

06594586

MODEL 760TM M24

Model SWS TM

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

Repair Number: RE00080437	Serial: C6594586 Model M24 SWS Center Fire Caliber: 7.62 NATO	Repairman:	Status: Closed 4/29/2004 10:42:37 AM
Verify Repair: High Priority			

Address Information

Customer:	Received From:	Return To:	Received From:
Name: TMO 436 APS TRTD FB 4497		TMO 436 APS TRTD FB 4497	
Address 1: 505 ATLANTIC ST		505 ATLANTIC ST	
Address 2: PO Box:		PO Box:	
City: DOVER AFB		DOVER AFB	
State: DE Zip Code: 19902 Country: US		State: DE Zip Code: 19902 Country: US	

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing
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Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Studs	3
A010	Hard Case	1
A017	Scope Bases	3
A026	Scope w/case	1
A055	Deployment Kit	1

Repair Search

Refresh

Close

naglerj

4/29/2004

11:24 AM

CARS

NUM

INS

SCPL



Serial Number: **C6594586**
 Model: **M24 SWS**

RE00080437

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594586.___0
FILE DATE AND TIME: 05/17/2004 06:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.027
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.063
The Average Mean Radius of the Five Target Set:	0.791
The Distance from POA to Centroid Target #1:	0.164
The Distance from Centroid Target #2 to Centroid Target #1:	0.052
The Distance from Centroid Target #3 to Centroid Target #1:	0.186
The Distance from Centroid Target #4 to Centroid Target #1:	0.380
The Distance from Centroid Target #5 to Centroid Target #1:	0.076

SERIAL NUMBER: C6594586. 0

TARGET NUMBER: 1

FILE DATE: 05/17/2004

FILE TIME: 06:18

X CENTROID: -0.037

Y CENTROID: -0.160

POA TO CENTROID: 0.164

HORZ SPREAD: 2.698

VERT SPREAD: 2.556

GROUP SPREAD: 2.877

MIN RADIUS: 0.148

MAX RADIUS: 1.891

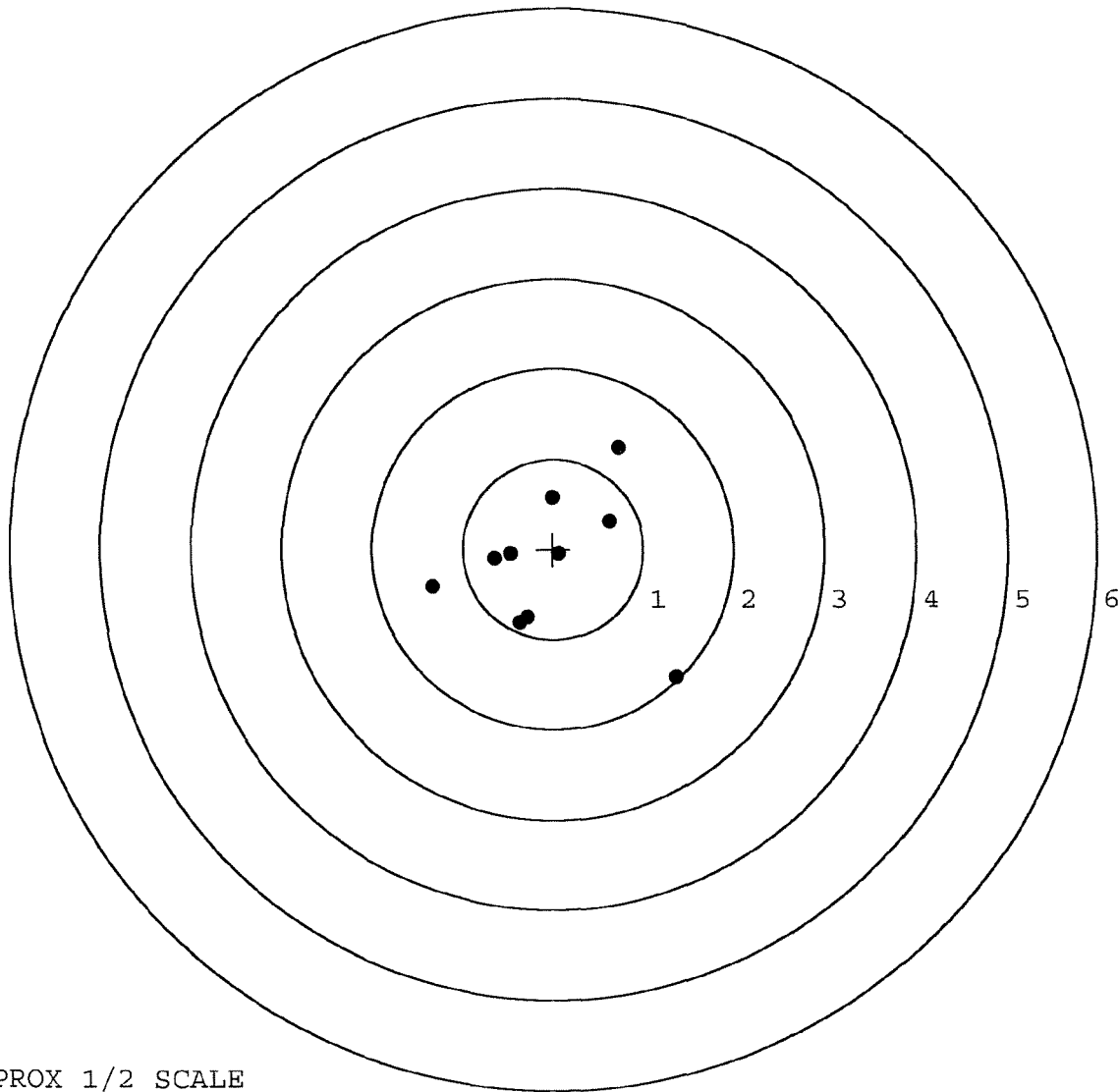
MEAN RADIUS: 0.887

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.371	-1.423
2:	-0.379	-0.818
3:	-0.293	-0.758
4:	-0.653	-0.105
5:	-0.478	-0.048
6:	-1.327	-0.424
7:	0.065	-0.053
8:	-0.016	0.578
9:	0.621	0.318
10:	0.722	1.133



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. __0

TARGET NUMBER: 2

FILE DATE: 05/17/2004

FILE TIME: 06:18

X CENTROID: 0.008

Y CENTROID: -0.187

POA TO CENTROID: 0.188

HORZ SPREAD: 1.521

VERT SPREAD: 2.081

GROUP SPREAD: 2.110

MIN RADIUS: 0.295

MAX RADIUS: 1.093

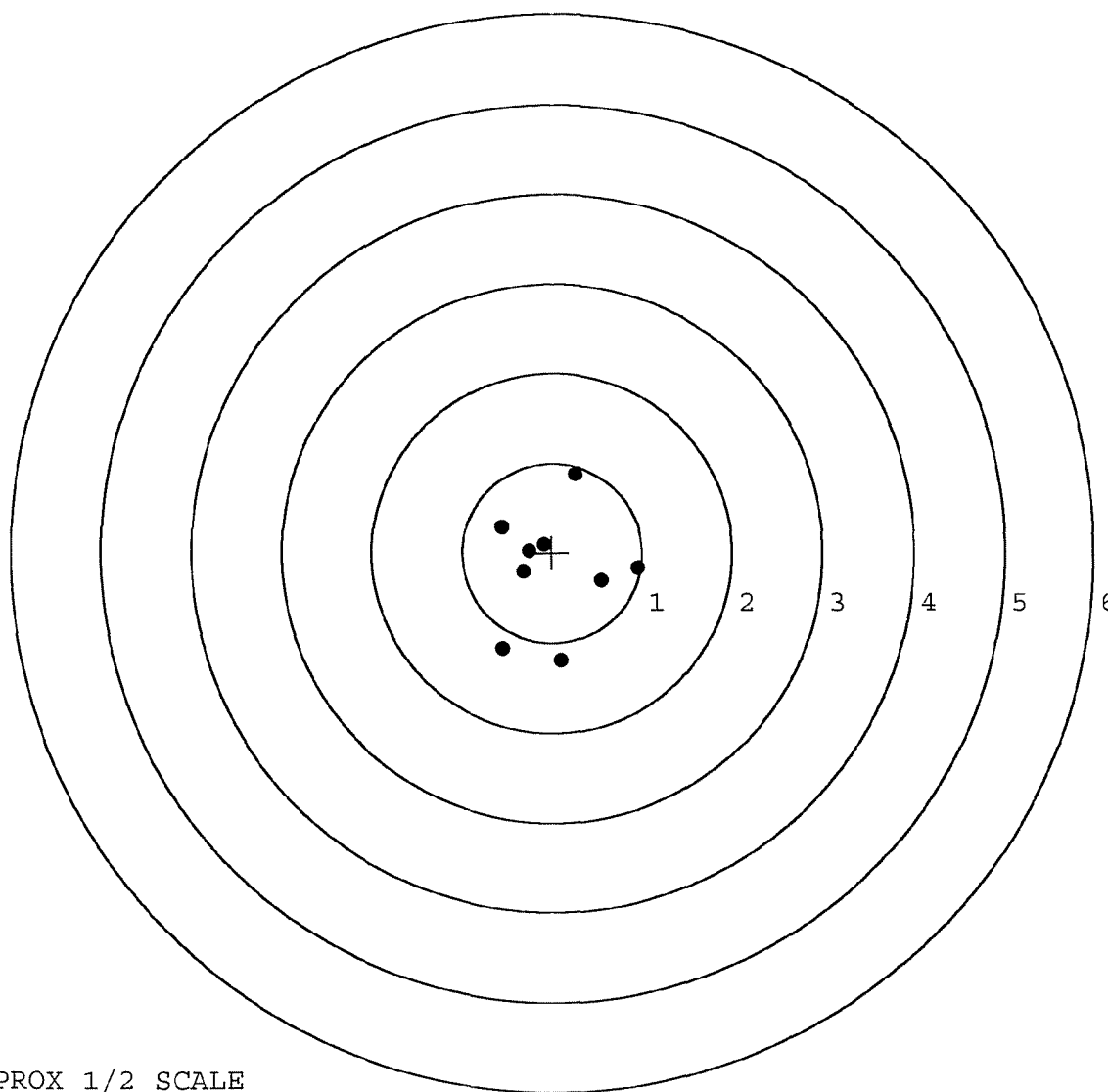
MEAN RADIUS: 0.709

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.551	-0.311
2:	0.955	-0.167
3:	0.103	-1.204
4:	-0.553	-1.071
5:	-0.322	-0.214
6:	-0.093	0.090
7:	-0.566	0.289
8:	0.257	0.877
9:	-0.259	0.025



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. 0

TARGET NUMBER: 3

FILE DATE: 05/17/2004

FILE TIME: 06:18

X CENTROID: 0.109

Y CENTROID: -0.044

POA TO CENTROID: 0.117

HORZ SPREAD: 2.858

VERT SPREAD: 0.716

GROUP SPREAD: 2.918

MIN RADIUS: 0.118

MAX RADIUS: 1.770

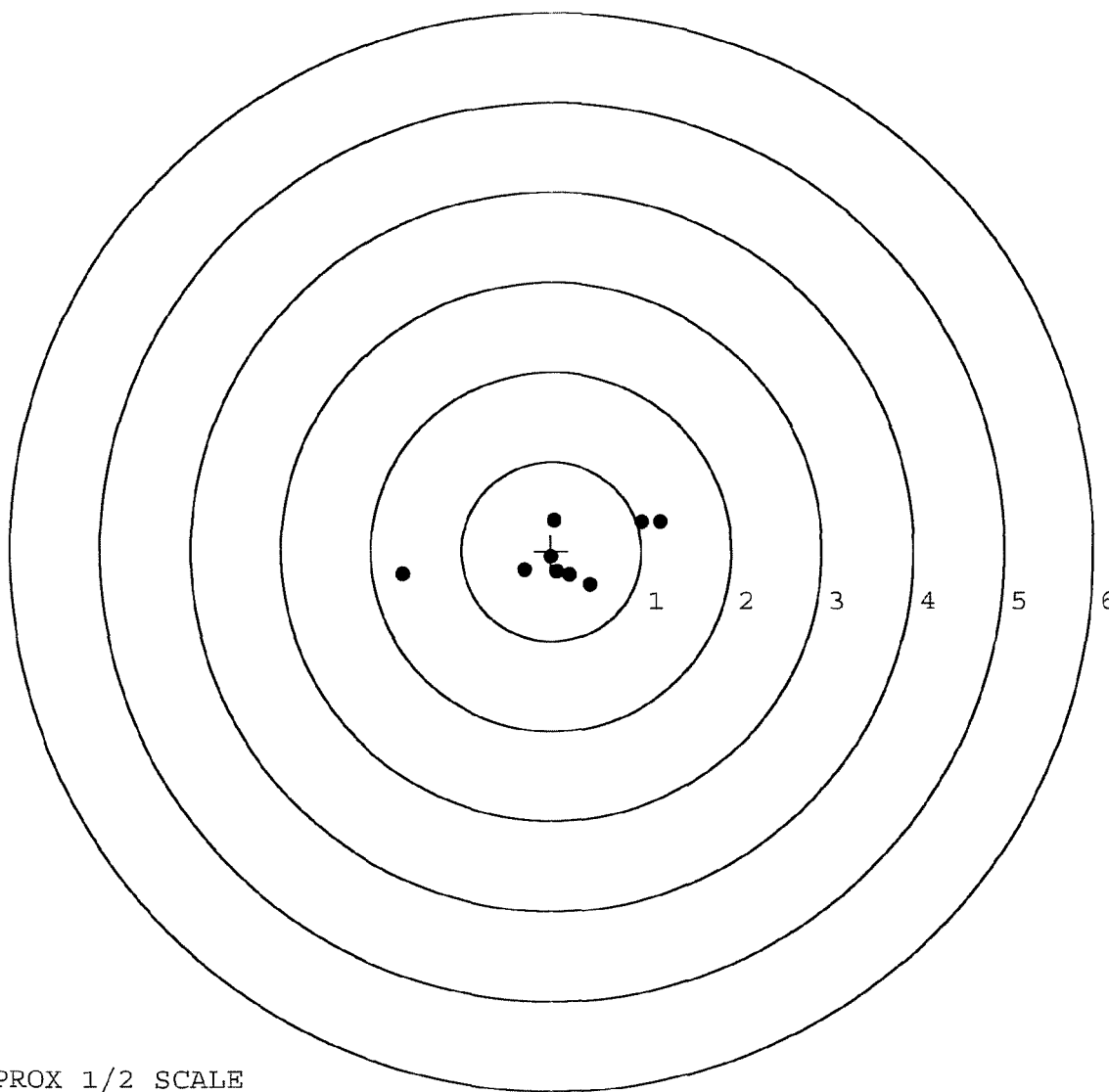
MEAN RADIUS: 0.638

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.210	0.329
2:	1.003	0.327
3:	0.427	-0.372
4:	0.202	-0.269
5:	-0.301	-0.207
6:	-0.008	-0.060
7:	0.030	0.344
8:	-1.648	-0.260
9:	0.065	-0.228



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. __0

TARGET NUMBER: 4

FILE DATE: 05/17/2004

FILE TIME: 06:18

X CENTROID: -0.175

Y CENTROID: 0.193

POA TO CENTROID: 0.261

HORZ SPREAD: 2.812

VERT SPREAD: 2.036

GROUP SPREAD: 3.462

MIN RADIUS: 0.112

MAX RADIUS: 1.808

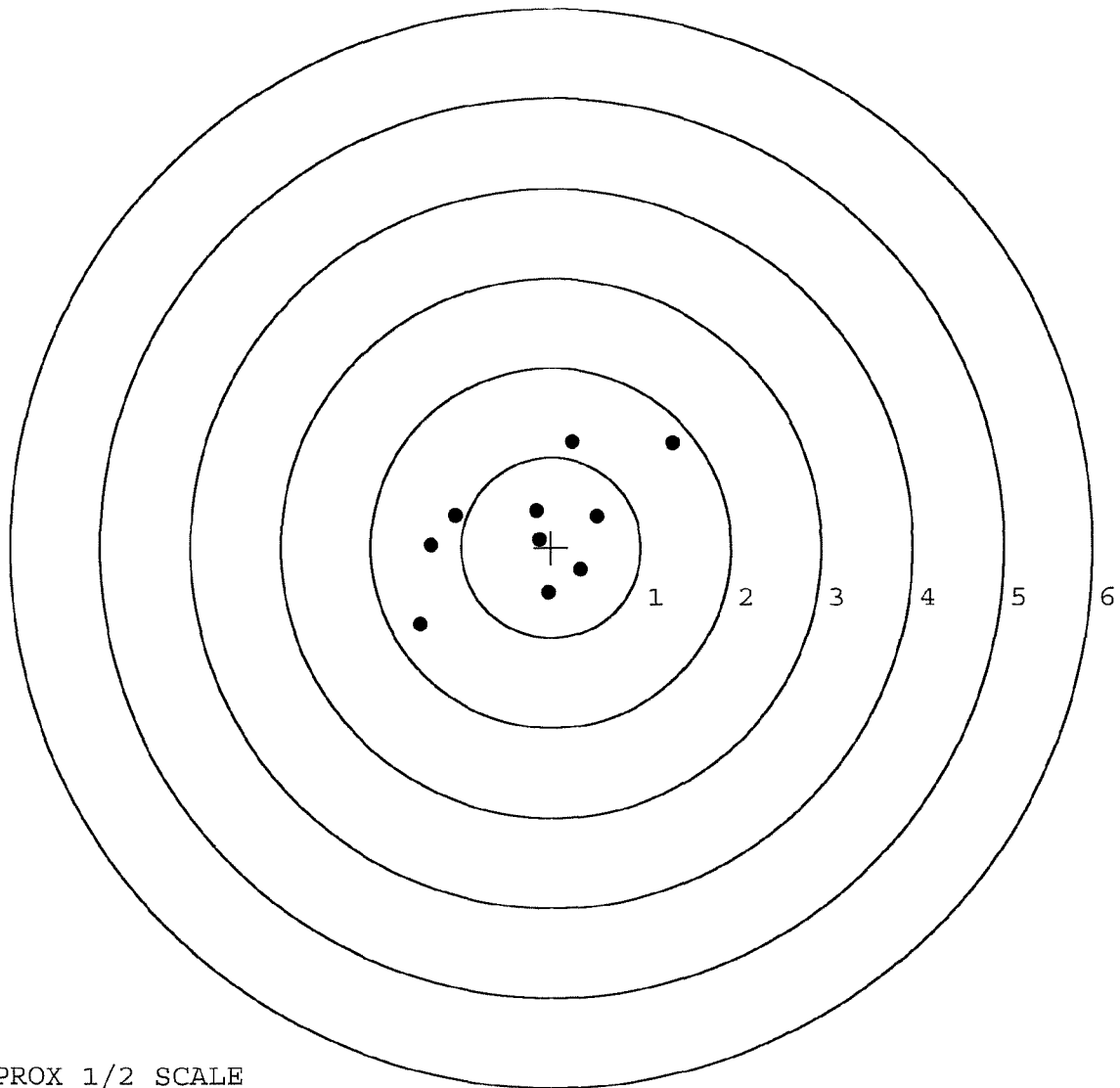
MEAN RADIUS: 0.901

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.356	1.154
2:	0.237	1.171
3:	0.510	0.348
4:	-0.170	0.407
5:	-0.132	0.090
6:	0.331	-0.243
7:	-0.034	-0.500
8:	-1.068	0.347
9:	-1.328	0.024
10:	-1.456	-0.865



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594586. 0

TARGET NUMBER: 5

FILE DATE: 05/17/2004

FILE TIME: 06:18

X CENTROID: -0.040

Y CENTROID: -0.084

POA TO CENTROID: 0.093

HORZ SPREAD: 3.209

VERT SPREAD: 1.575

GROUP SPREAD: 3.325

MIN RADIUS: 0.124

MAX RADIUS: 1.897

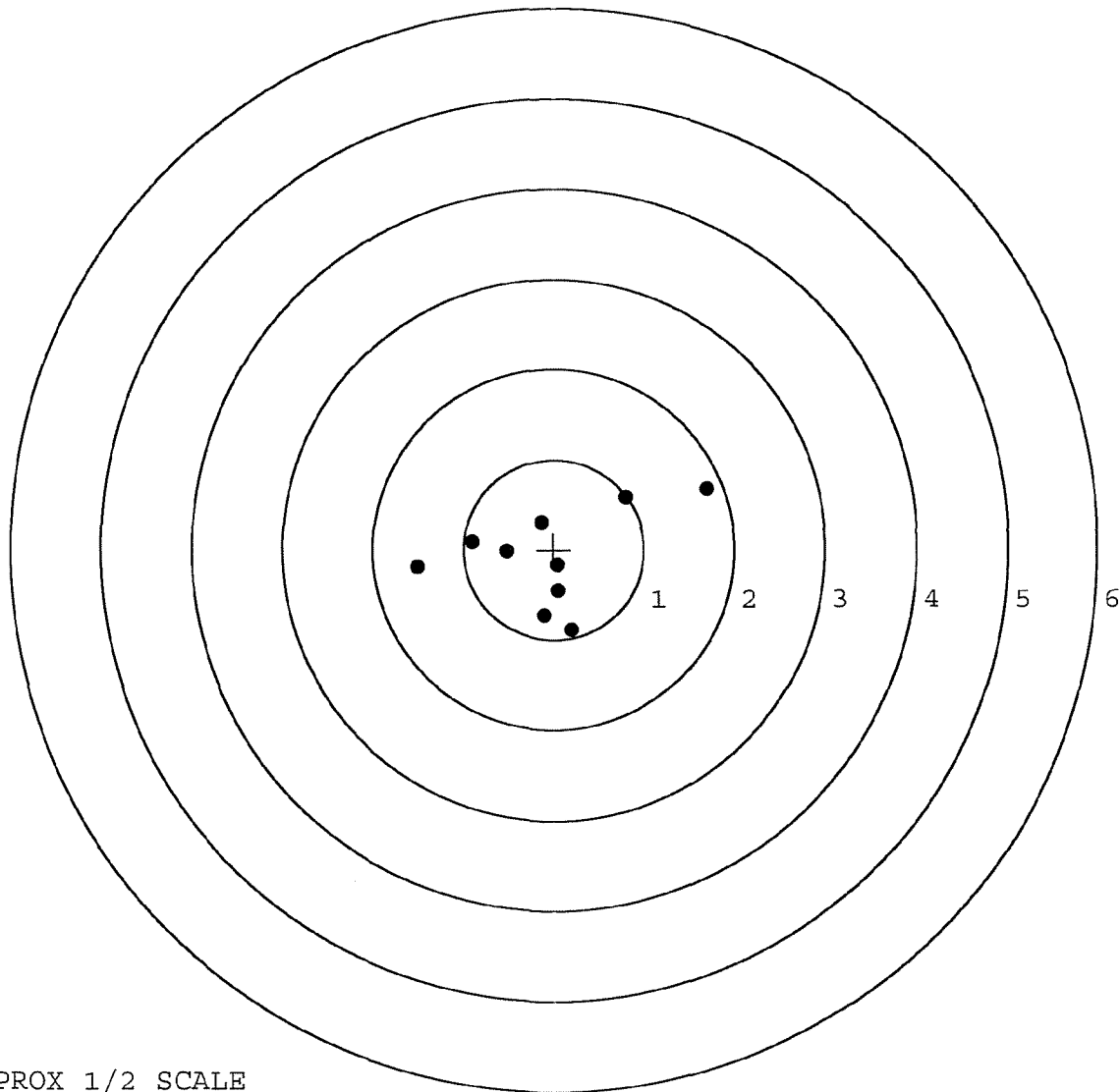
MEAN RADIUS: 0.822

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.699	0.675
2:	0.795	0.582
3:	-0.145	0.305
4:	0.198	-0.900
5:	-0.111	-0.734
6:	0.053	-0.459
7:	0.046	-0.173
8:	-0.520	-0.022
9:	-0.904	0.081
10:	-1.510	-0.196



TARGET APPROX 1/2 SCALE

SERIAL # C6594586INSPECTED BY: RTLDATE REC'D: 4-29-04DATE RET'D: 6-7-04

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

R & E NUMBER	80437		
SERIAL NUMBER	C6594586		
LOG-IN DATE	4-29-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	4-30-03	RTL
560 A	RE-BARREL	5-4-04	RTL
B	DRILL AND TAP	5-5-04	TRW
575	ASSEMBLE	5-4-04	RR
600	PROOF	5-4-04	RTL
605	CHECK HEADSPACE	5-4-04	RR
610	DIS-ASSEMBLE GUN	5-4-04	RTL
612	MAGNAFLUX	PR	
615	ROLLMARK CALIBER	5/6/04	AB
618	ROTO-BLAST	5/7/04	SW
620	APPLY COATINGS	5-10	TA
625 A	FINAL ASSEMBLY	5-14-04	RR
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	5-17-04	AC
655	FINAL INSPECT	5-26-04	RTL
660	PACK	6-8-04	DA
		SHIP DATE	
QAR INSPECTION DATE			

Remington[®] **DUPONT**
REG. U.S. PAT. & TM. OFF.

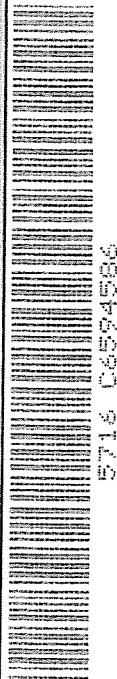
VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700[™] M24

SERIAL NO.
C6594586

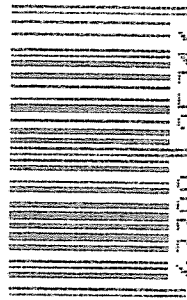
ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6594586

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6594586

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		12/27/90	K.S.
600	Proof		12/27/90	K.S.
607	Check Headspace		12/27/90	K.S.
610	Dis-assemble Gun		12/27/90	K.S.
612	Magnaflux Barrel Action		1/9/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	LS.
617	Drill and Tap Sight Holes	1 10 91		LS
618	Polish Barrel	1 10 91		wb
620	Apply Coatings (Barrel Action)		1-27-91	LS
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/29/91	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/29/91	KS
	C) Inspect Ejector Hole for Chamfer		1/29/91	KS
	D) Oil Firing Pin Ass'y		1/29/91	KS
	E) Adjust Trigger Pull to Min Setting and Stake		1/30/91	KS

op. #	BARBER - M24 0019799 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 3/4	4 3/4	4 3/4			1/30/91	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			1/30/91	WB
	H) Trigger Pull Test & Retainability						1/30/91	JH
	I) Firing Pin Indent	.020	.020	.020			1/30/91	WB
	J) Assemble Stock						1/30/91	KS
	K) Assemble Swivel Studs						2-6-91	A
	L) Attach Front and Rear Sight Assemblies						1/30/91	KS
	M) Iron Sight Alignment						1/30/91	KS
	N) Detach Front & Rear Sights & place in numbered container						1/30/91	KS
	O) Attach Scope to Rifle						1/30/91	KS
	P) Detach & Attach Scope 20 Times						1/30/91	KS
640	Gallery Target & Test						1-30-91	NF
	A) Time						"	NF
	B) Malfunctions						"	NF
	C) Pierced Primers						"	NF
	D) Optical Clarity of Scope						"	NF
645	Inspect for Live Ammo						1-30-91	NF
655	Final Inspection							
	A) Headspace						2-6-91	A
	B) Trigger Pull	2.57	2.54	2.56	2.54	2.54	2-4-91	JH
	C) Function						2-6-91	AC
660	Pack						3-14-91	NF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 06594586

DATE 1/30/91

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.49	2.40	2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.51	2.44	2.59	
PULL #3	2.42	2.39	2.38	2.56	
PULL #4	2.44	2.51	2.30	2.54	
PULL #5	2.46	2.41	2.32	2.54	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.49		
PULL #2	3.14	3.22		
PULL #3	3.50	3.46		
PULL #4	3.49	3.51		
PULL #5	3.48	3.20		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.42		4.56
PULL #2	4.28	4.48		4.52
PULL #3	4.22	4.50		4.49
PULL #4	4.20	4.32		4.45
PULL #5	4.35	4.42		4.51
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594586
31 Jan 1991

CENTROIDAL DISTANCES

0 TO	1	.170135
1 TO	2	.296299
1 TO	3	.469737
1 TO	4	.143785
1 TO	5	.18882

to <----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0676
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .003
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0676665
THE AMR FOR THIS RIFLE IS: .9864

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8594586

CENTERFIRE PATTERNS

1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 0

2in = 6

3in = 8

HS= 3.751

VS= 3.539

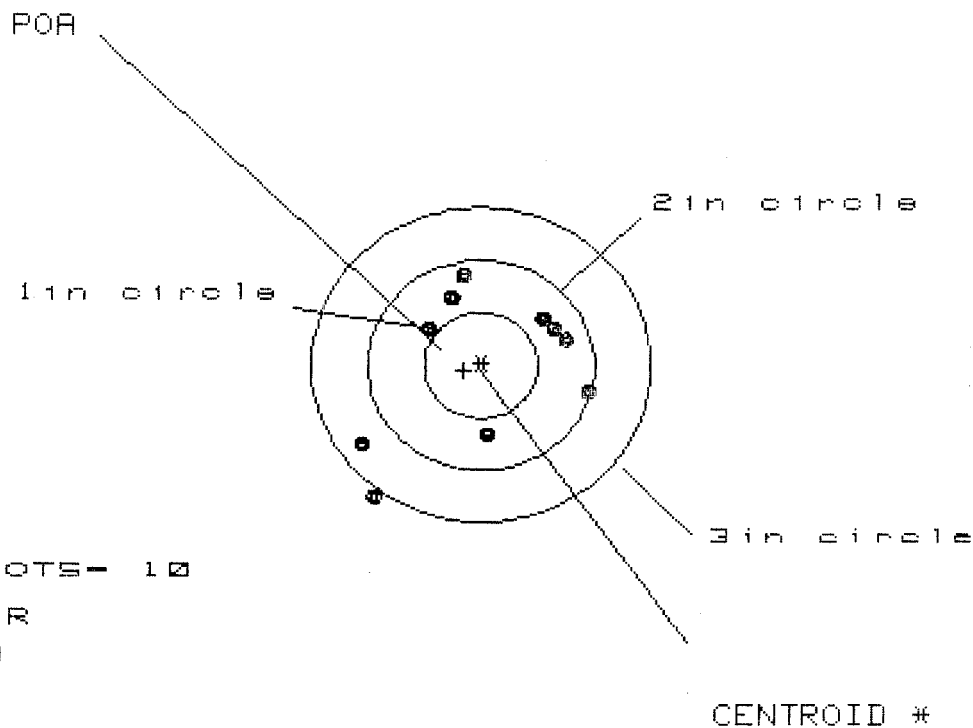
GS= 3.861

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	2.586	1.114	1.170
MINIMUM X	-1.165	-.877	-.821
MAXIMUM Y	1.054	1.068	.759
MINIMUM Y	-2.485	-2.471	-1.085
CENTROID X	-.055	-.343	-.399
CENTROID Y	-.161	-.175	.134
POA TO CENTROID in.	.170	.385	.421
MIN RADIUS	.551	.266	.322
MEAN RADIUS	1.234	1.008	.738
MAX RADIUS	2.589	2.512	1.361
HORIZONTAL SPREAD	3.751	1.991	1.991
VERTICAL SPREAD	3.539	3.539	1.844
EXTREME SPREAD	3.861	3.633	2.230
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594586

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 0

2in = 7

3in = 9

HS = 2.032

VS = 2.028

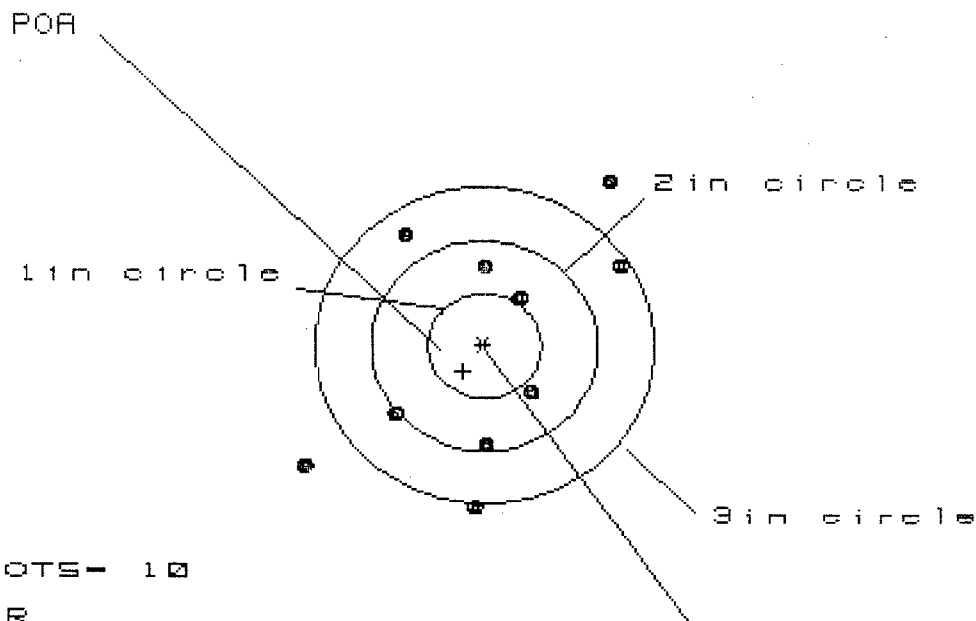
GS = 2.250

PATTERN #	2	2	2
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.978	.870	.725
MINIMUM X	-1.054	-1.162	-.656
MAXIMUM Y	.824	.690	.583
MINIMUM Y	-1.204	-.858	-.904
CENTROID X	.152	.260	.405
CENTROID Y	.051	.185	.292
POA TO CENTROID in.	.160	.319	.499
MIN RADIUS	.502	.537	.359
MEAN RADIUS	.873	.759	.631
MAX RADIUS	1.547	1.444	.937
HORIZONTAL SPREAD	2.032	2.032	1.381
VERTICAL SPREAD	2.028	1.548	1.487
EXTREME SPREAD	2.250	2.079	1.571
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6534586

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 5

3 in = 7

HS- 2.780

VS= 3.082

GS= 3.826

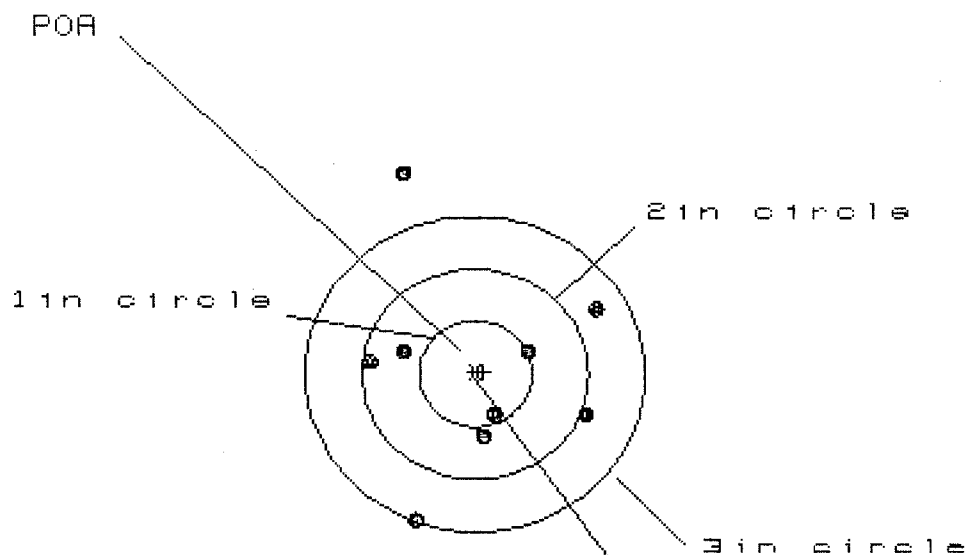
PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.212	1.038	1.151
MINIMUM X	-1.568	-.962	-.849
MAXIMUM Y	1.568	1.436	1.091
MINIMUM Y	-1.514	-1.646	-1.466
CENTROID X	.188	.362	.249
CENTROID Y	.241	.373	.193
POA TO CENTROID in.	.306	.520	.315
MIN RADIUS	.609	.412	.533
MEAN RADIUS	1.192	1.081	1.001
MAX RADIUS	1.968	1.700	1.479
HORIZONTAL SPREAD	2.780	2.000	2.000
VERTICAL SPREAD	3.082	3.082	2.557
EXTREME SPREAD	3.826	3.314	2.660
NUMBER IN ONE INCH CIRCLE =	0	5	7
NUMBER IN TWO INCH CIRCLE =	5	7	7
NUMBER IN THREE INCH CIRCLE =	7	7	7

31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594586

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 9

HS= 2.060

VS= 3.244

GS= 3.246

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.116	1.040	.959
MINIMUM X	-.944	-1.020	-1.101
MAXIMUM Y	1.898	.851	.709
MINIMUM Y	-1.346	-1.135	-.472
CENTROID X	-.070	.006	.087
CENTROID Y	-.018	-.229	-.087
POA TO CENTROID in.	.072	.229	.123
MIN RADIUS	.372	.151	.265
MEAN RADIUS	.930	.746	.691
MAX RADIUS	2.016	1.344	1.192
HORIZONTAL SPREAD	2.060	2.060	2.060
VERTICAL SPREAD	3.244	1.986	1.181
EXTREME SPREAD	3.246	2.610	2.137
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

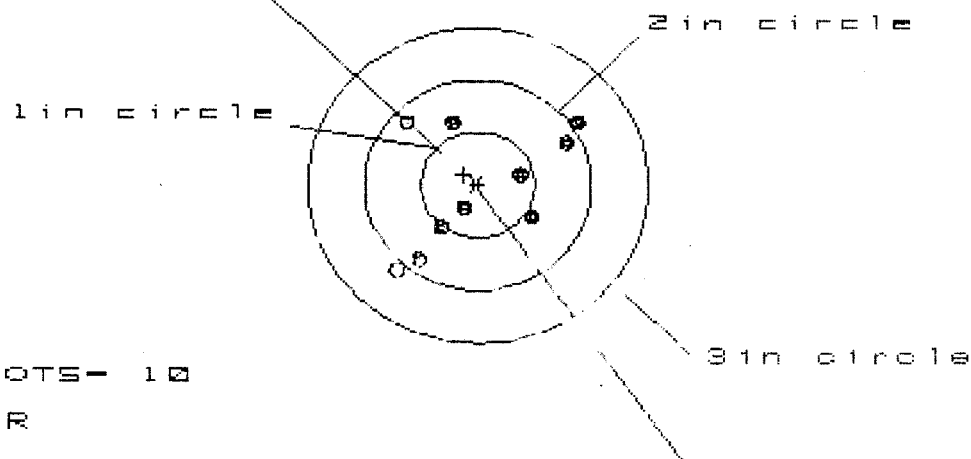
31 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594586

CENTERFIRE PATTERNS

5

POA



OF SHOTS- 10

IN CIR

1in - 3

2in - 8

3in = 10

HS= 1.546

VS= 1.402

GS= 2.087

CENTROID #

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.852	.861	.786
MINIMUM X	-.694	-.600	-.609
MAXIMUM Y	.639	.696	.609
MINIMUM Y	-.763	-.692	-.749
CENTROID X	.123	.029	.104
CENTROID Y	-.098	-.169	-.082
POA TO CENTROID in.	.157	.171	.132
MIN RADIUS	.207	.103	.210
MEAN RADIUS	.703	.647	.618
MAX RADIUS	1.065	.983	.883
HORIZONTAL SPREAD	1.546	1.461	1.395
VERTICAL SPREAD	1.402	1.388	1.358
EXTREME SPREAD	2.087	1.869	1.692
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	10		

RECEIVED BARBER - M24/00119807 REPORT

COMMENTS

ORDER
R 96-21874

INITIAL CUSTOMER ORDER NO.

JJM

W/LEUPOLD 10X SCOPE

Scope # 90-0482

DATE RECEIVED
10/03/96DATE OPENED
10/03/96DATE CODE
DL 9-91SERIAL NUMBER
C6594586

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

NATO

ACCESSORIES

W/STUDS

W/SWIVELS

SCOPE BASE

FROM:

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON

AL 36201

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTONAL
36201

L CUST NO: 150939 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Trigger Assy - 96024
Mag Spring - 15677
Mag Box - 96013

Scope Sent Back To Factory
For Inspec.

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 6-96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 00119807 19846

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6594586DATE 4-7-97TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.65		3.00	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.63	2.66		3.07	
PULL #3	2.61	2.65		3.09	
PULL #4	2.64	2.65		3.07	
PULL #5	2.66	2.69		3.12	
TOTAL	13.21	13.30			
AVG.	2.64	2.66			

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	3.15		
PULL #2	3.12	3.10		
PULL #3	3.01	3.15		
PULL #4	3.06	3.13		
PULL #5	3.17	3.12		
TOTAL	15.40	15.65		
AVG.	3.08	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	4.22		4.16
PULL #2	4.13	4.32		4.20
PULL #3	4.14	4.32		4.13
PULL #4	4.14	4.48		4.11
PULL #5	4.14	4.47		4.15
TOTAL				
AVG.				

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6594586

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST 2.58 2.65 2.68 2.72 2.73C SAFETY ON FORCE 4 4 3.5D SAFETY OFF FORCE 3 2 2

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

QAR INSPECTION

SHIP DATE

6/18/97 RW

Final Inspection

Sn: C16594586

DATE REC'D: 10/3/86

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SCOPE ASSY.

☒ SCOPE☒ SCOPE RINGS☒ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

SYSTEMS CASE

☒ SCOPE CASE☒ IRON SIGHTS☒ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

MISC.

☒ DD-250☒ BAR CODE☒ PACKAGING

Comments: