

C6587557

MODEL 700™ M24

Model SMS™

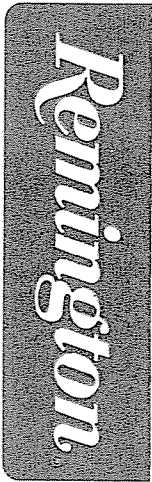
Action

Barrel Length

Capacity

Order No. 5716

* Includes 1 in chamber.



Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00130909

Serial: C6587557 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

New 6/28/2007 7:55:00 AM

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: HHC 2-6 IN HHC 2-6 IN

Address 1: UNIT 23719 UNIT 23719

Address 2: CMR 405 BOX 40 PO Box: CMR 405 BOX 40 PO Box:

City: APO APO

State: AE Zip Code: 09034 Country: IT State: AE Zip Code: 09034 Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

6/28/2007

11:40 AM

CAPS

NUM

INS

SCRL



2 Micro...

3 Inter...

2 Micro...

Part Sear...

Arms Ser...

11:40 AM

Serial Number: C6587557

Model: M24 SWS

RE00130909

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587557.___0
FILE DATE AND TIME: 08/01/2007 14:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

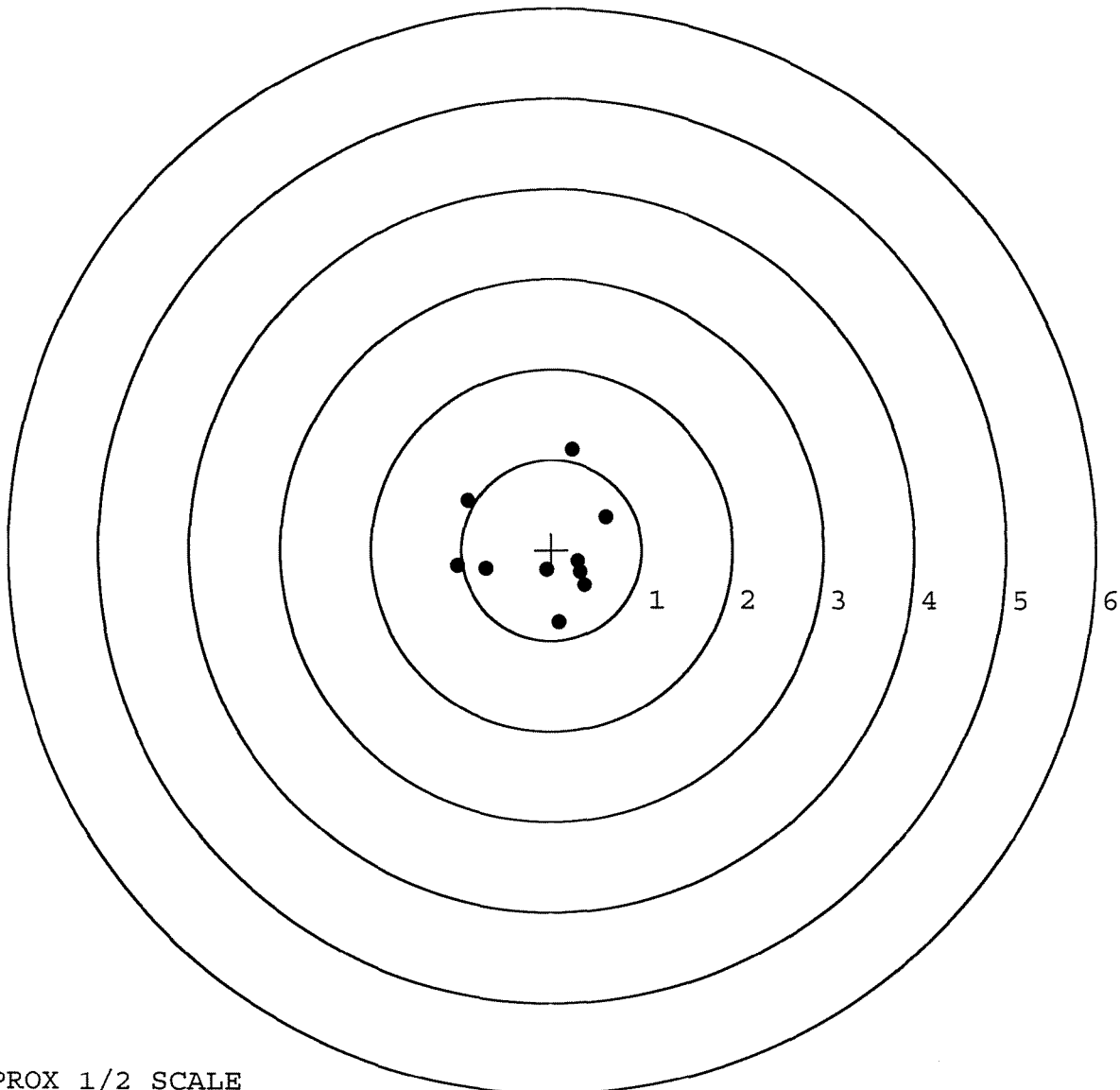
The Average X Centroid of the Five Target Set:	-0.011
The Average Y Centroid of the Five Target Set:	-0.071
The Average Point of Impact of the Five Target Set:	0.072
The Average Mean Radius of the Five Target Set:	0.659
The Distance from POA to Centroid Target #1:	0.086
The Distance from Centroid Target #2 to Centroid Target #1:	0.220
The Distance from Centroid Target #3 to Centroid Target #1:	0.222
The Distance from Centroid Target #4 to Centroid Target #1:	0.068
The Distance from Centroid Target #5 to Centroid Target #1:	0.143

BARBER - M24 0022645

SERIAL NUMBER: C6587557. __0
TARGET NUMBER: 1
FILE DATE: 08/01/2007
FILE TIME: 14:54

X CENTROID: -0.084
Y CENTROID: -0.017
POA TO CENTROID: 0.086
HORZ SPREAD: 1.645
VERT SPREAD: 1.923
GROUP SPREAD: 1.928
MIN RADIUS: 0.209
MAX RADIUS: 1.177
MEAN RADIUS: 0.709
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.086	-0.805
2:	0.604	0.372
3:	0.228	1.118
4:	-0.928	0.543
5:	-1.041	-0.181
6:	-0.722	-0.211
7:	-0.058	-0.224
8:	0.298	-0.132
9:	0.324	-0.247
10:	0.369	-0.399



TARGET APPROX 1/2 SCALE

BARBER - M24 0022646

SERIAL NUMBER: C6587557. __0

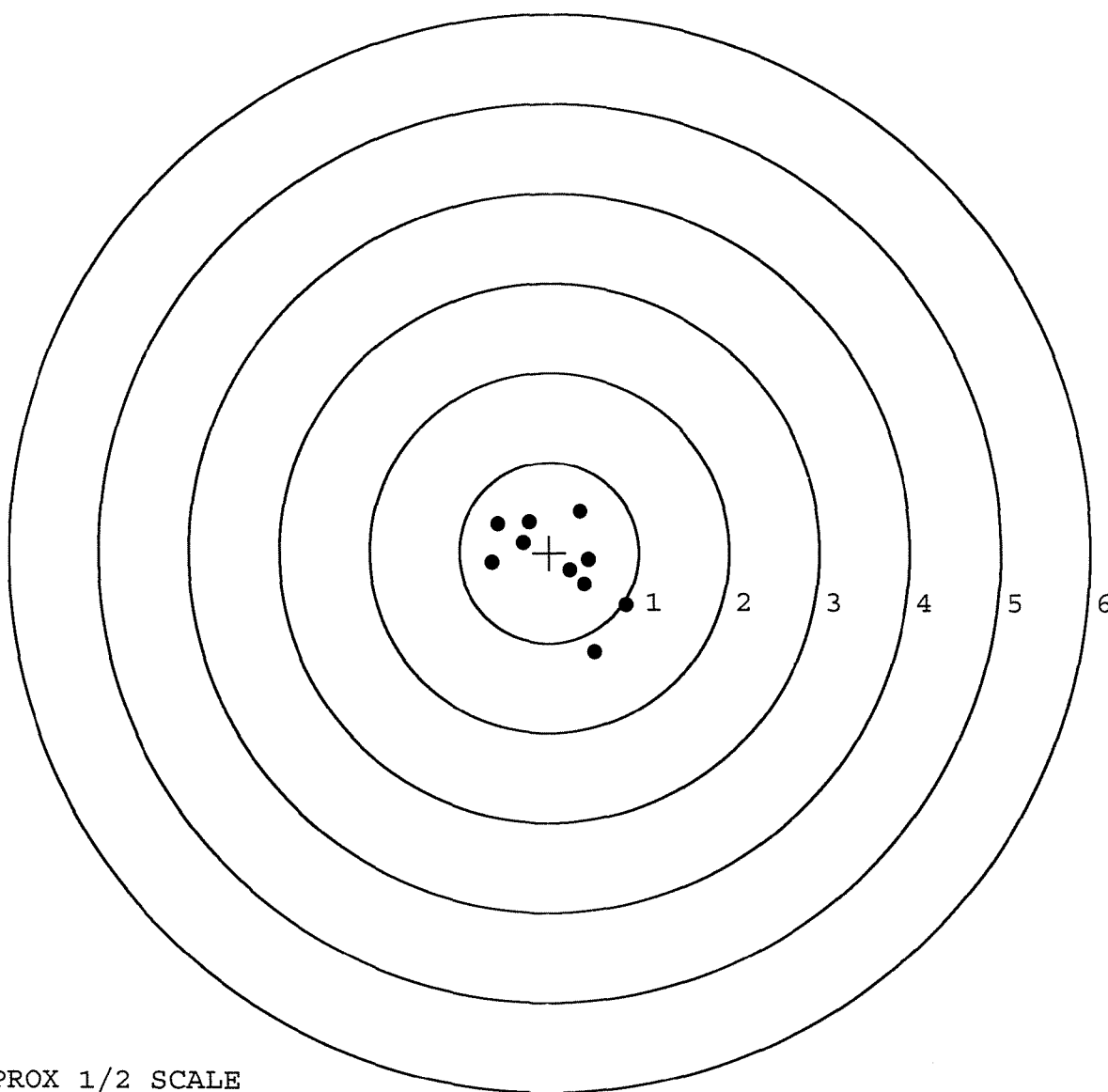
TARGET NUMBER: 2

FILE DATE: 08/01/2007

FILE TIME: 14:54

X CENTROID: 0.108
Y CENTROID: -0.124
POA TO CENTROID: 0.165
HORZ SPREAD: 1.495
VERT SPREAD: 1.550
GROUP SPREAD: 1.782
MIN RADIUS: 0.141
MAX RADIUS: 1.059
MEAN RADIUS: 0.599
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.519	-1.100
2:	0.861	-0.580
3:	0.350	0.450
4:	-0.634	-0.116
5:	-0.572	0.309
6:	-0.225	0.330
7:	-0.291	0.105
8:	0.441	-0.085
9:	0.230	-0.196
10:	0.403	-0.358



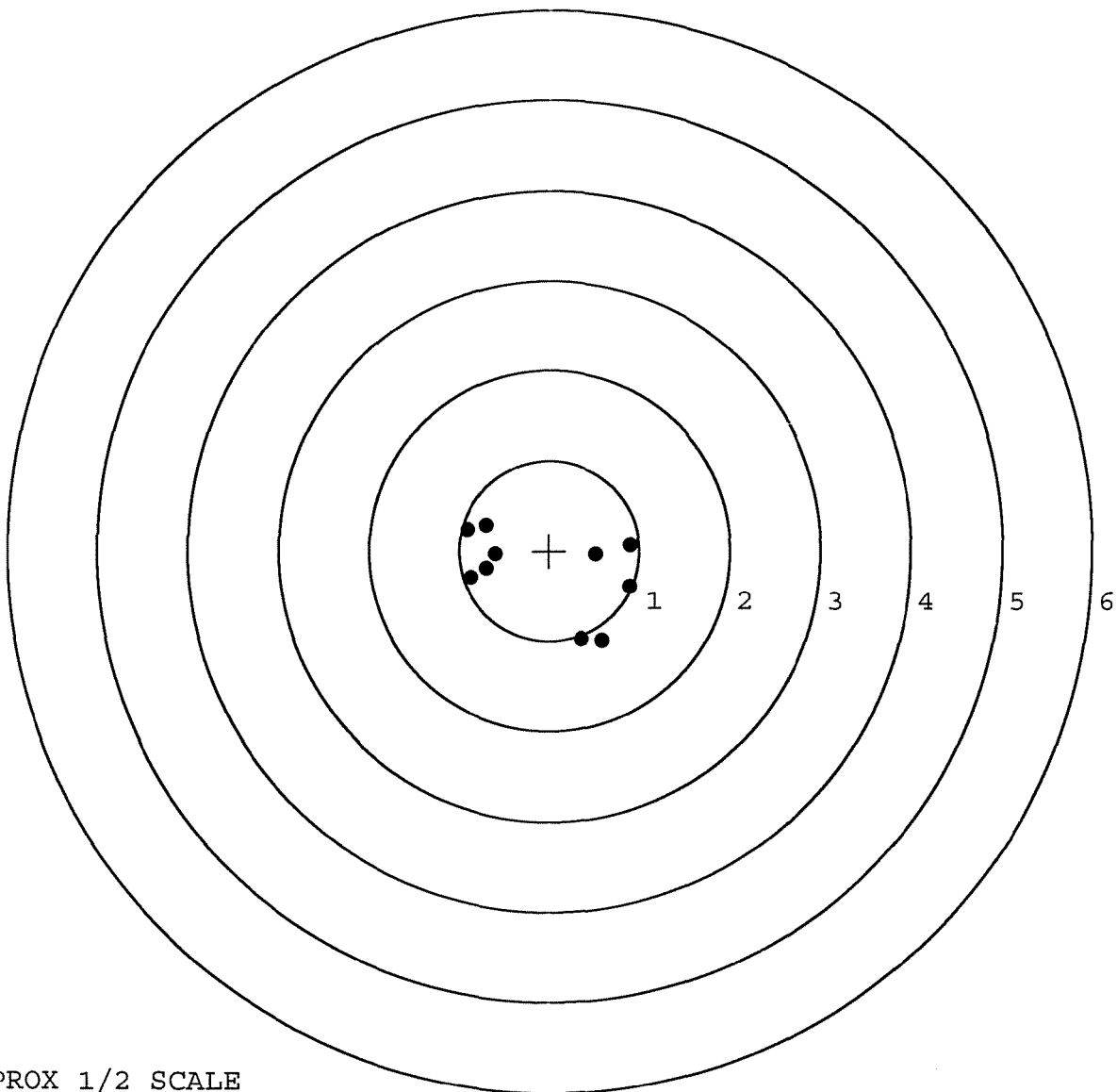
TARGET APPROX 1/2 SCALE

BARBER - M24 0022647

SERIAL NUMBER: C6587557. __0
TARGET NUMBER: 3
FILE DATE: 08/01/2007
FILE TIME: 14:54

	POINT#	X	Y
	1:	0.587	-0.999
	2:	0.361	-0.983
	3:	0.895	-0.395
	4:	0.902	0.072
	5:	0.525	-0.037
	6:	-0.912	0.227
	7:	-0.701	0.285
	8:	-0.595	-0.034
	9:	-0.699	-0.198
	10:	-0.872	-0.304

X CENTROID: -0.051
Y CENTROID: -0.237
POA TO CENTROID: 0.242
HORZ SPREAD: 1.814
VERT SPREAD: 1.284
GROUP SPREAD: 1.821
MIN RADIUS: 0.581
MAX RADIUS: 1.002
MEAN RADIUS: 0.828
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0022648

SERIAL NUMBER: C6587557. __0

TARGET NUMBER: 4

FILE DATE: 08/01/2007

FILE TIME: 14:54

X CENTROID: -0.087

Y CENTROID: 0.051

POA TO CENTROID: 0.101

HORZ SPREAD: 1.544

VERT SPREAD: 1.945

GROUP SPREAD: 1.791

MIN RADIUS: 0.063

MAX RADIUS: 1.076

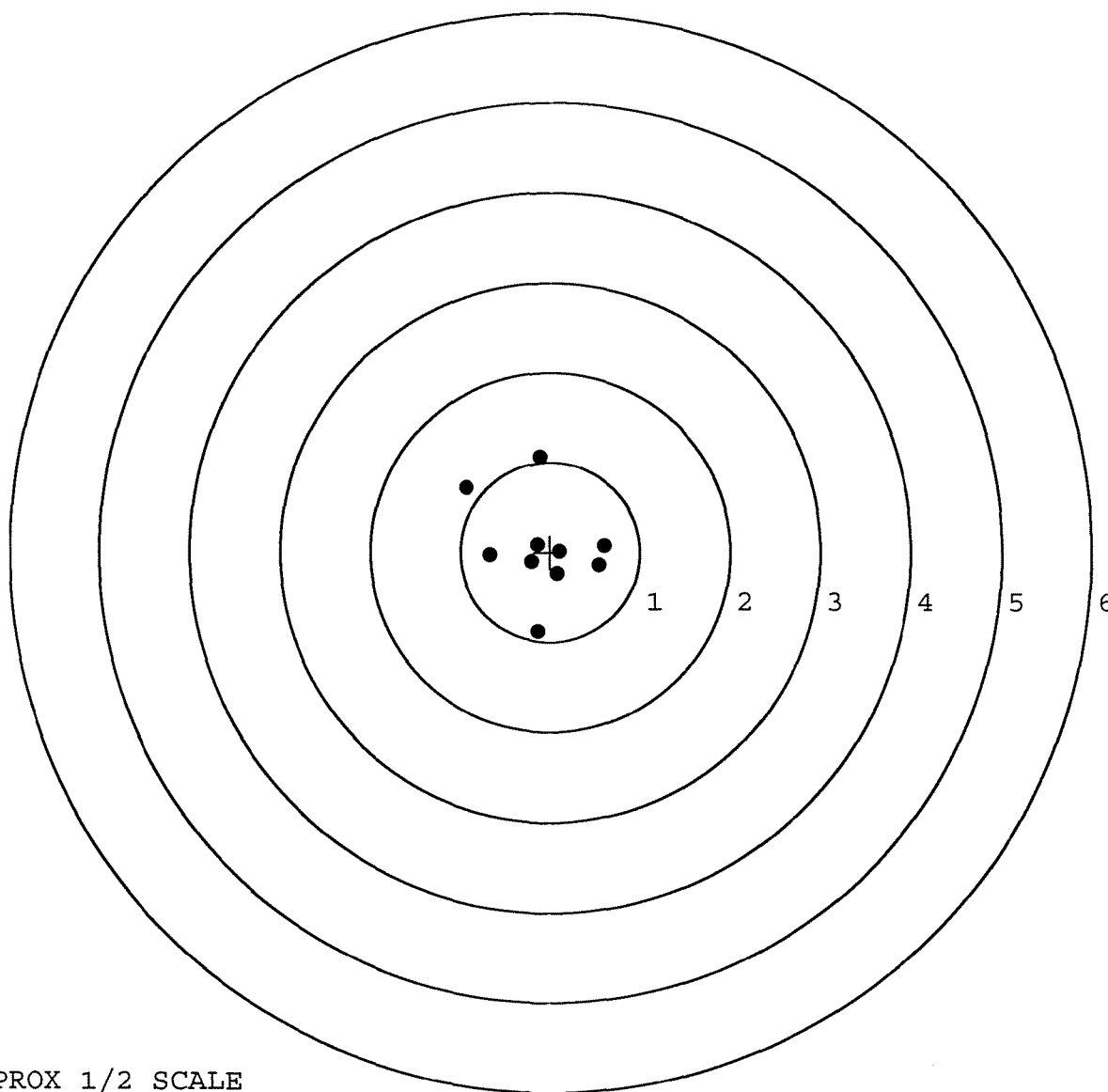
MEAN RADIUS: 0.577

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.117	1.056
2:	-0.935	0.714
3:	-0.672	-0.036
4:	0.609	0.069
5:	0.549	-0.147
6:	-0.136	-0.889
7:	0.074	-0.242
8:	0.106	0.012
9:	-0.142	0.083
10:	-0.209	-0.110



TARGET APPROX 1/2 SCALE

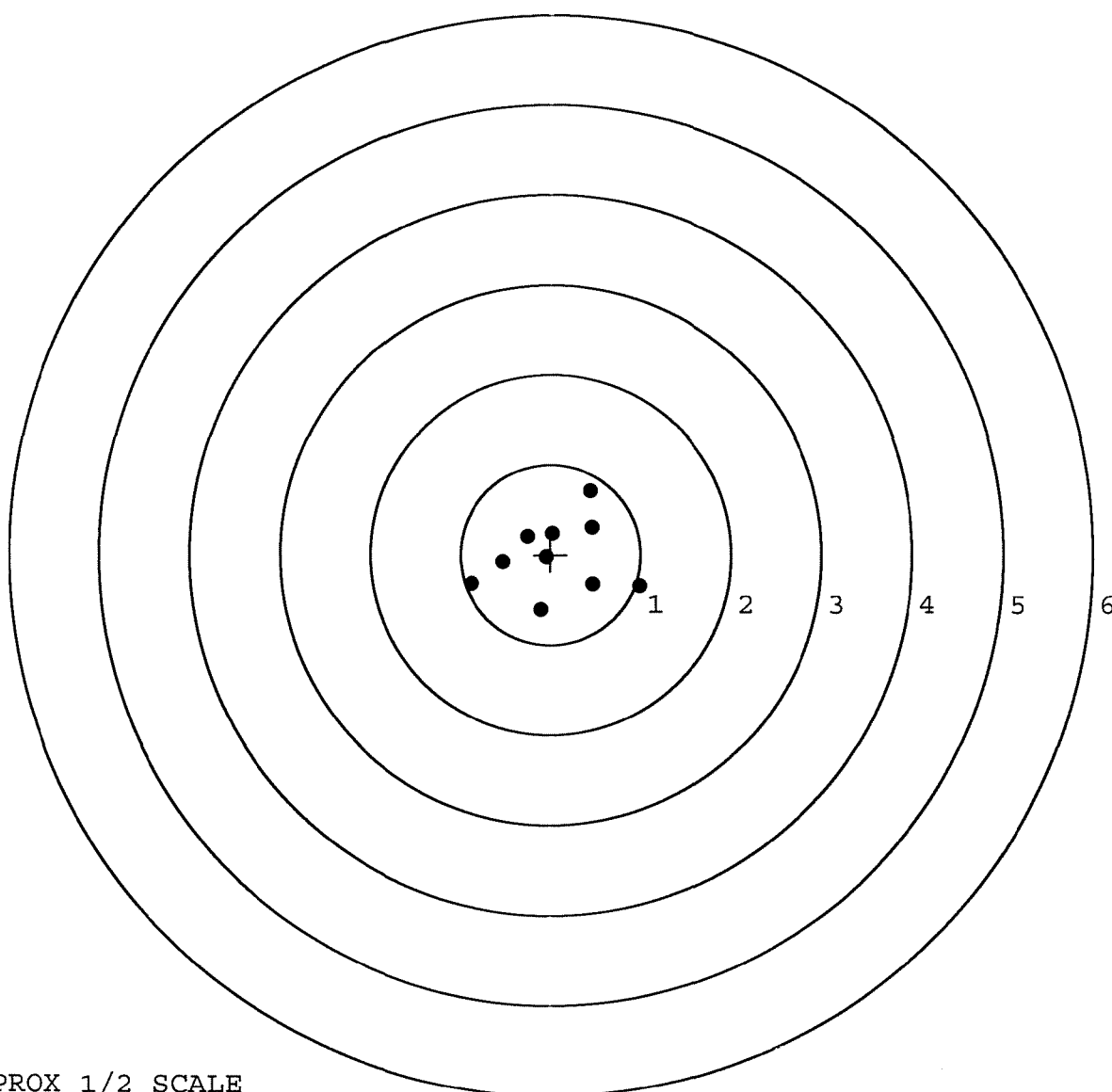
BARBER - M24 0022649

SERIAL NUMBER: C6587557. __0
TARGET NUMBER: 5
FILE DATE: 08/01/2007
FILE TIME: 14:54

X CENTROID: 0.059
Y CENTROID: -0.028
POA TO CENTROID: 0.065
HORZ SPREAD: 1.866
VERT SPREAD: 1.321
GROUP SPREAD: 1.866
MIN RADIUS: 0.106
MAX RADIUS: 0.988
MEAN RADIUS: 0.580

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.992	-0.352
2:	0.474	-0.328
3:	-0.113	-0.615
4:	0.467	0.305
5:	0.451	0.706
6:	0.024	0.237
7:	-0.047	-0.029
8:	-0.257	0.201
9:	-0.528	-0.086
10:	-0.874	-0.322



TARGET APPROX 1/2 SCALE

R & E NUMBER 130909

SERIAL NUMBER C6587557

LOG-IN DATE 6-28-07

SERIAL NUMBER

LOG-IN DATE

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00094704** Serial: C6587557 Model: M24 SWS Center Fire Caliber: 7.62 NATO Repairman: Status: Closed 3/17/2005 8:24:32 AM

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: TMO 436 APS TRTD FB 4497 TMO 436 APS TRTD FB 4497

Address 1: 505 ATLANTIC ST 505 ATLANTIC ST

Address 2: PO Box: PO Box:

City: DOVER AFB DOVER AFB

State: DE Zip Code: 19902 Country: US State: DE Zip Code: 19902 Country: US

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information: Phone: N/A Fax: Email: Comments:

Received Condition: Good Condition Notes: CSR Notes:

Accessories Received:

Code	Desc	Qty
A006	Sling Strap	1
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A026	Scope	1
A055	Deployment Kit	1

Repair Search Refresh Close

napletj 3/17/2005 8:43 AM CAPS NUM INS SCPL

start 3 2 Arms Services

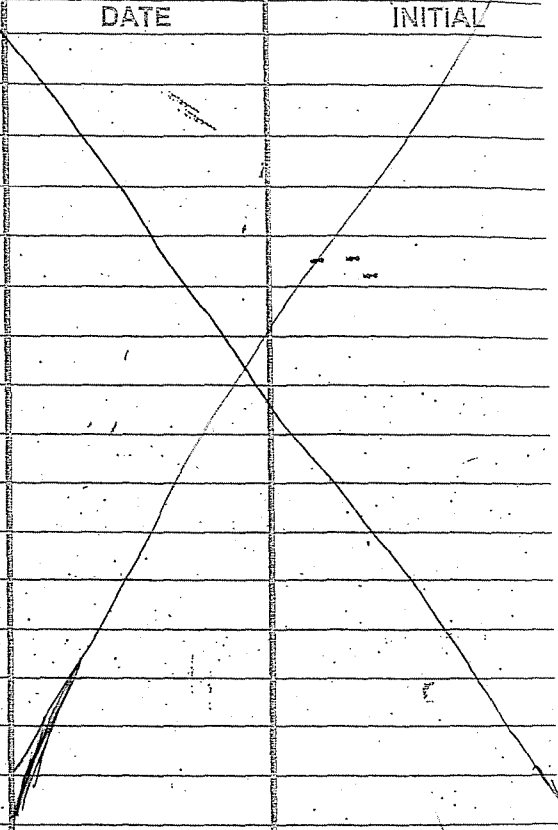
Serial Number: **C6587557**

Model: **M24 SWS**



RE00094704

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	94704		
SERIAL NUMBER	C6587557		
LOG-IN DATE	3-17-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL		
B	DRILL AND TAP		
575	ASSEMBLE		
600	PROOF		
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET TEST	4-12-05	TRW
655	FINAL INSPECT	4-13-05	RTL
660	PACK	4-13-05	RTA
		SHIP DATE	
QAR INSPECTION DATE			

Remington
MODEL 700™ H24

DUPONT
REG. U.S. PAT. & TM. OFF.

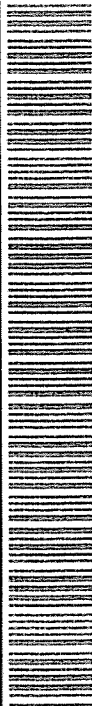
VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6587557

ORDER NO.
5716

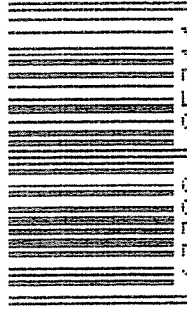
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

20



5716 C6587557

LPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587557

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1023	90	RW
600	Proof	1023	90	RW
607	Check Headspace	1023	90	RW
610	Dis-assemble Gun	1023	90	RW
612	Magnaflux Barrel Action		10/24/90	KR
	Magnaflux Bolt		10/24/90	KR
615	Rollmark Caliber		10/24/90	GL
617	Drill and Tap Sight Holes		10/25/90	FWB
618	Polish Barrel RB		10/26/90	WB
620	Apply Coatings (Barrel Action)		11-7-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/12/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/12/90	RW
	C) Inspect Ejector Hole for Chamfer		12/12/90	RW
	D) Oil Firing Pin Ass'y		12/12/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		1/18/91	WB

op. #	NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	3 1/2	3 1/2	3 1/2			1/18/91	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			1/18/91	WB
	H) Trigger Pull Test & Retainability						1/18/91	WB
	I) Firing Pin Indent	.0225	.0215	.022			1/18/91	WB
	J) Assemble Stock						1/18/91	RW
	K) Assemble Swivel Studs						2-1-91	K
	L) Attach Front and Rear Sight Assemblies						1/18/91	RW
	M) Iron Sight Alignment						1/18/91	RW
	N) Detach Front & Rear Sights & place in numbered container						1/28/91	RW
	O) Attach Scope to Rifle						1/18/91	RW
	P) Detach & Attach Scope 20 Times						1/18/91	RW
640	Gallery Target & Test						1/18/91	K2
	A) Time							KJ
	B) Malfunctions							KJ
	C) Pierced Primers							KJ
	D) Optical Clarity of Scope							KJ
645	Inspect for Live Ammo						1/18/91	KJ
655	Final Inspection							
	A) Headspace						2-1-91	K
	B) Trigger Pull	2.52	2.51	2.53	2.53	2.45	1-23-91	RW
	C) Function						2-1-91	K
660	Pack						3-19-91	NF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6587557
DATE 1/18/91
TESTER WLB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.29	2.22	2.52	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.21	2.24	2.51	
PULL #3	2.34	2.32	2.30	2.53	
PULL #4	2.34	2.26	2.24	2.53	
PULL #5	2.55	2.47	2.30	2.45	
TOTAL	12.02	11.55	11.30		
AVG.	2.40	2.31	2.26		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.47		
PULL #2	3.13	3.34		
PULL #3	3.28	3.39		
PULL #4	3.22	3.45		
PULL #5	3.20	3.30		
TOTAL	15.94	16.95		
AVG.	3.19	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.00		4.25
PULL #2	4.05	4.20		4.31
PULL #3	4.13	4.19		4.26
PULL #4	4.20	4.29		4.33
PULL #5	4.05	4.38		4.42
TOTAL	20.63	21.06		21.57
AVG.	4.12	4.21		4.31

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06587557
19 Jan 1991

CENTROIDAL DISTANCES

0 TO 1	.187302
1 TO 2	.295244
1 TO 3	.329621
1 TO 4	.264877
1 TO 5	.112178

3
5

-----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0462
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1012
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111247
THE AME FOR THIS RIFLE IS: 1.034

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08587557

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID #

OF SHOTS - 10

IN CIR

1in = 3

2in = 5

3in = 7

HS = 3.218

VS = 3.091

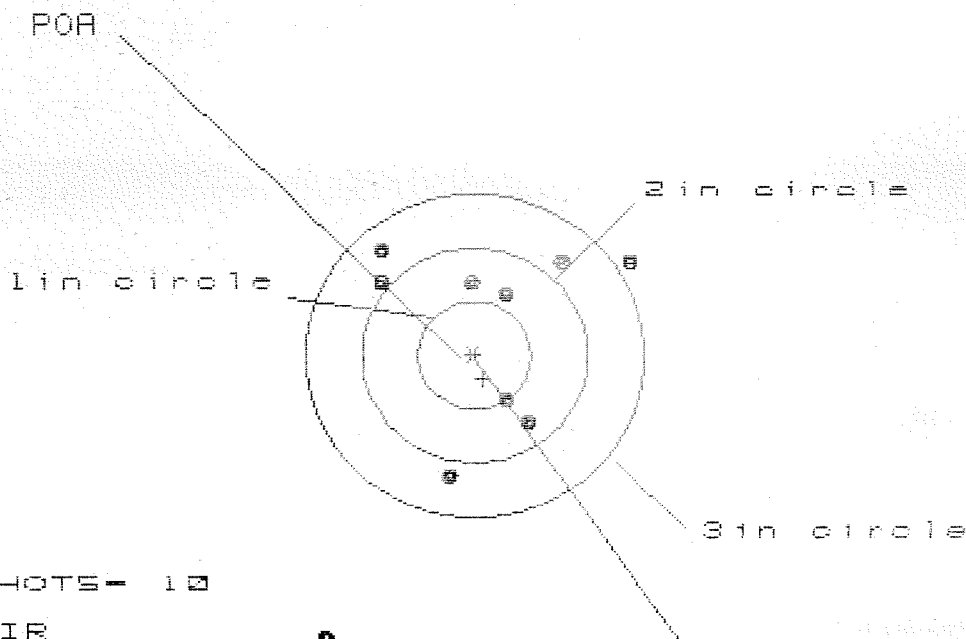
GS = 3.655

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.394	1.191	1.284
MINIMUM X	:	-1.824	-0.757	-0.664
MAXIMUM Y	:	1.645	1.499	1.300
MINIMUM Y	:	-1.446	-1.592	-0.616
CENTROID X	:	.136	.339	.246
CENTROID Y	:	-.111	.035	.234
POA TO CENTROID in.	:	.176	.340	.339
MIN RADIUS	:	.254	.451	.575
MEAN RADIUS	:	1.084	.987	.891
MAX RADIUS	:	2.247	1.757	1.318
HORIZONTAL SPREAD	:	3.218	1.948	1.948
VERTICAL SPREAD	:	3.091	3.091	1.916
EXTREME SPREAD	:	3.655	3.153	2.042
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08587557

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 0

2in = 4

3in = 8

HS = 2.695

VS = 3.594

GS = 4.394

CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.359	1.210	.780
MINIMUM X	:	-1.336	-.928	-.776
MAXIMUM Y	:	1.023	.737	.814
MINIMUM Y	:	-2.571	-1.406	-1.329
CENTROID X	:	-.076	.073	-.079
CENTROID Y	:	.220	.506	.429
POA TO CENTROID in.	:	.233	.511	.436
MIN RADIUS	:	.524	.316	.427
MEAN RADIUS	:	1.176	.924	.874
MAX RADIUS	:	2.897	1.445	1.341
HORIZONTAL SPREAD	:	2.695	2.138	1.557
VERTICAL SPREAD	:	3.594	2.143	2.143
EXTREME SPREAD	:	4.394	2.543	2.252
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		8	

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587557

CENTERFIRE PATTERNS # 3

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 5

3 in = 10

HS= 2.192

VS= 2.372

GS= 2.409

CENTROID #

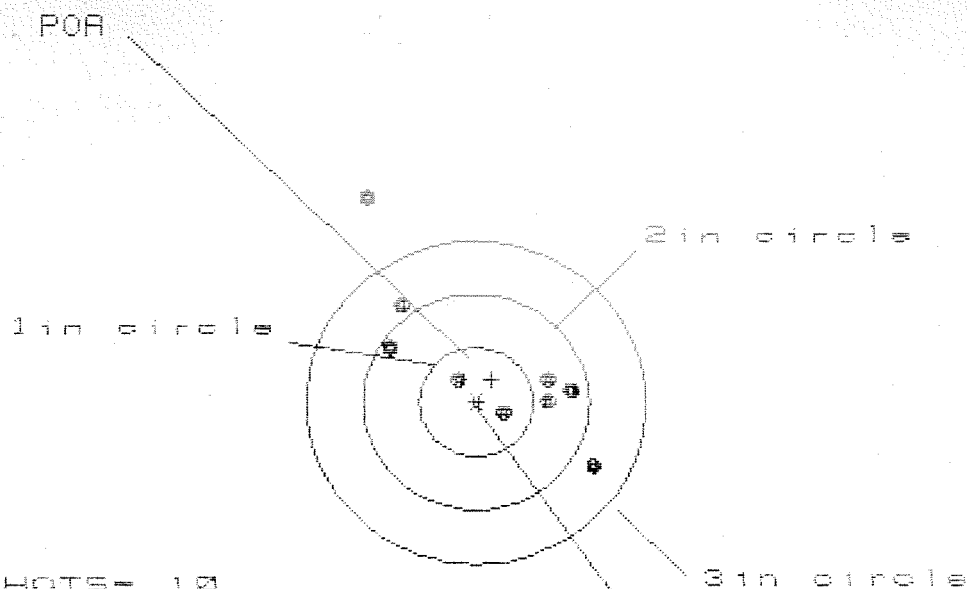
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.081	.958	.936
MINIMUM X	:	-1.111	-.757	-.778
MAXIMUM Y	:	1.270	1.342	1.064
MINIMUM Y	:	-1.102	-1.030	-.862
CENTROID X	:	.005	.129	.150
CENTROID Y	:	-.307	-.379	-.547
POA TO CENTROID in.	:	.307	.401	.567
MIN RADIUS	:	.320	.258	.094
MEAN RADIUS	:	.844	.767	.643
MAX RADIUS	:	1.288	1.353	1.162
HORIZONTAL SPREAD	:	2.192	1.715	1.715
VERTICAL SPREAD	:	2.372	2.372	1.926
EXTREME SPREAD	:	2.409	2.409	2.208
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08587557

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 8

HS= 1.974

VS= 5.127

GS= 5.129

CENTROID #

PATTERN #

4

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.996

.903

.769

MINIMUM X

-.978

-1.071

-.949

MAXIMUM Y

1.957

1.604

.735

MINIMUM Y

-3.171

-.903

-.702

CENTROID X

-.137

-.044

.090

CENTROID Y

-.209

.144

-.057

POA TO CENTROID in.

.250

.150

.106

MIN RADIUS

.218

.281

.275

MEAN RADIUS

1.121

.858

.663

MAX RADIUS

3.279

1.929

1.147

HORIZONTAL SPREAD

1.974

1.974

1.718

VERTICAL SPREAD

5.127

2.507

1.437

EXTREME SPREAD

5.129

3.191

2.188

NUMBER IN ONE

INCH CIRCLE =

2

NUMBER IN TWO

INCH CIRCLE =

6

BARBER - M24 0022662

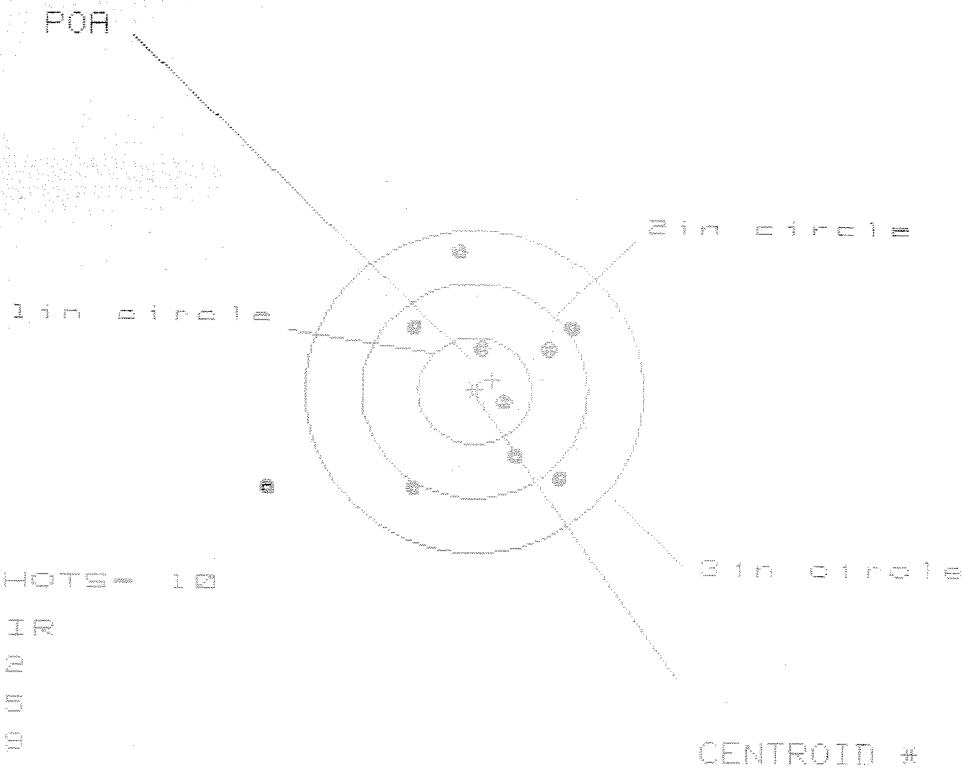
NUMBER IN THREE INCH CIRCLE =

8

18 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06587557

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 9

HS= 2.698

VS= 2.222

GS= 3.051

CENTROID #

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.903	.703	.660
MINIMUM X	-1.795	-.759	-.802
MAXIMUM Y	1.295	1.200	.622
MINIMUM Y	-.927	-1.022	-.873
CENTROID X	-.159	.041	.084
CENTROID Y	-.099	-.004	-.153
POA TO CENTROID in.	.187	.041	.175
MIN RADIUS	.293	.179	.044
MEAN RADIUS	.947	.782	.710
MAX RADIUS	1.989	1.263	1.173
HORIZONTAL SPREAD	2.698	1.462	1.462
VERTICAL SPREAD	2.222	2.222	1.495
EXTREME SPREAD	3.051	2.278	2.078
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

BARBER M24 0022664
RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 96-21866

INITIAL
JJM

CUSTOMER ORDER NO.

W/LEUPOLD 10X SCOPE

Scope # 90-0544

DATE RECEIVED 10/03/96	DATE OPENED 10/03/96	DATE CODE EK 10-90	SERIAL NUMBER C6587557	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES W/STUDS		W/SWIVELS		SCOPE BASE	

FROM:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON AL 36201

SHIP TO:

TRANSPORTATION OFFICER
ANNISTON ARMY DEPOT
ANNISTON AL 36201

CUST NO: 150939 C.O.D L

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
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GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			
MAIN FAULT						

PARTS

COMMENTS

✓ Trigger Assy - 96024

Scope Sent Back TO Factory
for Int Spec.

REPAIRMAN <i>AW</i>	PROOF	CLEAN ☒	TEST <i>AC</i>	TARGET	PATTERN
GALLERY TESTER <i>A</i>	DATE	DATE 6/6/97	DATE 6/9/97	DATE	DATE

OFFICE COPY

RD6925 REV. 6/96

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0022664 22703

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 6587357DATE 4-12-97TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.42	2.34	2.51	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.33	2.52	
PULL #3	2.42	2.34	2.64	
PULL #4	2.41	2.29	2.55	
PULL #5	2.43	2.34	2.61	
TOTAL	1207	1164	1283	
AVG.	2.41	2.32	2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.16	3.12	
PULL #2	3.21	3.19	
PULL #3	3.20	3.21	
PULL #4	3.27	3.16	
PULL #5	3.26	3.16	
TOTAL	1610	1584	
AVG.	3.22	3.16	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.02	4.38		4.42
PULL #2	4.39	4.39		4.39
PULL #3	4.39	4.36		4.42
PULL #4	4.04	4.29		4.30
PULL #5	4.37	4.43		4.31
TOTAL	2121	2185		2184
AVG.	4.24	4.37		4.36

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C 6587557

LOG IN DATE: / /

DATE

INIT.

INSPECT & VERIFY:

OP. # OP. NAME

550 DIS-ASSEMBLE GUN

560 A RE-BARREL AT CUSTOM SHOP

B DRILL & TAP

C POLISH

575 ASSEMBLE

600 PROOF

605 CHECK HEADSPACE

610 DIS-ASSEMBLE

612 MAGNAFLUX

615 ROLLMARK CALIBER

618 ROTO-BLAST

620 APPLY COATINGS

625 A FINAL ASSEMBLY

B TRIGGER PULL TEST 2.61 2.74 2.65 2.71 2.74C SAFETY ON FORCE 4 4.5 4.5D SAFETY OFF FORCE 3 3 3

E FIRING PIN INDENT

640 TARGET

655 FINAL INSPECT

660 PACK

QAR INSPECTION

SHIP DATE

6/18/97 RW

Final Inspection

Sn: C6587557 DATE REC'D: 10/3/96 DATE RET'D:

Auditor: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☒ Scope
- ☒ Scope Rings
- ☒ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☒ LOOSENESS
- ☒ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☒ Scope Case
- ☒ IRON SIGHTS
- ☒ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments: _____

