

C6587627

MODEL 700TM M24

Model **SWS** TM

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.



BARBER - M24 0024007

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00081062** Serial: C6587627 Model: M24 SWS Center Fire Caliber: 7.62 NATO Produced: 03/18/1991 Repairman: Status: Closed 5/20/2004 9:44:49 AM

Verify Repair

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: **HHC 1/24 INF** **HHC 1/24 INF**

Address 1: **SSG MC DANIEL DAVID** **SSG MC DANIEL DAVID**

Address 2: PO Box: PO Box:

City: **FORT LEWIS** **FORT LEWIS**

State: **WA** Zip Code: **98433** Country: **US** State: **WA** Zip Code: **98433** Country: **US**

FFL: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

☒ Contact / Condition
 ☐ Problems
 ☐ Estimate
 ☐ History / Status
 ☐ Shipping / Billing

Contact Information:
 Phone: **253-967-3643**
 Received Condition:
 Fair
 Condition Notes:
 CSR Notes:
 Accessories Received:

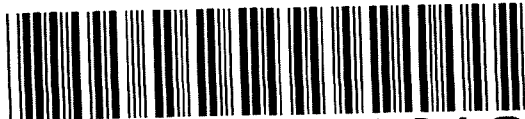
Code	Desc	Qty
A007	With Stud	2
A010	Hard Case	1
A042	Adjustable Butt Pad	1
C000	Frt and Rear Sgt Base	1

[nagle] 5/24/2004 8:36 AM CACS NUM INS SCRL

start 2 3 4

Serial Number: **C6587627**

Model: **M24 SWS**



RE00081062

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587627.___0
FILE DATE AND TIME: 06/11/2004 06:51

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.029
The Average Y Centroid of the Five Target Set:	0.124
The Average Point of Impact of the Five Target Set:	0.127
The Average Mean Radius of the Five Target Set:	0.673
The Distance from POA to Centroid Target #1:	0.048
The Distance from Centroid Target #2 to Centroid Target #1:	0.205
The Distance from Centroid Target #3 to Centroid Target #1:	0.386
The Distance from Centroid Target #4 to Centroid Target #1:	0.102
The Distance from Centroid Target #5 to Centroid Target #1:	0.031

BARBER - M24 0024009

SERIAL NUMBER: C6587627. __0

TARGET NUMBER: 1

FILE DATE: 06/11/2004

FILE TIME: 06:51

POINT#	X	Y
1:	-1.071	0.132
2:	-0.535	0.314
3:	0.833	-0.072
4:	-0.528	-0.644
5:	-0.216	-0.425
6:	0.688	0.560
7:	0.321	0.153
8:	-0.009	0.083
9:	0.486	0.277
10:	-0.422	-0.536

X CENTROID: -0.045

Y CENTROID: -0.016

POA TO CENTROID: 0.048

HORZ SPREAD: 1.904

VERT SPREAD: 1.204

GROUP SPREAD: 1.915

MIN RADIUS: 0.105

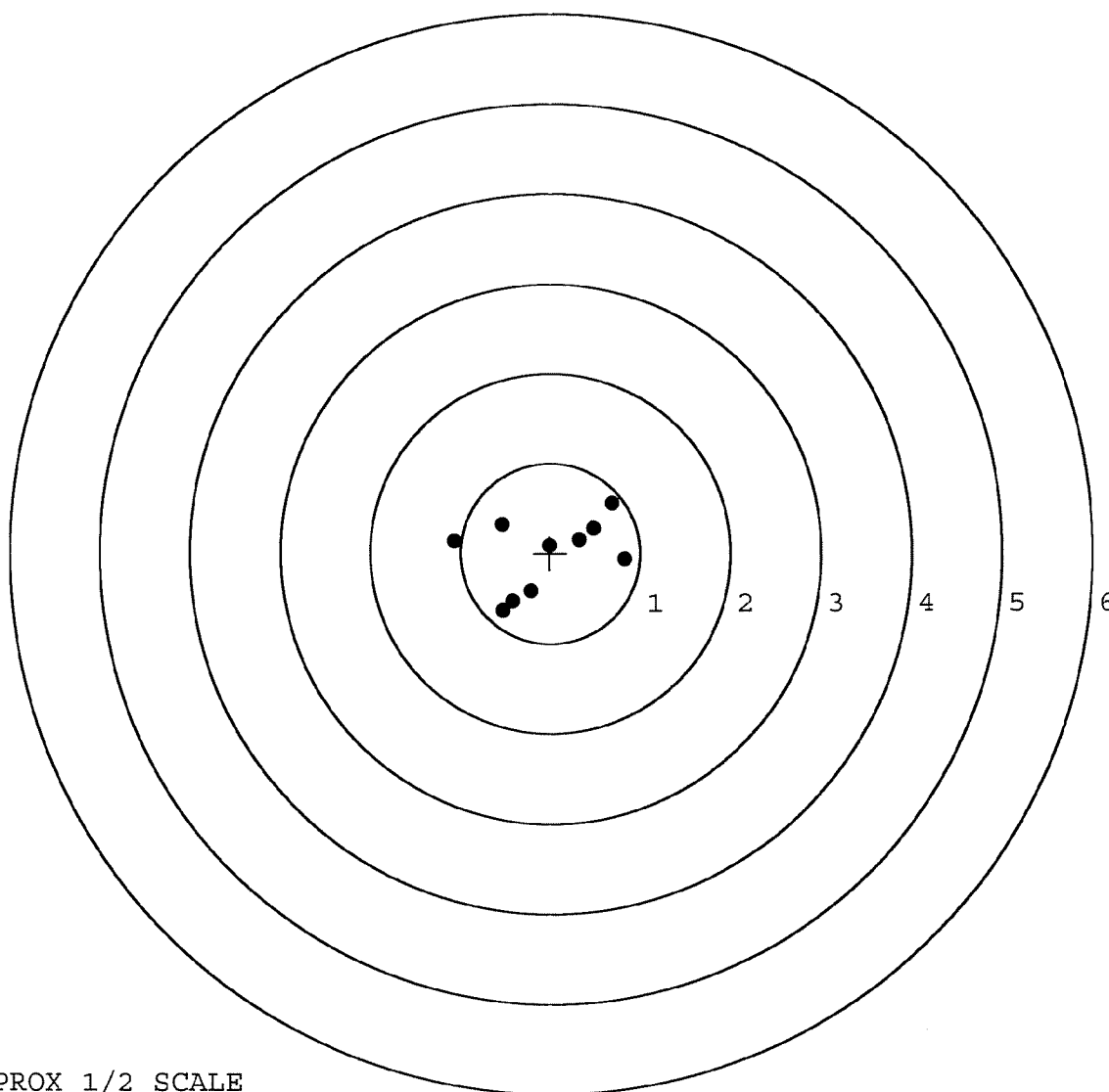
MAX RADIUS: 1.036

MEAN RADIUS: 0.643

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



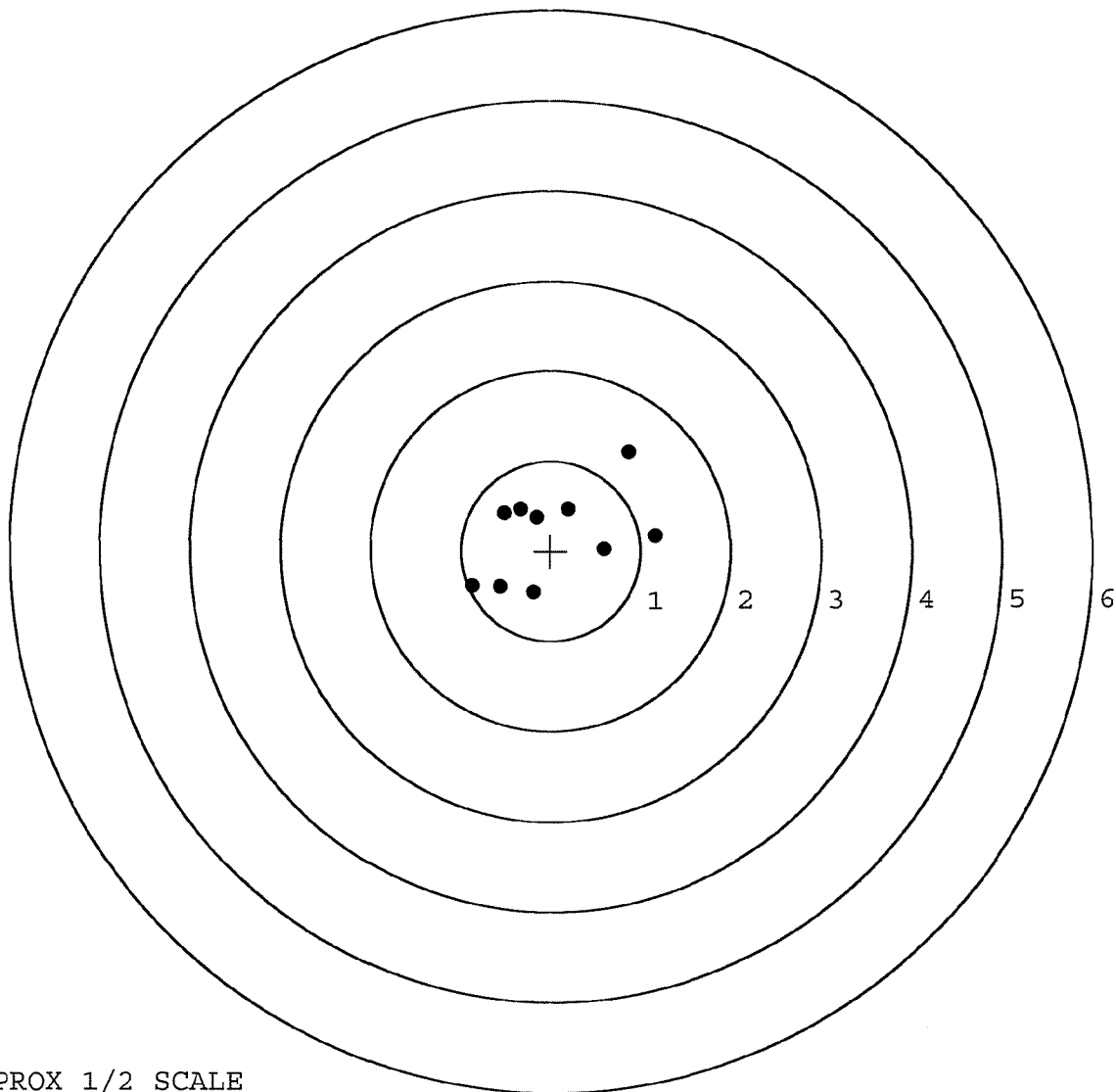
TARGET APPROX 1/2 SCALE

BARBER - M24 0024010

SERIAL NUMBER: C6587627. __0
 TARGET NUMBER: 2
 FILE DATE: 06/11/2004
 FILE TIME: 06:51

POINT#	X	Y
1:	0.875	1.102
2:	1.167	0.177
3:	0.599	0.030
4:	0.205	0.468
5:	-0.151	0.376
6:	-0.190	-0.463
7:	-0.565	-0.406
8:	-0.878	-0.400
9:	-0.512	0.423
10:	-0.332	0.471

X CENTROID: 0.022
 Y CENTROID: 0.178
 POA TO CENTROID: 0.179
 HORZ SPREAD: 2.045
 VERT SPREAD: 1.565
 GROUP SPREAD: 2.308
 MIN RADIUS: 0.263
 MAX RADIUS: 1.258
 MEAN RADIUS: 0.722
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0024011

SERIAL NUMBER: C6587627. __0

TARGET NUMBER: 3

FILE DATE: 06/11/2004

FILE TIME: 06:51

POINT#	X	Y
1:	-0.523	-0.939
2:	0.129	-0.621
3:	0.820	0.650
4:	-0.592	-0.007
5:	0.263	0.157
6:	-0.092	0.336
7:	-0.289	0.239
8:	0.020	1.658
9:	0.400	1.968
10:	-0.228	0.245

X CENTROID: -0.009

Y CENTROID: 0.369

POA TO CENTROID: 0.369

HORZ SPREAD: 1.412

VERT SPREAD: 2.907

GROUP SPREAD: 3.050

MIN RADIUS: 0.089

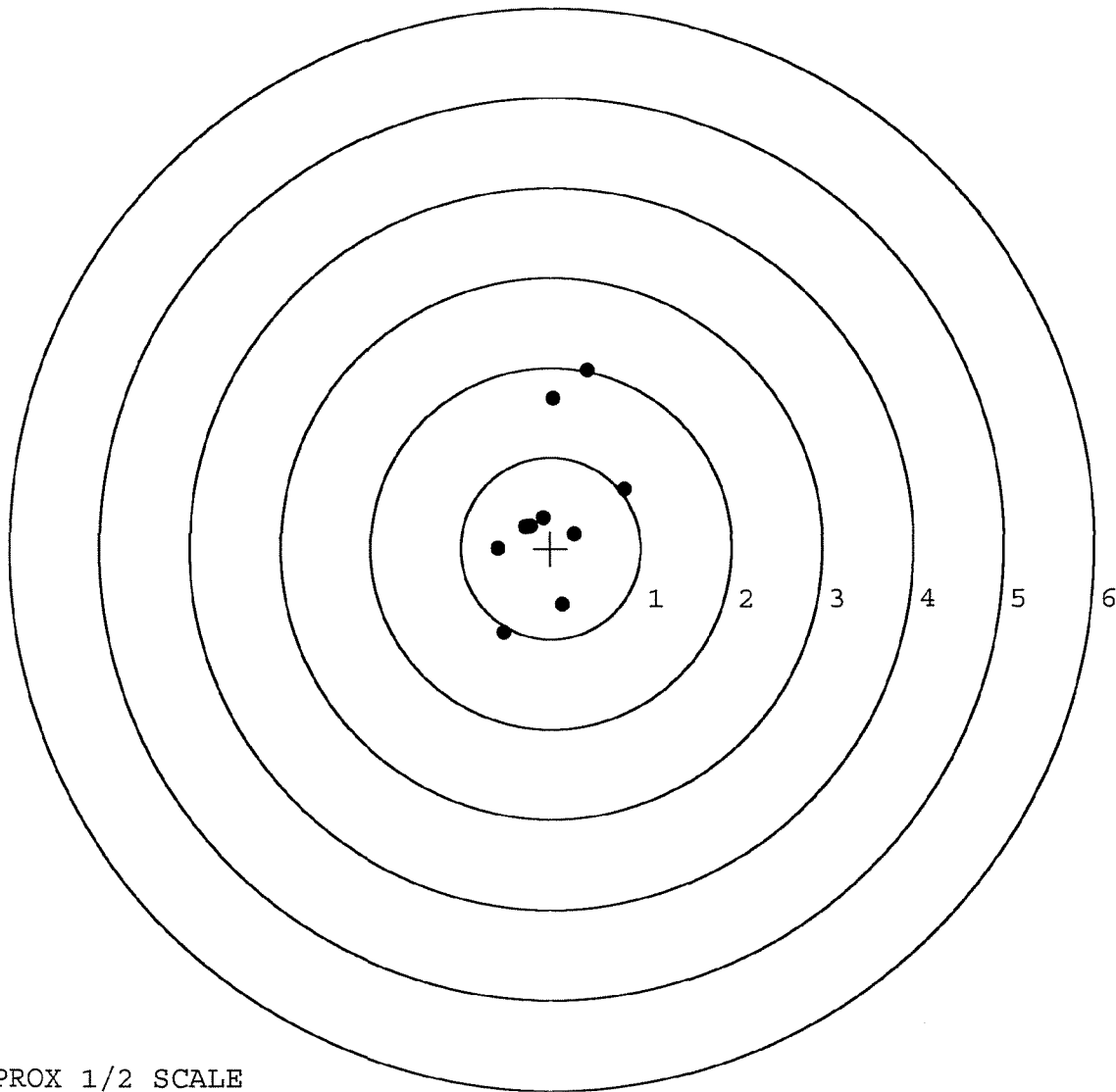
MAX RADIUS: 1.651

MEAN RADIUS: 0.791

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



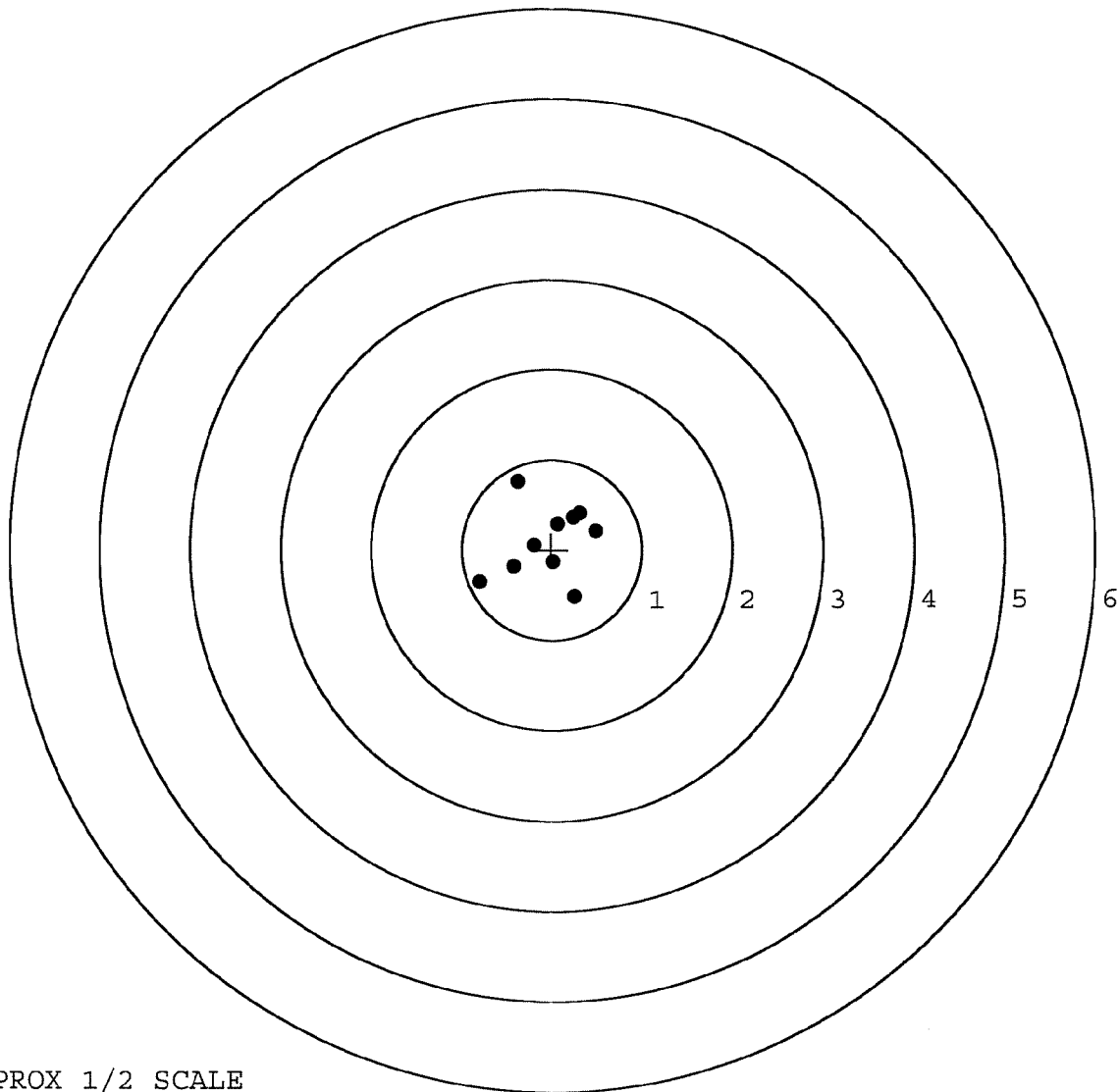
TARGET APPROX 1/2 SCALE

BARBER - M24 0024012

SERIAL NUMBER: C6587627. __0
 TARGET NUMBER: 4
 FILE DATE: 06/11/2004
 FILE TIME: 06:51

POINT#	X	Y
1:	-0.378	0.755
2:	0.254	-0.526
3:	0.309	0.409
4:	0.488	0.212
5:	-0.804	-0.361
6:	-0.421	-0.191
7:	-0.199	0.048
8:	0.015	-0.137
9:	0.071	0.289
10:	0.240	0.360

X CENTROID: -0.042
 Y CENTROID: 0.086
 POA TO CENTROID: 0.096
 HORZ SPREAD: 1.292
 VERT SPREAD: 1.281
 GROUP SPREAD: 1.413
 MIN RADIUS: 0.161
 MAX RADIUS: 0.883
 MEAN RADIUS: 0.482
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



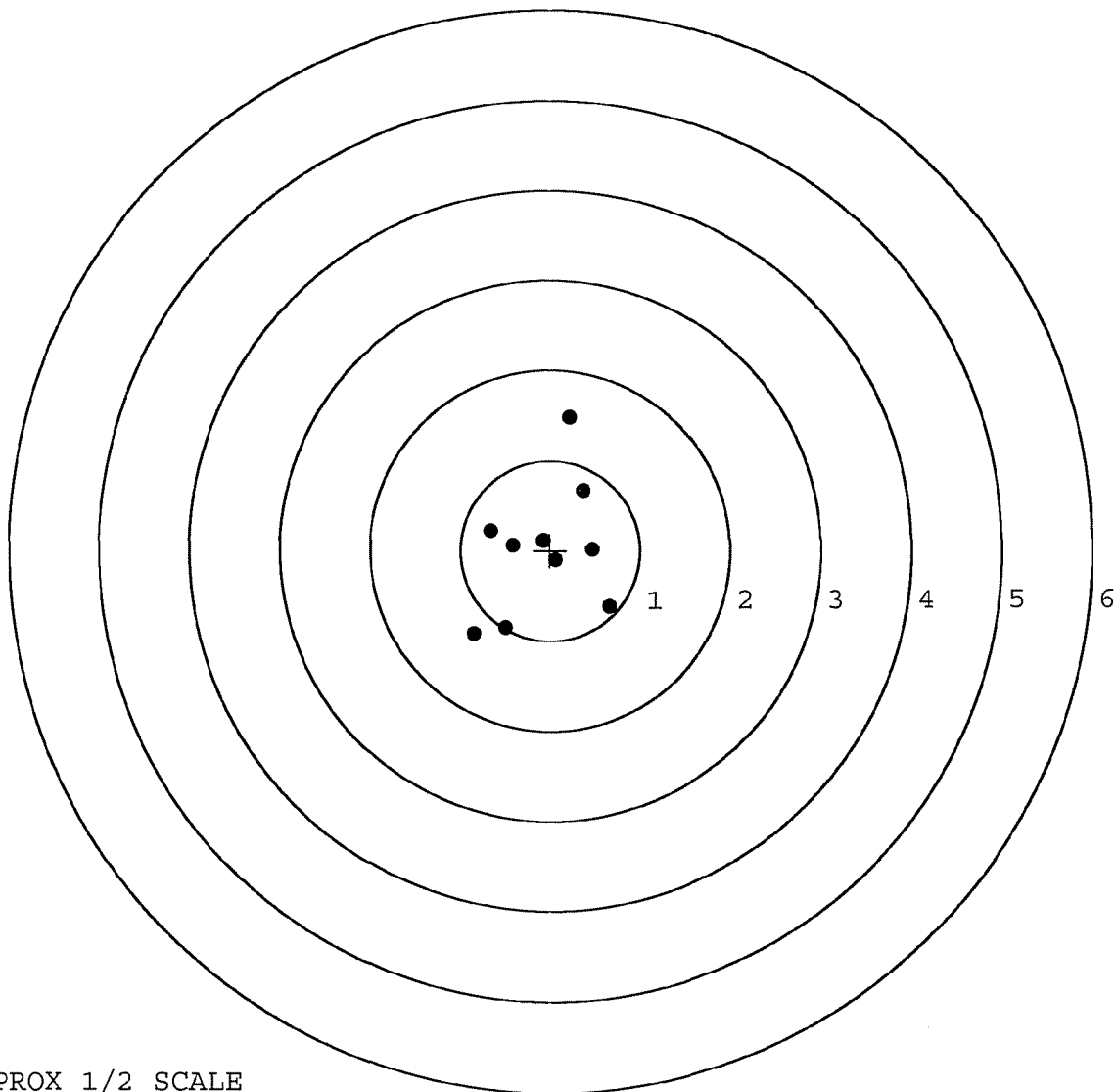
TARGET APPROX 1/2 SCALE

BARBER - M24 0024013

SERIAL NUMBER: C6587627. __0
 TARGET NUMBER: 5
 FILE DATE: 06/11/2004
 FILE TIME: 06:51

POINT#	X	Y
1:	0.223	1.479
2:	0.378	0.671
3:	0.468	0.015
4:	0.660	-0.622
5:	-0.499	-0.863
6:	-0.850	-0.933
7:	-0.655	0.216
8:	-0.416	0.056
9:	-0.077	0.109
10:	0.062	-0.112

X CENTROID: -0.071
 Y CENTROID: 0.002
 POA TO CENTROID: 0.071
 HORZ SPREAD: 1.510
 VERT SPREAD: 2.412
 GROUP SPREAD: 2.640
 MIN RADIUS: 0.108
 MAX RADIUS: 1.506
 MEAN RADIUS: 0.725
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

MAINTENANCE REQUEST For use of this form, see DA Pam 738-750 and 738-751; the proponent agency is DCSLOG			PAGE NO	NO OF PAGES	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
SECTION I - CUSTOMER DATA			SECTION II - MAINTENANCE ACTIVITY DATA		
1a. UIC CUSTOMER	1b. CUSTOMER UNIT NAME	1c. PHONE NO	3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO
	H4C 1/24th INF	253-967-3613			
2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE	2c. MCSR	4a. UIC SUPPORT UNIT	4b. SUPPORT UNIT NAME	
SECTION III - EQUIPMENT DATA					
5. TYPE MNT REQ CODE	6. ID	7. NSN	15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751		
rebarrel		1.005.01.240.2.1.3.6			
8. MODEL			15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751	16. MILES/KILOMETERS/HOURS/ROUNDS	
				M K H R	
9. NOUN	Rifle, Sniper M24				
10a. ORG WON/DOC NO	10b. EIC				
11. SERIAL NUMBER	12. QTY	13. PD	17. PROJECT CODE (If assigned)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (enter Y or N)
6587627	1				
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)			21. REIMBURSABLE CUSTOMER (If Intransit customer enter Y or N)		
			22. LEVEL OF WORK	23. SIGNATURE	
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs)					
Round count is at 6935 weapon needs rebarreling and complete services performed.					
25. REMARKS					

PREPARATION INSTRUCTIONS FOR THIS PAGE

SECTION I

Block 1a. Enter UIC of submitting organization.
 Block 1b. Enter name of submitting organization.
 Block 1c. Enter number to be called when maint. is completed.
 Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit.
 Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751.
 Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank.

SECTION II

Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT.

SECTION III

Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751.
 Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751.
 Block 7. Enter the NSN or stock number of the item being submitted.
 Block 8. Enter model of item being submitted.
 Block 9. Enter noun/nomenclature of item being submitted.
 Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank.
 Block 10b. Enter End Item Code. See AMDF.
 Block 11. Enter serial number of item being submitted.

SECTION III (Cont'd)

Block 12. Enter the quantity of items being submitted.
 Block 13. Enter the maintenance priority designator determined from DA Pam 710-2-1.
 Block 14. For DSU, GSU/AVIM, DEPOT use.
 Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751.
 Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751.
 Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting.
 Block 17. Enter the project code if one has been assigned. If not, leave blank.
 Block 18. See DA Pamphlets 738-750 and 738-751.
 Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty.
 Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted.
 Block 21. For DSU/GSU/AVIM/Depot use.
 Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act.
 Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank.
 Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint.
 Block 25. Self-explanatory.

34a. SUBMITTED BY 35a. ACCEPTED BY 35c. DATE

Block 34a. Enter first initial and last name of submitter.
 Block 34b. Enter ordinal data submitted (XXXX)

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 00240024053

BARBER - M24 0024015

DA FORM 2768-1, APR 76
USE TYPEWRITER OR BALL POINT PEN
PRESS HARD TO ASSURE LEGIBILITY ON ALL COPIES
PREVIOUS EDITION WILL BE USED

DOC IDENT	REQ IDENT	FSC	NIN	STOCK NUMBER	ADD	QTY	QUANTITY	ACQUISITIONER	DATE	SERIAL	SUPPLEMENTARY ADDRESS	FUND	DISTRIB	PROJECT	PRI	REQ DEL DATE	ADV STAT																		
SEND TO: Remington, Arms Co., Inc. Attn: Service Dept. 1231614																		REQUEST IS FROM: Commander Ft. Lewis, WA 98433 HHC, 1/24 INF BN. WDA6TO																	
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CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

Remington
REG. U.S. PAT. & TM. OFF.

DUPONT

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

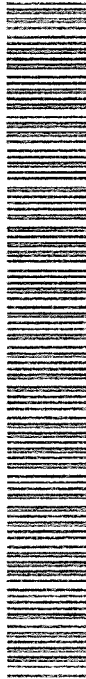
MODEL 700TM H24

MADE IN ILION, N.Y. USA. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. 06587627

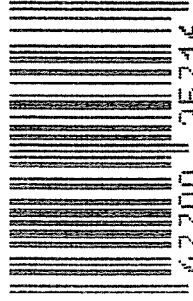
ORDER NO. 5716

20



5716 06587627

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587627

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	1228	90	RW
600	Proof	1228	90	RW
607	Check Headspace	1228	90	RW
610	Dis-assemble Gun	1228	90	RW
612	Magnaflux Barrel Action		1-7-91	KR
	Magnaflux Bolt		"	KR
615	Rollmark Caliber		"	GB
617	Drill and Tap Sight Holes	1 10	91	FB
618	Polish Barrel	1 10	91	WB
620	Apply Coatings (Barrel Action)		1-26-91	JA
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		1/28/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/28/91	RW
	C) Inspect Ejector Hole for Chamfer		1/28/91	RW
	D) Oil Firing Pin Ass'y		1/28/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/11/91	RM

op. #	BARBER - M24 0024019 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			2/11/91	WB
	G) Safety Off Force	2 1/4	2	2			2/11/91	WB
	H) Trigger Pull Test & Retainability						2/11/91	JH
	I) Firing Pin Indent	.0235	.0225	.023			2/11/91	WB
	J) Assemble Stock						2/11/91	RW
	K) Assemble Swivel Studs						2-21-91	AC
	L) Attach Front and Rear Sight Assemblies						2/11/91	RW
	M) Iron Sight Alignment						2/11/91	RW
	N) Detach Front & Rear Sights & place in numbered container						2/11/91	RW
	O) Attach Scope to Rifle						2/11/91	RW
	P) Detach & Attach Scope 20 Times						2/11/91	RW
640	Gallery Target & Test						2/11/91	KS
	A) Time							KS
	B) Malfunctions							KS
	C) Pierced Primers							KS
	D) Optical Clarity of Scope							KS
645	Inspect for Live Ammo						2/11/91	KS
655	Final Inspection							
	A) Headspace						2-21-91	K
	B) Trigger Pull	2.43	2.46	2.47	2.37	2.42	2/18/91	WB
	C) Function						2-21-91	K
660	Pack						3-18-91	VF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6587627

DATE 2-11-91

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.31	2.30	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.14	2.27	2.31	2.46	
PULL #3	2.31	2.31	2.32	2.47	
PULL #4	2.25	2.32	2.34	2.37	
PULL #5	2.25	2.32	2.32	2.42	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.25		
PULL #2	3.17	3.15		
PULL #3	3.25	3.30		
PULL #4	3.36	3.26		
PULL #5	3.27	3.26		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.36	4.54		4.40
PULL #2	4.28	4.36		4.48
PULL #3	4.21	4.52		4.50
PULL #4	4.19	4.48		4.45
PULL #5	4.17	4.50		4.44
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6587627
12 Feb 1991

CENTROIDAL DISTANCES

0 TO	1	.113137
1 TO	2	.114403
1 TO	3	.333138
1 TO	4	.224009
1 TO	5	.10728

35. <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0284
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1076
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .111285
THE AMR FOR THIS RIFLE IS: 1.099

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/CG587627

CENTERFIRE PATTERNS

1

POA

1in circle

2in circle

3in circle

OF SHOTS - 10

IN CIR

1in = 0

2in = 6

3in = 6

HS = 4.410

VS = 4.884

GS = 4.982

CENTROID #

PATTERN #

1

SHOTS (BEST OF)

10

9

8

MAXIMUM X

1.754

1.797

1.471

MINIMUM X

-2.656

-2.613

-1.164

MAXIMUM Y

3.091

1.614

1.551

MINIMUM Y

-1.593

-1.250

-1.313

CENTROID X

.016

-.027

.299

CENTROID Y

-.112

-.456

-.393

POA TO CENTROID in.

.114

.457

.494

MIN RADIUS

.591

.332

.543

MEAN RADIUS

1.483

1.236

1.077

MAX RADIUS

3.115

2.661

1.972

HORIZONTAL SPREAD

4.410

4.410

2.635

VERTICAL SPREAD

4.684

2.864

2.864

EXTREME SPREAD

4.982

4.472

2.971

NUMBER IN ONE INCH CIRCLE =

0

NUMBER IN TWO INCH CIRCLE =

6

NUMBER IN THREE INCH CIRCLE =

6

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06587627

CENTERFIRE PATTERNS # 2

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 3

2in = 7

3in = 9

HS= 1.339

VS= 3.104

GS= 3.150

PATTERN #

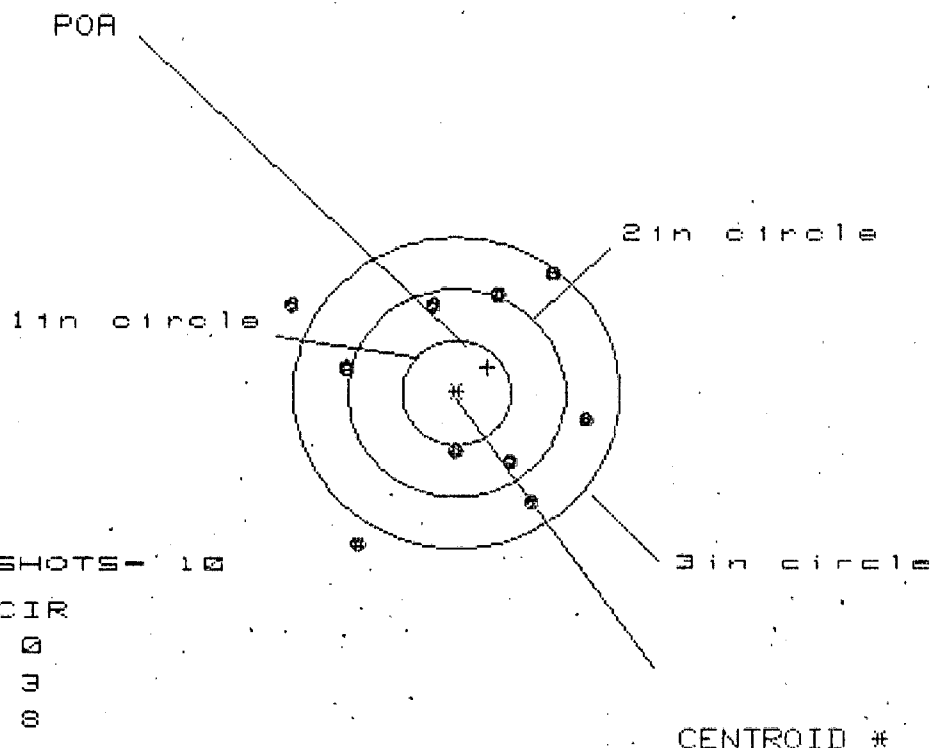
2

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.744	.716	.748
MINIMUM X	-.595	-.623	-.591
MAXIMUM Y	1.366	1.173	.737
MINIMUM Y	-1.738	-1.240	-1.093
CENTROID X	.108	.136	.104
CENTROID Y	-.180	.013	-.134
POA TO CENTROID in.	.210	.136	.169
MIN RADIUS	.355	.314	.371
MEAN RADIUS	.892	.772	.708
MAX RADIUS	1.756	1.292	1.162
HORIZONTAL SPREAD	1.339	1.339	1.339
VERTICAL SPREAD	3.104	2.413	1.830
EXTREME SPREAD	3.150	2.415	2.065
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		9	

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587627

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1in = 0

2in = 3

3in = 8

HS = 2.690

VS = 2.638

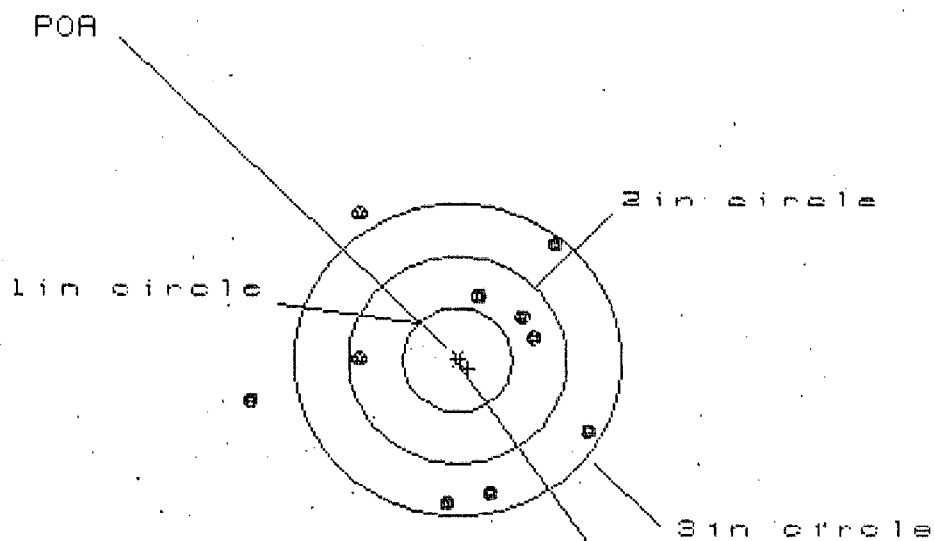
GS = 3.163

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.215
MINIMUM X	-1.475
MAXIMUM Y	1.159
MINIMUM Y	-1.479
CENTROID X	-.289
CENTROID Y	-.246
POA TO CENTROID in.	.379
MIN RADIUS	.569
MEAN RADIUS	1.173
MAX RADIUS	1.721
HORIZONTAL SPREAD	2.690
VERTICAL SPREAD	2.638
EXTREME SPREAD	3.163
NUMBER IN ONE INCH CIRCLE =	0
NUMBER IN TWO INCH CIRCLE =	3
NUMBER IN THREE INCH CIRCLE =	8

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06587627

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 0

2in = 4

3in = 8

HS= 3.103

VS= 2.878

GS= 3.221

CENTROID *

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.171	.956	.816
MINIMUM X	-1.932	-1.148	-1.288
MAXIMUM Y	1.458	1.413	1.202
MINIMUM Y	-1.420	-1.465	-1.289
CENTROID X	-.096	.119	.259
CENTROID Y	.082	.127	-.049
POA TO CENTROID in.	.126	.174	.264
MIN RADIUS	.649	.478	.480
MEAN RADIUS	1.216	1.083	.984
MAX RADIUS	1.975	1.805	1.377
HORIZONTAL SPREAD	3.103	2.104	2.104
VERTICAL SPREAD	2.878	2.878	2.491
EXTREME SPREAD	3.221	2.982	2.707
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	8		

12 Feb 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587627

CENTERFIRE PATTERNS # 5

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 4

2in = 7

3in = 10

HS= 1.511

VS= 2.495

GS= 2.519

CENTROID *

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.644	.707	.741
MINIMUM X	-.967	-.904	-.870
MAXIMUM Y	1.269	1.132	.515
MINIMUM Y	-1.226	-.805	-.663
CENTROID X	.119	.056	.022
CENTROID Y	-.082	.055	-.087
POA TO CENTROID in.	.144	.078	.090
MIN RADIUS	.155	.183	.240
MEAN RADIUS	.739	.663	.594
MAX RADIUS	1.350	1.210	1.094
HORIZONTAL SPREAD	1.611	1.611	1.611
VERTICAL SPREAD	2.495	1.937	1.178

BARBER - M24 0024027

• EXTREME	SPREAD :	2.519	2.269	1.996
NUMBER IN ONE	INCH CIRCLE	=	4	
NUMBER IN TWO	INCH CIRCLE	=	7	
NUMBER IN THREE	INCH CIRCLE	=	10	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-18781

INITIAL CUSTOMER ORDER NO.
JJM DAAA09-92-C-0834

W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT
ATTN FRED MARTIN

DATE RECEIVED DATE OPENED DATE CODE
06/14/94 06/15/94

SERIAL NUMBER
C6587627

NEW SERIAL NUMBER

MODEL AND GRADE
700 7.62

NATO

ACCESSORIES HARD CASE SCOPE MNTS SCOPE BASE SLING STRAP

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL

36201-5025

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

Trig. Assy \$ 173.31
Front Sight Assy 56.15
Rear Sight Assy 231.01
Inspect/Test/Clean 50.00
511.07

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD5925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0024028 24067

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6587627DATE 2-14-99TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.70	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.80	2.69	2.64	
PULL #3	2.69	2.66	2.50	
PULL #4	2.78	2.63	2.63	
PULL #5	2.42	2.65	2.60	
TOTAL	1337	1333	1296	
AVG.	2.67	2.66	2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.13	3.14	
PULL #2	3.12	3.07	
PULL #3	3.15	3.14	
PULL #4	3.13	3.16	
PULL #5	3.10	3.18	
TOTAL	1563	1569	
AVG.	3.12	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.26		4.22
PULL #2	4.24	4.24		4.27
PULL #3	4.21	4.26		4.30
PULL #4	4.22	4.26		4.30
PULL #5	4.24	4.27		4.31
TOTAL	2114	2129		2140
AVG.	4.22	4.25		4.28

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # 06587627

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER - M24 0024031 OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			90
	I) Firing Pin Indent			272
	J) Assemble Stock			272
	K) Assemble Swivel Studs			006
	L) Attach Front and Rear Sight Assemblies			502
	M) Iron Sight Alignment			255
	N) Detach Front & Rear Sights & place in numbered container			510
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			272
640	Gallery Target & Test			
	A) Time			112
	B) Malfunctions			810
	C) Pierced Primers			
	D) Optical Clarity of Scope			050
645	Inspect for Live Ammo			
655	Final Inspection			252
	A) Headspace			
	B) Trigger Pull	2.84 2.87 2.93 2.95 2.97	2/24/96	RW
	C) Function			
660	Pack			

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6587627

C . #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER - M24 0024033		READINGS					DATE	INIT
	OP. NAME								
625 cont.	F) Safety On Force		5	5	5			2/27/96	WB
	G) Safety Off Force		3	3	3			2/27/96	WB
	H) Trigger Pull Test & Retainability								
	I) Firing Pin Indent								
	J) Assemble Stock								
	K) Assemble Swivel Studs								
	L) Attach Front and Rear Sight Assemblies								
	M) Iron Sight Alignment								
	N) Detach Front & Rear Sights & place in numbered container								
	O) Attach Scope to Rifle								
	P) Detach & Attach Scope 20 Times								
640	Gallery Target & Test								
	A) Time								
	B) Malfunctions								
	C) Pierced Primers								
	D) Optical Clarity of Scope								
645	Inspect for Live Ammo								
655	Final Inspection								
	A) Headspace								
	B) Trigger Pull		2.72	2.80	2.75	2.83	2.77	2/27/96	WB
	C) Function								
660	Pack								