

C6594618

MODEL 700™ M24

Model **SWS**™

Action

Barrel Length

Capacity

Order No. **5715**

\*Includes 1 in chamber.

*Remington*

**Remington**<sup>®</sup>

**DUPONT**  
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**MODEL 700<sup>TM</sup> H24**

**SERIAL NO.**  
C6594618

**ORDER NO.**  
**5716**

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

20



5716 C6594618

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6594618

| OP. #        | OP. NAME                                                       | READINGS | DATE     | INIT |
|--------------|----------------------------------------------------------------|----------|----------|------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          | 12/27/90 | K.S. |
| 600          | Proof                                                          |          | 12/27/90 | K.S. |
| 607          | Check Headspace                                                |          | 12/27/90 | K.S. |
| 610          | Dis-assemble Gun                                               |          | 12/27/90 | K.S. |
| 612          | Magnaflux Barrel<br>Action                                     |          | 1/9/91   | KR   |
|              | Magnaflux Bolt                                                 |          | "        | KR   |
| 615          | Rollmark Caliber                                               |          | "        | GB   |
| 617          | Drill and Tap Sight Holes                                      | 1 10 91  |          | KB   |
| 618          | Polish Barrel                                                  | 1 10 91  |          | WB   |
| 620          | Apply Coatings<br>(Barrel Action)                              |          | 1-22-91  | JA   |
|              | Apply Coating (Bolt)                                           |          |          |      |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          | 2/6/91   | KS   |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          | 2/6/91   | KS   |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          | 2/6/91   | KS   |
|              | D) Oil Firing Pin Ass'y                                        |          | 2/6/91   | KS   |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          | 2/11/91  | JA   |

| op. #        | OP. NAME                                                    | READINGS |      |      |      |      | DATE    | INIT |
|--------------|-------------------------------------------------------------|----------|------|------|------|------|---------|------|
| 625<br>cont. | F) Safety On Force                                          | 4        | 4    | 4    |      |      | 2/11/91 | JK   |
|              | G) Safety Off Force                                         | 3        | 3    | 3    |      |      | 2/11/91 | JK   |
|              | H) Trigger Pull Test & Retainability                        |          |      |      |      |      | 2/11/91 | JK   |
|              | I) Firing Pin Indent                                        | .022     | .022 | .022 |      |      | 2/11/91 | JK   |
|              | J) Assemble Stock                                           |          |      |      |      |      | 2/11/91 | JK   |
|              | K) Assemble Swivel Studs                                    |          |      |      |      |      | 2-21-91 | JK   |
|              | L) Attach Front and Rear Sight Assemblies                   |          |      |      |      |      | 2/11/91 | KA   |
|              | M) Iron Sight Alignment                                     |          |      |      |      |      | 2/11/91 | KA   |
|              | N) Detach Front & Rear Sights & place in numbered container |          |      |      |      |      | 2/11/91 | KA   |
|              | O) Attach Scope to Rifle                                    |          |      |      |      |      | 2/11/91 | KA   |
|              | P) Detach & Attach Scope 20 Times                           |          |      |      |      |      | 2/11/91 | KA   |
| 640          | Gallery Target & Test                                       |          |      |      |      |      | 2-11-91 | NF   |
|              | A) Time                                                     |          |      |      |      |      | "       | NF   |
|              | B) Malfunctions                                             |          |      |      |      |      | "       | NF   |
|              | C) Pierced Primers                                          |          |      |      |      |      | "       | NF   |
|              | D) Optical Clarity of Scope                                 |          |      |      |      |      | "       | NF   |
| 645          | Inspect for Live Ammo                                       |          |      |      |      |      | 2-11-91 | NF   |
| 655          | Final Inspection                                            |          |      |      |      |      |         |      |
|              | A) Headspace                                                |          |      |      |      |      | 2-21-91 | JK   |
|              | B) Trigger Pull                                             | 2.38     | 2.39 | 2.43 | 2.48 | 2.36 | 2/19/91 | WB   |
|              | C) Function                                                 |          |      |      |      |      | 2-21-91 | JK   |
| 660          | Pack                                                        |          |      |      |      |      | 3/14/91 | WB   |

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50#+ .50#  
3.00#+ .75#  
4.00#+1.00#

SERIAL NO. C6594618  
DATE 2/11/91  
TESTER JG

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |      | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------|------------------------------------------------------------------------|
| PULL #1 | 2.28             | 2.46                     | 2.51                           | 2.38 | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.21             | 2.33                     | 2.48                           | 2.39 |                                                                        |
| PULL #3 | 2.31             | 2.33                     | 2.35                           | 2.49 |                                                                        |
| PULL #4 | 2.34             | 2.50                     | 2.49                           | 2.48 |                                                                        |
| PULL #5 | 2.33             | 2.50                     | 2.51                           | 2.36 |                                                                        |
| TOTAL   |                  |                          |                                |      |                                                                        |
| AVG.    |                  |                          |                                |      |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.38             | 3.13                     |  |          |
| PULL #2 | 3.34             | 3.47                     |  |          |
| PULL #3 | 3.29             | 3.34                     |  |          |
| PULL #4 | 3.20             | 3.44                     |  |          |
| PULL #5 | 3.34             | 3.45                     |  |          |
| TOTAL   |                  |                          |  |          |
| AVG.    |                  |                          |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.27             | 4.51                     |                                | 4.42                                 |
| PULL #2 | 4.26             | 4.46                     |                                | 4.52                                 |
| PULL #3 | 4.48             | 4.14                     |                                | 4.24                                 |
| PULL #4 | 4.51             | 4.52                     |                                | 4.22                                 |
| PULL #5 | 4.19             | 4.55                     |                                | 4.45                                 |
| TOTAL   |                  |                          |                                |                                      |
| AVG.    |                  |                          |                                |                                      |

CENTROIDAL DISTANCE CALCULATIONS  
FOR RIFLE # 6594618  
12 Feb 1991

CENTROIDAL DISTANCES

|        |          |
|--------|----------|
| 0 TO 1 | .0994032 |
| 1 TO 2 | .230384  |
| 1 TO 3 | .333287  |
| 1 TO 4 | .198494  |
| 1 TO 5 | .017088  |

1  
2  
3  
4  
5

<----POA

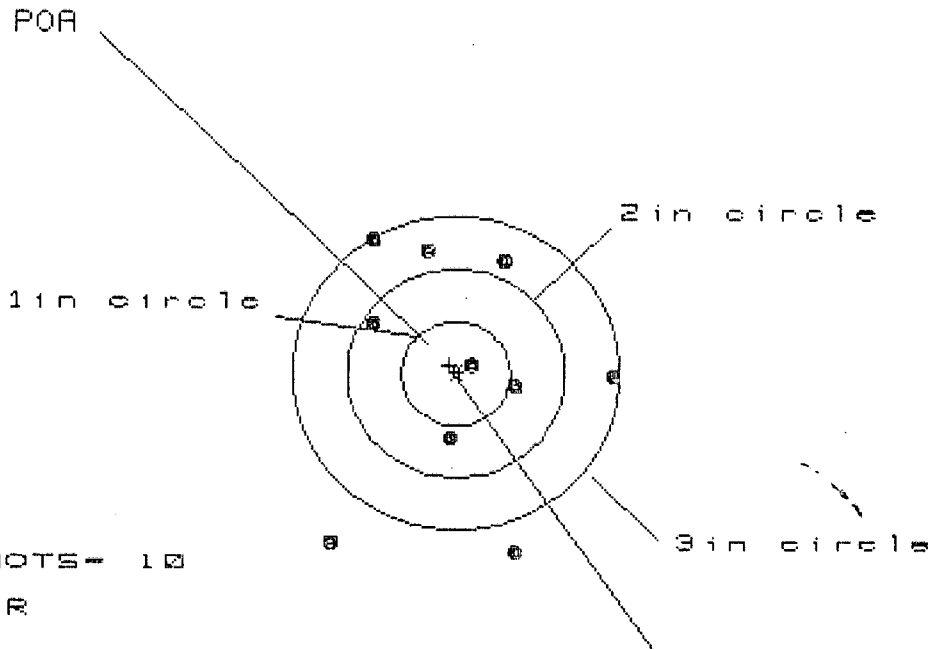
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0388  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2148  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .218276

THE AMR FOR THIS RIFLE IS: 1.105

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6594618

## CENTERFIRE PATTERNS # 1



# OF SHOTS- 10

# IN CIR

1in = 1

2in = 4

3in = 5

HS= 2.615

VS= 2.950

GS= 3.190

CENTROID #

| PATTERN #                     | 1      | 2      | 3      |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | 1.437  | 1.306  | 1.352  |
| MINIMUM X                     | -1.178 | -.928  | -.882  |
| MAXIMUM Y                     | 1.267  | 1.092  | .860   |
| MINIMUM Y                     | -1.683 | -1.858 | -1.076 |
| CENTROID X                    | .059   | .190   | .144   |
| CENTROID Y                    | -.088  | .095   | .327   |
| POA TO CENTROID in.           | .099   | .212   | .358   |
| MIN RADIUS                    | .152   | .129   | .365   |
| MEAN RADIUS                   | 1.128  | 1.011  | .904   |
| MAX RADIUS                    | 1.967  | 1.894  | 1.410  |
| HORIZONTAL SPREAD             | 2.615  | 2.234  | 2.234  |
| VERTICAL SPREAD               | 2.950  | 2.950  | 1.936  |
| EXTREME SPREAD                | 3.190  | 3.190  | 2.496  |
| NUMBER IN ONE INCH CIRCLE =   | 1      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 4      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 5      |        |        |

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## CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

CENTROID \*

# OF SHOTS- 10

# IN CIR

1 in = 2

2 in = 6

3 in = 8

HS= 3.326

VS= 3.309

GS= 4.026

| PATTERN #                     | 12     | 12     | 12     |
|-------------------------------|--------|--------|--------|
| SHOTS (BEST OF)               | 10     | 9      | 8      |
| MAXIMUM X                     | .922   | .655   | .630   |
| MINIMUM X                     | -2.404 | -.465  | -.490  |
| MAXIMUM Y                     | 1.287  | 1.099  | .823   |
| MINIMUM Y                     | -2.022 | -2.210 | -1.192 |
| CENTROID X                    | -.092  | .175   | .200   |
| CENTROID Y                    | -.254  | -.066  | .210   |
| POA TO CENTROID in.           | .270   | .187   | .290   |
| MIN RADIUS                    | .400   | .273   | .195   |
| MEAN RADIUS                   | 1.145  | .832   | .579   |
| MAX RADIUS                    | 2.937  | 2.219  | 1.209  |
| HORIZONTAL SPREAD             | 3.326  | 1.120  | 1.120  |
| VERTICAL SPREAD               | 3.309  | 3.309  | 2.015  |
| EXTREME SPREAD                | 4.026  | 3.318  | 2.027  |
| NUMBER IN ONE INCH CIRCLE =   | 2      |        |        |
| NUMBER IN TWO INCH CIRCLE =   | 6      |        |        |
| NUMBER IN THREE INCH CIRCLE = | 8      |        |        |



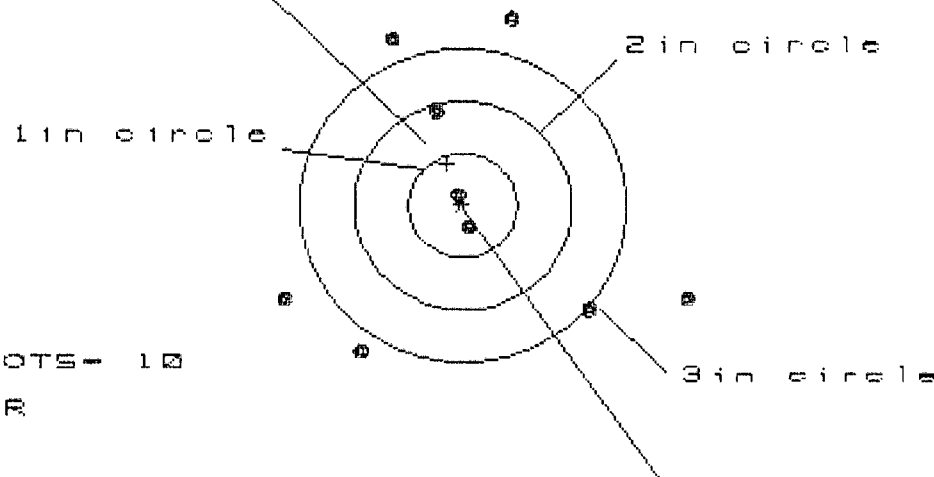
12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6534618

## CENTERFIRE PATTERNS

# 3

POA



# OF SHOTS- 10

# IN CIR

1in = 3

2in = 4

3in = 5

HS= 3.702

VS= 3.172

GS= 3.702

CENTROID #

| PATTERN #                   | : | 3      |        |        |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 2.025  | 1.353  | 1.172  |
| MINIMUM X                   | : | -1.677 | -1.452 | -.942  |
| MAXIMUM Y                   | : | 1.797  | 1.695  | 1.568  |
| MINIMUM Y                   | : | -1.375 | -1.477 | -1.604 |
| CENTROID X                  | : | .145   | -.080  | .101   |
| CENTROID Y                  | : | -.402  | -.300  | -.173  |
| POA TO CENTROID in.         | : | .427   | .311   | .201   |
| MIN RADIUS                  | : | .070   | .141   | .170   |
| MEAN RADIUS                 | : | 1.220  | 1.119  | 1.019  |
| MAX RADIUS                  | : | 2.221  | 1.822  | 1.860  |
| HORIZONTAL SPREAD           | : | 3.702  | 2.805  | 2.114  |
| VERTICAL SPREAD             | : | 3.172  | 3.172  | 3.172  |
| EXTREME SPREAD              | : | 3.702  | 3.479  | 3.479  |
| NUMBER IN ONE INCH CIRCLE = | : |        | 3      |        |
| NUMBER IN TWO INCH CIRCLE = | : |        | 4      |        |

**BARBER - M24 0020353**

NUMBER IN THREE INCH CIRCLE =

5

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON**

**BARBER - M24 0020353**  
**M2400020392**

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE\_PATT/C6594618

## CENTERFIRE PATTERNS # 4

POA

1in circle

2in circle

3in circle

# OF SHOTS- 10

# IN CIR

1in = 2

2in = 5

3in = 6

HS= 2.510

VS= 4.595

GS= 4.872

CENTROID #

| PATTERN #                   | : | 24     | 9      | 8      |
|-----------------------------|---|--------|--------|--------|
| SHOTS (BEST OF)             | : | 10     | 9      | 8      |
| MAXIMUM X                   | : | 1.266  | 1.127  | 1.013  |
| MINIMUM X                   | : | -1.244 | -.914  | -.546  |
| MAXIMUM Y                   | : | 1.980  | 1.689  | 1.416  |
| MINIMUM Y                   | : | -2.615 | -2.185 | -1.324 |
| CENTROID X                  | : | .017   | .156   | .270   |
| CENTROID Y                  | : | -.274  | .017   | .290   |
| POA TO CENTROID in.         | : | .274   | .156   | .396   |
| MIN RADIUS                  | : | .441   | .385   | .245   |
| MEAN RADIUS                 | : | 1.279  | 1.040  | .832   |
| MAX RADIUS                  | : | 2.896  | 2.368  | 1.421  |
| HORIZONTAL SPREAD           | : | 2.510  | 2.041  | 1.559  |
| VERTICAL SPREAD             | : | 4.595  | 3.874  | 2.740  |
| EXTREME SPREAD              | : | 4.872  | 4.041  | 2.761  |
| NUMBER IN ONE INCH CIRCLE   | = |        | 2      |        |
| NUMBER IN TWO INCH CIRCLE   | = |        | 5      |        |
| NUMBER IN THREE INCH CIRCLE | = |        | 6      |        |

12 Feb 1991

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CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

# OF SHOTS - 10

# IN CIR

1in = 3

2in = 8

3in = 10

HS = 1.923

VS = 1.701

GS = 2.452

CENTROID #

| PATTERN #                     | 1      | 2     | 3     |
|-------------------------------|--------|-------|-------|
| SHOTS (BEST OF)               | 10     | 9     | 8     |
| MAXIMUM X                     | .745   | .615  | .672  |
| MINIMUM X                     | -1.178 | -.994 | -.937 |
| MAXIMUM Y                     | .735   | .785  | .674  |
| MINIMUM Y                     | -.966  | -.884 | -.677 |
| CENTROID X                    | .065   | .195  | .138  |
| CENTROID Y                    | -.064  | -.146 | -.035 |
| POA TO CENTROID in.           | .091   | .244  | .143  |
| MIN RADIUS                    | .289   | .232  | .272  |
| MEAN RADIUS                   | .754   | .673  | .623  |
| MAX RADIUS                    | 1.388  | 1.009 | .953  |
| HORIZONTAL SPREAD             | 1.923  | 1.609 | 1.609 |
| VERTICAL SPREAD               | 1.701  | 1.669 | 1.351 |
| EXTREME SPREAD                | 2.452  | 1.849 | 1.769 |
| NUMBER IN ONE INCH CIRCLE =   | 3      |       |       |
| NUMBER IN TWO INCH CIRCLE =   | 8      |       |       |
| NUMBER IN THREE INCH CIRCLE = | 10     |       |       |

# RECEIVING AND ESTIMATING REPORT

BARBER M24 0020395

COMMENTS

ORDER  
R 94-18723

|                           |                                        |            |                                                              |                   |                                  |  |
|---------------------------|----------------------------------------|------------|--------------------------------------------------------------|-------------------|----------------------------------|--|
| INITIAL<br>JJM            | CUSTOMER ORDER NO.<br>DAAA09-92-C-0834 |            | W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT<br>ATTN FRED MARTIN |                   |                                  |  |
| DATE RECEIVED<br>06/14/94 | DATE OPENED<br>06/15/94                | DATE CODE  | SERIAL NUMBER<br>C6594618                                    | NEW SERIAL NUMBER | MODEL AND GRADE<br>700 7.62 NATO |  |
| ACCESSORIES<br>HARD CASE  |                                        | SCOPE MNTS |                                                              | SCOPE BASE        | SLING STRAP                      |  |

90-0779

FROM:

SHIP TO:

COMMANDER (W52H094138H226)  
DEFENSE DIST DEPOT ANNISTON  
ATTN DDAA-UR BLDG 112  
ANNISTON

COMMANDER (W52H094138H226)  
DEFENSE DIST DEPOT ANNISTON  
ATTN DDAA-UR BLDG 112  
ANNISTON

AL 36201-5025

AL  
36201-5025

|                |                    |                        |            |           |            |
|----------------|--------------------|------------------------|------------|-----------|------------|
| ACCOUNT NUMBER | ACCOUNT NUMBER N/C | CUST NO: 098397 C.O.D. | PROM. DATE | ESTIMATED | VIA<br>UPS |
|----------------|--------------------|------------------------|------------|-----------|------------|

|                                       |               |
|---------------------------------------|---------------|
| GUN CONDITION                         | REPAIR CHARGE |
| <input type="checkbox"/> NEW          | EXCISE        |
| <input type="checkbox"/> LIGHTLY WORN | TAX           |
| <input type="checkbox"/> WORN         | INSURANCE     |
| <input type="checkbox"/> VERY WORN    | UPS           |
| <input type="checkbox"/> UNREPAIRABLE | PARCEL POST   |
| <input type="checkbox"/> MARRED       | TOTAL         |

| CUSTOMER CONCERN | AMMO | FUNCTION | FINISH | ACCURACY | FIT | INSPECT |
|------------------|------|----------|--------|----------|-----|---------|
| CYCLE            | A1   | B1       |        |          |     |         |
| TRIGGER GROUP    |      | B2       |        |          | E1  | F1      |
| BOLT ASSY.       |      | B3       |        |          | E2  | F2      |
| BARREL ASSY.     |      | B4       |        | D1       | E3  | F3      |
| REC. ASSY.       |      | B5       |        | D2       | E4  | F4      |
| WOOD             |      |          | C1     | D3       | E5  | F5      |
| METAL            |      |          | C2     |          |     |         |

MAIN FAULT

|                          |          |
|--------------------------|----------|
| PARTS                    | COMMENTS |
| ✓ Stock \$471.11         |          |
| Trigger Assy 173.31      |          |
| ✓ Mag Spring 1.20        |          |
| ✓ Mag Follower 6.12      |          |
| ✓ Firing pin Assy 9.96   |          |
| ✓ Bolt Release Stop 1.10 |          |
| CTI 50.00                |          |
| <u>\$713.30</u>          |          |
| REPAIRMAN                | PROOF    |
| GALLERY TESTER           | DATE     |
| CLEAN                    | DATE     |
| TEST                     | DATE     |
| TARGET                   | DATE     |
| PATTERN                  | DATE     |

OFFICE COPY

RD8925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON

BARBER - M24 0020395

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6594618

DATE 10-27-95

TESTER DA

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.48             | 2.45                     | 2.45                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.38             | 2.46                     | 2.53                           |                                                                        |
| PULL #3 | 2.40             | 2.40                     | 2.40                           |                                                                        |
| PULL #4 | 2.40             | 2.46                     | 2.47                           |                                                                        |
| PULL #5 | 2.38             | 2.39                     | 2.47                           |                                                                        |
| TOTAL   | 12.01            | 12.16                    | 12.32                          |                                                                        |
| AVG.    | 2.40             | 2.43                     | 2.46                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.19             | 3.04                     |          |
| PULL #2 | 3.16             | 3.01                     |          |
| PULL #3 | 3.13             | 3.01                     |          |
| PULL #4 | 3.13             | 3.03                     |          |
| PULL #5 | 3.13             | 3.03                     |          |
| TOTAL   | 15.74            | 15.12                    |          |
| AVG.    | 3.14             | 3.02                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.03             | 4.18                     | 4.24                           |                                      |
| PULL #2 | 4.32             | 4.15                     | 4.24                           |                                      |
| PULL #3 | 4.32             | 4.25                     | 4.15                           |                                      |
| PULL #4 | 4.05             | 4.25                     | 4.18                           |                                      |
| PULL #5 | 4.34             | 4.27                     | 4.19                           |                                      |
| TOTAL   | 21.06            | 21.10                    | 21.00                          |                                      |
| AVG.    | 4.21             | 4.22                     | 4.20                           |                                      |

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6594618

| OP. #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607          | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618          | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |      |         |

**BARBER - M24 0020359**

| op. #        | OP. NAME                                                    | READINGS |       |       |      |      | DATE    | INIT |
|--------------|-------------------------------------------------------------|----------|-------|-------|------|------|---------|------|
| 625<br>cont. | F) Safety On Force                                          | 5 3/4    | 5 3/4 | 5 3/4 |      |      | 4/25/96 | WB   |
|              | G) Safety Off Force                                         | 3        | 3     | 3     |      |      | 4/25/96 | WB   |
|              | H) Trigger Pull Test & Retainability                        |          |       |       |      |      |         |      |
|              | I) Firing Pin Indent                                        | .023     | .023  | .023  |      |      | 4/25/96 | WB   |
|              | J) Assemble Stock                                           |          |       |       |      |      |         |      |
|              | K) Assemble Swivel Studs                                    |          |       |       |      |      |         |      |
|              | L) Attach Front and Rear Sight Assemblies                   |          |       |       |      |      |         |      |
|              | M) Iron Sight Alignment                                     |          |       |       |      |      |         |      |
|              | N) Detach Front & Rear Sights & place in numbered container |          |       |       |      |      |         |      |
|              | O) Attach Scope to Rifle                                    |          |       |       |      |      |         |      |
|              | P) Detach & Attach Scope 20 Times                           |          |       |       |      |      |         |      |
| 640          | Gallery Target & Test                                       |          |       |       |      |      | 4/22/96 | WB   |
|              | A) Time                                                     |          |       |       |      |      |         |      |
|              | B) Malfunctions                                             |          |       |       |      |      |         |      |
|              | C) Pierced Primers                                          |          |       |       |      |      |         |      |
|              | D) Optical Clarity of Scope                                 |          |       |       |      |      |         |      |
| 645          | Inspect for Live Ammo                                       |          |       |       |      |      |         |      |
| 655          | Final Inspection<br>A) Headspace                            |          |       |       |      |      |         |      |
|              | B) Trigger Pull                                             | 2.58     | 2.59  | 2.57  | 2.57 | 2.59 | 4/25/96 | WB   |
|              | C) Function                                                 |          |       |       |      |      |         |      |
| 660          | Pack                                                        |          |       |       |      |      |         |      |