C6594663

MODEL 700 TH M24

Model SWS TH

Action

Barrel Length

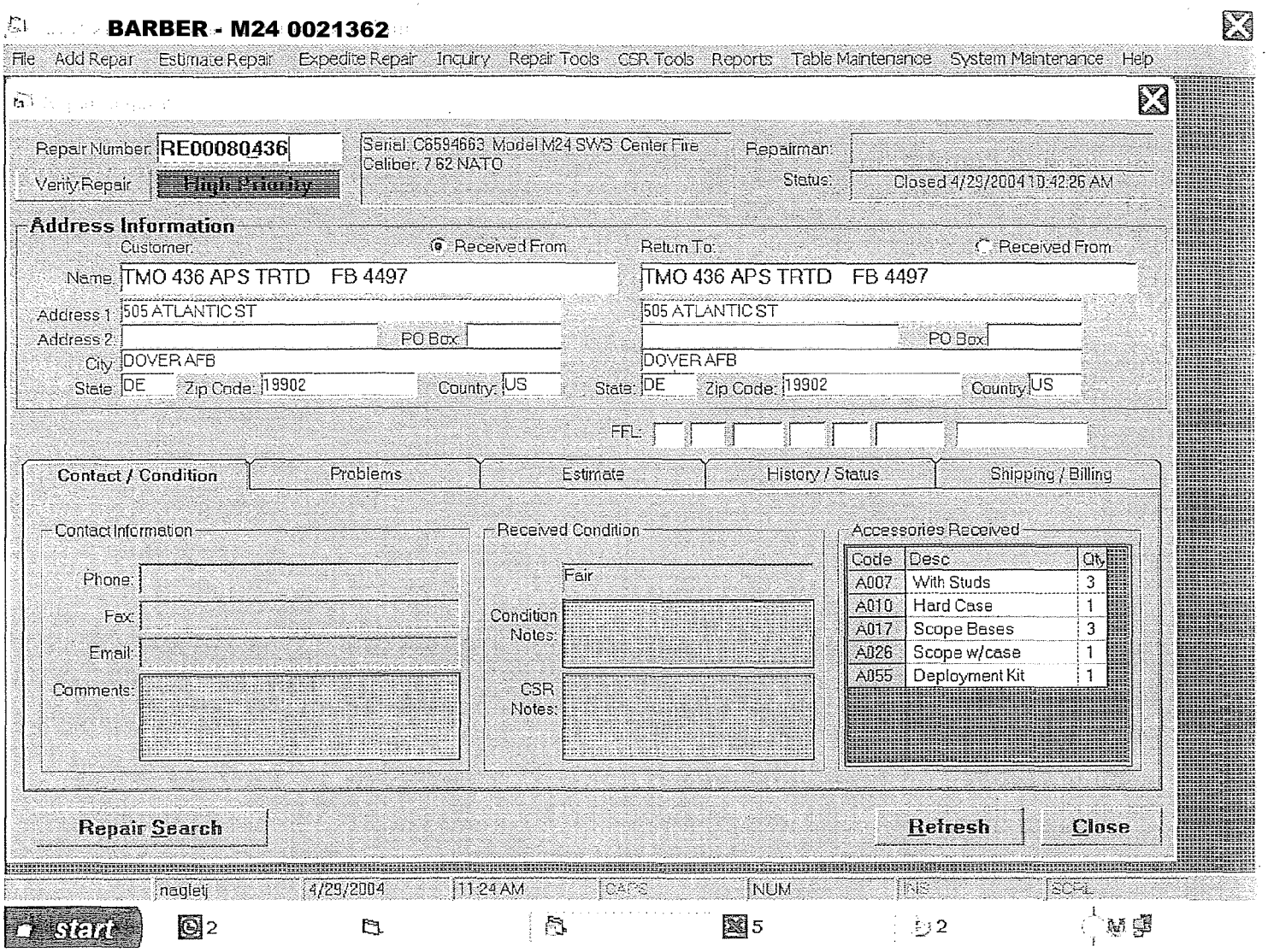
Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

Smead®


File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Number: RE00080436
Verify Repair
High Priority
Serial: C6594663 Model M24 SWS Center Fire Caliber: 7.62 NATO
Repairman:
Status: Closed 4/29/2004 10:42:26 AM
Address Information
Customer: Received From
Name: TMO 436 APS TRTD FB 4497
Address 1: 505 ATLANTIC ST
Address 2: PO Box:
City: DOVER AFB
State: DE Zip Code: 19902 Country: US
Return To: Received From
TMO 436 APS TRTD FB 4497
505 ATLANTIC ST
PO Box:
DOVER AFB
State: DE Zip Code: 19902 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone:
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A007 With Studs 3
A010 Hard Case 1
A017 Scope Bases 3
A026 Scope w/case 1
A055 Deployment Kit 1
Repair Search
Refresh
Close
naglelj 4/29/2004 11:24 AM CAPS NUM INS SCRL
start


Serial Number: C6594663
Model: M24 SWS
RE00080436

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594663.__0
FILE DATE AND TIME: 05/19/2004 07:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

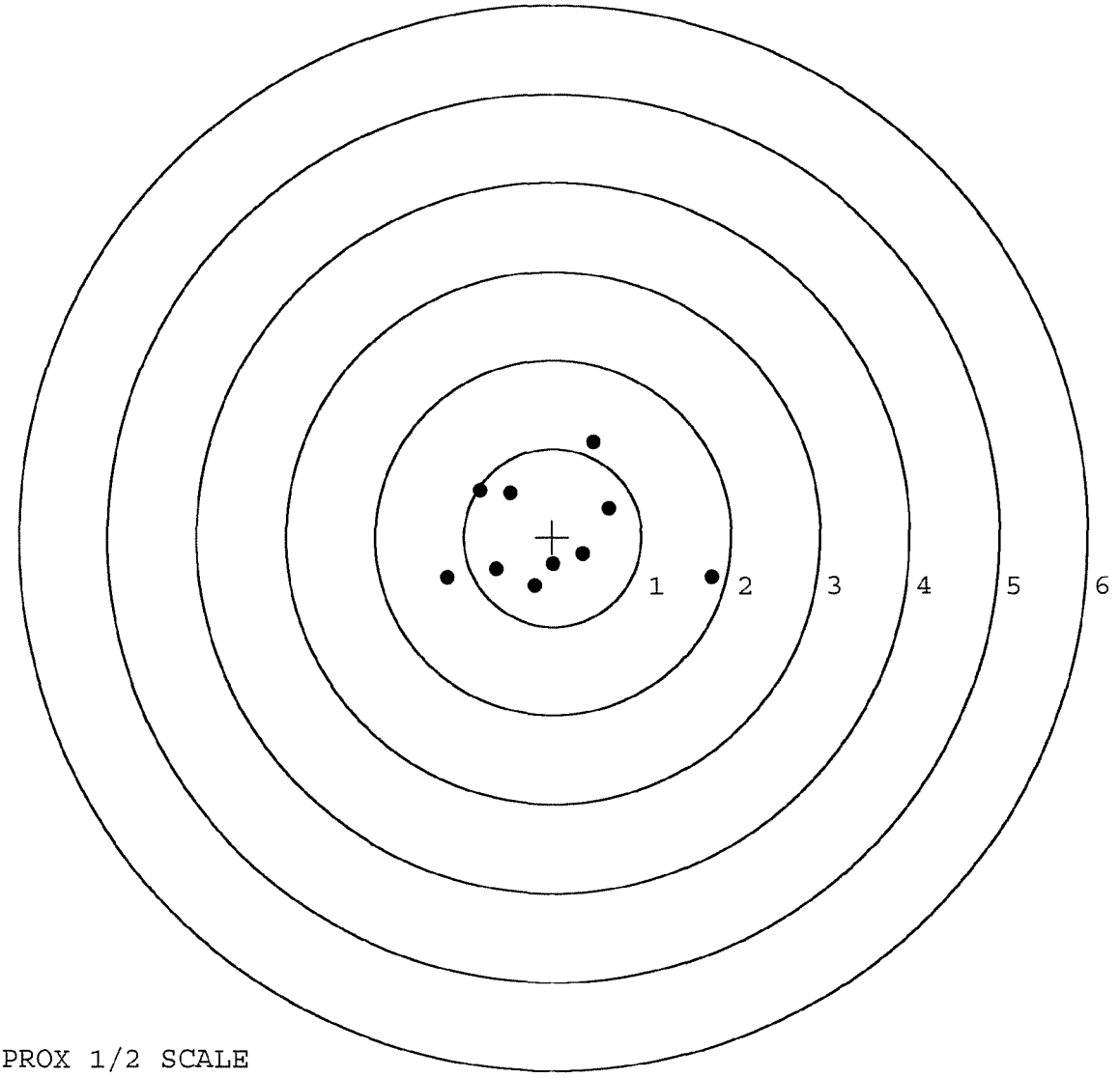
The Average X Centroid of the Five Target Set:	-0.015
The Average Y Centroid of the Five Target Set:	-0.012
The Average Point of Impact of the Five Target Set:	0.019
The Average Mean Radius of the Five Target Set:	0.726
The Distance from POA to Centroid Target #1:	0.013
The Distance from Centroid Target #2 to Centroid Target #1:	0.090
The Distance from Centroid Target #3 to Centroid Target #1:	0.157
The Distance from Centroid Target #4 to Centroid Target #1:	0.087
The Distance from Centroid Target #5 to Centroid Target #1:	0.130

BARBER - M24 0021364

SERIAL NUMBER: C6594663.__0
TARGET NUMBER: 1
FILE DATE: 05/19/2004
FILE TIME: 07:52

X CENTROID:	-0.010
Y CENTROID:	0.008
POA TO CENTROID:	0.013
HORZ SPREAD:	2.965
VERT SPREAD:	1.621
GROUP SPREAD:	2.965
MIN RADIUS:	0.310
MAX RADIUS:	1.849
MEAN RADIUS:	0.866
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.782	-0.449
2:	0.629	0.323
3:	0.458	1.074
4:	0.345	-0.191
5:	0.013	-0.301
6:	-0.205	-0.547
7:	-0.634	-0.370
8:	-1.183	-0.464
9:	-0.480	0.490
10:	-0.824	0.520

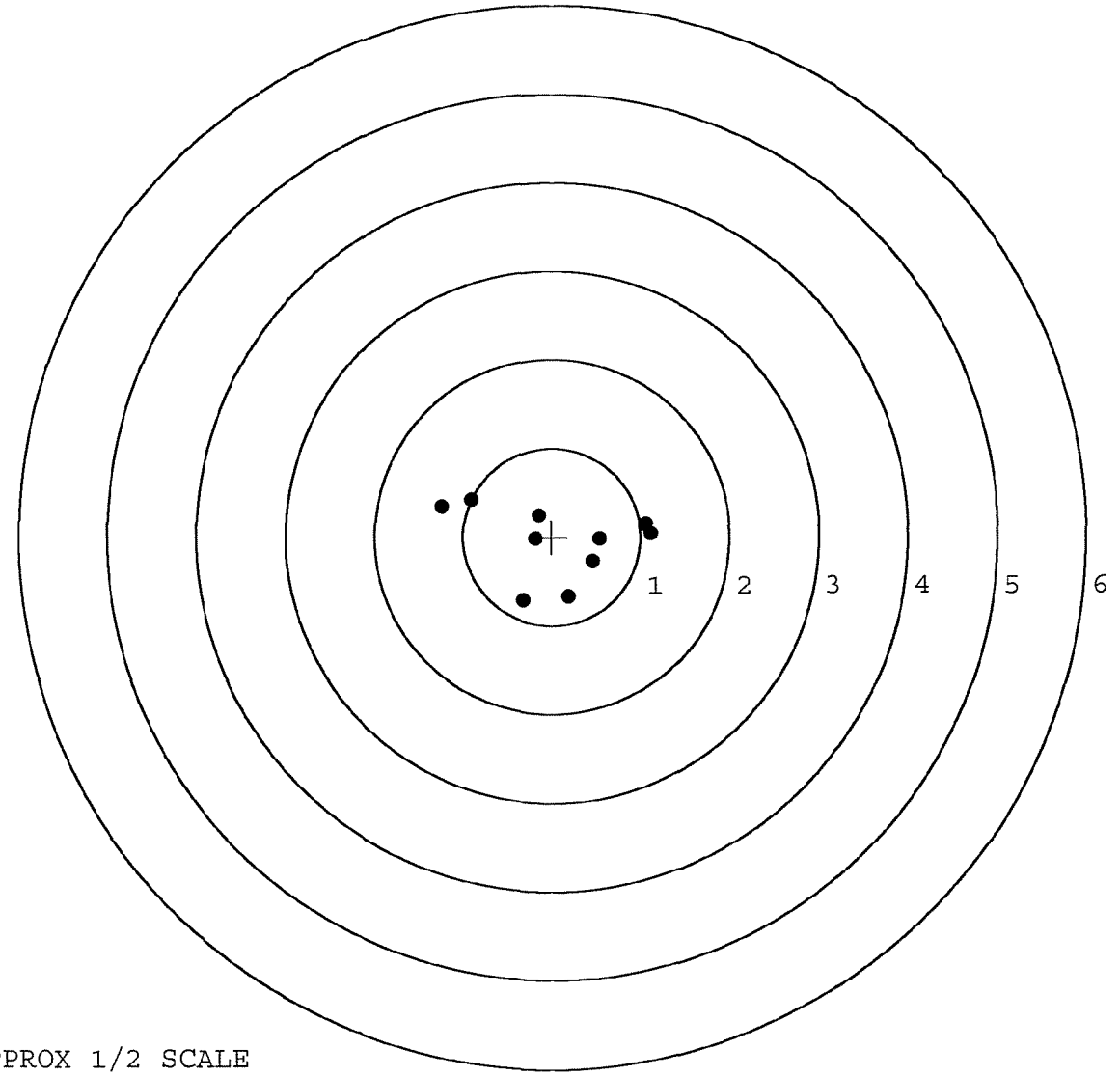


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594663.__0
TARGET NUMBER: 2
FILE DATE: 05/19/2004
FILE TIME: 07:52

X CENTROID:	0.057
Y CENTROID:	-0.053
POA TO CENTROID:	0.077
HORZ SPREAD:	2.362
VERT SPREAD:	1.135
GROUP SPREAD:	2.381
MIN RADIUS:	0.239
MAX RADIUS:	1.359
MEAN RADIUS:	0.748
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.118	0.041
2:	-0.909	0.419
3:	-1.244	0.342
4:	-0.322	-0.716
5:	0.188	-0.679
6:	-0.181	-0.023
7:	-0.148	0.245
8:	0.545	-0.026
9:	0.461	-0.276
10:	1.058	0.146

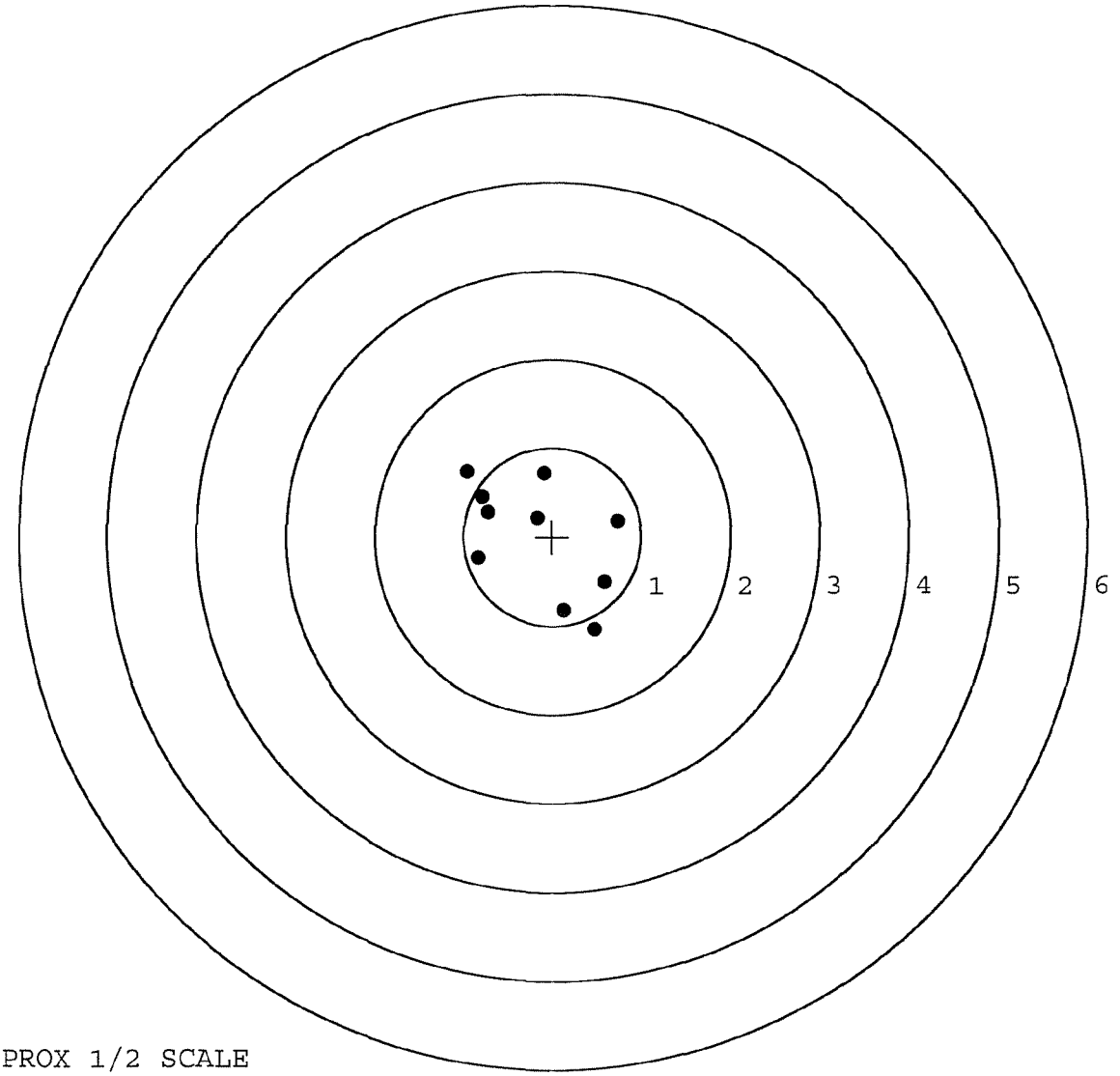


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594663.__0
TARGET NUMBER: 3
FILE DATE: 05/19/2004
FILE TIME: 07:52

X CENTROID:	-0.166
Y CENTROID:	-0.009
POA TO CENTROID:	0.167
HORZ SPREAD:	1.691
VERT SPREAD:	1.764
GROUP SPREAD:	2.275
MIN RADIUS:	0.218
MAX RADIUS:	1.218
MEAN RADIUS:	0.805
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.477	-1.043
2:	0.590	-0.511
3:	0.133	-0.827
4:	0.731	0.174
5:	-0.836	-0.241
6:	-0.731	0.269
7:	-0.796	0.446
8:	-0.960	0.721
9:	-0.176	0.209
10:	-0.095	0.711

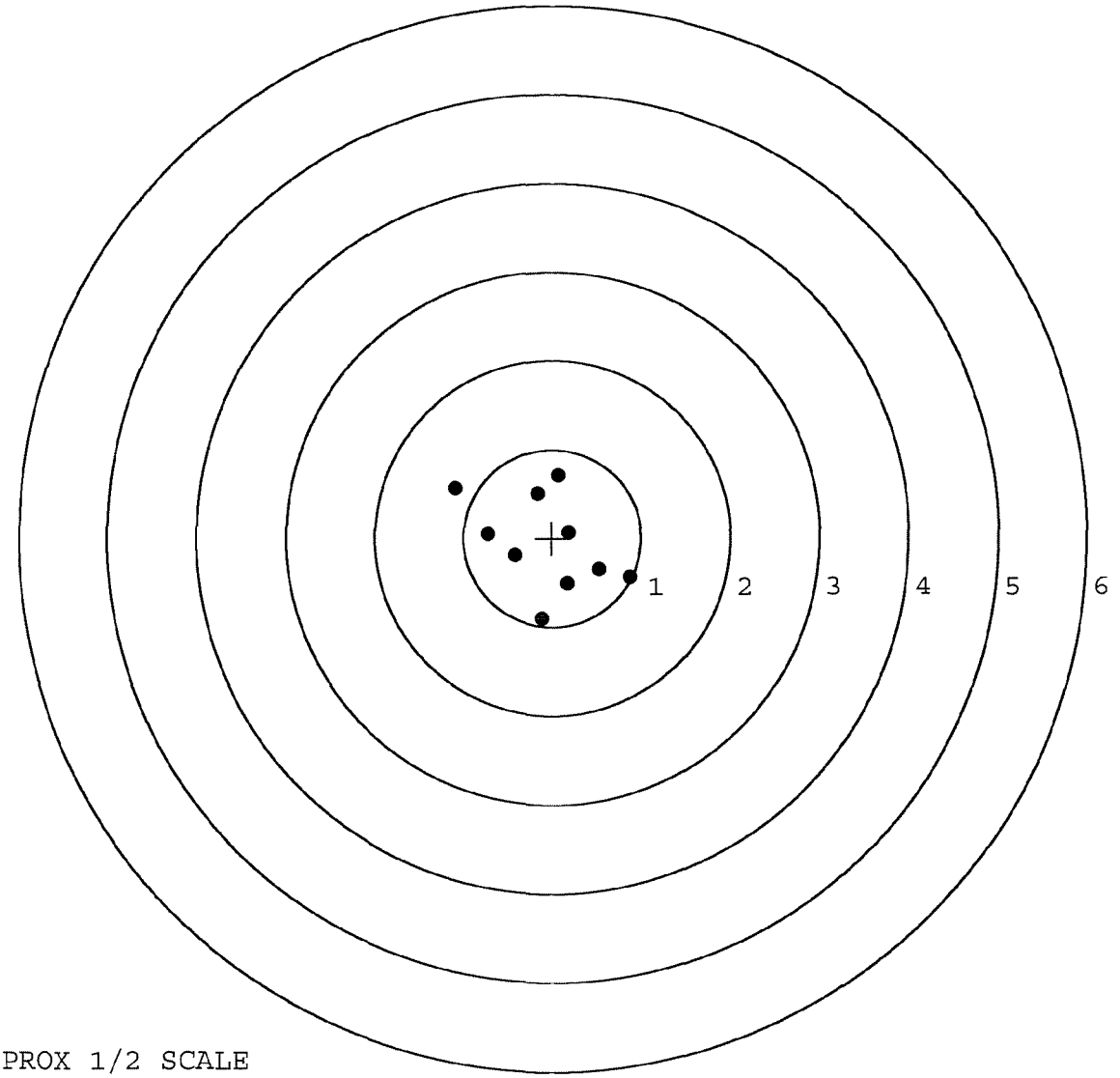


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594663.__0
TARGET NUMBER: 4
FILE DATE: 05/19/2004
FILE TIME: 07:52

X CENTROID:	-0.069
Y CENTROID:	-0.056
POA TO CENTROID:	0.089
HORZ SPREAD:	1.972
VERT SPREAD:	1.628
GROUP SPREAD:	2.211
MIN RADIUS:	0.287
MAX RADIUS:	1.195
MEAN RADIUS:	0.694
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.876	-0.444
2:	0.527	-0.356
3:	0.174	-0.517
4:	-0.118	-0.915
5:	-0.417	-0.205
6:	0.193	0.061
7:	0.068	0.713
8:	-0.171	0.506
9:	-0.723	0.043
10:	-1.096	0.555

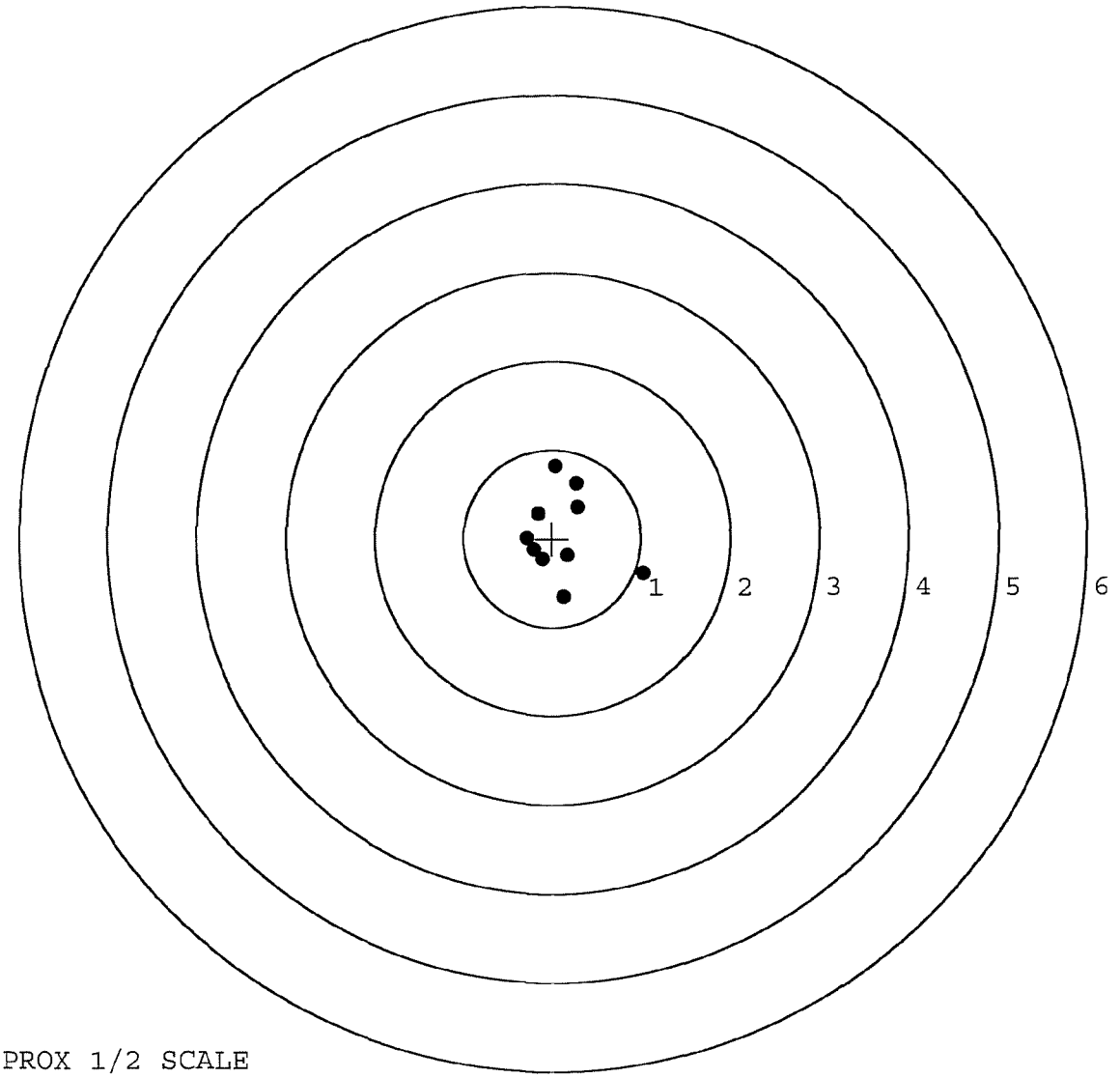


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6594663.__0
TARGET NUMBER: 5
FILE DATE: 05/19/2004
FILE TIME: 07:52

X CENTROID:	0.114
Y CENTROID:	0.048
POA TO CENTROID:	0.124
HORZ SPREAD:	1.305
VERT SPREAD:	1.479
GROUP SPREAD:	1.564
MIN RADIUS:	0.244
MAX RADIUS:	1.010
MEAN RADIUS:	0.518
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.020	-0.398
2:	0.128	-0.661
3:	0.268	0.625
4:	0.282	0.354
5:	0.037	0.818
6:	-0.165	0.284
7:	-0.285	0.007
8:	-0.213	-0.126
9:	-0.108	-0.234
10:	0.179	-0.187



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

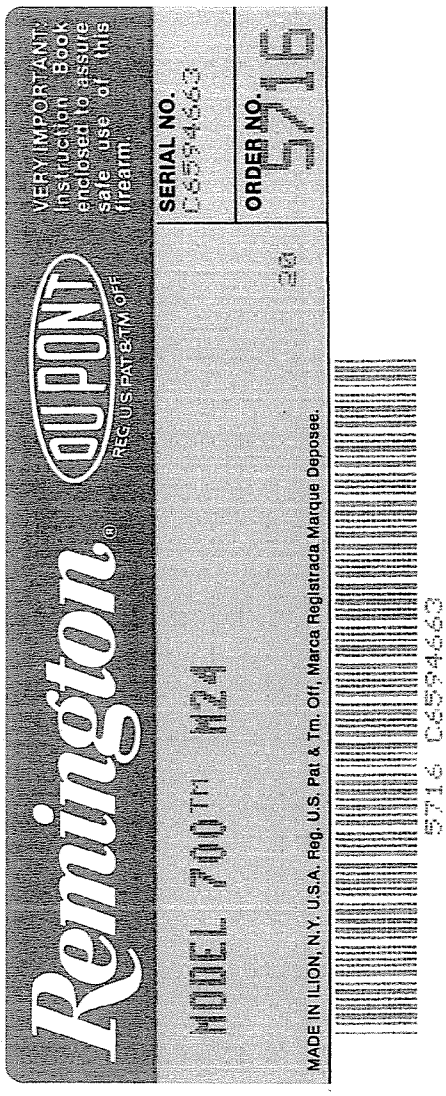
SERIAL # C659 4663 INSPECTED BY: RTL

DATE REC'D: 4-29-04 DATE RET'D: 6-7-04

ITEM		ITEM	
BARREL ASSEMBLY		STOCK ASSEMBLY	
✓	BARREL	✓	STOCK
✓	RECEIVER	✓	SLING AWIVEL STUDS
✓	FRONT SIGHT BASE	✓	ADJUSTABLE
✓	REAR SIGHT BASE	✓	BUTT PLATE
✓	SCREWS	✓	LOCK NUTS
✓	FINISH	✓	BARREL CLEARANCE
		✓	COLOR / FINISH
SCOPE ASSEMBLY		SYSTEMS CASE	
✓	SCOPE		SCOPE CASE
✓	SCOPE RINGS		IRON SIGHTS
✓	MOUNTING SCREWS		DEPLOYMENT KIT
✓	MOUNTING BASE		
✓	SCREWS		
✓	FINISH	TRIGGER ASSEMBLY	
✓	CLARITY	✓	SAFETY OPERATION
		✓	RE-SET TO FACTORY SPECS

COMMENTS:

PART NUMBER	80436		
SERIAL NUMBER	C6594663		
LOG-IN DATE	4-29-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	4-30-04	RTL
560 A	RE-BARREL	5-4-04	RTL
B	DRILL AND TAP	5-5-04	TRW
575	ASSEMBLE	5-4-04	RTL
600	PROOF	5-4-04	RTL
605	CHECK HEADSPACE	5-4-04	RTL
610	DIS-ASSEMBLE GUN	5-4-04	RTL
612	MAGNAFLUX RL		
615	ROLLMARK CALIBER	5/6/04	AB
618	ROTO-BLAST	5/7/04	
620	APPLY COATINGS	5-10	TA
625 A	FINAL ASSEMBLY	5-14-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	5-19-04	AC
655	FINAL INSPECT	6-7-04	RTL
660	PACK	6-9-04	
		SHIP DATE	
	QAR INSPECTION DATE		


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.
SERIAL NO.
C6594663
ORDER NO.
576
MODEL 700 TH M24
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off., Marca Registrada Marque Deposee.
5716 C6594663
UPC
0 47700 25714 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594663

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		12/21/90	K.S.
600	Proof		12/21/90	K.S.
607	Check Headspace		12/21/90	K.S.
610	Dis-assemble Gun		12/21/90	K.S.
612	Magnaflux Barrel Action		1/9/91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	GB
617	Drill and Tap Sight Holes	1 10 91		FB
618	Polish Barrel	1 10 91		WL
620	Apply Coatings (Barrel Action)		1-22-91	
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/30/91	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/30/91	KS
	C) Inspect Ejector Hole for Chamfer		1/30/91	KS
	D) Oil Firing Pin Ass'y		1/30/91	KS
	E) Adjust Trigger Pull to Min Setting and Stake		1/31/91	

Op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 4 4	1/31/91	
	G) Safety Off Force	3 3 3	1/31/91	
	H) Trigger Pull Test & Retainability		1/31/91	
	I) Firing Pin Indent	.0215 .0215 .0215	1/31/91	
	J) Assemble Stock		1/31/91	
	K) Assemble Swivel Studs		2-19-91	
	L) Attach Front and Rear Sight Assemblies		1/31/91	
	M) Iron Sight Alignment		1/31/91	
	N) Detach Front & Rear Sights & place in numbered container		1/31/91	
	O) Attach Scope to Rifle		1/31/91	
	P) Detach & Attach Scope 20 Times		1/31/91	
640	Gallery Target & Test		2-5-91	AC
	A) Time		2-5-91	AC
	B) Malfunctions		2-5-91	AC
	C) Pierced Primers		2-5-91	AC
	D) Optical Clearity of Scope		2-5-91	AC
645	Inspect for Live Ammo		2-5-91	AC
655	Final Inspection A) Headspace		2-19-91	
	B) Trigger Pull	2.76 2.62 2.75 2.78 2.80	2-19-91	WB
	C) Function		2-19-91	
660	Pack		3-19-91	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6594663
DATE 1/31/91
TESTER

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.38	2.30	2.76	MIN. SETTING,
PULL #2	2.56	2.22	2.33	2.62	NO AVG. OF 5
PULL #3	2.57	2.23	2.28	2.75	READINGS ACCEPT-
PULL #4	2.14	2.35	2.28	2.78	ABLE LESS THAN 2#
PULL #5	2.37	2.31	2.35	2.80	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.52	3.29		
PULL #2	3.21	3.36		
PULL #3	3.25	3.21		
PULL #4	3.15	3.43		
PULL #5	3.29	3.29		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.42		4.24
PULL #2	4.36	4.35		4.47
PULL #3	4.32	4.41		4.44
PULL #4	4.42	4.43		4.38
PULL #5	4.43	4.38		4.20
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6594663
6 Feb 1991

Gov't

CENTROIDAL DISTANCES

Ø	TO	1	.263795
1	TO	2	.134239
1	TO	3	.575223
1	TO	4	.252198
1	TO	5	.475689

<----POA

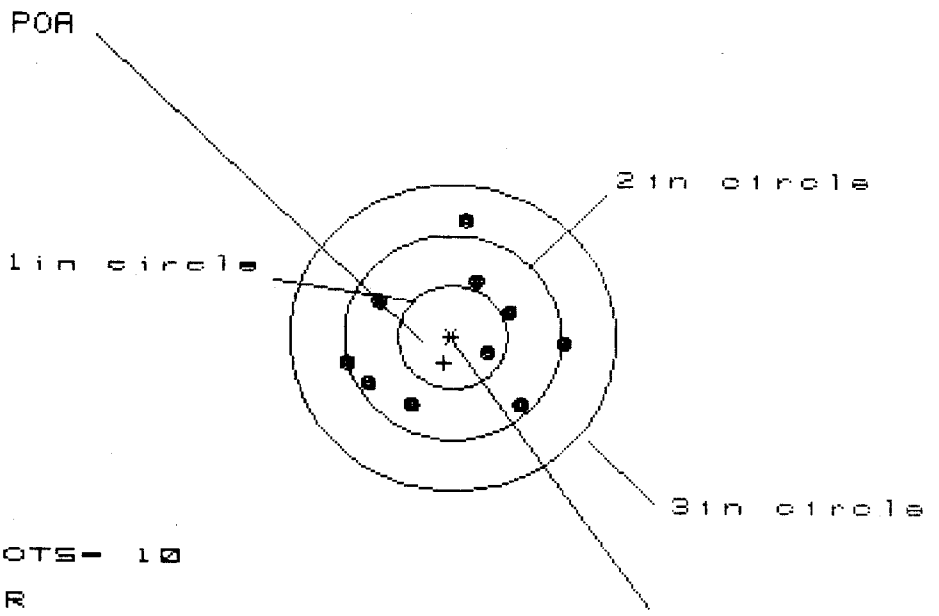
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0824
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0206
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .034936

THE AMR FOR THIS RIFLE IS: .9158

Govt

5 Feb 1991 FILE:/PATTERNING/CENTERFIRE_PATT/C6594663

CENTERFIRE PATTERNS # 1

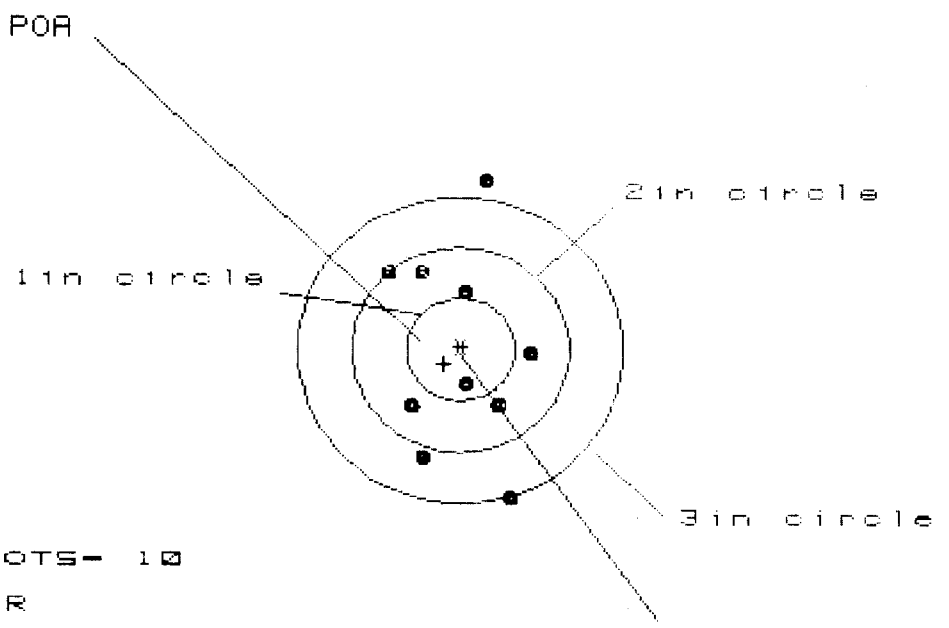


# OF SHOTS= 10
# IN CIR
1in = 1
2in = 7
3in = 10
HS= 2.059
VS= 1.754
GS= 2.062

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.034	1.052	.926
MINIMUM X	:	-1.024	-1.007	-.902
MAXIMUM Y	:	1.101	.691	.680
MINIMUM Y	:	-.653	-.531	-.542
CENTROID X	:	.078	.061	.187
CENTROID Y	:	.252	.130	.141
POA TO CENTROID in.	:	.264	.143	.234
MIN RADIUS	:	.393	.368	.249
MEAN RADIUS	:	.807	.768	.717
MAX RADIUS	:	1.112	1.052	.976
HORIZONTAL SPREAD	:	2.059	2.059	1.828
VERTICAL SPREAD	:	1.754	1.222	1.222
EXTREME SPREAD	:	2.062	2.062	1.868
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

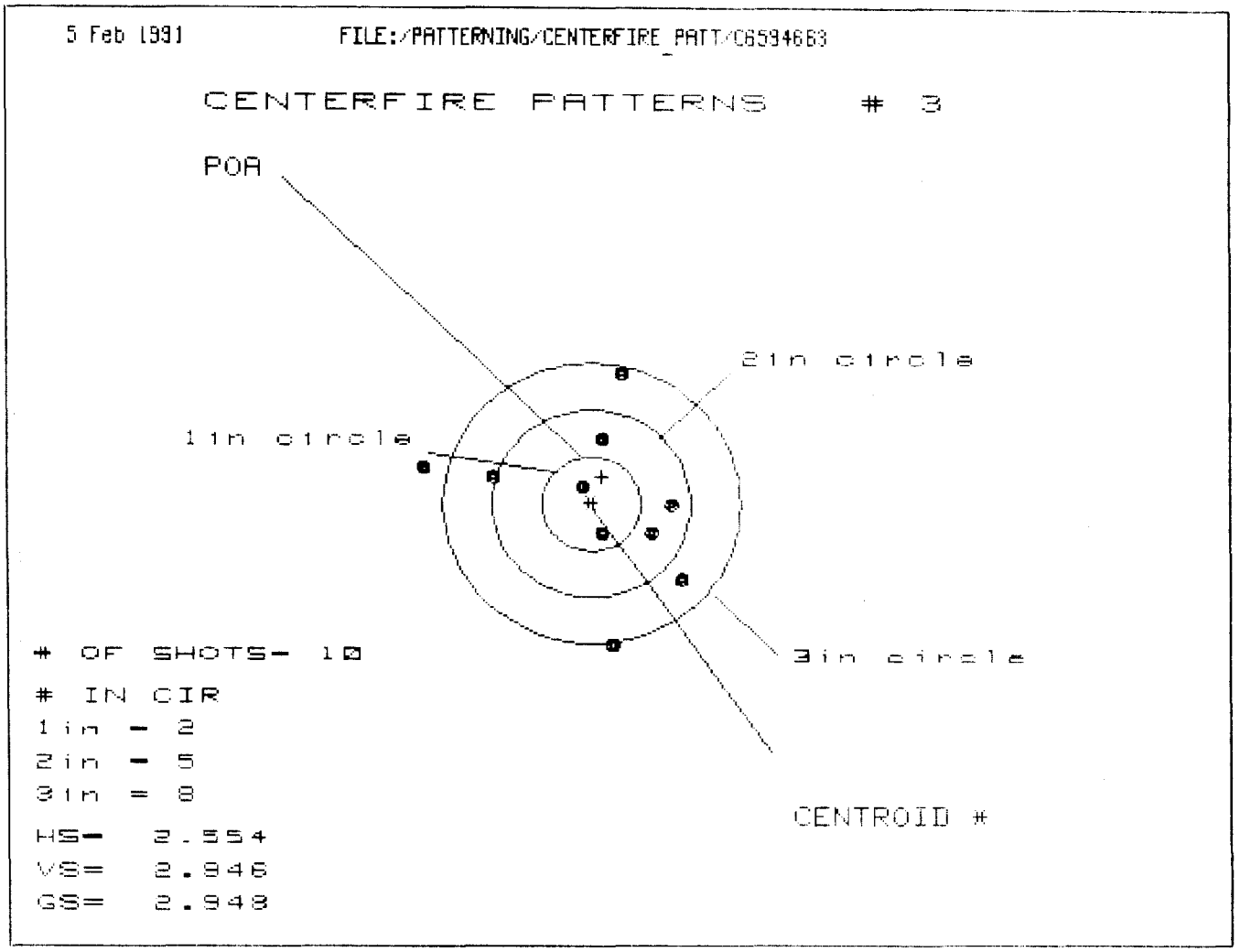
5 Feb 1991 FILE:/PATTERNING/CENTERFIRE_PATT/06534683

CENTERFIRE PATTERNS # 2

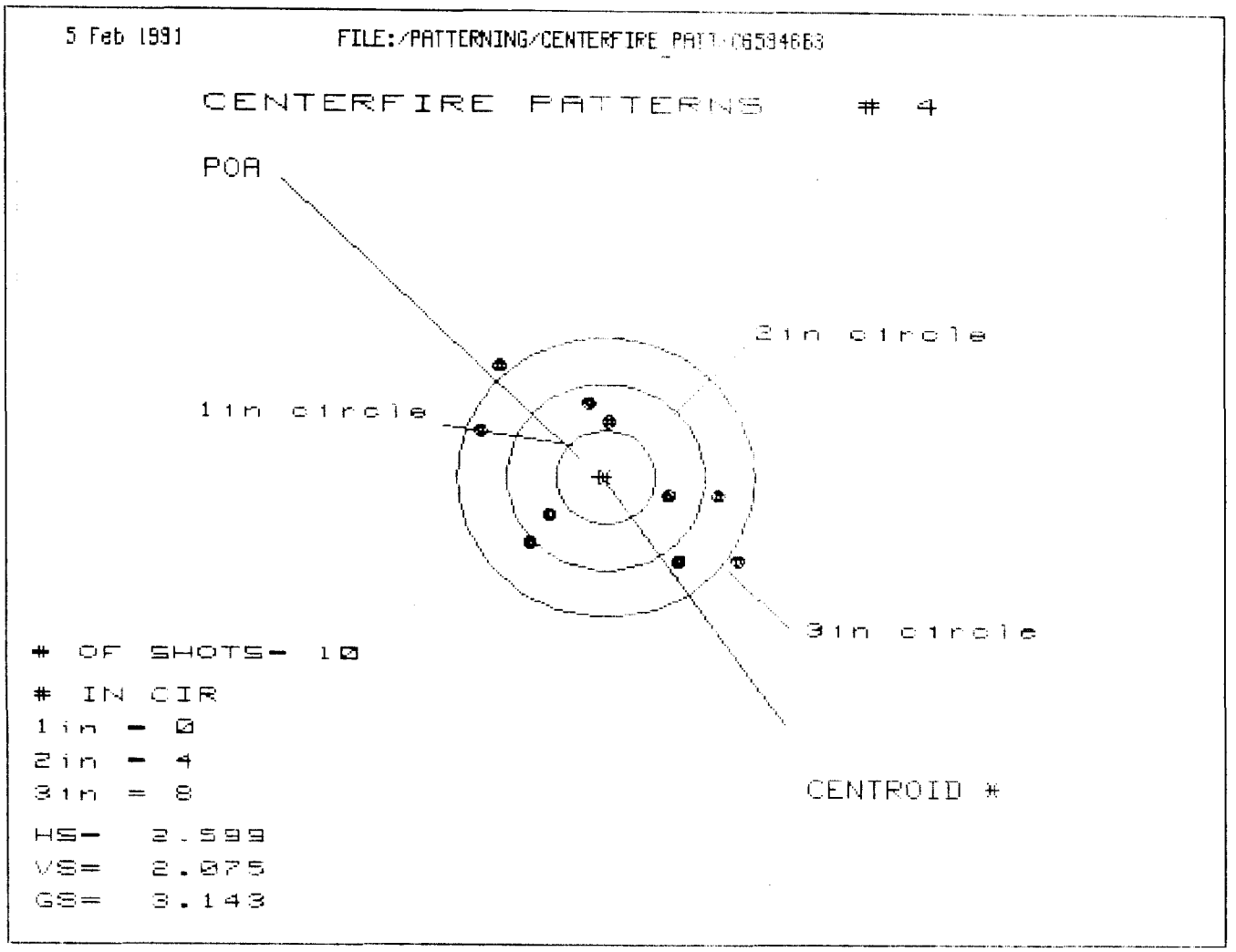


# OF SHOTS= 10
# IN CIR
1in = 1
2in = 6
3in = 9
HS= 1.359
VS= 3.076
GS= 3.085

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.690	.716	.779
MINIMUM X	:	-.669	-.643	-.580
MAXIMUM Y	:	1.663	.982	.828
MINIMUM Y	:	-1.413	-1.228	-1.057
CENTROID X	:	.152	.126	.063
CENTROID Y	:	.140	-.045	.109
POA TO CENTROID in.	:	.206	.133	.126
MIN RADIUS	:	.296	.119	.285
MEAN RADIUS	:	.908	.792	.737
MAX RADIUS	:	1.680	1.326	1.091
HORIZONTAL SPREAD	:	1.359	1.359	1.359
VERTICAL SPREAD	:	3.076	2.210	1.885
EXTREME SPREAD	:	3.085	2.488	1.910
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



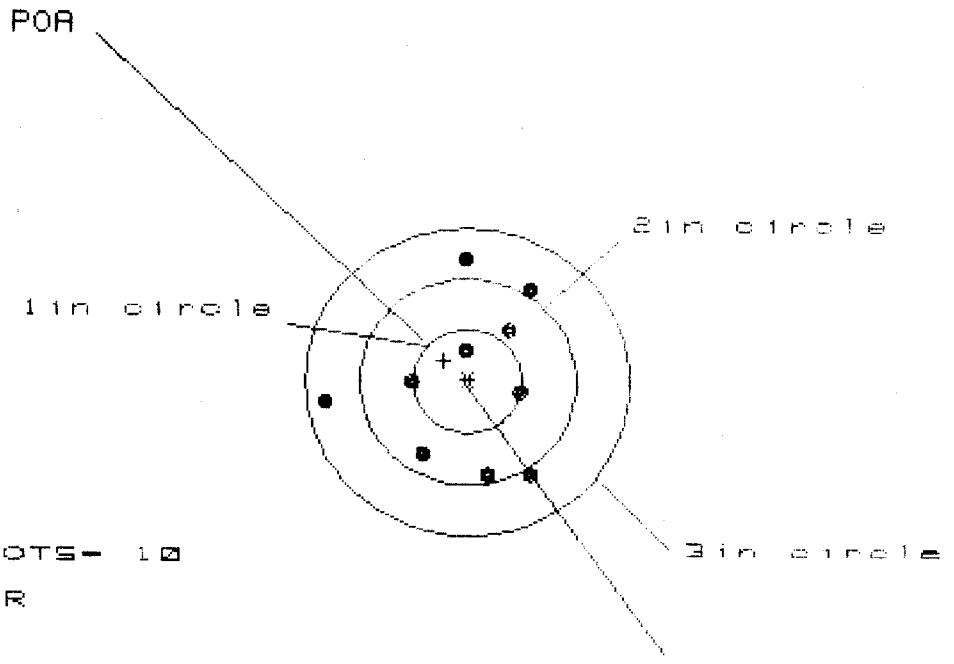
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.882	.697	.695
MINIMUM X	:	-1.672	-1.184	-1.186
MAXIMUM Y	:	1.418	1.461	1.275
MINIMUM Y	:	-1.528	-1.485	-.938
CENTROID X	:	-.106	.079	.081
CENTROID Y	:	-.293	-.336	-.150
POA TO CENTROID in.	:	.312	.345	.171
MIN RADIUS	:	.265	.276	.339
MEAN RADIUS	:	.955	.849	.768
MAX RADIUS	:	1.716	1.485	1.278
HORIZONTAL SPREAD	:	2.554	1.881	1.881
VERTICAL SPREAD	:	2.946	2.946	2.213
EXTREME SPREAD	:	2.948	2.948	2.296
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	4	8
MAXIMUM X	:	1.337	1.[illegible]	1.141
MINIMUM X	:	-1.262	-1.114	-1.223
MAXIMUM Y	:	1.188	1.090	.862
MINIMUM Y	:	-.887	-.961	-.825
CENTROID X	:	.068	-.000	.029
CENTROID Y	:	-.000	.098	-.038
POA TO CENTROID in.	:	.068	.127	.048
MIN RADIUS	:	.626	.562	.654
MEAN RADIUS	:	1.069	.998	.940
MAX RADIUS	:	1.604	1.398	1.232
HORIZONTAL SPREAD	:	2.599	2.364	2.364
VERTICAL SPREAD	:	2.075	2.051	1.687
EXTREME SPREAD	:	3.143	2.704	2.453
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

5 Feb 1991 FILE:/PATTERNING/CENTERFIRE_PATT/06594663

CENTERFIRE PATTERNS # 5



# OF SHOTS= 10
# IN CIR
1in = 2
2in = 6
3in = 10
HS= 1.910
VS= 2.126
GS= 2.214

PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.614	.4[illegible]	.454
MINIMUM X	:	-1.296	-.6[illegible]	-.692
MAXIMUM Y	:	1.192	1.16[illegible]	1.003
MINIMUM Y	:	-.934	-.96[illegible]	-.815
CENTROID X	:	.220	.364	.380
CENTROID Y	:	-.202	-.17[illegible]	-.321
POA TO CENTROID in.	:	.298	.40[illegible]	.498
MIN RADIUS	:	.252	.262	.337
MEAN RADIUS	:	.840	.773	.724
MAX RADIUS	:	1.317	1.17[illegible]	1.101
HORIZONTAL SPREAD	:	1.910	1.145	1.145
VERTICAL SPREAD	:	2.126	2.12[illegible]	1.818
EXTREME SPREAD	:	2.214	2.203	1.923

NUMBER IN ONE INCH CIRCLE = 2
NUMBER IN TWO INCH CIRCLE = 6
NUMBER IN THREE INCH CIRCLE = 10

RECEIPT REPORT

COMMENTS: W/LEUPOLD 10X SCOPE

ORDER: R 96-21862

Scope # 90-0579

INITIAL	CUSTOMER NO.	DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
JJM		10/03/96	10/03/96	BL 1-91	C6594663		700 7.62 NATO

ACCESSORIES: W/STUDS W/SWIVELS SCOPE BASE

FROM:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON AL 36201

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON AL
36201

CUST NO: 150939 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			UPS

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

V Trigger Assy 96024

COMMENTS

Scope Sent Back To Factory for Inspec.

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW		✓	AC		
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
		6/6/97	6/9/97		

OFFICE COPY

RD6925 REV. 6/95

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6594663
DATE 4-12-97
TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.73	2.68	2.76		MIN. SETTING,
PULL #2	2.73	2.69	2.59		NO AVG. OF 5
PULL #3	2.74	2.73	2.54		READINGS ACCEPT-
PULL #4	2.74	2.71	2.61		ABLE LESS THAN 2#
PULL #5	2.68	2.67	2.59		
TOTAL	1362	1348	1303		
AVG.	2.72	2.69	2.60		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.01		
PULL #2	3.13	3.14		
PULL #3	3.17	3.14		
PULL #4	3.08	3.13		
PULL #5	3.17	3.06		
TOTAL	15.23	15.48		
AVG.	3.14	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.07		4.38
PULL #2	4.14	4.07		4.31
PULL #3	4.06	4.06		4.39
PULL #4	4.11	4.07		4.39
PULL #5	4.11	4.05		4.31
TOTAL	20649	20.32		2178
AVG.	4.12	4.06		4.35

21 DAY TURN - AROUND

M-24
CONTRACT # DAAA09-92-C-0834

R&E NO. **SERIAL NO.** C6594663

			DATE	INIT.			
LOG IN DATE: / /							
INSPECT & VERIFY:							
OP. #		**OP. NAME**					
550		DIS-ASSEMBLE GUN					
560	A	RE-BARREL AT CUSTOM SHOP					
	B	DRILL & TAP					
	C	POLISH					
575		ASSEMBLE					
600		PROOF					
605		CHECK HEADSPACE					
610		DIS-ASSEMBLE					
612		MAGNAFLUX					
615		ROLLMARK CALIBER					
618		ROTO-BLAST					
620		APPLY COATINGS					
625	A	FINAL ASSEMBLY					
	B	TRIGGER PULL TEST	2.38	2.41	2.46	2.46	2.49
	C	SAFETY ON FORCE		5	5	5	
	D	SAFETY OFF FORCE		2.5	2.5	2.5	
	E	FIRING PIN INDENT					
640		TARGET					
655		FINAL INSPECT			6/18/97	Rw	
660		PACK					
		QAR INSPECTION		SHIP DATE			

SWS/Repair

Final Inspection

Sn: C6594663	DATE REC'D: 10/3/96	DATE RET'D:

AUDITOR: [illegible]

Item:
Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Item:
Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Scope Assy.
- ✓ Scope
- ✓ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ✓ Looseness
- ✓ Clarity

Systems Case
- ✓ Scope Case
- ✓ Iron Sights
- ✓ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Comments: _____