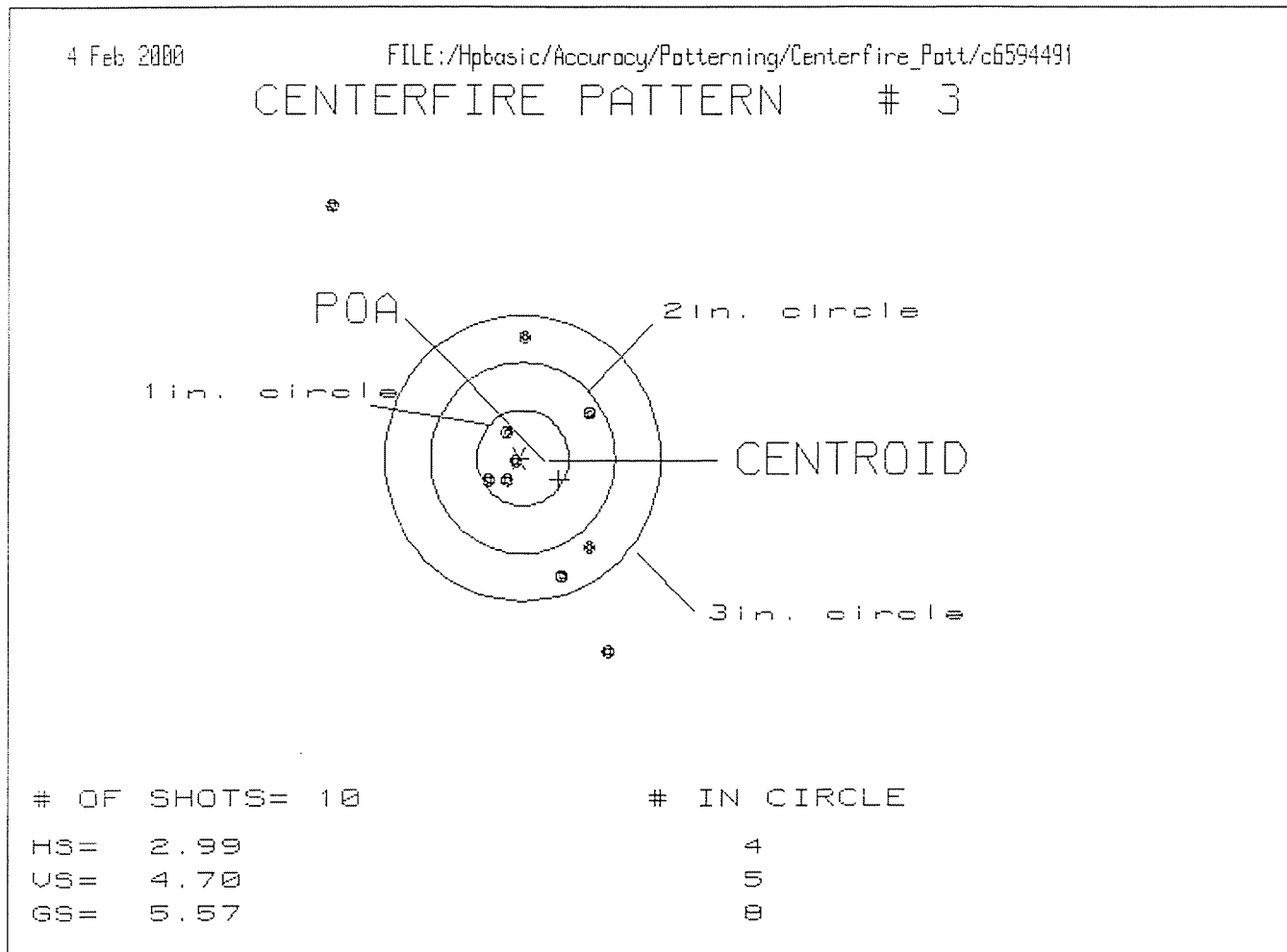
BARBER - M24 0018042

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3

POA TO CENTROID: .484
MIN RADIUS : .110
MEAN RADIUS : 1.137
MAX RADIUS : 3.387
CENTROID X : -.426
CENTROID Y : .230



BARBER - M24 0018043

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 4 ☐

POA TO CENTROID: .676

MIN RADIUS : .206

MEAN RADIUS : 1.370

MAX RADIUS : 3.036

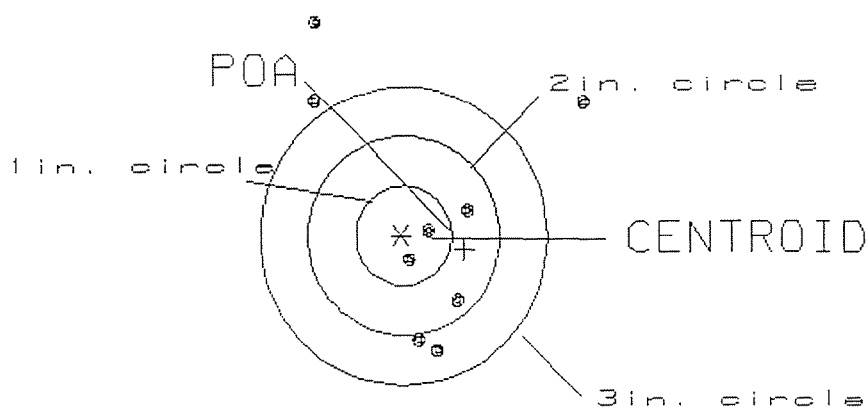
CENTROID X : -.661

CENTROID Y : .140

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.95

2

VS= 4.40

4

GS= 5.32

6

BARBER - M24 0018044

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

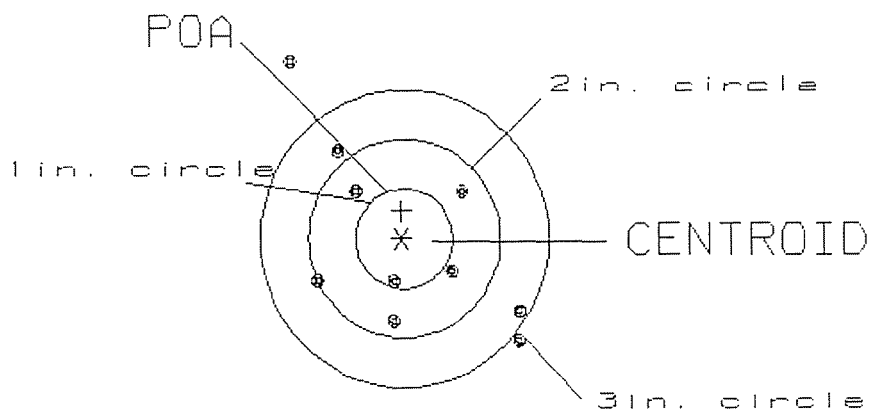
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .275
MIN RADIUS : .420
MEAN RADIUS : 1.064
MAX RADIUS : 2.138
CENTROID X : .004
CENTROID Y : -.275

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6594491

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.39

1

VS= 2.77

5

GS= 3.65

8

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6594491

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-13-99	RW
605	CHECK HEADSPACE	12-13-99	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	2-3-00	RW
655	FINAL INSPECT	2-8-00	RW
660	PACK		
QAR INSPECTION		SHIP DATE	

Final Inspection

S/N: C6594491 DATE REC'D: 11-3-99 DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ Mounting Screws
- ☒ Mounting Base
- ☒ SCREWS
- ☒ FINISH
- ☒ Looseness
- ☒ CLARITY

Misc.

- ☒ DD-250
- ☒ BAR CODE
- ☒ PACKAGING

Item:

Stock Assy.

- ☒ Stock
- ☒ Sling Swivel Studs
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

System's Case

- ☒ Scope Case
- ☒ Iron SIGHTS
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments

RECEIVING AND ESTIMATING REPORT

BARBER - M24 0018047

COMMENTS

ORDER

R 98-03807

INITIAL JJM	CUSTOMER ORDER NO.					
DATE RECEIVED 02/10/98	DATE OPENED 02/10/98	DATE CODE	SERIAL NUMBER C6594491	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO	
ACCESSORIES						

FROM:

SHIP TO:

COMMANDER
UNCSB-JSA ATTN S-4
UNIT 15162
APO AP

CA 96251

COMMANDER
UNCSB-JSA ATTN S-4
UNIT 15162
APO AP

CA

96251

CUST NO: 183167 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER W/O	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
----------------	--------------------	--------------------------------	------------	-----------	------------

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

SOUTH KOREA GUN

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	B1					
TRIGGER GROUP	B2				E1	F1
BOLT ASSY.	B3				E2	F2
BARREL ASSY.	B4			D	E3	F3
REC. ASSY.	B5			D2	E4	F4
WOOD		C		D3	E5	F5
METAL		C2				

MAIN FAULT

PARTS	COMMENTS COMPLAINED OF FEEDING PROBLEMS. ADJUSTED MAGAZINE HOX				
REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0018047 18086

United States Postal Service
Customs Declaration and Dispatch Note

CP479293746US

Sender's Name and Address (Nom et adresse de l'expéditeur)

COMMANDER,
UNCSB-JSA, ATTN: S4
UNIT 15162
APO, AP 96251-0417

Addressee's Name and Address (Nom et adresse du destinataire)

REMINGTON ARMS COMPANY, INC.
ATTN: FABRICATED PRODUCTS DEPT.
14 HOEFLER AVENUE
ILION, NEW YORK 13357-1816

List of Contents (Désignation du contenu) Please Print

BOLT (FOR M24 SNIPER RIFLE)

Qty.

1 ea

Value (Valeur)

\$1200.00

Net Weight (Poids net)

Insured No.

V- R 725 035 210

Insured Amount

US \$ 1200.00

SDR Insured Value

Postage

US \$

Gross Weight

lb oz

Check One:

☐ Commercial Sample (Echantillon commercial)☐ Documents☐ Gift (Cadeau)☒ MerchandiseSender's Instructions in Case of Nondelivery
(Instructions de l'expéditeur en cas de non-livraison)☒ Return to Sender (Renvoyer à l'origine)

NOTE: Item subject to return charges at sender's expense.

☐ Abandon (Abandonner)☐ Redirect to Address Below (Réexpédier à):

Sender's Signature and Date (Signature de l'expéditeur et date)

I certify that the particulars given in the customs declaration are correct
and that this item does not contain any dangerous article prohibited by
postal regulations.Notice to senders: Copy 4 of this customs declaration is filed at the post
office for 30 days from the date of mailing.PS Form 2976-A, Nov 1996
CP 72 (Old C2/CP3/CP2)

Do not duplicate form without USPS approval.

102595-97-B-0105

Copy 1 - Customs Declaration

United States Postal Service
Customs Declaration and Dispatch Note

CP479293746US



Sender's Name and Address (Nom et adresse de l'expéditeur)

COMMANDER,
UNCSB-JSA, ATTN: S4
UNIT 15162
APO, AP 96251-0417

Addressee's Name and Address (Nom et adresse du destinataire)

REMINGTON ARMS COMPANY, INC.
ATTN: FABRICATED PRODUCTS DEPT.
14 HOEPLER AVENUE
MILTON, NEW YORK 13557-1816

List of Contents (Désignation du contenu) Please Print

BOLT (FOR M24 SNIPER RIFLE)

Qty.

1 ea

Value (Valeur)

\$1200.00

Net Weight (Poids net)

Insured No.

V- R 725 035 210

Insured Amount

US \$ 1200.00

SDR Insured Value

Postage

US \$

Gross Weight

lb oz

Check One:

☐

Commercial Sample (Echantillon commercial)

☐ Documents☐

Gift (Cadeau)

☒

Merchandise

Sender's Instructions in Case of Nondelivery

(Instructions de l'expéditeur en cas de non-livraison)

☒ Return to Sender (Renvoyer à l'origine)

NOTE: Item subject to return charges at sender's expense.

☐ Abandon (Abandonner)☐ Redirect to Address Below (Réexpédier à):

Sender's Signature and Date (Signature de l'expéditeur et date)

I certify that the particulars given in the customs declaration are correct
and that this item does not contain any dangerous article prohibited by
postal regulations.PS Form 2976-A, Nov 1996
CP 72 (Old C2/CP3/CP2)

Do not duplicate form without USPS approval.

102595-97-B-0105

Copy 2 - Customs Declaration

United States Postal Service

Customs Declaration and Dispatch Note



CP479293525US

Sender's Name and Address (Nom et adresse de l'expéditeur)

COMMANDER,
UNCSB-JSA, ATTN: S-4
UNIT 15162
APO, AP 96251-0417

Addressee's Name and Address (Nom et adresse du destinataire)

REMINGTON ARMS COMPANY, INC.
ATTN: FABRICATED PRODUCTS DEPT.
14 HOEFLER AVENUE
ILION, NEW YORK 13357-1816

List of Contents (Désignation du contenu) Please Print

Rifle w/case 7.62 mm Sniper, M24
SN C6594491
SOUTH KOREA BOMBEAS
WITHGBS SENDING ABOUT TO US.

Qty.

Value (Valeur)

Net Weight (Poids net)

1EA \$5,145.00

Insured No.

R339672013

Insured Amount

US \$

SDR Insured Value

Postage

US \$

Gross Weight

lb oz

Check One:

☐ Commercial Sample (Echantillon commercial)☐ Documents☐ Gift (Cadeau)☒ Merchandise

Sender's Instructions in Case of Nondelivery
(Instructions de l'expéditeur en cas de non-livraison)

☒ Return to Sender (Renvoyer à l'origine)

NOTE: Item subject to return charges at sender's expense.

☐ Abandon (Abandonner)☐ Redirect to Address Below (Réexpédier à):

Sender's Signature and Date (Signature de l'expéditeur et date)

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and that this item does not contain any dangerous article prohibited by
postal regulations.

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office for 30 days from the date of mailing.

PS Form 2976-A, Nov 1996
CP 72 (Old C2/CP3/CP2)

Do not duplicate form without USPS approval.

102595-97-B-0105

Copy 1 - Customs Declaration

BARBER - M24 0018051

DA FORM 2404
1 APR 79

BARBER - M24 **M2409018090**

