

C6587618

MODEL 700TM M24

Model **SMS**TM

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Repair Inquiry

Repair Number: RE00144820

Serial: C6587618 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 4/24/2008 10:57:36 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: B/210TH BSB

B/210TH BSB

Address 1: 2 BCT

2 BCT

Address 2: 10 TH MTN DIV

PO Box:

10 TH MTN DIV

PO Box:

City: FORT DRUM

FORT DRUM

State: NY

Zip Code: 13602

Country: US

State: NY

Zip Code: 13602

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

nagletj

4/24/2008

12:24 PM

NUM



Serial Number:

C6587618

Model: M24 SWS



RE00144820

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587618.___0

FILE DATE AND TIME: 05/28/2008 05:18

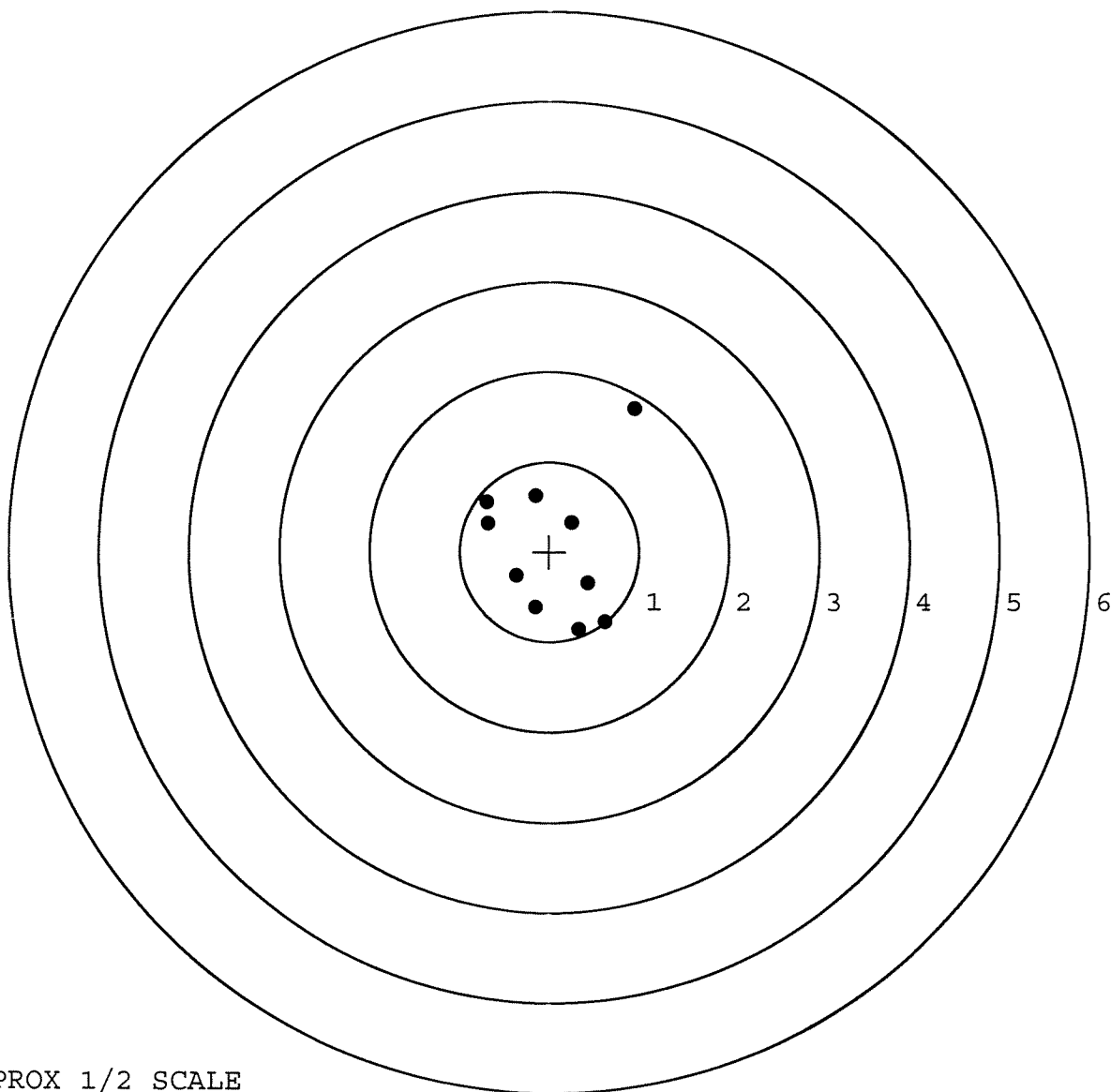
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.161
The Average Y Centroid of the Five Target Set:	0.009
The Average Point of Impact of the Five Target Set:	0.162
The Average Mean Radius of the Five Target Set:	1.012
The Distance from POA to Centroid Target #1:	0.071
The Distance from Centroid Target #2 to Centroid Target #1:	0.131
The Distance from Centroid Target #3 to Centroid Target #1:	0.277
The Distance from Centroid Target #4 to Centroid Target #1:	0.464
The Distance from Centroid Target #5 to Centroid Target #1:	0.822

SERIAL NUMBER: C6587618. 0
 TARGET NUMBER: 1
 FILE DATE: 05/28/2008
 FILE TIME: 05:18

X CENTROID: 0.051
 Y CENTROID: 0.050
 POA TO CENTROID: 0.071
 HORZ SPREAD: 1.653
 VERT SPREAD: 2.459
 GROUP SPREAD: 2.536
 MIN RADIUS: 0.336
 MAX RADIUS: 1.783
 MEAN RADIUS: 0.817
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.622	-0.780
2:	0.331	-0.871
3:	0.427	-0.350
4:	-0.154	-0.625
5:	-0.370	-0.270
6:	0.248	0.322
7:	-0.154	0.622
8:	-0.689	0.312
9:	-0.701	0.548
10:	0.952	1.588

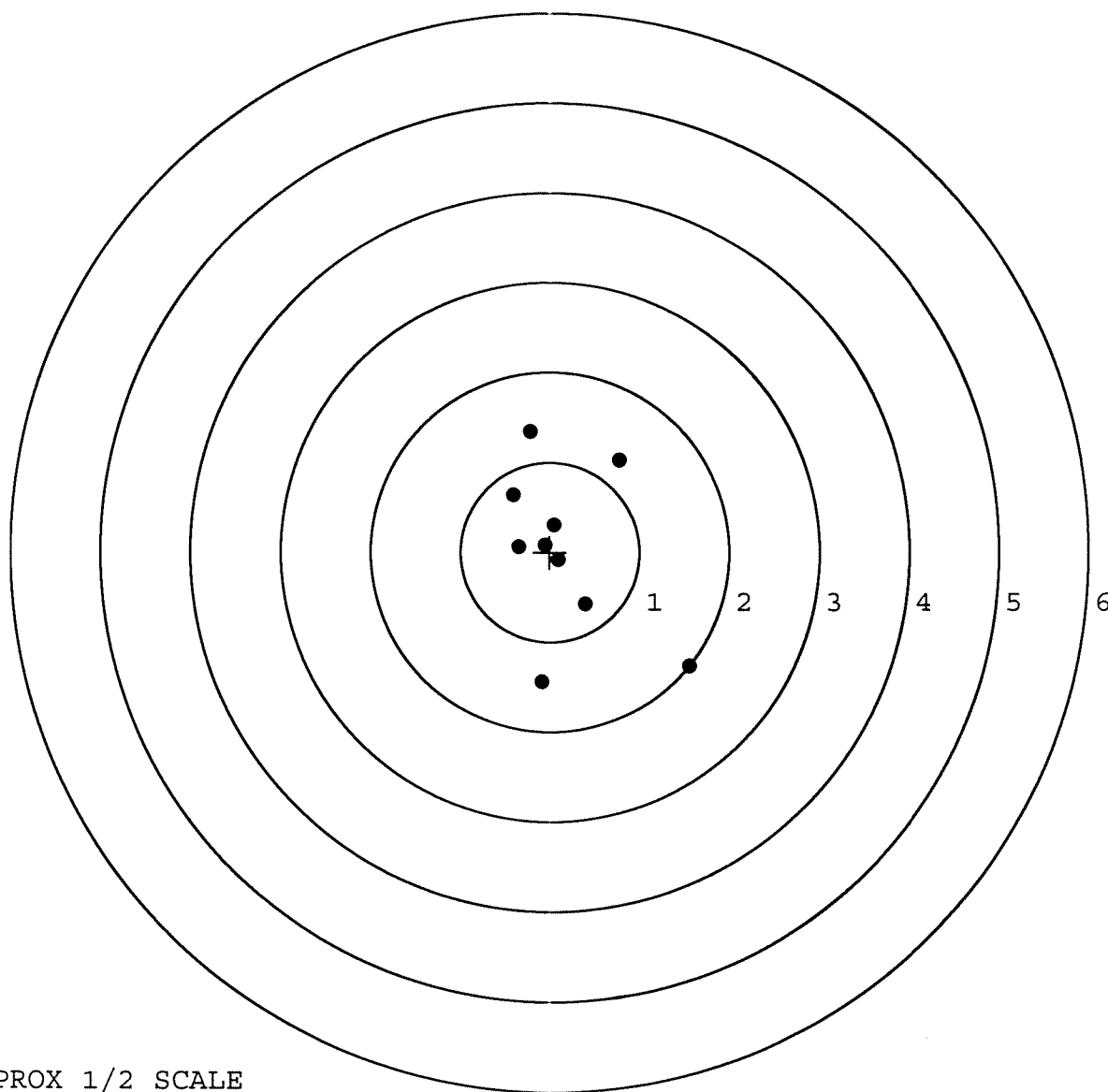


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618. __0
 TARGET NUMBER: 2
 FILE DATE: 05/28/2008
 FILE TIME: 05:18

X CENTROID: 0.174
 Y CENTROID: 0.004
 POA TO CENTROID: 0.174
 HORZ SPREAD: 1.961
 VERT SPREAD: 2.784
 GROUP SPREAD: 3.157
 MIN RADIUS: 0.123
 MAX RADIUS: 1.879
 MEAN RADIUS: 0.864
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.554	-1.271
2:	-0.090	-1.448
3:	0.396	-0.586
4:	0.776	1.022
5:	-0.226	1.336
6:	-0.407	0.639
7:	0.050	0.306
8:	-0.350	0.057
9:	0.097	-0.091
10:	-0.058	0.079



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618. 0

TARGET NUMBER: 3

FILE DATE: 05/28/2008

FILE TIME: 05:18

X CENTROID: 0.114

Y CENTROID: -0.220

POA TO CENTROID: 0.248

HORZ SPREAD: 2.304

VERT SPREAD: 2.623

GROUP SPREAD: 2.732

MIN RADIUS: 0.359

MAX RADIUS: 1.746

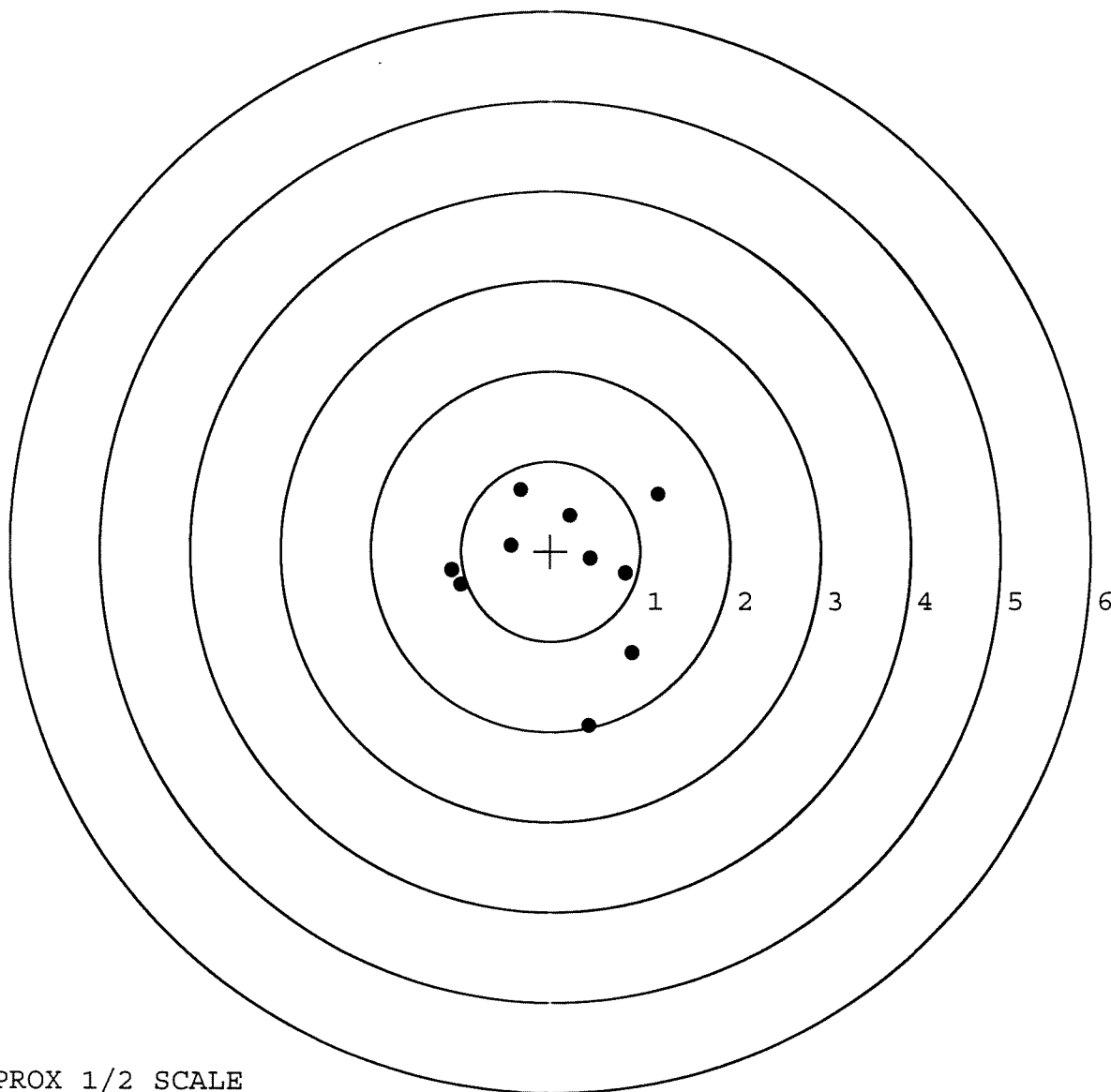
MEAN RADIUS: 1.003

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.907	-1.130
2:	0.427	-1.938
3:	1.198	0.634
4:	0.839	-0.246
5:	0.445	-0.081
6:	0.219	0.398
7:	-0.336	0.685
8:	-0.443	0.066
9:	-1.106	-0.216
10:	-1.006	-0.374

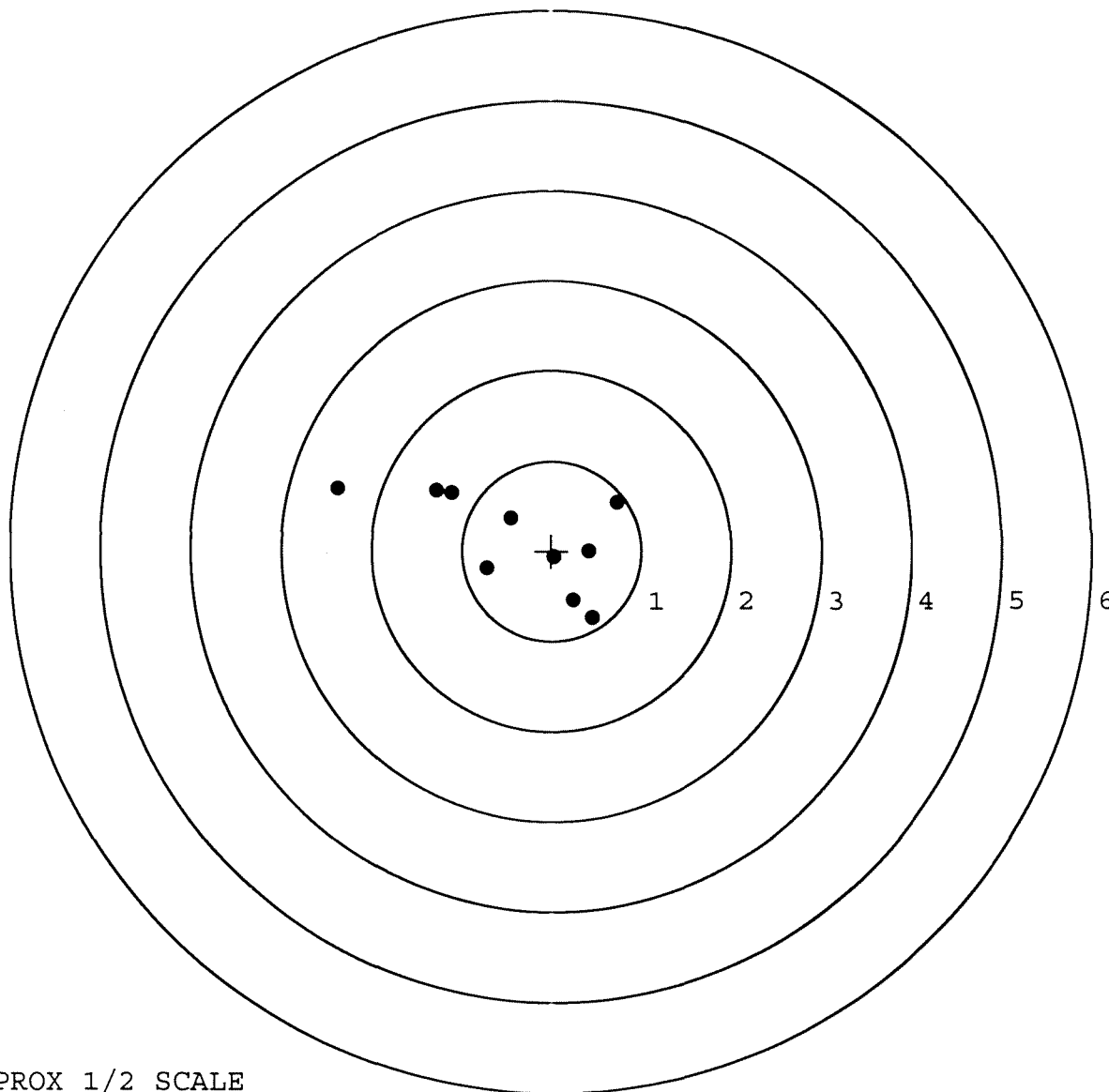


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618. __0
 TARGET NUMBER: 4
 FILE DATE: 05/28/2008
 FILE TIME: 05:18

X CENTROID: -0.405
 Y CENTROID: 0.135
 POA TO CENTROID: 0.427
 HORZ SPREAD: 3.097
 VERT SPREAD: 1.444
 GROUP SPREAD: 3.174
 MIN RADIUS: 0.233
 MAX RADIUS: 2.043
 MEAN RADIUS: 0.932
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.458	-0.745
2:	0.245	-0.553
3:	0.728	0.546
4:	0.414	-0.004
5:	0.031	-0.069
6:	-0.450	0.364
7:	-0.724	-0.194
8:	-1.108	0.642
9:	-1.278	0.668
10:	-2.369	0.699

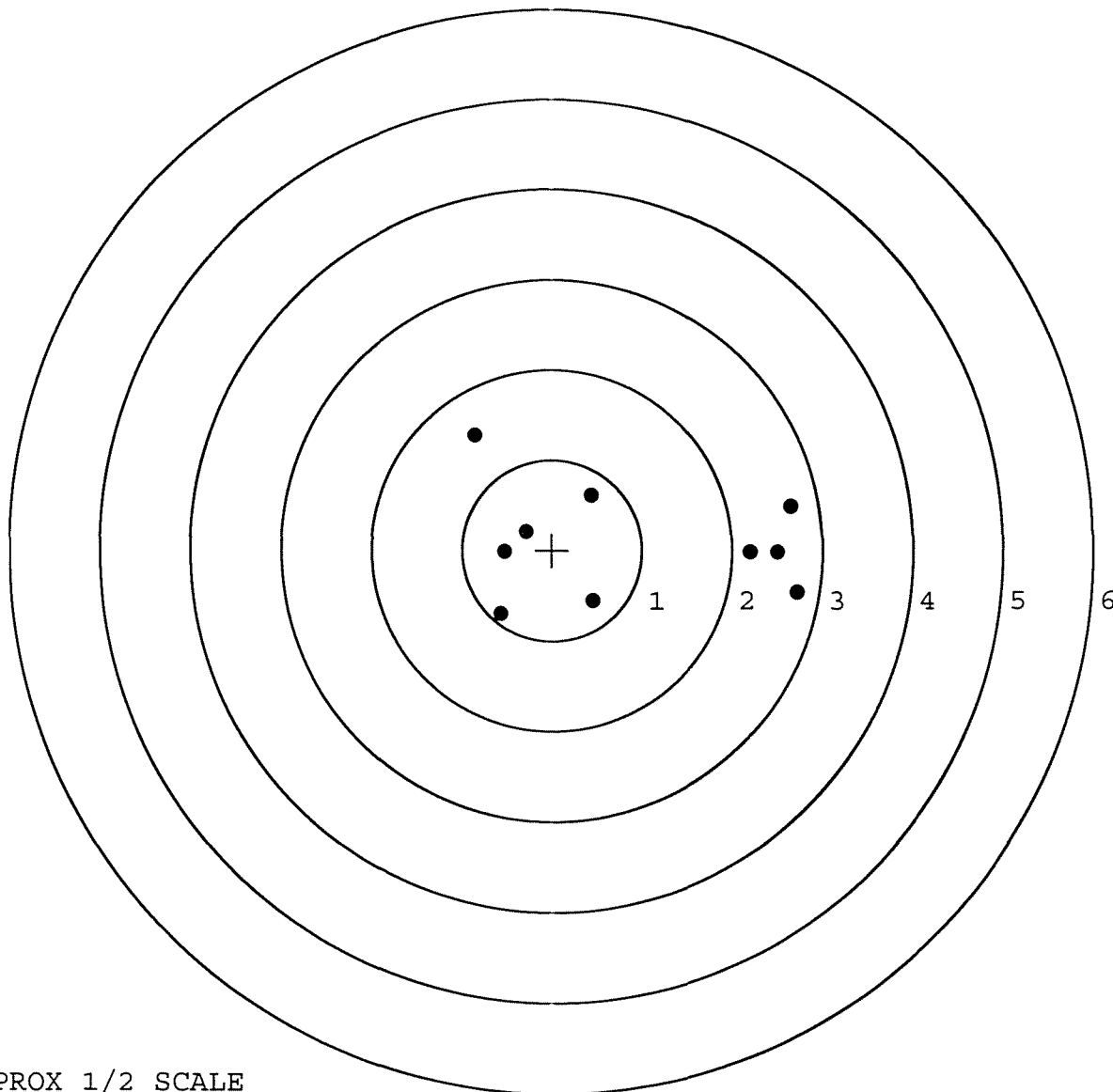


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587618. __0
 TARGET NUMBER: 5
 FILE DATE: 05/28/2008
 FILE TIME: 05:18

X CENTROID: 0.872
 Y CENTROID: 0.078
 POA TO CENTROID: 0.876
 HORZ SPREAD: 3.578
 VERT SPREAD: 1.977
 GROUP SPREAD: 3.976
 MIN RADIUS: 0.683
 MAX RADIUS: 2.103
 MEAN RADIUS: 1.445
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.455	-0.554
2:	-0.568	-0.704
3:	-0.527	-0.025
4:	-0.281	0.201
5:	0.441	0.607
6:	-0.858	1.273
7:	2.197	-0.024
8:	2.497	-0.023
9:	2.720	-0.460
10:	2.647	0.489



TARGET APPROX 1/2 SCALE

R & E NUMBER

144820

SERIAL NUMBER

C6587618

LOG-IN DATE

4-24-08

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	4-28-08	RTZ
505	RE-BARREL		
560	ASSEMBLE	4-30-08	TRW
600	PROOF	4-30-08	TRW
605	CHECK HEADSPACE	4-30-08	TRW
610	DIS-ASSEMBLE GUN	4-30-08	TRW
612	MAGNAFLUX	5/1/08	WMS
510	DRILL AND TAP	5-1-08	TRW
615	ROLLMARK CALIBER	5-1-08	CW
618	ROTO-BLAST	5-1-08	DS
620	APPLY COATINGS	5-5-08	WJ
625	FINAL ASSEMBLY	5-23-08	RTZ
640	FUNCTION TEST AND	PASS FAIL	5-27-08 SD
650	TARGET	PASS FAIL	5-27-08 SD
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		5-27-08 RP
	A) HEADSPACE	PASS FAIL	5/28/08 FM
	B) TRIGGER PULL	2.91 2.94 2.94 2.91 2.94	5/28/08 FM
680	F) SAFETY ON FORCE	4 3 ⁵ 4	5/28/08 FM
	G) SAFETY OFF FORCE	4 4 3 ⁵	5/28/08 FM
	I) FIRING PIN INDENT	.022 .023 .022	5/28/08 FM
690	PACK		5/27/08 FM

Repair Inquiry

Repair Number: RE00092943

Serial: C6587618 Model: M24 SWS Center Fire
Caliber: 7.62 NATO Produced: 12/18/1990

Repairman:

Status:

Closed: 2/10/2005 1:14:17 PM

Address Information

Customer

☒ Received From

Return To

☐ Received From

Name: DEF DIST DEPOT ANNISTON

DEF DIST DEPOT ANNISTON

Address 1:

Address 2:

PO Box:

PO Box:

City: ANNISTON

ANNISTON

State: AL

Zip Code: 362014199

Country: US

State: AL

Zip Code: 362014199

Country: US

FPL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Good

Condition:

Notes:

CSR:

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Frt and Rear Sgt Base	1

Repair Search

Refresh

Close

regal

2/14/2005

8:17 AM

CAPS

NUM

INS

SCPL

start

5

2

4

M24 SWS

Serial Number:

C6587618

Model: M24 SWS



RE00092943

R & E NUMBER	92943				
SERIAL NUMBER	C6587618				
LOG-IN DATE	2-10-05				
INSPECT AND VERIFY:					
OPERATION #	OPERATION NAME	DATE	INITIAL		
550	DIS-ASSEMBLE GUN				
560 A	RE-BARREL				
B	DRILL AND TAP				
575	ASSEMBLE				
600	PROOF				
605	CHECK HEADSPACE				
610	DIS-ASSEMBLE GUN				
612	MAGNAFLUX				
615	ROLLMARK CALIBER				
618	ROTO-BLAST				
620	APPLY COATINGS				
625 A	FINAL ASSEMBLY				
B	TRIGGER PULL TEST				
C	SAFETY "ON" FORCE			4-27-05	AE
D	SAFETY "OFF" FORCE			4-27-05	AC
E	FIRING PIN INDENT	4-27-05	AC		
640	TARGET TEST PORT	4-25-05	TW		
655	FINAL INSPECT	4-27-05	AC		
660	PACK	4-30-05	DA		
		SHIP DATE			
QAR INSPECTION DATE					

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6587618

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1019	50	RW
600	Proof	1019	90	RW
607	Check Headspace	1019	90	RW
610	Dis-assemble Gun	1019	90	RW
612	Magnaflux Barrel Action		10/23/90	KR
	Magnaflux Bolt		10/23/90	KR
615	Rollmark Caliber		10/23/90	JS
617	Drill and Tap Sight Holes		10/26/90	FB
618	Polish Barrel	RB	10/29/90	WB
620	Apply Coatings (Barrel Action)		11-7-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11/12/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/12/90	RW
	C) Inspect Ejector Hole for Chamfer		11/12/90	RW
	D) Oil Firing Pin Ass'y		11/12/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		11/19/90	WB

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	4 3/4	4 3/4	4 3/4	11/21/90	WB		
	G) Safety Off Force	2	2	2	11/21/90	WB		
	H) Trigger Pull Test & Retainability				11/19/90	WB		
	I) Firing Pin Indent	.023	.023	.023	11/21/90	WB		
	J) Assemble Stock				12/10/90	RW		
	K) Assemble Swivel Studs				12-12-90	QSB		
	L) Attach Front and Rear Sight Assemblies				12/10/90	RW		
	M) Iron Sight Alignment				12/10/90	RW		
	N) Detach Front & Rear Sights & place in numbered container				12/10/90	RW		
	O) Attach Scope to Rifle				12/10/90	RW		
	P) Detach & Attach Scope 20 Times				12/10/90	RW		
640	Gallery Target & Test				12/10/90	NF		
	A) Time				"	NF		
	B) Malfunctions				"	NF		
	C) Pierced Primers				"	NF		
	D) Optical Clarity of Scope				"	NF		
645	Inspect for Live Ammo				12/10/90	NF		
655	Final Inspection							
	A) Headspace				12-12-90	QSB		
	B) Trigger Pull	255	266	271	275	274	12-12-90	QSB
	C) Function						12-12-90	QSB
660	Pack						12/14/90	NF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6587618DATE 11/19/90TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.59	2.43	255	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.60	2.53	266	
PULL #3	2.37	2.48	2.48	271	
PULL #4	2.35	2.60	2.41	275	
PULL #5	2.50	2.57	2.39	274	
TOTAL	12.31	12.74	12.24		
AVG.	2.46	2.55	2.45		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.20		
PULL #2	3.18	3.36		
PULL #3	3.20	3.38		
PULL #4	3.28	3.37		
PULL #5	3.19	3.38		
TOTAL	16.02	16.69		
AVG.	3.20	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.14	4.03		4.60
PULL #2	4.18	4.02		4.17
PULL #3	4.20	4.07		4.14
PULL #4	4.21	4.09		4.00
PULL #5	4.21	4.10		4.04
TOTAL	20.94	20.31		20.95
AVG.	4.19	4.06		4.09

Remington



REG. U.S. PAT. & TM. OFF.

MODEL 700™ M24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.	C6587618
ORDER NO.	5716

01



5716 C6587618

UPC



0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6587618
11 Dec 1990

CENTROIDAL DISTANCES

0 TO	1	.154052
1 TO	2	.307391
1 TO	3	.205801
1 TO	4	.348368
1 TO	5	.415146

←----FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0984
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.177
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .202518
THE AMR FOR THIS RIFLE IS: 1.265

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6587618

CENTERFIRE PATTERNS

1

POR

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS - 10

IN CIR

1 in = 2

2 in = 3

3 in = 6

HS = 2.169

VS = 4.397

GS = 4.455

PATTERN #

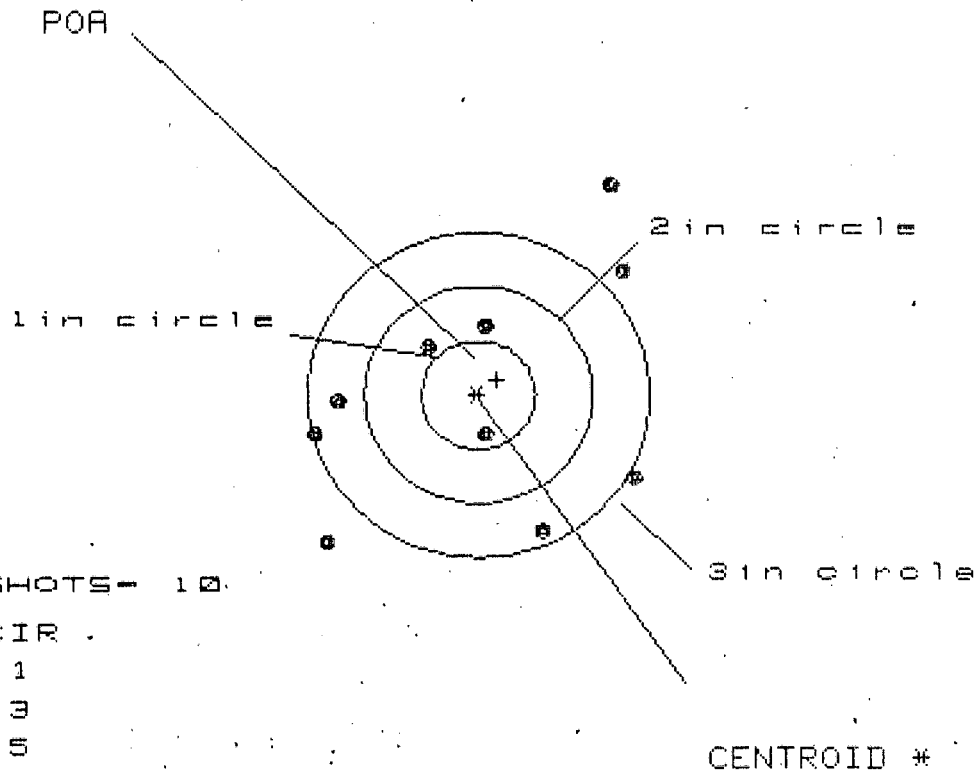
1

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.547	1.478	1.481
MINIMUM X	-.622	-.588	-.585
MAXIMUM Y	1.820	1.534	1.179
MINIMUM Y	-2.577	-1.667	-1.475
CENTROID X	.134	.203	.200
CENTROID Y	-.076	.210	.018
POR TO CENTROID in.	.154	.292	.201
MIN RADIUS	.303	.019	.204
MEAN RADIUS	1.328	1.091	1.079
MAX RADIUS	2.651	1.907	1.743
HORIZONTAL SPREAD	2.169	2.066	2.066
VERTICAL SPREAD	4.397	3.201	2.654
EXTREME SPREAD	4.455	3.325	2.961
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		3	
NUMBER IN THREE INCH CIRCLE =		6	

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6587618

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR .

1 in = 1

2 in = 3

3 in = 5

HS = 2.863

VS = 3.329

GS = 4.214

CENTROID *

PATTERN #	2	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.391	1.524	1.368
MINIMUM X	-1.472	-1.339	-1.495
MAXIMUM Y	1.935	1.357	1.209
MINIMUM Y	-1.394	-1.179	-1.144
CENTROID X	-0.166	-0.299	-0.143
CENTROID Y	-0.143	-0.358	-0.210
POA TO CENTROID in.	.219	.466	.254
MIN RADIUS	.345	.203	.277
MEAN RADIUS	1.325	1.198	1.126
MAX RADIUS	2.277	1.981	1.767
HORIZONTAL SPREAD	2.863	2.863	2.863
VERTICAL SPREAD	3.329	2.536	2.353
EXTREME SPREAD	4.214	3.699	3.163
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	5		

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6587618

CENTERFIRE PATTERNS # 3

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS - 10

IN CIR

1in = 3

2in = 5

3in = 9

HS = 2.638

VS = 2.304

GS = 2.978

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.226
MINIMUM X	-1.412
MAXIMUM Y	1.289
MINIMUM Y	-1.015
CENTROID X	-.043
CENTROID Y	-.181
POA TO CENTROID in.	.186
MIN RADIUS	.137
MEAN RADIUS	.927
MAX RADIUS	1.547
HORIZONTAL SPREAD	2.638
VERTICAL SPREAD	2.304
EXTREME SPREAD	2.978
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	5
NUMBER IN THREE INCH CIRCLE =	9

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06587618

CENTERFIRE PATTERNS

4

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 0

2in = 1

3in = 5

HS= 3.492

VS= 3.964

GS= 3.980

PATTERN #

4

SHOTS (BEST OF)

10

9

8

MAXIMUM X

1.524

1.490

1.240

MINIMUM X

-1.968

-2.002

-1.822

MAXIMUM Y

1.667

1.412

1.417

MINIMUM Y

-2.297

-.995

-.990

CENTROID X

-.190

-.156

.094

CENTROID Y

-.204

.051

.046

POA TO CENTROID in.

.279

.165

.104

MIN RADIUS

.768

.876

.687

MEAN RADIUS

1.488

1.374

1.231

MAX RADIUS

2.317

2.002

2.037

HORIZONTAL SPREAD

3.492

3.492

3.062

VERTICAL SPREAD

3.964

2.407

2.407

EXTREME SPREAD

3.980

3.502

3.139

NUMBER IN ONE INCH CIRCLE =

0

NUMBER IN TWO INCH CIRCLE =

1

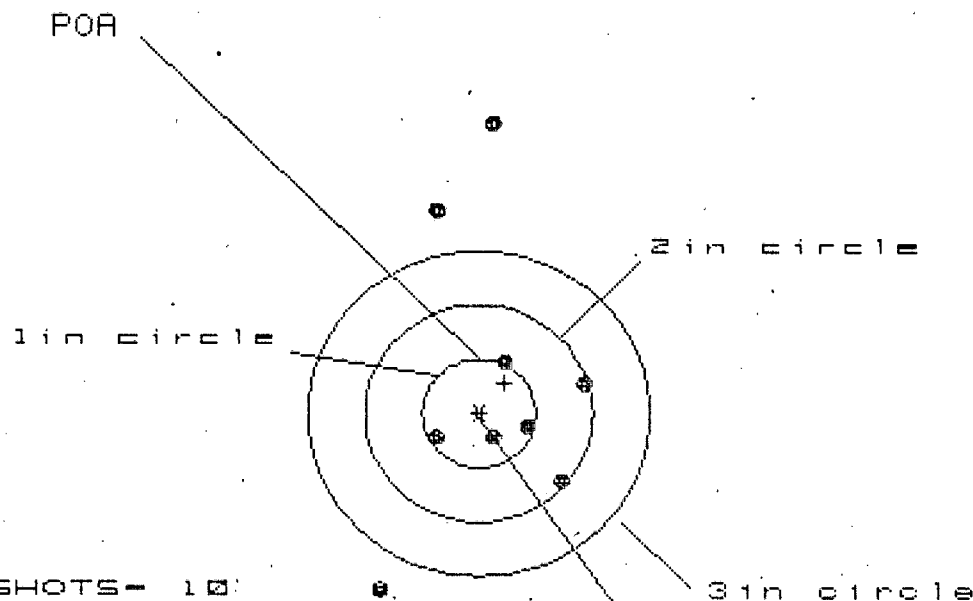
NUMBER IN THREE INCH CIRCLE =

5

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6587618

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 3

2in = 6

3in = 6

HS= 1.744

VS= 5.219

GS= 5.287

CENTROID #

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.910	.918	.823
MINIMUM X	-.834	-.826	-.921
MAXIMUM Y	2.677	2.160	1.879
MINIMUM Y	-2.542	-2.244	-1.585
CENTROID X	-.227	-.235	-.140
CENTROID Y	-.281	-.579	-.298
POA TO CENTROID in.	.361	.625	.329
MIN RADIUS	.213	.146	.175
MEAN RADIUS	1.256	1.088	.885
MAX RADIUS	2.678	2.370	1.934
HORIZONTAL SPREAD	1.744	1.744	1.744
VERTICAL SPREAD	5.219	4.404	3.464
EXTREME SPREAD	5.287	4.422	3.495
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	6		

R 94-18053

RD6925 REV. 1/94

BARBER - M24 M2400023919

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTSSERIAL NO. C6587618DATE 20-25-95TESTER DA2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.65	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.52	2.45	2.49		
PULL #3	2.46	2.45	2.45		
PULL #4	2.49	2.41	2.50		
PULL #5	2.55	2.42	2.44		
TOTAL	12.70	12.28	12.32	12.32	
AVG.	2.54	2.45	2.46		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.01	2.90		
PULL #2	3.00	2.91		
PULL #3	2.90	2.85		
PULL #4	2.94	2.95		
PULL #5	3.00	2.85		
TOTAL	14.85	14.46		
AVG.	2.97	2.89		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.00	4.11	4.12	
PULL #2	4.03	4.15	4.16	
PULL #3	4.11	4.09	4.13	
PULL #4	4.12	4.11	4.09	
PULL #5	4.06	4.07	4.13	
TOTAL	20.32	20.53	20.63	
AVG.	4.06	4.10	4.12	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6587618

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607.	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
525 cont.	F) Safety On Force	5 1/2	5 1/2	5 1/2			12/14	WB
	G) Safety Off Force	3 1/2	3 1/2	3 1/2			12/14	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.59	2.52	2.52	2.46	2.48	12/14	WB
	C) Function							
660	Pack							