

C6594516

MODEL 700™ M24

Model **SMS**™

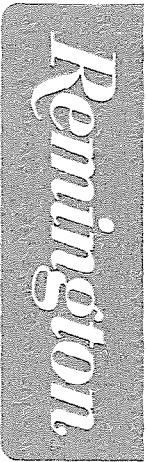
Action

Barrel Length

Capacity

Order No. **5716**

* Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00136215

Serial: C6594616 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 11/2/2007 10:17:31 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: BARRY MOBERLY

BARRY MOBERLY

Address 1: L-3 COMMUNICATIONS

L-3 COMMUNICATIONS

Address 2: 5749 BRIAR HILL RD BLDG 221

PO Box:

5749 BRIAR HILL RD BLDG 221

PO Box:

City: LEXINGTON

LEXINGTON

State: KY

Zip Code: 40516

Country: US

State: KY

Zip Code: 40516

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: 859 293 3222

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	3
A010	Hard Case	1
A026	Scope	1
A055	Deployment Kit	1
D000	SCOPE CASE	1

Repair Search

Refresh

Close

naglelj

11/2/2007

1:11 PM

CAPS

NUM

INS

SCRL



2 Mic...

5 Int...

4 Mic...

Part S...

longov...

Arms S...

1:11 PM

Serial
Number:

C6594616

Model: M24 SWS



RE00136215

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 136215SERIAL NUMBER C6594616LOG-IN DATE 11-2-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	8-9-08	RTZ
505	RE-BARREL	7-8-08	RTZ
560	ASSEMBLE	7-10-08	RTZ
600	PROOF	7-10-08	SD
605	CHECK HEADSPACE	7-10-08	SD
610	DIS-ASSEMBLE GUN	7-11-08	RTZ
612	MAGNAFLUX	7-15-08	(K8)
510	DRILL AND TAP	7-11-08	JP
615	ROLLMARK CALIBER	7-15-08	RT
618	ROTO-BLAST	7-17	CO
620	APPLY COATINGS	7-24-08	RTZ
625	FINAL ASSEMBLY	7-24-08	RTZ
640	FUNCTION TEST AND	9-2-08	RTZ
650	TARGET	9-2-08	RTZ
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-6-08	TRW
	A) HEADSPACE	9-8-08	RTZ
		9-8-08	RTZ
	B) TRIGGER PULL	2.75 2.68 2.74 2.79 2.82 9-8-08	PSW
		2 LBS MIN 10 LBS MAX	
680	F) SAFETY ON FORCE	5.0 5.0 5.0 9-8-08	RTZ
		2 LBS MIN	
	G) SAFETY OFF FORCE	4.0 4.0 4.0 9-8-08	RTZ
		2 LBS MIN	
	I) FIRING PIN INDENT	.021 .021 .021 9-8-08	RTZ
690	PACK	9-9-08	IL

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594616.___0
FILE DATE AND TIME: 09/03/2008 11:58

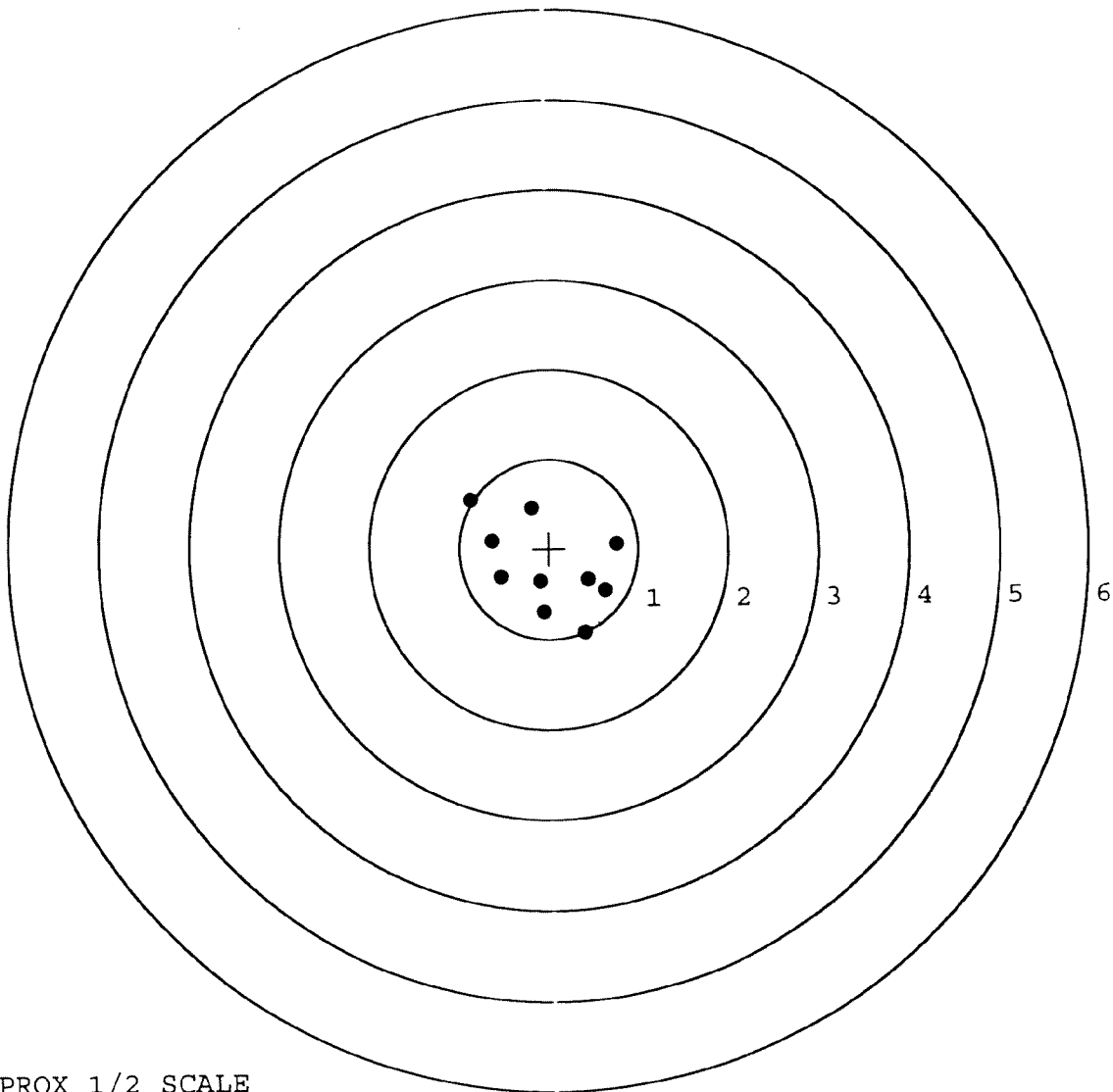
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.041
The Average Y Centroid of the Five Target Set:	-0.098
The Average Point of Impact of the Five Target Set:	0.106
The Average Mean Radius of the Five Target Set:	0.715
The Distance from POA to Centroid Target #1:	0.198
The Distance from Centroid Target #2 to Centroid Target #1:	0.078
The Distance from Centroid Target #3 to Centroid Target #1:	0.207
The Distance from Centroid Target #4 to Centroid Target #1:	0.112
The Distance from Centroid Target #5 to Centroid Target #1:	0.182

SERIAL NUMBER: C6594616. __0
 TARGET NUMBER: 1
 FILE DATE: 09/03/2008
 FILE TIME: 11:58

POINT#	X	Y
1:	0.399	-0.930
2:	0.621	-0.461
3:	0.755	0.048
4:	0.438	-0.343
5:	-0.065	-0.706
6:	-0.106	-0.362
7:	-0.193	0.454
8:	-0.543	-0.308
9:	-0.636	0.087
10:	-0.869	0.549

X CENTROID: -0.020
 Y CENTROID: -0.197
 POA TO CENTROID: 0.198
 HORZ SPREAD: 1.624
 VERT SPREAD: 1.479
 GROUP SPREAD: 1.948
 MIN RADIUS: 0.186
 MAX RADIUS: 1.130
 MEAN RADIUS: 0.654
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594616. __0

TARGET NUMBER: 2

FILE DATE: 09/03/2008

FILE TIME: 11:58

POINT#	X	Y
1:	1.127	-0.616
2:	0.694	0.121
3:	0.484	-0.420
4:	0.257	-0.632
5:	0.239	-0.456
6:	0.097	-0.187
7:	-0.084	-0.369
8:	-0.337	-0.473
9:	-1.344	0.671
10:	-1.073	1.123

X CENTROID: 0.006

Y CENTROID: -0.124

POA TO CENTROID: 0.124

HORZ SPREAD: 2.471

VERT SPREAD: 1.755

GROUP SPREAD: 2.804

MIN RADIUS: 0.111

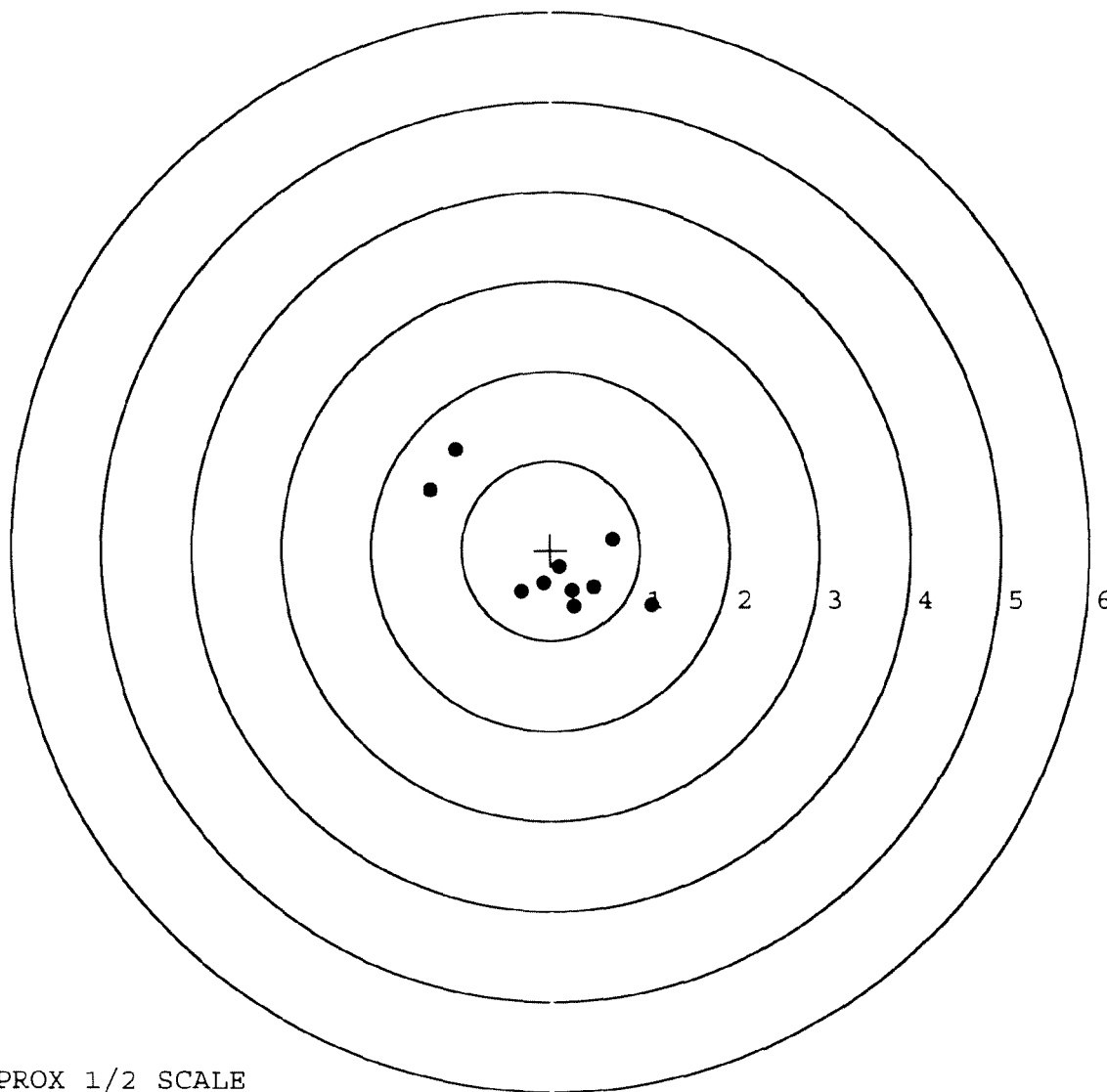
MAX RADIUS: 1.649

MEAN RADIUS: 0.757

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8

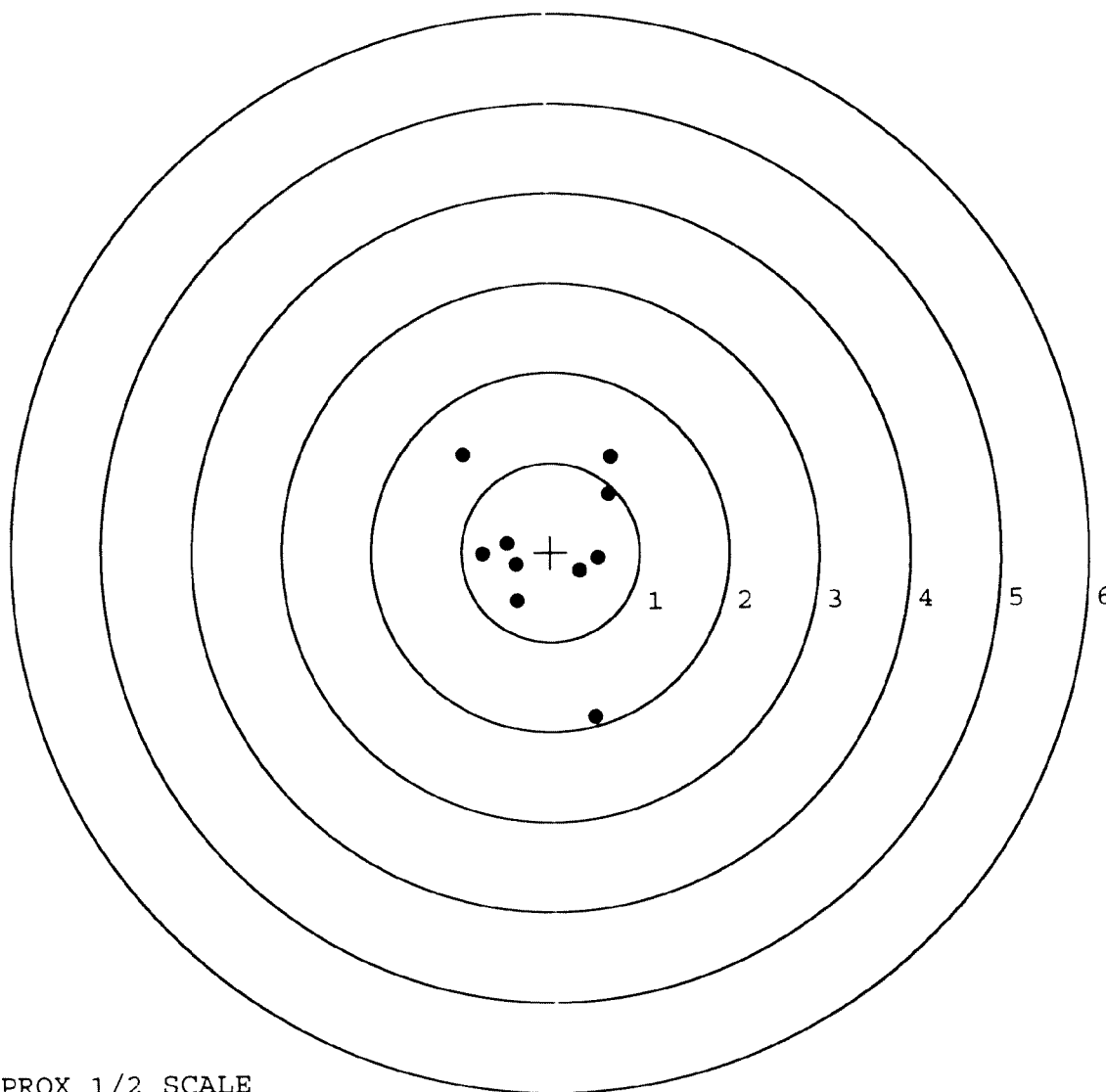


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594616. __0
 TARGET NUMBER: 3
 FILE DATE: 09/03/2008
 FILE TIME: 11:58

POINT#	X	Y
1:	0.485	-1.843
2:	0.326	-0.208
3:	0.528	-0.073
4:	0.654	0.647
5:	0.684	1.065
6:	-0.971	1.095
7:	-0.765	-0.017
8:	-0.489	0.106
9:	-0.390	-0.139
10:	-0.382	-0.540

X CENTROID: -0.032
 Y CENTROID: 0.009
 POA TO CENTROID: 0.033
 HORZ SPREAD: 1.655
 VERT SPREAD: 2.938
 GROUP SPREAD: 3.279
 MIN RADIUS: 0.388
 MAX RADIUS: 1.923
 MEAN RADIUS: 0.879
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594616. 0

TARGET NUMBER: 4

FILE DATE: 09/03/2008

FILE TIME: 11:58

X CENTROID: -0.126

Y CENTROID: -0.161

POA TO CENTROID: 0.205

HORZ SPREAD: 1.414

VERT SPREAD: 1.979

GROUP SPREAD: 2.021

MIN RADIUS: 0.218

MAX RADIUS: 1.125

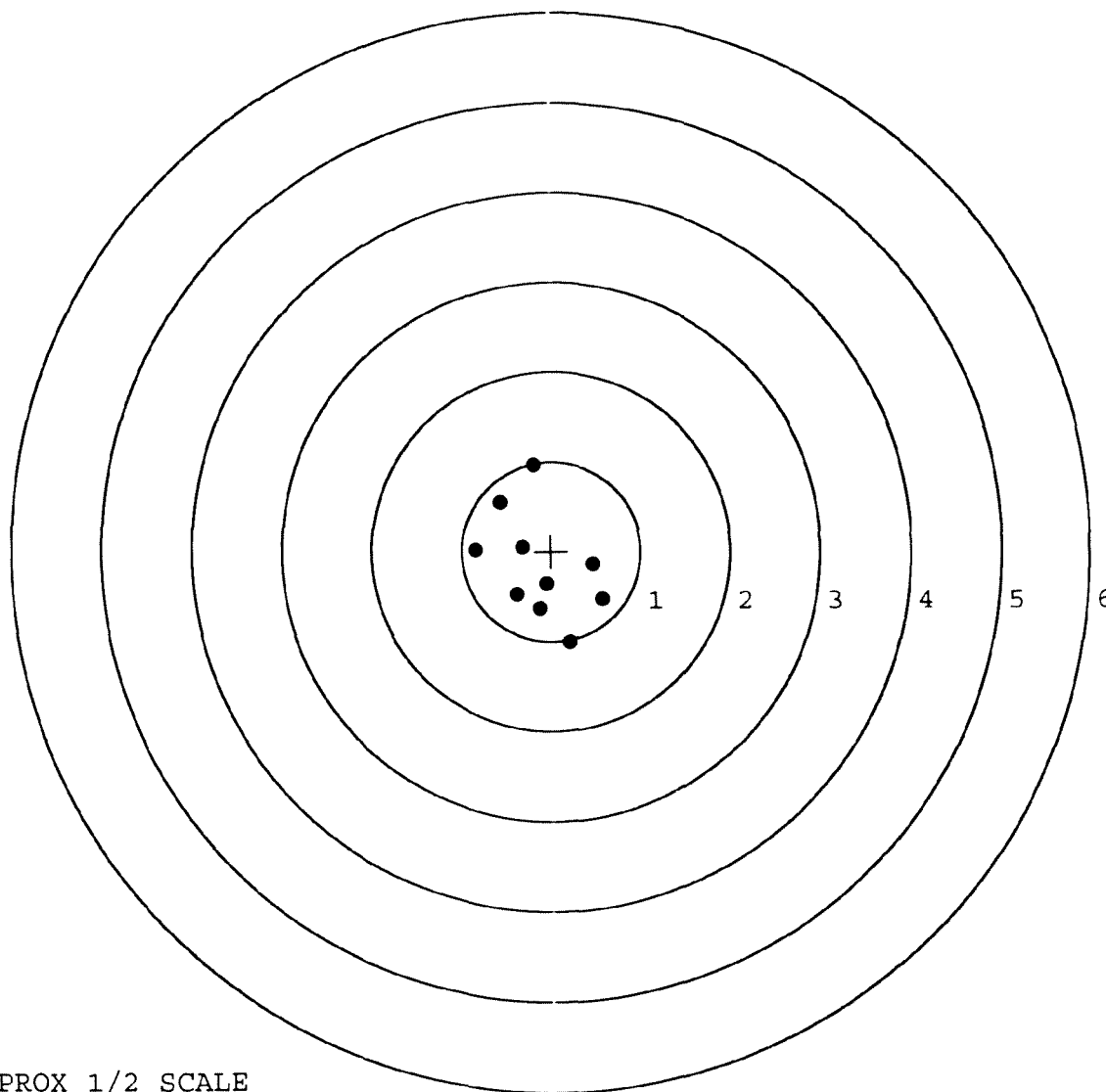
MEAN RADIUS: 0.642

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.212	-1.018
2:	0.570	-0.537
3:	0.469	-0.144
4:	-0.057	-0.368
5:	-0.132	-0.643
6:	-0.392	-0.484
7:	-0.322	0.050
8:	-0.844	0.021
9:	-0.571	0.548
10:	-0.196	0.961



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594616. 0

TARGET NUMBER: 5

FILE DATE: 09/03/2008

FILE TIME: 11:58

X CENTROID: -0.033

Y CENTROID: -0.016

POA TO CENTROID: 0.037

HORZ SPREAD: 1.521

VERT SPREAD: 2.450

GROUP SPREAD: 2.825

MIN RADIUS: 0.269

MAX RADIUS: 1.457

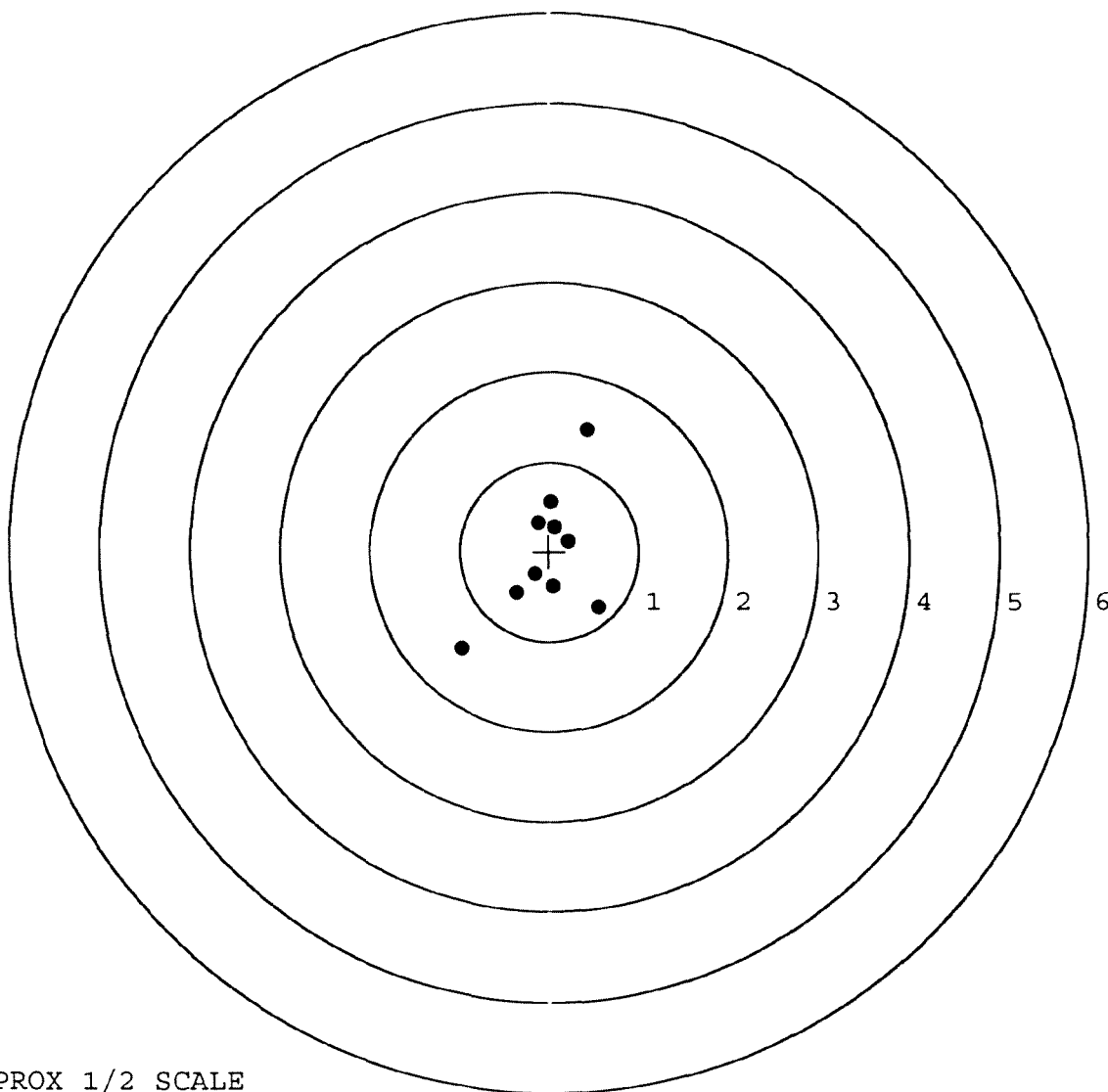
MEAN RADIUS: 0.644

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.547	-0.619
2:	0.042	-0.391
3:	-0.161	-0.253
4:	-0.371	-0.454
5:	-0.974	-1.085
6:	0.214	0.119
7:	0.055	0.277
8:	-0.132	0.324
9:	0.015	0.558
10:	0.433	1.365



TARGET APPROX 1/2 SCALE

RECEIVING AND ESTIMATING REPORT

BARBER - M24-0020350

COMMENTS

ORDER

94-18510

INITIAL
FDC

CUSTOMER ORDER NO.
DAAA09-92-C-0834

W/10X SCOPE, M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN

DATE RECEIVED
06/11/94

DATE OPENED
06/11/94

DATE CODE

SERIAL NUMBER
C6594616

NEW SERIAL NUMBER

MODEL AND GRADE
700 7-62

NATO

ACCESSORIES

SLING STRAP

HARD CASE

SCOPE MNTS

SCOPE BASE

90-0984

FROM:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL
36201-5025

CUST NO: 098397 C.D.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

FRT

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Trigger Assy \$173.71
Scope Rep 119.43
Clean/Insp/Prep 50.00
343.14

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

10/30/95

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0020350

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 10-25-95TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.35	2.56		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.38	2.61		
PULL #3	2.32	2.25	2.43		
PULL #4	2.47	2.30	2.43		
PULL #5	2.30	2.40	2.54		
TOTAL	12.02	11.68	12.57		
AVG.	2.40	2.33	2.51		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	3.02		
PULL #2	3.01	2.90		
PULL #3	3.00	2.85		
PULL #4	3.03	2.80		
PULL #5	3.01	2.85		
TOTAL	15.05	14.42		
AVG.	3.01	2.88		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.23	4.05	
PULL #2	4.05	4.25	4.01	
PULL #3	4.21	4.17	4.03	
PULL #4	4.14	4.10	4.04	
PULL #5	4.30	4.16	4.00	
TOTAL	20.90	20.91	20.13	
AVG.	4.18	4.18	4.02	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6594616

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

BARBER - M24 0020314

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			12/6	WB
	G) Safety Off Force	4	3 1/2	3 1/2			12/6	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.42	2.38	2.41	2.40	2.42	12/6	WB
	C) Function							
660	Pack							

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6594616

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		12/27/90	K.S.
600	Proof		12/27/90	K.S.
607	Check Headspace		12/27/90	K.S.
610	Dis-assemble Gun		12/27/90	K.S.
612	Magnaflux Barrel Action		1/9/91	KR
	Magnaflux Bolt		11	KR
615	Rollmark Caliber		11	LS
617	Drill and Tap Sight Holes	1 10 91		LB
618	Polish Barrel	1 10 91		LB
620	Apply Coatings (Barrel Action)		1-22-91	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/4/91	KA
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/4/91	KA
	C) Inspect Ejector Hole for Chamfer		2/4/91	KA
	D) Oil Firing Pin Ass'y		2/4/91	KA
	E) Adjust Trigger Pull to Min Setting and Stake		2/5/91	JA

op. #	BARBER - M24 0020316 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			7/5/91	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			7/5/91	WB
	H) Trigger Pull Test & Retainability						2/5/91	JJ
	I) Firing Pin Indent	.021	.022	.0215			7/5/91	WB
	J) Assemble Stock						2/5/91	KS
	K) Assemble Swivel Studs						2-19-91	K
	L) Attach Front and Rear Sight Assemblies						2-5-91	KS
	M) Iron Sight Alignment						2-5-91	KS
	N) Detach Front & Rear Sights & place in numbered container						2-5-91	KS
	O) Attach Scope to Rifle						2-5-91	KS
	P) Detach & Attach Scope 20 Times						2-5-91	KS
640	Gallery Target & Test						2/5/91	NF
	A) Time							NF
	B) Malfunctions							NF
	C) Pierced Primers							NF
	D) Optical Clarity of Scope							NF
645	Inspect for Live Ammo						2/5/91	NF
655	Final Inspection							
	A) Headspace						2-19-91	K
	B) Trigger Pull	2.77	2.83	2.77	2.77	2.67	7/18/91	WB
	C) Function						2-19-91	K
660	Pack						3-19-91	NF

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594616
6 Feb 1991

CENTROIDAL DISTANCES

Ø TO	1	.24418
1 TO	2	.216333
1 TO	3	.300832
1 TO	4	.22934
1 TO	5	.194435

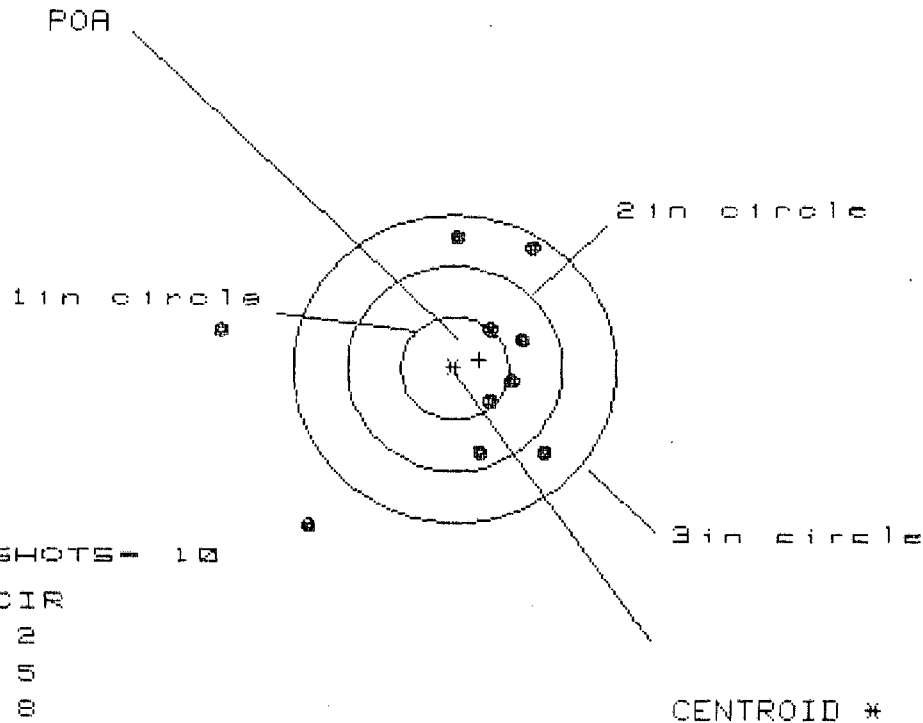
$\frac{3}{2} +$ < ---- FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2282
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1234
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .259428
THE AMR FOR THIS RIFLE IS: .882

8 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594616

CENTERFIRE PATTERNS # 1



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 5

3 in = 8

IS = 3.002

VS = 2.817

GS = 3.340

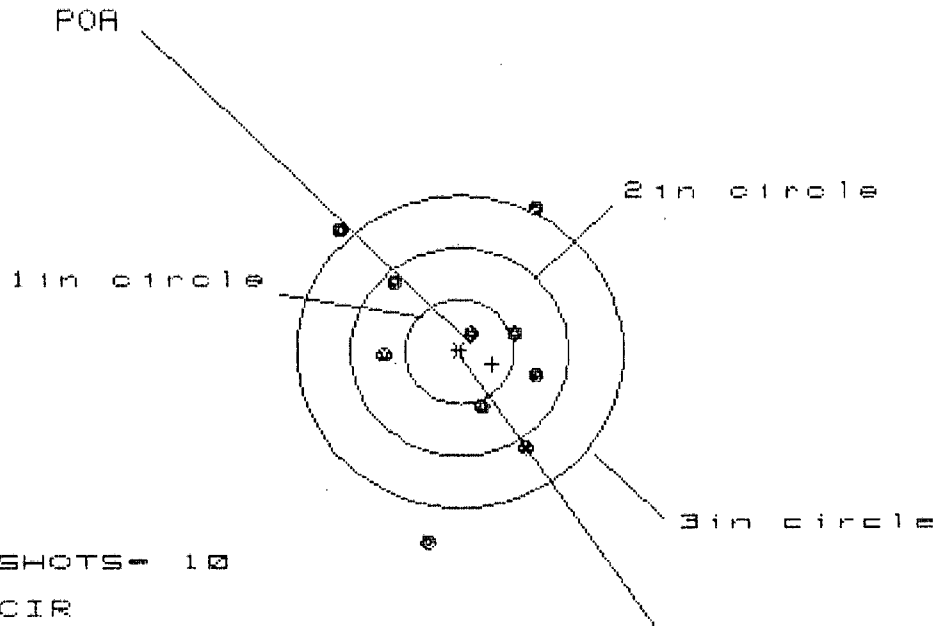
CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.813	.569	.371
MINIMUM X	:	-2.189	-1.585	-.410
MAXIMUM Y	:	1.331	1.377	1.197
MINIMUM Y	:	-1.486	-1.440	-.967
CENTROID X	:	-.230	.014	.212
CENTROID Y	:	-.082	-.128	.052
POA TO CENTROID in.	:	.244	.129	.218
MIN RADIUS	:	.440	.249	.229
MEAN RADIUS	:	1.107	.895	.698
MAX RADIUS	:	2.228	2.141	1.265
HORIZONTAL SPREAD	:	3.002	2.154	.781
VERTICAL SPREAD	:	2.817	2.817	2.164
EXTREME SPREAD	:	3.340	3.340	2.301
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	5		
NUMBER IN THREE INCH CIRCLE	=	8		

6 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594616

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1 in - 1

2 in - 6

3 in = 7

HS= 1.740

VS= 3.274

GS= 3.425

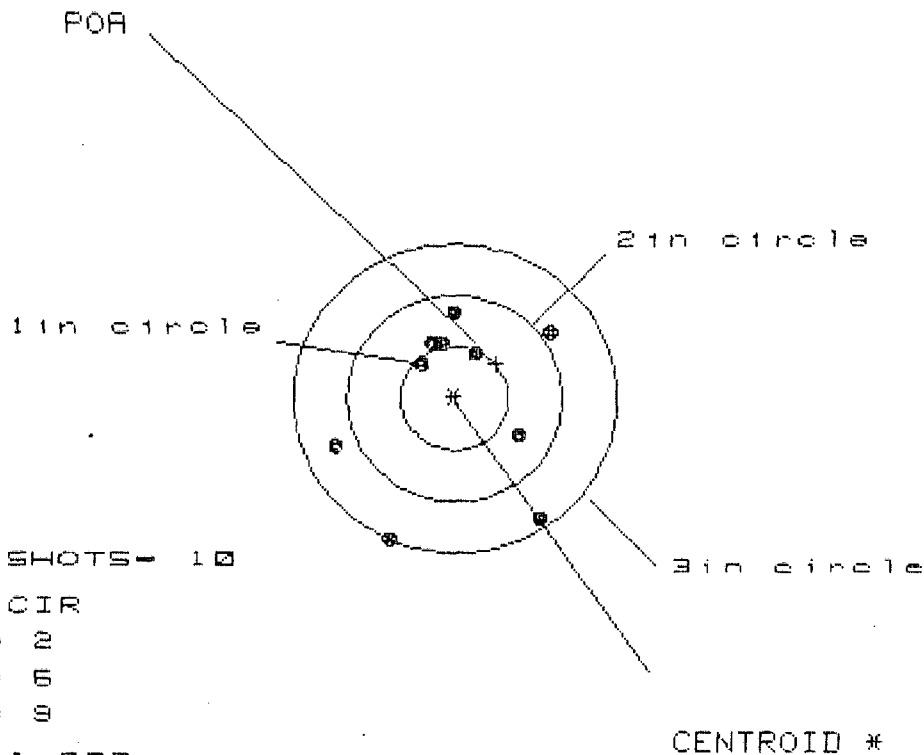
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.684	.649	.512
MINIMUM X	:	-1.056	-1.091	-.910
MAXIMUM Y	:	1.409	1.202	1.327
MINIMUM Y	:	-1.865	-1.150	-1.025
CENTROID X	:	-.302	-.267	-.130
CENTROID Y	:	.122	.329	.204
POA TO CENTROID in.	:	.326	.424	.242
MIN RADIUS	:	.251	.093	.140
MEAN RADIUS	:	.990	.873	.769
MAX RADIUS	:	1.892	1.479	1.422
HORIZONTAL SPREAD	:	1.740	1.740	1.422
VERTICAL SPREAD	:	3.274	2.352	2.352
EXTREME SPREAD	:	3.425	2.694	2.355
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		7	

6 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594616

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 6

3 in = 9

HS = 1.967

VS = 2.174

GS = 2.506

PATTERN #	3		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.884	.815	.905
MINIMUM X	-1.083	-1.152	-1.062
MAXIMUM Y	.800	.648	.486
MINIMUM Y	-1.374	-1.294	-.812
CENTROID X	-.388	-.319	-.409
CENTROID Y	-.338	-.186	-.024
POA TO CENTROID in.	.515	.369	.410
MIN RADIUS	.456	.289	.208
MEAN RADIUS	.876	.754	.595
MAX RADIUS	1.507	1.479	1.337
HORIZONTAL SPREAD	1.967	1.967	1.967
VERTICAL SPREAD	2.174	1.942	1.298
EXTREME SPREAD	2.506	2.268	2.268
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

6 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594616

CENTERFIRE PATTERNS # 4

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 10

HS= 1.321

VS= 1.762

GS= 1.764

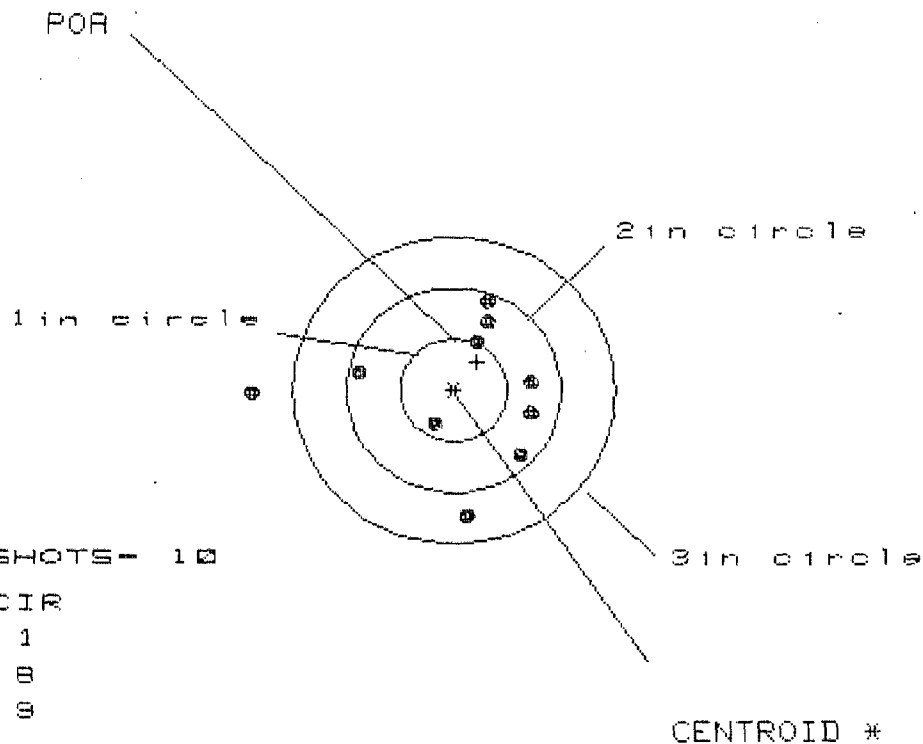
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.746	.753	.682
MINIMUM X	:	-.575	-.568	-.607
MAXIMUM Y	:	1.025	.550	.502
MINIMUM Y	:	-.737	-.623	-.671
CENTROID X	:	-.004	-.011	.060
CENTROID Y	:	-.043	-.157	-.109
POA TO CENTROID in.	:	.043	.157	.124
MIN RADIUS	:	.031	.129	.122
MEAN RADIUS	:	.545	.491	.467
MAX RADIUS	:	1.026	.757	.715
HORIZONTAL SPREAD	:	1.321	1.321	1.289
VERTICAL SPREAD	:	1.762	1.173	1.173
EXTREME SPREAD	:	1.764	1.400	1.334
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	

6 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6594616

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 8

3 in = 9

HS= 2.655

VS= 2.077

GS= 2.659

PATTERN #	5		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.727	.513	.502
MINIMUM X	-1.928	-1.112	-1.123
MAXIMUM Y	.863	.859	.707
MINIMUM Y	-1.214	-1.218	-.741
CENTROID X	-.217	-.003	.008
CENTROID Y	-.276	-.272	-.120
POR TO CENTROID in.	.351	.272	.120
MIN RADIUS	.375	.448	.295
MEAN RADIUS	.892	.735	.652
MAX RADIUS	1.928	1.220	1.123
HORIZONTAL SPREAD	2.655	1.625	1.625
VERTICAL SPREAD	2.077	2.077	1.448
EXTREME SPREAD	2.659	2.088	1.680
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		9	

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 06594616
DATE 2/5/91
TESTER JEL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.21	2.33	2.38	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.34	2.36	2.83	
PULL #3	2.22	2.33	2.28	2.77	
PULL #4	2.37	2.27	2.30	2.77	
PULL #5	2.37	2.42	2.35	2.67	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.28		
PULL #2	3.17	3.37		
PULL #3	3.38	3.34		
PULL #4	3.29	3.39		
PULL #5	3.38	3.33		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.45		4.33
PULL #2	4.49	4.50		4.53
PULL #3	4.42	4.42		4.33
PULL #4	4.39	4.33		4.30
PULL #5	4.48	4.50		4.40
TOTAL				
AVG.				

Remington[®] **DUPONT**
REG. U.S. PAT. & TM. OFF.

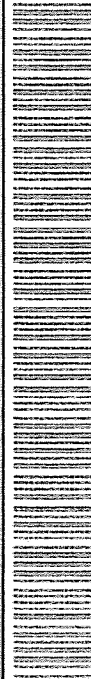
MODEL 700TM M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

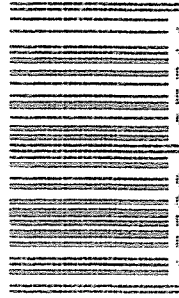
SERIAL NO.
C6594616

ORDER NO.
5716



5716 C6594616

UPC



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