C6587584

MODEL 700™ M24

Model SWS™

Action

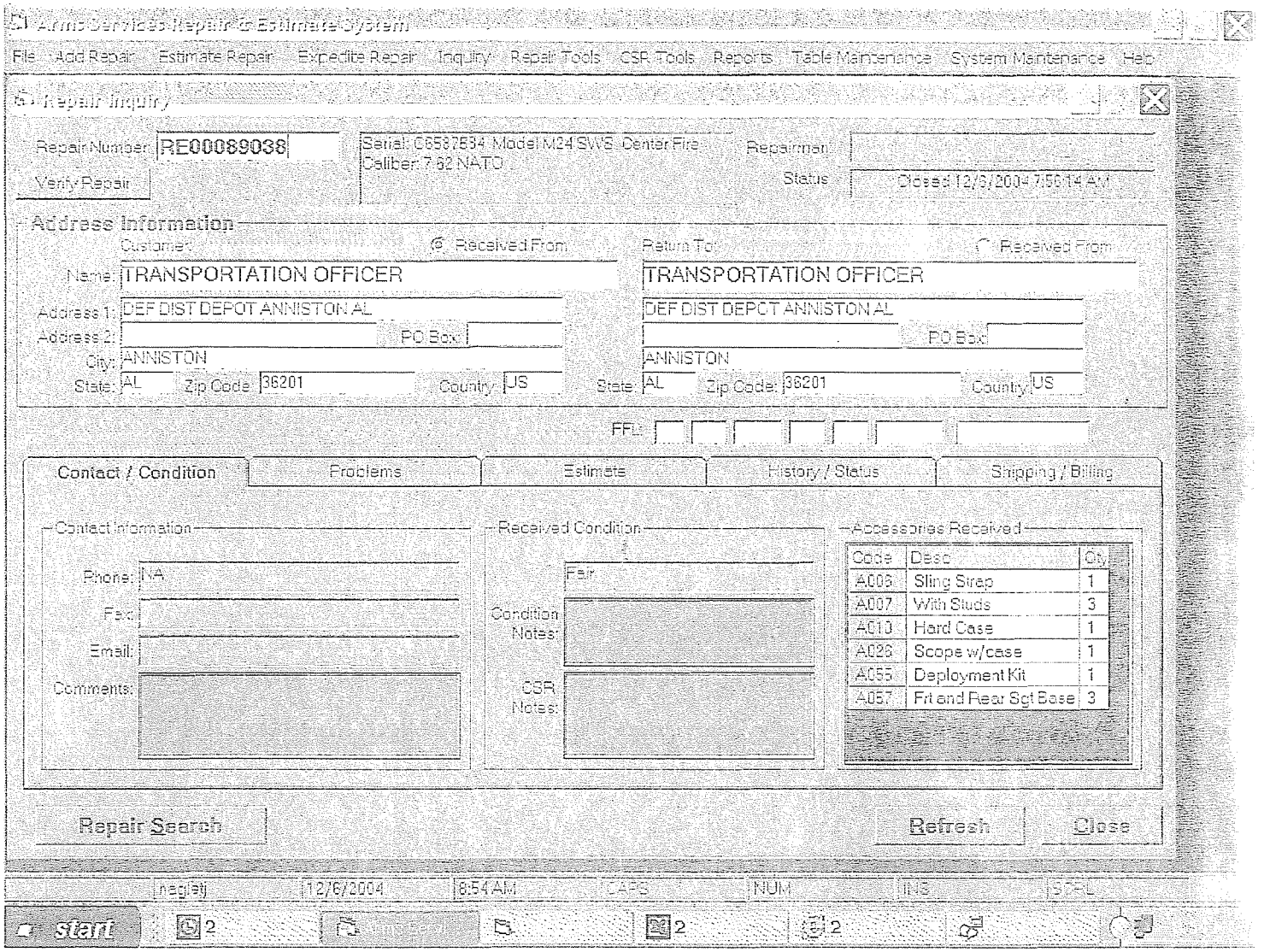
Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington


Arms Services Repair & Estimate System
File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Inquiry
Repair Number: RE00089038
Verify Repair
Serial: C65587584 Model M24 SWS Center Fire Caliber: 7.62 NATO
Repairman:
Status: Closed 12/3/2004 7:55:14 AM
Address Information
Customer
Received From
Name: TRANSPORTATION OFFICER
Address 1: DEF DIST DEPOT ANNISTON AL
Address 2:
PO Box:
City: ANNISTON
State: AL Zip Code: 36201 Country: US
Return To:
Received From
TRANSPORTATION OFFICER
DEF DIST DEPOT ANNISTON AL
PO Box:
ANNISTON
State: AL Zip Code: 36201 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone: NA
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A006 Sling Strap 1
A007 With Studs 3
A010 Hard Case 1
A028 Scope w/case 1
A055 Deployment Kit 1
A057 Frt and Rear Sgt Base 3
Repair Search
Refresh
Close
hagleij 12/6/2004 8:54 AM CAPS NUM INS SCRL
start


Serial Number: C65587584
Model: M24 SWS
RE00089038

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587584.__0
FILE DATE AND TIME: 01/05/2005 11:23

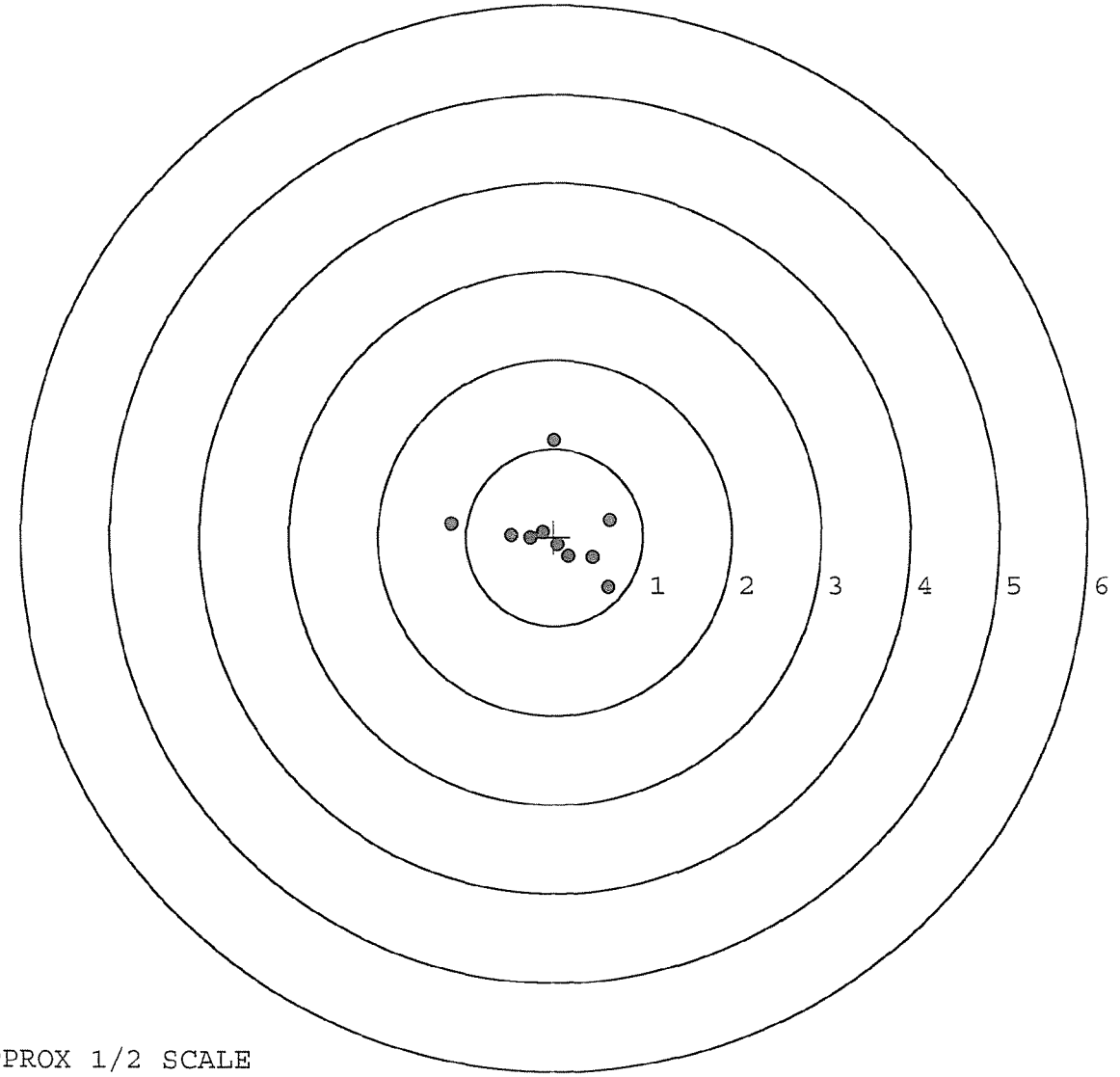
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.053
The Average Y Centroid of the Five Target Set:	0.058
The Average Point of Impact of the Five Target Set:	0.078
The Average Mean Radius of the Five Target Set:	0.524
The Distance from POA to Centroid Target #1:	0.044
The Distance from Centroid Target #2 to Centroid Target #1:	0.019
The Distance from Centroid Target #3 to Centroid Target #1:	0.112
The Distance from Centroid Target #4 to Centroid Target #1:	0.299
The Distance from Centroid Target #5 to Centroid Target #1:	0.114

SERIAL NUMBER: C6587584.__0
TARGET NUMBER: 1
FILE DATE: 01/05/2005
FILE TIME: 11:23

X CENTROID:	-0.017
Y CENTROID:	0.040
POA TO CENTROID:	0.044
HORZ SPREAD:	1.791
VERT SPREAD:	1.663
GROUP SPREAD:	1.917
MIN RADIUS:	0.112
MAX RADIUS:	1.156
MEAN RADIUS:	0.557
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.610	-0.567
2:	0.436	-0.230
3:	0.623	0.194
4:	0.002	1.096
5:	-1.168	0.149
6:	0.166	-0.224
7:	0.040	-0.089
8:	-0.128	0.055
9:	-0.269	-0.007
10:	-0.484	0.024

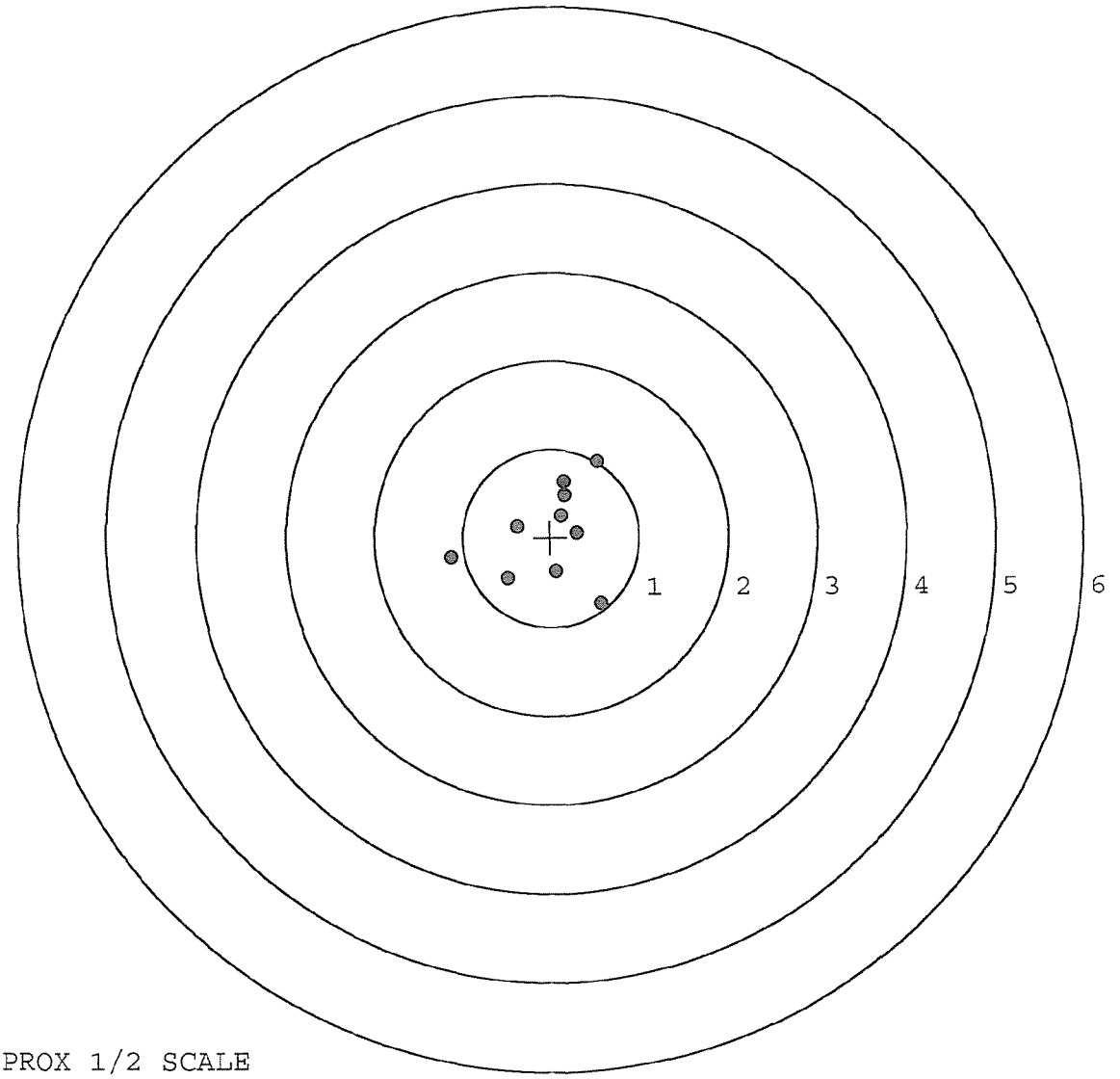


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587584.__0
TARGET NUMBER: 2
FILE DATE: 01/05/2005
FILE TIME: 11:23

X CENTROID:	-0.012
Y CENTROID:	0.058
POA TO CENTROID:	0.060
HORZ SPREAD:	1.693
VERT SPREAD:	1.601
GROUP SPREAD:	1.986
MIN RADIUS:	0.222
MAX RADIUS:	1.152
MEAN RADIUS:	0.620
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.565	-0.737
2:	0.062	-0.385
3:	-0.489	-0.456
4:	-0.381	0.121
5:	-1.128	-0.227
6:	0.294	0.057
7:	0.114	0.241
8:	0.154	0.474
9:	0.153	0.632
10:	0.532	0.864



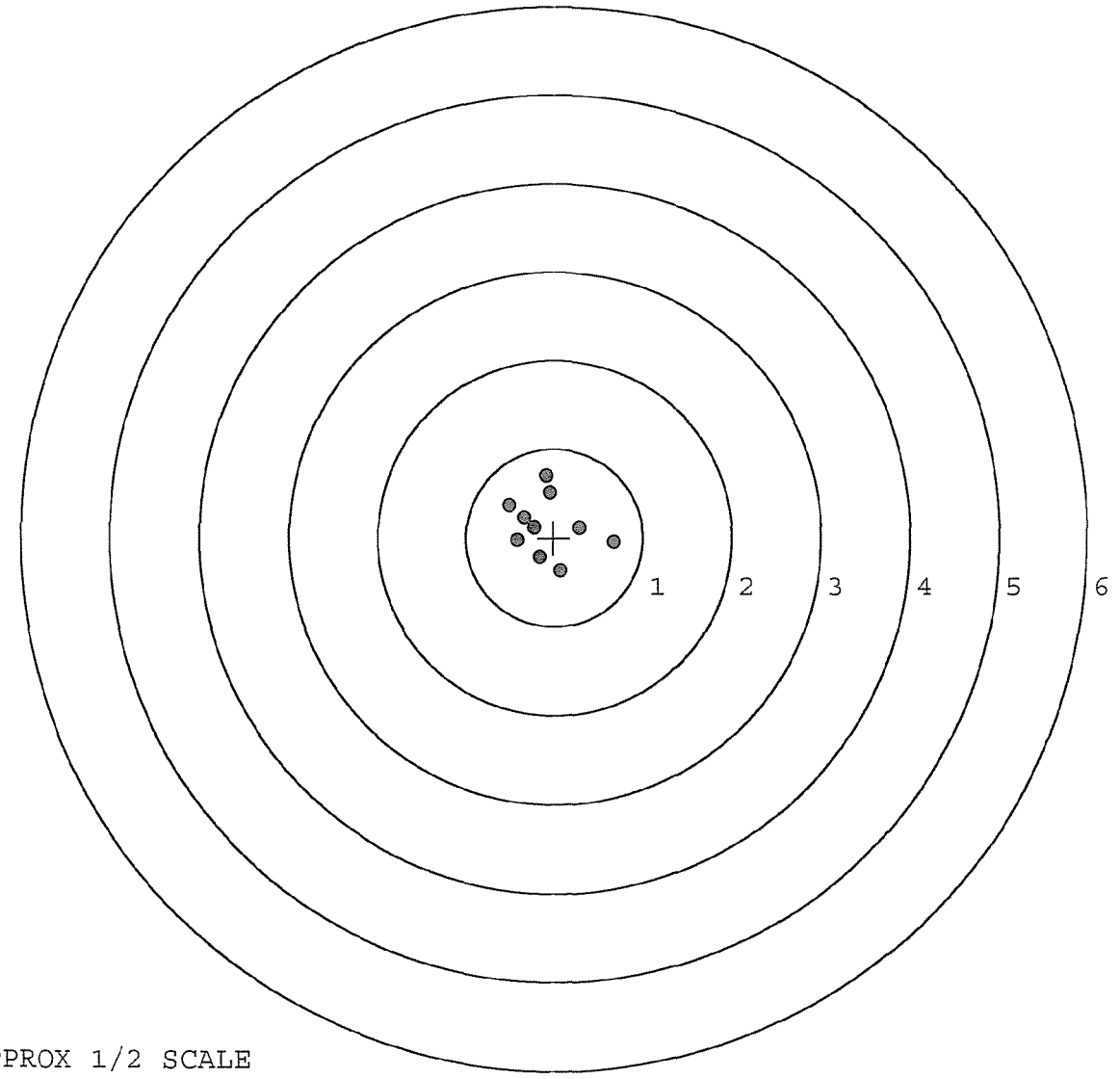
TARGET APPROX 1/2 SCALE

BARBER - M24 0023183

SERIAL NUMBER: C6587584.__0
TARGET NUMBER: 3
FILE DATE: 01/05/2005
FILE TIME: 11:23

X CENTROID:	-0.076
Y CENTROID:	0.136
POA TO CENTROID:	0.156
HORZ SPREAD:	1.189
VERT SPREAD:	1.076
GROUP SPREAD:	1.261
MIN RADIUS:	0.154
MAX RADIUS:	0.777
MEAN RADIUS:	0.429
# IN 1 IN DIAMETER:	7
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.678	-0.050
2:	0.079	-0.380
3:	-0.161	-0.221
4:	0.289	0.116
5:	-0.229	0.118
6:	-0.417	-0.027
7:	-0.343	0.230
8:	-0.511	0.369
9:	-0.052	0.509
10:	-0.092	0.696

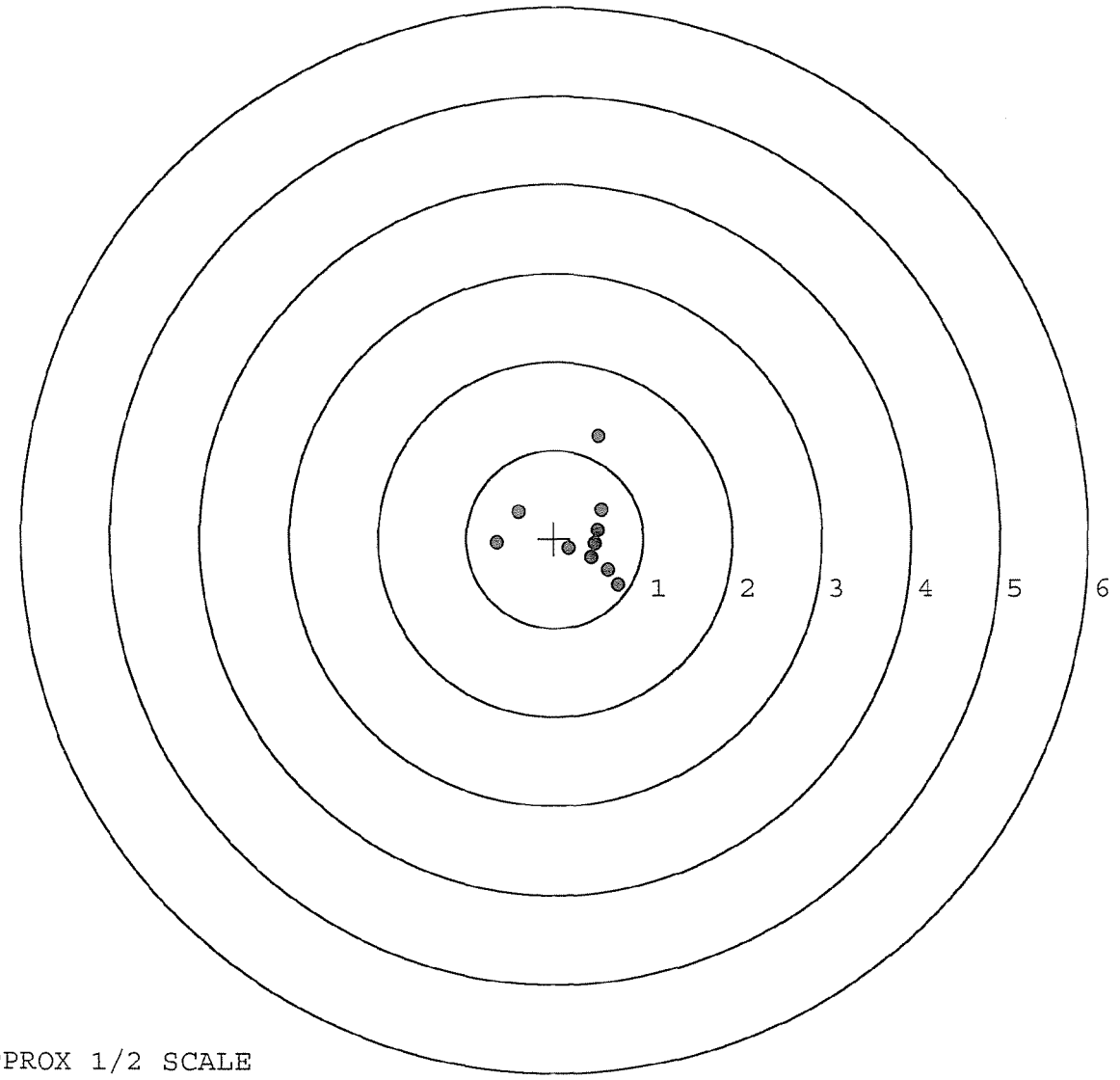


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587584.__0
TARGET NUMBER: 4
FILE DATE: 01/05/2005
FILE TIME: 11:23

X CENTROID:	0.281
Y CENTROID:	0.060
POA TO CENTROID:	0.288
HORZ SPREAD:	1.368
VERT SPREAD:	1.676
GROUP SPREAD:	1.690
MIN RADIUS:	0.206
MAX RADIUS:	1.122
MEAN RADIUS:	0.533
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.499	1.160
2:	0.716	-0.516
3:	-0.408	0.304
4:	-0.652	-0.047
5:	0.528	0.327
6:	0.487	0.095
7:	0.454	-0.057
8:	0.165	-0.111
9:	0.604	-0.350
10:	0.420	-0.210

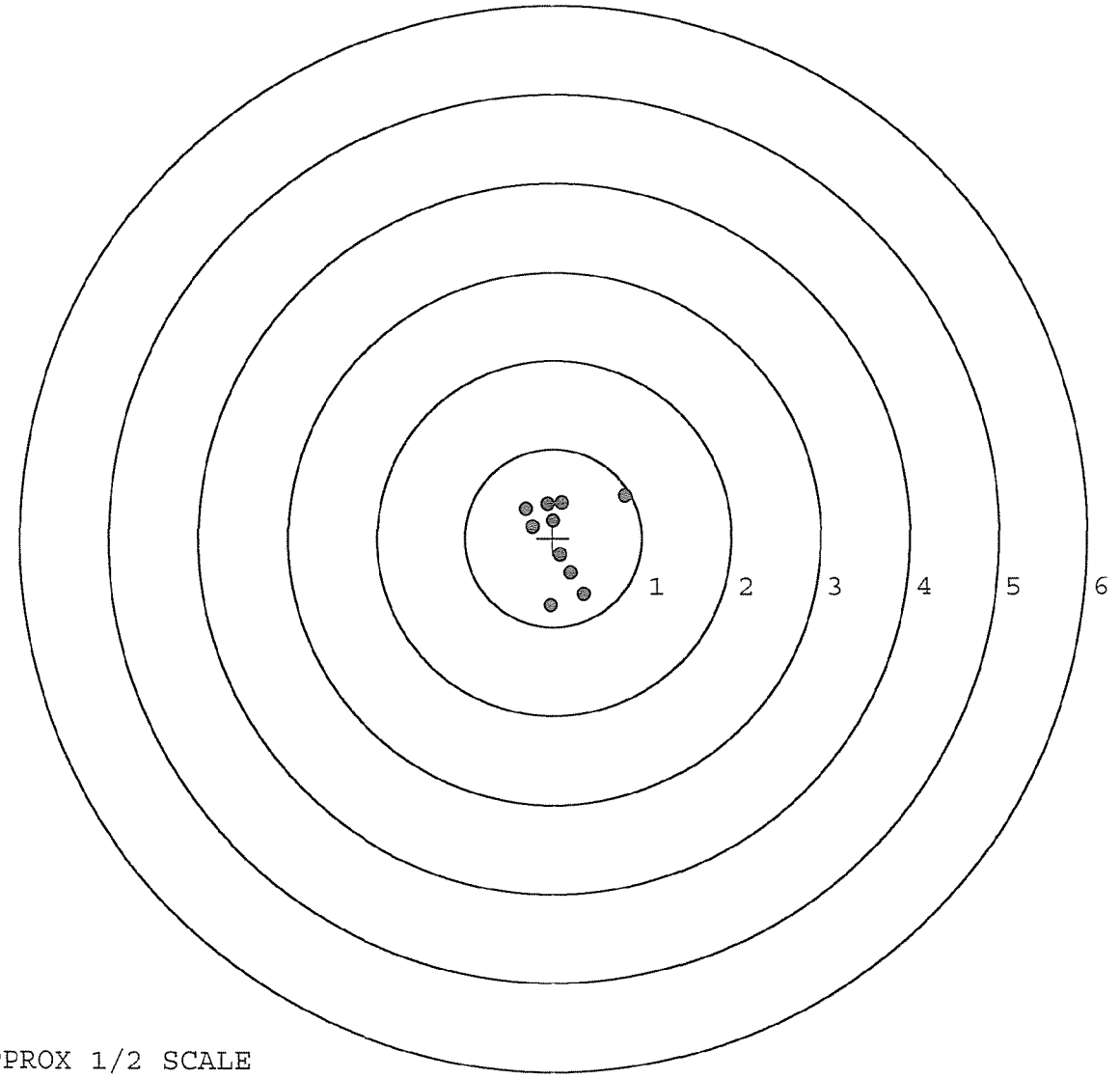


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587584.__0
TARGET NUMBER: 5
FILE DATE: 01/05/2005
FILE TIME: 11:23

X CENTROID:	0.087
Y CENTROID:	-0.006
POA TO CENTROID:	0.088
HORZ SPREAD:	1.128
VERT SPREAD:	1.239
GROUP SPREAD:	1.497
MIN RADIUS:	0.183
MAX RADIUS:	0.871
MEAN RADIUS:	0.483
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

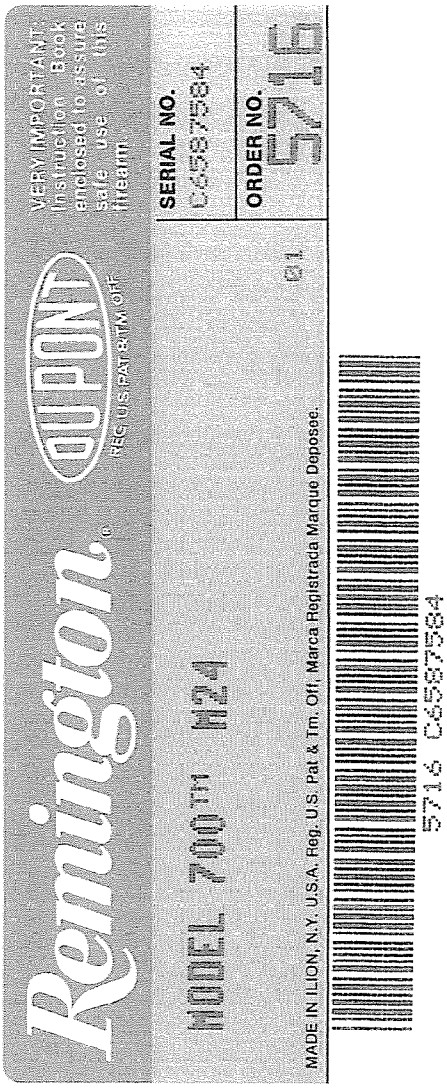
POINT#	X	Y
1:	0.811	0.478
2:	0.345	-0.636
3:	-0.030	-0.761
4:	0.195	-0.396
5:	0.084	-0.189
6:	0.095	0.400
7:	0.005	0.198
8:	-0.070	0.384
9:	-0.317	0.333
10:	-0.244	0.127

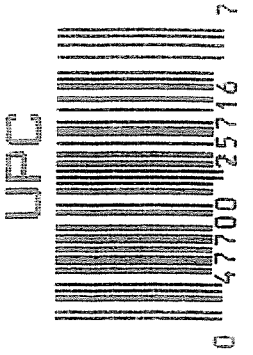


TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	89038		
SERIAL NUMBER	C6587584		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	RTL
560 A	RE-BARREL	12-15-04	RTL
B	DRILL AND TAP	12-27-04	TKW
575	ASSEMBLE	12-16-04	RTL
600	PROOF	12-16-04	RTL
605	CHECK HEADSPACE	12-16-04	RTL
610	DIS-ASSEMBLE GUN	12-27-04	RTL
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	HP
625 A	FINAL ASSEMBLY	1-5-05	RTL
B	TRIGGER PULL TEST	N/A	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-5-05	AC
655	FINAL INSPECT	1-11-05	AC
660	PACK	3-1-05	DA
		SHIP DATE	
	QAR INSPECTION DATE		


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm
SERIAL NO.
C6587584
ORDER NO.
516
MODEL 700TH H24
01
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off. Marca Registrada Marque Deposee.
516 C6587584


UPC
0 47700 25716 7

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587584

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/19/90	KA
600	Proof		10/19/90	KA
607	Check Headspace		10/19/90	KA
610	Dis-assemble Gun		10/19/90	KA
612	Magnaflux Barrel Action		10/22/90	KR
	Magnaflux Bolt		10/22/90	KR
615	Rollmark Caliber		10/22/90	GL
617	Drill and Tap Sight Holes		10/23/90	KB
618	Polish Barrel KB		10/24/90	KB
620	Apply Coatings (Barrel Action)		11-7-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11-7-90	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/7/90	KS
	C) Inspect Ejector Hole for Chamfer		11/7/90	KS
	D) Oil Firing Pin Ass'y		11/7/90	KS
	E) Adjust Trigger Pull to Min Setting and Stake		11/26/90	KA

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 : 4 : 4	11/26/90	WB
	G) Safety Off Force	2 1/4 : 2 1/4 : 2 1/4	11/26/90	WB
	H) Trigger Pull Test & Retainability		11/26/90	
	I) Firing Pin Indent	.0205 : .0205 : .0205	11/26/90	WB
	J) Assemble Stock		11/28/90	KS
	K) Assemble Swivel Studs		11-30-90	RS
	L) Attach Front and Rear Sight Assemblies		11/28/90	KS
	M) Iron Sight Alignment		11/28/90	KS
	N) Detach Front & Rear Sights & place in numbered container		11/28/90	KS
	O) Attach Scope to Rifle		11/28/90	KS
	P) Detach & Attach Scope 20 Times		11/28/90	KS
640	Gallery Target & Test		11-29-90	AC
	A) Time		11-29-90	AC
	B) Malfunctions		11-29-90	AC
	C) Pierced Primers		11-29-90	AC
	D) Optical Clearity of Scope		11-29-90	AC
645	Inspect for Live Ammo		11-29-90	AC
655	Final Inspection A) Headspace		11-30-90	RS
	B) Trigger Pull	251 : 245 : 248 : 249 : 236	11-30-90	RS
	C) Function		11-30-90	RS
660	Pack		12-17-90	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587584

DATE 11-26-90

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.12	2.39	2.51	MIN. SETTING,
PULL #2	2.21	2.18	2.32	2.45	NO AVG. OF 5
PULL #3	2.25	2.28	2.31	2.48	READINGS ACCEPT-
PULL #4	2.36	2.29	2.21	2.49	ABLE LESS THAN 2#
PULL #5	2.28	2.31	2.37	2.36	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.30		
PULL #2	3.35	3.27		
PULL #3	3.26	3.25		
PULL #4	3.31	3.27		
PULL #5	3.27	3.28		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.41		4.43
PULL #2	4.39	4.45		4.45
PULL #3	4.43	4.23		4.41
PULL #4	4.15	4.46		4.36
PULL #5	4.45	4.42		4.41
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6587584
29 Nov 1990

CENTROIDAL DISTANCES

0	TO	1	.619195
1	TO	2	.806381
1	TO	3	.275231
1	TO	4	.826143
1	TO	5	.318277

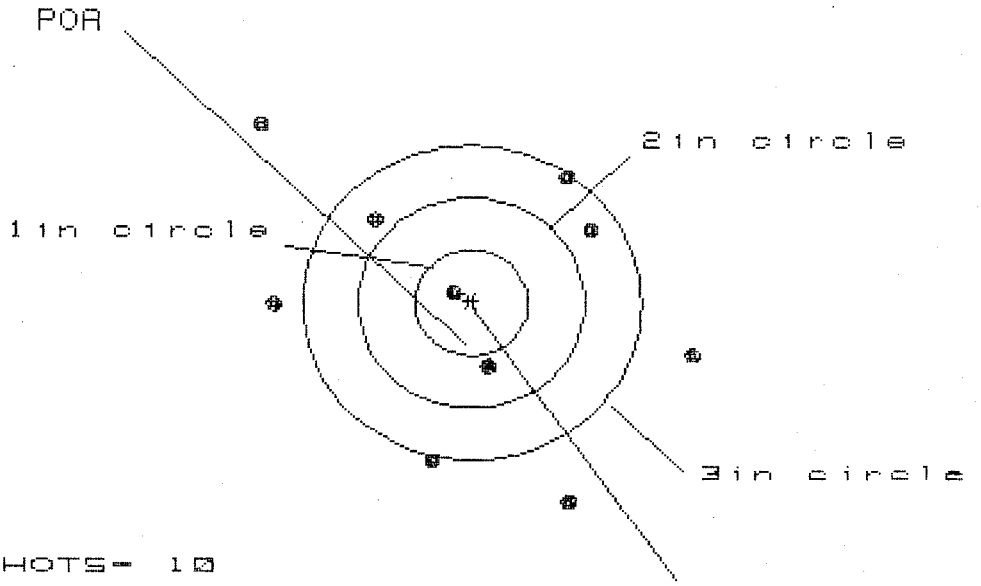
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0604
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .209
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .217553

THE AMR FOR THIS RIFLE IS: 1.14

29 Nov 1990 FILE:/PATTERNING/CENTERFIRE_PATT/C6587584

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

# IN CIR
1in = 1
2in = 2
3in = 5

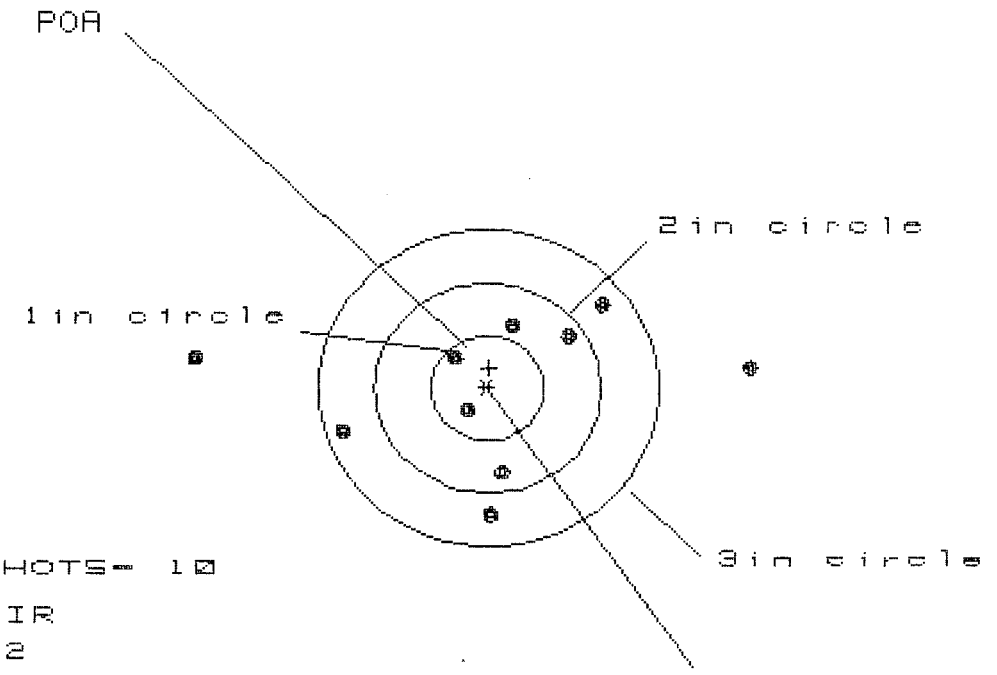
HS= 3.789
VS= 3.562
GS= 4.493

CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.924	1.717	1.800
MINIMUM X	:	-1.865	-1.947	-1.864
MAXIMUM Y	:	1.693	1.412	1.202
MINIMUM Y	:	-1.869	-1.681	-1.486
CENTROID X	:	-.149	.058	-.025
CENTROID Y	:	.601	.413	.623
POA TO CENTROID in.	:	.619	.417	.624
MIN RADIUS	:	.134	.412	.244
MEAN RADIUS	:	1.446	1.325	1.243
MAX RADIUS	:	2.519	1.957	1.885
HORIZONTAL SPREAD	:	3.789	3.664	3.664
VERTICAL SPREAD	:	3.562	3.093	2.688
EXTREME SPREAD	:	4.493	3.704	3.704
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	2		
NUMBER IN THREE INCH CIRCLE	=	5		

29 Nov 1990 FILE:/PATTERNING/CENTERFIRE_PATT/C6587584

CENTERFIRE PATTERNS # 2

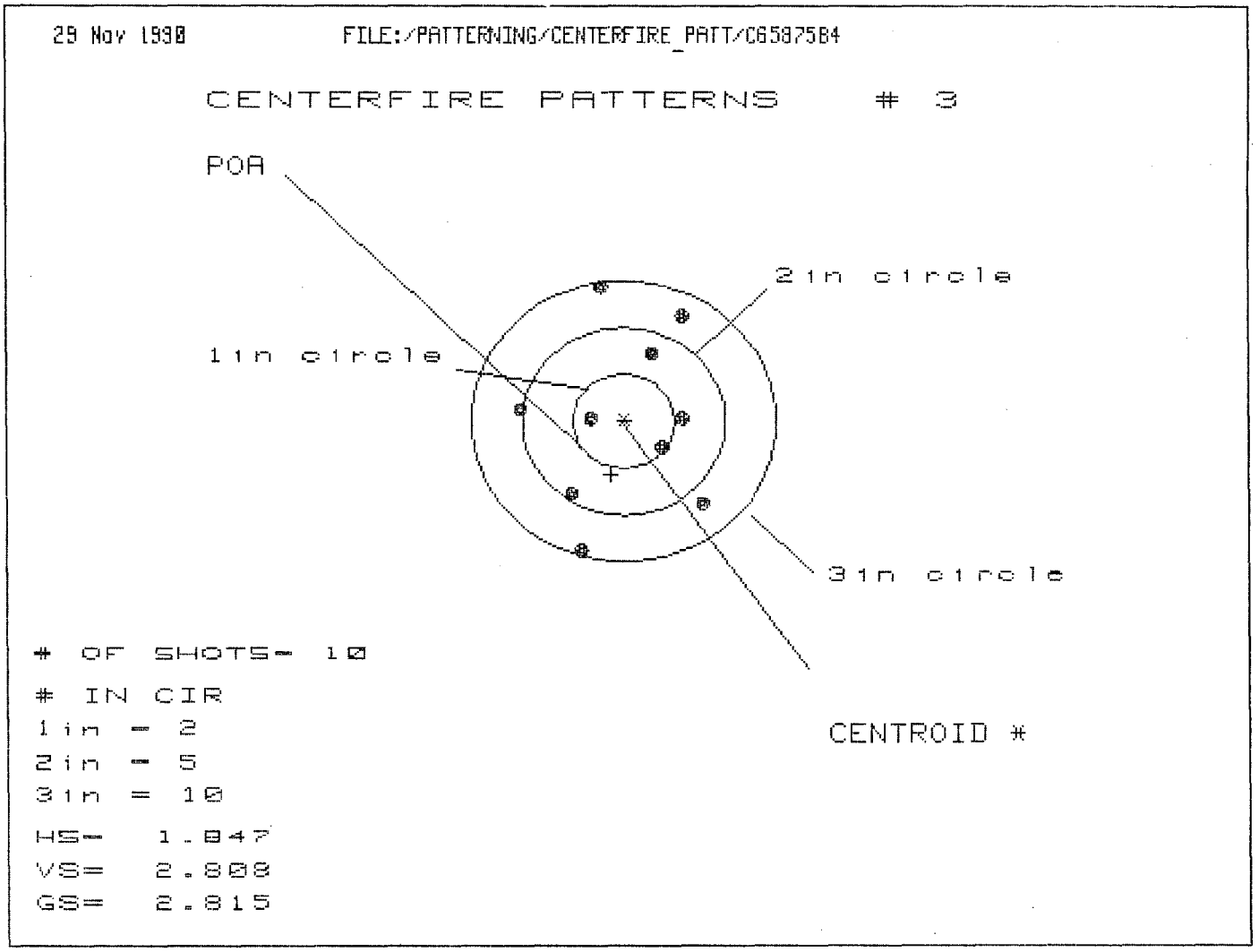


OF SHOTS= 10

# IN CIR	
1in =	2
2in =	5
3in =	8

HS= 4.853
VS= 2.015
GS= 4.853

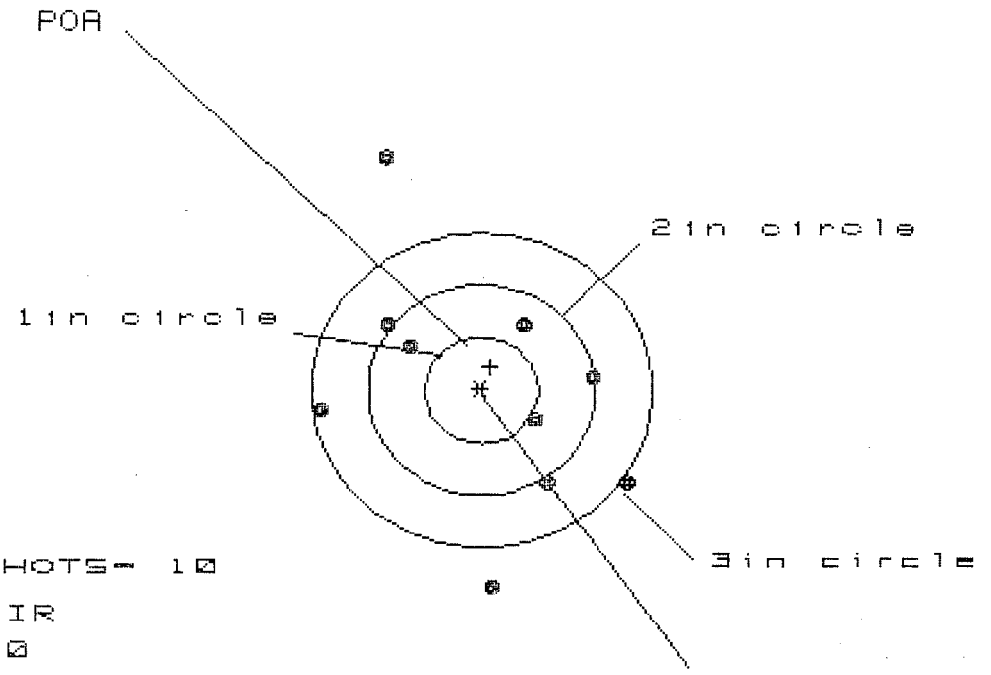
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.309	2.027	1.018
MINIMUM X	:	-2.544	-1.611	-1.358
MAXIMUM Y	:	.826	.853	.880
MINIMUM Y	:	-1.190	-1.162	-1.135
CENTROID X	:	-.014	.268	.015
CENTROID Y	:	-.194	-.222	-.249
POA TO CENTROID in.	:	.195	.348	.249
MIN RADIUS	:	.267	.480	.248
MEAN RADIUS	:	1.169	1.023	.853
MAX RADIUS	:	2.556	2.038	1.409
HORIZONTAL SPREAD	:	4.853	3.638	2.376
VERTICAL SPREAD	:	2.015	2.015	2.015
EXTREME SPREAD	:	4.853	3.690	2.687
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.773	.745	.684
MINIMUM X	:	-1.074	-1.102	-1.163
MAXIMUM Y	:	1.431	1.280	1.127
MINIMUM Y	:	-1.377	-1.218	-.904
CENTROID X	:	.125	.153	.214
CENTROID Y	:	.575	.416	.569
POA TO CENTROID in.	:	.589	.444	.608
MIN RADIUS	:	.321	.369	.406
MEAN RADIUS	:	.955	.887	.825
MAX RADIUS	:	1.454	1.383	1.219
HORIZONTAL SPREAD	:	1.847	1.847	1.847
VERTICAL SPREAD	:	2.808	2.498	2.031
EXTREME SPREAD	:	2.815	2.694	2.191
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		10	

29 Nov 1990 FILE:/PATTERNING/CENTERFIRE_PATT/CG5875B4

CENTERFIRE PATTERNS # 4

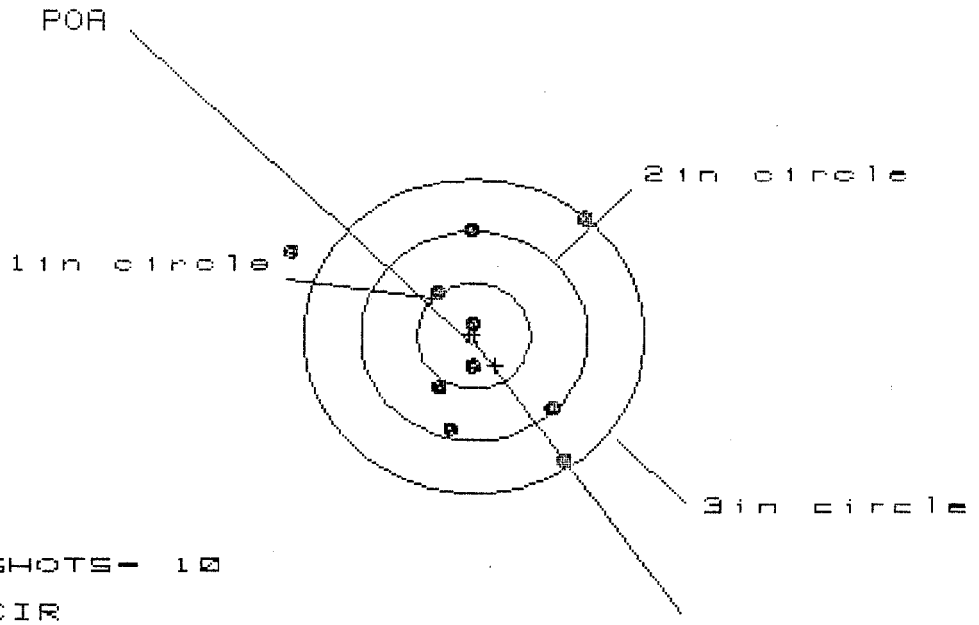


# OF SHOTS= 10
# IN CIR
1in = 0
2in = 4
3in = 7
HS= 2.712
VS= 4.052
GS= 4.148

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.289	1.200	1.200
MINIMUM X	:	-1.423	-1.512	-1.512
MAXIMUM Y	:	2.195	.902	.701
MINIMUM Y	:	-1.857	-1.613	-.816
CENTROID X	:	-.077	.012	.012
CENTROID Y	:	-.222	-.466	-.265
POA TO CENTROID in.	:	.235	.466	.265
MIN RADIUS	:	.573	.437	.474
MEAN RADIUS	:	1.225	1.087	.997
MAX RADIUS	:	2.337	1.613	1.523
HORIZONTAL SPREAD	:	2.712	2.712	2.712
VERTICAL SPREAD	:	4.052	2.515	1.517
EXTREME SPREAD	:	4.148	2.785	2.785
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

29 Nov 1990 FILE:/PATTERNING/CENTERFIRE_PATT/C65875B4

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR
1in = 2
2in = 7
3in = 9

HS= 2.613
VS= 2.321
GS= 3.154

PATTERN #	:	[illegible]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.966	.783	.672
MINIMUM X	:	-1.647	-.462	-.364
MAXIMUM Y	:	1.134	1.229	1.240
MINIMUM Y	:	-1.187	-1.092	-.938
CENTROID X	:	-.187	-.004	-.102
CENTROID Y	:	.285	.190	.036
POA TO CENTROID in.	:	.341	.190	.[illegible]
MIN RADIUS	:	.074	.231	.[illegible]
MEAN RADIUS	:	.905	.808	.68[illegible]
MAX RADIUS	:	1.856	1.458	1.242
HORIZONTAL SPREAD	:	2.613	1.245	1.036
VERTICAL SPREAD	:	2.321	2.321	2.178
EXTREME SPREAD	:	3.154	2.378	2.300
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS: W/10X SCOPE, M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN
Scope 90-0274

ORDER: R 94-10282

INITIAL	CUSTOMER ORDER NO.
FDC	DAAA09-92-C-0834

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/10/94	06/10/94		C6587584		700 7-62 NATO

ACCESSORIES: SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL
36201-5025

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			FRT

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Trigger Assy	$173.51
CTT	50.00
	$223.31

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE 9/26	DATE	DATE

OFFICE COPY

RD6925 REV. 1/94

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587584

DATE 12-13-94

TESTER BM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.74	2.50	2.69		MIN. SETTING,
PULL #2	2.72	2.53	2.66		NO AVG. OF 5
PULL #3	2.76	2.60	272		READINGS ACCEPT-
PULL #4	2.75	2.57	2.66		ABLE LESS THAN 2#
PULL #5	2.79	2.55	2.50		
TOTAL	13.76	12.75	13.23		
AVG.	2.75	2.55	2.64		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	2.96	3.18		
PULL #2	2.97	3.20		
PULL #3	3.11	2.62		
PULL #4	3.13	3.01		
PULL #5	3.13	3.08		
TOTAL	15.30	15.09		
AVG.	3.06	3.01		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	4.04		4.12
PULL #2	4.02	3.96		4.09
PULL #3	3.96	3.92		4.21
PULL #4	4.05	4.18		4.23
PULL #5	4.07	4.19		4.22
TOTAL	20.13	20.29		20.87
AVG.	4.02	4.05		4.17

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587584

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5 1/2	5 1/2	5 1/2			12/7	WB
	G) Safety Off Force	3	3	3 1/2			12/7	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clearity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.84	2.82	2.76	2.72	2.72	12/7	WB
	C) Function							
660	Pack							